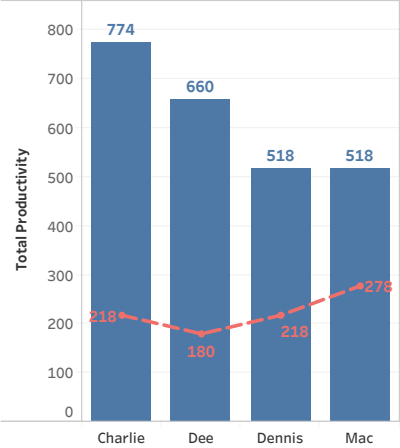




Operator Scorecard

	Mac	Dee	Charlie	Dennis
Count of Batch	8.0	11.0	11.0	8.0
Batch Time Deviation	36.8	33.6	32.6	29.8
Efficiency	60.94%	64.08%	66.84%	63.17%
Operator Error Minutes	192.0	192.0	228.0	164.0

All Batch Time Compliance



Downtime/Operator

	Charlie	Dee	Dennis	Mac
Machine adjustment	118	79	120	15
Machine failure	85	36	88	45
Inventory shortage	17	85	43	80
Batch Change	10	20		130
Batch coding error	44	30	24	47
Other	32	20	7	15
Product spill	22	15	20	
Calibration error	24	25		
Labeling error	22	20		
Label switch	10	23		
Conveyor belt jam		17		