Downtime Root Cause **Production Overview** Operation Performance Production/Downtime by Day (2024) 64.02% Overall Production Efficiency 420 101.5 ▲ Actual Cycle Time (minutes)
Ideal Cycle Time: 65.00 98 Aug 28 Aug 29 Aug 30 Aug 31 Sep 1 Sep 2 Sep 3 Sep 4 2,470 min (64.02%) Real Productive Time Downtime by Flavor: All

1,388 min ▲(35.98%)

Total Downtime

35 ▲ (92.11)% Downtime Batch Count

