

Production KPIs

Production KPIs

Downtime Factors

Total Production Time (minutes)

774.00

Batches Per day

3.67

Total cycle time

105.27

Batch duration time and downtime per each product

● Sum of Batch_duration_time ● Total Production Time (minutes)

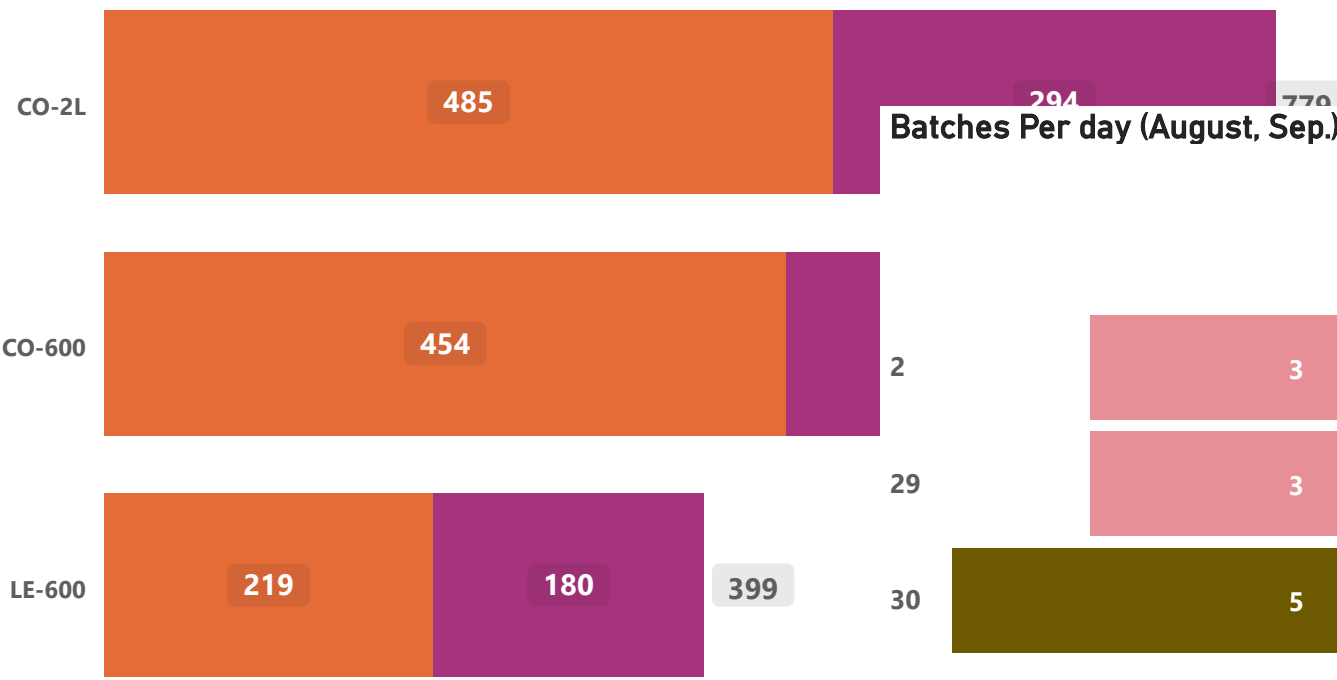
Operator

Charlie

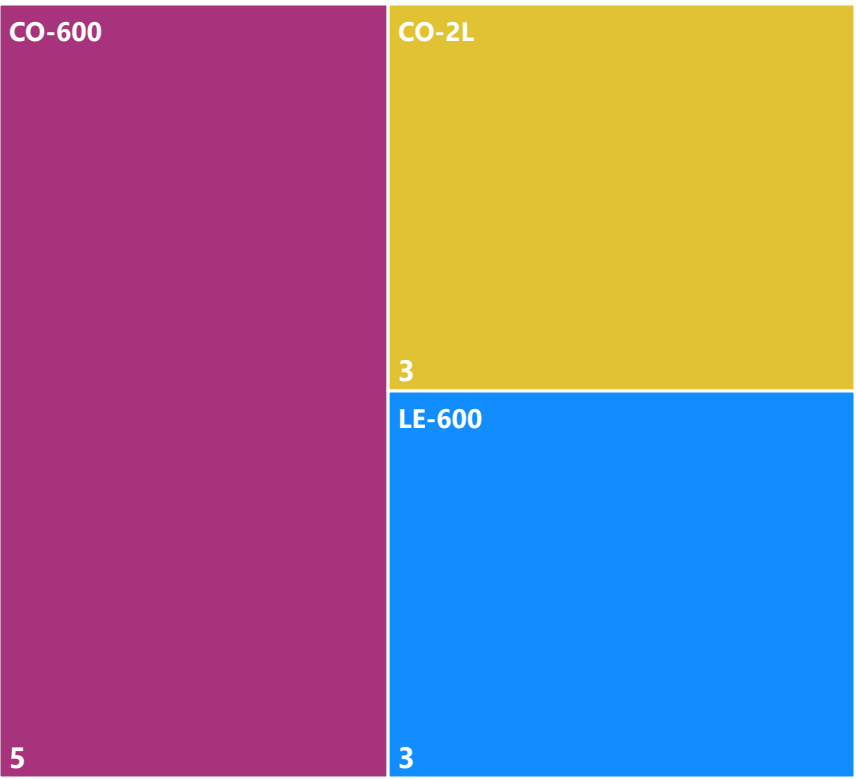
Dee

Dennis

Mac



Count of Batch by Product



Downtime KPIs

Production KPIs

Downtime Factors

Total Downtime

1.39K

downtime as %

35.98

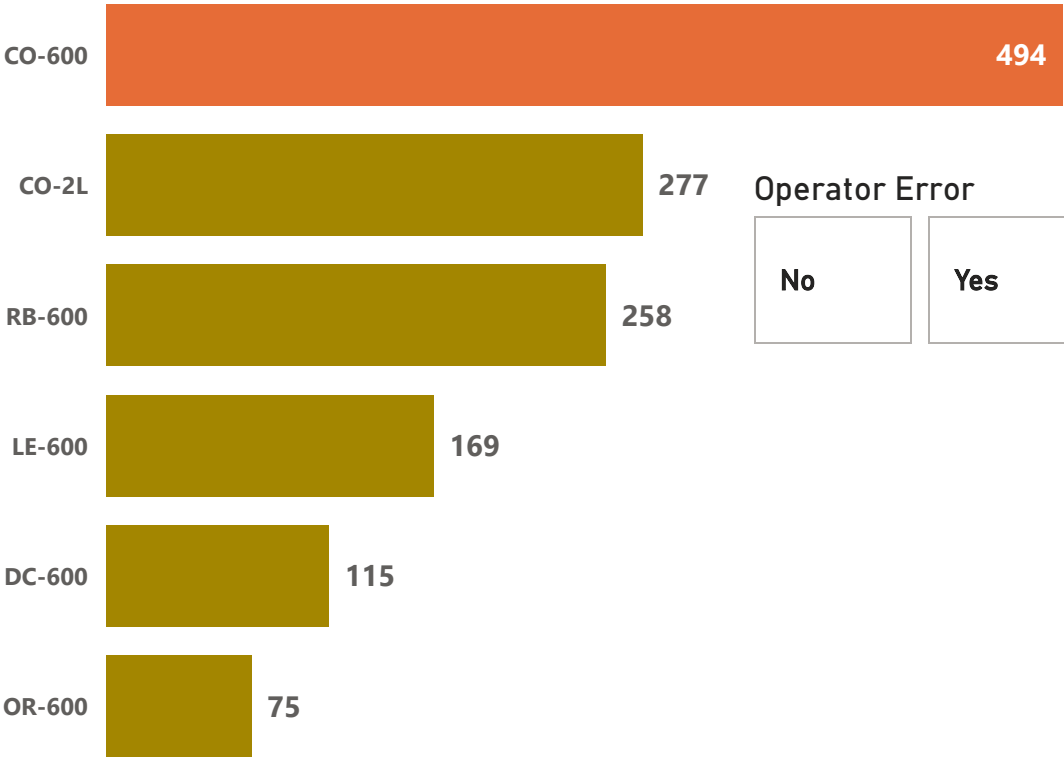
Frequency of Downtime factor

61

Cycle Time (minutes)

65.00

Batch duration time and downtime per each product



Operator Error

No	Yes
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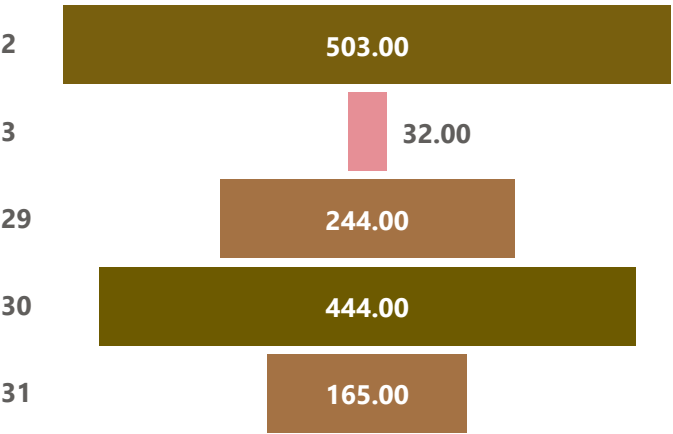
Operator

Charlie	Dee	Dennis	Mac
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Downtime factors

Batch change	Batch coding error	Calibration error	Conveyor belt jam
Emergency stop	Inventory shortage	Label switch	Labeling error
Machine adjustment	Machine failure	Other	Product spill

Downtime minutes Per day (August, Sep.)



Total downtime out of Manufacturing

