

Q parameter setting

PLC name | PLC system | PLC file | PLC RAS(1) | PLC RAS(2) | Device | Program | Boot file | SFC | I/O assignment | Built-in Ethernet port

I/O Assignment(*)

Slot	Type	Model name	Points	StartXY	
0	PLC				
1	0(0-0)	Intelli.	32points	0000	Select
2	1(0-1)	Input	16points		
3	2(0-2)	Input	16points		
4	3(0-3)	Output	16points		
5	4(0-4)	Output	16points		
6	5(0-5)	Output	16points		
7	6(0-6)				

Switch setting
Detailed setting

Assigning the I/O address is not necessary as the CPU does it automatically.
Leaving this setting blank will not cause an error to occur.

Base setting(*)

	Base model name	Power model name	Extension cable	Slots
Main				12
Ext.Base1				
Ext.Base2				
Ext.Base3				
Ext.Base4				
Ext.Base5				
Ext.Base6				
Ext.Base7				

Base mode
☐ Auto
☒ Detail

8 Slot Default
12 Slot Default

(*)Settings should be set as same when using multiple CPU.

Import Multiple CPU Parameter | Read PLC data

Acknowledge XY assignment | Multiple CPU settings | Default | Check | End | Cancel

	Module 1	
Network type	Ethernet	Non
Starting I/O No.	0000	
Network No.	1	
Total stations		
Group No.	0	
Station No.	2	
Mode	Online	
	Operational settings	
	Initial settings	
	Open settings	
	Router relay parameter	
	Station No.<->IP information	
	FTP Parameters	
	E-mail settings	
	Interrupt settings	

