

Applus RTD UK Ltd Wellhead Way, Dyce Aberdeen, AB21 7GD Tel No 01224 772161 Fax No 01224 797500 Website www.applusrtd.com	<h1 style="text-align: center;">Dye Penetrant Inspection Report</h1>	
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Report Details

Report 007403	Client Global Energy Group	P.O. TBA	Request Number. N/A
Work Description Welder Qualification			
Drawing No. WPS No. CPS621		Spool No. WELDERS QUAL (K. Wilson W164)	
Client Job No. 69751		Applus RTD Job No. 015457/504	
Location. Aberdeen			
Project PROCEDURE QUALIFICATION		Line No N/A	
NDT Procedure Number. 1700-N-PT-01 REV2		NDT Technique Number. BS EN: T/EN/DP01	Material Tested. CuNiFeR / C/Steel
NDT Acceptance Criteria. BS EN ISO 15614-1 & EEMUA 197		NDT Technique Standard. BS EN 9934-ISSUE 1	Surface Condition. As Welded
Stress Relief. N/A		Test Restrictions. No	Diagnostic Area. 100%


Consumables and Technique

Visible/ Florescent. Visible	Solvent Removable. Yes	Water Washable. N/A	Post Emulsifiable. N/A
Penetrant Type/Batch No. Spotcheck SKL-SP2 170309	Remover Type/Batch No. Spotcheck SKC-S 170910	Developer Type/Batch No. Spotcheck SKD-S2 180102	Developer Type. Non A
Test Piece Type. N/A	Test Temperature Ambient	Dwell Time. 20 Mins	
Pre-Cleaner Application . Spray	Penetrant Application. Brush	Remover Application . Solvent Wipe	Developer Application. Spray
Drying Time . 20 Mins	Post Test Cleaning. Yes	Emulsification Time . N/A	Development Time. 20 Mins
U.V.light Serial Number. N/A		Black Light Level. N/A	White Light Level 1000 lux

DPI Inspection Results

Component/Weld No	Indications	Accept/Reject	Comments
Weld 1	None	Accept -	WELDER W164

Additional Comments::

Test Technician Greig Mackay	Test Technician Signature  http://ab.ropetecnews.com/assets/digital_signature//2b45d2f3ca46b038ddb50063aba71b94.jpg	Technician Qualifications UT 3.1/3.2, MPI, DPI, PCN LEVEL 2	Test Date 07/11/2018	 143
Approver for release by  http://ab.ropetecnews.com/assets/digital_signature//0a36ba0700911f15d0f6fbfeb5ccae7e.jpg Jan Zavacky	Client signature	Third Party	Report Date 08/11/2018	

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