

$$\begin{cases} \mu_{n1} = \mu_n + \Delta\mu_n \\ \mu_{n2} = \mu_n - \Delta\mu_n \end{cases}, \begin{cases} t_{ox2} = t_{ox} + \Delta t_{ox} \\ t_{ox1} = t_{ox} - \Delta t_{ox} \end{cases}, \begin{cases} W_1 = W + \Delta W \\ W_2 = W - \Delta W \end{cases}$$

$$\begin{array}{c|c} \kappa_1 & 5 \\ \hline \kappa_2 & 6 \end{array} \quad \begin{array}{l} \kappa_1 = 5.5 - 0.5 \\ \kappa_2 = 5.5 + 0.5 \end{array} \Rightarrow \kappa_{1,2} = \kappa \pm \Delta\kappa$$

EQ. 1, 2, 3:

$$V_{OS} = \underbrace{\sqrt{\frac{2I_{DS1}}{\mu_{n1}C_{ox1}\frac{W_1}{L}}}}_{V_{GS1}} + V_{th1} - \left(\underbrace{\sqrt{\frac{2I_{DS2}}{\mu_{n2}C_{ox2}\frac{W_2}{L_2}}}}_{V_{GS2}} + V_{th2} \right)$$

$$V_{th1} = V_{th} \pm \Delta V_{th}$$

$$V_{th2} = V_{th} \mp \Delta V_{th}$$

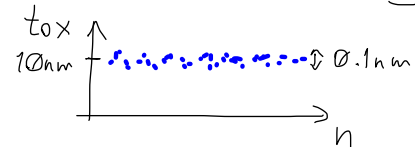
$$V_{OS} = \sqrt{\frac{2(I_{DS} \pm \Delta I_{DS})}{(\mu_n \pm \Delta\mu) \left(\frac{\epsilon_0 \epsilon_{rox}}{t_{ox} \pm \Delta t_{ox}} \right) \left(\frac{W \pm \Delta W}{L \pm \Delta L} \right)}} - \sqrt{\frac{2(I_{DS} \mp \Delta I_{DS})}{(\mu_n \mp \Delta\mu) \left(\frac{\epsilon_0 \epsilon_{rox}}{t_{ox} \mp \Delta t_{ox}} \right) \left(\frac{W \mp \Delta W}{L \mp \Delta L} \right)}} \pm 2\Delta V_{th}$$

$$\lim_{n \rightarrow 0} \sqrt{1+n} = 1 + \frac{n}{2}, \quad \lim_{n \rightarrow 0} \sqrt{1-n} = 1 - \frac{n}{2}, \quad \lim_{n \rightarrow 0} \frac{1}{\sqrt{1+n}} = 1 - \frac{n}{2}, \quad \lim_{n \rightarrow 0} \frac{1}{\sqrt{1-n}} = 1 + \frac{n}{2}$$

$$V_{OS} = \underbrace{\sqrt{\frac{2I_{DS}}{\mu_n \frac{\epsilon_0 \epsilon_r}{t_{ox}} \frac{W}{L}}}}_{V_{eff}} \left[\sqrt{\frac{(1 \pm \frac{\Delta I_{DS}}{I_{DS}})(1 \pm \frac{\Delta t_{ox}}{t_{ox}})(1 \pm \frac{\Delta L}{L})}{(1 \pm \frac{\Delta\mu}{\mu_n})(1 \pm \frac{\Delta W}{W})}} - \sqrt{\frac{(1 \mp \frac{\Delta I_{DS}}{I_{DS}})(1 \mp \frac{\Delta t_{ox}}{t_{ox}})(1 \mp \frac{\Delta L}{L})}{(1 \mp \frac{\Delta\mu}{\mu_n})(1 \mp \frac{\Delta W}{W})}} \right] - 2\Delta V_{th}$$

$$V_{OS} = V_{eff} \left[\left(1 \pm \frac{\Delta I_{DS}}{2I_{DS}} \right) \left(1 \pm \frac{\Delta t_{ox}}{2t_{ox}} \right) \left(1 \pm \frac{\Delta L}{2L} \right) \left(1 \mp \frac{\Delta\mu}{2\mu_n} \right) \left(1 \mp \frac{\Delta W}{2W} \right) - \left(1 \mp \frac{\Delta I_{DS}}{2I_{DS}} \right) \left(1 \mp \frac{\Delta t_{ox}}{2t_{ox}} \right) \left(1 \mp \frac{\Delta L}{2L} \right) \left(1 \pm \frac{\Delta\mu}{2\mu_n} \right) \left(1 \pm \frac{\Delta W}{2W} \right) \right] - 2\Delta V_{th}$$

$$V_{OS} = V_{eff} \left[\pm \frac{\Delta I_{DS}}{I_{DS}} \pm \frac{\Delta t_{ox}}{t_{ox}} \pm \frac{\Delta L}{L} \mp \frac{\Delta\mu}{\mu_n} \mp \frac{\Delta W}{W} \right] - 2\Delta V_{th}$$

worst-case V_{OS} :

$$V_{OS} = V_{eff} \sqrt{\left(\frac{\Delta I_{DS}}{I_{DS}} \right)^2 + \underbrace{\left(\frac{\Delta t_{ox}}{t_{ox}} \right)^2}_{1\%} + \underbrace{\left(\frac{\Delta L}{L} \right)^2}_{3\%} + \underbrace{\left(\frac{\Delta\mu}{\mu_n} \right)^2}_{2\%} + \left(\frac{\Delta W}{W} \right)^2} + 2 \underbrace{|\Delta V_{th}|}_{0.1V}$$