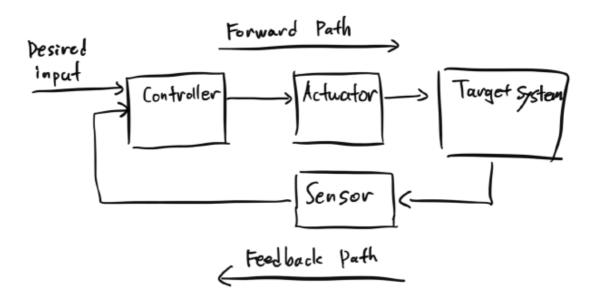
# **PID Control Basics**

## **Closed Loop Control System**



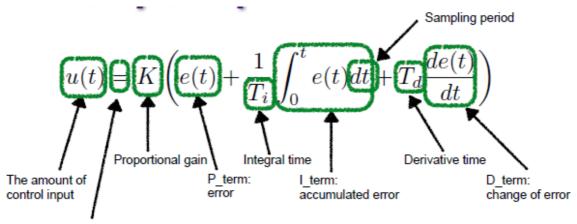
• Target system examples



#### **PID Control**

- 목표
  - ㅇ 붕뜨고 반응이 느린 타깃 시스템에 대해 안정적이고 빠른 제어 방법론
- Means
  - o P: Proportional gain, present(현재의 상태)
  - o I: Integral gain, past(누적, accumulation)
  - o D: Derivative gain, future, future( 바로 직전과 지금의 차이)

## **Anatomy of Equation**



Conversion function: weighted state value -> controller strength

```
// Pseudo code
while(1) {
    state_curr = sensor_read();
    P_term = state_desired - state_curr; // error
    I_term += P_term * dT;
    D_term = (error - error_prev) / dT;
    output_control = K * ( P_term + I_term / T_i + T_d * D_term);
    sleep(dT);
}
```

- Pros
  - Applicable to many systems without knowing their accurate model
- Cons
  - Does not guarantee the optimal control of the target system

#### **Parameter Tuning**

- Hard to find a systematic way to determine optimal values
- Trial & error / empirical methods
- Known / applicable heuristics
  - o Ziegler-Nichols method
  - o Twiddle algorithm
- Commercial tools
  - CEMTool / MATLAB & Simulink

#### **Integrator Windup**

- Actuators have limitations
  - Saturation : the control variable reaches the **actuator limit**
  - Accumulated error can be too large when saturation continues
- Windup may cause oscillation
  - The integral term still remains high when the target system reaches to the desired state
- Solutions
  - o Initialize the integral term to a predefined one, or reset to zero
  - o Moderately increase the desired state value
  - o Disable the integral term for a while
  - Limit the min-max range of the integral term

• Back-calculate the integral term such that the control variable does not exceed a

certain bound