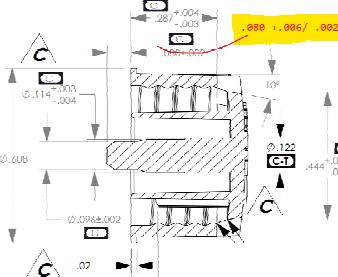


DEV NUMBER: DEV25-0151	ORIGINATOR: Roberto Guzmán	DATE: 6-May-25	RAIN BIRD DEVIATION FORM (DRAWING) FORM#233813-01 REV: R		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONT 025 OTY >> LND	SHEET: 1 OF 1
DMR# (IF APPLICABLE):	DEVIATION TYPE: EXTENSION <input checked="" type="checkbox"/> OF DEV#:			AFFECTED MFG PLANTS (WHERE USED):		
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A50792, A51021, A51058, A51063, A51095, A51214, A51224, A51230, X64000, X64036, X64039			EFFECTIVITY DATE: 6-May-25	EXPIRATION DATE: 10-Aug-25	005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/> 013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input checked="" type="checkbox"/> CHINA <input type="checkbox"/>	
PROJECT NAME OR NO. (OPTIONAL):						
REASON FOR DEVIATION: Conditional approval of QAP1001 for P/N 177449, mold 45117 @ El Lago Molding Facility with optimal process, accepting described conditions and the recommended deviated allowances: 1. .080" +.006" / -.002", CPK 1.0885 proposing .081" +/- .004", CPK 2.30 2. Porosity, weld lines, mold marks, inner rib short shot and drag marks are acceptable. This conditions occurred also when molding in China and Nogales Be aware that we don't have material available and need to build units to cover backlogged orders.						
RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT: Risk assessment: Low: 700 assemblies were tested for leakage at closed position in Arimex. 90 assemblies leaked below 20 ml/min. 610 assemblies did not leak. Corrective action plan: 1. Review component design to standardize features in product family Roberto Guzmán May 25, 2025 2. Identify differences and have a clear path to update design intent Roberto Guzmán June 15, 2025 3. Propose design changes Roberto Guzmán June 22, 2025 4. Test design proposal Roberto Guzmán / Delfino Ramírez / Omar Curiel August 31, 2025 5. Implement design changes Roberto Guzmán / RB El Lago Team December 28, 2025						
DRAWING NUMBER:	DRAWING REVISION:	DEVIATION REVISION:	DRAWING TITLE/ PART DESCRIPTION:		VENDOR:	APPROVALS (ALL REQUIRED):
177449	C	C2	STREAM 360, MICRO SPRAY		RB El Lago	QUALITY MGR. OR QUALITY ENG. Indira Aragón / Ramiro Casas
						MANUFACTURING ENGINEER
						Claudia Anaya
						ENGINEERING MANAGER
						Paul Dibene / Xavier Vela
						BUYER OR BUYER/PLANNER
						Adriana Romero / Amauri Ruiz
						PLANT MANAGER
						Jorge Bórquez
						SBU PRODUCT MGR. OR SBU ENG. MG
						Paul Dailey
						OTHER:
						Delfino Ramírez, Omar Curiel
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS): E2 → IS: .081 +/- .004; WAS: .080 +.006/- .002						
 <p>Acceptable:</p> <ul style="list-style-type: none"> Porosity: Foto 1 Porosidad Inner rib short shot: Falta de llenado en costilla Weld lines: Foto 2 Líneas de unión Drag mark: Daño en cuerda Mold marks: Mold marks 						
QUALITY DIRECTOR (REQUIRED FOR BACK-TO-BACK DEVIATIONS) Blanca Salas						

Guzman, Roberto OTY 4791

From: Salas, Blanca LAM2 4020
Sent: Friday, May 9, 2025 6:01 PM
To: Guzman, Roberto OTY 4791
Subject: RE: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Hola,
Gracias por los detalles; ya revisé la pieza aquí en el lago.

Queda aprobada la desviación.

Regards,

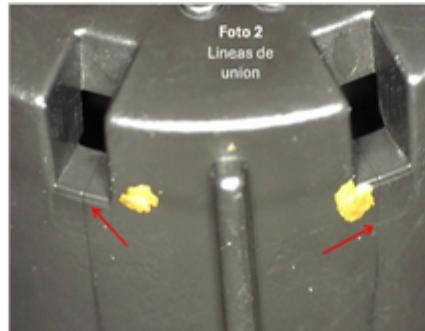
Blanca Salas

Director of Quality
(619) 671-4020

From: Guzman, Roberto OTY 4791 <roguzman@rainbird.com>
Sent: Friday, May 9, 2025 3:45 PM
To: Salas, Blanca LAM2 4020 <bsalas@rainbird.com>
Subject: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Good afternoon, Blanca!

Please, review and approve the attached document at your earliest convenience. Use the voting buttons in the email.

DEV NUMBER: DEV25-0151	ORIGINATOR: Roberto Guzmán	DATE: 6-May-25	RAIN BIRD		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL 025 OTY >>> LND	SHEET: 1 OF 1
DMR# (IF APPLICABLE):	DEVIATION TYPE: EXTENSION	NEW <input checked="" type="checkbox"/> FALSE	DEVIATION FORM (DRAWING) FORM#233813-01 REV: R		AFFECTED MFG PLANTS (WHERE USED): 005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/> 013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input checked="" type="checkbox"/> CHINA <input type="checkbox"/>	
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A50792, A51021, A51058, A51063, A51095, A51214, A51224, A51230, X64000, X64036, X64039			EFFECTIVITY DATE: 6-May-25	EXPIRATION DATE: 10-Aug-25		
PROJECT NAME OR NO. (OPTIONAL):						
REASON FOR DEVIATION: Conditional approval of QAP1001 for P/N 177449, mold 45117 @ El Lago Molding Facility with optimal process, accepting described conditions and the recommended deviated allowances: 1. .080" +.006" / -.002", CPK 1.0885 proposing .081" +/- .004", CPK 2.30 2. Porosity, weld lines, mold marks, inner rib short shot and drag marks are acceptable. This conditions occurred also when molding in China and Nogales. Be aware that we don't have material available and need to build units to cover backlogged orders.						
RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT:						
Risk assessment: Low: 700 assemblies were tested for leakage at closed position in Arimex. 90 assemblies leaked below 20 ml/min. 610 assemblies did not leak. Corrective action plan: 1. Review component design to standardize features in product family Roberto Guzmán May 25, 2025 2. Identify differences and have a clear path to update design intent Roberto Guzmán June 15, 2025 3. Propose design changes Roberto Guzmán June 22, 2025 4. Test design proposal Roberto Guzmán / Delfino Ramírez / Omar Curiel August 31, 2025 5. Implement design changes Roberto Guzmán / RB El Lago Team December 28, 2025						
DRAWING NUMBER:	DRAWING REVISION:	DEVIATION REVISION:	DRAWING TITLE/ PART DESCRIPTION:	VENDOR:	APPROVALS (ALL REQUIRED): QUALITY MGR. OR QUALITY ENG. Indira Aragón / Ramiro Casas MANUFACTURING ENGINEER Claudia Anaya ENGINEERING MANAGER Paul Dibene / Xavier Vela BUYER OR BUYER/PLANNER Adriana Romero / Amauri Ruiz PLANT MANAGER Jorge Bórquez SBU PRODUCT MGR. OR SBU ENG. MGR. Paul Dailey OTHER: Delfino Ramirez, Omar Curiel	
177449	C	C2	STREAM 360, MICRO SPRAY	RB El Lago		
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS): E2 → IS: .081 +/- .004; WAS: .080 +.006/-0.002						
		<u>Acceptable:</u> Porosity  Inner rib short shot  Weld lines  Drag mark 		Quality Director (Required for Back-to-Back Deviations) Blanca Salas		

24-Hour Rule applies!

If additional information or more time is needed, please, vote “Discuss” to request it.

If you are not the correct Deviation approver, please, vote “Reject” to reassign it.

Regards,

Roberto Guzmán Vega

Sr. Product Engineer

+52 (3) 333 644791

+1 (626) 4283010, X 4791

Ensambles Hyson

Av. Industrial 333

Sección Dorada Parque Industrial Otay

Tijuana, México, 22500

Guzman, Roberto OTY 4791

From: Guzman, Roberto OTY 4791
Sent: Wednesday, May 7, 2025 4:00 PM
To: Beltran, Martin LAG 1229
Subject: FW: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Tracking:	Recipient	Response
	Beltran, Martin LAG 1229	Approve: 5/8/2025 2:20 PM

Good afternoon, Martín!

Please, approve deviation using voting buttons in email in absence of Omar Curiel.

Regards,

Roberto Guzmán Vega

Sr. Product Engineer
+52 (3) 333 644791
+1 (626) 4283010, X 4791

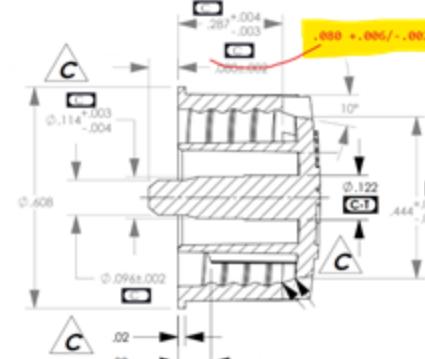
Ensambles Hyson

Av. Industrial 333
Sección Dorada Parque Industrial Otay
Tijuana, México, 22500

From: Guzman, Roberto OTY 4791
Sent: Tuesday, May 6, 2025 3:38 PM
To: Aragon, Indira OTY 4360 <IARagon@rainbird.com>; Casas, Ramiro OTY 4364 <rcasas@rainbird.com>; Anaya, Claudia OTY 4329 <Canaya@rainbird.com>; Dibene, Paul OTY2 4687 <PDibene@RainBird.com>; Vela, Xavier OTY 4377 <XVela@rainbird.com>; Romero, Adriana OTY 4351 <Aromero@rainbird.com>; Ruiz, Amauri OTY 4374 <amruiz@rainbird.com>; Borquez, Jorge OTY 4398 <jborquez@rainbird.com>; Dailey, Paul SOPT <PDAiley@rainbird.com>; Ramirez, Delfino ELAG 1202 <DRamirez@rainbird.com>; Curiel, Omar ELAG 1284 <Ocuriel@rainbird.com>; Salas, Blanca LAM2 4020 <bsalas@rainbird.com>
Subject: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Good afternoon, team!

Please, review and approve the attached document at your earliest convenience. Use the voting buttons in the email.

DEV NUMBER: DEV25-0151	ORIGINATOR: Roberto Guzmán	DATE: 6-May-25	RAIN BIRD DEVIATION FORM (DRAWING) FORM#233813-01 REV: R		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL 025 OTY >>> LND	SHEET: 1 OF 1
DMR# (IF APPLICABLE):	DEVIATION TYPE: EXTENSION	NEW <input checked="" type="checkbox"/>	OF DEV#:		AFFECTED MFG PLANTS (WHERE USED):	
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A50792, A51021, A51058, A51063, A51095, A51214, A51224, A51230, X64000, X64036, X64039			EFFECTIVITY DATE: 6-May-25	EXPIRATION DATE: 10-Aug-25	005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/> 013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input checked="" type="checkbox"/> CHINA <input type="checkbox"/>	
PROJECT NAME OR NO. (OPTIONAL):						
REASON FOR DEVIATION: Conditional approval of QAP1001 for P/N 177449, mold 45117 @ El Lago Molding Facility with optimal process, accepting described conditions and the recommended deviated allowances: 1. .080" +.006" / -.002", CPK 1.0885 proposing .081" +/- .004", CPK 2.30 2. Porosity, weld lines, mold marks, inner rib short shot and drag marks are acceptable. This conditions occurred also when molding in China and Nogales Be aware that we don't have material available and need to build units to cover backlogged orders.						
RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT:						
<p>Risk assessment: Low: 700 assemblies were tested for leakage at closed position in Arimex. 90 assemblies leaked below 20 ml/min. 610 assemblies did not leak.</p> <p>Corrective action plan:</p> <ol style="list-style-type: none"> Review component design to standardize features in product family Roberto Guzmán May 25, 2025 Identify differences and have a clear path to update design intent Roberto Guzmán June 15, 2025 Propose design changes Roberto Guzmán June 22, 2025 Test design proposal Roberto Guzmán / Delfino Ramírez / Omar Curiel August 31, 2025 Implement design changes Roberto Guzmán / RB El Lago Team December 28, 2025 						
DRAWING NUMBER:	DRAWING REVISION:	DEVIATION REVISION:	DRAWING TITLE/ PART DESCRIPTION:	VENDOR:	APPROVALS (ALL REQUIRED):	
177449	C	C2	STREAM 360, MICRO SPRAY	RB El Lago	QUALITY MGR. OR QUALITY ENG. Indira Aragón / Ramiro Casas	
					MANUFACTURING ENGINEER	
					Claudia Anaya	
					ENGINEERING MANAGER	
					Paul Dibene / Xavier Vela	
					BUYER OR BUYER/PLANNER	
					Adriana Romero / Amauri Ruiz	
					PLANT MANAGER	
					Jorge Bórquez	
					SBU PRODUCT MGR. OR SBU ENG. MGR.	
					Paul Dailey	
					OTHER:	
					Delfino Ramírez, Omar Curiel	
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS):						
<p>E2 → IS: .081 +/- .004; WAS: .080 +.006/- .002</p>  <p>Acceptable:</p> <ul style="list-style-type: none"> Porosity: Foto 1 Porosidad Inner rib short shot: Falta de llenado en costilla Mold marks: Mold marks Weld lines: Foto 2 Lineas de union Drag mark: Daño en cuerda <p>Blanco Salas</p>						

Page 1

24-Hour Rule applies!

If additional information or more time is needed, please, vote “Discuss” to request it.

If you are not the correct Deviation approver, please, vote “Reject” to reassign it.

Regards,

Roberto Guzmán Vega

Sr. Product Engineer

+52 (3) 333 644791

+1 (626) 4283010, X 4791

Ensambles Hyson

Av. Industrial 333

Sección Dorada Parque Industrial Otay

Tijuana, México, 22500

Guzman, Roberto OTY 4791

From: Guzman, Roberto OTY 4791
Sent: Wednesday, May 7, 2025 7:59 AM
To: Carrillo, Belem OTY 4376; Guzman, Roberto OTY 4791
Subject: FW: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Tracking:	Recipient	Response
	Carrillo, Belem OTY 4376	Approve: 5/7/2025 3:48 PM
	Guzman, Roberto OTY 4791	Approve: 5/7/2025 7:59 AM

FYI

Roberto Guzmán Vega

Sr. Product Engineer
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+1 (626) 4283010, X 4791

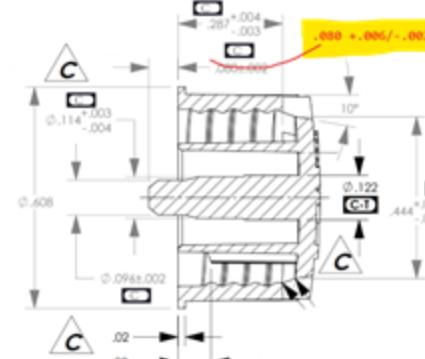
Ensambles Hyson

Av. Industrial 333
Sección Dorada Parque Industrial Otay
Tijuana, México, 22500

From: Guzman, Roberto OTY 4791
Sent: Tuesday, May 6, 2025 3:38 PM
To: Aragon, Indira OTY 4360 <IARagon@rainbird.com>; Casas, Ramiro OTY 4364 <rcasas@rainbird.com>; Anaya, Claudia OTY 4329 <Canaya@rainbird.com>; Dibene, Paul OTY2 4687 <PDibene@RainBird.com>; Vela, Xavier OTY 4377 <XVela@rainbird.com>; Romero, Adriana OTY 4351 <Aromero@rainbird.com>; Ruiz, Amauri OTY 4374 <amruiz@rainbird.com>; Borquez, Jorge OTY 4398 <jborquez@rainbird.com>; Dailey, Paul SOPT <PDailey@rainbird.com>; Ramirez, Delfino ELAG 1202 <DRamirez@rainbird.com>; Curiel, Omar ELAG 1284 <Ocuriel@rainbird.com>; Salas, Blanca LAM2 4020 <bsalas@rainbird.com>
Subject: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Good afternoon, team!

Please, review and approve the attached document at your earliest convenience. Use the voting buttons in the email.

DEV NUMBER: DEV25-0151	ORIGINATOR: Roberto Guzmán	DATE: 6-May-25	RAIN BIRD DEVIATION FORM (DRAWING) FORM#233813-01 REV: R		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL 025 OTY >>> LND	SHEET: 1 OF 1
DMR# (IF APPLICABLE):	DEVIATION TYPE: EXTENSION	NEW <input checked="" type="checkbox"/>	OF DEV#:		AFFECTED MFG PLANTS (WHERE USED):	
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A50792, A51021, A51058, A51063, A51095, A51214, A51224, A51230, X64000, X64036, X64039			EFFECTIVITY DATE: 6-May-25	EXPIRATION DATE: 10-Aug-25	005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/> 013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input checked="" type="checkbox"/> CHINA <input type="checkbox"/>	
PROJECT NAME OR NO. (OPTIONAL):						
REASON FOR DEVIATION: Conditional approval of QAP1001 for P/N 177449, mold 45117 @ El Lago Molding Facility with optimal process, accepting described conditions and the recommended deviated allowances: 1. .080" +.006" / -.002", CPK 1.0885 proposing .081" +/- .004", CPK 2.30 2. Porosity, weld lines, mold marks, inner rib short shot and drag marks are acceptable. This conditions occurred also when molding in China and Nogales Be aware that we don't have material available and need to build units to cover backlogged orders.						
RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT:						
<p>Risk assessment: Low: 700 assemblies were tested for leakage at closed position in Arimex. 90 assemblies leaked below 20 ml/min. 610 assemblies did not leak.</p> <p>Corrective action plan:</p> <ol style="list-style-type: none"> Review component design to standardize features in product family Roberto Guzmán May 25, 2025 Identify differences and have a clear path to update design intent Roberto Guzmán June 15, 2025 Propose design changes Roberto Guzmán June 22, 2025 Test design proposal Roberto Guzmán / Delfino Ramírez / Omar Curiel August 31, 2025 Implement design changes Roberto Guzmán / RB El Lago Team December 28, 2025 						
DRAWING NUMBER:	DRAWING REVISION:	DEVIATION REVISION:	DRAWING TITLE/ PART DESCRIPTION:	VENDOR:	APPROVALS (ALL REQUIRED):	
177449	C	C2	STREAM 360, MICRO SPRAY	RB El Lago	QUALITY MGR. OR QUALITY ENG. Indira Aragón / Ramiro Casas	
					MANUFACTURING ENGINEER	
					Claudia Anaya	
					ENGINEERING MANAGER	
					Paul Dibene / Xavier Vela	
					BUYER OR BUYER/PLANNER	
					Adriana Romero / Amauri Ruiz	
					PLANT MANAGER	
					Jorge Bórquez	
					SBU PRODUCT MGR. OR SBU ENG. MGR.	
					Paul Dailey	
					OTHER:	
					Delfino Ramírez, Omar Curiel	
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS):						
<p>E2 → IS: .081 +/- .004; WAS: .080 +.006/- .002</p>  <p>Acceptable:</p> <ul style="list-style-type: none"> Porosity: Foto 1 Porosidad Inner rib short shot: Falta de llenado en costilla Mold marks: Mold marks Weld lines: Foto 2 Lineas de union Drag mark: Daño en cuerda <p>Blanco Salas</p>						

Page 1

24-Hour Rule applies!

If additional information or more time is needed, please, vote “Discuss” to request it.

If you are not the correct Deviation approver, please, vote “Reject” to reassign it.

Regards,

Roberto Guzmán Vega

Sr. Product Engineer

+52 (3) 333 644791

+1 (626) 4283010, X 4791

Ensambles Hyson

Av. Industrial 333

Sección Dorada Parque Industrial Otay

Tijuana, México, 22500

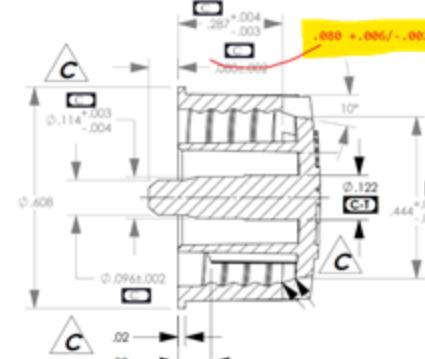
Guzman, Roberto OTY 4791

From: Guzman, Roberto OTY 4791
Sent: Tuesday, May 6, 2025 3:38 PM
To: Aragon, Indira OTY 4360; Casas, Ramiro OTY 4364; Anaya, Claudia OTY 4329; Dibene, Paul OTY2 4687; Vela, Xavier OTY 4377; Romero, Adriana OTY 4351; Ruiz, Amauri OTY 4374; Borquez, Jorge OTY 4398; Dailey, Paul SOPT; Ramirez, Delfino ELAG 1202; Curiel, Omar ELAG 1284; Salas, Blanca LAM2 4020
Subject: DEV25-0151_ApproveQAP1001_177449_XeriBubblers

Tracking:	Recipient	Delivery	Read	Response
	Aragon, Indira OTY 4360	Delivered: 5/6/2025 3:38 PM	Read: 5/6/2025 5:08 PM	Approve: 5/6/2025 5:09 PM
	Casas, Ramiro OTY 4364	Delivered: 5/6/2025 3:38 PM	Read: 5/7/2025 9:08 AM	Approve: 5/7/2025 9:09 AM
	Anaya, Claudia OTY 4329	Delivered: 5/6/2025 3:38 PM		Approve: 5/7/2025 10:52 AM
	Dibene, Paul OTY2 4687	Delivered: 5/6/2025 3:38 PM		
	Vela, Xavier OTY 4377	Delivered: 5/6/2025 3:38 PM	Read: 5/6/2025 3:40 PM	Approve: 5/6/2025 3:54 PM
	Romero, Adriana OTY 4351	Delivered: 5/6/2025 3:38 PM	Read: 5/6/2025 4:15 PM	Approve: 5/6/2025 4:23 PM
	Ruiz, Amauri OTY 4374	Delivered: 5/6/2025 3:38 PM	Read: 5/6/2025 7:38 PM	Approve: 5/6/2025 7:39 PM
	Borquez, Jorge OTY 4398	Delivered: 5/6/2025 3:38 PM		Approve: 5/7/2025 10:47 AM
	Dailey, Paul SOPT	Delivered: 5/6/2025 3:38 PM		Approve: 5/7/2025 12:29 PM
	Ramirez, Delfino ELAG 1202	Delivered: 5/6/2025 3:38 PM	Read: 5/6/2025 3:53 PM	Approve: 5/7/2025 2:45 PM
	Curiel, Omar ELAG 1284	Delivered: 5/6/2025 3:38 PM		
	Salas, Blanca LAM2 4020	Delivered: 5/6/2025 3:38 PM	Read: 5/9/2025 3:01 PM	

Good afternoon, team!

Please, review and approve the attached document at your earliest convenience. Use the voting buttons in the email.

DEV NUMBER: DEV25-0151	ORIGINATOR: Roberto Guzmán	DATE: 6-May-25	RAIN BIRD DEVIATION FORM (DRAWING) FORM#233813-01 REV: R		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL 025 OTY >>> LND	SHEET: 1 OF 1
DMR# (IF APPLICABLE):	DEVIATION TYPE: EXTENSION	NEW <input checked="" type="checkbox"/>	OF DEV#:		AFFECTED MFG PLANTS (WHERE USED):	
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): A50792, A51021, A51058, A51063, A51095, A51214, A51224, A51230, X64000, X64036, X64039			EFFECTIVITY DATE: 6-May-25	EXPIRATION DATE: 10-Aug-25	005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/> 008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/> 013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input checked="" type="checkbox"/> CHINA <input type="checkbox"/>	
PROJECT NAME OR NO. (OPTIONAL):						
REASON FOR DEVIATION: Conditional approval of QAP1001 for P/N 177449, mold 45117 @ El Lago Molding Facility with optimal process, accepting described conditions and the recommended deviated allowances: 1. .080" +.006" / -.002", CPK 1.0885 proposing .081" +/- .004", CPK 2.30 2. Porosity, weld lines, mold marks, inner rib short shot and drag marks are acceptable. This conditions occurred also when molding in China and Nogales Be aware that we don't have material available and need to build units to cover backlogged orders.						
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					OTHER:	
					Delfino Ramírez, Omar Curiel	
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS):						
<p>E2 → IS: .081 +/- .004; WAS: .080 +.006/- .002</p>  <p>Acceptable:</p> <ul style="list-style-type: none"> Porosity: Foto 1 Porosidad Inner rib short shot: Falta de llenado en costilla Mold marks: Mold marks Weld lines: Foto 2 Lineas de union Drag mark: Daño en cuerda <p>Blanco Salas</p>						

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24-Hour Rule applies!

If additional information or more time is needed, please, vote “Discuss” to request it.

If you are not the correct Deviation approver, please, vote “Reject” to reassign it.

Regards,

Roberto Guzmán Vega

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