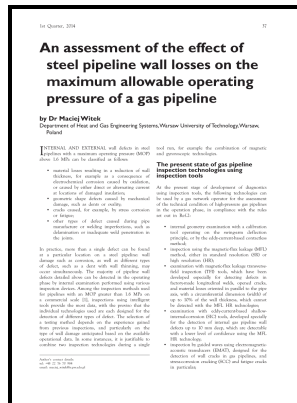


Rules for inspection and tests of welds in pressure pipelines.

Associated Offices - Pressure Testing and Lay



Description: -

-Rules for inspection and tests of welds in pressure pipelines.

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Notes: Previous ed.1955.

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Testing and Inspection of Welds

So, in accordance with B31. This is when the most of the deformation takes place in the weaker of the two materials which therefore experiences excessive localized deformation that may result in premature failure. Minimize the time between introducing hydrostatic test water and commissioning the equipment.

Golden Welds and Pressure Test

. That can done at the mill or on site, obviously. Sensitive leak Test: A low pressure test conducted using gas as medium as per clause 345.

Testing and Inspection of Welds

After sufficient penetration time elapsed, the surface is cleaned and excess penetrant is removed. In this case it's a 10 minute pressure test.

Non Destructive Testing

A pressure test conducted using air or other approved gas as the test medium.

Non Destructive Testing

If for justifiable safety reasons the line must be back-filled, then the joints shall remain exposed during testing.

Testing and Inspection of Welds

Schedule the hydrostatic test as close as possible to the start-up date.

Texas Pipe Inspection Certification

After demothballing, commission and start up the stainless steel equipment within 14 days. Pipeline Inspection Methods Texas requires pipeline inspectors to have the ability to conduct two types of pipeline inspections: in-line inspections and pressure tests. Vents shall be provided at all high points in the tested system as needed.

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