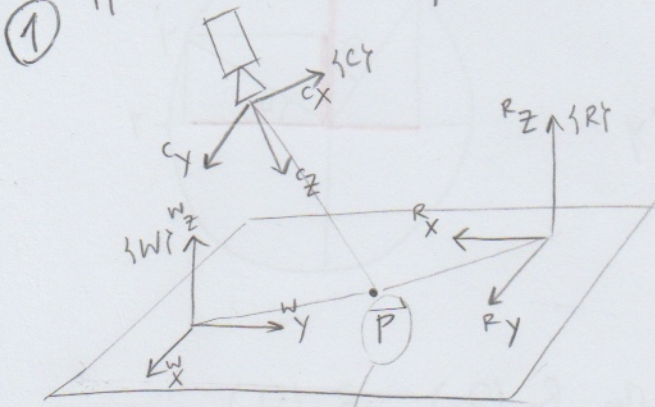


3D TRANSFORMATIONS (RIGID)

→ Different coordinate systems

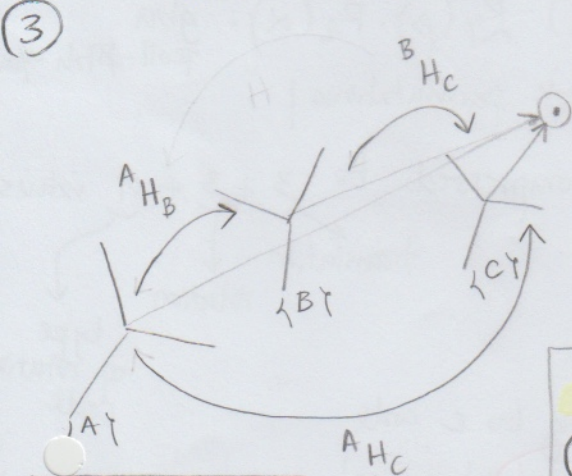


→ Point \vec{P} observed from 3 different coord. systems

WATCH OUT:

\vec{P} IS A VECTOR (embedded in a rigid solid) WE CAN APPLY ROTATIONS ON VECTORS !!!

→ Chain & inverse rules:



$$\begin{matrix} \text{A} & \xleftarrow{A_H_B} & \text{B} \\ \text{C} & \xleftarrow{C_H_B} & \text{B} \end{matrix}$$

$$C_H_A = (A_H_C)^{-1}$$

→ Rotations: Representations and conventions

⑤ * Only 3 rotation values are necessary, but order of application is important

- Types of representations

- Rotation matrix: $3+3+3 = 9$ values
- Quaternions: 4 values
- Angle-axis: $3+1$ values
- Dual quaternions: $4+4 \rightarrow$ rigid transform

→ Homogeneous transformations

②

$$C \xrightarrow{P} = \begin{bmatrix} c(x_p) \\ c(y_p) \\ c(z_p) \\ 1 \end{bmatrix}$$

$$R \xrightarrow{P} = \begin{bmatrix} R(x_p) \\ R(y_p) \\ R(z_p) \\ 1 \end{bmatrix}$$

but, careful: in drawings arrow is the other direction!!

$$B \xrightarrow{P} = \begin{bmatrix} B \\ H \\ C \end{bmatrix} = R_{R_C} \cdot C \xrightarrow{P} + t$$

$$\begin{bmatrix} R & R_C & R \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

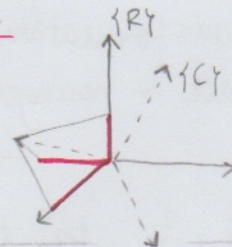
"from R , where is C "

$$R_{R_C} = \begin{bmatrix} R & R_C & R \\ X_C & Y_C & Z_C \end{bmatrix} \rightarrow \|R\|=1$$

$\rightarrow R \cdot R^{-1} = I$
 \rightarrow symmetric

translation necessary from/of C to move to R expressed in R !

X from/of C expressed in R (old expressed in new)



or: the origin of C viewed from R (new)

→ Notes on homogeneous transformations

④

$$\textcircled{1} H = \begin{bmatrix} R & \vec{t} \\ 0 & 1 \end{bmatrix} = \begin{bmatrix} r_{xx} & r_{xy} & r_{xz} & t_x \\ r_{yx} & r_{yy} & r_{yz} & t_y \\ r_{zx} & r_{zy} & r_{zz} & t_z \\ 0 & 0 & 0 & 1 \end{bmatrix} = \begin{bmatrix} 1 & 0 & 0 & t_x \\ 0 & 1 & 0 & t_y \\ 0 & 0 & 1 & t_z \\ 0 & 0 & 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} R & 0 \\ 0 & 1 \end{bmatrix}$$

$= H(\vec{t}) \cdot H(R)$ "First translate coord. system, then rotate!!"

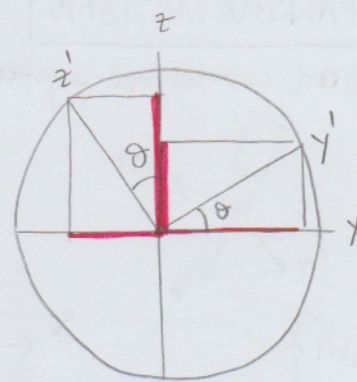
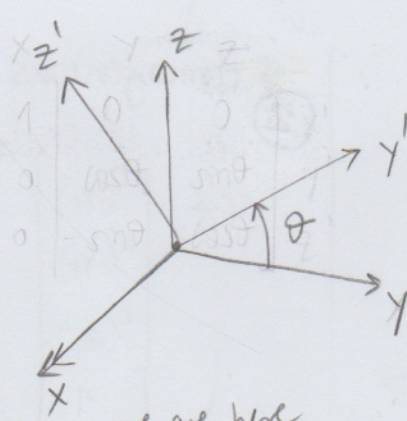
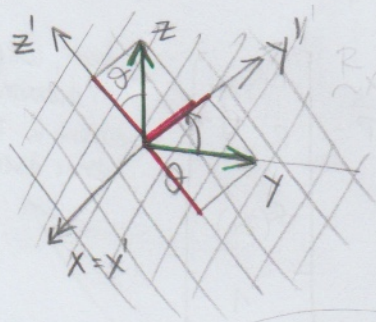
$$\textcircled{2} H_1 \cdot H_2 = \begin{bmatrix} R_1 & \vec{t}_1 \\ 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} R_2 & \vec{t}_2 \\ 0 & 1 \end{bmatrix}$$

$$= \begin{bmatrix} R_1 \cdot R_2 & R_1 \vec{t}_2 + \vec{t}_1 \\ 0 & 1 \end{bmatrix}$$

"Don't assume scalar operation order!!"

ORDER OF ROTATION APPLICATION MATTERS !!

6) Rotation order



$$R_x(\theta_x) = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos\theta & -\sin\theta \\ 0 & \sin\theta & \cos\theta \end{bmatrix} \begin{pmatrix} x \\ y \\ z \end{pmatrix}$$

y' in
new {x, y, z}
coordinates

we want
to go here

→ similarly $R_y(\theta_y)$, $R_z(\theta_z)$

can be computed and assembled with
matrix multiplication:

$$R = R_z(\alpha) \cdot R_y(\beta) \cdot R_x(\gamma) : \text{abg}$$

or

$$R = R_x(\gamma) \cdot R_y(\beta) \cdot R_z(\alpha) : \text{gba}$$

... 24 possible permutations!

7) Pose: rigid transformation

in 3D space ~ homogeneous transformation compressed to 3 + 3 + 1 values
(tuple)

create-pose ($t_x, t_y, t_z, r_x, r_y, r_z, c$)

→ assembled according to c code

$c \in [0, 13]$ and encodes

~ use these, avoid others

if other order of
rotation, create pose with

homogeneous matrices & then convert to pose

- Order of transform: 'R.p+t' / 'R(p-t)' - (matrix operation)

- Order of rotation: 'abg' / 'gba' / 'rodzguet' - (select accurately)

- View of transform: 'point' / 'coord.system' - (pre/post mult)

USE

type
of rotation
code

HALCON OPERATORS Homogeneous matrices

hom-mat-3d identity

- translate

- translate-local

- rotate

- rotate-local

- compose

- invert

$$H = I$$

$$H_2 = H_1(t) \cdot H_1 \text{ (regular)}$$

$$H_2 = H_1 \cdot H_1(t) \text{ (not regular)}$$

$$H_2 = H_1(R) \cdot H_1 \text{ (regular)}$$

$$H_2 = H_1 \cdot H_1(R) \text{ (not regular)}$$

$$H_3 = H_1 \cdot H_2$$

$$H_2 = (H_1)^{-1}$$

$$\vec{P}_2 = H \cdot \vec{P}_1$$

affine-trans-point-3d

REGULAR: PRE-Multiplication → apply along/around OLD axes

NOT REGULAR: POST-Multiplication → apply along/around NEW "

HALCON OPERATORS Poses

create-pose (deg expected!)

hom-mat3d-to-pose

pose-to-hom-mat3d

convert-pose-type

pose-invert

pose-compose: multiply

write-pose

read-pose

set-origin-pose

$H \leftrightarrow \text{Pose}$

change code 'c'

or rotation encoding

poses sequentially

8 Dual Quaternions

- They can represent a complete 3D rigid transformation (translation & rotation) with 8 scalars
- They can:
 - be concatenated, like hom. matrices
 - be used to interpolate between 2 3D rigid transformations
 - be used to easily transform lines

$\hat{q} = q_r + \epsilon * q_d$
 Dual quaternion = Real part: unit quaternion + Dual part: unit quaternion
 (consists of 2 unit quaternions)

each of q_r or q_d → $q = w + ix + jy + kz$
 w scalar part
 $v = (x, y, z)$ vector part
 $(1, i, j, k)$ basis elements of quaternion space

unit dual number: $\epsilon\epsilon = 0$ (?)

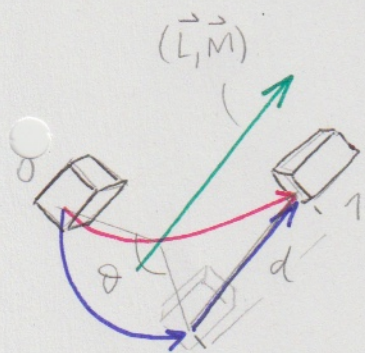
- Dual quaternions: representation in HALCON

$$\hat{q} = [w_r, x_r, y_r, z_r, w_d, x_d, y_d, z_d] = q_r + \epsilon * q_d$$

$\underbrace{\quad}_{v_r} \quad \underbrace{\quad}_{v_d}$

- Screws:

3D rigid transformations can be represented as screws

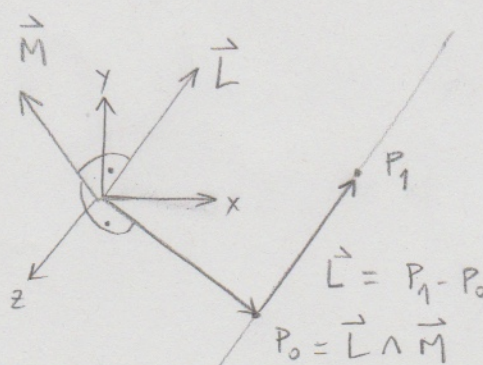


- object is transformed from 0 to 1 with
 - (screw) translation d
 - (screw) rotation θ

directions are given by \vec{L} & \vec{M}

direction of screw translation
 $\|\vec{L}\| = 1$

moment of screw:
 $\vec{L} \cdot \vec{M} = 0$
 $\vec{M} = \vec{P}_0 \wedge \vec{L}$



HALCON OPERATORS

pose_to_dual_quat
 dual_quat_to_pose
 dual_quat_compose
 dual_quat_interpolate
 dual_quat_to_screw
 screw_to_dual_quat
 dual_quat_to_hom_mat3d
 dual_quat_trans_line_3d
 dual_quat_conjugate
 dual_quat_sensitize
 ...

- Dual quaternion representation with screw model:

$$\hat{q} = \begin{pmatrix} \cos \theta/2 \\ \vec{L} \sin \theta/2 \end{pmatrix} + \epsilon * \begin{pmatrix} -\frac{d}{2} \sin \theta/2 \\ \vec{M} \sin \theta/2 + \vec{L} \frac{d}{2} \cos \theta/2 \end{pmatrix}$$

- Properties of dual quaternions:

- * \hat{q} and $-\hat{q}$ represent same 3D rigid transformation
- * inverse of \hat{q} is its CONJUGATE!!

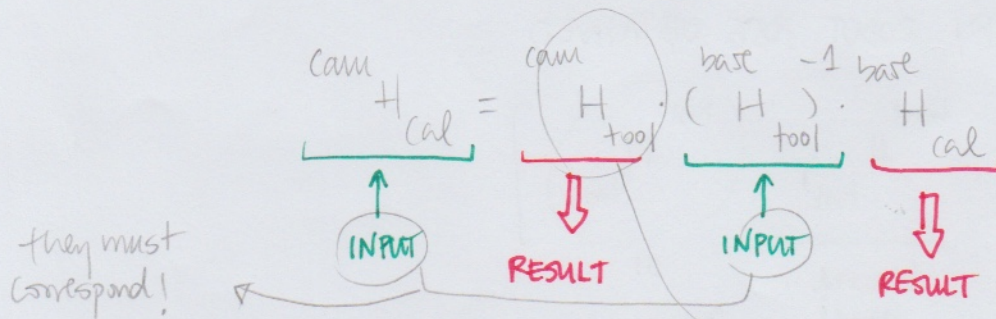
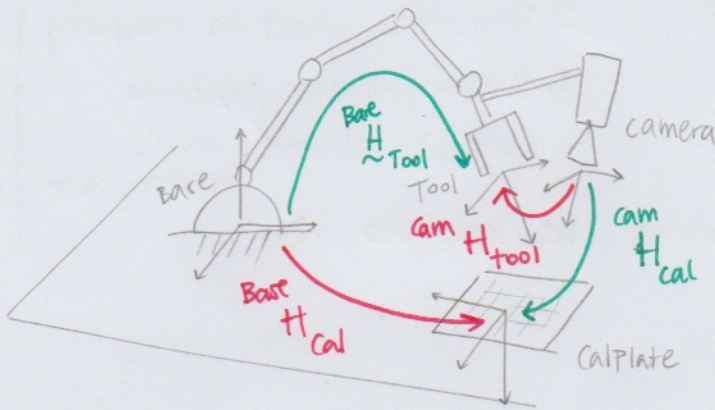
ROBOT VISION HAND-EYE CALIBRATION

- Goal: transform object poses obtained by camera to robot coord. system.
- Variations
 - Robot type: articulated (6DoF) / SCARA (4 DoF - faster & more precise)
 - Camera mounting: stationary / moving
 - Calibration object (\leftrightarrow camera): calibration plate (2D) / 3D object

①

→ Principle: "Close the transformation chain robot - camera - calibration object"

1) MOVING



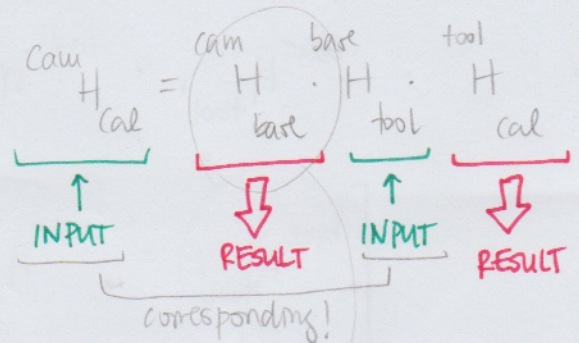
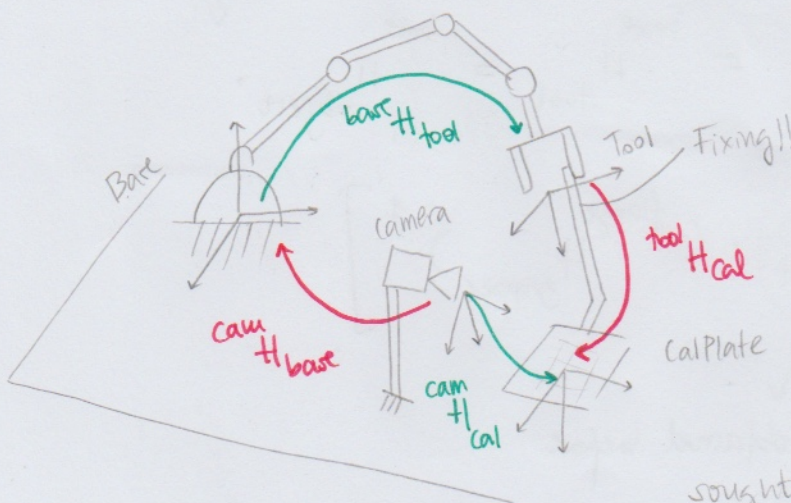
Equation is solved using optimization method \Rightarrow several pose pairs (robot & cam) are necessary

→ LATER USE: Known: $Cam H_{obj}$, $base H_{tool}$

sought:

$$base H_{obj} = base H_{tool} \cdot (Cam H_{tool})^{-1} \cdot Cam H_{obj}$$

2) STATIONARY



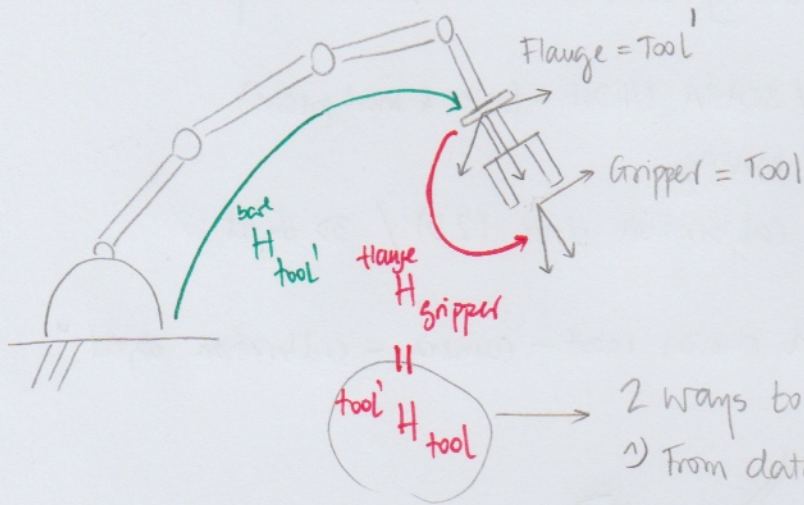
→ LATER USE

Known: $base H_{tool}$, $cam H_{obj}$

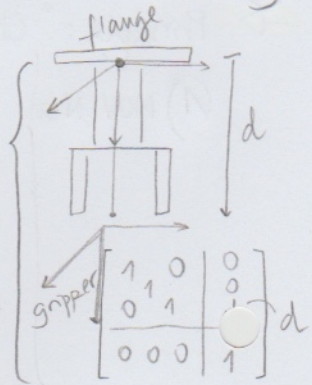
sought:

$$base H_{obj} = (cam H_{base})^{-1} \cdot cam H_{obj}$$

② Gripper \neq Tool : usually the tool that the robot thinks is the tool is the flange, and the real tool is the gripper mounted on the flange which it doesn't know...



a correction is necessary



- 2 ways to compute
- 1) From data sheet or measuring
 - 2) Halcon procedure / example (Video): calibrate_robot_touching-point

After $\text{flange } H_{\text{gripper}}$ is obtained, we can do these two things:

1) CORRECT EVERY ROBOT POSE OBTAINED

$$\left[\begin{array}{c} \text{base} \\ H_{\text{tool}} \end{array} \right] = \left[\begin{array}{c} \text{base} \\ H_{\text{tool}'} \end{array} \right] \cdot \left[\begin{array}{c} \text{tool}' \\ H_{\text{tool}} \end{array} \right]$$

\downarrow real TCP pose of robot obtained before! flange H_{gripper}

2) CORRECT THE OBJECT POSE SENT TO THE ROBOT

$$\left[\begin{array}{c} \text{base} \\ H_{\text{tool}'} \end{array} \right] \cdot \left[\begin{array}{c} \text{tool}' \\ H_{\text{tool}} \end{array} \right] = \left[\begin{array}{c} \text{base} \\ H_{\text{tool}} \end{array} \right] = \left[\begin{array}{c} \text{base} \\ H_{\text{object}} \end{array} \right]$$

$$\left[\begin{array}{c} \text{base} \\ H_{\text{tool}'} \end{array} \right] = \left[\begin{array}{c} \text{base} \\ H_{\text{object}} \end{array} \right] \cdot \left(\left[\begin{array}{c} \text{flange} \\ H_{\text{gripper}} \end{array} \right]^{-1} \right)$$

\downarrow Commanded to robot obtained before

EXAMPLE: hand-eye-stationarycam-calibration.hdev (STATIONARY)

* Create hand-eye calibration model and set parameters: camera, plate, optimization method

```
create_calib_data ('hand_eye_stationary_cam', 1, 1, CalibDataID)
set_calib_data_cam_param (CalibDataID, 0, [], StartCamParam): camera calibration
set_calib_data_calib_object (CalibDataID, 0, CalTabFile): CalPlate
set_calib_data (CalibDataID, 'model', 'general', 'optimization_method', 'nonlinear')]
```

model created: diff
params for
SARA / art2ul.
Stationary / moving
2D / 3D

* Loop for at least 3 poses: take plate image and robot configuration for each pose
for I := 0 to NumImages by 1

```
read_image (Image, ImageNameStart + I$'02d')
```

```
or grab_image
```

```
you can also save image
```

```
write_image
```

```
find_calib_object (Image, CalibDataID, 0, 0, I, [], [])
```

```
pose automatically saved
```

```
read_pose (DataNameStart + 'robot_pose_' + I$'02d' + '.dat', ToolInBasePose)
```

```
or get robot pose somehow
```

```
important: tool in base pose
```

```
see notes on Poses of the Robot
```

```
same for stationary / moving
```

```
if pose obtained frm robotlive, you can save it also
```

```
write_pose
```

```
set_calib_data (CalibDataID, 'tool', I, 'tool_in_base_pose', ToolInBasePose)
```

```
must be manually set
```

```
same for stationary / moving
```

```
endfor
```

* Check input pose consistency

```
check_hand_eye_calibration_input_poses (CalibDataID, 0.05, 0.005, Warnings)
```

* Calibration

```
calibrate_hand_eye (CalibDataID, Errors)
```

Calibration in single operator / 2 calibrations done:
camera calibration + hand-eye calibration

* Get camera calibration parameters

```
get_calib_data (CalibDataID, 'model', 'general', 'camera_calib_error', CamCalibError)
```

```
get_calib_data (CalibDataID, 'camera', 0, 'params', CamParam)
```

4 value tuple: RMS error for \vec{t} & \vec{r} , max error for \vec{t} & \vec{r}
camera calibration parameters

* Get hand-eye calibration poses

```
get_calib_data (CalibDataID, 'camera', 0, 'base_in_cam_pose', BaseInCamPose)
```

```
get_calib_data (CalibDataID, 'calib_obj', 0, 'obj_in_tool_pose', ObjInToolPose)
```

cam \neq base
tool \neq cal
for case
STATIONARY

* Write to file: camera parameters & hand-eye calibration poses

```
write_cam_par (CamParam, DataNameStart + 'final_campar.dat')
```

```
write_pose (BaseInCamPose, DataNameStart + 'final_BaseInCamPose.dat')
```

```
write_pose (ObjInToolPose, DataNameStart + 'final_ObjInToolPose.dat')
```

* Check (optional): go through SAVED calibration images and robot poses again

```
for I := 0 to NumImages - 1 by 1
```

```
read_image (Image, ImageNameStart + I$'02d')
```

```
get_calib_data (CalibDataID, 'tool', PoseIds[I], 'tool_in_base_pose', ToolInBasePose)
```

```
this pose is different for each image!
```

```
BUT obtained and constant for each calibrated setup:
```

```
stationary: BaseInCamPose, CalObjInToolPose
```

```
moving: ToolInCamPose, CalObjInBasePose
```

```
pose_compose (BaseInCamPose, ToolInBasePose, ToolInCamPose)
```

```
pose_compose (ToolInCamPose, CalObjInToolPose, CalObjInCamPose)
```

```
case for stationary setup:
```

```
CalObjInCamPose = cam_H_calplate = cam_H_base * base_H_tool * tool_H_calplate  
= BaseInCamPose * ToolInBasePose * CalObjInToolPose
```

```
disp_3d_coord_system (WindowHandle, CamParam, CalObjInCamPose, 0.01)
```

```
endfor
```

In this loop the CalPlate coords are displayed for each image, but these coords are computed with hand-eye calibration info, not with find_calib_object.