

ENERGY STORAGE:

Battery Technologies for Grid Storage and E-Mobility

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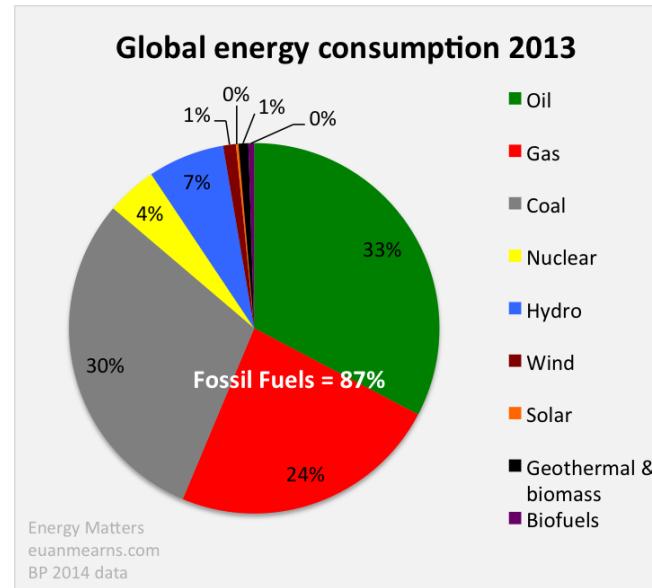
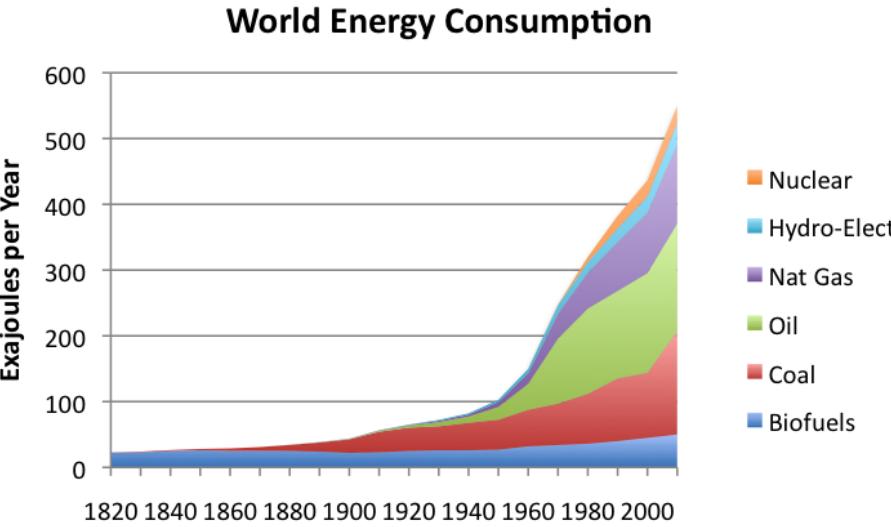
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ENABLING TECHNOLOGIES IN THE MODERN GRID

March 3, 2020



Energy Use

China: 23%

USA: 17%

India: 5%

Population

China: 1.38 Billion

USA: 0.33 Billion

India: 1.35 Billion

- Energy is a central societal issue, impacting our way of life, economy, national security, environment, and public health; fossil-fuel use causes CO₂ emission and global warming
- World's energy consumption is projected to triple in 2100 based on moderate population and economic growth
- Energy is the greatest challenge (#1 problem) facing humanity in the 21st century

HUMANITY'S TOP 10 PROBLEMS

Humanity's Top Ten Problems for next 50 years

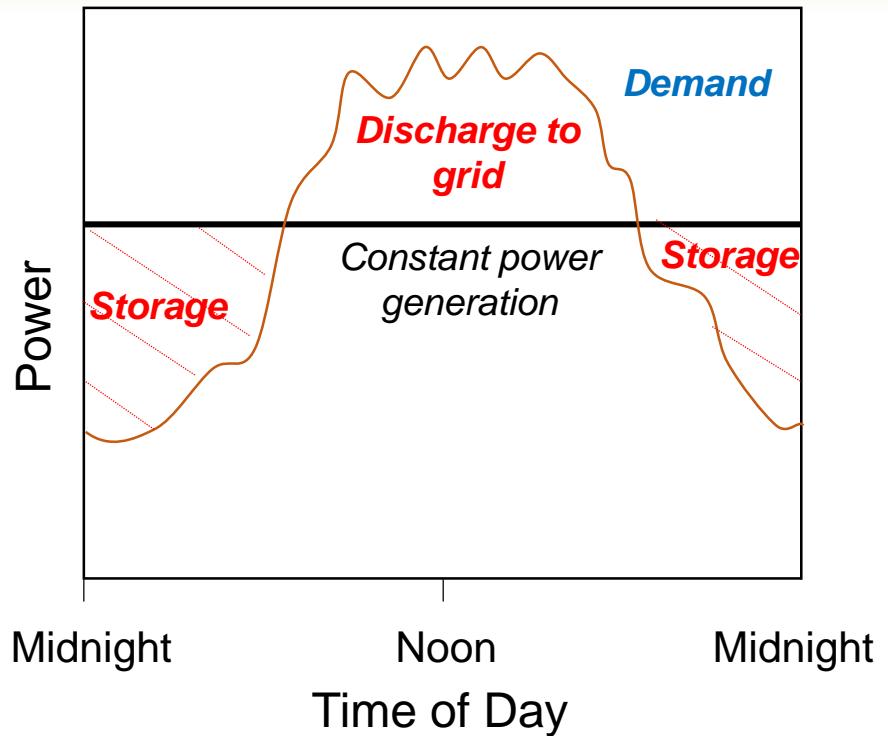
1. ENERGY
2. WATER
3. FOOD
4. ENVIRONMENT
5. POVERTY
6. TERRORISM & WAR
7. DISEASE
8. EDUCATION
9. DEMOCRACY
10. POPULATION



2003 6.3 Billion People
2050 8-10 Billion People

Smalley Institute, Rice University

WHAT IS THE SOLUTION?



- Storage is critical for renewable energy use
- With a storage technology, conventional power plants can also be operated more efficiently

The energy challenge
Finite fossil fuel supply, pollution

Solution?



Renewable energy (solar, wind)
Intermittent: storage is the bottleneck

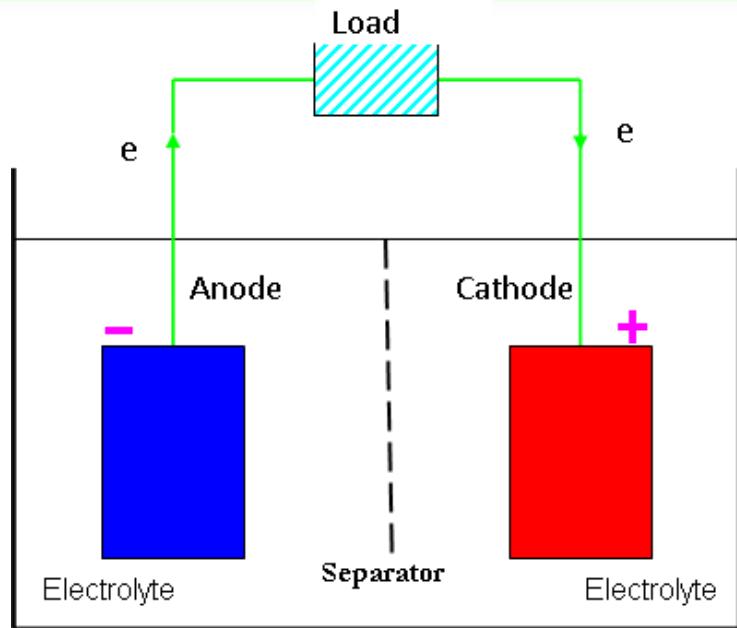
Option?



Battery technologies
Cost, energy, charging time, life, safety

Transportation
Uncontrolled pollution
Electric vehicle

ELECTROCHEMICAL CELL



Galvanic cell – cell at discharge

Anode reaction: oxidation, removal of electron



Cathode reaction: reduction, addition of electron



Faraday's first law:

Mass of a substance reacting or being produced at an electrode is directly proportional to the quantity of electricity passed through the electrolyte.

Faraday's second law:

For a given quantity of electricity, the masses of different substances reacting or being produced at the electrodes are directly proportional to the equivalent masses of the substances.

Electrolytic cell – cell at charge: reverse reaction will occur

Cathode: M

Anode: X

Cell voltage $V_{op} = V_c - V_a$

Gravimetric capacity $Q_g = Q/m$ Ah/kg

Gravimetric energy density = $Q_g V_{op}$ Wh/kg

Gravimetric power density = $I_g V_{op}$ W/kg

Volumetric capacity $Q_v = Q/V$ Ah/L

Volumetric energy density = $Q_v V_{op}$ Wh/L

Volumetric power density = $I_v V_{op}$ W/L

C rate = I_d / Q_n = discharge current / nominal capacity

A C rate of t implies that the nominal capacity of the cell is delivered in $1/t$ hours under the specified current density.

Coulombic efficiency, $q_c = Q_d / Q_c$ = discharge capacity / charge capacity

Charging factor, $f = 1 / q_c$

Energy efficiency, $q_E = q_c (V_d / V_c) = (Q_d / Q_c) (V_d / V_c)$

A $q_c < 1$ implies unwanted side reactions resulting in production of heat

A $q_E < q_c$ implies a deviation of the discharge and charge curves from OCV

Cycle life: limiting value is 70 – 80 % of the nominal capacity

User time = energy density = (cell voltage) x (amount of charge stored in the form of ions)

DESIGNING A CELL

Electrode reaction	E ⁰ (V)
$\text{Li}^+ + \text{e} \rightarrow \text{Li}$	-3.01
$\text{K}^+ + \text{e} \rightarrow \text{K}$	-2.92
$\text{Ca}^{2+} + 2\text{e} \rightarrow \text{Ca}$	-2.84
$\text{Na}^+ + \text{e} \rightarrow \text{Na}$	-2.71
$\text{Mg}^{2+} + 2\text{e} \rightarrow \text{Mg}$	-2.38
$\text{Al}^{3+} + 3\text{e} \rightarrow \text{Al}$	-1.66
$\text{Zn}^{2+} + 2\text{e} \rightarrow \text{Zn}$	-0.76
$\text{Fe}^{2+} + 2\text{e} \rightarrow \text{Fe}$	-0.44
$\text{Co}^{2+} + 2\text{e} \rightarrow \text{Co}$	-0.27
$\text{Ni}^{2+} + 2\text{e} \rightarrow \text{Ni}$	-0.23
$\text{H}^+ + \text{e} \rightarrow \frac{1}{2}\text{H}_2$	0.00
$\text{Cu}^{2+} + 2\text{e} \rightarrow \text{Cu}$	0.34
$\text{Ag}^+ + \text{e} \rightarrow \text{Ag}$	0.80
$\text{Pd}^{2+} + 2\text{e} \rightarrow \text{Pd}$	0.83
$\text{O}_2 + 4\text{H}^+ + 4\text{e} \rightarrow 2\text{H}_2\text{O}$	1.23
$\text{Cl}_2 + 2\text{e} \rightarrow 2\text{Cl}^-$	1.36
$\text{F}_2 + 2\text{e} \rightarrow 2\text{F}^-$	2.87

Materials Parameters

- **Energy density (user time)**
 - voltage (electrode potentials)
 - degree of Li⁺ insertion
- **Power density (charging time)**
 - electronic conductivity
 - lithium-ion conductivity
- **Cycle life (battery life)**
 - reversibility, stability
- **Cell fire (safety)**
 - oxygen release, flammability
- **Environmental impact**
 - toxicity
- **Cost**

Amount of charge transferred or stored = (I x t) Coulomb or A s = nN_AeN_m = nFN_m

Faraday constant F = N_ae = (6.023 x 10²³ mol⁻¹) (1.6 x 10⁻¹⁹ C) = 96,497 C or A s = 96,487 A s / (60 x 60 s/h) = 26.8 A h

Zn-Cl₂ Battery:



Capacity of Zn = (26.8 Ah) (2 electrons) / (65.4 g/mol) = 0.82 Ah/g or 1.22 g/Ah

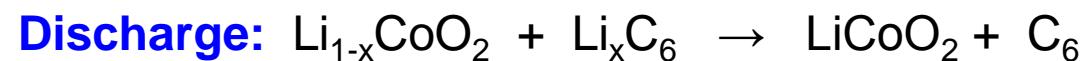
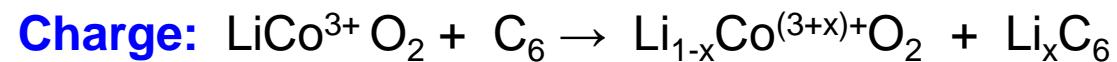
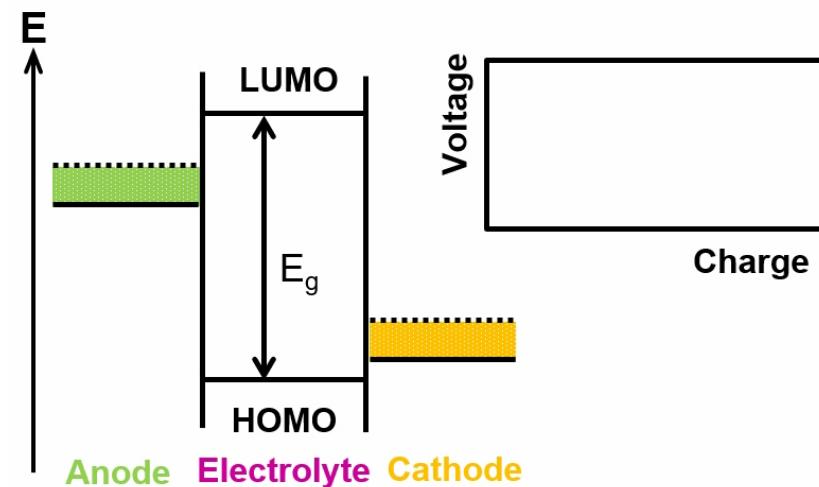
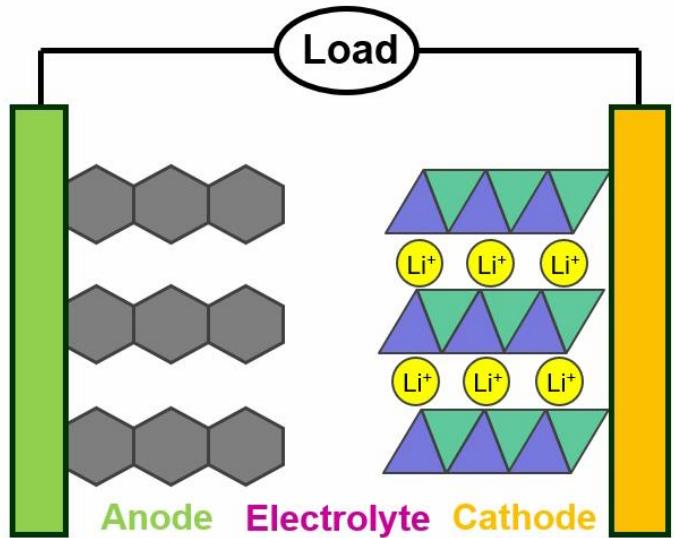
Capacity of Cl₂ = (26.8 Ah) (2 electrons) / (71 g/mol) = 0.76 Ah/g or 1.32 g/Ah

Capacity of Zn-Cl₂ system = (1.22 + 1.32) g/Ah = 2.54 g/Ah = 0.394 Ah/g

Capacity of ZnCl₂ = (26.8 Ah) (2 electrons) / 136.4 g/mol = 0.394 Ah/g or 2.54 g/Ah

Energy density of Zn-Cl₂ system = (0.394 Ah/g) (2.12 V) = 0.835 Wh/g

LITHIUM-ION BATTERY: HOW DOES IT WORK?



WHERE ARE WE WITH BATTERY TECHNOLOGIES?

Lithium-ion batteries

- insertion-reaction electrodes (layered oxide cathodes and graphite anode)
- conversion-reaction anodes (Si, Sn, Sb, P, etc.)

Sodium-ion batteries

- early stages; lower cost; lower energy density than lithium-ion
- insertion-reaction cathodes (layered, polyanion) and hard carbon anode (**grid**)

Multivalent-ion batteries (Mg-ion, Zn-ion, Ca-ion, Al-ion)

- lower voltages, diffusional limitations, lack of electrolytes

Metal-sulfur batteries (Li, Na, Mg, Ca, Al)

- poor e⁻/ion transport; crossover; kinetic limitations with multivalent ions

Metal-air batteries

- nonaqueous systems are difficult; aqueous systems have the potential (**grid**)

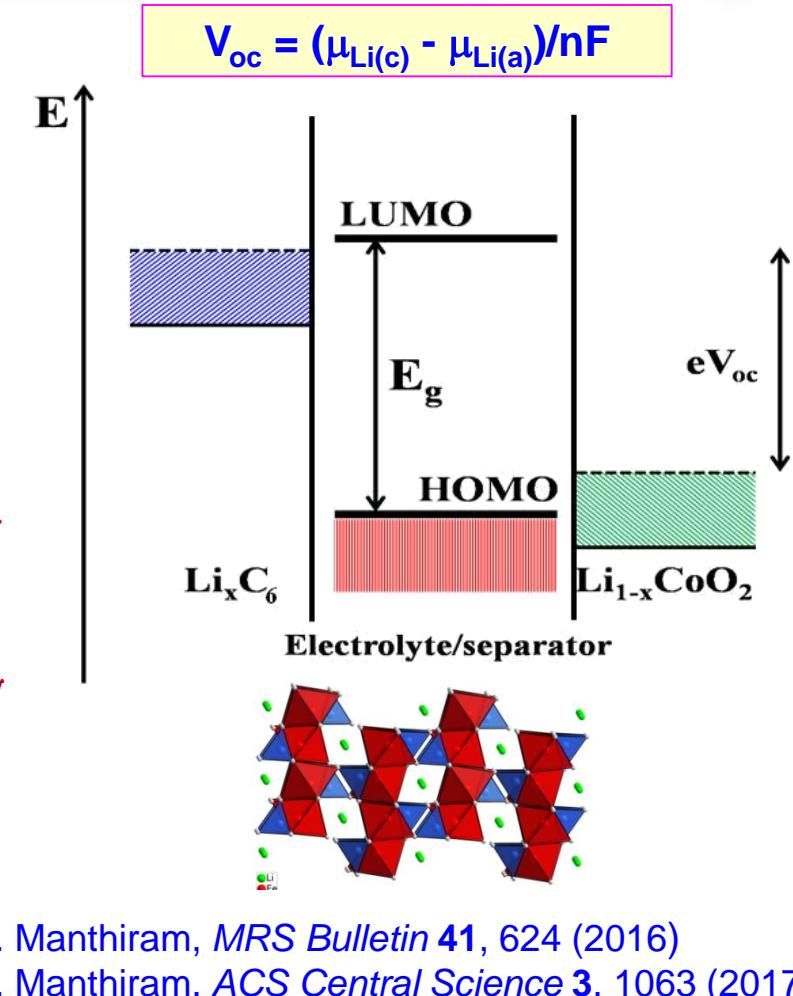
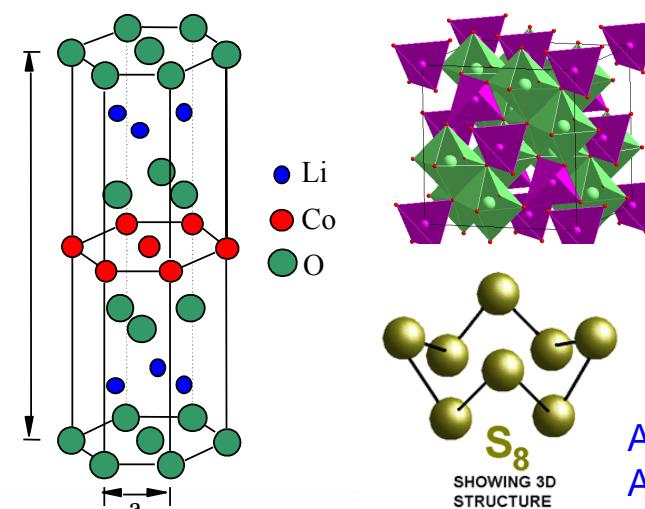
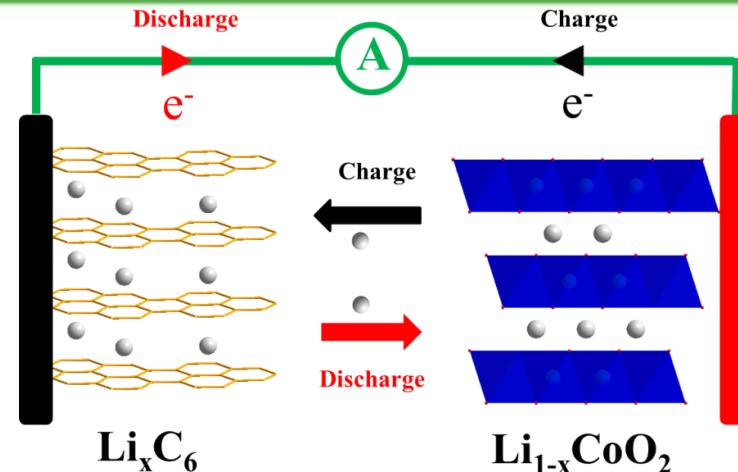
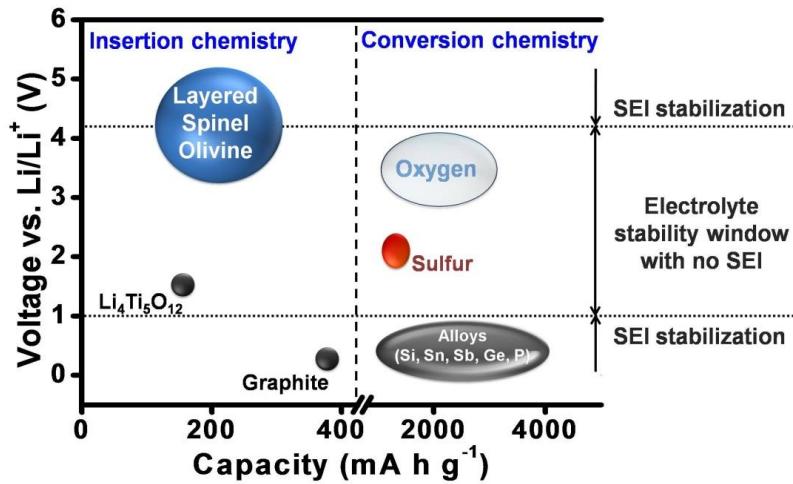
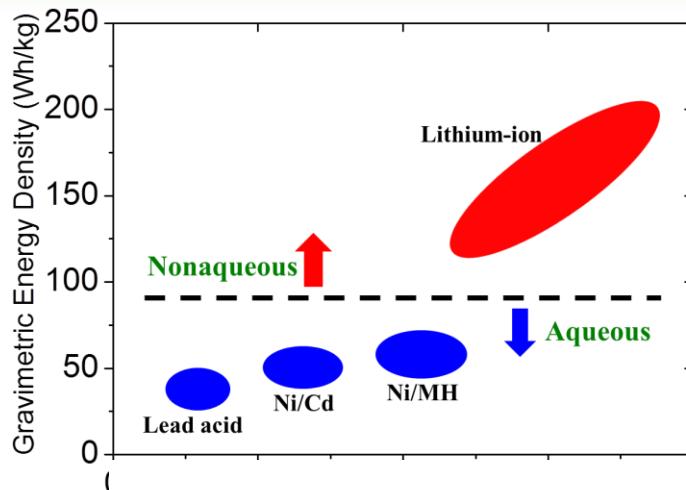
Redox flow batteries

- appealing for grid storage; suffer from serious chemical crossover (efficiency) (**grid**)

All-solid-state batteries

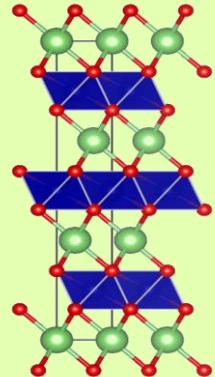
- better safety; suffer from interfacial charge transfer, manufacturability

RECHARGEABLE BATTERIES



EVOLUTION OF CATHODE CHEMISTRY

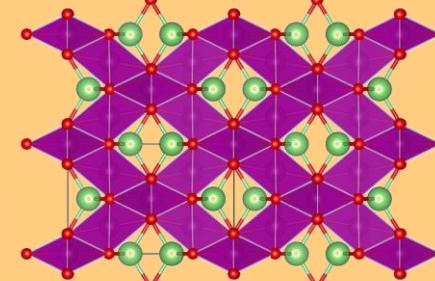
Layered
 LiCoO_2



Mizushima, Jones, Wiseman,
& Goodenough, 1980
(Japan)

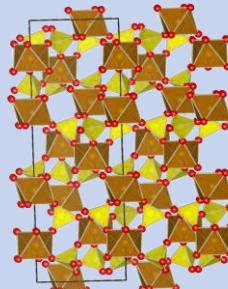


Spinel
 LiMn_2O_4



Thackeray, David, Bruce, &
Goodenough, 1983
(South Africa)

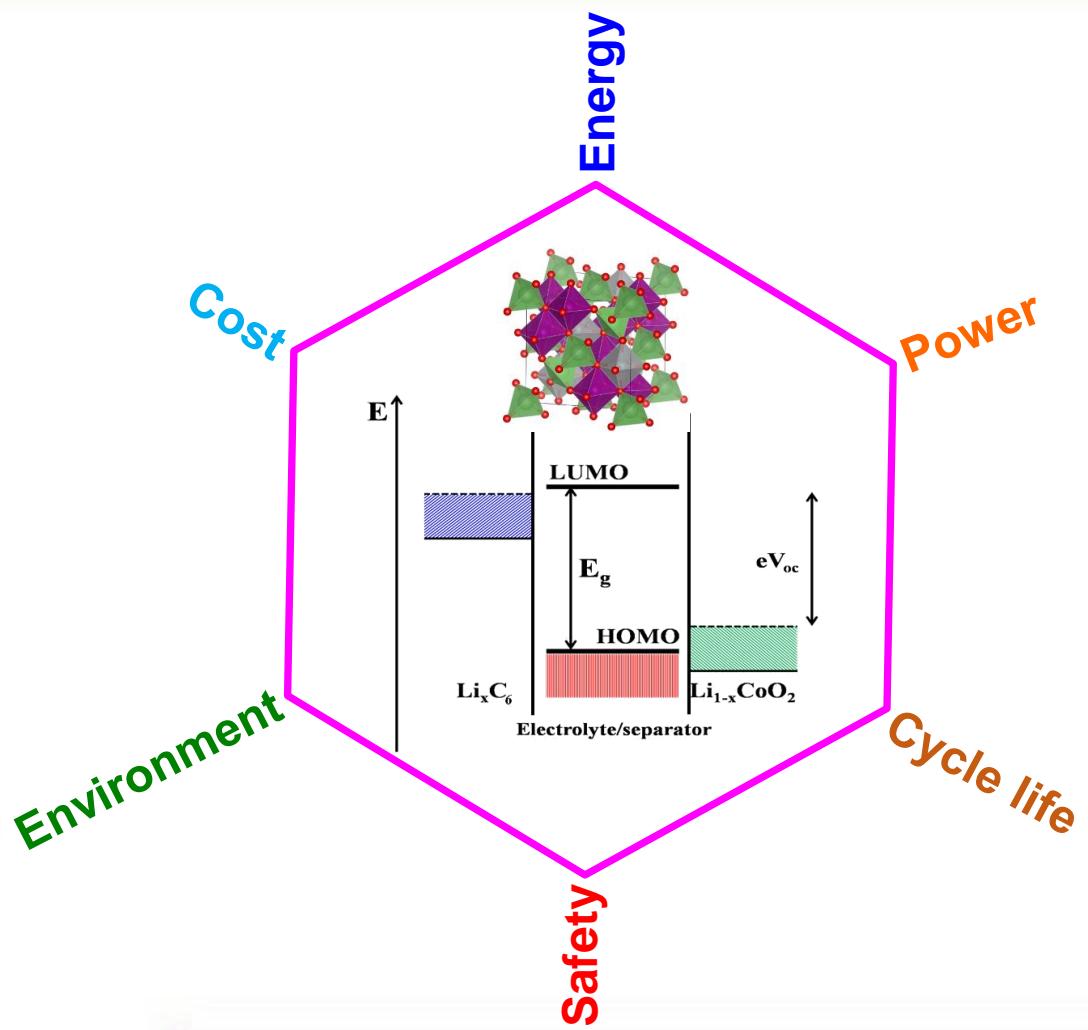
Polyanion
 $\text{Li}_x\text{Fe}_2(\text{XO}_4)_3$
($\text{X} = \text{S, Mo, and W}$)



Manthiram & Goodenough,
1987 & 1989
(India)

University of Oxford and
University of Texas at Austin

CHOOSING A BATTERY TECHNOLOGY



- The priority in performance parameters and choosing a specific battery technology depend on application
 - Portables:** energy (user time), life
 - E-mobility:** energy (driving range), cost, safety, life
 - Grid storage:** cost, life, power, safety, energy

Additional parameters to be considered

- Operating temperature: -40 to 65 °C
- Fast charge with acceptable safety

A battery consists of an anode, a cathode, and an electrolyte

Cost

Cathode is the most expensive (50% of the materials cost)

Li: 250,000 tons Co: 120,000 tons Ni: 2,000,000 tons

Energy

Capacity (< 200 mAh g⁻¹), voltage (< 4.3 V), voltage step

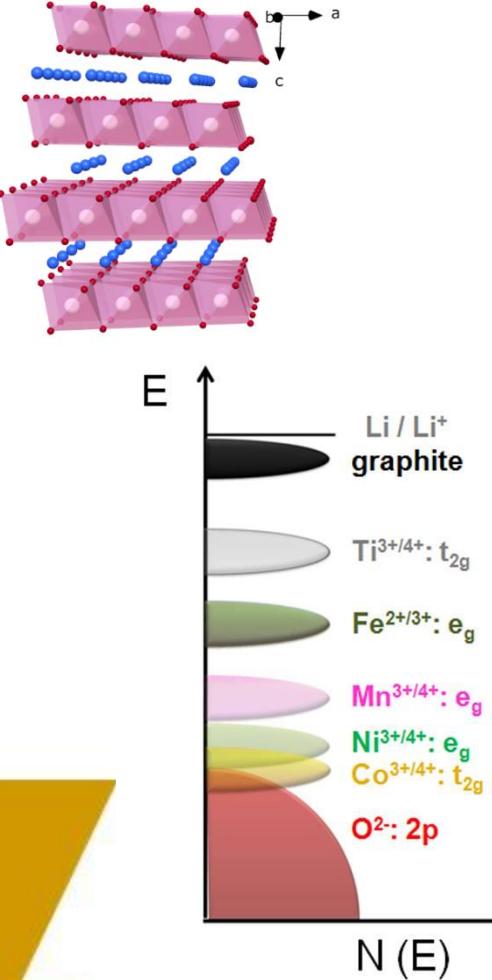
Life

Structural, chemical, dissolution, crossover, lithium trapping

W. Li, E. Erickson, and A. Manthiram, *Nature Energy* 5, 26 (2020)

Roadmap

- Lithium-ion batteries: low-cobalt and cobalt-free oxide cathodes
 - near term (portable, EV, grid)
- Lithium-ion batteries: nanocomposite metal foil anodes
 - near to medium term (portable, EV, grid)
- Lithium-sulfur and sodium-sulfur batteries
 - Medium to long term (portable, EV, grid)
- Redox flow batteries with a solid electrolyte
 - Long term (grid)
- Sodium-ion, multivalent-ion, all-solid-state, lithium-metal batteries



Ion	Octahedral CFSE	Tetrahedral CFSE	Octahedral-site stabilization energy
Mn ³⁺ : d ⁴	t ₂ ³ e ¹ : -0.6 Δ	e ² t ₂ ² : -0.18 Δ	-0.42 Δ
Ni ³⁺ : d ⁷	t ₂ ⁶ e ¹ : -1.88 Δ	e ⁴ t ₂ ³ : -0.53 Δ	-1.35 Δ
Co ³⁺ : d ⁶	t ₂ ⁶ e ⁰ : -2.4 Δ	e ³ t ₂ ³ : -0.27 Δ	-2.13 Δ

- M^{3+/4+} ion characteristics/behavior are determined by
 - position of metal:3d band relative to that of O²⁻:2p band
 - stability of metal ions in octahedral vs. tetrahedral sites
- **High-Ni oxides:**
 - high capacity, tap density, volumetric energy, and rate
 - cycle, thermal, air instabilities: involves bulk and surface of both electrodes (cathode and anode) and electrolyte

Chemical stability:

Mn > Ni > Co

Structural Stability:

Co > Ni > Mn

Conductivity:

Co > Ni > Mn

Abundance:

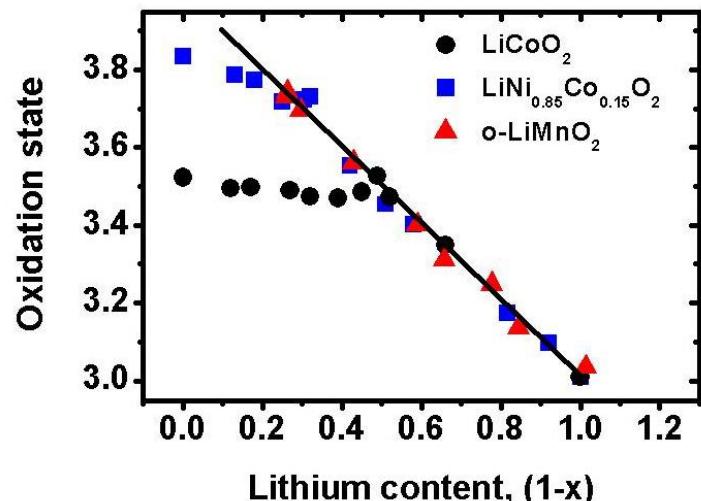
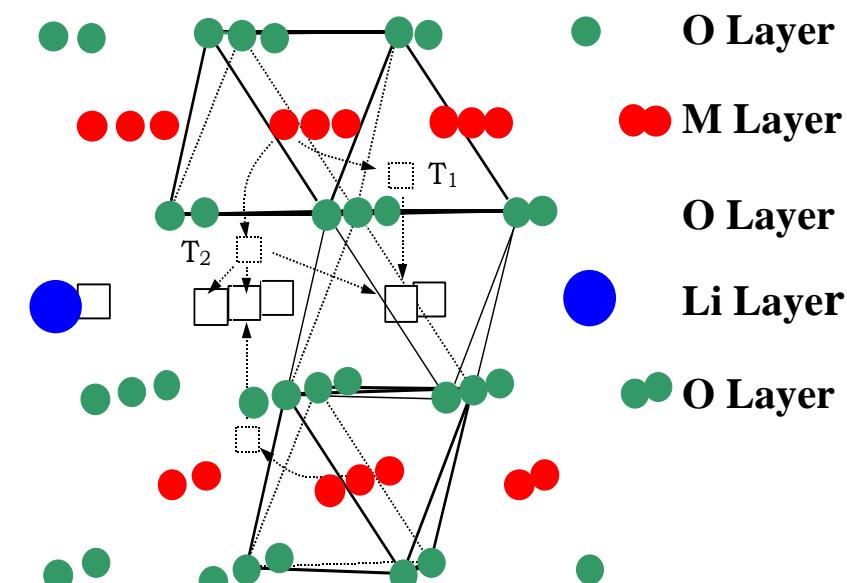
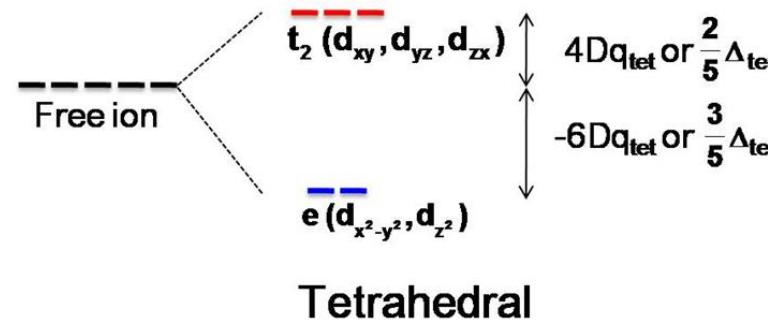
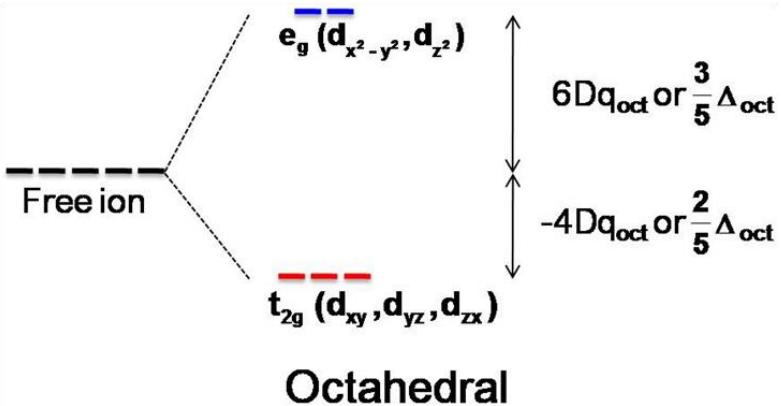
Mn > Ni > Co

Affordability (low cost)

Mn > Ni > Co

Environmental:

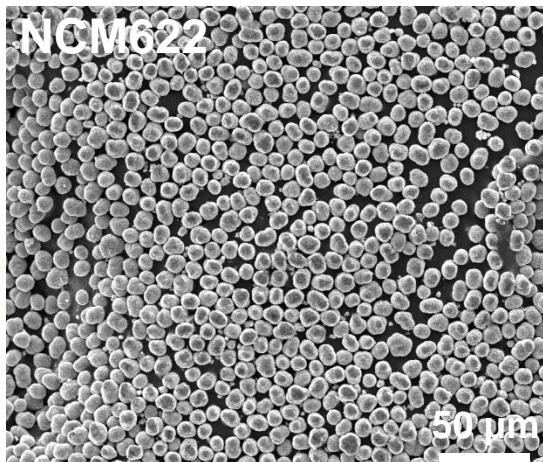
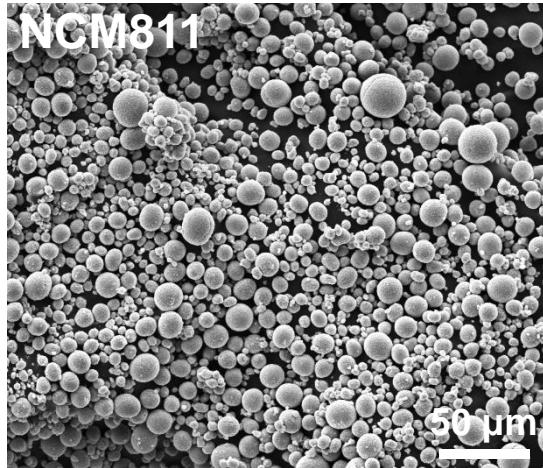
Mn > Ni > Co



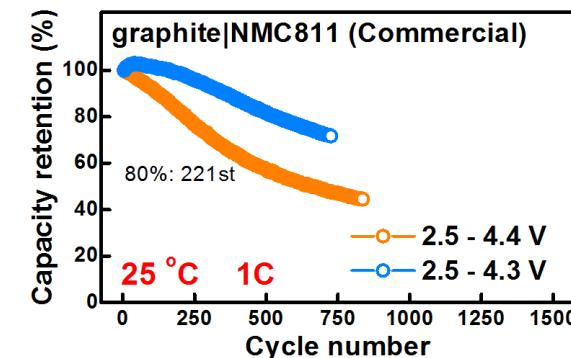
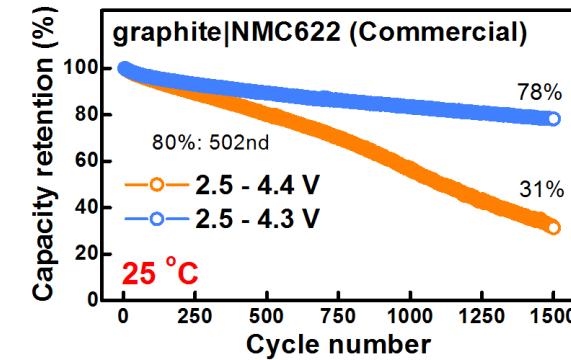
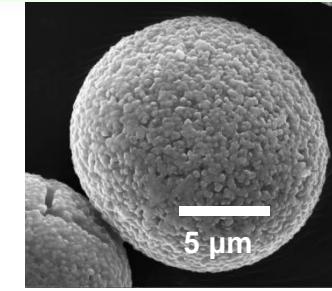
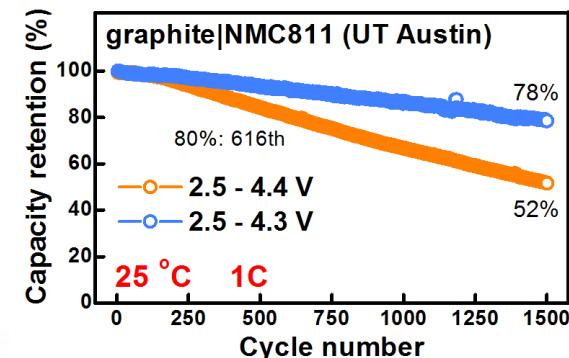
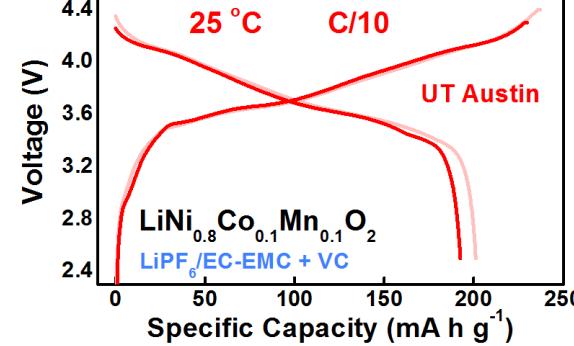
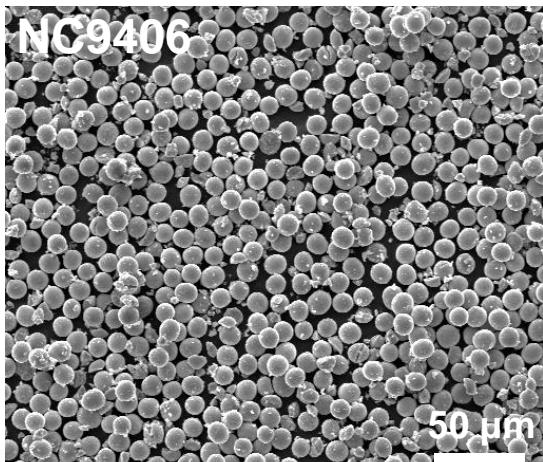
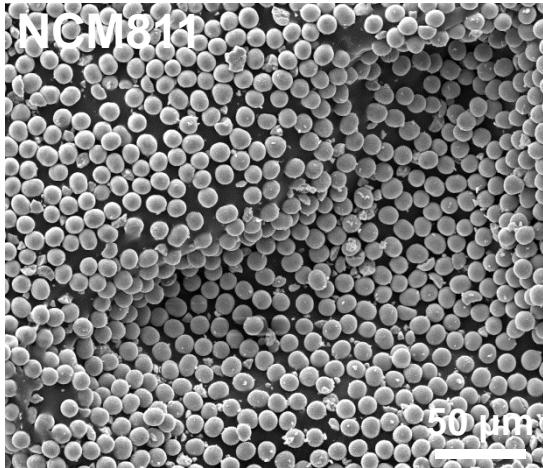
R. V. Chebiam, F. Prado, and A. Manthiram, *Electrochem. Commun.* **3**, 624 (2001)
 S. Venkatraman and A. Manthiram, *Chem. Mater.* **14**, 3907 (2002)
 S. Venkatraman, Y. Shin, and A. Manthiram, *Electrochem. Solid State Lett.* **6**, A9 (2003)

ROLE OF COMPOSITION AND MORPHOLOGY

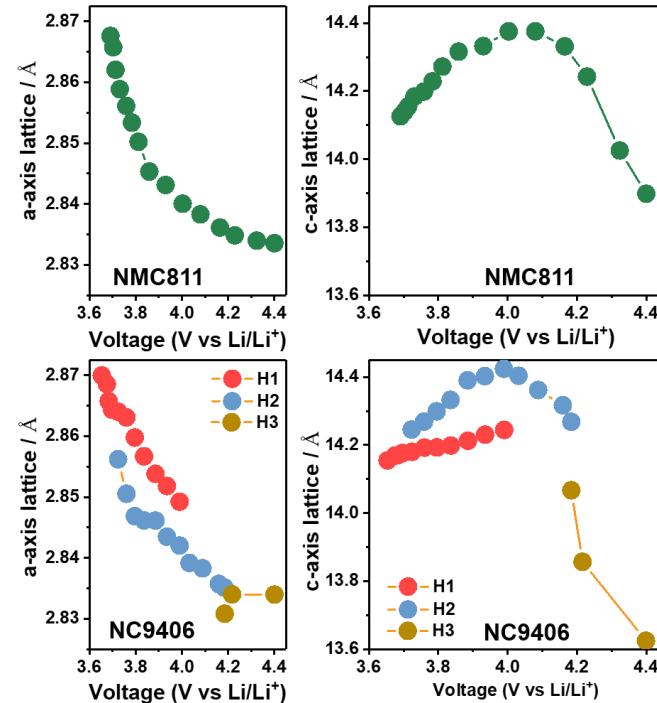
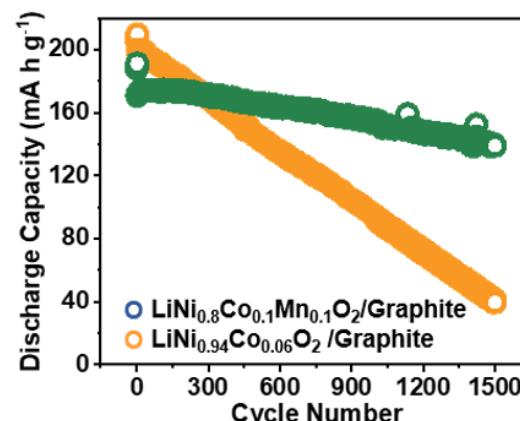
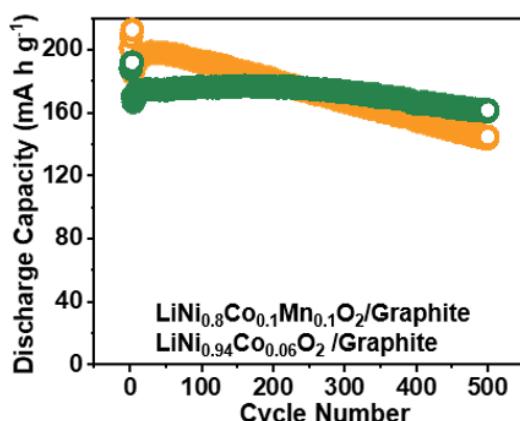
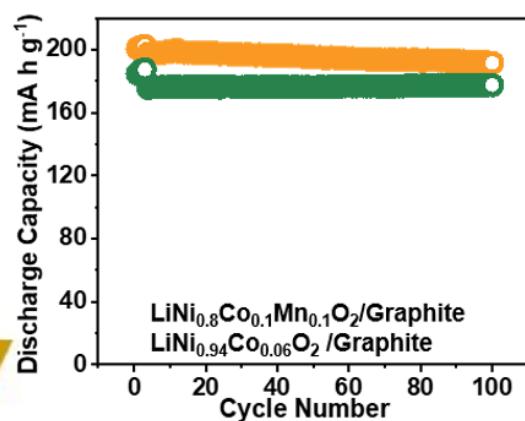
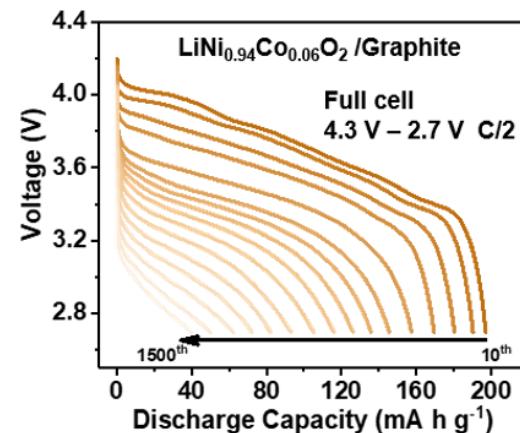
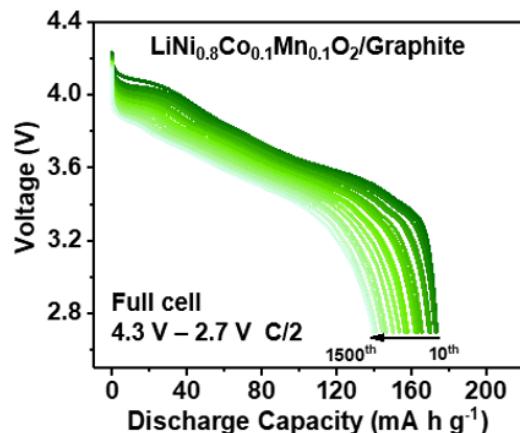
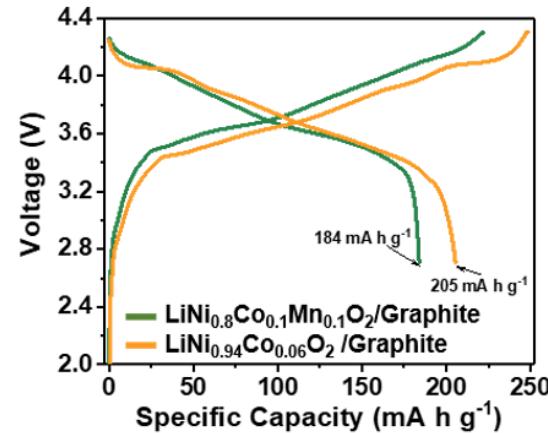
Commercial



UT Austin



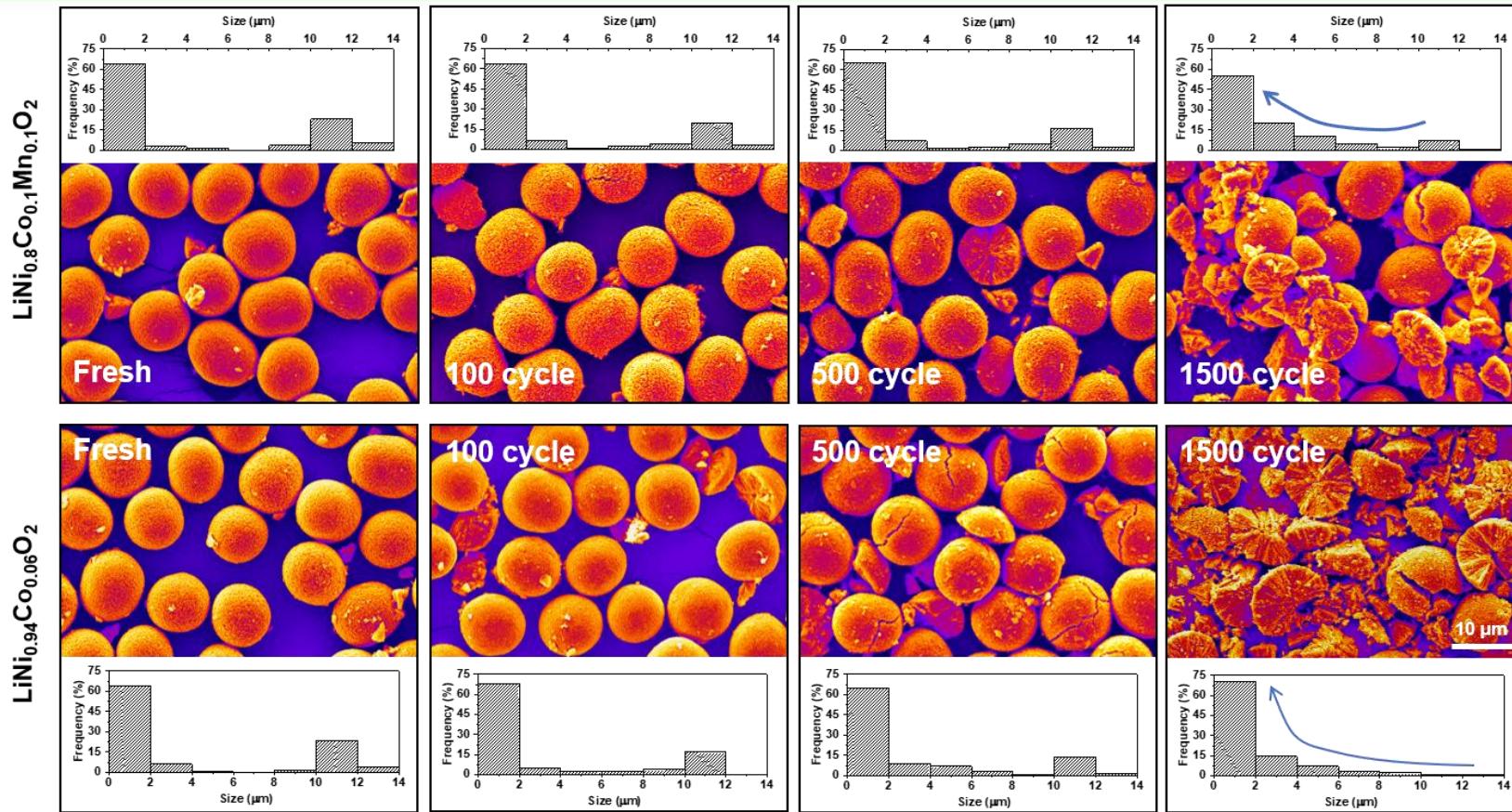
EFFECT OF NICKEL CONTENT



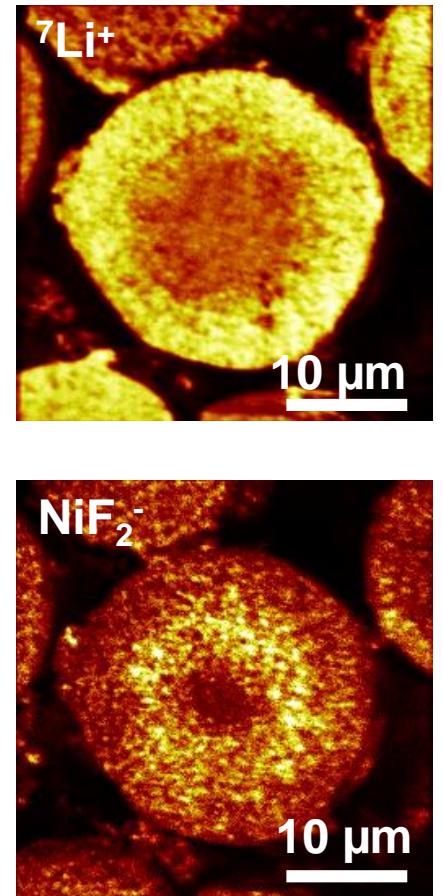
J. Li and A. Manthiram, *Advanced Energy Materials* 9, 1902731 (2019)

- NC 9406 offers higher capacity, but suffers from severe capacity fade than NMC 811 (1,500 cycles)

EFFECT OF NICKEL CONTENT



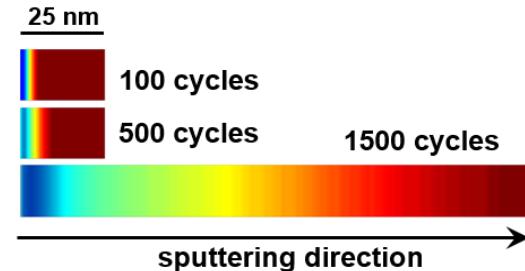
J. Li and A. Manthiram, *Advanced Energy Materials* 9, 1902731 (2019)



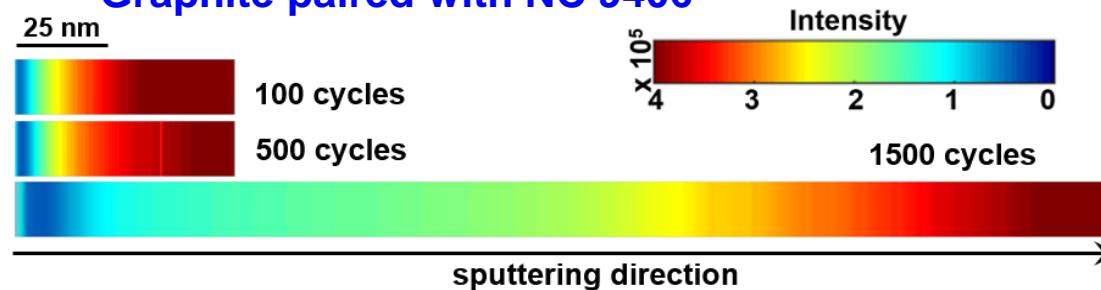
- NC 9406 shows severe cracking & pulverization at large number of cycles (1,500 cycles)

EFFECT OF NICKEL CONTENT

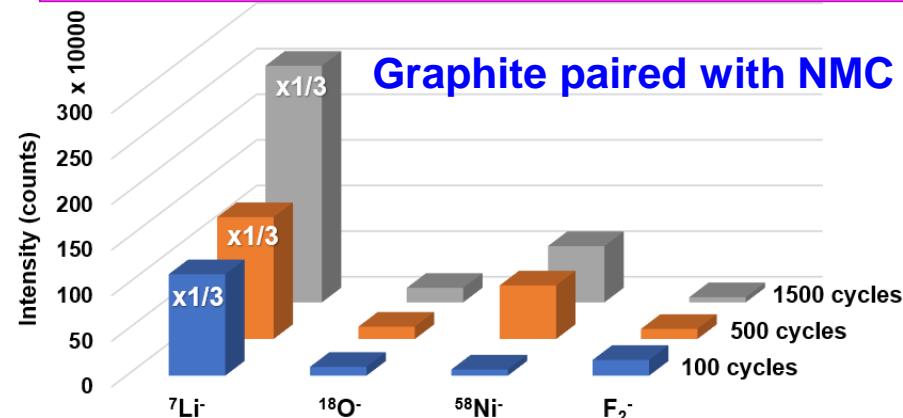
Graphite paired with NMC 811



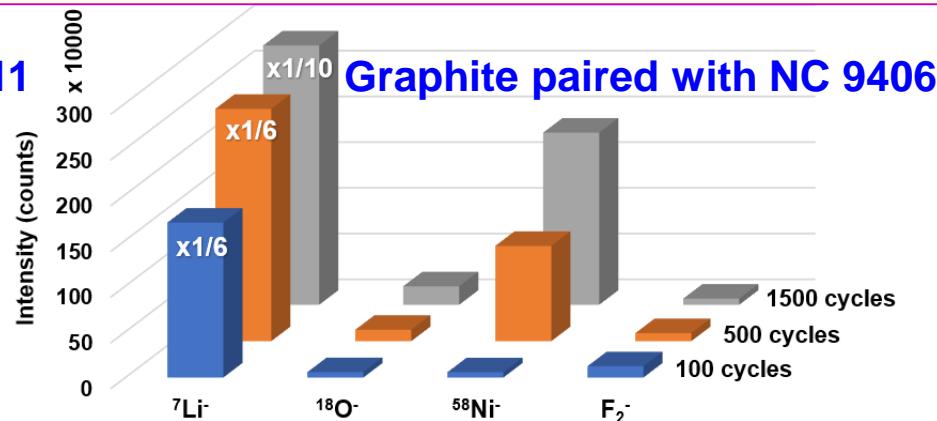
Graphite paired with NC 9406



- AEI on graphite paired with NC 9406 is much thicker than that paired with NMC 811



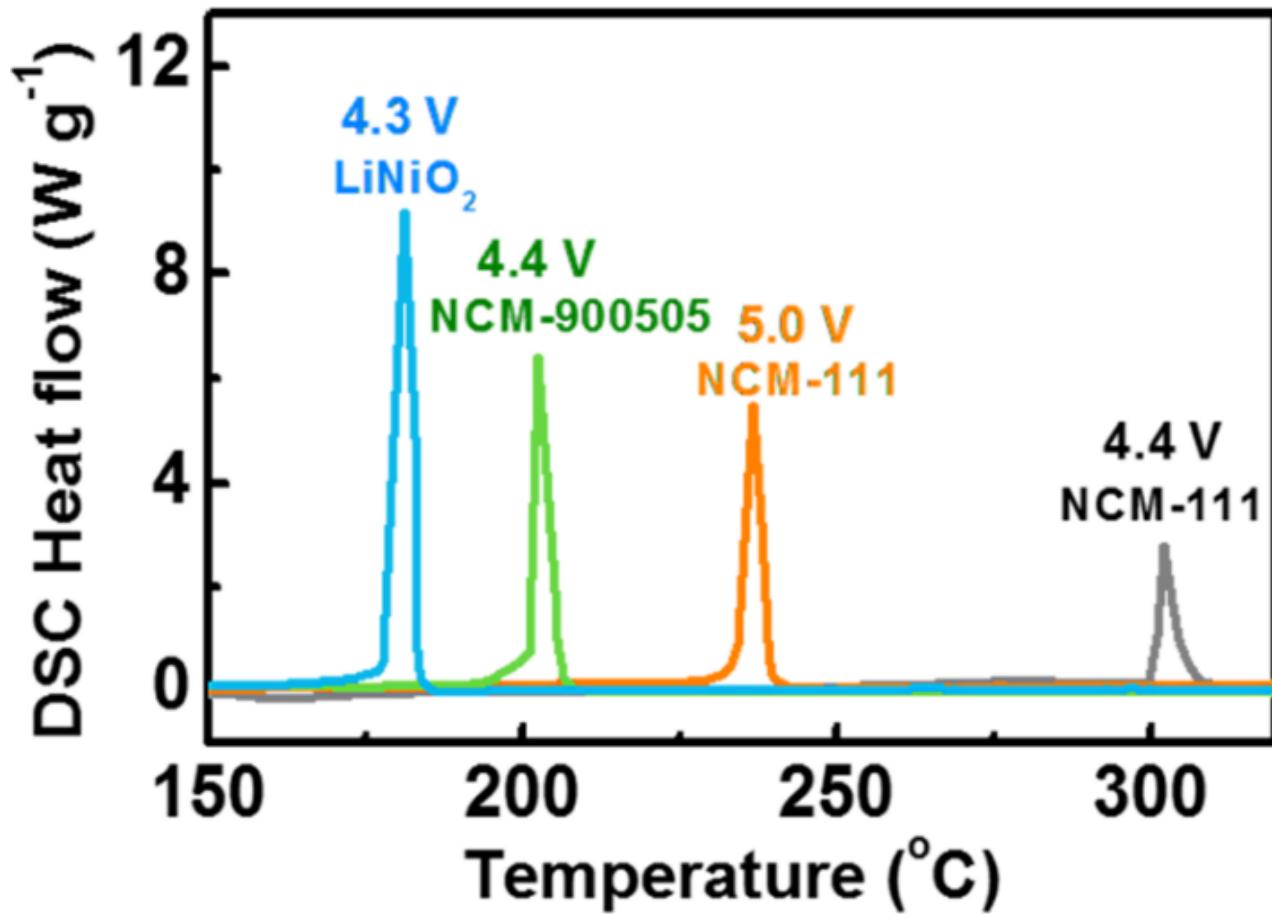
Graphite paired with NMC 811



J. Li and A. Manthiram, *Advanced Energy Materials* 9, 1902731 (2019)

- NC 9406 exhibits more severe transition-metal dissolution and Li trapping than NMC 811

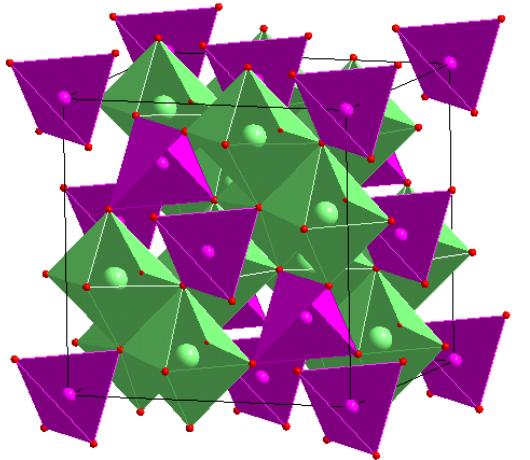
THERMAL STABILITY OF NMC CATHODES



M	MO	M_3O_4	M_2O_3	MO_2
Mn	✓	✓	✓	✓
Co	✓	✓	✓	X
Ni	✓	X	X	X

- Thermal stability and safety decrease with increasing nickel content or energy density

SPINEL LiMn_2O_4 AND OLIVINE LiFePO_4

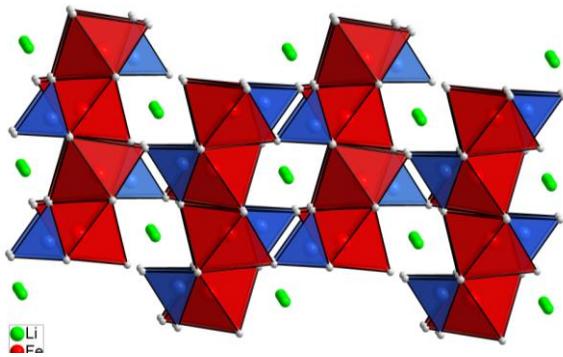


Advantages:

- Mn is inexpensive and environmentally benign
- Offers high rate capability and safety due to good structural stability (3-d edge-shared MnO_6 octahedra) and chemical stability ($\text{Mn}^{3+/4+}$: e_g band lying well above O^{2-} : $2p$)

Problem:

- Severe capacity fade at elevated temperatures (55 °C) due to Mn dissolution in presence of H^+ (HF) generated from LiPF_6 with trace amount of water in the electrolyte



Advantages:

- Fe is inexpensive and environmentally benign
- Offers high-rate capability and safety due to good structural stability (covalent PO_4 groups) and chemical stability ($\text{Fe}^{2+/3+}$: e_g band lying well above the O^{2-} : $2p$)

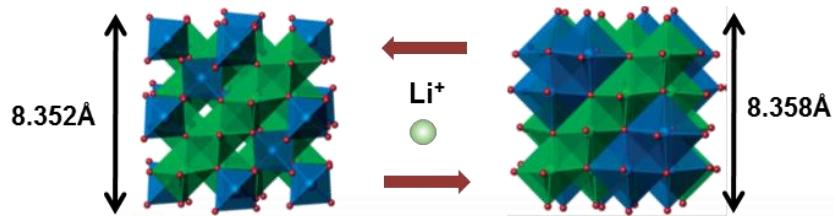
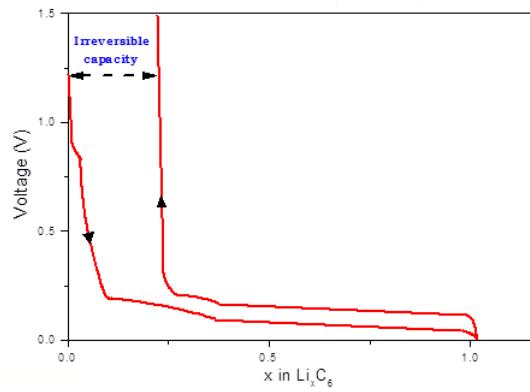
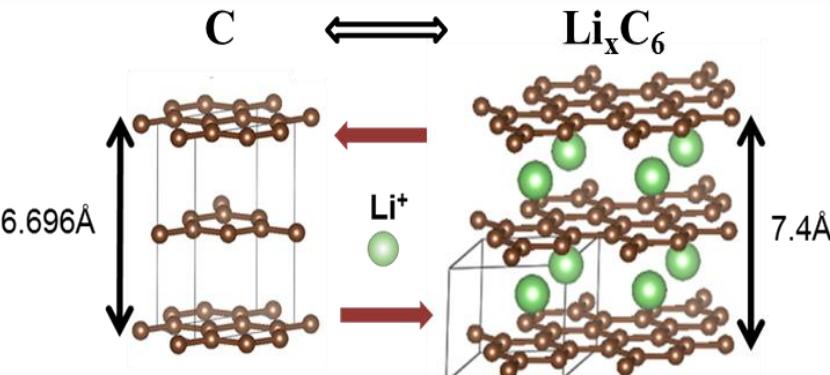
Problem:

- Poor electronic and lithium-ion conductor (one-dimensional Li^+ diffusion)
- Needs to be made as small particle and decorated with conductive carbon

COMPARISON OF VARIOUS CATHODES

Electrode Material	Cell Voltage (V)	Capacity (Ah/kg)	Specific Energy (Wh/kg)	Advantages Disadvantages Applications
Layered $\text{LiNi}_{1-x-y}\text{Mn}_x\text{Co}_y\text{O}_2$ Cathode	~ 4	140	560	Expensive; toxic; safety concerns ; 50 % capacity utilized; 2D structure; good structural stability; portable devices, electric vehicles, grid storage
Spinel LiMn_2O_4 Cathode	~ 4	120	480	Inexpensive; environmentally benign; better safety; 3D structure; high rate capability ; severe capacity fade ; eliminated from use
Olivine LiFePO_4 Cathode	~ 3.4	160	560	Inexpensive; environmentally benign; excellent safety ; 1D structure; low Li^+ and electronic conductivity; low volumetric energy ; high processing cost ; grid storage
Carbon Anode	~ 0.1	370	—	Inexpensive; environmentally benign; maximizes cell voltage ; SEI layer and lithium plating; safety concerns ; all applications

GRAPHITE AND SPINEL LTO ANODES



Graphite

- Operating voltage of ~ 0.1 V maximizes cell voltage, but lies above the LUMO of electrolyte, resulting in solid-electrolyte interface (SEI) layer formation, Li plating under fast charge, and safety concerns
- SEI layer is electronically insulating and lowers graphite surface below the LUMO of electrolyte, allowing operation
- Volume change: < 10 %; low tap density (< 1 g cm⁻³)

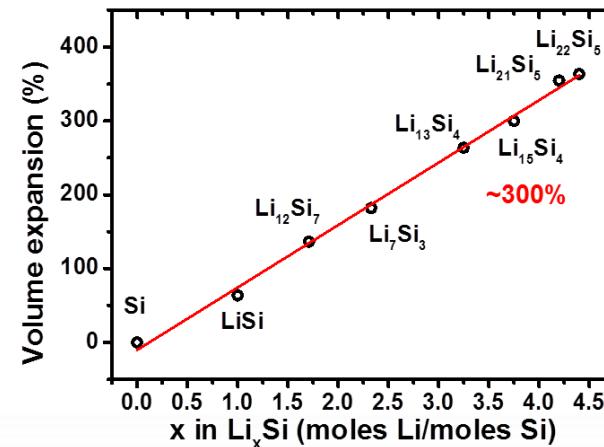
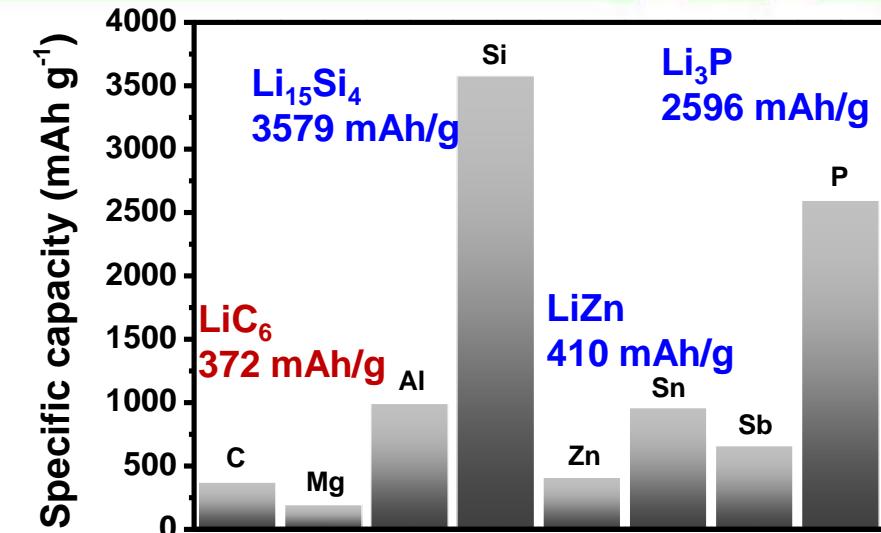
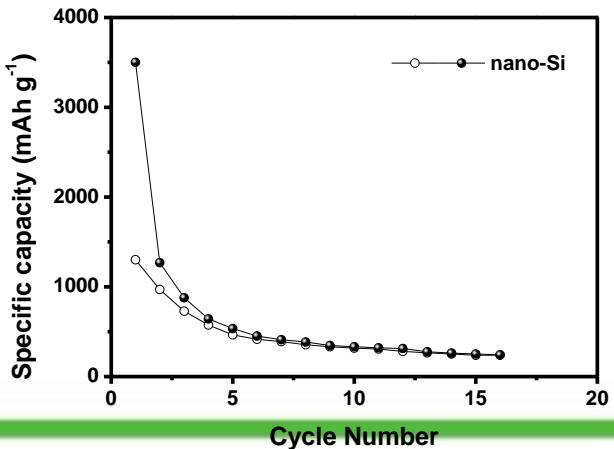
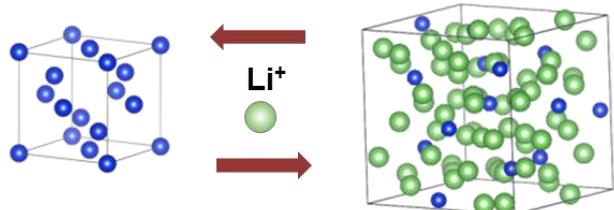
Spinel $\text{Li}[\text{Ti}_{1.67}\text{Li}_{0.33}]\text{O}_4 = \text{Li}_4\text{Ti}_5\text{O}_{12}$

- Additional Li insertion into empty 16c sites

$$\text{Li}_4\text{Ti}_5\text{O}_{12} + 3\text{Li}^+ + 3\text{e}^- \rightarrow \text{Li}_7\text{Ti}_5\text{O}_{12}$$
- Operating voltage of ~1.5 V (flat) with ~ 170 mAh/g avoids SEI formation, but lowers energy density
- Volume change: < 0.2 % (zero-strain)

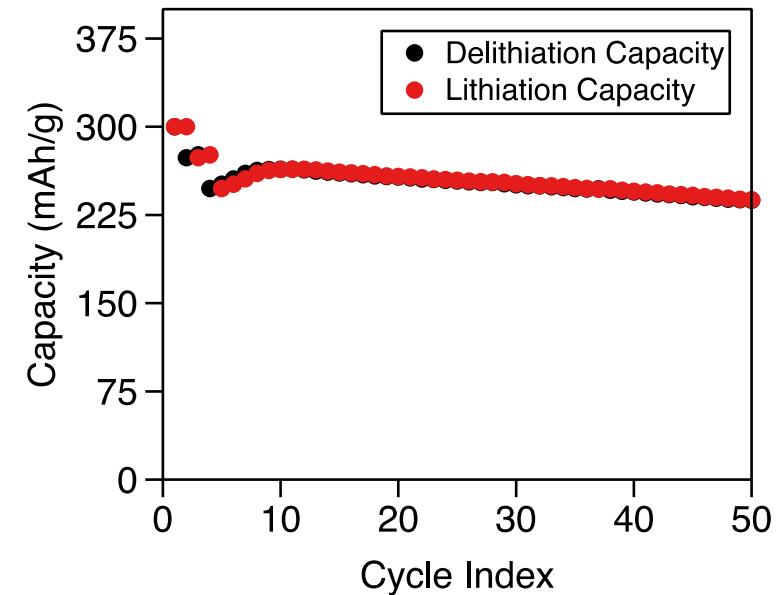
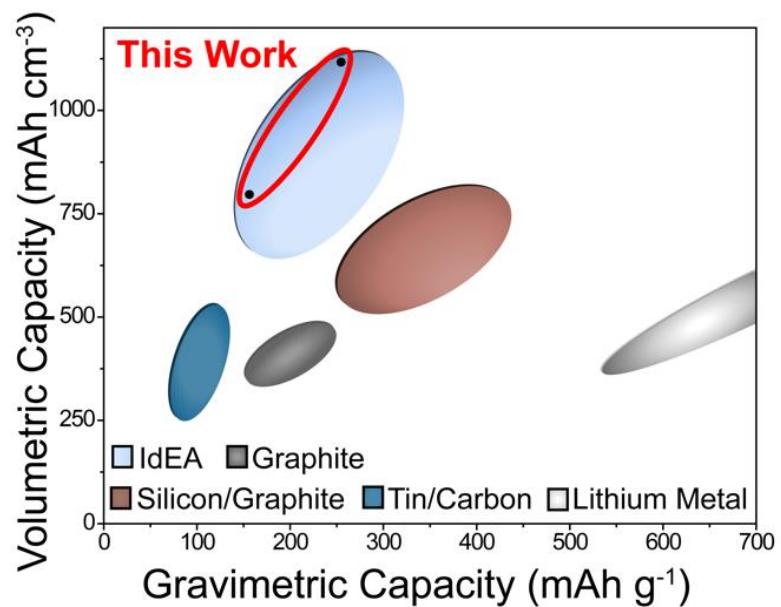
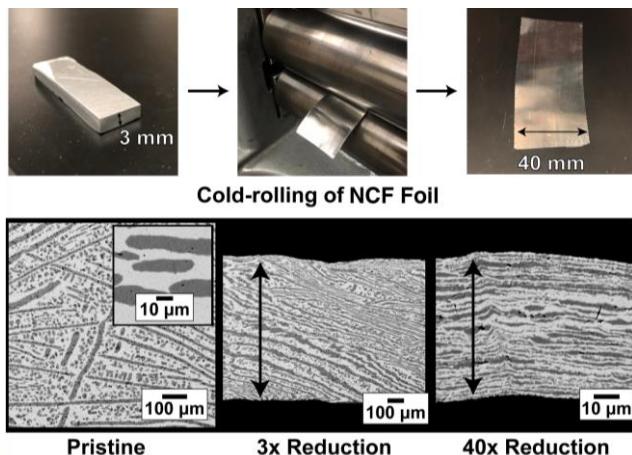
ALTERNATIVE ANODES: METAL ALLOYS

Element	Lithiated phase	Volume expansion (%)	Average operating voltage (V)	Specific capacity (mAh g ⁻¹)
Si	$\text{Li}_{15}\text{Si}_4$	280	0.3	3579
Sn	$\text{Li}_{22}\text{Sn}_5$	244	0.5	993
Sb	Li_3Sb	147	0.948	660
Bi	Li_3Bi	126	0.82	385
Zn	LiZn	98	0.3	410
P	Li_3P	300	0.85	2596



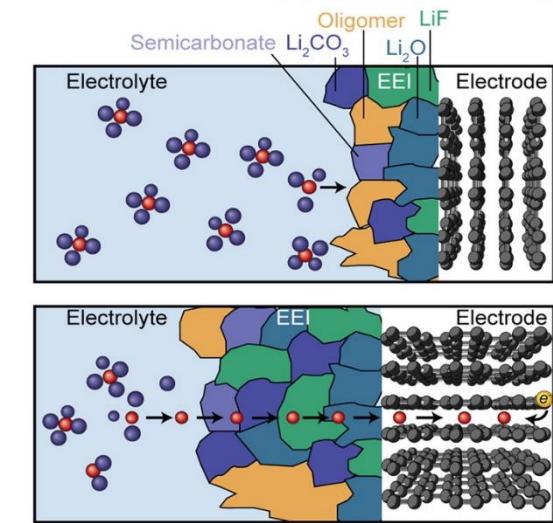
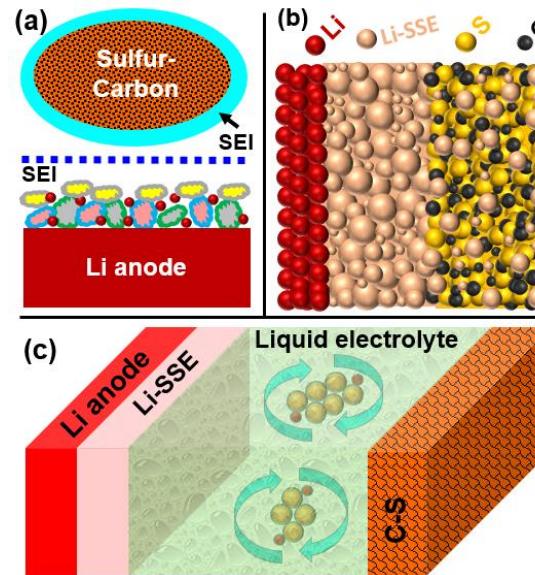
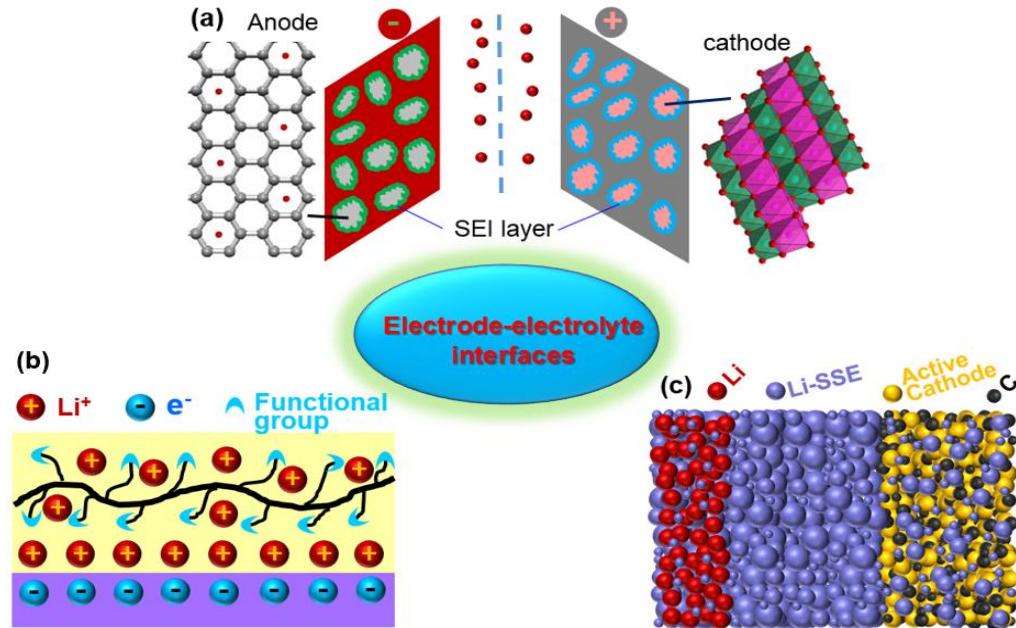
LOW-COST, FAST-CHARGE, SAFER ANODES

- Currently, graphite is the only anode for lithium-ion batteries; it restricts charge rate and cause safety hazards
- Attempts to replace graphite with others (e.g., silicon, tin) via nanostructuring have largely been unsuccessful!
- Interdigitated eutectic alloy (IdEA) anodes with the active material and current collector integrated offer an alternative with fast-charge, safety, and higher volumetric energy density at a lower cost , e.g., Al-Sn, Zn-Sn



K.J. Kreder, B.T. Heligman and A. Manthiram, *ACS Energy Letters* **2**, 2422-2423, (2017)
 B.T. Heligman, K.J. Kreder, and A. Manthiram, *Joule* **3**, 1051 (2019)

ELECTRODE-ELECTROLYTE INTERFACES



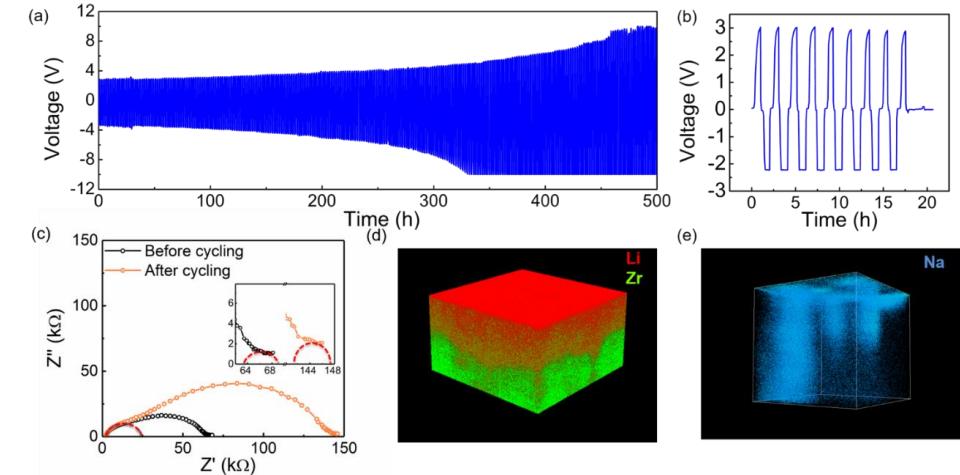
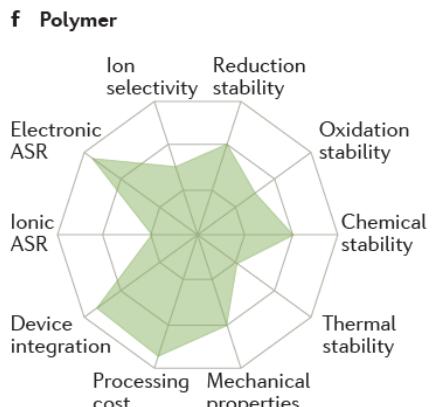
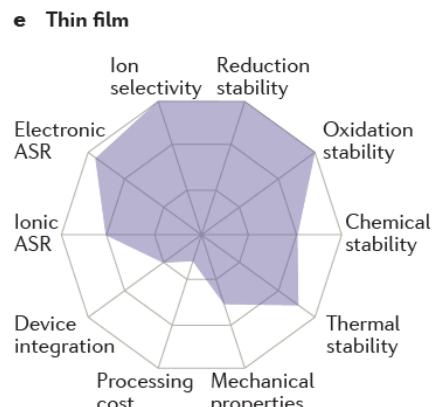
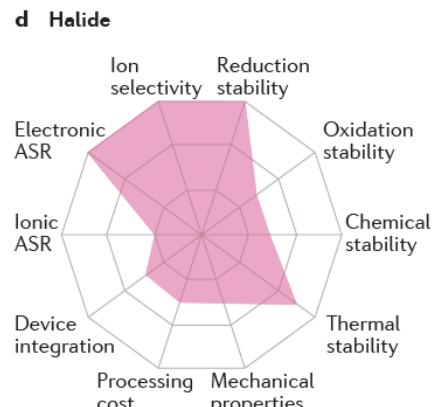
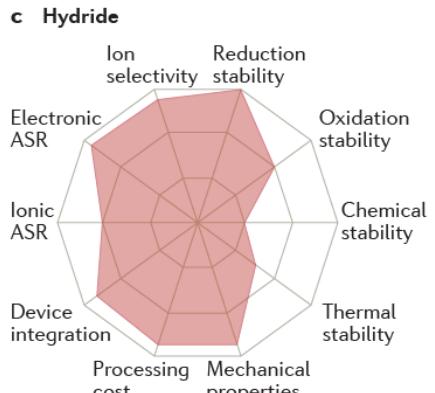
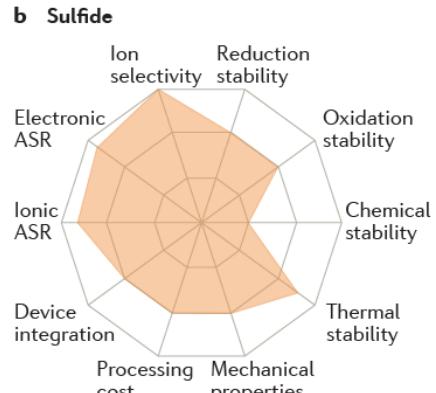
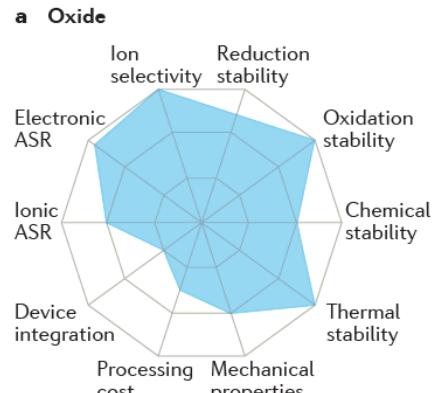
X. Yu and A. Manthiram, *Energy & Environmental Science* **11**, 527 (2018)

X. Yu and A. Manthiram, *Accounts of Chemical Research* **50**, 2563 (2017)

Manthiram, X. Yu, S. Wang, and A. Manthiram, *Nature Review Materials* **2**, 16103: 1-16 (2017)

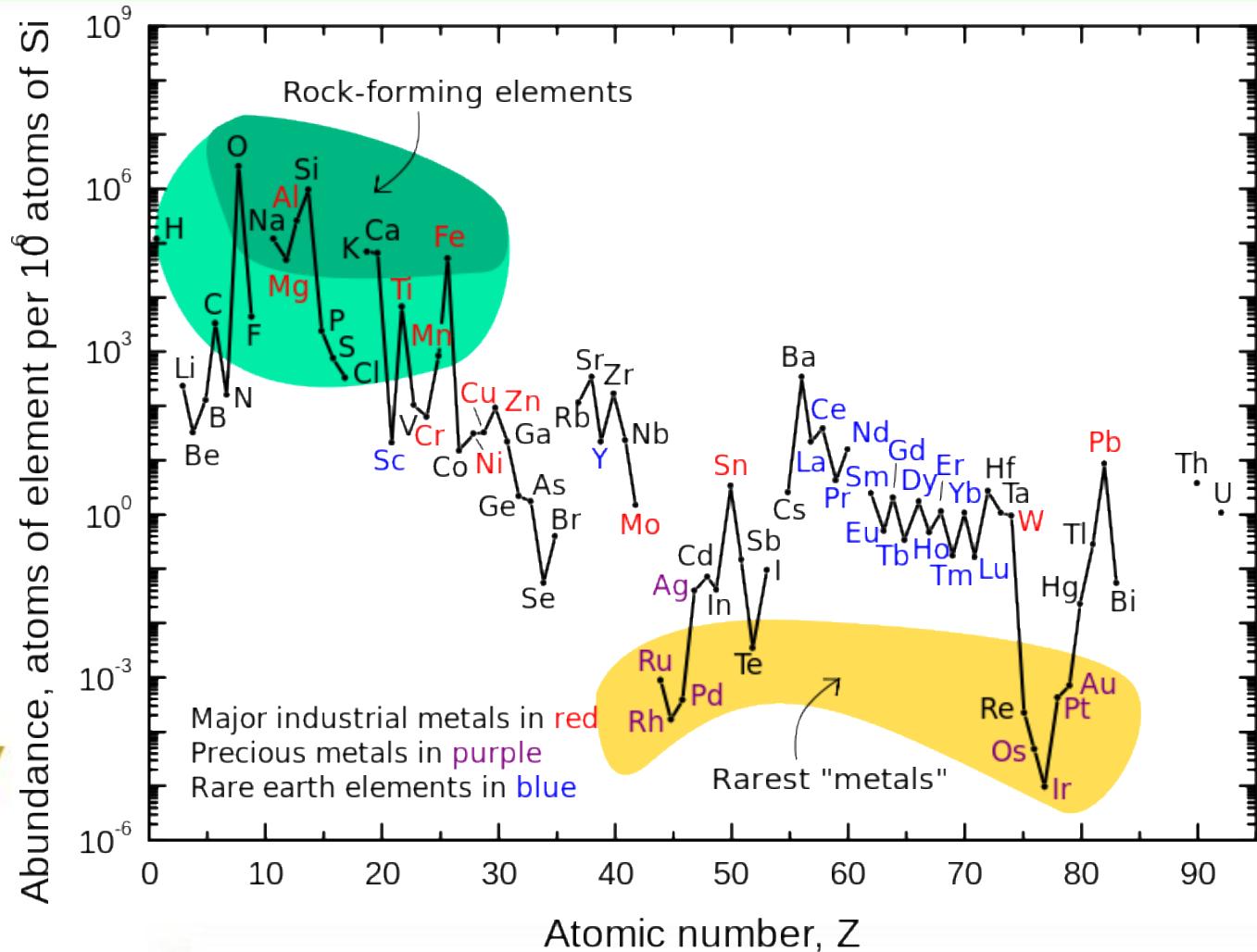
- Electrode-electrolyte interface play a dominant role in impacting the overall long-term performance -
 - solid-electrolyte interphase (SEI) formation, dendrite growth and safety hazards, sluggish charge transfer across the interface and limited charge-discharge rate, etc.

ALL-SOLID-STATE BATTERIES



- Current technology is based on solid electrodes and liquid electrolyte
- All-solid-state batteries can provide better safety and higher energy density
- Faced with numerous materials challenges and performance issues

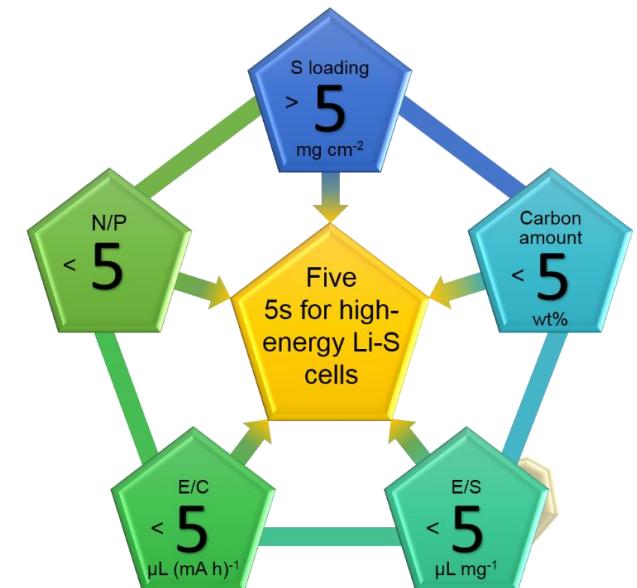
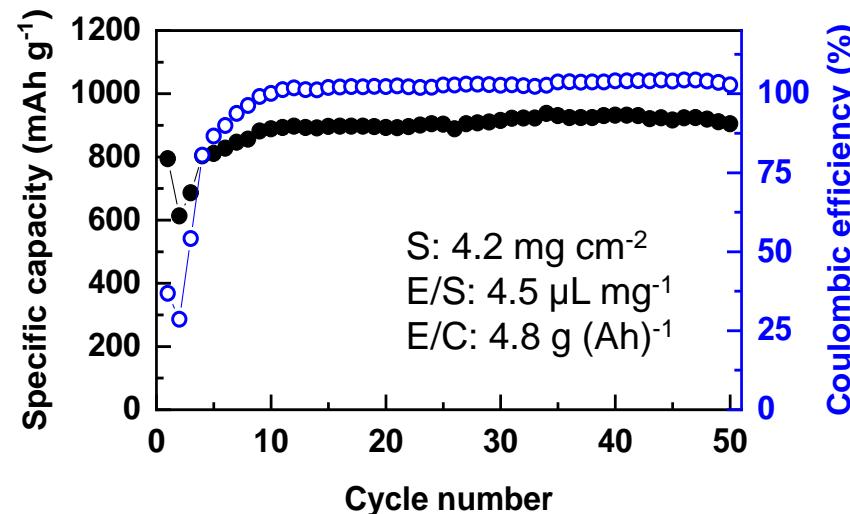
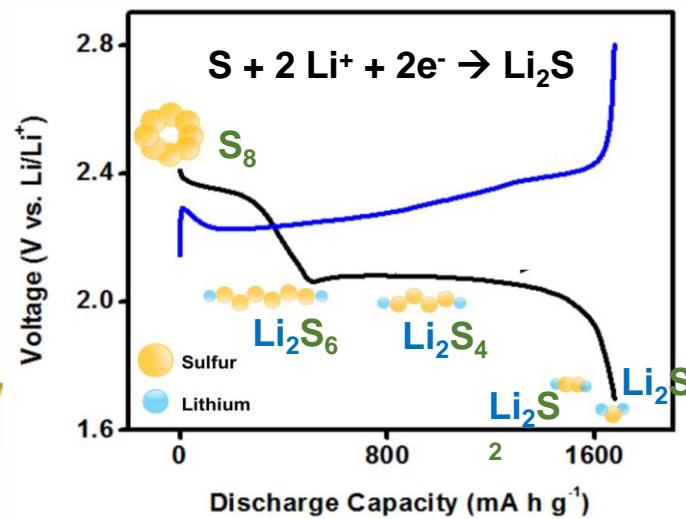
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- Cost is the critical parameter for grid storage to be competitive
- Large-scale deployment of E-mobility and grid storage with batteries will drive the raw materials cost drastically up
- Certain raw materials could be localized in certain parts of the earth, which could lead to geopolitical issues
- In order to have a sustainable technology, it is imperative to develop technologies with earth abundant materials

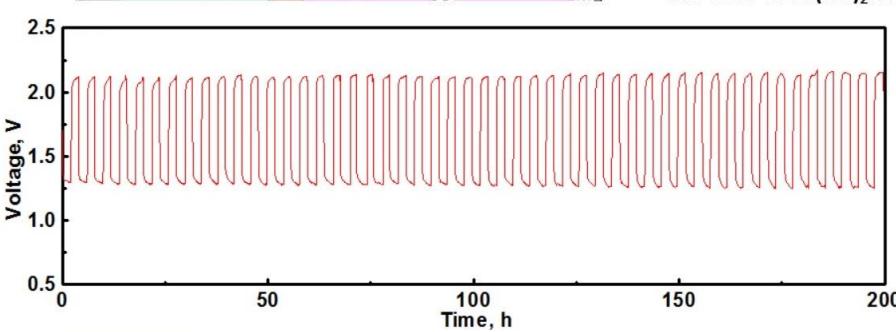
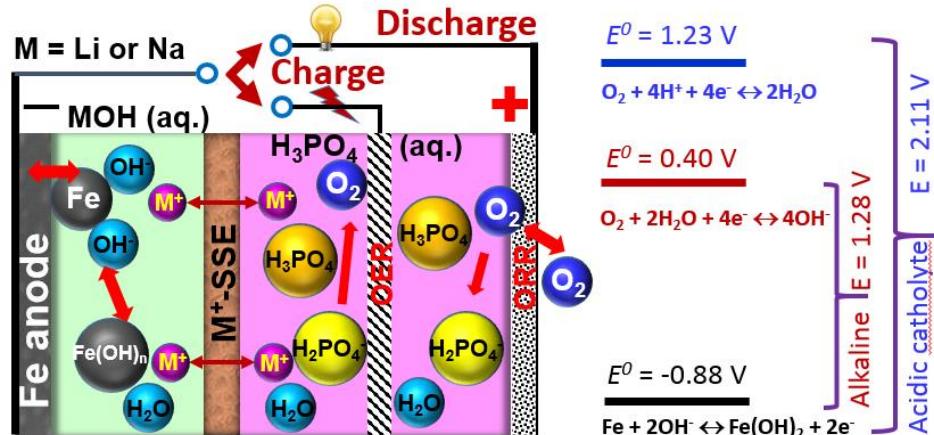
METAL-SULFUR BATTERIES

- Poor electronic conductivity: low utilization, low sulfur content
- Polysulfide migration: poor cyclability, self discharge, low efficiency
- Large volume change: low electrochemical utilization, capacity fade
- Lithium-metal anode: degradation, short cycle life, safety concerns

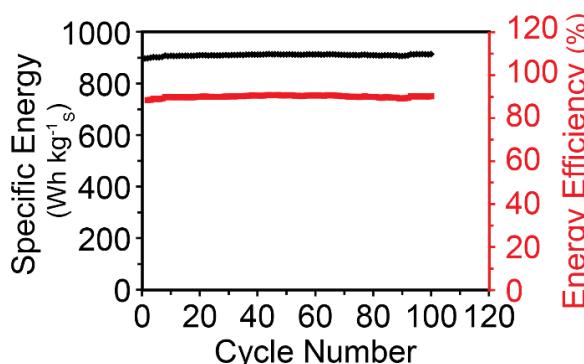
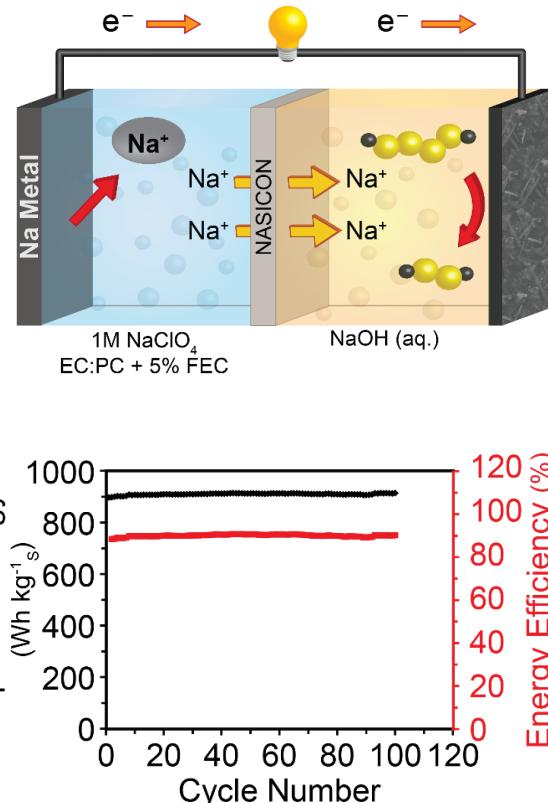


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FLOW BATTERIES WITH A SOLID ELECTROLYTE



L. Li and A. Manthiram, *Advanced Energy Materials* **5**, 1502054 (2015)
 X. Yu and A. Manthiram, *Nature Review Materials* **2**, 16103: 1 – 16 (2017)



- Flow batteries offer great promise for grid storage, separating the power and energy requirements
- Conventional flow batteries suffer from chemical crossover, limiting the efficiency
- Crossover can be eliminated with the use of a solid electrolyte, offering the advantage of having entirely different chemicals and media on the two electrodes
 - aqueous vs. nonaqueous
 - acidic vs. basic

SUMMARY: WHERE ARE WE HEADED?

- ***Insertion-reaction electrodes***: beginning to transform the transportation sector (EV), and has the potential to penetrate the utility industry (grid storage, distributed generation,)
- ***Conversion-reaction electrodes***: huge volume change, continuous electrode-electrolyte interfacial reaction (severe SEI), chemical crossover, capacity fade,
- ***Metal anodes***: dendrites, severe SEI, poor cycle life, efficiency, safety,
- ***Multivalent ion***: lower voltages, diffusional limitations, lack of electrolytes
- ***Solid electrolytes***: could mitigate crossover, dendrite, and safety problems, but suffers from charge-transfer resistance, mechanical integrity, manufacturability, ...
- ***New battery chemistries with solid electrolytes and liquid/gaseous electrodes***: potential to be a low-cost, safe, sustainable flow option for grid storage

Near-term and long-term perspectives

- Current Li-ion: $\sim 250 \text{ W h kg}^{-1}$
- Future Li-ion: high-Ni cathode with graphite anode ($\sim 300 \text{ W h kg}^{-1}$)
- Li: high-Ni cathode with lithium-metal anode ($\sim 400 \text{ W h kg}^{-1}$)
- Sulfur cathode with lithium-metal anode ($\sim 500 \text{ W h kg}^{-1}$)
- Na-ion and Na: layered oxide, sulfur, carbon, Na metal, ... ($250 - 450 \text{ W h kg}^{-1}$)
- Flow batteries with solution electrodes for grid
- Li, Na, Zn, Fe: mediator-ion solid electrolyte and solution/solid electrodes for grid

WHAT IS INVOLVED? WHERE DOES INDIA STAND?

Infrastructure for electric vehicles
Charging stations, battery replacement

Cell integration and packaging
Cost, reliability, safety, maintenance

Cell manufacturing
Cost, performance, reliability, charging time

Materials development
Cost, performance, durability, charging time

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ACKNOWLEDGMENT



Ph.D. graduated: 60; M.S. graduated: 26; postdocs completed: 80; undergraduates: 45
Current: Ph.D. students: 20; postdocs: 8; undergraduates: 2; visiting students: 2

