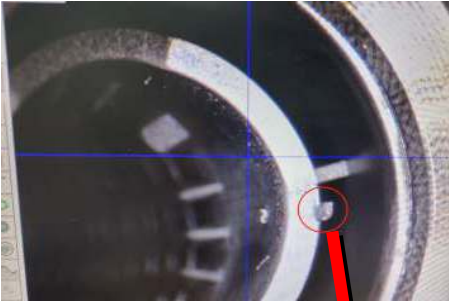
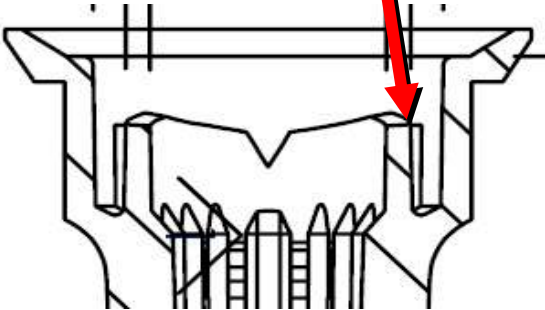
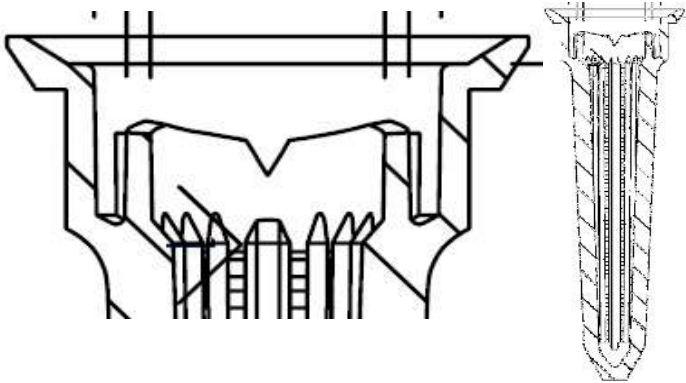


|   |  |  |  |                               |  |  |  |  |  |  |  |
|---|--|--|--|-------------------------------|--|--|--|--|--|--|--|
| DEV NUMBER:<br><b>DEV25-0024</b>  |  | ORIGINATOR:<br><b>Xavier Vela Lopez</b>  |  | DATE:<br>5-Feb-25             |  | <b>RAIN BIRD</b>   |  | BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTR  |  | SHEET:<br>1 OF 1                                     |  |
| DMR# (IF APPLICABLE):   |  | DEVIATION NEW <input checked="" type="checkbox"/><br>TYPE: EXTENSION <input type="checkbox"/> OF DEV#: |  |                               |  | <b>DEVIATION FORM (DRAWING)</b><br>FORM#233813-01 REV: R |  | 025 OTY >>> COM  |  |  |  |
| TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S):   |  |  |  | EFFECTIVITY DATE:<br>5-Feb-25 |  | EXPIRATION DATE:<br>9-May-25                             |  | AFFECTED MFG PLANTS (WHERE USED):  |  |  |  |
| PROJECT NAME OR NO. (OPTIONAL):   |  |  |  |                               |  |  |  | 005 LAM <input type="checkbox"/> 013S STL <input type="checkbox"/> 025 OTY <input checked="" type="checkbox"/> 041 NOG <input type="checkbox"/><br>008 BUY <input type="checkbox"/> 019 AZU <input type="checkbox"/> 028 TUC <input type="checkbox"/> 047 TUC <input type="checkbox"/><br>013E EEX <input type="checkbox"/> 020MX NMD <input type="checkbox"/> 026 ELG <input type="checkbox"/> CHINA <input type="checkbox"/> |  |  |  |
| REASON FOR DEVIATION:<br><br>Allow KAS production and shipment of 710,000 units of 183529 M44017 (Screen Tapered) based on the condition described below. This is due to a flash condition caused by material being dragged in the tool.  |  |  |  |                               |  |  |  | APPROVALS (ALL REQUIRED):  |  |  |  |
| RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT:<br><br>Low: Area were flash is present there is no interaction with other components and it doesnot interfere with water flow, additional material wont come loose or cause issue due to its size.<br>Action Plan:<br>- Built inventory 710K Oscar Santillan / KAS 2/20/25<br>- Disassemble this tool and inspect all the cores. Larry Perkins 3/7/25<br>- Build new cavities Larry Perkins 4/11/25<br>- Install and validate KAS / Larry Perkins 5/9/25 |  |  |  |                               |  |  |  | QUALITY MGR. OR QUALITY ENG.<br>Ramiro Casas / Jose Luis Montero   |  |  |  |
|   |  |  |  |                               |  |  |  | MANUFACTURING ENGINEER<br>Roberto Vazquez / Jose Flores  |  |  |  |
|   |  |  |  |                               |  |  |  | PROD. ENG. MGR. OR PLANT ENG. MGR<br>Paul Dibene / Xavier Vela   |  |  |  |
|   |  |  |  |                               |  |  |  | BUYER OR BUYER/PLANNER<br>Oscar Santillan / Efrain Iniguez   |  |  |  |
|   |  |  |  |                               |  |  |  | PLANT MANAGER<br>Jorge Borquez   |  |  |  |
| DRAWING NUMBER:   |  | DRAWING REVISION:  |  | DEVIATION REVISION:           |  | DRAWING TITLE/ PART DESCRIPTION:                         |  | VENDOR:  |  | SBU PRODUCT MGR. OR SBU ENG. MGR<br>Arianne Williams |  |
| 183529  |  | F  |  | F1                            |  | SCREEN TAPERED   |  | KAS  |  | OTHER:   |  |
| DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS):  |  |  |  |                               |  |  |  | QUALITY DIRECTOR (REQUIRED FOR BACK-TO-BACK DEVIATIONS)  |  |  |  |
| IS: 6. MAX FLASH APPENDAGE TO BE .020 High X .020 Thick WAS:  |  |  |  |                               |  |  |  |  |  |  |  |
|   |  |  |  |                               |  |  |  | 6. MAX FLASH APPENDAGE TO BE .007 HIGH X .005 THICK  |  |  |  |
|    |  |  |  |                               |  |  |  |   |  |  |  |

Vela, Xavier OTY 4377

**From:** Vela, Xavier OTY 4377  
**Sent:** Wednesday, February 5, 2025 6:13 PM  
**To:** Montero, Jose Luis OTY 4361; Casas, Ramiro OTY 4364; Vazquez, Roberto OTY 4387; Flores, Jorge Luis OTY 4610; Dibene, Paul OTY2 4687; Vela, Xavier OTY 4377; Santillan, Oscar OTY 4311; Iniguez, Efrain OTY 3810; Borquez, Jorge OTY 4398; Williams, Arianne SOPT 6191  
**Subject:** For Approvals: DEV25-0024\_ SCREEN\_TAPERED\_183529\_KAS  
**Attachments:** DEV25-0024\_ SCREEN\_TAPERED\_183529\_KAS.xls

| Tracking: | Recipient                   | Delivery                    | Read                   | Response                   |
|-----------|-----------------------------|-----------------------------|------------------------|----------------------------|
|           | Montero, Jose Luis OTY 4361 | Delivered: 2/5/2025 6:13 PM |                        | Approve: 2/6/2025 11:14 AM |
|           | Casas, Ramiro OTY 4364      | Delivered: 2/5/2025 6:13 PM | Read: 2/6/2025 6:45 AM | 24Hr Rule Invoked          |
|           | Vazquez, Roberto OTY 4387   | Delivered: 2/5/2025 6:13 PM |                        | 24Hr Rule Invoked          |
|           | Flores, Jorge Luis OTY 4610 | Delivered: 2/5/2025 6:13 PM |                        | 24Hr Rule Invoked          |
|           | Dibene, Paul OTY2 4687      | Delivered: 2/5/2025 6:13 PM |                        | 24Hr Rule Invoked          |
|           | Vela, Xavier OTY 4377       | Delivered: 2/5/2025 6:13 PM | Read: 2/5/2025 6:13 PM | Approve: 2/5/2025 6:13 PM  |
|           | Santillan, Oscar OTY 4311   | Delivered: 2/5/2025 6:13 PM |                        | Approve: 2/6/2025 6:30 AM  |
|           | Iniguez, Efrain OTY 3810    | Delivered: 2/5/2025 6:13 PM |                        | 24Hr Rule Invoked          |
|           | Borquez, Jorge OTY 4398     | Delivered: 2/5/2025 6:13 PM |                        | Approve: 2/5/2025 10:24 PM |
|           | Williams, Arianne SOPT 6191 | Delivered: 2/5/2025 6:13 PM |                        | Approve: 2/6/2025 11:35 AM |

Hi Everyone

Please review and approve the attached document using the voting buttons in the email at your earliest convenience.

24Hr Rule will Apply

If additional information or more time to review is needed please use the “Discuss” button to request it.

Regards and thanks

Xavier Vela  
Engineering Supervisor  
619-661-4377 US  
664-973-4377 MX

Ensamble Hyson  
Ave. Industrial 333 Seccion Dorada  
Mesa de Otay 22500 Tijuana, Mexico  
Tijuana, Mexico