
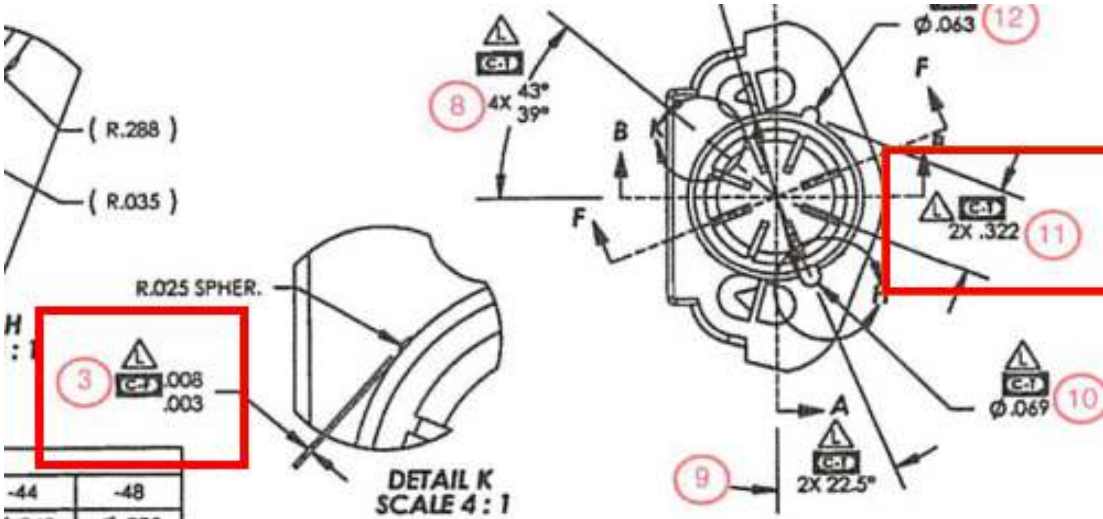


DEV NUMBER: <b>DEV25-0124</b>	ORIGINATOR: <b>Abdul Castillo</b>	DATE: 2-Apr-25	<b>RAIN BIRD</b>  <b>DEVIATION FORM (DRAWING)</b> FORM#233813-01 REV: T		BUSINESS UNIT (SBU and PLANT) W/ PRIMARY DESIGN CONTROL:		SHEET:  1 OF 2	
		025 OTY >>> GLF						
DMR# (IF APPLICABLE):	DEVIATION NEW <input checked="" type="checkbox"/> TYPE: EXTENSION <input type="checkbox"/> OF DEV#:				AFFECTED MFG PLANTS (WHERE USED):			
TOP-LEVEL SKU P/N(S) AND MODEL NUMBER(S): Golf: All Rotors			EFFECTIVITY DATE: 2-Apr-25	EXPIRATION DATE: 2-Jul-25	005 LAM <input type="checkbox"/>	013S STL <input type="checkbox"/>	025 OTY <input checked="" type="checkbox"/>	041 NOG <input type="checkbox"/>
					008 BUY <input type="checkbox"/>	019 AZU <input type="checkbox"/>	028 TUC <input type="checkbox"/>	047 TUC <input type="checkbox"/>
PROJECT NAME OR NO. (OPTIONAL):					013E EEX <input type="checkbox"/>	020MX NMD <input type="checkbox"/>	026 ELG <input type="checkbox"/>	CHINA <input type="checkbox"/>
REASON FOR DEVIATION:					<b>APPROVALS (ALL REQUIRED):</b> QUALITY MGR. OR QUALITY ENG. Arturo Ramos / Ramiro Casas MANUFACTURING ENGINEER Guillermo Acosta PROD. ENG. MGR. OR PLANT ENG. MGR. Paul Dibene / Xavier Vela BUYER OR BUYER/PLANNER Diana Rincon /Oscar Santillan PLANT MANAGER Jorge Borquez SBU PRODUCT MGR. OR SBU ENG. MGR. Altan Tolan / Javier Guardado TOOLING ENGINEER (MOLDED PARTS ONLY) Jorge Rivero / Cesar Rodriguez OTHER: D. Bush / E. Iniguez/ C. Olvera QUALITY DIRECTOR (REQUIRED FOR BACK-TO-BACK DEVIATIONS) Blanca Salas			
RISK ASSESSMENT/ CORRECTIVE ACTION PLAN (NAMES & DATES)/ COMMITMENT:								
1.- Run 16 weeks of coverage 4 weeks Oscar Santillan Due date 5/01/25 2.- Take mold out for assessment and repair, 8 weeks Jorge Rivero Due date 6/26/25 3.- Run QAP1001. send samples to evaluation. 2 weeks Jorge Rivero Due date 7/10/25 4.-Evaluate parts 2 weeks Abdul Castillo Due date 7/24/25								
DRAWING NUMBER: DRAWING REVISION: DEVIATION REVISION: DRAWING TITLE/ PART DESCRIPTION: VENDOR:								
211983	L	L1	NOZZLE, RANGE 750	KAS ENG				
DESCRIPTION OF DEVIATION (IS/WAS CONDITION AND DRAWING ZONE FOR EACH PART NO. OR ATTACH REDLINE PRINTS):								
<b>IS</b> Item 03 .003" .008" Zone 1B7 ppks ranging from .5083 to 4.1078 Item 11: .322" ± .005 Dim Zone 1B4 ppks ranging from -1.9657 to -.8337								
								

## Castillo, Abdul Ivan OTY 4332

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**From:** Castillo, Abdul Ivan OTY 4332  
**Sent:** Thursday, April 3, 2025 2:11 PM  
**To:** Ramos, Arturo OTY2 4313; Casas, Ramiro OTY 4364; Acosta, Guillermo OTY 4319; Dibene, Paul OTY2 4687; Vela, Xavier OTY 4377; Rincon, Diana OTY 4341; Santillan, Oscar OTY 4311; Borquez, Jorge OTY 4398; Tolan, Altan SOPT 6553; Guardado, Javier OTY 4310; Rivero, Jorge ELAG 4342; Rodriguez, Cesar Alberto NOG 5053; Busch, Doug SOPT 6533; Iniguez, Efrain OTY 3810; Olvera, Charles ELAG 1271; Salas, Blanca LAM2 4020  
**Subject:** DEV25-0124 Permit the Out of Spec and Low Capability (PPK) QAP run 211983-44 to be used.  
**Attachments:** DEV25-0124 211983-44 Deviate QAP samples dims w low PPKs.xls  
**Importance:** High  
**Follow Up Flag:** Follow up  
**Flag Status:** Flagged

Tracking:	Recipient	Read	Response
	Ramos, Arturo OTY2 4313		Approve: 4/4/2025 1:47 PM
	Casas, Ramiro OTY 4364		<b>24 hrs rule apply</b>
	Acosta, Guillermo OTY 4319		Approve: 4/4/2025 7:51 AM
	Dibene, Paul OTY2 4687		Approve: 4/8/2025 1:51 PM
	Vela, Xavier OTY 4377	Read: 4/3/2025 2:48 PM	Approve: 4/4/2025 1:40 PM
	Rincon, Diana OTY 4341	Read: 4/3/2025 2:31 PM	Approve: 4/3/2025 2:28 PM
	Santillan, Oscar OTY 4311		Approve: 4/3/2025 2:22 PM
	Borquez, Jorge OTY 4398		Approve: 4/8/2025 2:07 PM
	Tolan, Altan SOPT 6553		Approve: 4/7/2025 3:05 PM
	Guardado, Javier OTY 4310		<b>24 hrs rule apply</b>
	Rivero, Jorge ELAG 4342	Read: 4/7/2025 2:04 PM	Approve: 4/7/2025 3:10 PM
	Rodriguez, Cesar Alberto NOG 5053		Approve: 4/8/2025 2:02 PM
	Busch, Doug SOPT 6533	Read: 4/3/2025 2:30 PM	Approve: 4/3/2025 4:22 PM
	Iniguez, Efrain OTY 3810		Approve: 4/3/2025 2:54 PM
	Olvera, Charles ELAG 1271	Read: 4/3/2025 4:07 PM	<b>24 hrs rule apply</b>
	Salas, Blanca LAM2 4020	Read: 4/8/2025 1:37 PM	<b>Approve by email</b>

Hello everyone

Review and approve the attached DEV25-0124

Permit the Out of Spec and Low Capability (PPK) QAP run 211983-44 to be used. The usage of 211983-44 parts with =1 dim out of specification and 1 with weak PPK capability is permitted under this deviation.

QAP link

<https://rainbird.box.com/s/kbu9y44wr0r7f4qqbpknmotz35fll6hk>

## Castillo, Abdul Ivan OTY 4332

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**From:** Salas, Blanca LAM2 4020  
**Sent:** Tuesday, April 8, 2025 1:47 PM  
**To:** Castillo, Abdul Ivan OTY 4332  
**Subject:** RE: DEV25-0124 updated with dates

Approved.

Regards,

### **Blanca Salas**

Director of Quality  
(619) 671-4020

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**From:** Castillo, Abdul Ivan OTY 4332 <AbCastillo@rainbird.com>  
**Sent:** Tuesday, April 8, 2025 1:41 PM  
**To:** Salas, Blanca LAM2 4020 <bsalas@rainbird.com>  
**Subject:** DEV25-0124 updated with dates

FYI.

### **Abdul I. Castillo**

Sr. Product Engineer at Ensamblés Hyson

**US Phone:** 619-661-4332

**MX Phone:** 664-973-4332

**Email:** [abcastillo@rainbird.com](mailto:abcastillo@rainbird.com)

#### **Ensamblés Hyson**

Ave. Industrial 333 Sección Dorada  
Mesa de Otay 22500 Tijuana, Mexico

#### **Casas WH / Rainbird Corporation**

9355 Airway Road suite 1  
92154 San Diego, CA.

Let me know if you need more information, I'll be happy to provide it.  
24-hour rule is invoked for indicated approvals

Greetings

**Abdul I. Castillo**

Sr. Product Engineer at Ensamblados Hyson

**US Phone:** 619-661-4332

**MX Phone:** 664-973-4332