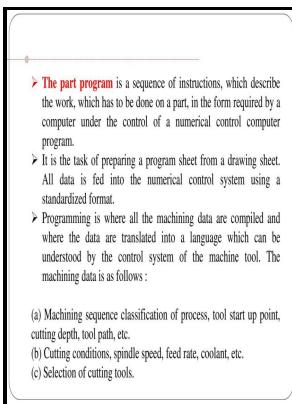


# Numerical control of machine tools - an instructors guide.

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## History of numerical control

Stepping motors, which rotate in discrete intervals in response to electrical pulses provide another cheap alternative but are not suitable for high traverse speeds. CNC Machine is designed to perform multiple operations in a faster way which increase the flexibility of the machine. The MCU

receives signals from transducers and it uses the difference in reference signals and feedback signals to generate control signals to correct position and speed errors.

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