

# Model boilers and boilermaking

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## Model boilers and boilermaking (1967 edition)

A small boiler may be used as an auxiliary boiler when at sea, or a donkey boiler in port.

## Model Boilers and Boilermaking by Karl Noble Harris

Caulking is simply deforming the edge of the outer one of two plates which is in contact with the surface of inner plate, Fig.

## Steam Boiler Kit #1

The workmanlike way to do the job is to make bushes for the various fittings and silver-solder them into the appropriate places in the boiler shell.

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I appreciate your e-mails as they encourage me on my website efforts. AU coils to be approximately the same length.

## Model Boilers and Boilermaking

Far preferable is the one-piece body job, two versions of which are detailed in Figs.

## List of boiler types, by manufacturer

The ports in fixed face are symmetrical. In all cases where bolts are used for this kind of work they should be made from good quality drawn gunmetal or phosphor-bronze or better still Monel metal.

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Sometimes this type of valve is made in such a way that by means of a screw the valve may be positively held on its seating. First by this method the superheater will be kept full of steam when the stop valve is shut, and thus be less liable to damage through burning, and second regulation of

the engine is more sensitive, a large superheater contains quite a lot of steam, and if the regulator or stop valve is at the inlet end of the superheater when it is shut this body of steam still has direct access to the engine.

## **Boilermaking**

Boilermakers can also find helpful career information in The Boilermaker Reporter, a magazine published four times each year by the International Brotherhood of Boilermakers.

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