

Q parameter setting

PLC name | PLC system | PLC file | PLC RAS(1) | PLC RAS(2) | Device | Program | Boot file | SFC | I/O assignment | Built-in Ethernet port

IP address

Input format: DEC

IP address: 192 168 3 39

Subnet mask pattern: 255 255 255 0

Default router IP address: 192 168 3 1

Open settings

FTP settings

Time settings

Set if it is needed(Default / Changed)

Communication data code

☒ Binary code

☐ ASCII code

☒ Enable online change (FTP, MC protocol)

☐ Disable direct connection to MELSOFT

☐ Do not respond to search for CPU (Built-in Ethernet port) on network

Acknowledge XY assignment | Multiple CPU settings | Default | Check | End | Cancel

Built-in Ethernet port open settings

Port No. input format: HEX

	Protocol	Open system	TCP connection	Host station port No.	Transmission target device IP address	Transmission target device port No.
1	TCP	MC Protocol		1025		
2	TCP	MELSOFT connection				
3	TCP	MELSOFT connection				
4	TCP	MELSOFT connection				
5	TCP	MELSOFT connection				
6	TCP	MELSOFT connection				
7	TCP	MELSOFT connection				
8	TCP	MELSOFT connection				
9	TCP	MELSOFT connection				
10	TCP	MELSOFT connection				
11	TCP	MELSOFT connection				
12	TCP	MELSOFT connection				
13	TCP	MELSOFT connection				
14	TCP	MELSOFT connection				
15	TCP	MELSOFT connection				
16	TCP	MELSOFT connection				

End Cancel

Acknowledge XY assignment | Multiple CPU settings | Default | Check | End | Cancel