

Jig and fixture design - a treatise covering the principles of jig and fixture design, the important constructional details, and many different types of work-holding devices

Industrial Press - JIG AND FIXTURE DESIGN A TREATISE COVERING THE PRINCIPLES OF JIG AND FIXTURE DESIGN THE IMPORTANT CONSTRUCTIONAL DETAILS AND MANY DIFFERENT TYPES



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Jig and Fixture Design Treatise

The combination drilling and boring jig is another type of closed jig designed to serve both for drilling and boring operations. Sometimes the operations are called clamping jigs.

Jig and fixture design; a treatise covering the principles of jig and fixture design, the important constructional details, and many different types of work

The form of any jig depends, to a great extent, on the shape of the work for which it is intended and also on the location of the holes to be drilled.

Jig and fixture design, a treatise covering the principles of jig and fixture design, the important constructional details, and many different types of work

Box jigs which have to be placed in more than one position for drilling the different holes are usually provided with feet or extensions, as shown, which are accurately finished to align the guide bushings properly with the drill. About this Item: Industrial Press Inc.

Jig and Fixture Design: A Treatise Covering the Principles of Jig and ...

Drill jigs are intended exclusively for drilling, reaming, tapping, and facing.

Jig and Fixture Design: A Treatise Covering the Principles of Jig and ...

The four holes are drilled by passing the drill through the guide bushings B in the cover.

Jig and fixture design, a treatise covering the principles of jig and fixture design, the important constructional details, and many different types of work

When machines are built on the individual plan, it is necessary to fit the part replacing the broken or worn-out piece, in place, involving considerable extra expense, not to mention the delay and the difficulties occasioned thereby.

Jig and fixture design (1920 edition)

Make all clamping anti binding devices as quick-acting as possible. The work is properly located by the inner ends of the three guide bushings ai, bi, and ci, and also by the locating screws I against which the casting is held by knurled thumb-screws m and n.

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