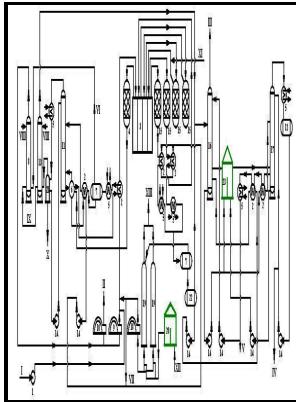


Catalytic naphtha reforming.

Marcel Dekker - Catalytic Naphtha Reforming Process The Petro Solutions

Description: -



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Chemistry of Catalytic Reforming

The liquid from the gas separator vessel is routed into a commonly called a stabilizer. The installation and use of CCR units is rapidly increasing. For example, methylcyclopen-tane isomerizes to cyclohexane: The formed cyclohexane can dehydrogenate to benzene.

Catalytic Reforming

The two types of sites are necessary for aromatization and isomerization reactions.

Catalytic Naphtha Reforming, Revised and Expanded

These scheduled outages mean that the refineries cannot generate products and are therefore losing money while the units are offline. However, the relative rate of this reaction is much lower than the dehy-drogenation of cyclohexanes.

Catalytic reforming options and practices

The liquid product from the separator, which consists of C5~C10 hydrocarbons, is sent to the product stabilizer where lighter hydrocarbons C1~C4 plus LPG are removed from the high octane liquid product. However, the benzene content of reformate makes it , which has led to governmental regulations effectively requiring further processing to reduce its benzene content. The coke has a negative impact on catalyst performance as it covers the active surface area, and reduces its activity.

Catalytic Naphtha Reforming, Revised and Expanded

As stated earlier herein, semi-regenerative catalytic reformers are regenerated about once per 6 to 24 months. The four major catalytic reforming reactions are: 1: The of naphthenes to convert them into aromatics as exemplified in the conversion a naphthene to an aromatic , as shown below: During the reforming reactions, the carbon number of the reactants remains unchanged, except for hydrocracking reactions which break down the hydrocarbon molecule into molecules with fewer carbon atoms. The heavy reformate is high in octane and low in benzene, hence it is an excellent blending component for the gasoline pool.

Catalytic Reforming

In the present paper, the published studies from 1949 until now are categorized into three main groups including finding suitable catalyst, revealing appropriate kinetic and deactivation model, and suggesting efficient reactor configuration and mode of operation.

Catalytic Naphtha Reforming, Revised and Expanded

Hydrocracking is a hydrogen-consuming reaction that leads to higher gas production and lower liquid yield. Older catalytic reforming processes are typically semi-regenerative while cyclic and continuous regeneration processes are newer more advanced strategies.

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