

DEV NUMBER: DEV25-0100		ORIGINATOR: Xavier Vela Lopez		DATE: 12-Mar-25		RAIN BIRD		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL		SHEET:	
								025 OTY >>> CTR		1 OF 1	
DMR# (IF APPLICABLE): 3411230		DEVIATION NEW <input checked="" type="checkbox"/> TYPE: EXTENSION <input type="checkbox"/> OF DEV#:				DEVIATION FORM (DRAWING) FORM#233813-01 REV: T		AFFECTED MFG PLANTS (WHERE USED):			
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A84666				EFFECTIVITY DATE: 12-Mar-25		EXPIRATION DATE: 25-May-25		005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/> 013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input type="checkbox"/> CHINA <input type="checkbox"/>			
PROJECT NAME OR NO. (OPTIONAL):								APPROVALS (ALL REQUIRED):			
REASON FOR DEVIATION: PGS is requesting guidance because they received an RMA for parts being too light in color. The root cause appears to be a shift in color perception when switching from ACT-1 to ACT-2. ACT-1, which was used previously, caused tool sticking due to pigment residue, prompting the switch to ACT-2. Now, PGS is out of ACT-2 stock and needs approval to either: Allow PGS to ship material using ACT-1, which is slightly lighter in color but previously accepted. RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT: LOW: Material has been in used in the past and up to recently were made aware of the need to document this in a deviation. Action Plan: - Procurement of ACT-2 and arrival of material to facility PGS 04/09/25								QUALITY MGR. OR QUALITY ENG. Arturo Ramos / Ramiro Casas			
								MANUFACTURING ENGINEER Cinthia Espinoza			
								PROD. ENG. MGR. OR PLANT ENG. MGR. Paul Dibene			
								BUYER OR BUYER/PLANNER Anais Perez / Efrain Iniguez			
								PLANT MANAGER Jorge Borquez			
DRAWING NUMBER: 182994 DRAWING REVISION: P DEVIATION REVISION: P1 DRAWING TITLE/ PART DESCRIPTION: Deflector RVAN 24 Full Circle VENDOR: PGS								SBU PRODUCT MGR. OR SBU ENG. MGR. Arianne Williams			
								TOOLING ENGINEER (MOLDED PARTS ONLY) Marcelo Foglia			
								OTHER:			
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS): WAS: <div>1 MATERIAL: 93491 M90UV NATURAL WITH 4% FERCO FCC -94585-ACT-2 BURGUNDY. REGRIND NOT PERMITTED.</div> IS: <div>1 MATERIAL: 93491 M90UV NATURAL WITH 4% FERCO FCC -94585- ACT-1 BURGUNDY. REGRIND NOT PERMITTED.</div>								QUALITY DIRECTOR (REQUIRED FOR BACK-TO-BACK DEVIATIONS)			

Vela, Xavier OTY 4377

From: Vela, Xavier OTY 4377
Sent: Wednesday, March 12, 2025 5:21 PM
To: Ramos, Arturo OTY2 4313; Casas, Ramiro OTY 4364; Espinoza, Cinthia Yarely OTY 4340; Dibene, Paul OTY2 4687; Perez, Anaiz OTY 4490; Iniguez, Efrain OTY 3810; Borquez, Jorge OTY 4398; Williams, Arianne SOPT 6191; Foglia, Marcelo SOPT 5673
Subject: For approvals: DEV25-0100 Deflector ACT1
Attachments: DEV25-0100 Deflector ACT1.xls

Tracking:	Recipient	Response
	Ramos, Arturo OTY2 4313	Approve: 3/13/2025 8:10 AM
	Casas, Ramiro OTY 4364	24Hr Rule Invoked
	Espinoza, Cinthia Yarely OTY 4340	24Hr Rule Invoked
	Dibene, Paul OTY2 4687	24Hr Rule Invoked
	Perez, Anaiz OTY 4490	Approve: 3/14/2025 2:17 PM
	Iniguez, Efrain OTY 3810	Approve: 3/12/2025 7:52 PM
	Borquez, Jorge OTY 4398	24Hr Rule Invoked
	Williams, Arianne SOPT 6191	Approve: 3/13/2025 9:48 AM
	Foglia, Marcelo SOPT 5673	Approve: 3/13/2025 5:55 AM

Hi Everyone

Please review and approve the attached document using the voting buttons in the email at your earliest convenience.

24Hr Rule will Apply

If additional information or more time to review is needed please use the “Discuss” button to request it.

Regards and thanks

Xavier Vela
Engineering Supervisor
619-661-4377 US
664-973-4377 MX

Ensamble Hyson
Ave. Industrial 333 Seccion Dorada
Mesa de Otay 22500 Tijuana, Mexico
Tijuana, Mexico