

Model: <u>Mission Style Dresser</u>			Qty. <u>1</u>	Prepared By: <u>T. Hibbs</u>			Date: <u>January 25, 2016</u>													
Part No.	Parts Per Unit	Part	Finish Size				Rough Size			Material	Moulder Cross Section	Remarks	Parts Per Blank	Measure		UoM	Waste Factor %	Meas. with Waste	Price \$	Cost Per Unit
			L	W	T	B.S.	L	W	T					Per Blank	Per Unit					
1	4	Legs	56	1 3/4	1 3/4		57	2	10/4	SELECT Red Oak			1	1.98	7.92	Bd.Ft.	60%	12.67	9.10	115.27
2	2	side panels	52	15 1/2	3/4		53	15 3/4	4/4	SELECT Red Oak			1	5.80	11.59	Bd.Ft.	60%	18.55	5.10	94.61
3	1	back panel	52	32	1/2		52	32	1/2			pb core - rotary slip match Hard maple	1	11.56	11.56	Sq.Ft.	10%	12.71	2.55	32.41
4	1	top	36	19 1/2	3/4		37	19 3/4	4/4	SELECT Red Oak			1	5.07	5.07	Bd.Ft.	60%	8.12	5.10	41.41
5	8	rails	32 1/2	3	3/4	31	33 1/2	3 1/4	4/4	SELECT Red Oak			1	0.76	6.05	Bd.Ft.	60%	9.68	5.10	49.36
6	8	dust pnl side retainers	12 1/2	2	3/4		13 1/2	2 1/4	4/4	SELECT Red Oak			1	0.21	1.69	Bd.Ft.	60%	2.70	5.10	13.77
7	4	dust panel	29 1/2	13 1/2	1/4		29 1/2	13 1/2	1/4			veneer core rotary slip match Hard maple	1	2.77	11.06	Sq.Ft.	10%	12.17	2.12	25.80
8	4	drawer face	30 3/4	12 1/8	3/4		31 3/4	12 3/8	4/4	SELECT Red Oak			1	2.73	10.91	Bd.Ft.	60%	17.46	5.10	89.06
9	8	drawer front and back - box	29 3/4	10	1/2		29 3/4	10	1/2			baltic birch	1	2.07	16.53	Sq.Ft.	10%	18.18	3.50	63.63
10	8	drawer sides - box	16 1/2	10	1/2		16 1/2	10	1/2			baltic birch	1	1.15	9.17	Sq.Ft.	10%	10.08	3.50	35.29
11	4	drawer bottom - box	29 1/4	16	1/2		29 1/4	16	1/2			baltic birch	1	3.25	13.00	Sq.Ft.	10%	14.30	3.50	50.05
Totals Per Unit:														37.33	104.55			136.62		\$610.66
Totals Per Run:														37.33	104.55			136.62		\$610.66