```
 \begin{array}{l} \left(\frac{d}{R}\right) \\ d> \\ lmm \\ R_{cylinder} = \\ 30mm \\ R_{out} = \\ 25mm \\ lmm \\ lm
```

the molding parts presented are made of Aluminum
"'Fortal"'. The female and male molds were machined using \mathbf{a} CNC(computerized numer-

ical

All





```
\begin{array}{c}
8 \\
?? \\
?? \\
?? \\
-3 \\
-6 \\
?? \\
T = \\
stepwidth
```