



## ADVANTAGES

- Reliable, compact design
- Quick installation
- Low maintenance
- Easy validation
- Hot water sanitizable
- (HWS) units available up to 185 °F (85 °C)
- High operating temperature  
(up to 100 psig feed)
- Completely leak-free operation
- Ideal for loop applications
- Low power consumption
- Individual power supplies and controls

## FEED WATER REQUIREMENTS

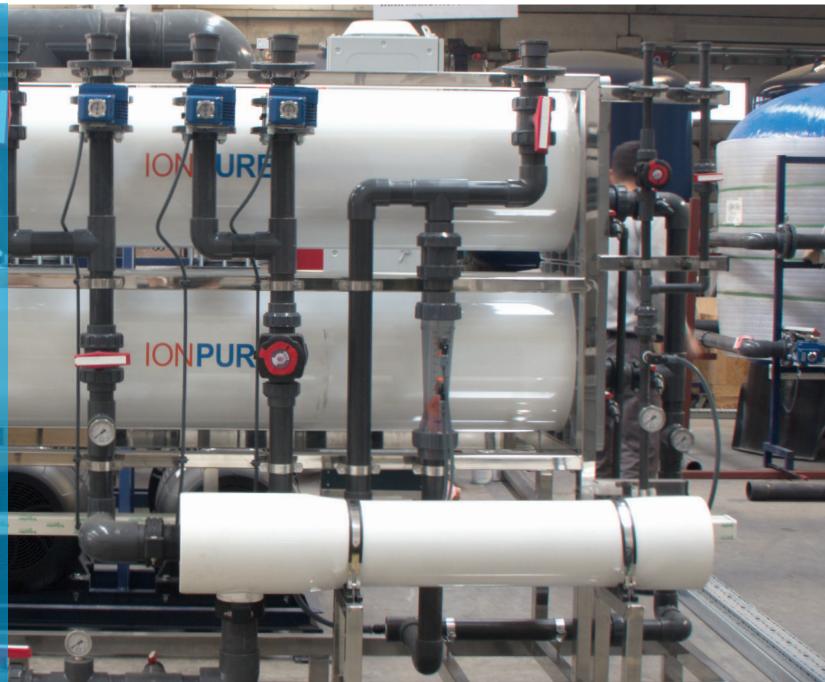
FEED WATER SOURCE	RO PERMEATE
FEED WATER CONDUCTIVITY EQUIVALENT INCLUDING CO <sub>2</sub> AND SILICA	<40 µS/cm
SILICA (SiO <sub>2</sub> )*	<1 ppm
IRON, Mn, H <sub>2</sub> S, S	< 0.01 ppm
TOTAL CHLORINE (as Cl <sub>2</sub> )	< 0.02 ppm
HARDNESS (as CaCO <sub>3</sub> )	< 1.0 ppm
DISSOLVED ORGANICS (TOC as C)	< 0.5 ppm
OPERATING pH RANGE	4 - 11

## COMMON SPECIFICATIONS

DESIGN PARAMETERS		OPERATING LIMITS	
SYSTEM RECOVERY	90% - 95%	MAX. FEED TEMPERATURE	113 °F (45 °C)
INLET PRESSURE	45 psig (3.1 bar)	MIN. FEED TEMPERATURE	40 °F (4.4 °C)
INLET TEMPERATURE	60 °F (15.56 °C)	MAX. FEED PRESSURE	100 psig (6.9 bar)
PRODUCT PRESSURE	20 psig (1.37 bar)	MIN. FEED PRESSURE	45 psig (3.1 bar)
GENERAL SPECIFICATIONS		PRESSURE DROP AT MIN. FLOW RATE	10 - 15 psig (0.69 - 1.03 bar)
FRAME MATERIALS	Structural carbon steel or stainless steel	PRESSURE DROP AT NOMINAL FLOW RATE	25 - 35 psig (1.72 - 2.41 bar)
PLUMBING, VALVES AND INSTRUMENTATION	Market Specific	PRESSURE DROP AT MAX. FLOW RATE	40 - 50 psig (2.76 - 3.45 bar)

# EDI (ELECTRODEIONIZATION) SYSTEMS

Aqualine CDI - Low and High systems are pre-engineered and specifically designed to meet the demands of the pharmaceutical, power, microelectronics, and general industry customer.



## AQUALINE CDI - LOW AND CDI-HIGH ELECTRODEIONIZATION SYSTEMS

The standard CDI-Low systems come in flow rates from 1.7 to 180 gpm (0.39 to 40.88 m<sup>3</sup>/hr), combining single or multiple (up to 8) IONPURE® CDI-LX modules on a frame with power supplies, controllers, piping, sample valves, cleaning connections, and flow and quality monitoring instrumentation. Select CDI-LX systems can be hot water sanitized at up to 185°F (85° C).

Standard CDI - High systems come in flow rates ranging from 100 gpm to 600 gpm nominal (22.7 to 136.3 m<sup>3</sup>/hr), combining multiple Ionpure® VNX modules on a frame with power supplies, controllers, piping, sample valves, cleaning connections, and pressure, flow and quality monitoring instrumentation.

Continuous electrodeionization is a safe, chemical free way to take RO (reverse osmosis) water to a higher level of purity. CDI Low and High systems use our proven, proprietary process to continuously produce an uninterrupted supply of high purity water, up to 18 megohm-cm, without the need for regeneration chemicals or deionization (DI) tanks.

## SPECIFICATIONS

- A complete, power supply assembly (NEMA 12 or optional NEMA 4 and 4X)
- Controllers
- Piping
- Sample valves
- Cleaning connections

Flow and quality monitoring instrumentation and remote I/O is available as an option.