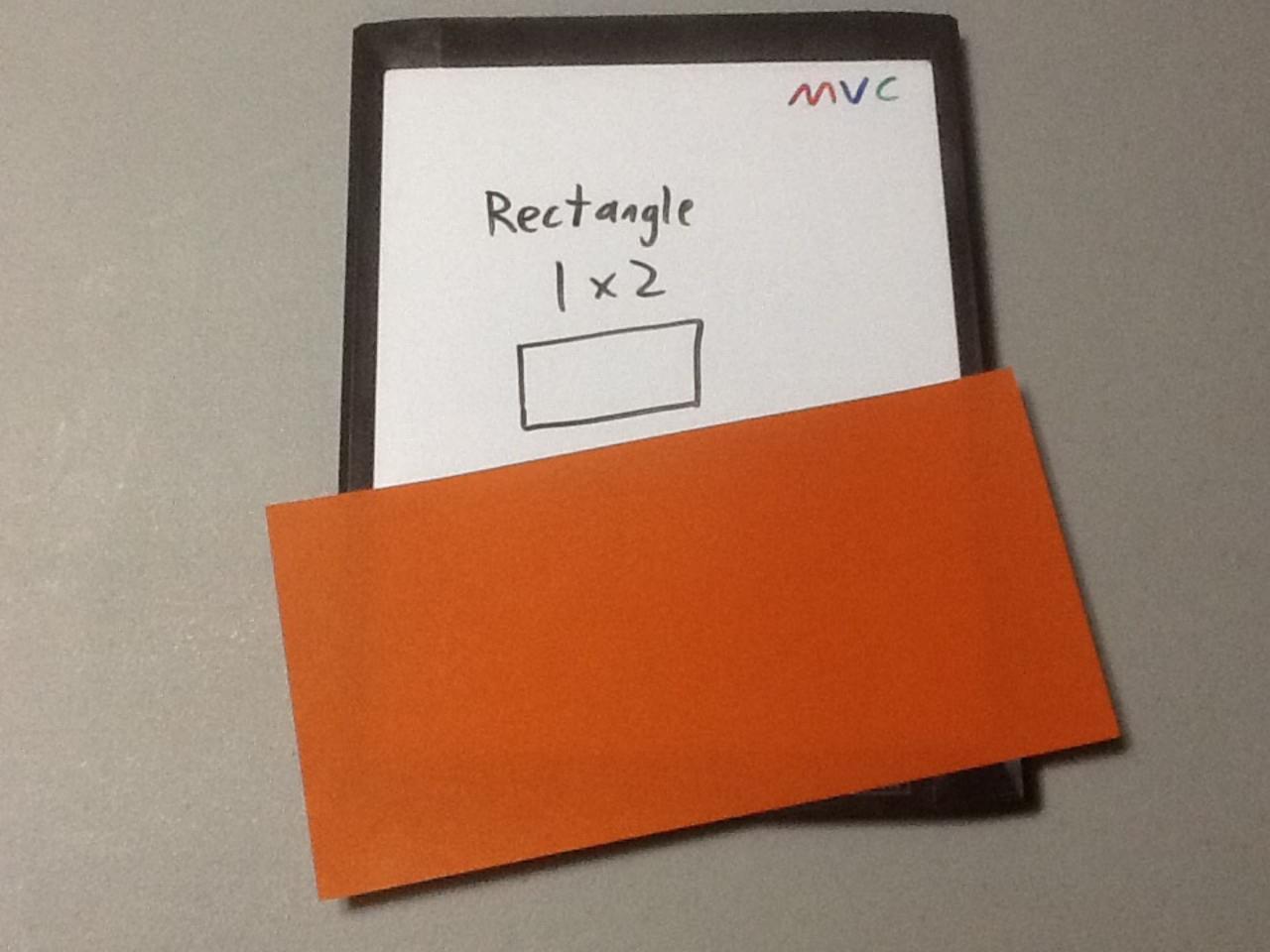
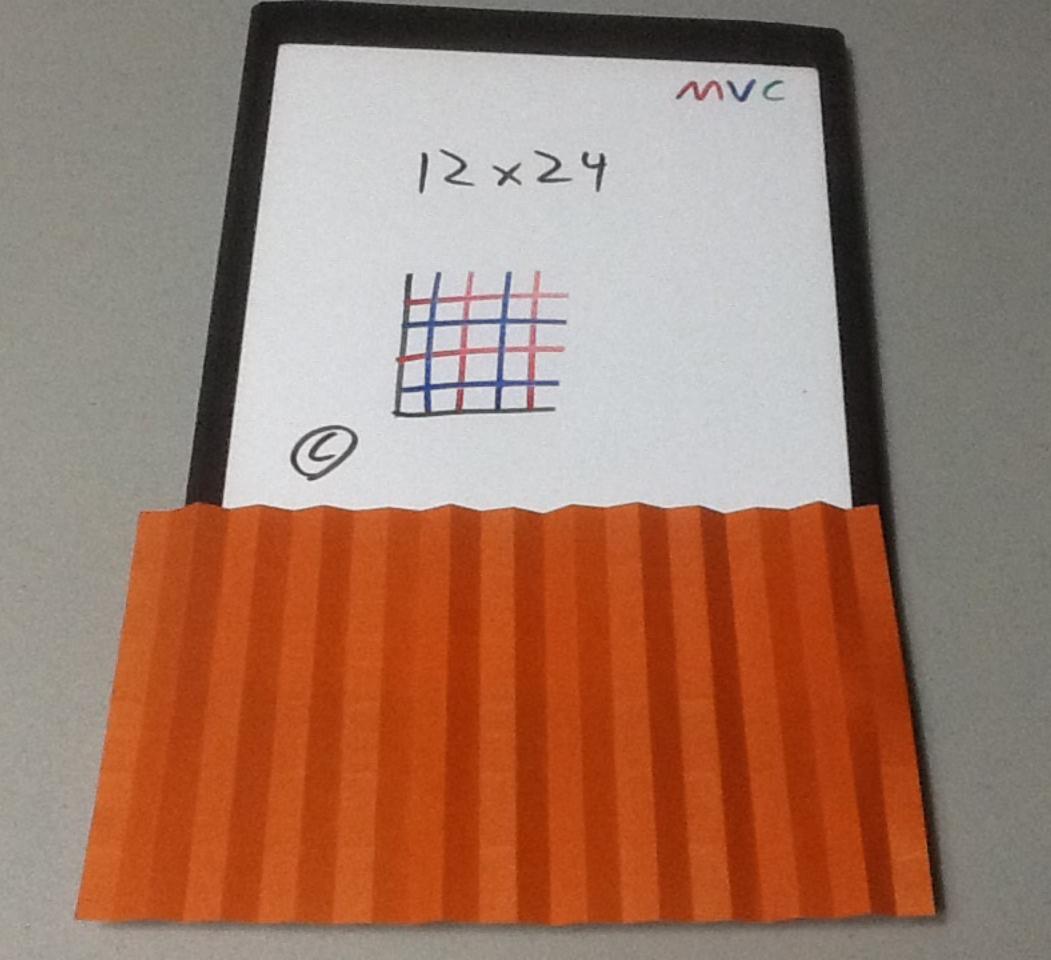
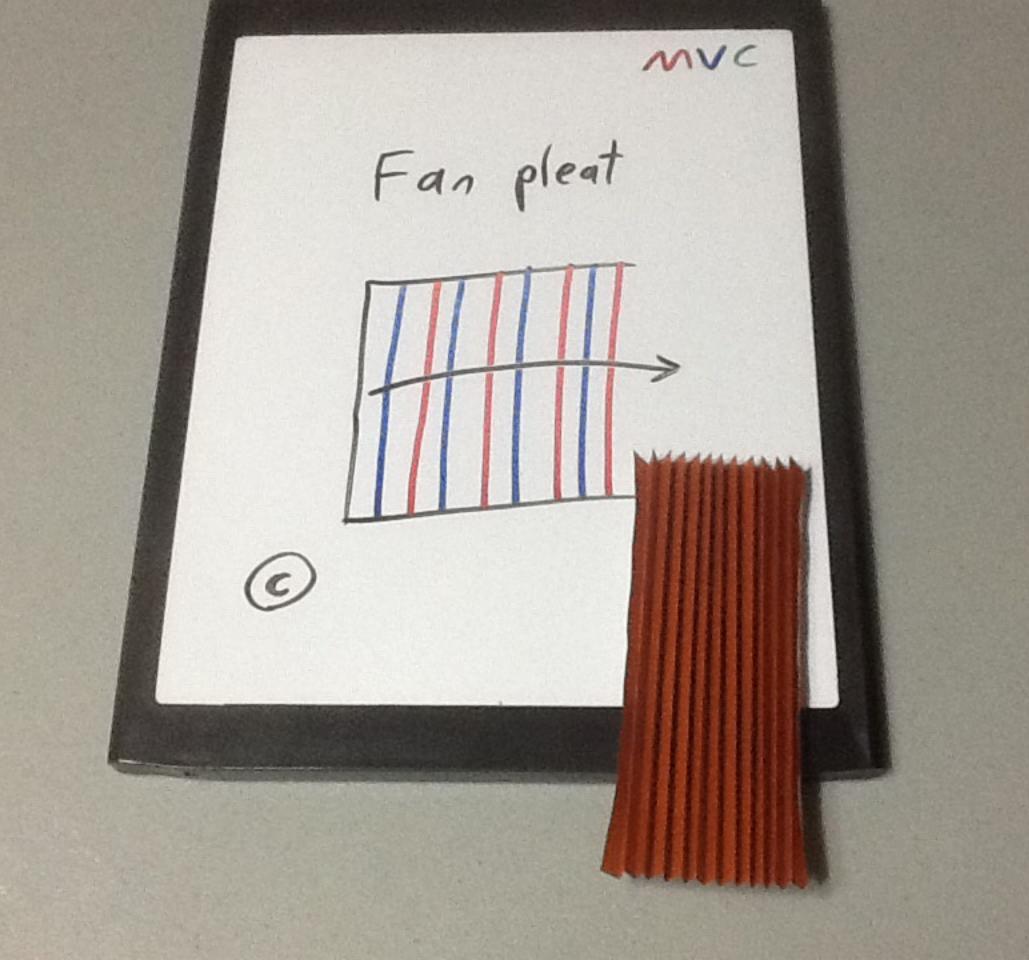


Summit to blocks







MVC

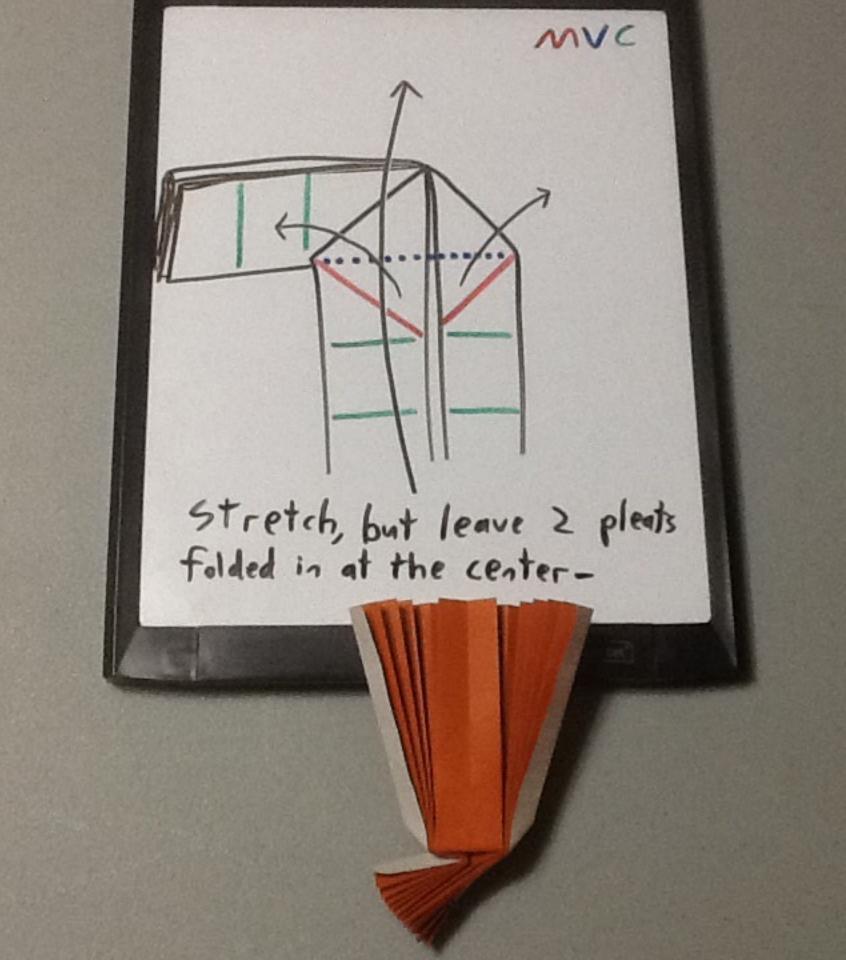
Folded

Rangel

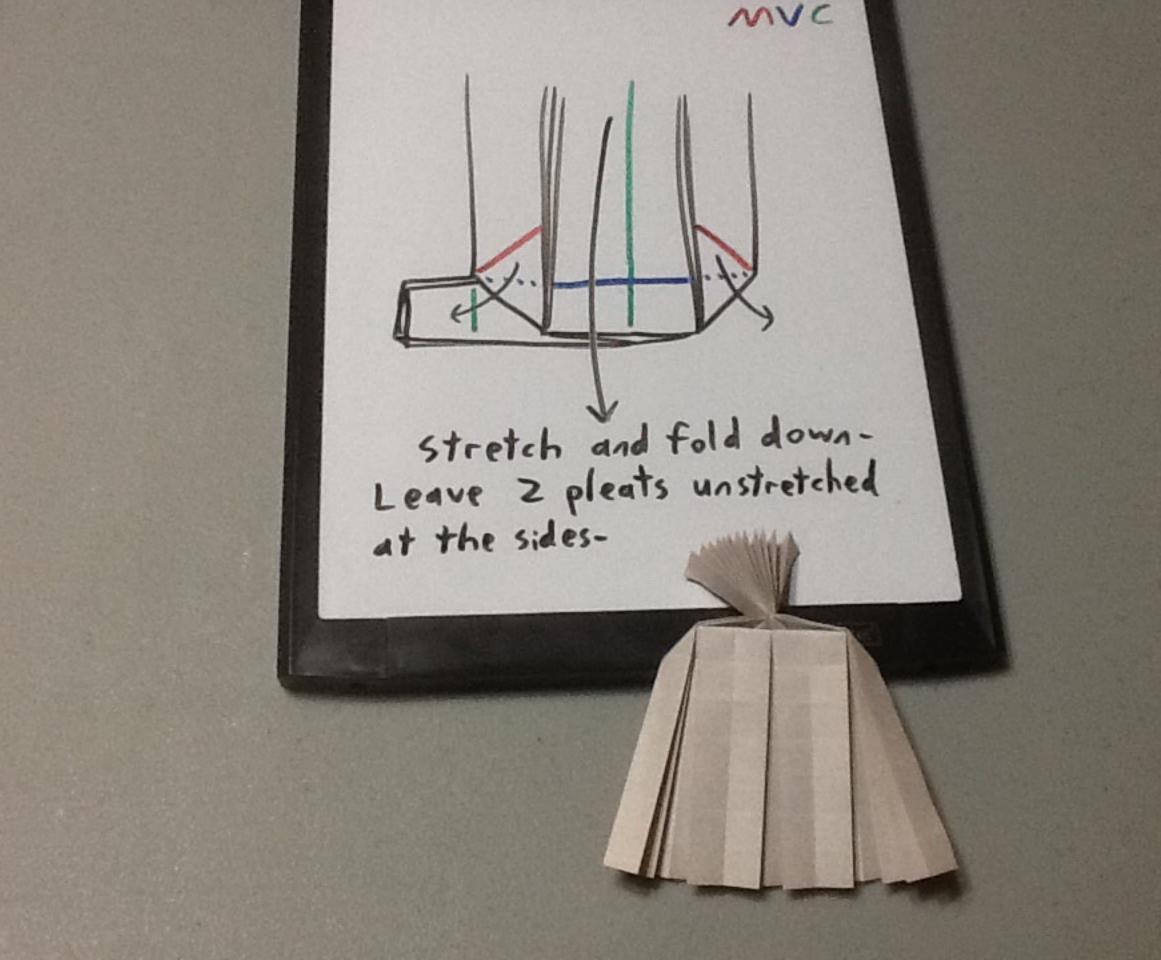
Squash fold. The right Side will be 1 pleat thicker-

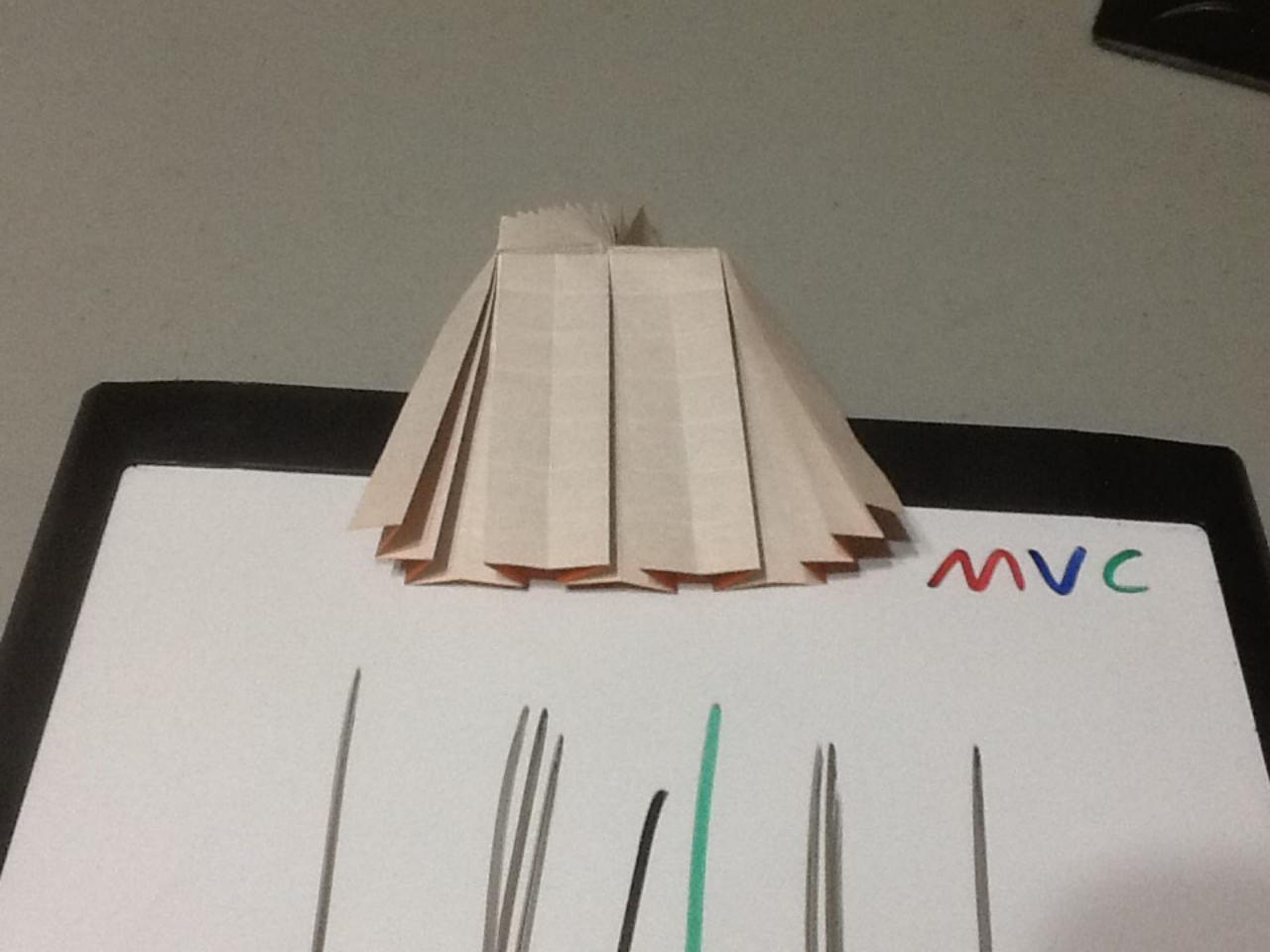
Quarter

5/pleats pleats



Stretch, but solded in at the 2 pleats







continue pattern-

