

# Discretization of the ODE

Discretize time interval:

$$[0, T] \rightarrow \{0 = t_0, t_1, \dots, t_{m-1}, t_m = T\}$$

Discretize state and control:

$$x_n = x(t_n)$$

$$u_n = u(t_n)$$

# Discretization of the ODE

Explicit Euler for every time step  $h_n = t_{n+1} - t_n$ :

$$x_{n+1} \approx \tilde{x}_{n+1} = x_n + h_n f(x_n, u_n, p) =: \Psi(x_n, u_n, p)$$

Discrete constraint:

$$0 = x_{n+1} - \Psi(x_n, u_n, p) =: \Phi_n(x, u, p) \quad \forall n = 0, \dots, m-1$$

# Problem Formulation

Natural approach: Optimal Control Problem

$$\begin{aligned} \min_{x,p} \quad & \frac{1}{2} \|\bar{x} - x\|^2 \\ \text{s. t.} \quad & \Phi(x, u, p) = 0 \\ & p \geq 0 \end{aligned}$$

state	$x = (s, \theta, \dot{s}, \dot{\theta})^T$
control	$u = (\tau_1, \tau_2)^T$
parameters	$p = (p_1, \dots, p_k)^T$
desired motion	$\bar{x}$

# Problem Formulation

Input:

- control  $u$
- desired motion  $\bar{x}$  related to  $u$

Output:

- parameters  $p$  of the excavator
- $x$ , but not of interest

Idea:

- get rid of variable  $x$
- set  $x := \bar{x}$
- solve a relaxed problem

# Problem Formulation

## Original Problem

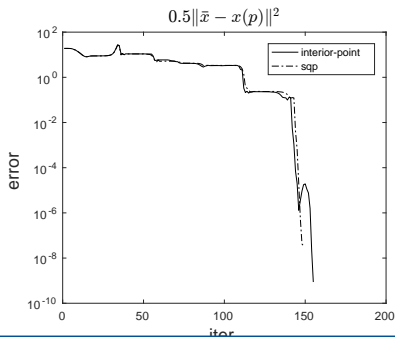
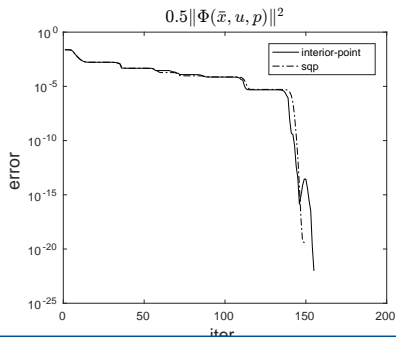
$$\begin{array}{ll}\min_{x,p} & \frac{1}{2} \|\bar{x} - x\|^2 \\ \text{s. t.} & \Phi(x, u, p) = 0 \\ & p \geq 0\end{array}$$

## Reinterpreted Problem

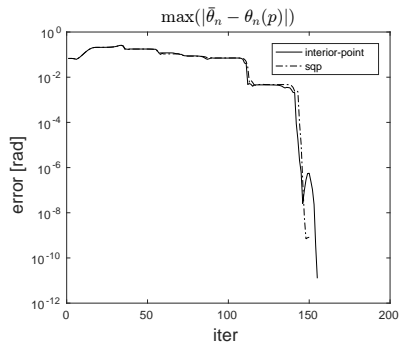
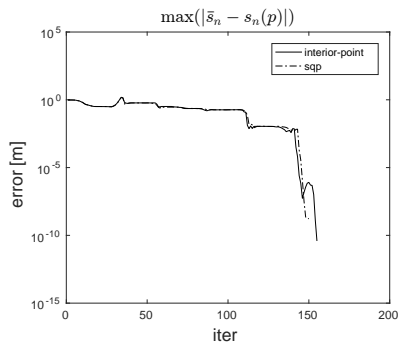
$$\begin{array}{ll}\min_p & \frac{1}{2} \|\Phi(\bar{x}, u, p)\|^2 \\ \text{s. t.} & p \geq 0\end{array}$$

# Results

Without approximation error  
 $x(p)$  solution of ODE using parameters  $p$   
Explicit Euler

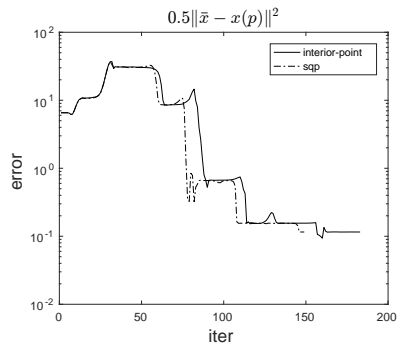
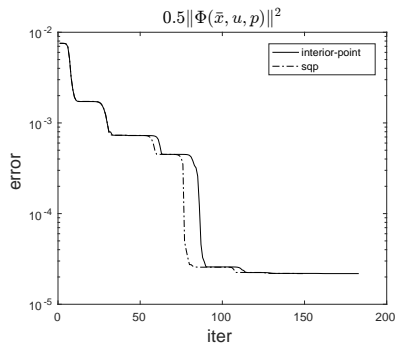


# Results



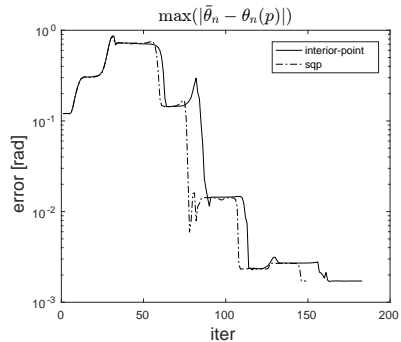
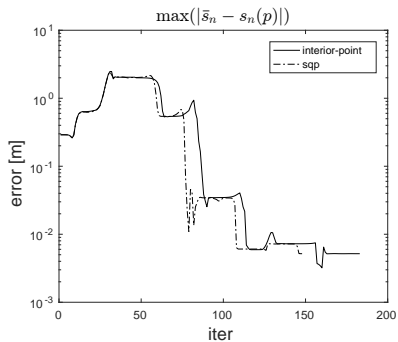
# Results

With approximation error





# Results



Exact up to 1cm

## Test Run (1)

14 different cases:

- Starting values:  $N(\mu, \frac{\mu}{2})$ ,  $N(\mu, \frac{\mu}{20})$ ,  $N(\mu, \frac{\mu}{200})$ ,  $N(\frac{\mu}{10}, \frac{\mu}{20})$ ,  $N(10\mu, 5\mu)$
- Swarm sizes: 4, 10, 40
- Objective function: torques+positions, only positions
- 4 solvers, each 5 loops per case

Results:

- Better values for "only position" (Particle Swarm: equal)
- Genetic Algorithm / Simulated Annealing better for good starting values, but much worse than Particle Swarm / Pattern Search
- Swarm Size changes have no effect
- Funccount independent from starting values, independent from objective function
- Time behaves as funccount

## Test Run (2)

5 different cases:

- Starting values as before
- Solvers: Particle Swarm (torques + positions, only positions), Pattern Search (only positions)
- each 10 loops per case

Results:

- Starting values too big  $\Rightarrow$  unrealistic results
- Similar results
- Particle Swarm is much faster
- Friction still hard to determine

## Results

### Test Run (1)

	value	evaluations	time	$\text{dev}_{\max}$	$\text{dev}_{\text{mean}}$
Particle Swarm	$10^{-12}$	2200	6 min	$10^{-1.0}$	$10^{-3.8}$
Pattern Search	$10^{-11}$	6500	17 min	$10^{-1.3}$	$10^{-3.7}$
Genetic Algorithm	$10^{-4}$	5500	14 min	$10^{-0.5}$	$10^{-1.0}$
Simulated Annealing	$10^{-3}$	4200	11 min	$10^{-0.3}$	$10^{-0.6}$

### Test Run (2)

	value	evaluations	time	$\text{dev}_{\max}$	$\text{dev}_{\text{mean}}$
Particle Swarm (t+p)	$10^{-10}$	2900	8 min	$10^{-1.2}$	$10^{-4.0}$
Particle Swarm (p)	$10^{-12}$	2000	5 min	$10^{-1.0}$	$10^{-3.9}$
Pattern Search (p)	$10^{-12}$	6200	17 min	$10^{-1.5}$	$10^{-3.8}$