

# CRUSHING & SCREENING EQUIPMENT

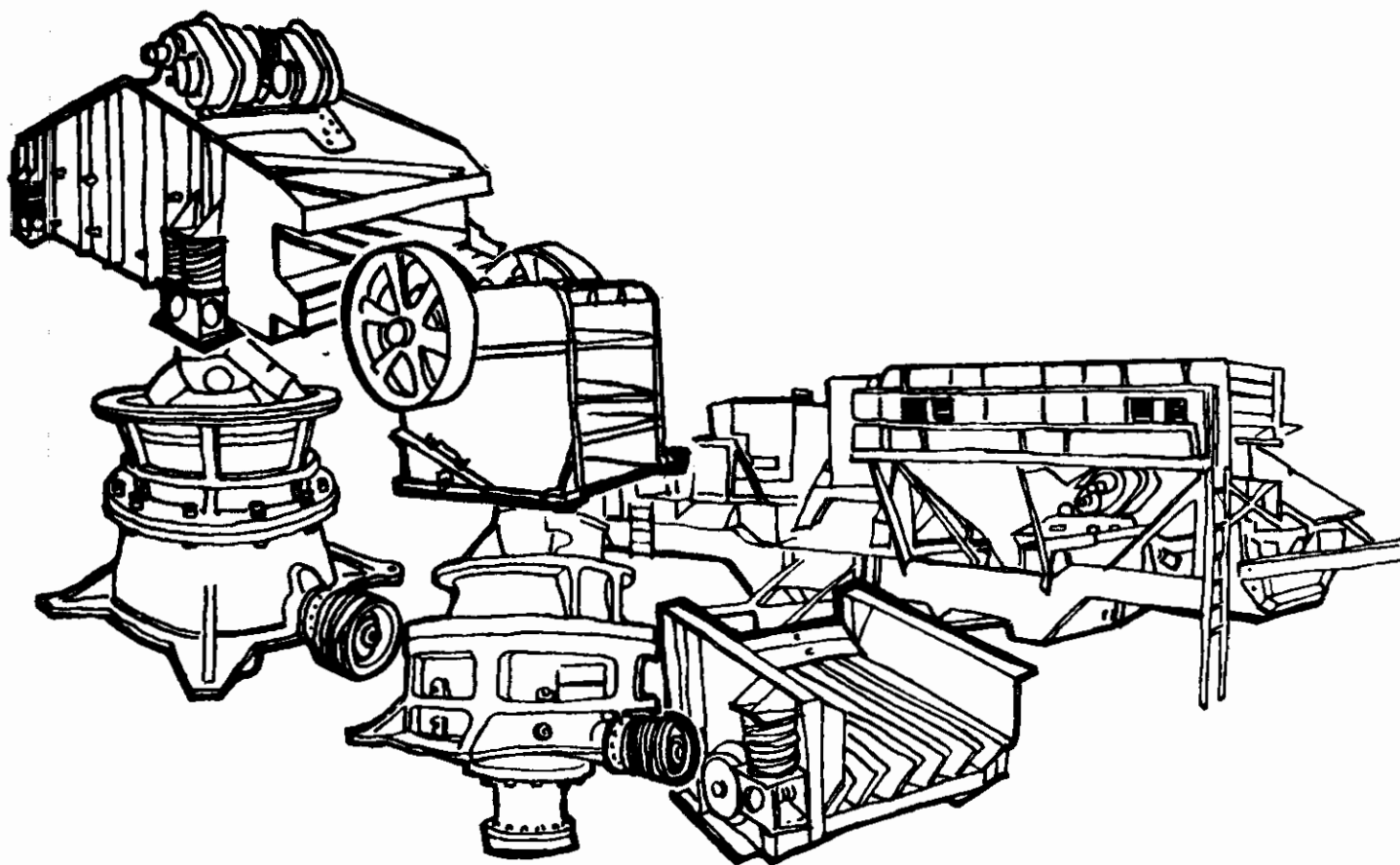
## SERVICE PARTS MANUAL

KEMPER EQUIPMENT  
FOR  
GREER LIMESTONE COMPANY  
CUSTOMER

1390  
CUSTOMER'S ORDER NUMBER

C-52554  
ALLIS-CHALMERS SERIAL NUMBER

42-65 SUPERIOR GYRATORY CRUSHER  
PRODUCT DESCRIPTION



**A ALLIS-CHALMERS**  
Solids Process Equipment Company

P.O. Box 2219, Appleton, Wisconsin 54913  
(414) 734-9831

PRICE: \$15.00

26X5104-01

Allis-Chalmers Corporation

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SHIPPING LIST                      4265 SLP  
SERIAL NO. C-52554              PART NO. - 17-105-923-601

CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
1000-0	1	LOWER SECTION ASM 1.50TH 4265 FLARED B.S., FAB HYD CYL	17-401-768-510	
1005-0	1	BTM SHELL ASM FLARED 4265 W/HUB LINERS	17-500-218-501	
1010-2	2	NARROW ARM LINER (FLARED BS) 4265 CC-36784-A	07-349-665-001	*
1010-7	1	PINSHFT ARM LINER-LH (FLRD) 4265 17-200-630-001-02	17-200-630-001	*
1010-8	1	PINSHFT ARM LINER-RH (FLRD) 4265 17-200-629-001-03	17-200-629-001	*
1020-1	16	BAR 1015/22 1.50 DIA X 3.0	60-454-090-030	
1030-1	6	BAR 1015/22 2.50 DIA X 1.5	60-454-130-015	
1200-0	1	BTM SHELL BUSHING 3070/4265	07-250-010-001	*
1210-0	1	BTM SHELL BSG KEY 4265	07-246-237-001	*
1250-0	1	PIPE	17-100-525-001	
1255-0	1	BRAIDED PACKING .375	17-104-885-002	*
1260-0	1	BS LUBE LINE PACKING GLAND	07-250-092-001	*
1280-0	3	SPLIT PIN HOLLOW .500X 3.000	00-671-171-523	*
1285-0	1	PIPE PLUG SQ HD C1 1.000	00-711-497-008	*
1305-1	1	BTMSHELL HUB LINER-UPPER 4265 LEFT HAND SECTION	17-200-306-501 (FL BS)	
1305-2	1	BTMSHELL HUB LINER-UPPER 4265 RIGHT HAND SECTION	17-200-307-501 (FL BS)	
1305-3	1	BTMSHELL HUB LINER-UPPER 4265 OPPOSITE PINION SHAFT	17-200-308-501 (FL BS)	
1305-4	2	BTMSHELL HUB LINER-LOWER 4265 RIGHT & LEFT SECTIONS	17-100-831-001	
1305-6	1	BTMSHELL HUB LINER-LOWER 4265 OPPOSITE PINION SHAFT	17-100-832-001	

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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
1321-0	1	BTMSHELL SIDE LINER OPPOSITE PINION-RH	4265 17-400-969-507 (FL BS)	
1321-0	1	BTMSHELL SIDE LINER OPPOSITE PINION-LH	4265 17-400-969-508 (FL BS)	
1321-0	1	BOTTOM SHELL SIDE LINERS ASM	17-400-969-801	
1321-1	1	BTMSHELL SIDE LINER LEFT HAND OF PINION	4265 17-400-969-501 (FL BS)	
1321-1	1	BTMSHELL SIDE LINER CENTER SECTIONS-LH	4265 17-400-969-503 (FL BS)	
1321-1	1	BTMSHELL SIDE LINER LEFT HAND OF NARROW ARM	4265 17-400-969-506 (FL BS)	
1321-2	1	BTMSHELL SIDE LINER RIGHT HAND OF PINION	4265 17-400-969-502 (FL BS)	
1321-2	1	BTMSHELL SIDE LINER CENTER SECTIONS-RH	4265 17-400-969-504 (FL BS)	
1321-2	1	BTMSHELL SIDE LINER RIGHT HAND OF NARROW ARM	4265 17-400-969-505 (FL BS)	
1352-0	11	SIDE LINER WEDGE - PLAIN	17-201-116-002	
1352-1	14	SIDE LINER WEDGE-SLOTTED	17-201-116-001	
1365-0	30	CAPSCREW HEX              1.250X 7.50	00-611-271-797	
1365-1	30	HEX NUT                      1.250- 7UNC	00-631-001-120	*
1365-2	60	WASHER                      .165X 1.375X 3.00	00-651-001-581	*
1365-3	30	HEX JAMNUT                  1.250- 7UNC	00-631-141-120	*
1365-4	30	WASHER                      .375X 1.375X 5.00	00-651-001-584	*
1400-0	1	DUST COLLAR                  3070/4265	07-343-568-006	*
1405-0	12	CAPSCREW HEX              1.000X 3.50	00-611-271-728	*
1405-4	18	LOCKWASHER                  1.000	00-655-009-052	*
1430-1	1	DUST COLLAR GASKET              4265	17-201-512-001	*

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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
1505-0	8	STUD                      1.000X 6.25	17-300-396-001	*
1505-1	8	HEX NUT                      1.000- 8UNC	00-631-001-116	*
1505-3	8	HEX JAMNUT                      1.000- 8UNC	00-631-141-116	*
1540-0	16	BOLT SQ HD                      3.000X17.00	07-146-694-008	*
1540-1	28	HVY HEX NUT                      3.000- 4UNC	00-631-041-148	*
1540-3	28	HVY HEX JAMNLT                      3.000- 4UNC	00-631-161-148	*
1801-0	1	ECCENTRIC & GEAR ASM                      4265	17-301-172-501	
1805-0	1	ECCENTRIC                      4265	07-343-464-001	*
1810-0	1	ECC BUSHING                      1.50 TH                      4265	17-401-227-001	*
1820-0	1	ECC BSG KEY                      4265	07-246-281-001	*
1850-0	1	ECC GEAR                      4265	07-345-789-004	*
1855-0	1	ECC GEAR KEY                      4265	07-145-539-001	*
1857-0	1	CAPSCREW HEXSOC                      .625X 1.50	00-615-142-611	*
1880-0	1	ECC WEARING RING                      4265	07-345-013-001	*
1905-0	1	ECC SUPPORT RING                      4265	07-243-905-001	
1910-0	6	CAPSCREW HEXSCC                      1.000X 2.50	00-615-142-724	*
1920-0	1	ECC SUPT RING GASKET.06                      4265	07-247-319-001	*
1920-0	1	ECC SUPT RING GASKET.03                      4265	07-247-319-002	*
1920-0	1	ECC SUPT RING GASKET.02                      4265	07-247-319-003	*
2001-0	1	HYDROSET CYLINDER ASM                      4265	17-301-503-503	
		FAB CYLINDER		
2005-0	1	HYDROSET CYLINDER-FAB                      70/65	07-447-101-502	*
2020-0	24	STUD                      1.750X10.00	17-300-396-002	*
2020-1	24	HVY HEX NUT                      1.750- 5UNC	00-631-041-128	*
2020-3	24	HVY HEX JAMNLT                      1.750- 5UNC	00-631-161-128	*

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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
2050-1	1	HYD CYL BUSHING-LOWER	4265 07-244-101-002	*
2050-2	1	HYD CYL BUSHING-UPPER	4265 07-250-231-501	*
2055-0	2	CAPSCREW HEXSCC .750X 1.50	00-615-142-651	*
2060-0	8	CAPSCREW HEXSOC NYL .750X 1.50	00-615-138-651	*
2090-0	1	SPLIT PIN HOLLOW .500X 3.000	00-671-171-523	*
2120-0	1	PIPE PLUG SQ HD CI 2.000	00-711-497-016	*
2140-0	1	O-RING .250X50.75	17-201-787-035	*
2205-0	1	PISTON ASM 3070/4265	17-401-167-501	*
2217-0	2	PIPE PLUG CI 1.000	00-711-533-008	*
2225-0	1	DOWEL PIN 2.000X 4.000	00-671-117-877	*
2260-0	1	PISTON WEARING PLATE 84 HYD 4265/5474	07-245-030-001	*
2275-0	1	STEP WASHER RETAINER 4265	17-104-616-001	*
2276-0	1	RETAINING RING,EXTERNAL 3.000	00-673-165-300	*
2280-0	1	STEP WASHER 4265	07-252-540-001	*
2305-0	1	HYDROSET SEAL W/FILLER 4265 3070	17-103-679-002	*
2325-0	1	CLAMP PLATE 3070/4265	07-244-102-001	
2505-0	1	HYDROSET CYL COVER 4265	07-350-319-001	
2515-0	16	BOLT SQ HD 1.750X12.00	17-201-249-003	*
2515-1	16	HVY HEX NUT 1.750- 5UNC	00-631-041-128	*
2515-3	16	HVY HEX JAMNUT 1.750- 5UNC	00-631-161-128	*
2530-0	1	PIPE PLUG .750	00-711-509-006	*
2540-0	1	HYD CYL COVER GASKET 3070/4265	07-143-850-001	*
3001-0	1	PINONSHAFT & HSG ASM 4265 FLARED BOT SH,V-BELT CR DIRECT	17-302-403-502	

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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
3005-0	1	PINIONSHAFT HOUSING 3070/4265 FOR FLARED BOTTOM SHELL	07-447-058-002	
3030-0	1	PINSHAFT HSG GASKET .02 84 HYD .	17-201-531-001 3070/4265	*
3030-0	1	PINSHAFT HSG GASKET .03 84 HYD .	17-201-531-002 3070/4265	*
3030-0	1	PINSHAFT HSG GASKET .06 84 HYD .	17-201-531-003 3070/4265	*
3050-0	1	PINION 3070/4265	07-345-789-005	*
3070-1	1	PINSHAFT BRG-PINION END .	4265 26-111-845-021 3070	*
3070-2	1	PINSHAFT BRG-SHEAVE END	4265 00-811-431-715	*
3090-1	1	PINION END SPACER	4265 17-103-292-001	*
3090-2	1	SHEAVE END SPACER .	4265 07-245-101-001 74/3070	*
3120-1	1	PINSHAFT SPACER GASKET PINION END	4265 17-104-155-001 3070	*
3120-2	2	PINSHAFT SPACER GASKET SHEAVE END	4265 17-104-603-001 74/3070	*
3150-0	1	LOCKWASHER ASA= W- 28	00-819-133-228	*
3170-0	2	PINSHAFT OIL SEAL 74/4265	00-753-081-028	*
3190-0	2	PINSHAFT SEAL PLATE 4265	07-244-061-002	*
3210-0	16	CAPSCREW HEX .625X 1.75	00-611-271-613	*
3210-4	16	LOCKWASHER .625	00-655-009-040	*
3240-0	3	PINSHFT SEALPLT GASKET 0.034 THICK	4265 17-104-595-001	*
3240-0	1	PINSHFT SEALFLT GASKET 0.016 THICK	4265 17-104-595-002	
3305-0	1	OIL CUP .312X .531	00-733-437-402	*

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3320-0	1	PIPE PLUG SQ HD CI .250	00-711-497-002	*
3505-0	1	PINGINSHAFT 4265	17-302-401-001	
3515-0	1	PINION KEY 3070,4265,84 HYD	17-202-048-002	
3540-0	2	SETSCREW SQ HD 1.000X 6.00	00-617-245-738	
3555-0	1	CRUSHER SHEAVE KEY 3070/4265	17-202-048-019	
3575-0	2	PIPE PLUG 1.250	00-711-509-010	*
3650-0	1	RETAINING RING,EXTERNAL 5.000	00-673-165-500	*
4000-0	1	MAINSHAFT ASM,THRD SLEEVE,4265 1-PC HEADNUT, PERM EYEBOLT,LUJ	17-401-420-501	
4002-0	1	MAINSHAFT/SLEEVE&DOWEL 4265	17-301-740-501	
4003-0	1	MAINSHAFT W/PERM EBLT LUJ 4265 FOR THREADED MAINSHAFT SLEEVE	17-401-418-501	
4005-0	1	MAINSHAFT LUJ 4265 FOR THREADED MAINSHAFT SLEEVE	17-401-418-002	
4025-0	1	MAINSHAFT SLEEVE THROD 4265	17-301-737-001	*
4026-0	1	MAINSHFT SLV CLAMP RING 4265	17-201-860-001	*
4027-0	12	WASHER HRDND .136X 1.625X 3.00	00-651-016-926	*
4027-2	12	CAPSCREW HEXSCC 1.500X 3.50	00-615-142-835	*
4035-0	1	DOWEL PIN 1.250X 3.000	00-671-117-703	*
4050-0	1	MAINSHAFT EYE BOLT 4.00 4265 .	17-301-638-001 2460/3070	
4075-0	1	MAINSHAFT STEP 3070/4265	07-244-104-001	*
4135-0	1	RETAINING RING,EXTERNAL 7.000	00-673-165-700	*
4175-0	1	MANTLE CC-34197P & 198-N 4265	07-447-257-002	*
4175-9	27	PLASTIC PACK 22LE KIT	07-256-372-004	*
4205-0	1	HEADNLT OUTER 2PC & LUJ 4265	17-301-712-001	*

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CATALOG NUMBER	QIAN	DESCRIPTION	PART NUMBER	STOCK
4220-0	2	HEADNUT DOWEL	4265 17-401-420-009	
4305-0	1	DUST SEAL RING	3070/4265 17-202-360-001	*
4325-0	1	UPPER DUST SEAL RETAINER	4265 17-300-807-001	*
4330-0	12	CAPSCREW HEX .750X 5.00	00-611-314-665	*
4330-4	12	CLIPD WASHER .148X .812X 1.46	00-659-045-412	*
4350-0	1	DUST SEAL RETAINER	3070/4265 07-246-172-002	*
4365-0	12	CAPSCREW HEX SOC NYL .625X 1.75	00-615-138-613	*
4405-0	1	SPLASH CURTAIN	3070/4265 07-252-781-001	*
4415-0	1	SPLASH CURTN SUPT RING	4265 17-201-036-001	*
4425-0	2	SPLASH CURTN CLAMP-HALF	4265 07-252-782-001	*
4435-0	16	CAPSCREW HEX .500X 1.50	00-611-271-548	*
4435-1	16	HVY HEX LOCKNUT NY .500-13UNC	00-633-083-108	*
5005-0	1	TOPSHELL-MACHD	4265 17-400-380-501	
5110-1	2	SPIDER RIM LINER-LH CC-36541-C	4265 07-444-114-003	*
5110-2	2	SPIDER RIM LINER-CENTER CC-36540-E	4265 07-344-282-002	*
5110-3	2	SPIDER RIM LINER-RH CC-36542-C	4265 07-444-114-004	*
5112-0	1	SPDR ARM LINER MOUNTG PIN CUT AT ASM TO MAKE 20 PIECES	4265 17-501-213-014	
5112-0	3	SPDR RIM LINER MOUNTG PIN CUT AT ASM TO MAKE 64 PIECES	4265 17-501-213-019	
5125-0	18	BOLT SQ REG .875X13.00	00-611-481-391	*
5125-1	18	HEX NUT .875- 9UNC	00-631-001-114	*
5125-2	18	WASHER .165X .938X 2.25	00-651-001-448	*
5125-3	18	HEX JAMNUT .875- 9UNC	00-631-141-114	*



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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
5125-5	18	COMPRESSION SPRING 1.87 X 3.19	07-128-071-029	*
5150-0	2	SPIDER ARM SHIELD-STD 4265 CC-34840-E	07-345-018-003	*
5160-0	2	BOLT SQ REG 2.000X28.00	17-100-767-002	*
5160-1	2	HVY HEX NUT 2.00-4.5UNC	00-631-041-132	*
5160-2	2	SPDR ARM SHIELD SPG WASHER 4265	07-247-888-502	*
5160-3	2	HVY HEX JAMNUT 2.00-4.5UNC	00-631-161-132	*
5160-5	2	COMPRESSION SPRING 5.250X11.00	07-125-294-002	*
5220-0	1	STREET ELBOW 90 DEG NPTI .750	00-711-369-006	*
5240-0	1	SPIDER LUBE HOSE ASM 5474/4265	07-347-630-801	
5255-0	1	PIPE PLUG SQ HD CI .750	00-711-497-006	*
5255-0	1	PIPE PLUG CI .750	00-711-533-006	*
5285-0	2	CAPSCREW HEX .625X 1.25	00-611-271-609	*
5285-4	2	LOCKWASHER .625	00-655-009-040	*
5310-0	4	STUD 3.000X17.75	07-348-060-033	*
5311-0	8	BOLT SQ HD 3.000X18.00	07-146-694-001	*
5601-0	1	SPIDER ASM W/O SPIDER BSG 4265 W/STANDARD ARM SHIELDS	17-501-213-501	
5605-0	1	SPIDER-MACHD LUJ 4265	17-501-211-001	
5650-0	1	SPIDER CAP 3070/4265	07-244-052-001	
5675-0	1	SPIDER BUSHING LUJ 4265	17-401-426-001	*
5685-0	8	CAPSCREW HEXSOC 1.000X 4.50	00-615-142-732	*
5705-0	2	SPIDER BSG GIL SEAL 4265/84 HYD	17-103-705-001	*
5706-0	1	SCRAPER LUJ 4265/84 HYD	17-103-949-002	*
6050-0	6	CONCAVE SUPT RING SEGMENTS 4265 W/O HOLES FOR PLUG WELDING	07-244-166-001	

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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STUCK
6305-0	11	CONCAVE SEGMENT-LOWER 17-302-439-001 5.5 OSS/3.5 OIL	4265 17-302-439-001	
6305-1	1	KEY CONCAVE SEGMENT-LOWER 17-302-440-001 5.5 OSS/3.5 OIL	4265 17-302-440-001	
6325-0	11	CONCAVE SEGMENT-LOWER MID 17-302-437-001	4265 17-302-437-001	
6325-1	1	KEY CONCAVE SEG-LOWER MID 17-302-438-001	4265 17-302-438-001	
6345-0	11	CONCAVE SEGMENT-UPPER MID 17-302-435-001	4265 17-302-435-001	
6345-1	1	KEY CONCAVE SEG-UPPER MID 17-302-436-001	4265 17-302-436-001	
6395-0	11	CONCAVE SEGMENT-UPPER 17-302-433-001	4265 17-302-433-001	
6395-1	1	KEY CONCAVE SEGMENT-UPPER 17-302-434-001	4265 17-302-434-001	
6399-0	70	PLASTIC PACK 22LB KIT	07-256-372-004	*
7000-0	1	30 GPM LUBE SYSTEM W/C COOLER W/O SPLIT FLOW	17-302-124-501	
7004-0	1	FILTER BRACKET ASM	17-302-195-501	
7005-0	1	LUBE & HYD TANK 164/105 GAL W/BASE FOR 30/40/60GPM SYSTEMS	17-501-508-501	
7005-2	1	DECAL-LUBE SYSTEMS	17-201-588-001	*
7005-5	1	INSPECTION COVER FOR LUBE ASM	17-301-754-501	
7120-0	1	AIR FILTER .750	17-302-367-001	*
7150-0	1	OIL RETURN SIEVE 30MESH 12X24 FOR 20,30,40,60 GPM SYSTEMS	17-201-812-001	*
7170-0	1	TEMPERATURE SWITCH, SET AT 125F	17-103-912-002	*
7175-0	1	DIAL THERMOMETER 0-300 DEG F	00-791-771-020	*
7205-0	1	LUBE PUMPING UNIT 33 GPM TEFC 3/60/230-460 5HP 1750RPM	17-105-561-001	*

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CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
7405-0	1	BALL VALVE BRASS 2.00 NPT	17-105-901-003	*
7405-0	1	BALL VALVE 1.5 NPT	26-151-269-002	*
7505-0	1	FILTER W/1-40 MICRON CARTRIDGE	17-201-944-001	*
7505-1	1	FILTER CARTRIDGE 40 MICRON	17-105-162-001	*
7505-5	1	FILTER REPLACEMENT DECAL	17-105-161-001	*
7510-0	2	PRESSURE GAGE 0- 200PSI 2.10DIA	17-103-834-001	*
7525-0	2	FILTER ASM MOUNTING BRACKET	17-105-159-001	*
7575-0	1	DIFF.PRESSURE SWITCH 20PSI DIF	17-105-384-001	*
7705-0	1	AIR-OIL COOLER MODEL SE-10 W/1800 RPM 3/60/230-460V MOTOR	17-105-372-003	*
7720-0	1	CHECK VALVE 125 LB 1.500	00-773-117-012	*
7725-0	1	RELIEF VALVE 40PSI 1.500	17-105-179-007	*
7805-0	1	FLOW REGULATOR 1.00NPT 15.0GPM	00-773-497-089	*
7840-0	1	SPLIT FLOW ASM 30 GPM	17-202-000-502	
7850-0	2	FLOW INDICATOR 1.000NPTI	00-873-667-081	*
7855-2	2	SEDIMENT-SEPARATOR 1.000 NPTI	00-793-301-208	*
7875-0	1	RELIEF VALVE 25PSI 1.000	17-105-179-001	*
8022-0	1	BAL CYLINDER & PIPING 4265	17-401-179-802	
8075-0	1	BALANCE CYLINDER 4265	17-200-877-002	*
8085-0	1	HYDROSET PIPE ASM 4265 CYLINDER TO CHECK VALVE	17-201-621-501	
8104-0	1	HYD PUMPING UNIT 1.3GPM-1000PSI TEFC 3/60/230-460 1.5HP/1725RPM	17-103-907-002	*
8175-0	1	SEDIMENT-SEPARATOR 1.000 NPTI	00-793-301-208	*
8425-0	2	SCREWED OIL CUP 1.000	00-733-371-305	*
8510-0	2	PIPE NIPPLE 1.000X 1.500	00-711-451-251	*

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SHIPPING LIST 4265 SLP  
SERIAL NO. C-52554 PART NO. - 17-105-923-601

CATALOG NUMBER	QUAN	DESCRIPTION	PART NUMBER	STOCK
8525-0	1	HYD CK VALVE 3.0 600PSI 4265	17-301-422-004	*
8530-0	3	CHECK VALVE GASKET 51/500 HYD .	07-150-070-015 4265	*
8540-0	8	STUD .750X 9.00	17-300-396-015	
8540-1	24	HEX NUT .750-10UNC	00-631-001-112	*
8555-0	1	HYDROSET PIPE ASM 4265 FLANGE TO CHECK VALVE(FLRD BS)	17-202-052-501	
8557-0	8	CAPSCREW HEX .750X 4.00	00-611-314-661	*
8558-0	1	PIPE ASM-COVER TO FLANGE	17-202-134-501	
8608-0	1	MODULAR VALVE ASM 60HZ 115V	17-301-209-001	*
8609-0	1	NCN COMPENSATED FLOW CONTRCL	17-104-641-001	*
8609-1	1	FILTER W/ELEMENT 5000 PSI	17-104-642-001	*
8633-0	2	BLEEDER VALVE BRASS .250	00-771-521-001	*
8635-0	2	PIPE BUSHING 1.000X .250	00-711-103-036	*
8645-0	2	RELIEF VALVE 500PSI 1.000	17-104-087-003	*
8875-0	1	SHEAVE 8-8V N 20.0	00-831-671-334	
8875-1	1	SHEAVE BUSHING TYPE N 3.938 1.500X 0.500 KEYWAY (KEY INCL)	00-839-341-997	
8880-0	1	SHEAVE 8-8V 44.5	00-831-671-358	
8880-1	1	SHEAVE BUSHING TYPE P 5.000 1.250X 0.625 KEYWAY	00-839-341-909	
8885-0	8	V-BELT 8VJ150	00-831-621-151	*
8950-0	1	TOOL LIST 4265 SUF	17-105-699-801	

8850-0 1 TEMP. SWITCH 07-254-564-001

8825-0 2 IMMERSION HEATER 17-105-607-001



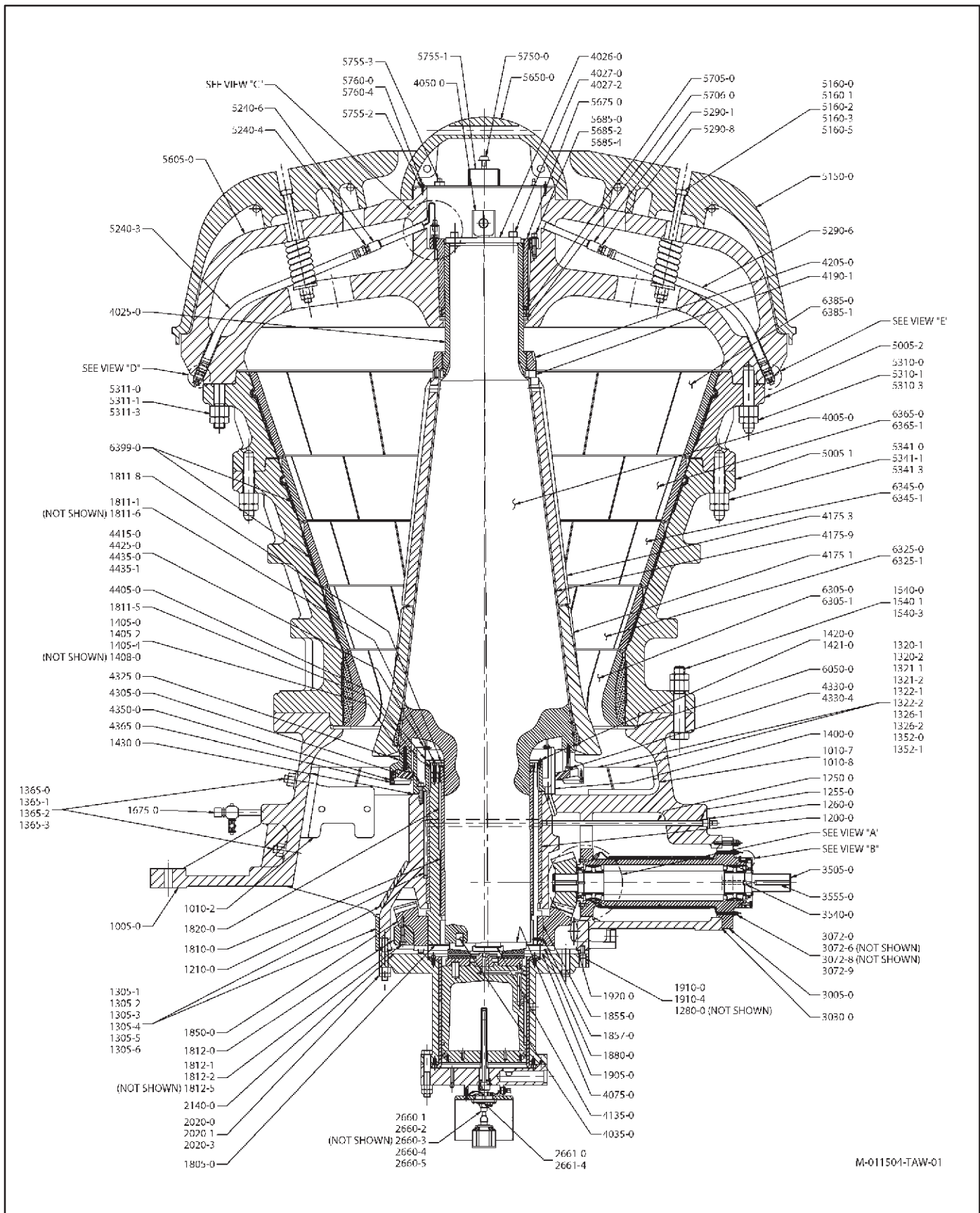


FIG. 4-26A — Sectional Elevation 50-65 Gyratory