

64.02%

Overall Production Efficiency

101.5 ▲

Actual Cycle Time (minutes)

Ideal Cycle Time: 65.00

2,470 min (64.02%)

Real Productive Time

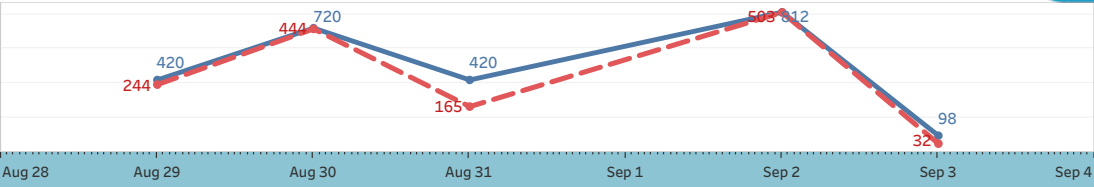
1,388 min ▲(35.98%)

Total Downtime

35 ▲ (92.11)%

Downtime Batch Count

Production/Downtime by Day (2024)



Downtime by Flavor: All

