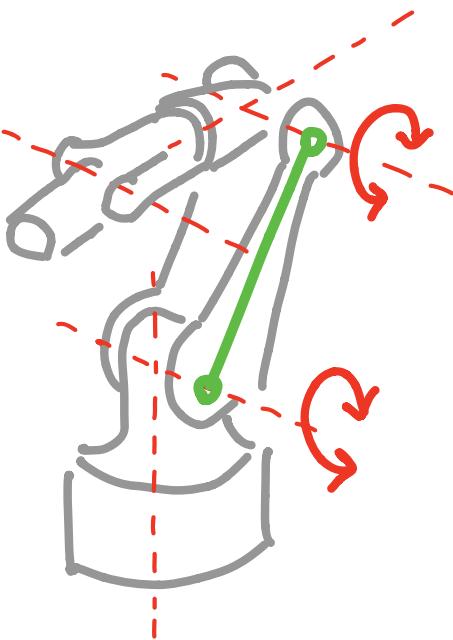
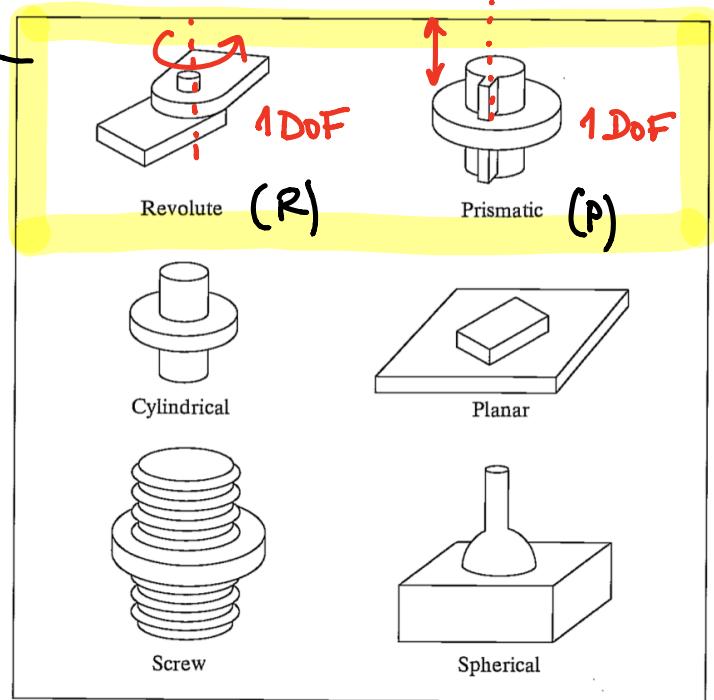


# ① Links and Joints



→ Most important!



Craig - Fig. 3.1 Six possible joints

ABB robot with joints and links between joints

- A general purpose robot has 6 DoFs; if it has more, it's redundant, if less deficient
- Rule of thumb:  $n$  DoF  $\leftrightarrow$   $n$  joints (each with 1 DoF)  
 $n-1$  links

# ② Conventions for fixing frames to joints

There is a list of conventions to define the frames in the joints for later using DH. These sum up to:

- The axis of movement is Z with  $Z_t$  increasing (right hand)
- The axis X is the intersection of Z's or the link axis
- Y is derived using the ~~left~~-hand rule.

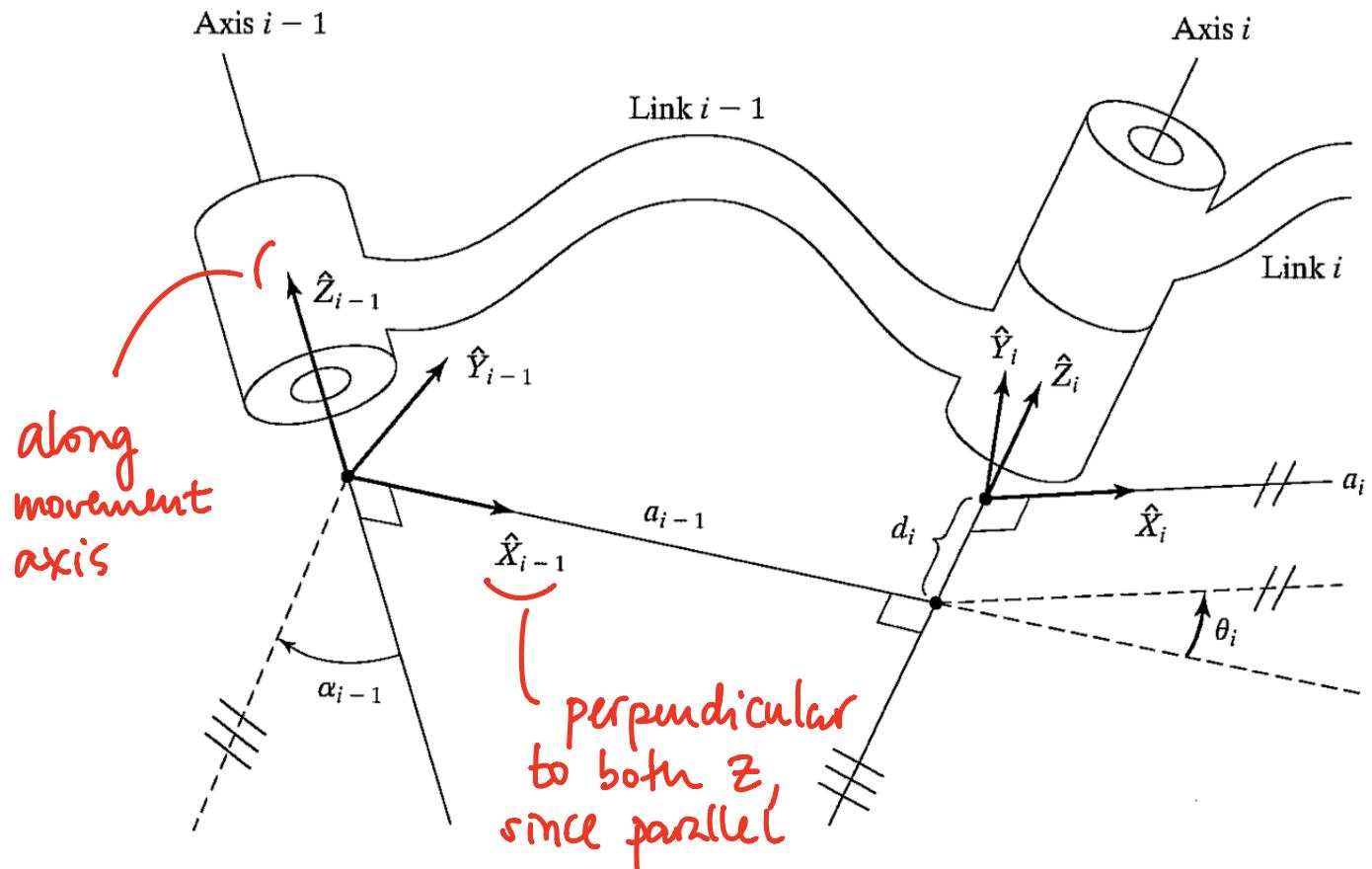
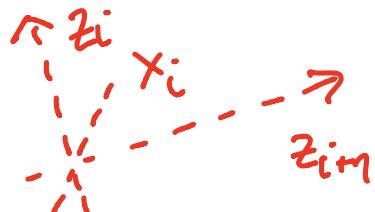


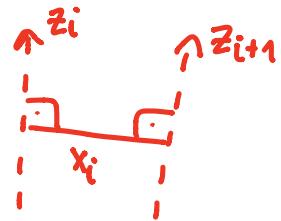
FIGURE 3.5: Link frames are attached so that frame  $\{i\}$  is attached rigidly to link  $i$ .  
Craig, 3rd Ed., p.68

Full list of conventions to fix frames to joints:

1. Joint Z axes are the movement axes
  - Prismatic: moving away is + direction
  - Revolute: right hand rule is + direction
2. Axis  $X_i$  is derived with  $Z_i$  &  $Z_{i+1}$ 
  - if  $Z_i$  &  $Z_{i+1}$  intersect, the origin of  $i$  is the intersection point and  $X_i$  is  $\perp$  to both  $Z_i$  &  $Z_{i+1}$ , i.e. cross product



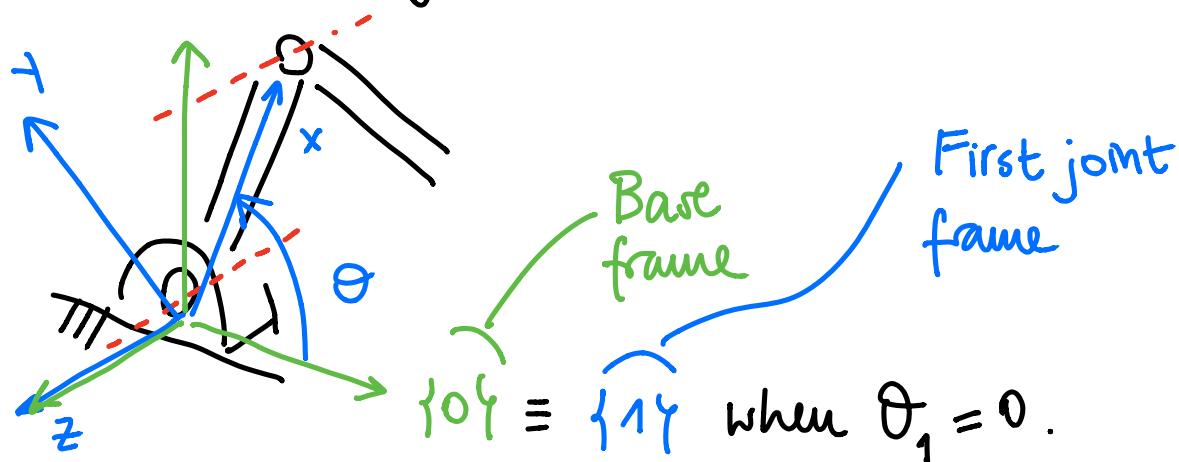
- if  $z_i$  &  $z_{i+1}$  are parallel,  $x_i$  is along the shortest line from  $z_i$  to  $z_{i+1}$ , i.e., the common perpendicular



3. Assign  $y_i$  to each frame according to the right hand rule.

- Note that the  $Y$  axis is not relevant for DH, because it's automatic once we have  $X$  &  $Z$ .

4. Base frame. It could be chosen arbitrarily, but better define it so that the first joint frame matches it when the 1st joint variable is 0 :

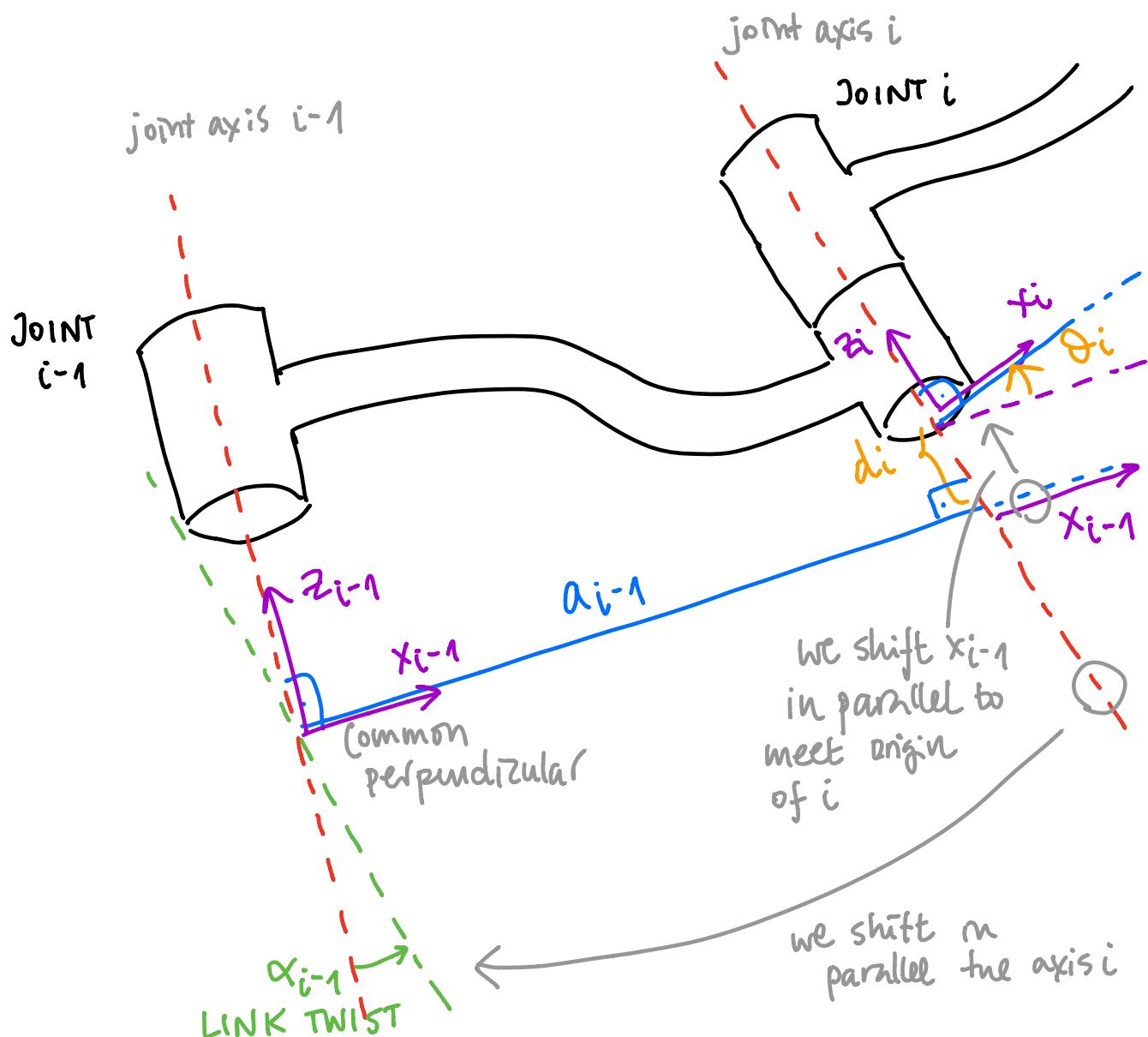


Note1: Notice that the frame origins do not need to be at the center of the joint; instead, following convention 2), we could have the joint frames somewhere outside of the robot!

Note2 : Sometimes we have freedom for choosing the  $X$  axis (e.g., with the base) — then, we choose the most sensible one.

### ③ Denavit-Hartenberg representation for describing Direct Kinematics

**DH parameters** : 4 parameters define the transformation from link  $i$  to  $i-1$ ; 3 are usually fixed by mechanical design, thus, a link transformation will have only 1 variable!



$a_{i-1}$  Link length

- we draw the  $i$  &  $i-1$  link axis  $z$  and find the common perpendicular
- the length of the perpendicular is  $a_{i-1}$
- distance from  $z_{i-1}$  to  $z_i$  measured along  $x_i$

$\alpha_{i-1}$  link twist

- we shift axis  $i$  ( $z_i$ ) to axis  $i-1$  ( $z_{i-1}$ )
- $\alpha_{i-1}$ : angle from axis  $i-1$  to  $i$
- angle from  $z_{i-1}$  to  $z_i$  measured about  $x_i$

$d_i$  link offset

often only PRISMATIC joints have  $d_i \neq 0$ , REVOLUTE joints:  $d_i = 0$  usually

- offset distance from the common perpendicular to the link  $i$  origin
- distance from  $x_{i-1}$  to  $x_i$  measured along  $z_i$

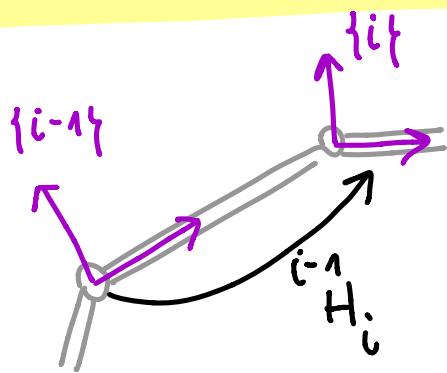
$\theta_i$  joint angle

often only REVOLUTE joints have  $\theta_i \neq 0$ , PRISMATIC joints  $\theta_i = 0$  usually

- angle from  $x_{i-1}$  to  $x_i$  about  $z_i$

Then, with all these 4 values we can compute  ${}^{i-1}H_i$ :

$${}^{i-1}H_i = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1} d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1} d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$$



- This transformation is the frame  $i$  expressed in  $i-1$ .
  - It is parametrized in  $\theta_i$  or  $d_i$ , depending on the type of the joint:
- REVOLUTE :  ${}^{i-1}H_i(\theta_i)$ ,  $d_i = 0$
- PRISMATIC :  ${}^{i-1}H_i(d_i)$ ,  $\theta_i = 0$

The direct kinematics transformation chain from the end effector to the base is a composition/concatenation:

$$\text{base } {}^0H_{\text{end effector}} = \prod_{i=1}^5 {}^{i-1}H_i = {}^0H_1 \cdot {}^1H_2 \cdots {}^4H_5$$

$i = \text{end effector}, \dots \text{base}$

To fully parametrize a robot, its DH table is provided:

Axis (i)	$a_{i-1}$	$\alpha_{i-1}$	$d_i$	$\theta_i$
JOINT 0 → 1 ( $i=1$ )				
1 → 2 ( $i=2$ )				

# ④ DH Parameters Example

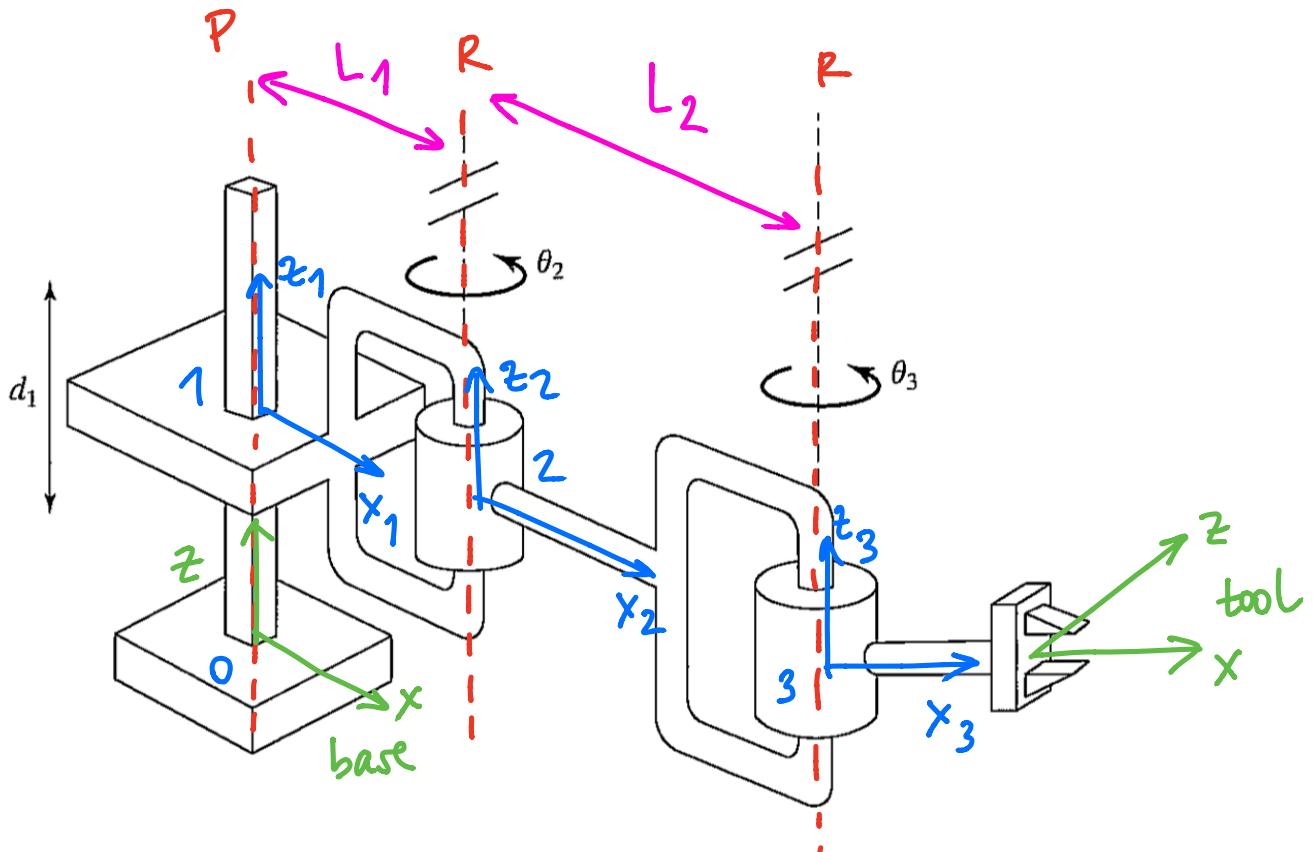
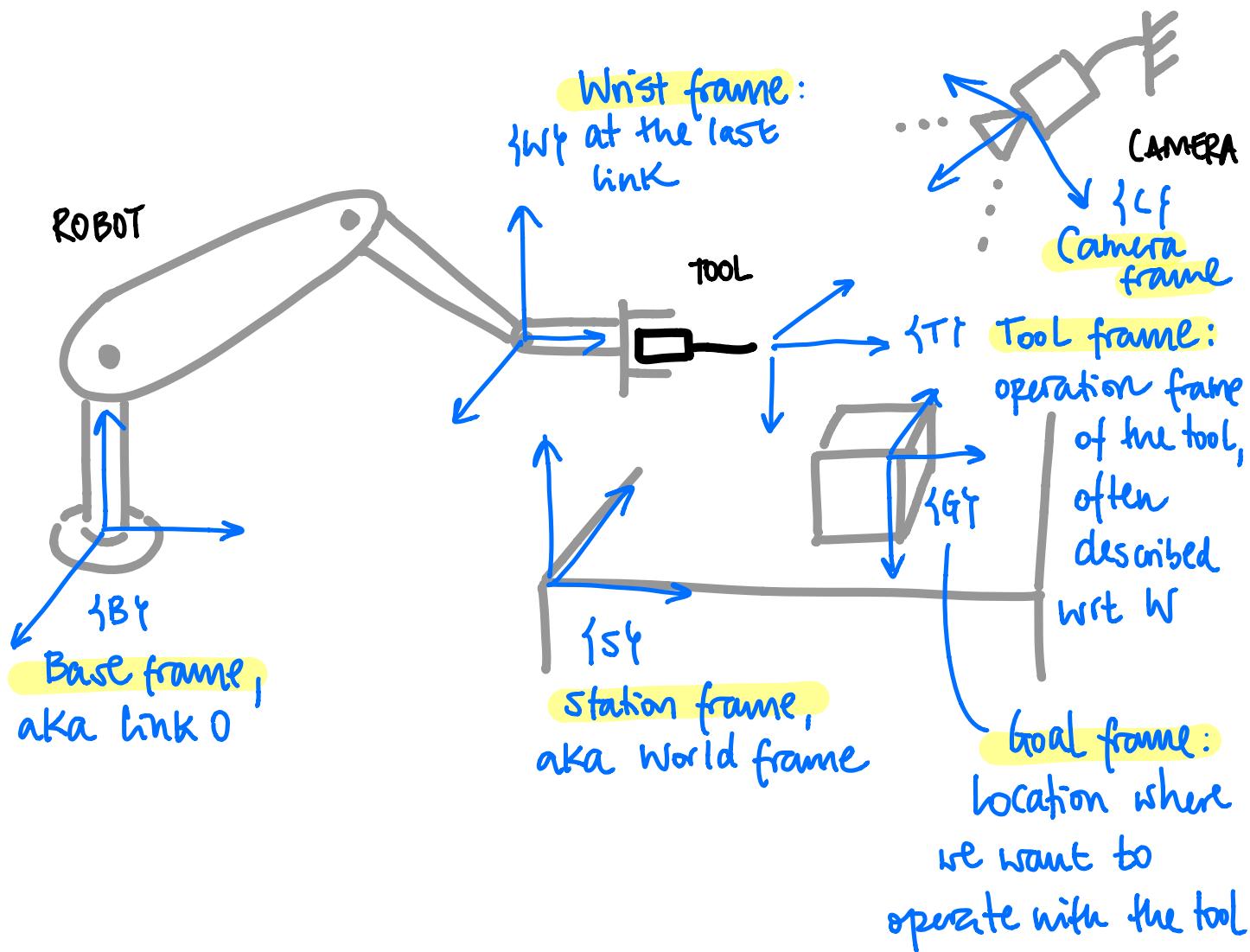


FIGURE 3.40: Three-link PRR manipulator (Exercise 3.20).

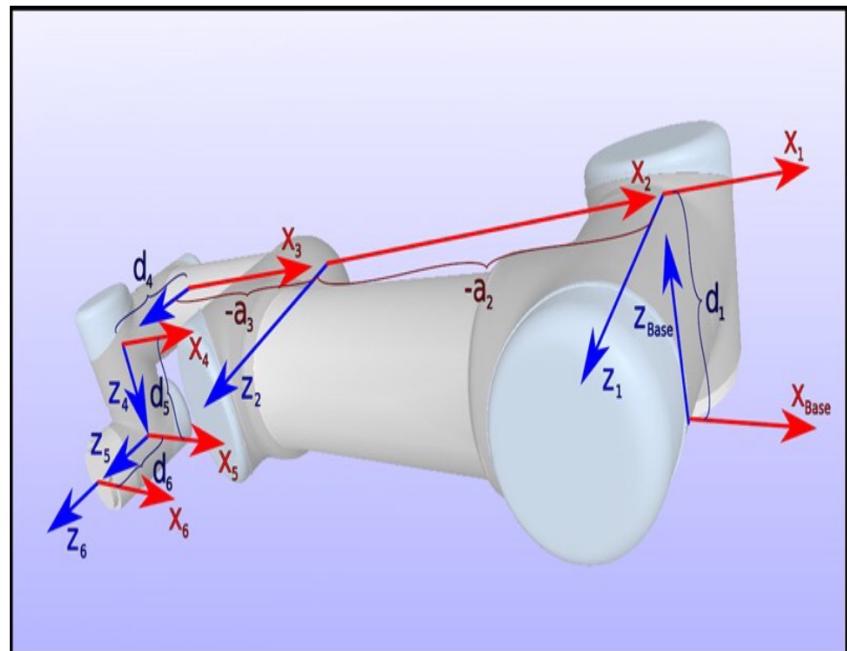
Craig, 3rd Ed., p. 98

Axis i	$a_{i-1}$	$\alpha_{i-1}$	$d_i$	$\theta_i$
joint 0 $\rightarrow$ 1 = i	0 no displacement between $z_i$ & $i-1$	0 no twist, collinear	$d_1$ VARIABLE	0 both X pointing in same dir
1 $\rightarrow$ 2 = i	$L_1$ PARAMETER	0 no twist, parallel	0 $x_s$ are co-planar	$\theta_2$ VARIABLE
2 $\rightarrow$ 3 = i	$L_2$ PARAMETER	0 no twist, parallel	0 $x_s$ are co-planar	$\theta_3$ VARIABLE

## ⑤ Frames with standard names



## ⑥ DH Parameters of the URs



DH tables are available online:

UR3e							
Kinematics	theta [rad]	a [m]	d [m]	alpha [rad]	Dynamics	Mass [kg]	Center of Mass [m]
Joint 1	0	0	0.15185	$\pi/2$	Link 1	1.98	[0, -0.02, 0]
Joint 2	0	-0.24355	0	0	Link 2	3.4445	[0.13, 0, 0.1157]
Joint 3	0	-0.2132	0	0	Link 3	1.437	[0.05, 0, 0.0238]
Joint 4	0	0	0.13105	$\pi/2$	Link 4	0.871	[0, 0, 0.01]
Joint 5	0	0	0.08535	$-\pi/2$	Link 5	0.805	[0, 0, 0.01]
Joint 6	0	0	0.0921	0	Link 6	0.261	[0, 0, -0.02]

UR5e							
Kinematics	theta [rad]	a [m]	d [m]	alpha [rad]	Dynamics	Mass [kg]	Center of Mass [m]
Joint 1	0	0	0.1625	$\pi/2$	Link 1	3.761	[0, -0.02561, 0.00193]
Joint 2	0	-0.425	0	0	Link 2	8.058	[0.2125, 0, 0.11336]
Joint 3	0	-0.3922	0	0	Link 3	2.846	[0.15, 0.0, 0.0265]
Joint 4	0	0	0.1333	$\pi/2$	Link 4	1.37	[0, -0.0018, 0.01634]
Joint 5	0	0	0.0997	$-\pi/2$	Link 5	1.3	[0, 0.0018, 0.01634]
Joint 6	0	0	0.0996	0	Link 6	0.365	[0, 0, -0.001159]

UR10e							
Kinematics	theta [rad]	a [m]	d [m]	alpha [rad]	Dynamics	Mass [kg]	Center of Mass [m]
Joint 1	0	0	0.1807	$\pi/2$	Link 1	7.369	[0.021, 0.000, 0.027]
Joint 2	0	-0.6127	0	0	Link 2	13.051	[0.38, 0.000, 0.158]
Joint 3	0	-0.57155	0	0	Link 3	3.989	[0.24, 0.000, 0.068]
Joint 4	0	0	0.17415	$\pi/2$	Link 4	2.1	[0.000, 0.007, 0.018]
Joint 5	0	0	0.11985	$-\pi/2$	Link 5	1.98	[0.000, 0.007, 0.018]
Joint 6	0	0	0.11655	0	Link 6	0.615	[0, 0, -0.026]

With these tables, we can easily build our own simplified robot simulator using the formulas for  ${}^{i-1}H_i$  in section ③ and concatenating them. However, note that the frame origins can be located outside from the robot.