method		cost (US\$)				
chemical precipitation ab(d)sorption ion-exchange		\$ 20–500 \$ 50–150 \$ 50–200				
metal	EPA (ppm)	limit	metal mass (g)	yeast mass (g)	culture volume (L)	cost (US\$)
Cr	0.1		100	10000	20000	3200
Mn	0.05		50	5000	10000	1600
Fe	0.3		300	30000	60000	9600
Co*	0.1		100	10000	20000	3200
Ni	0.1		100	10000	20000	3200
Cu	1.3		1300	130000	260000	41600
Zn	5		5000	500000	1000000	160000
As	0.01		10	1000	2000	320
Cd	0.005		5	500	1000	160
Hg	0.002		2	200	400	64
Pb	0.015		15	1500	3000	480

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