DEV NUMBER:	ORIGINATOR:	DA	E:	RAIN	BIRD	BUSINESS UNIT (SBU and PLANT) W/ I	PRIMARY DESIGN CO	NTR SHEET:
DEV25-0187	Xavier Vela L	opez	21-Feb-25			025 OTY >>> CTf		> CTR	1 OF 1
MR# (IF APPLICABLE): DEVIATION NEW 🗹		DEVIATION FORM (DRAWING)					1 OF 1		
		ISION OF DEV#:		FORM#233	813-01 REV: R		PLANTS (WHERE US	<u>ED):</u>	
TOP-LEVEL SKU P/	N(S) AND MODEL NUMBER(S	3):		EFFECTIVITY DATE:	EXPIRATION DATE:	005 LAM 🔲	013S STL	025 OTY 🔲	041 NOG 🔲
A84669				21-Feb-25	19-May-25	008 BUY 🔲	019 AZU 🔲	028 TUC 🔽	047 TUC 🔲
PROJECT NAME OR NO. (OPTIONAL): 013E EEX 020MX NN								026 ELG 🔲	CHINA 🔲
REASON FOR DEVI	APPROVALS (ALL REQUIRED):								
Allow production of m	QUALITY MGR. OR QUALITY ENG.								
related as low values	Arturo Ramos								
								MANUFACTURING ENGINEER	
RISK ASSESSMENT	CORRECTIVE ACTION PL	AN (NAMES & DATES)/	COMMITMENT	:				Cinthia Espinoza	
	e destructive test use for proce	ss control and do not refle	ct any functiona	l or customer use case.				PROD. ENG. MGR. OR PLANT ENG. MGF	
Actions: - Evaluate new nozzle	e housing implemented recentl	v Xavie	r Vela	4/15/25				Paul Dibene	
	or parameter results related to		nia Espinoza / X					BUYER OR BUYER/PLANNER	
Review MSAGather and Implem	ent Findings	Arturo R Team	amos	4/15/25 5/19/25				Oscar Esparza	
		ı				T		-	sparza
DRAWING NUMBE			DRAWING TI	ILE/ PART DESCRIPTION	N:		VENDOR:	PLANT MANAGER	
183836	D	D1	Nozzle Houssi	ng Sub-Assy, Side Strip			25	Jorge B	<u>'</u>
								SBU PRODUCT MGF	
								Arianne	Williams
								OTHER:	
DESCRIPTION OF F	LEVIATION (IS/WAS CONDITI		E EOD EACH E	ART NO OR ATTACH RE	EDI INE DDINTO).				(250) 250
DESCRIPTION OF L	EVIATION (13/WAS CONDITI	ON AND DRAWING ZON	E FOR EACH F	ART NO. OR ATTACH RE	EDLINE PRINTS).			QUALITY DIRECTOR (REQUIRED FOR BACK-TO-BACK DEVIATIONS)	
IS: (3) WELD BREAK: 70 LBS, MIN. WAS:									,
10.		anne Ling Come Ling Derna Ling Danne Ling Come Ling De	na LindDarna Lind Danna Lind		WAO.				
	Emetoyec Darna Linz O Testi 125 400 1 Testi 100 200 1 Testi 100 200 1	102000 134,000 130,000 74,500 25,600 10 22,3000 128,400 175,500 27,500 126,600 12 23,1000 126,700 125,400 113,2000 28,300 13	4900 114 5090 122 3000 3000 121 5090 0000 125 1000			I WOULE I		, <u>~ . ,</u>	
8	Xhar 144 7000 1 Range 53 0000 5 Date 2/19/2025 2	H 6667 126 0333 143 6333 104 8667 124 6333 12 7 8000 13,3000 50 1000 52 7000 7 7000 24 19/2025 2/19/2025 2/19/2025 2/19/2025 2/19/2025 2/19	9000 120 4333 122 3000 900 10 5000 1 0567 92025 219/2025 219/2025		$\langle \overline{3} \rangle$	GB WEI	D DDEAK.	00 1 00 1	UKT
9 SHELL	Time 5:00:26 PM 5 Test: Resistencia en	01:35 PM 5 02:06 PM 5:02:30 PM 5:05:40 FM 5:21:24 PM 5:2 Base yMzzijun17V # ×LCL	95 PN 5:21:52 PM 5:22:03 PM	PECE	\3/	C-F VVE	TO RKEAK:	80 LBS. N	IIIN.
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	-,120±.030 A 12783			CL Cpic 0.87					
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Substitution Fig. Green Law Group Green Green Law Group Law Green Law Group Law Green Law									
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162.87									
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ā 25.600		Q.							
1	2 3 4 5 6 7 8 9 10 11 12 13 Sample Number	14 15							

Vela, Xavier OTY 4377

From: Vela, Xavier OTY 4377

Sent: Friday, February 21, 2025 7:59 AM

To: Ramos, Arturo OTY2 4313; Espinoza, Cinthia Yarely OTY 4340; Dibene, Paul OTY2 4687; Esparza, Oscar OTY 4301; Borquez, Jorge OTY 4398; Williams, Arianne SOPT 6191; Huerta, Jose OTY 4333; Vazquez, Roberto OTY 4387

Cc: Iniguez, Efrain OTY 3810; Soto, Valeria OTY 4337; Casas, Ramiro OTY 4364

Subject: For Approvals: ECO25-0187 A84669 lower retaining force

Attachments: ECO25-0187 A84669 lower retaining force.xls

Tracking:	Recipient	Delivery	Read	Response
	Ramos, Arturo OTY2 4313	Delivered: 2/21/2025 7:59 AM		Approve: 2/21/2025 8:11 AM
	Espinoza, Cinthia Yarely OTY 4340	Delivered: 2/21/2025 7:59 AM	Read: 2/21/2025 8:48 AM	Approve: 2/21/2025 8:48 AM
	Dibene, Paul OTY2 4687	Delivered: 2/21/2025 7:59 AM		Approve: 2/21/2025 10:13 AM
	Esparza, Oscar OTY 4301	Delivered: 2/21/2025 7:59 AM		Approve: 2/21/2025 8:55 AM
	Borquez, Jorge OTY 4398	Delivered: 2/21/2025 7:59 AM	Read: 2/21/2025 9:31 AM	Approve: 2/21/2025 9:35 AM
	Williams, Arianne SOPT 6191	Delivered: 2/21/2025 7:59 AM		Approve: 2/21/2025 8:33 AM
	Huerta, Jose OTY 4333	Delivered: 2/21/2025 7:59 AM	Read: 2/21/2025 8:00 AM	Approve: 2/21/2025 8:00 AM
	Vazquez, Roberto OTY 4387	Delivered: 2/21/2025 7:59 AM		FYI Only
	Iniguez, Efrain OTY 3810	Delivered: 2/21/2025 7:59 AM		FYI Only
	Soto, Valeria OTY 4337	Delivered: 2/21/2025 7:59 AM		FYI Only
	Casas, Ramiro OTY 4364	Delivered: 2/21/2025 7:59 AM		FYI Only

Hi Everyone

Please review and approve the attached document using the voting buttons in the email at your earliest convenience.

24Hr Rule will Apply

If additional information or more time to review is needed please use the "Discuss" button to request it.

Regards and thanks

Xavier Vela

Engineering Supervisor 619-661-4377 US 664-973-4377 MX

Ensambles Hyson

Ave. Industrial 333 Seccion Dorada Mesa de Otay 22500 Tijuana, Mexico Tijuana, Mexico