


Guide Information

TORAY INDUSTRIES INC

NIHONBASHI-MITSUI TOWER, 1-1 NIHONBASHI-MUROMACHI 2-CHOME, CHUO-KU TOKYO 103-8666 JP

700(rn)

Acrylonitrile Butadiene Styrene (ABS) "Toyolac", furnished as pellets

<u>Color</u>	<u>Min. Thk</u> <u>(mm)</u>	<u>Flame</u> <u>Class</u>	<u>HWI</u>	<u>HAI</u>	<u>RTI</u> <u>Elec</u>	<u>RTI</u> <u>Imp</u>	<u>RTI</u> <u>Str</u>
ALL	1.2	HB	-	-	60	60	60
	1.5	HB	4	0	60	60	60
	3.0	HB	4	0	60	60	60
Comparative Tracking Index (CTI): 1			Inclined Plane Tracking (IPT) kV: -				
Dielectric Strength (kV/mm): 40			Volume Resistivity (10 <sup>x</sup> ohm-cm): 15				
High-Voltage Arc Tracking Rate (HVTR): 1			High Volt, Low Current Arc Resis (D495): 6				
Dimensional Stability (%): 0.0							
(rn) - Virgin and regrind up to 100% by weight inclusive have the same flammability characteristics down to 1.5mm.							
NOTE - Polyamide (nylon) grades may be prefixed with the letters CM and may employ hyphens in various locations. The designations of ECODEAR products may employ hyphens and/or spaces in various locations. All grades that include ABS, SAN, and/or PC (designations of TOYOLAC or TOYOLACPAREL or TORAYCA products) may employ hyphens and/or spaces and may be suffixed with 3 or 4 digits of letters and/or numbers.							
ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.							
Report Date: 1991-06-19							
Last Revised: 2013-03-27			© 2018 UL LLC				
							

IEC and ISO Test Methods				
Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	1.2	HB75 (ALL)
			1.5	HB75 (ALL)
			3.0	HB40 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	°C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m <sup>2</sup>	-	-
ISO Izod Impact	ISO 180	kJ/m <sup>2</sup>	-	-
ISO Charpy Impact	ISO 179-2	kJ/m <sup>2</sup>	-	-