

As stated earlier herein, semi-regenerative catalytic reformers are regenerated about once per 6 to 24 months. The four major catalytic reforming reactions are: 1: The of naphthenes to convert them into aromatics as exemplified in the conversion a naphthene to an aromatic , as shown below: During the reforming reactions, the carbon number of the reactants remains unchanged, except for hydrocracking reactions which break down the hydrocarbon molecule into molecules with fewer carbon atoms. The heavy reformate is high in octane and low in benzene, hence it is an excellent blending component for the gasoline pool.

Catalytic Reforming

In the present paper, the published studies from 1949 until now are categorized into three main groups including finding suitable catalyst, revealing appropriate kinetic and deactivation model, and suggesting efficient reactor configuration and mode of operation.

Catalytic Naphtha Reforming, Revised and Expanded

Hydrocracking is a hydrogen-consuming reaction that leads to higher gas production and lower liquid yield. Older catalytic reforming processes are typically semi-regenerative while cyclic and continuous regeneration processes are newer more advanced strategies.

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