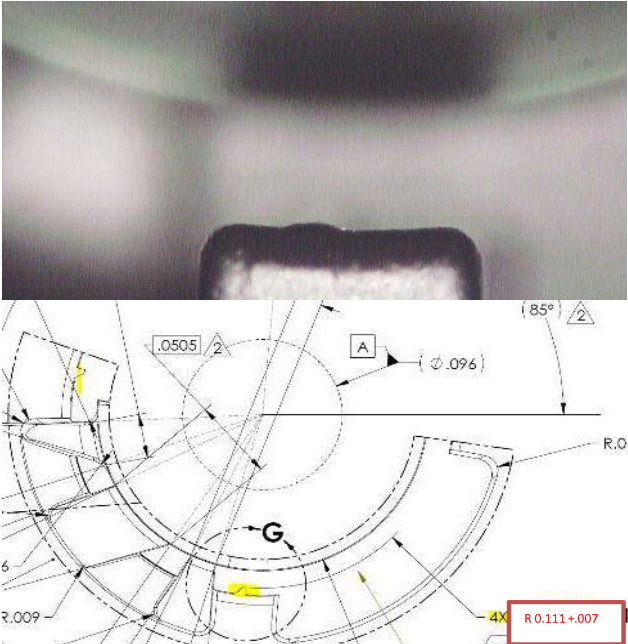
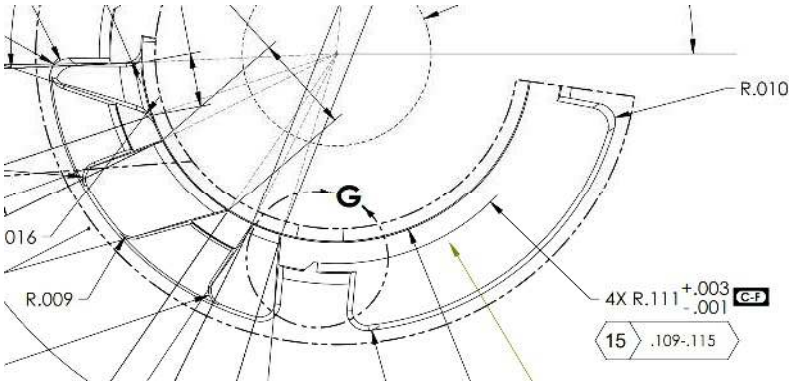


DEV NUMBER: <b>DEV25-0105</b>		ORIGINATOR: <b>Xavier Vela Lopez</b>		DATE: 19-Mar-25		<b>RAIN BIRD</b>		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL 025 OTY >>> CTR		SHEET: 1 OF 1	
DMR# (IF APPLICABLE):		DEVIATION NEW TYPE: EXTENSION OF DEV#:				<b>DEVIATION FORM (DRAWING)</b> FORM#233813-01 REV: T		AFFECTED MFG PLANTS (WHERE USED):			
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A84667						EFFECTIVITY DATE: 19-Mar-25		EXPIRATION DATE: 20-Jun-25		005 LAM 013S STL 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY 019 AZU 028 TUC 047 TUC <input type="checkbox"/> 013E EEX 020MX NMD 026 ELG CHINA <input type="checkbox"/>	
PROJECT NAME OR NO. (OPTIONAL):										APPROVALS (ALL REQUIRED):	
REASON FOR DEVIATION: Allow the use of material 183335-Nozzle Housing Left Strip with material out of specification on dimension R 0.111 +.003 /-0.001. This dimension is related to a feature that prevents dry leaks when fully assembled. Only one of the features is above specification this wouldnt interfere with other components to cause performance issue. This part number and tool will be out of comision after the following deliveries due to an aged out tool, this part number is beign replaced by 184645 from new Tool 48295.										QUALITY MGR. OR QUALITY ENG. Artura Ramos / Ramiro Casas	
RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT: LOW: This deviation has been authorized for other Nozzles in the past without any issues to product performance and no change to FORM FIT and FUNCTION. Action Plan: - Build Inventory to cover orders, weeks of forward coverage and a 4 week buffer Oscar Santillan 5/5/25 - Change BOM to order new part numbers and assure consumption of old part number Xavier Vela 5/20/25										MANUFACTURING ENGINEER Cinthia Espinoza	
										PROD. ENG. MGR. OR PLANT ENG. MGR. Paul Dibene	
										BUYER OR BUYER/PLANNER Oscar Esparza / Oscar Santillan	
DRAWING NUMBER:		DRAWING REVISION:		DEVIATION REVISION:		DRAWING TITLE/ PART DESCRIPTION:		VENDOR:		PLANT MANAGER	
183335		F		F3		Nozzle Housing Left Strip		KAS		Jorge Borquez	
										SBU PRODUCT MGR. OR SBU ENG. MGR. Arianne Williams	
										TOOLING ENGINEER (MOLDED PARTS ONLY) Marcelo Foglia	
										OTHER:	
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS):										QUALITY DIRECTOR (REQUIRED FOR BACK-TO-BACK DEVIATIONS)	
IS: 										WAS: 	

Vela, Xavier OTY 4377

**From:** Vela, Xavier OTY 4377  
**Sent:** Wednesday, March 19, 2025 9:58 PM  
**To:** Ramos, Arturo OTY2 4313; Casas, Ramiro OTY 4364; Espinoza, Cinthia Yarely OTY 4340; Dibene, Paul OTY2 4687; Esparza, Oscar OTY 4301; Santillan, Oscar OTY 4311; Borquez, Jorge OTY 4398; Williams, Arianne SOPT 6191; Foglia, Marcelo SOPT 5673  
**Subject:** For Approvals: DEV25-0105 183335 Out of spec feature  
**Attachments:** DEV25-0105 183335 Out of spec feature.xls

Tracking:	Recipient	Delivery	Read	Response
	Ramos, Arturo OTY2 4313	Delivered: 3/19/2025 9:59 PM		Approve: 3/20/2025 7:40 AM
	Casas, Ramiro OTY 4364	Delivered: 3/19/2025 9:58 PM		24 Hr Rule Invoked Email Attached Below
	Espinoza, Cinthia Yarely OTY 4340	Delivered: 3/19/2025 9:58 PM	Read: 3/20/2025 8:06 AM	Email Attached Below Email Attached Below Email Attached Below
	Dibene, Paul OTY2 4687	Delivered: 3/19/2025 9:58 PM		Email Attached Below Email Attached Below
	Esparza, Oscar OTY 4301	Delivered: 3/19/2025 9:59 PM		Approve: 3/20/2025 6:27 AM
	Santillan, Oscar OTY 4311	Delivered: 3/19/2025 9:58 PM		
	Borquez, Jorge OTY 4398	Delivered: 3/19/2025 9:59 PM		
	Williams, Arianne SOPT 6191	Delivered: 3/19/2025 9:59 PM		
	Foglia, Marcelo SOPT 5673	Delivered: 3/19/2025 9:59 PM	Read: 3/20/2025 6:26 AM	

Hi Everyone

Please review and approve the attached document using the voting buttons in the email at your earliest convenience.

24Hr Rule will Apply

If additional information or more time to review is needed please use the “Discuss” button to request it.

Regards and thanks

Xavier Vela

Engineering Supervisor  
619-661-4377 US  
664-973-4377 MX

Ensamble Hyson

Ave. Industrial 333 Seccion Dorada  
Mesa de Otay 22500 Tijuana, Mexico  
Tijuana, Mexico

Re: For Approvals: DEV25-0105 183335 Out of spec feature

Borquez, Jorge OTY 4398

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

Approved.

Approve: For Approvals: DEV25-0105 183335 Out of spec feature

Santillan, Oscar OTY 4311

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

The sender responded: Approve.

Approve: For Approvals: DEV25-0105 183335 Out of spec feature

Dibene, Paul OTY2 4687

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

The sender responded: Approve.

Approve: For Approvals: DEV25-0105 183335 Out of spec feature

Ramos, Arturo OTY2 4313

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

The sender responded: Approve.

Approve: For Approvals: DEV25-0105 183335 Out of spec feature

Esparza, Oscar OTY 4301

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

The sender responded: Approve.

Approve: For Approvals: DEV25-0105 183335 Out of spec feature

Espinoza, Cinthia Yarely OTY 4340

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

The sender responded: Approve.

Approve: For Approvals: DEV25-0105 183335 Out of spec feature

Williams, Arianne SOPT 6191

To Vela, Xavier OTY 4377

Retention Policy

13 Month Retention Policy (1 year, 1 month)

Expires 4/19/2026

The sender responded: Approve.