



**SPECIAL SESSION
ON
HYDROGEN MISSION**

India Smart Utility Week 2023, 28 February - 04 March 2023

**C P Tiwari
TATA Power**

Lighting up Lives!

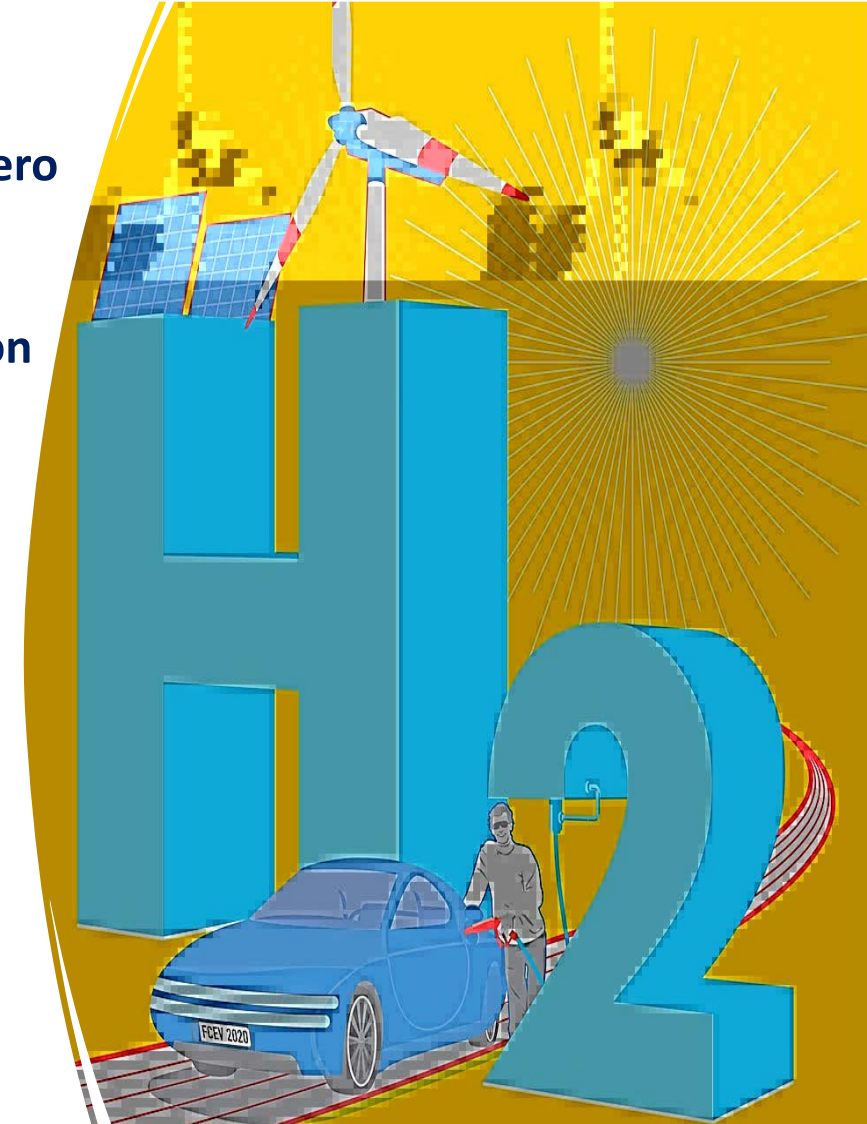
Index

BASICS OF GREEN HYDROGEN

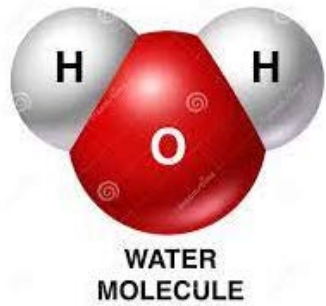
- Basic Facts
- Role of Green Hydrogen for achieving net zero
- Green Hydrogen Equivalence
- Cost Economics of Green Hydrogen
- Technologies for Green Hydrogen Production

NATIONAL HYDROGEN MISSION

- India's Energy Targets
- Sectors in Focus
- Major Components
- Pilot Projects & Hydrogen Hubs
- Key Enablers
- Financial Outlay
- Expected Deliverables by 2030
- Mission Governance Framework
- Action Initiated
- Key Action & Implementation Timelines



Hydrogen was first identified in 1776 by British Scientist Henry Cavendish when Zn reacted with HCl to evolve H₂



Hydrogen	
atomic number	1 [1.00784, 1.00811]
symbol	H
electron configuration	1s ¹
name	hydrogen
atomic weight	
acid-base properties of higher-valence oxides	
crystal structure	
physical state at 20 °C (68 °F)	
<div> <div>Other nonmetals</div> <div>Gas</div> </div>	
<div> <div>Hexagonal</div> <div>Equal relative strength</div> </div>	

Basic Facts:

- Hydrogen is Colorless, Tasteless & Odorless
- H₂ Density is 0.0899 kg/Nm³ at NTP [0 °C, 1 atm], 1 kg H₂ requires ~ 11.12 m³
- Exists as a gas @ NTP (2 H atoms combine to form 1 H₂ molecule)
- LHV of H₂ : 33.3 kWh/kg, HHV of H₂: 39.4 kWh/kg
- Flammability limits, LFL: 4% (H₂ by v/v), HFL: 75% (H₂ by v/v)
- For water splitting, (at room temperature), minimum voltage requires is 1.48 V (thermoneutral voltage)
- Stoichiometrically, 1 kg of H₂ requires 9 kg of pure water as input

High Carbon

GREY HYDROGEN
(Steam methane reforming. CO₂ emissions not captured, CO₂ Intensity -9 – 10 kg CO₂ per kg of H₂)

BROWN HYDROGEN
(Coal Gasification. CO₂ emissions not captured, CO₂ Intensity -19 – 20 kg CO₂ per kg of H₂)

Low Carbon

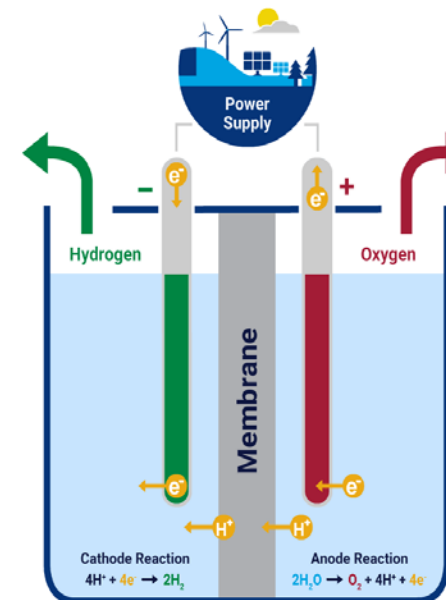
BLUE HYDROGEN
(Steam methane reforming, Coal Gasification CO₂ emissions captured, CO₂ Intensity -2 – 4 kg CO₂ per kg of H₂)

Zero Carbon

TURQUOISE HYDROGEN
(Methane Pyrolysis. Solid carbon mass produced. No emissions to the atmosphere)

GREEN HYDROGEN
(Hydrogen produced from water electrolysis. Completely green if renewable power is used)

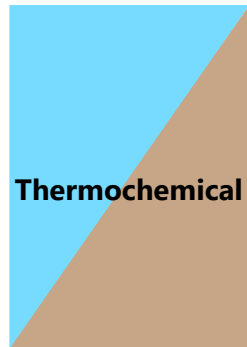
PINK HYDROGEN
Pink hydrogen is generated through electrolysis powered by nuclear energy.





- Green H₂ – Produced from renewable sources
- Brown H₂ – Produced from fossil fuels
- Blue H₂ – Produced from fossil fuels with CCS

Production Technologies



- Steam methane reforming (SMR)
- Gasification
- Partial Oxidation
- Pyrolysis
- Autothermal reforming (ATR)

Mature technologies

Electrolysis

- Alkaline
- Polymer electrolyte membrane (PEM)
- Solid oxide electrolyzer cell (SOEC)
- Anion Exchange Membrane (AEM)

Other

- Dark fermentation
- Microbial electrolysis
- Photoelectrochemical

Supply & Logistics

Conversion

- Hydrogen gas
- Liquid hydrogen
- NH₃
- Liquefied organic hydrogen carrier (LOHC)

Transport

- Trucks & Trains
- Ships
- Pipeline

Storage

- Geological storage
- Storage tanks
- Chemical reconversion
- Liquefaction and regasification

Mature technologies

End Use Applications

Mobility

- Heavy & Light-duty vehicles
- Maritime
- Rail ; Aviation

Industrial

- Oil refining and chemicals
- Feed stock for Ammonia / Fertilizers
- Iron and steel production
- High-temperature heat

Power and Energy

- Co-firing NH₃ in coal power plants
- Back-up and off-grid power supply
- Long-term, large-scale storage
- Blended ; pure H₂; Methanation

Buildings

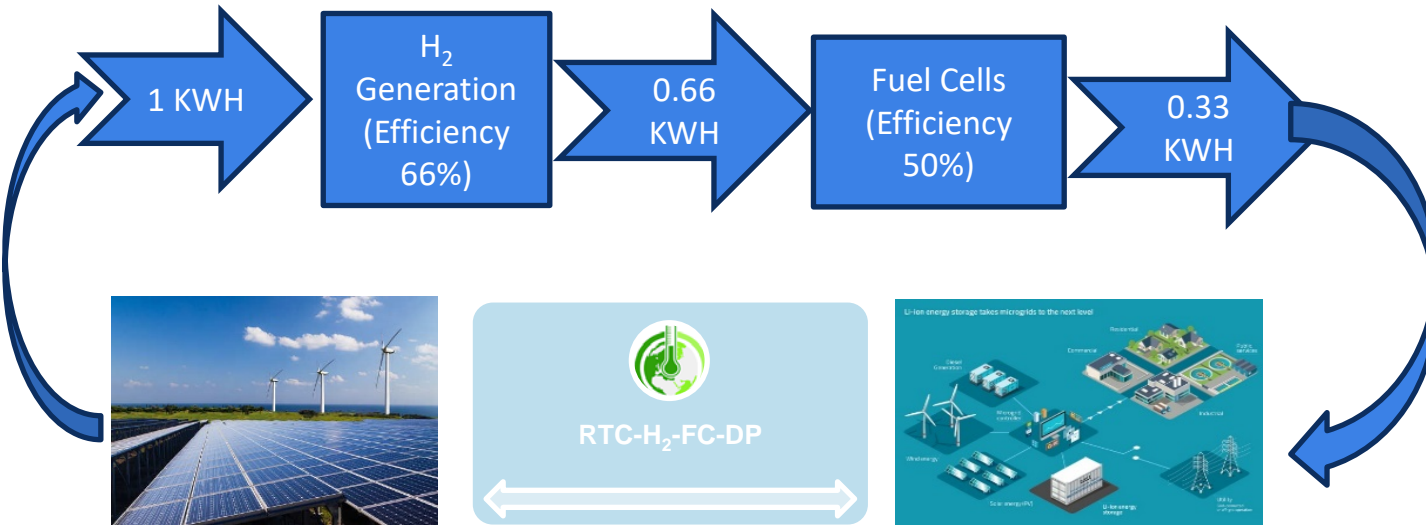
- Heating systems
- Cooling systems
- Fuel cell generators

To produce hydrogen, it must be separated from the other elements in the molecules where it occurs. There are many different sources of hydrogen and ways for producing it for use as a fuel.



The most common methods for producing hydrogen are steam-methane reforming. Electrolysis is also likely to become common method for hydrogen generation in future

P2P [Power to Power]



- ☐ Conversion Efficiency of the Combined "Electrolyser - Fuel Cell" System – 33%
- ☐ This could be used to replace DG Power where DG utilization is very high, or for long duration energy storage solution where intra day or seasonal storage is required
- ☐ Other option of P2P include Green Ammonia firing in thermal units, using Green Hydrogen for Gas turbines etc.

P2G or P2C [Power to Gas or Power to Chemical]

Possible use of Green H₂ include:

- ☐ **Mobility:** Heavy-Duty long-haul transportation, Maritime, Rail & Aviation
- ☐ **Refinery:** for desulphurization
- ☐ Green Steel Making
- ☐ Green Ammonia Making to be used in Fertilizer industry or for other application
- ☐ Methanol Production
- ☐ Buildings – heating, cooling etc.
- ☐ Blending H₂ in NG

- ☐ Since conversion efficiency in P2P is around 33%, P2P projects will be required when deep decarbonization of power sector is required or for long duration energy storage solution.
- ☐ In near future, P2G & P2C Projects are likely to come-up with an objective of Decarbonization



Hydrogen Production

Hydrocarbon

Fossil Fuel

Catalytic Reforming

Steam Reforming

Biomass

Gasification,
Pyrolysis

Partial Oxidation

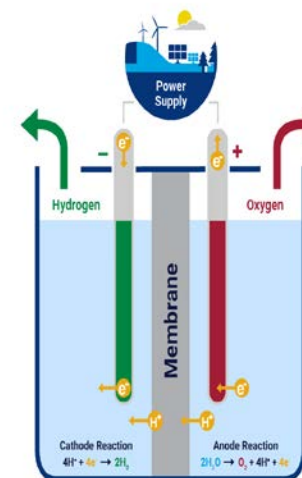
Water Splitting

Alkaline

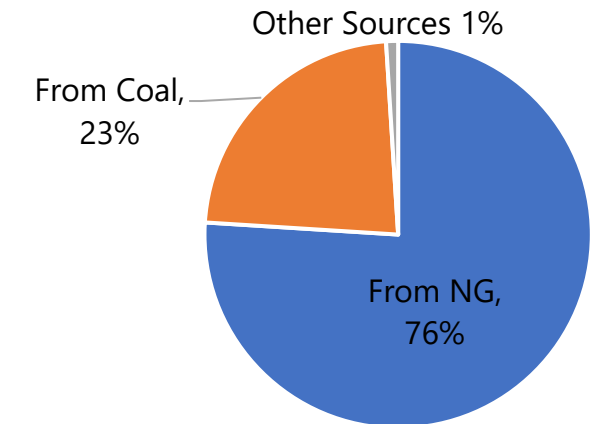
PEM

AEM
& SOEC

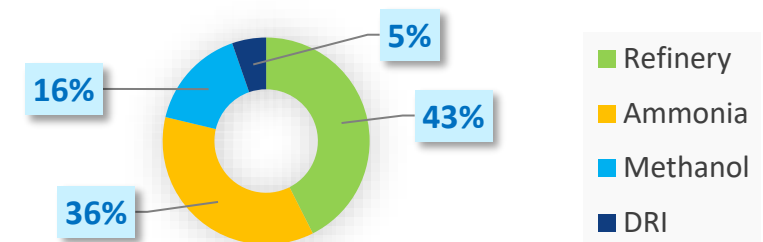
Auto Thermal
Reforming



Present H2 Production from different Sources¹



Present Hydrogen Use by different sectors²



1 – As per IEA Report 2019 "The Future of Hydrogen"

2 – As per IEA Report 2022 "Global Hydrogen Review"

Net Zero | Role of Green Hydrogen



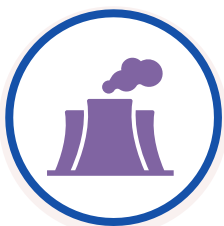
H Indicates pathways enabled leveraging H₂

Decarbonization
Pathways

India GHG
emissions (2019¹)

Decarbonization
Pathways

Power



1.14 (42%)

Gt CO₂

Renewable Energy
Carbon Capture Usage & Storage
Demand Management
H₂ based power applications and power storage **H**

Zero Emission Vehicles (BEV, FCEV) **H**
Bio/ Low Carbon fuels
Synfuels
Efficiency Improvement

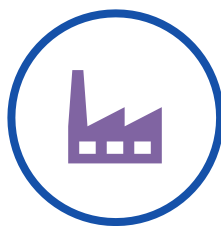
0.33 (12%)

Gt CO₂



Transportation

Steel



0.3 (11%)

Gt CO₂

H₂ based steel making **H**
Carbon Capture Usage & Storage
Low carbon steel making
Material & energy efficiency

Green H₂ based feedstock **H**
Carbon Capture Usage & Storage
Recycling & Reuse of plastic

0.24 (9%)

Gt CO₂



Chemicals

Buildings



0.16 (6%)

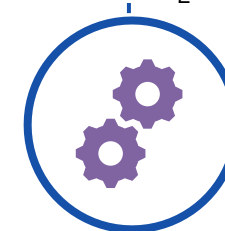
Gt CO₂

High efficiency Combined Heat & Power Electrification
Energy Efficiency & Smart Buildings
H₂ based heating **H**

Energy efficiency, Carbon Capture
Alternate Materials
Elimination of coal with H₂ biomass, natural gas **H**

0.55 (20%)

Gt CO₂



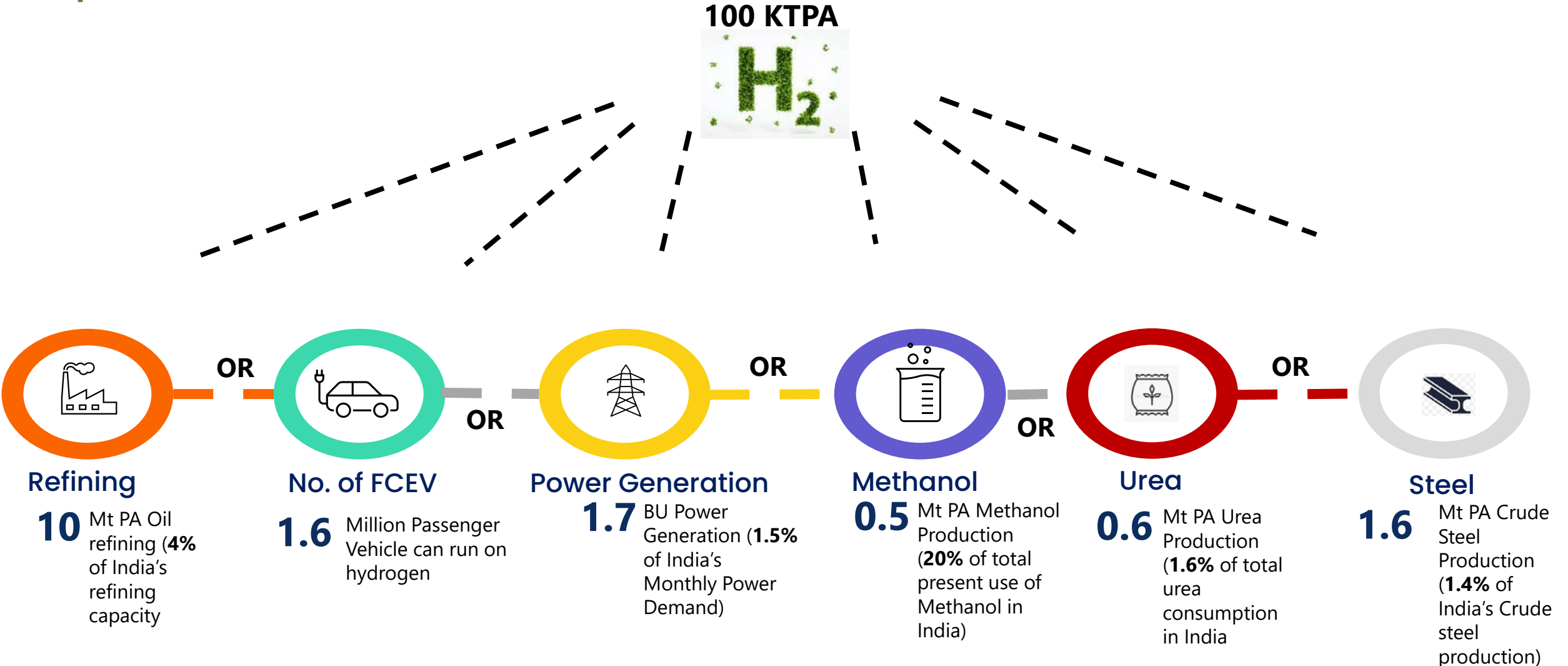
Others

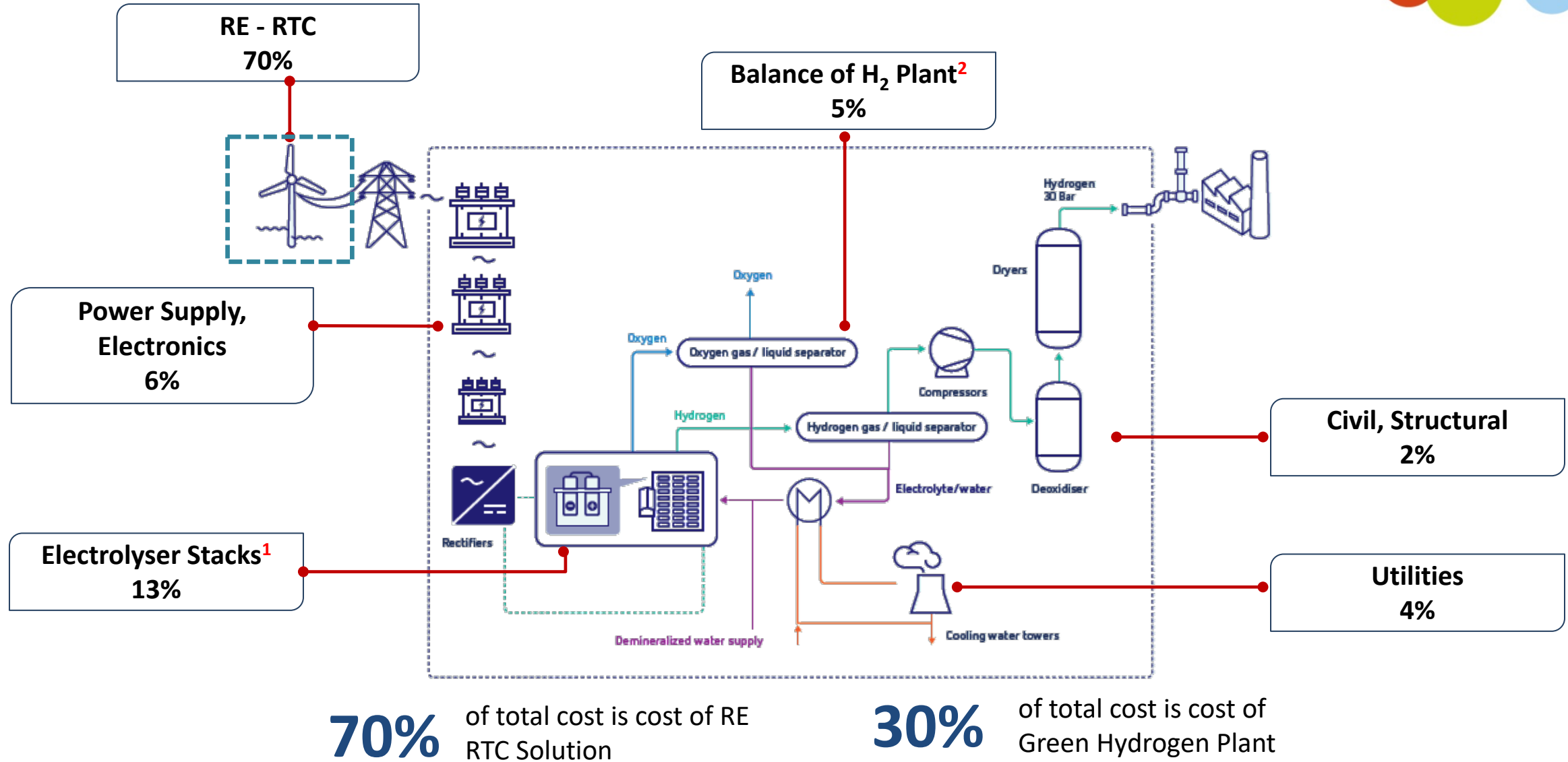
1. 2019 emissions taken due to sharp decline in industrial and transport emissions in 2020

Note: BEV – Battery electric vehicle; FCEV – Fuel cell electric vehicle

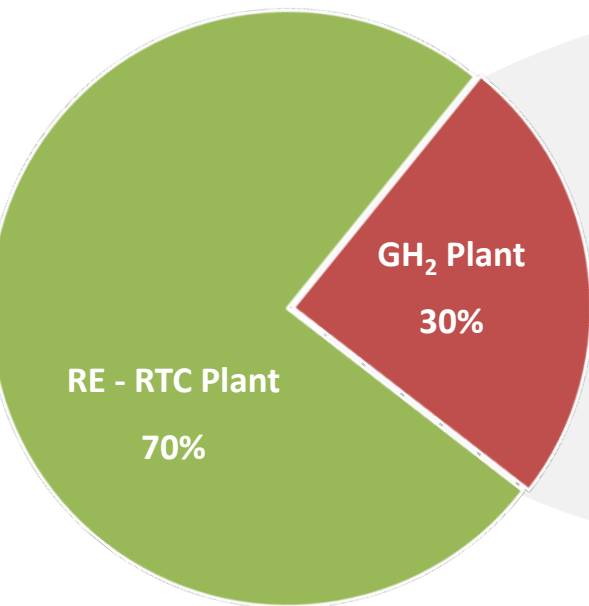


Green hydrogen applications are expected to mature as a potential solution to decarbonize hard-to abate sectors such as refinery, ammonia, methanol, iron and steel, Transportation, Gas to Power etc.

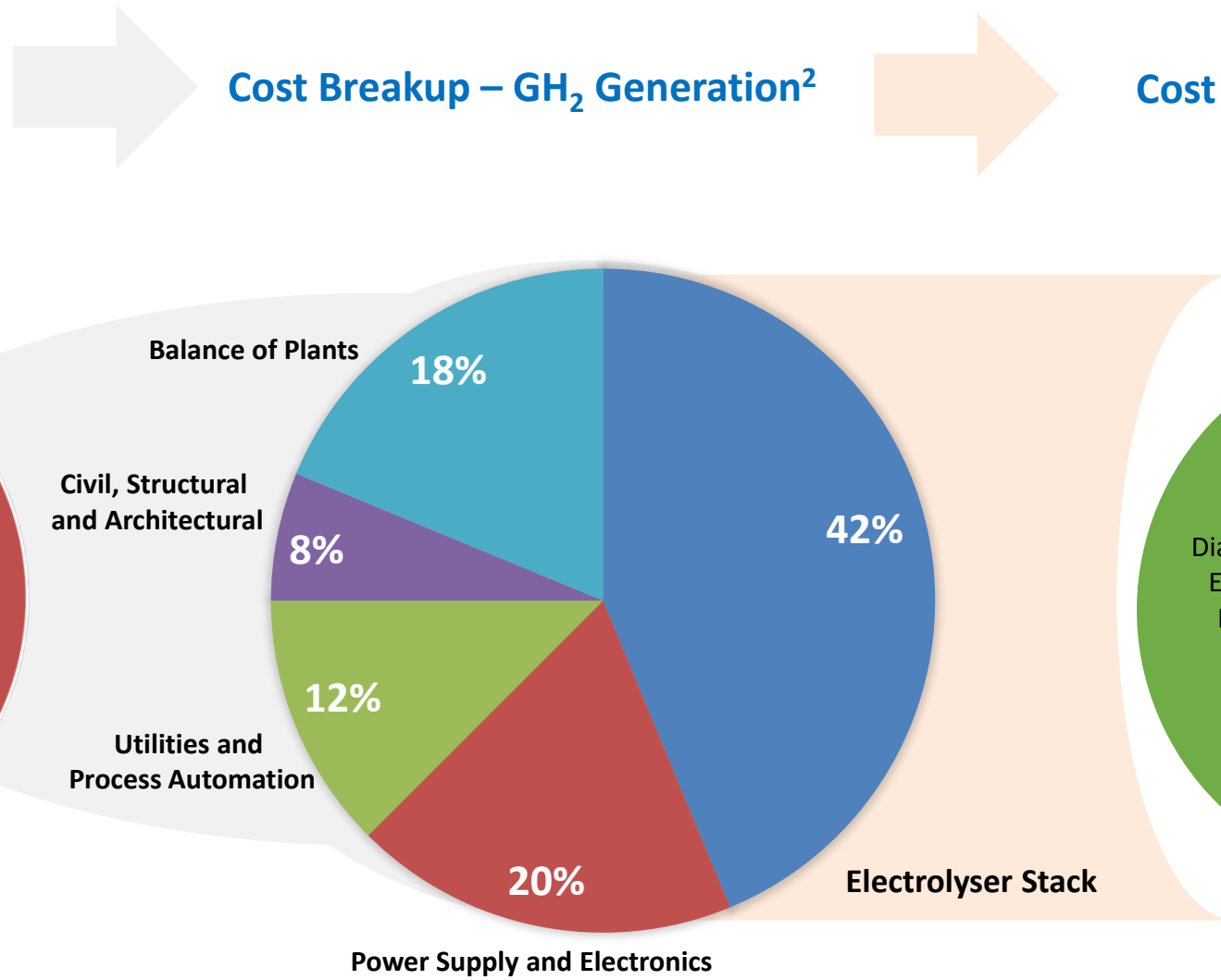




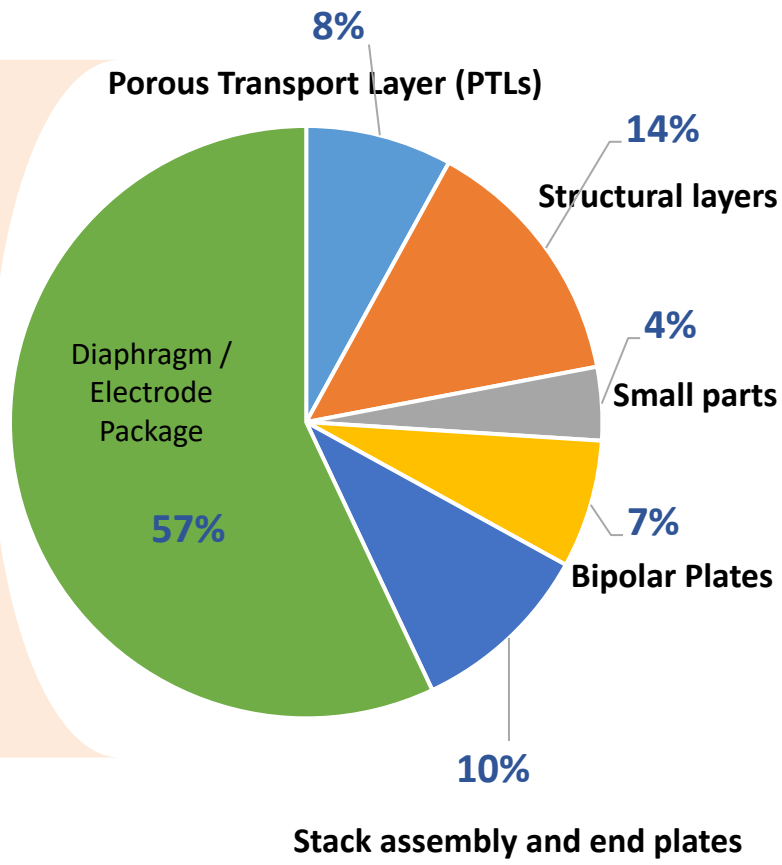
Cost Components
RE RTC & GH₂ Plant



Cost Breakup – GH₂ Generation²



Cost Breakup of Electrolyser Stack (%)



1 . Break-up indicated is considering approx. cost level
2. Cost Break-up for GH₂ Plant is as per estimate. Alkaline Electrolyser stack cost break-up is as per IRENA Report.



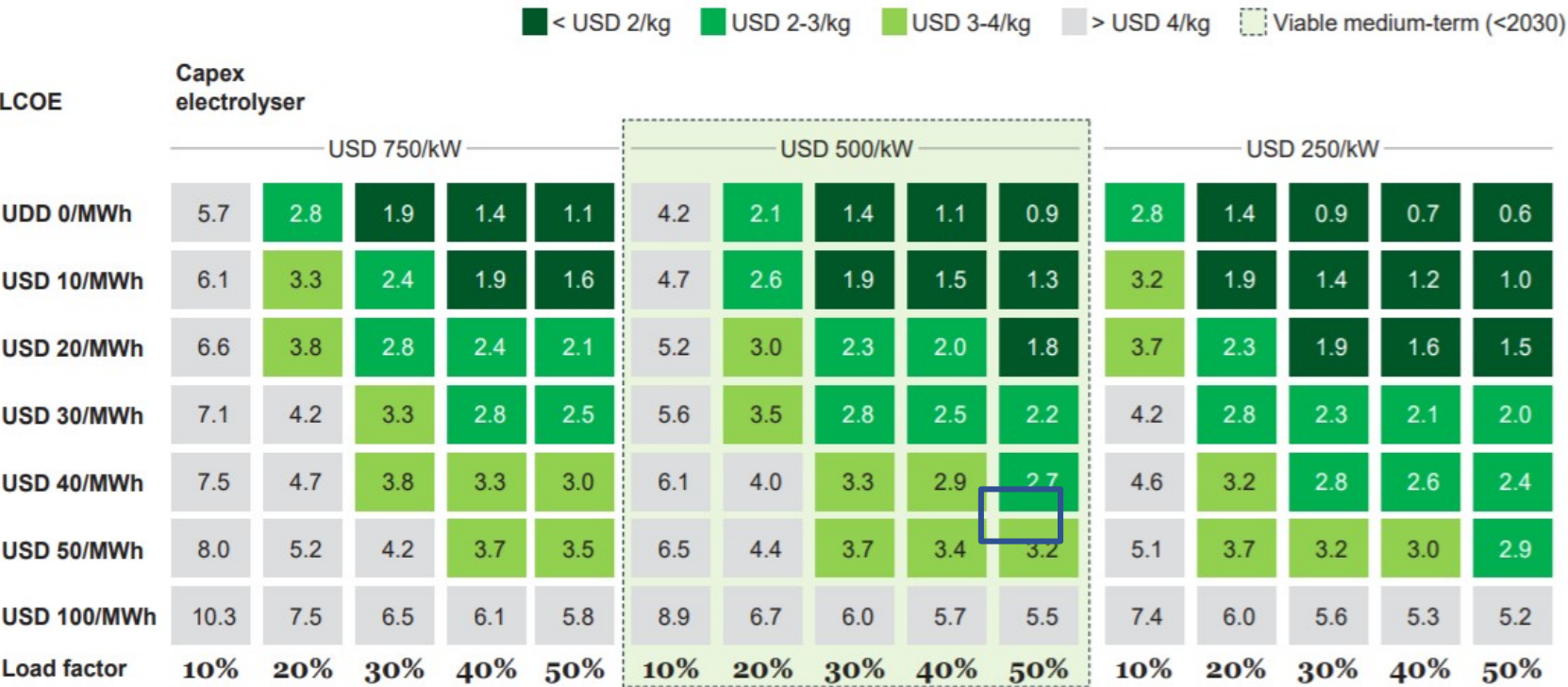
Renewable hydrogen from electrolysis production cost scenarios, USD/kg of Hydrogen



Cost of renewable hydrogen with varying LCOE and load factors
USD/kg H₂

Green Hydrogen Cost:

- Assumptions for 2025 deliveries
- Orders placed in 2023
- Capex \$500/kW (\$0.5m/MW)
- LCOE \$50/MWh (5c/kWh)
- 50% Load Factor
- Direct coupling to renewables



SOURCE: McKinsey

Green Hydrogen Cost Dominated by LCOE, Electrolyser Capex and Load Factor

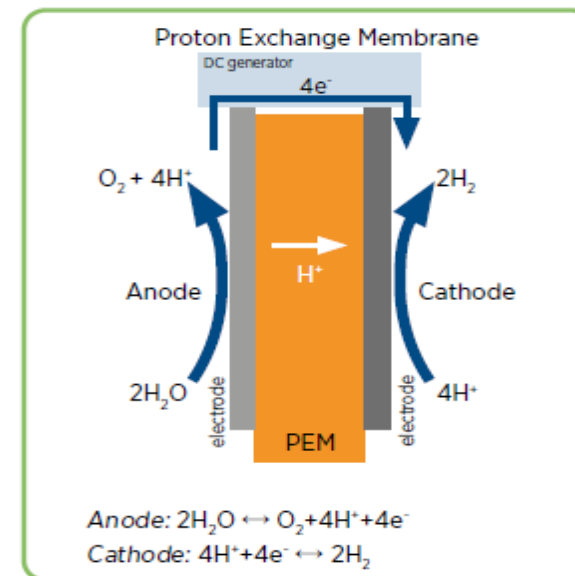
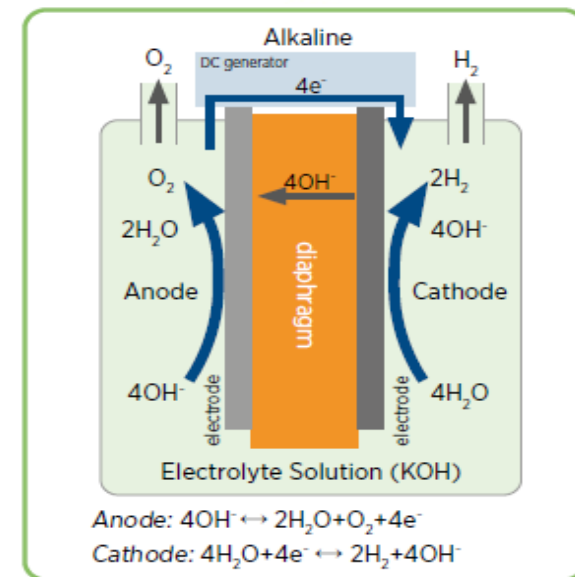
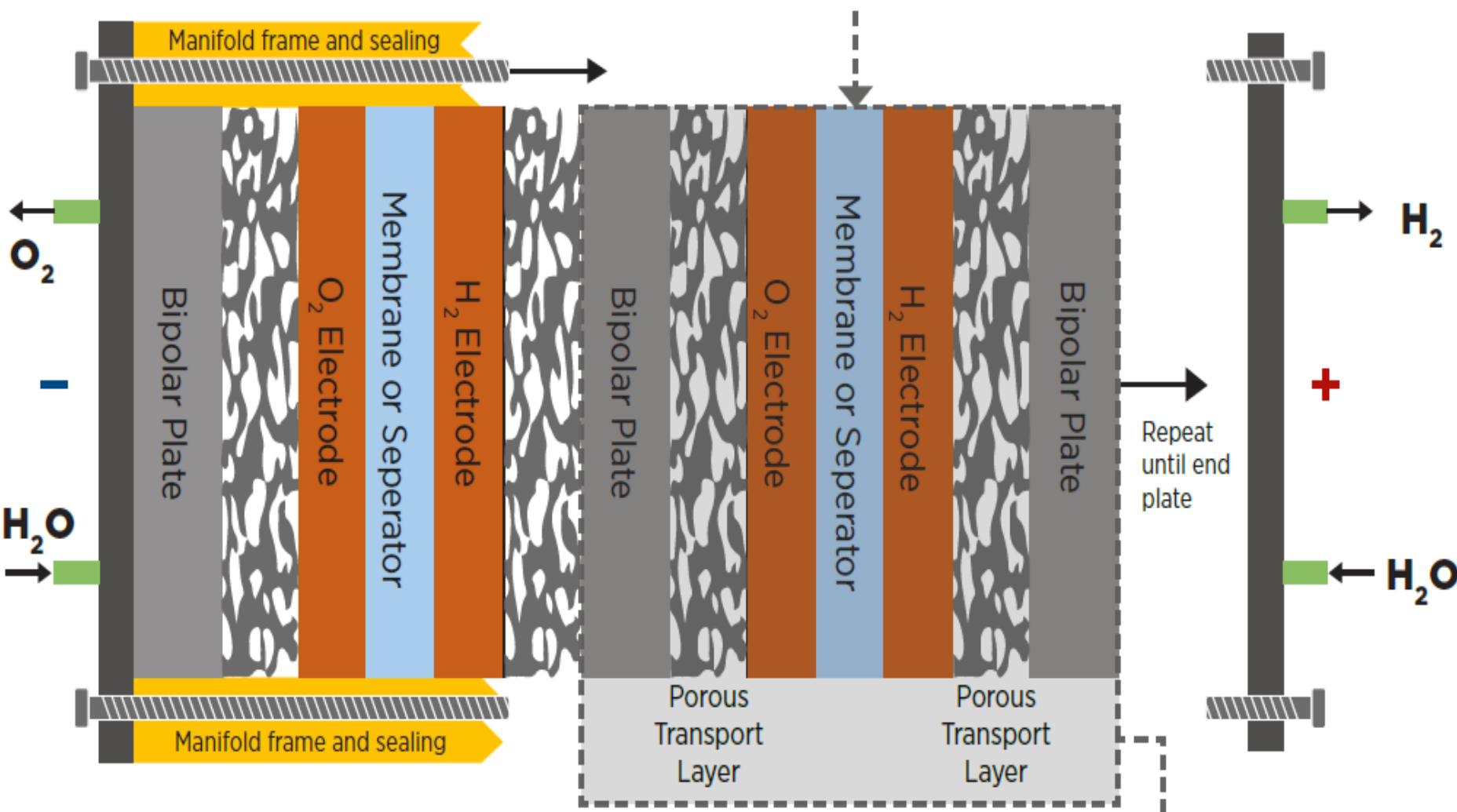
Electrolyzer | Comparison of Technologies



PARAMETERS	ALKALINE ELECTROLYZER	PEM ELECTROLYZER	SOLID OXIDE ELECTROLYZER
Electrolytes	KOH (20-30%)	Polymers	Yttria Stabilized Zirconium
Catalysts	Ni/ Co/ C-Pt, Non noble metals	Platinum/ Iridium	Nickel-Copper Alloys
Operating Temp. ¹	60-80 °C	50-80 °C	650-1,000 °C
Efficiency ¹	63% -70%	56% -60%	74% - 81%
Life Span	Up to 90,000 hours	Up to 80,000 hours	Up to 40,000 hours
Pros	<ul style="list-style-type: none"> Large capacity systems Lower capital cost 	<ul style="list-style-type: none"> Quick startup time and dynamic operation Compact & light-weight 	<ul style="list-style-type: none"> High efficiency and larger capacity systems Lower energy requirement
Cons	<ul style="list-style-type: none"> Corrosive systems (corrosive electrolyte) Low dynamic operation 	<ul style="list-style-type: none"> Expensive membrane and catalysts Low durability 	<ul style="list-style-type: none"> Limited dynamic operation Mechanical stability issues
Key Challenges	<ul style="list-style-type: none"> More dynamic and flexible operation 	<ul style="list-style-type: none"> Reduction of noble metal utilization Efficiency, durability improvement 	<ul style="list-style-type: none"> Commercialization of technology
Key Players			

Based on application type, load requirements, capacity, either PEM or Alkaline systems can be used

Electrolyser | Cell Level & Stack Level Architecture





Parameters	2020	2050	R&D Focus
Nominal Current Density	0.2 – 0.8 A/cm ²	> 2 A/cm ²	Diaphragm
Voltage Range (Limits)	1.4 – 3 V	<1.7 V	Catalyst
Operating Temperature	70 – 90 Deg C	'> 90 Deg C	Diaphragm, frames, balance of plant components
Cell Pressure	<30 Bar	>70 Bar	Diaphragm, Cell, Frames
Load Range	15% - 100%	5% - 300%	Diaphragm
H ₂ Purity	99.9% - 99.9998%	99.9% - 99.9999%	Diaphragm
Voltage Efficiency	50% - 68%	'>70%	Catalyst, Temperature
Electrical Efficiency (Stack) – LHV	47 – 66 KWh / kg of H ₂	< 42 KWh / kg of H ₂	Diaphragm, Catalyst
Electrical Efficiency (System) - LHV	50 – 78 KWh/kg of H ₂	< 45 KWh/kg of H ₂	Balance of the System
Life Time (stack)	60,000 Hrs	100,000 Hours	Electrode
Stack Unit Size	1 MW	10 MW	Electrode
Electrode Area	10,000 – 30,000 cm ²	30,000 cm ²	Electrodes
Capital Cost (Stack) – Min 1 MW	USD 270/KW	< USD 100/KW	Electrode
Capital Cost (System) – Min 10 MW	USD 500 – 1000 / KW	< USD 200/KW	Balance of Plant



Increase in Current Density

Current density can be increased to more than $> 2 \text{ A/cm}^2$, with thicker diaphragm → Thicker diaphragm leads to efficiency reduction.

The challenge is to increase thickness and at same time reduces ohmic resistance so as to keep efficiency at higher level.



Reducing Diaphragm Thickness

Reducing diaphragm thickness will improve efficiency however this may lead to gas permeability and lower mechanical robustness.

Presently diaphragm thickness is 460 microns. Decreasing this to 50 microns will lead to improvement of efficiency from 53% to 75% at 1 A/cm^2 current density.



High specific surface area

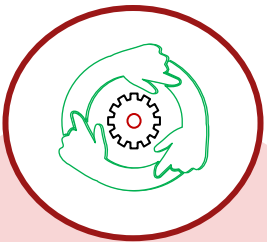
Re-designing catalyst composition and electrode architectures for improved specific surface area



Porous Transport Layers

Design Optimization of Porous Transport Layers (PTLs)





Material of Constructions

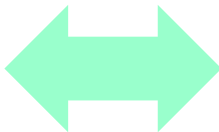
- **Electrolyte:** KOH Solution
- **Separator:** ZrO₂ [Zirconium Oxide] stabilized with PPS [Polyphenylene Sulphide] Mesh
- **Cathode, Anode & Bipolar Plate:** Nickle collated Stainless Steel
- **Porous Transport Layer:** Nickle Mesh



Material Loading

No rare material in construction. Only Nickle is main material used in construction.

- **Nickle – 0.8 MT / MW**
- **Zirconium – 0.1 MT / MW**
- **Aluminium – 0.5 MT/MW**
- **Steel – 10 MT / MW**
- **Some amount of copper and cobalt**



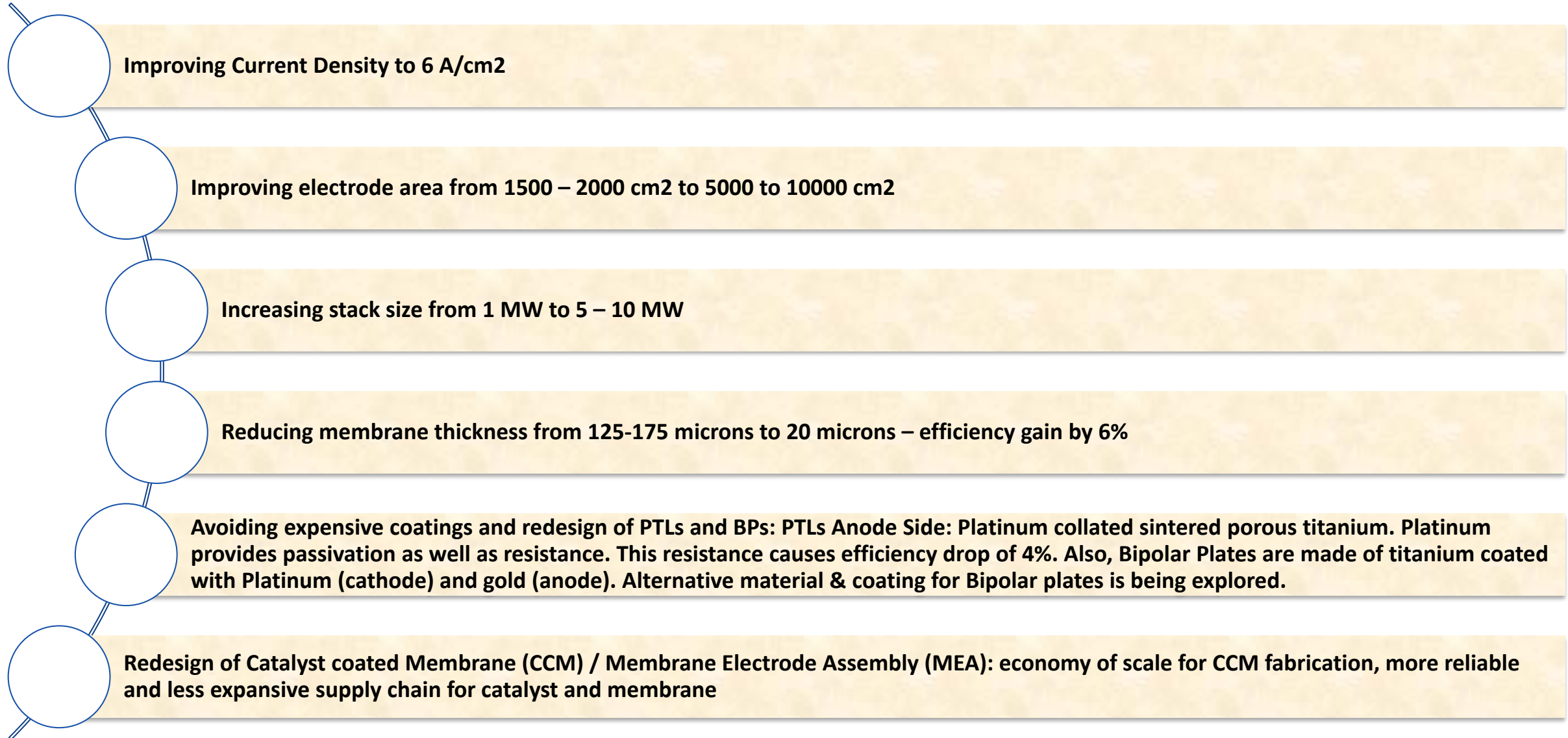
Supply Chain –Nickel

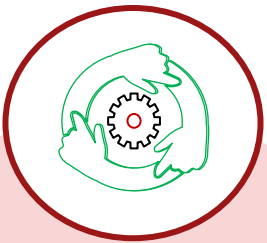
- **World Nickel Reserve – 94 Million MT [Indonesia, Australia & Brazil]**
- **In 2020, more than 50% Ni Production was from Indonesia, Philippines and Russia**
- **In 2021, India's Nickel demand was 75 KMT, major qty is imported.**
- **In Dec 2021, Vedanta acquired Nicomet Goa which produces 7.5 KMT of Ni and Cobalt**
- **Major consumption of Nickel is in making stainless steel – 72%.**

No raw material supply constraints except for Nickle which can be sourced from Indonesia, Philippines and Russia.



Parameters	2020	2050	R&D Focus
Nominal Current Density	1 – 2 A/cm2	> 4-6 A/cm2	Design, Membrane
Voltage Range (Limits)	1.4 – 2.5 V	<1.7 V	Catalyst, Membrane
Operating Temperature	50 – 80 Deg C	'> 80 Deg C	Effect on durability
Cell Pressure	<30 Bar	>70 Bar	Membrane, Reconversion catalyst
Load Range	5% - 120%	5% - 300%	Membrane
H2 Purity	99.9% - 99.9999%	Same	Membrane
Voltage Efficiency	50% - 68%	'>70%	Catalyst
Electrical Efficiency (Stack) – LHV	47 – 66 KWh / kg of H2	< 42 KWh / kg of H2	Membrane, Catalyst
Electrical Efficiency (System) - LHV	50 – 83 KWh/kg of H2	< 45 KWh/kg of H2	Balance of the System
Life Time (stack)	50,000 – 80,000 Hrs	100,000 – 120,000Hours	Membrane, Catalyst, PTLs
Stack Unit Size	1 MW	10 MW	MEA, PTLs
Electrode Area	1500 cm2	>10,000 cm2	MEA, PTLs
Capital Cost (Stack) – Min 1 MW	USD 400/KW	< USD 100/KW	MEA, PTLs, BP
Capital Cost (System) – Min 10 MW	USD 700 – 1400 / KW	< USD 200/KW	Rectifier, Water Purification





Material of Constructions

- ❑ Electrolyte / Separator : Solid PFSA (Perfluoroalkylsulfonic acid) Membrane
- ❑ Cathode: Platinum nano particle on carbon black
- ❑ Anode: Iridium
- ❑ Bipolar Plate: Platinum coated Titanium (cathode), Gold Coated Titanium (anode)
- ❑ Porous Transport Layer: Anode side - Platinum coated sintered porous titanium, Cathode side - Sintered porous titanium or carbon cloth

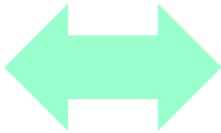


Material Loading

PEM uses rare material like Platinum and Iridium.

- Platinum – 0.3 kg/MW
- Iridium – 0.7 kg/MW

It is expected that these quantities will reduce to 1/10th by 2030 due to design improvement



Supply Chain – PGM

- ❑ Globally Platinum and Iridium Supplies were 188 MT/Annum & 6.87 MT/Annum mainly from South Africa, Zimbabwe and Russia (As on 2019)
- ❑ Other important component in PEM electrolyser is Catalyst Coated Membrane (CCM) / Membrane Electrode Assembly (MEA)
- ❑ PFSA type membranes, such as Nafion, Flemion or Aquivion [thickness 125 – 175 microns] are manufactured in US, UK & Japan.

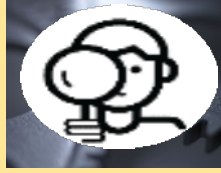
For PEM electrolysers, upstream supply chain is dependent on South Africa, Europe, USA & Japan

Energy & Hydrogen | India's Energy Targets



2030

- 500 GW Non-Fossil Capacity
- 50% of Installed Capacity from non-fossil fuels
- Reducing emission intensity of GDP to 45% below its 2005 level



2047

- Energy Independence



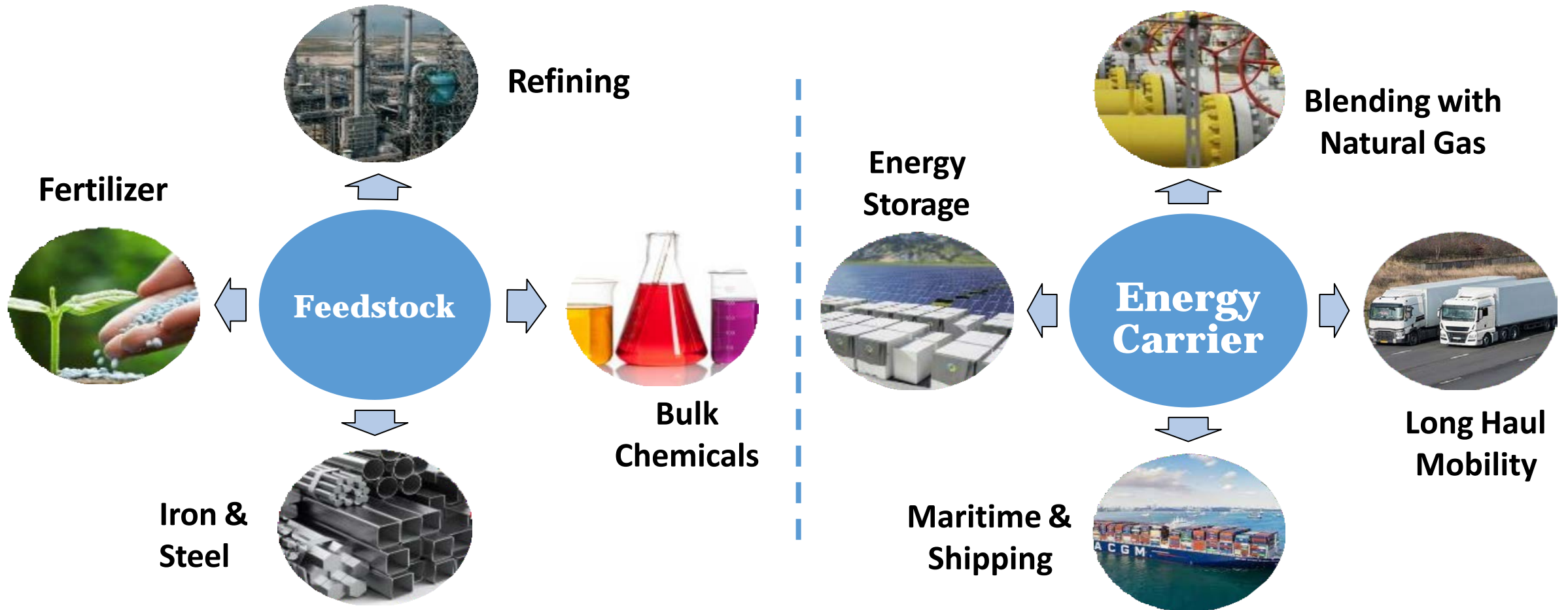
2070

- Net Zero



- ✓ Union Cabinet approved National Green Hydrogen Mission on 04th January 2023
- ✓ MNRE released National Green Hydrogen Mission document on 13th January 2023

National Green Hydrogen Mission | Sectors in Focus



Green Hydrogen can replace fossil fuels in all of the above

National Green Hydrogen Mission | Major Component (1/2)



Demand Creation



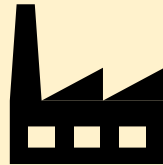
Export Markets

Support in
development of
Infrastructure, hubs
etc for export



Substituting imports

Substituting imported
fertilizers with Green
Fertilizers

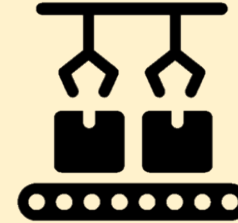


Domestic Demand

Mandating minimum use of Green Hydrogen &
its Derivative by different users



Financial Incentives



Strategic Interventions for GH2 Transition

Direct Financial Incentives for:

- ☐ Electrolyser Manufacturing
- ☐ Green Hydrogen Production

Total minimum domestic demand – 5 million MT PA. Total Production including export – 5 to 10 Million MT PA

National Green Hydrogen Mission| Major Component (2/2)



Compliance Monitoring: Guideline for monitoring compliance for minimum use of green hydrogen & derivative product shall be developed and implemented



Competitive Bidding for Procurement: MNRE will frame model guidelines for competitive bidding and develop regulatory framework for certification of Green Hydrogen and its derivatives.



Domestic Manufacturing of Green Fertilizers: Two plants each for production of Green Hydrogen based Urea and Green Hydrogen based DAP are targeted to be set up through competitive bidding route. By 2034-35, it is targeted to substitute all Ammonia based fertilizer imports [6 Billion USD] with domestic Green Ammonia based fertilizers.



Green Hydrogen Policy released in Feb 2022 which includes waiver of ISTS charges, renewable energy banking, granting open access in time bound manner, land in existing RE Part for Hydrogen generation plants etc. shall be implemented.



Development of Regulations, Codes and Standards, Research & Development initiatives, Skill Development initiatives, Public awareness and stakeholder's outreach & International Cooperation

National Green Hydrogen Mission| Pilot Projects & Hydrogen Hub



Shipping

- ☐ Retrofit 2 ships to run on Green Hydrogen/derived fuels by 2027
- ☐ Development of Supply Chain, port infrastructure, Green Ammonia bunkers and re-fueling facilities



Transport

- ☐ Phased deployment of hydrogen fuelled buses & trucks
- ☐ Cost of hydrogen fuelled vehicles and associated infrastructure



Green Steel

- ☐ Support for blending/injection of Green Hydrogen in 2 steel plants



Setting up 2 Nos Green Hydrogen Hub

National Green Hydrogen Mission | Key Enablers

Key Enablers



Resources

Renewable energy -
banking & storage,
transmission, finance,
land, water



R&D

Result oriented, time-
bound, including
through PPP,
grand challenges



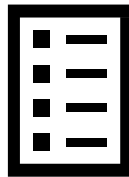
Ease of doing business

Simpler procedures,
taxation, SEZ,
commercial issues, single
window



Infrastructure & Supply Chain

Ports, Re-fueling,
Hydrogen Hubs, pipelines



Regulations & Standards

Testing facilities,
standards, regulations,
safety & certification



Skill Development, Public awareness

Coordinated skilling
programme,
online portal

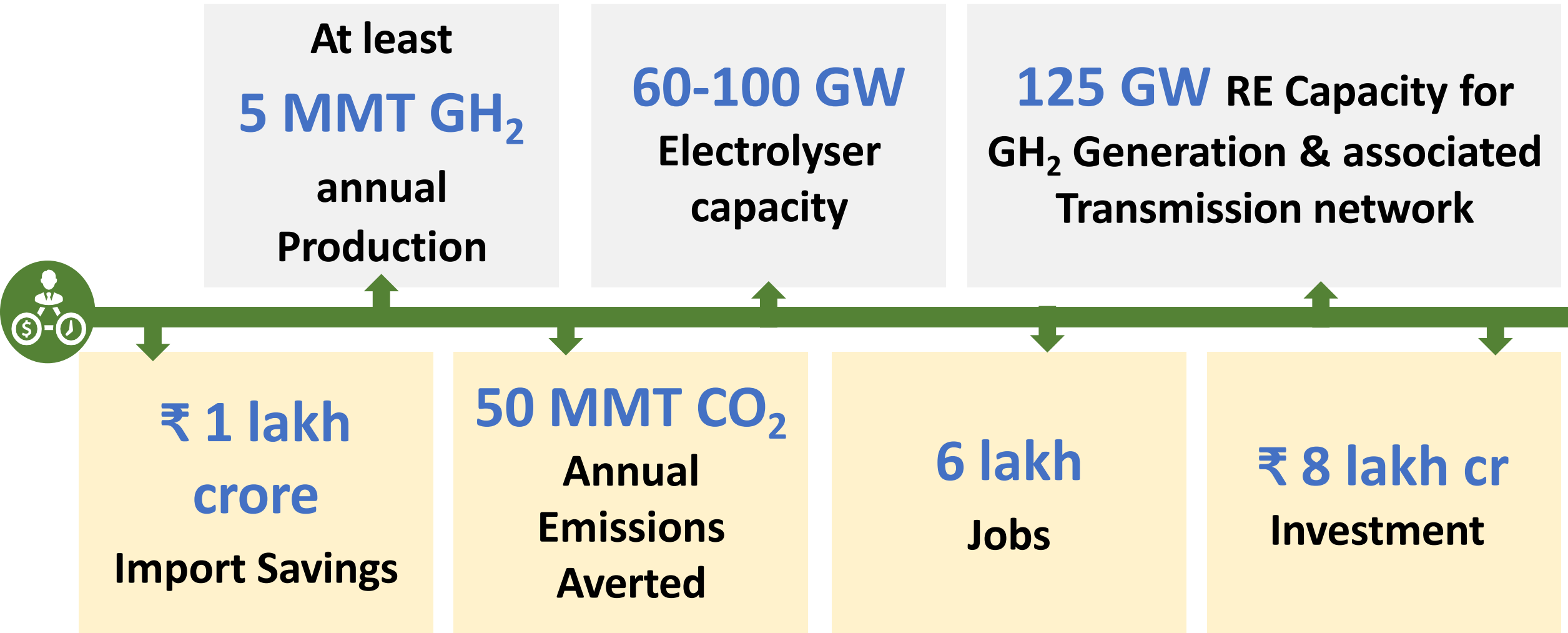
National Green Hydrogen Mission | Financial Outlay



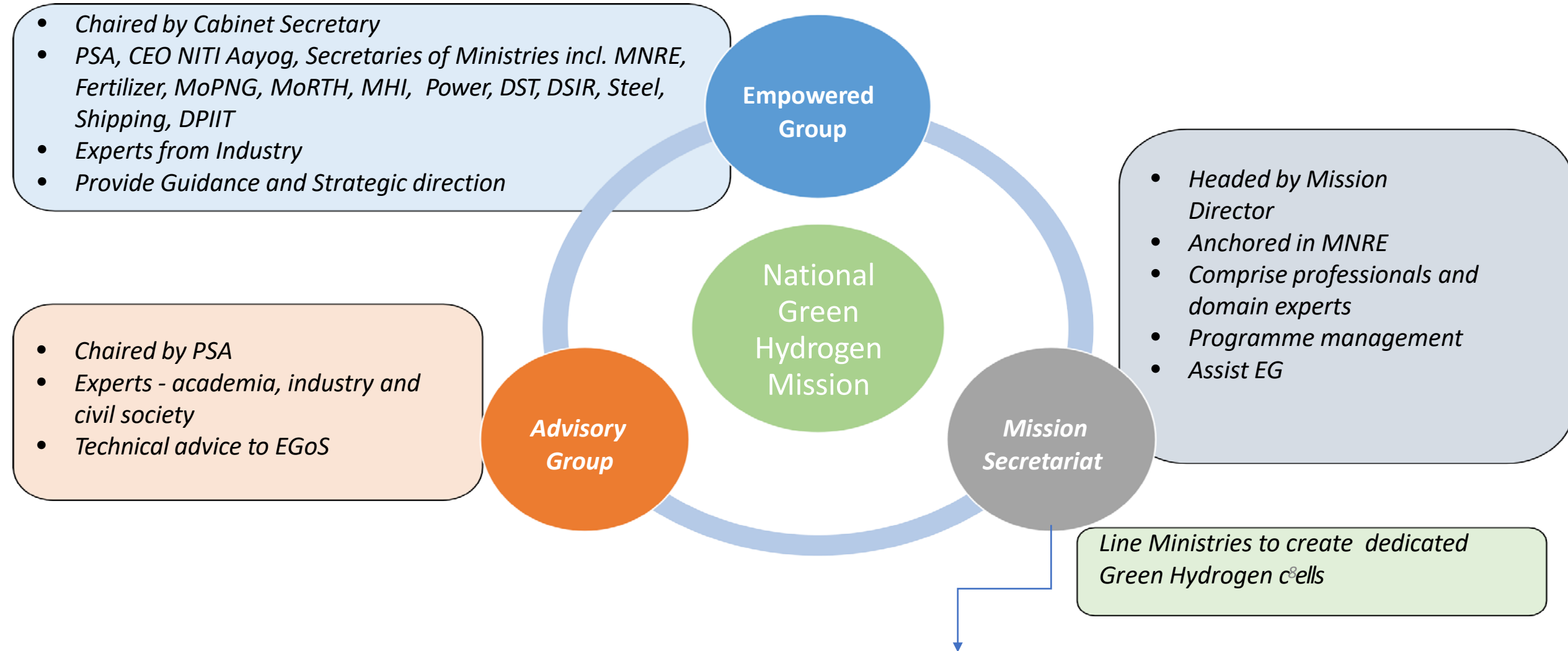
The initial outlay for the Mission will be Rs 19,744 crore

- ✓ **Rs 17,490 crore for the SIGHT programme**
- ✓ **Rs 1,466 crore for pilot projects**
- ✓ **Rs 400 crore for R&D**
- ✓ **Rs 388 crore towards other Mission components**

Expected Deliverables by 2030

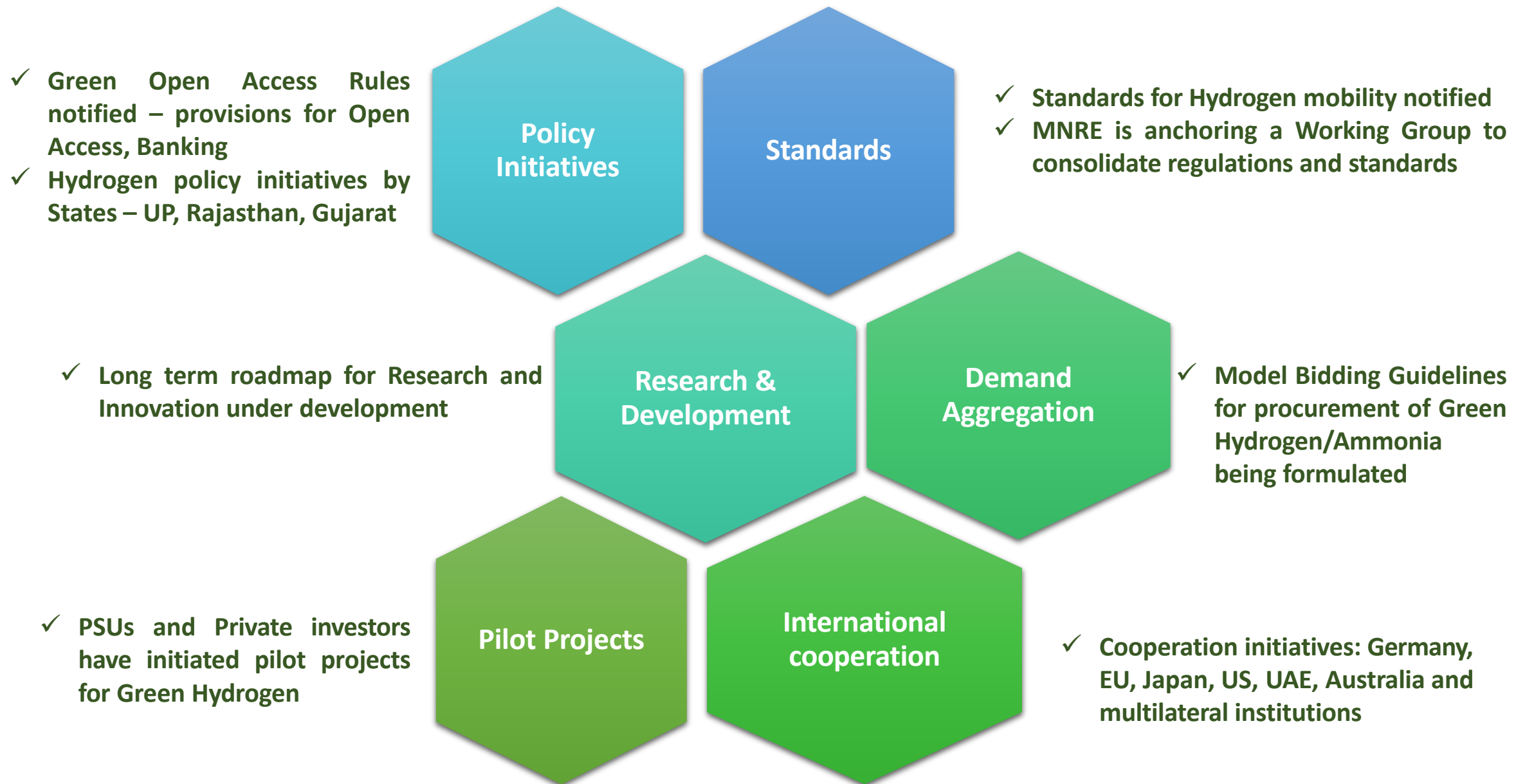


Mission Governance Framework



Mission Secretariat will formulate or facilitate formulation of policies including guidelines for procurement of Green Hydrogen and its derivatives; schemes for incentives and projects; and undertake appraisal, funding and management of pilot and R&D projects. It will also assist the EG and the AG, as required.

Green Hydrogen | Actions Initiated



Hydrogen Mission | key action and implementation timelines

MISSION IMPLEMENTATION TIMELINE						
YEAR	Facilitate	Green Fertilizers	SIGHT	Pilots & Hubs	Regulations & Standards	R&D
2022-23			Consultation and Market Review	Roadmap for key sectors	Procedure for regulatory approval of pilot projects	Formulation of R&D Roadmap
2023-24	Notification of targets as may be decided by EG	Notification of Bids Award of Capacity	Notification of Incentive Schemes	Call for Proposals Phase I Implementation	Adoption of relevant international standards	Call for Proposals Phase I Implementation
2024-25	Preparatory steps for implementation	Construction				
2025-26				Call for proposals		Call for proposals

Hydrogen Mission | key action and implementation timelines



FY 2022 – 2023



FY 2023 – 2024



FY 2024 – 2025



FY 2025 – 2030

Consultation & Market Review for SIGHT, Roadmap for Key Pilot Projects & Hubs, Finalization of procedure for regulatory approval of pilot projects & Formulation of R&D Roadmap

Notification of Target for min use of hydrogen, Notification of Bid and award of capacity for Green Fertilizers, Notification of incentive scheme for SIGHT, For Pilot Projects and Hubs – Call of proposal and Phase-I implementation, Adoption of Relevant international standards, Call of proposal for R&D Proposal and Implementation

Call of Proposal for Phase-II Pilot, Hub and R&D Projects, start of implementation of Green Fertilizer Plant, start of implementation of incentives for SIGHT

Implementation of Phase-II Pilot, Hub & R&D Projects, implementation of Green Fertilizer Plant, implementation of incentives for SIGHT

Hydrogen Mission | Further Actions Required



Policy and Regulatory Interventions

- ✓ Obligation for domestic demand
- ✓ Relaxation in open access charges
- ✓ Provision of Banking up to 2030
- ✓ Extension of ISTS waiver beyond 2025
- ✓ Provision of carbon market to encourage green hydrogen use
- ✓ Facilitate central and govt agency approvals



Fiscal & Financial Interventions

- ✓ Concessional GST for Green Hydrogen & its derivatives
- ✓ RE to be covered under GST to allow input tax credit for Hydrogen
- ✓ Priority Sector lending for GH2 Projects
- ✓ GH2 and its related EPC Projects shall be included in the harmonized list of infrastructure projects
- ✓ Provision of accelerated depreciation for green hydrogen projects



Standards and Regulations

- ✓ Lifecycle assessment toolkits to enable estimation of emission from green hydrogen production at different locations and under different conditions.

Hydrogen Mission | Further Actions Required



R&D

- ✓ Establishment of facilitative R&D ecosystem for development and commercialization of GH2 technologies
- ✓ A collaborative framework must be developed to ensure coordination and collaboration between research institutes and industry



Incentive Scheme

- ✓ Manufacturing support may promote indigenization at component level for Green Hydrogen technologies
- ✓ Relaxation of import duties on machinery to produce electrolyser to enable cost competitiveness with global players
- ✓ Integrated development may be incentivized whereby critical components are developed and manufactured indigenously.



Hydrogen Hub

- ✓ Initiating development of green hydrogen hubs near ports including inter-alia Dahej, Mangalore, Kandla, Vishakhapatnam, Tuticorin, Machilipatnam and Paradip.
- ✓ Corridors for transportation of Ammonia
- ✓ Development of transmission capacity and ISTS connectivity at coastal hub locations
- ✓ Land in coastal regions for developing projects may be provided on concessional rates
- ✓ Enabling infrastructure including storage bunkers, handling facilities, pipeline, export terminals at identified ports

Disclaimer: The contents of this presentation are private & confidential.
Please do not duplicate, circulate or distribute without prior permission.



Thank You!

Website: www.tatapower.com

Email Id: chandra.tiwari@tatapower.com

Contact: +91 9312072156 /7678237415