# Form B03 Scheduled Maintenance Work Order



Format Ref: - QMS/TSD-022 Rev.01

Work Order No.	PWO371511	Sche	dule Month	June 2018					
Work Order Date	01/06/2018	Comp	oleted Date	24-06-2018					
Clinic Name	Klinik Kesihatan Pesta / Kampung Ker	Clinic	: Code	JHR015					
BE No.	JHNELM004	Distic	t	BATU PAHAT					
BE Category	Electrocardiographs, Multichannel	WOA	ssigned to	MUHO SHAZRUL.					
Ownership	Existing Equipment		Purchase	√ New					
BE Condition	✓ Active		BER Proposed						
Work Order Type	✓ Preventive Maintenance (PM)		Third Party Calibration (TPC)						
	Routine Inspection (RI)		Statutory Certificat	ion (SC)					
Reschedule Date									
BE Third Party Ca	libration / Statutory Certification Details		THE STATE OF THE S						
Company Name	NA	Cal / 0	Cert Date	110					
Contact Number		Cal / 0	Cert Expiry Date	NA					
PM / RI job done as per checklist. Unit tested functioning good & ready to use.  Corrective Maintenance / Breakdown Modal:  BE Sticker Availability: Yes / NA Serial No:  Remarks:									
Schedule Mainten	ance Execution Details	15							
SI No	QMS Engineer / Technician Name	180	Date	Start Time	End Time				
	MUHD SHADRUC.		24-06-7018	12:05	13:05				
Customer Remarks									
Customer Signature  Name  Name  Date  OUANTUM MEDICAL SOLUTION MUHAMMAD SHAZRUL BIN MOHD SAMSURI BIOMEDICAL TECHNICIAN  Customer Signature  Name  Nur HAZIRAL NECE ASOULA: Designation  Designation  Date  Seal  Customer Signature  Name  Nur HAZIRAL NECE ASOULA: Designation  Date  Seal  Nur HAZIRAL NECE ASOULA: Designation  Seal									
QUANTUI MUHAMMAD	M MEDICAL SOLUTION SHAZRUL BIN MOHD SAMSURI	Date	ation	Jururawat U29					

RAZILA MISKAN

First Verification

QMS Circle Incharge

Biomedical Engineer (Circle In-Charge) Quantum Medical Solutions Sdn. Bhd.

Final Verification QMS State Incharge



# KEMENTERIAN KESIHATAN MALAYSIA

MEET Planned Preventive Maintenance Checklist Electrocardiographs, Multichannel

CHECKLIST NO:CL-063-000 REV.000

PART 1 ASSET DETAILS										
WORK ORDER NO ► PWG 37511  MANUFACTURER ► EDAN  FREQUENCY ► 3 MONTHLY (	) 61	MONTHLY	Y ( )	12	MONTHLY (√ )		1.00			
PART 2 SPECIAL PRECAUTION										
If there is evidence of body fluid contaminati Wear appropriate Personnel Protection Equ Wear grounded electrostatic wristband wher Refer to the safety procedure for additional pake sure the test equipment used are duly	ipment (P n handling precaution	PPE) during PCB or ns and gu	ng work. electroni	ic comp	oonents.					
PART 3 TEST APPARATUS										
Tick ( √ ) where appropriate										
DESCRIPTION			ASSE	T NO	SERIAL NO	CA	LIBRATION	DUE ON	ı	
ELECTRICAL SAFETY ANALYZE	ĒR		3226	590	6	9/10/	2018			
ECG SIMULATOR CEST	5		322	690	6	9/10	12018.	ă		
			1000							
2										
PART 4 QUALITATIVE TASKS										
Tick ( $$ ) where appropriate			274					55,000	- 100	
Chassis - verify physical integrity, cleanliness and condition	PASS (//)	FAIL (	. N/	Α )	8. Fittings/ Connector fittings/connectors	ors - check all	PASS ( // )	FAIL (	) (	)
2. Mount/ Fasteners - verify physical integrity	(/)	(	) (	)	Controls/ Switches     proper operation of controls		(/)	(	) (	)
Casters/Brakes - if mounted, verify physical integrity	(/)	(	) (	)	<ol> <li>Indicators/ Displation</li> <li>Illumination and oper</li> </ol>		(//)	(	) (	)
Power Cord - verify proper insulation and integrity	(/)	(	) (	)	11. Alarm/ Audible S	signal - verify operation	( / )	(	) (	)
5. Strain Relief - verify physical integrity at both ends of line cord		(	) (	)	12. Printer -Verify op	peration and condition	(/)	( )	(	)
6. Leads/ Electrodes- Verify integrity and condition	(/)	(	) (	)	13. Keypad- Verify o	peration and condition		(	(	)
Circuit Breaker/ Fuse - verify integrity of external circuit breaker and/or rating of external fuse	(/)	(	) (	)						
PART 5 PREVENTIVE MAINTENANCE	TASKS									
Tick ( $\sqrt{\ }$ ) where appropriate										
Cleanliness - clean interior and exterior of the equipment	DONE (//)	NOT DON	) (	A )	<ul><li>4. Clean/Lubricate</li><li>a) Thermal head</li><li>b) Paper empty sens</li><li>c) Paper mark sens</li></ul>		DONE	NOT DON	E** N/	)
2. Clean leads & electrode	<u>()</u>	(	) (	)						
3. Battery - check and replace if necessary	(/)	(	) (	)		NOT APPLICABLE DNE', then input relevant remark able, Please indicate in Part 8 fo				



# KEMENTERIAN KESIHATAN MALAYSIA

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WORK ORDER NO >

# PART 6 QUANTITATIVE TASKS

Tick ( $\sqrt{\ }$ ) where appropriate								
Description	UOM	Set Values	Measured Values	Limit/Tolerance	PASS	FAIL	NA	
1 Paper Speed (refer Part 8)	mm/sec	10	10	9.5 - 10.5	(/)	( )	(	)
	mm/sec	25	25	23.75 - 26.25	(/)	( )	(	)
	mm/sec	50	50	47.5 - 52.5	(/)	( )	(	)
2 Pulse Rate Accuracy	bpm	30	30	29-31	(/)	( )	(	)
	bpm	60	60	59-61	(/)	( )	(	)
	bpm	80	80	79-81	(/)	( )	(	)
	bpm	120	120	119-121	(/)	( )	(	)
	bpm	200	200	199-201	(//)	( )	(	)
	bpm	300	300	299-301	(	( )	(	)
					-			
							13/11/15/44/	

KEMENTERIAN KESIHATAN MALAYSIA

MEET Planned Preventive Maintenance Checklist

Electrocardiographs, Multichannel

BE CODE: 11-411

CHECKLIST NO:CL-063-000 REV.000

WORK ORDER NO ▶						
PART 7 ELECTRICAL						
ELECTRICAL SAFETY TESTICK ( $\lor$ ) where approximately	ST, (attach report) ropriate					
Standard use :	☑ IEC 60601	☐ IEC 61010	☐ IEC 62353	Result:	☐ FAIL	□ NA
DIDE WATER	IEC 80001	□ IEC 61010		PASS	L FAIL	LI NA
PART 8 NOTES						
				/		
			NA			
			4317			
			50			
				G G		
	и			Ser		
Reference:						
CORRECTIVE MA	INTENANCE REQUIRED		FUNCTIONING		OT FUNCTIONING	
WORK ORDER N	kth		Commence Com		EXT PPM DATE .	10N 19 ·
PPM has been performed in a	ccordance to the checklist a	and the equipment is function	ning to the intended purpose	<b>)</b> .		
DATE: 24 -06	- 2018					

#### **Test Setup**

### **DUT** Information

Serial Number:

Manufacturer:

Operator ID:

Calibration Tech:

DINA

9/10/2017

Calibration Date: Firmware Version:

2.08.01

Serial Number:

Date & Time: JOB Name:

3226906

06/24/2018 & 12:10

Location: Other:

Model:

**EDAN** 

Equipment Number: JHNELM004

SE-301

KK BATU PAHAT

## Template Information

Pause after Power ON: NO

Template Name:

Power ON delay:

JHNELM004

2

Test Speed:

NORMAL

Halt on Test Failure: YES

Include Time:

YES

Insulation Resistance \ 500V

Multi Enclosure Test: NO

Standard:

IEC60601-1-2nd Ed

Pause before Power O NO

Power OFF delay:

**AUTO** 

Test Mode:

NO

Multi PE Test: Multi Resstore:

WORST/LAST

0

Reverse Polarity:

YES

Classification:

1

# PLC Configuration-Applied part setup

AP Name AP Type AP Num

ECG

В

10

## **ESA615** Test Results

Test Name	Value	High Limits Low Limits	Status
Protective Earth Resistance	0.19 Ohm	0.2 -	Р
Insulation Resistance			P
Mains to Protective Earth	999 MOhr	]	P
Mains to Non-Earth Accessible Conductive Par	999 MOhr	-	P
Mains to Applied Parts	999 MOhn	[	P
Applied Parts to Non-Earth Accessible Conduct	999 MOhn		Р
Mains Voltage			Р
Live to Neutral	247.0 V		Р
Neutral to Earth	1.3 V		P
Live to Earth	246.7 V		P
Equipment Current	0.0 A		P
Earth Leakage Current			P
Normal Condition	357 uA-OP	500 -	P
Open Neutral	561 uA-OP	1000 -	P

Open Neutral- Reversed Mains	F.C.F. A. O.D.		
Normal Condition- Reversed Mains	565 uA-OP	1000 -	Р
Enclosure Leakage Current	357 uA-OP	500 -	Р
			Р
Normal Condition	0.1 uA-OPI	100 -	Р
Open Earth	356 uA-OP	500 -	Р
Open Neutral	0.1 uA-OPI	500 -	Р
Open Neutral- Reversed Mains	0.2 uA-OPI	500 -	P
Normal Condition- Reversed Mains	0.1 uA-OPI	100 -	Р
Open Earth- Reversed Mains	356 uA-OP	500 -	P
Patient Leakage Current		550	P
Normal Condition			r
ECG	0.4 uA-OPI	100 -	Ρ
Open Earth	0.1 0.1	100 -	Р
ECG	0.5 uA-OPI	500 -	Р
Open Neutral	0.5 dA-011	300 -	P
ECG	0.6 uA-OPI	500	Р
Open Neutral- Reversed Mains	0.0 UA-OPI	500 -	Р
ECG	0.6.4.00	nenero	Р
Normal Condition- Reversed Mains	0.6 uA-OPI	500 -	Р
ECG			Р
	0.4 uA-OPI	100 -	Р
Open Earth- Reversed Mains			Р
ECG	0.5 uA-OPI	500 -	Р

Signature