

$$\frac{U_1(z)}{E(z)} = K_i \frac{z}{z-1} \cdot \frac{z-1}{z-1} \cdot \frac{X(z)}{X(z)} = \frac{K_i X(z)}{X(z) - z^{-1}X(z)}$$

$$\frac{U_2(z)}{Y(z)} = \left( \frac{K_p}{z} + K_d \frac{z-1}{z} \right) \cdot \frac{z^{-1}}{z-1} \frac{X(z)}{X(z)} = \frac{K_p X(z) + K_d X(z) - z^{-1} K_d X(z)}{X(z)}$$

$$U_1(z) = K_i X_1(z) \rightarrow U_1(k) = K_i X_1(k)$$

$$E(z) = X_1(z) - z^{-1}X_1(z) \rightarrow E(k) = X_1(k) - X_1(k-1)$$

$$U_2(k) = K_p X_2(k) + K_d X_2(k) - K_d X_2(k-1)$$

$$Y(k) = X_2(k)$$

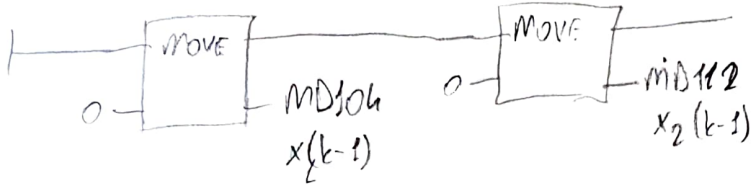
$$U(k) = U_1(k) - U_2(k) = K_i X_1(k) - K_p X_2(k) - K_d X_2(k) + K_d X_2(k-1)$$

OB30 → Cyclic Interrupt

OB1 → Main Block

OB100 → Startup

OB100



$$x_1(k-1) = MD104$$

$$x_2(k-1) = MD112$$

$$x_1(k) = MD100$$

$$x_2(k) = MD108$$

$$V_1(k) = MD116$$

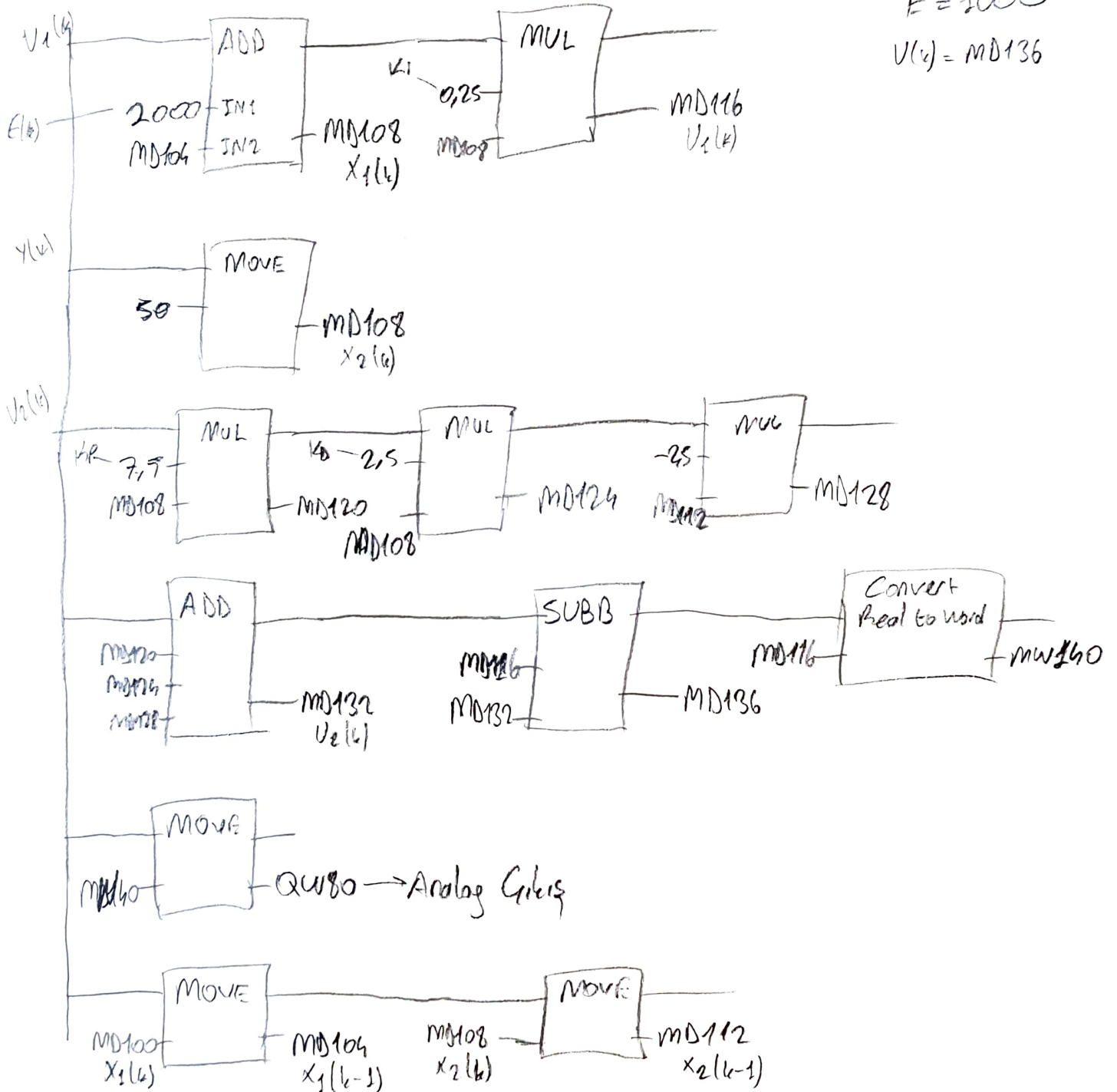
$$V_2(k) = MD132$$

$$y = 50$$

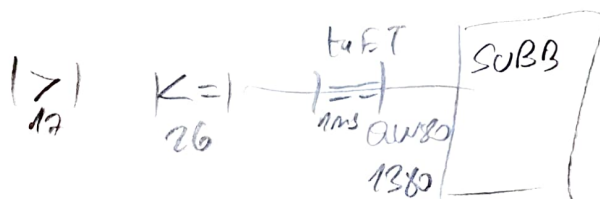
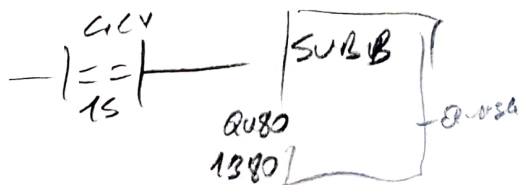
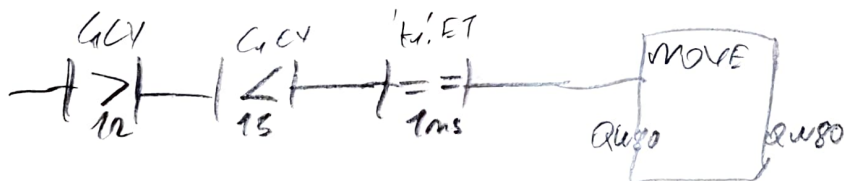
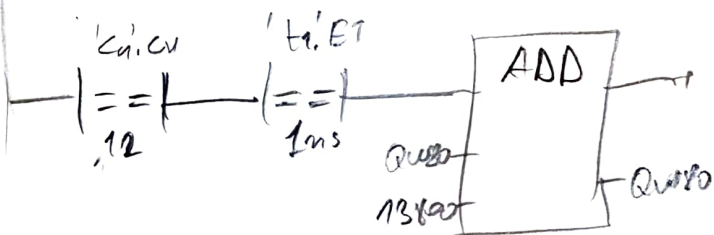
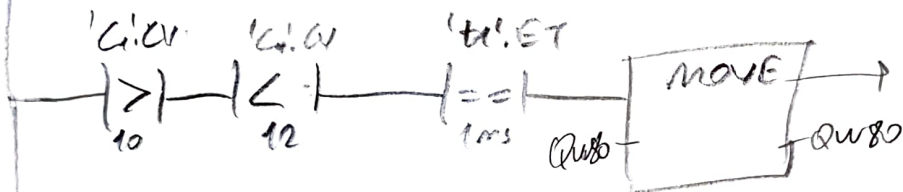
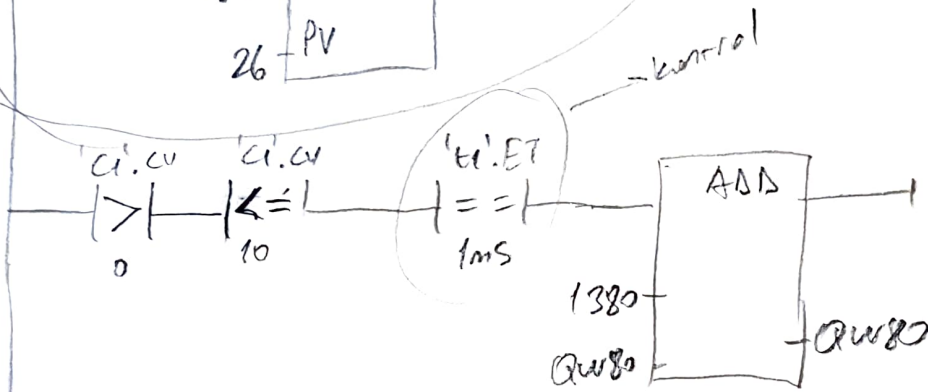
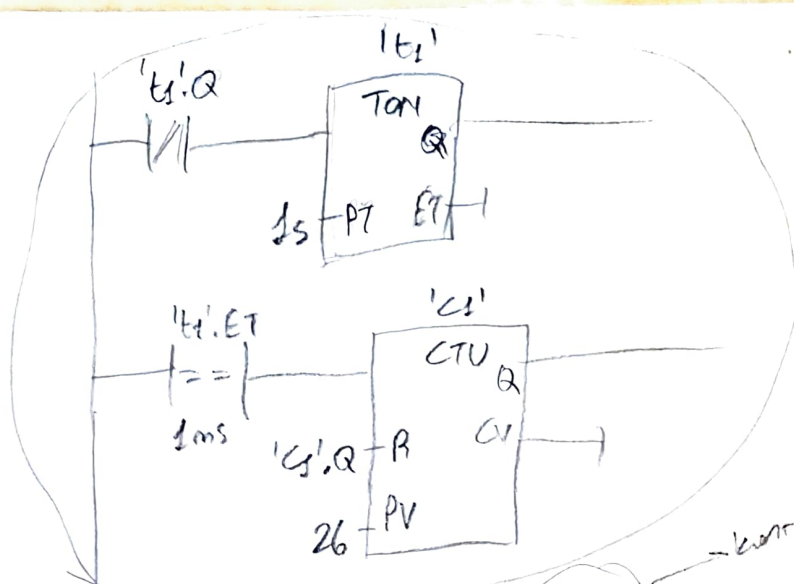
$$E = 1000$$

$$V(k) = MD136$$

OB30



10V	27800
5V	13800
0.5V	1380



②

