



HAZARDS & OPERABILITY STUDY HPCL- LONI TERMINAL

REPORT NO.

HPCL/HAZOP/LONI/246/REV/01



Material Safety Data Sheet (MSDS) For ETHANOL

Section 1 -

Chemical Product and Company Identification

MSDS Name: Ethanol, Absolute

Synonyms: Ethyl Alcohol; Ethyl Alcohol Anhydrous; Ethyl Hydrate; Ethyl Hydroxide; Fermentation Alcohol; Grain Alcohol
Company Identification:

VEE GEE Scientific, Inc.
13600 NE 126th Pl Ste A
Kirkland, WA 98034

For information in North America, call: 425-823-4518

Section 2 -

Composition, Information on Ingredients

CAS#	Chemical Name	Percent	EINECS/ELINCS
64-17-5	Ethanol	ca. 100	200-578-6

Hazard Symbols: F

Risk Phrases: 11

Section 3 -

Hazards Identification

Emergency Overview

Appearance: Colorless clear liquid. **Flash Point:** 16.6 deg C. **Warning!** Flammable liquid and vapor. Causes respiratory tract irritation. May cause central nervous system depression. Causes severe eye irritation. This substance has caused adverse reproductive and fetal effects in humans. Causes moderate skin irritation. May cause liver, kidney and heart damage.

Target Organs: Kidneys, heart, central nervous system, liver.

Potential Health Effects

Eye Contact: Causes severe eye irritation. May cause painful sensitization to light. May cause chemical conjunctivitis and corneal damage.

Skin Contact: Causes moderate skin irritation. May cause cyanosis of the extremities.

Ingestion: May cause gastrointestinal irritation with nausea, vomiting and diarrhea. May cause systemic toxicity with acidosis. May cause central nervous system depression, characterized by excitement, followed by headache, dizziness, drowsiness, and nausea. Advanced stages may cause collapse, unconsciousness, coma and possible death due to respiratory failure.

Inhalation: Inhalation of high concentrations may cause central nervous system effects characterized by nausea, headache, dizziness, unconsciousness and coma. Causes respiratory tract irritation. May cause narcotic effects in high concentration. Vapors may cause dizziness or suffocation.

Chronic Exposure: May cause reproductive and fetal effects. Laboratory experiments have resulted in mutagenic effects. Animal studies have reported the development of tumors. Prolonged exposure may cause liver, kidney, and heart damage.

Section 4 -

First Aid Measures

Eye Contact: Get medical aid. Gently lift eyelids and flush continuously with water.

Skin Contact: Get medical aid. Wash clothing before reuse. Flush skin with plenty of soap and water.

Ingestion: Do not induce vomiting. If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid.

Inhalation: Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid. Do NOT use mouth-to-mouth resuscitation.

Notes to Physician: Treat symptomatically and supportively. Persons with skin or eye disorders or liver, kidney, chronic respiratory diseases, or central and peripheral nervous system diseases may be at increased risk from exposure to this substance.

Antidote: None reported.

Section 5 -

Fire Fighting Measures

General Information: Containers can build up pressure if exposed to heat and/or fire. As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Vapors may form an explosive mixture with air. Vapors can travel to a source of ignition and flash back. Will burn if involved in a fire. **Flammable Liquid.** Can release vapors that form explosive mixtures at temperatures above the flashpoint. Use water spray to keep fire-exposed containers cool. Containers may explode in the heat of a fire.

Fire Extinguishing Media: For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam. For large fires, use water spray, fog, or alcohol-resistant foam. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water.

Autoignition Temperature: 363°C (685.40°F)

Flash Point: 16.6°C (61.88°F)

Explosion Limits, lower: 3.3 vol%

Explosion Limits, upper: 19.0 vol%

NFPA Rating: (estimated) Health: 2; Flammability: 3; Instability: 0



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Section 6 -

Accidental Release Measures

General Information: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. A vapor suppressing foam may be used to reduce vapors.

Section 7 -

Handling and Storage

Handling: Wash thoroughly after handling. Use only in a well-ventilated area. Ground and bond containers when transferring material. Use spark-proof tools and explosion proof equipment. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue (liquid and/or vapor) and can be dangerous. Keep container tightly closed. Avoid contact with heat, sparks and flame. Avoid ingestion and inhalation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames.

Storage: Keep away from heat, sparks, and flame. Keep away from sources of ignition. Store in a tightly closed container. Keep from contact with oxidizing materials. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area. Do not store near perchlorates, peroxides, chromic acid or nitric acid.

Section 8 -

Exposure Controls, Personal Protection

Chemical Name	ACGIH	NIOSH	OSHA - Final PELs	OSHA - Vacated PELs
Ethanol	1000 ppm	1000 ppm TWA 1900 mg/m ³ TWA 3300 ppmIDLH	1000 ppm TWA 1900 mg/m ³ TWA	1000 ppm TWA 1900 mg/m ³ TWA

Engineering Controls: Use explosion-proof ventilation equipment. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin: Wear appropriate protective gloves to prevent skin exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

Section 9 -

Physical and Chemical Properties

Physical State: Clear liquid

Appearance: Colorless

Odor: Mild, pleasant

pH: Not available

Vapor Pressure: 59.3 mm Hg @ 20° C

Vapor Density: 1.59

Evaporation Rate: Not available

Viscosity: 1.200 cP @ 20° C

Boiling Point: 78° C

Freezing/Melting Point: -114.1° C

Decomposition Temperature: Not available

Solubility: Miscible

Specific Gravity/Density: 0.790 @ 20° C

Molecular Formula: C₂H₅OH

Molecular Weight: 46.0414

Section 10 -

Stability and Reactivity

Chemical Stability: Stable under normal temperatures and pressures.

Conditions to Avoid: Incompatible materials, ignition sources, excess heat, oxidizers.

Incompatibilities with Other Materials: Strong oxidizing agents, acids, alkali metals, ammonia, hydrazine, peroxides, sodium, acid anhydrides, calcium hypochlorite, chromyl chloride, nitrosyl perchlorate, bromine pentafluoride, perchloric acid, silver nitrate, mercuric nitrate, potassium-tert-butoxide, magnesium perchlorate, acid chlorides, platinum, uranium hexafluoride, silver oxide, iodine heptafluoride, acetyl bromide, disulfuryl difluoride, tetrachlorosilane plus water, acetyl chloride, permanganic acid, ruthenium (VIII) oxide, uranyl perchlorate, potassium dioxide.

Hazardous Decomposition Products: Carbon monoxide, irritating and toxic fumes and gases, carbon dioxide.

Hazardous Polymerization: Will not occur.

Section 11 -

Toxicological Information

Carcinogenicity: ACGIH: A4 - Not Classifiable as a Human Carcinogen

Epidemiology: Ethanol has been shown to produce fetotoxicity in the embryo or fetus of laboratory animals. Prenatal exposure to ethanol is associated with a distinct pattern of congenital malformations that have collectively been termed the "fetal alcohol syndrome".

Teratogenicity: Oral, Human - woman: TDLo = 41 gm/kg (female 41 week(s) after conception) Effects on Newborn - Apgar score (human only) and Effects on Newborn - other neonatal measures or effects and Effects on Newborn - drug dependence.

Reproductive Effects: Intrauterine, Human - woman: TDLo = 200 mg/kg (female 5 day(s) pre-mating) Fertility - female fertility index (e.g. # females pregnant per # sperm positive females; # females pregnant per # females mated).

Neurotoxicity: No information available.

Mutagenicity: DNA Inhibition: Human, Lymphocyte = 220 mmol/L; Cytogenetic Analysis: Human, Lymphocyte = 1160 gm/L; Cytogenetic Analysis: Human, Fibroblast = 12000 ppm.; Cytogenetic Analysis: Human, Leukocyte = 1 ppb/72H (Continuous); Sister Chromatid Exchange: Human, Lymphocyte = 500 ppm/72H (Continuous).



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Section 11 -

Toxicological Information (continued)

Other Studies: Standard Draize Test(Skin, rabbit) = 20 mg/24H (Moderate) Standard Draize Test: Administration into the eye (rabbit) = 500 mg (Severe).

Section 12 -

Ecological Information

Environmental Toxicity: Fish: Rainbow trout: LC50 = 12900-15300 mg/L; 96 Hr; Flow-through @ 24-24.3°C Rainbow trout: LC50 = 11200 mg/L; 24 Hr; Fingerling (Unspecified) ria: Phytobacterium phosphoreum: EC50 = 34900 mg/L; 5-30 min; Microtox test 250 ppm/8hr/goldfish/lethal/fresh water.

Environmental: Ethanol: In water, will volatilize and probably degrade.

Physical: No information available.

Other: Not expected to bioconcentrate in fish.

Section 13 -

Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

RCRA U-Series: None listed.

Section 14 -

Transport Information

Shipping Name	US DOT	Canada TDG
Hazard Class	Ethanol	Ethanol
UN Number	3	3 (6.1)
Packing Group	UN1170	UN1986
Other	II	II
		FP 18C

Section 15 -

Regulatory Information (continued)

WGK (Water Danger/Protection): CAS# 64-17-5: 0

Canada - DSL/NDSL: CAS# 64-17-5 is listed on Canada's DSL List.

Canada - WHMIS: This product has a WHMIS classification of B2, D2A.

Canadian Ingredient Disclosure List: CAS# 64-17-5 is listed on Canada's Ingredient Disclosure List.

Exposure Limits: CAS# 64-17-5: OEL-AUSTRALIA:TWA 1000 ppm (1900 mg/m³); OEL-BELGIUM:TWA 1000 ppm (1880 mg/m³); OEL-CZECHOSLOVAKIA:TWA 1000 mg/m³; STEL 5000 mg/m³; OEL-DENMARK:TWA 1000 ppm (1900 mg/m³); OEL-FINLAND:TWA 1000 ppm (1900 mg/m³); STEL 1250 ppm (2400 mg/m³); OEL-FRANCE:TWA 1000 ppm (1900 mg/m³); STEL 5000 ppm; OEL-GERMANY:TWA 1000 ppm (1900 mg/m³); OEL-HUNGARY:TWA 1000 mg/m³; STEL 3000 mg/m³; OEL-THE NETHERLANDS:TWA 1000 ppm (1900 mg/m³); OEL-THE PHILIPPINES:TWA 1000 ppm (1900 mg/m³); OEL-POLAND:TWA 1000 mg/m³; OEL-RUSSIA:STEL 1000 mg/m³; OEL-SWEDEN:TWA 1000 ppm (1900 mg/m³); OEL-SWITZERLAND:TWA 1000 ppm (1900 mg/m³); OEL-THAILAND:TWA 1000 ppm (1900 mg/m³); OEL-TURKEY:TWA 1000 ppm (1900 mg/m³); OEL-UNITED KINGDOM:TWA 1000 ppm (1900 mg/m³) JAN9 OEL IN BULGARIA, COLOMBIA, JORDAN, KOREA check ACGIH TLV OEL IN NEW ZEALAND, SINGAPORE, VIETNAM check ACGI TLV

Section 16 -

Additional Information

MSDS Creation Date: 08/23/2004

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall VEE GEE Scientific be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if VEE GEE Scientific has been advised of the possibility of such damages.