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You can download the sources of this presentation here: https://github.com/mxochicale/mrhd

# Motor Theory and Practice

Medical Robotics: Hardware Development 3th & 5th of February 2020

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### Outline

- 1. Introduction
- 2. Motor Circuit and equations
- 3. Motors and Motor types
- 4. Motor Control
- 5. Summary



## Introduction to Motors

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### Introduction to Motors

Introduction

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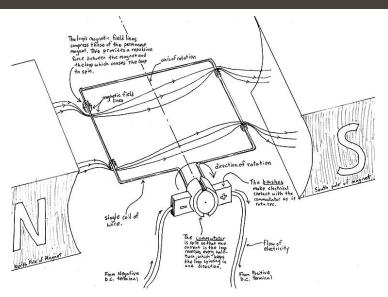
Motors of all types serve to convert electrical energy into mechanical energy.

### Some Motors in the school of BMEIS



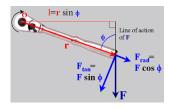


### How do a motor work

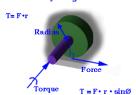


## Torque

Torque, also known as momentum, is the term used to talk about forces that cause or change rotational motion.



For the case of a wheel or winch the force is always tangent.



$$T = r \cdot \mathbf{F} \cdot \sin(\phi)$$
$$T = r \cdot \mathbf{F}_{tan}$$

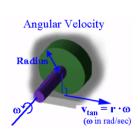
Units of torque

- \* SI: newton-meters (N-m)
- \* English: inch-pounds (in-lb), foot-pounds (ft-lb), inch-ounces (in-oz)

Summary

## Speed

The rate of rotation around an axis usually expressed in radians or revolutions per second or per minute.



$$1revolution = 360deg$$
 
$$1revolution = 2\pi radians$$
 
$$1radian = (180/\pi)deg$$
 
$$1deg = (\pi/180)radians$$

Units of speed:

- \* radians/second (rad/s)
- \* revolutions/second (rps)
- \* revolutions/minute (rpm)

From the angular velocity  $\omega$ , we can find the tangential velocity with  $v_{tan}=r\cdot\omega$  anywhere in the rotating body.

### Power

When a torque T (with respect to the axis of rotation) acts on a body that rotates with angular velocity  $\omega$ , its power (rate of doing work) is the product of the torque and angular velocity.

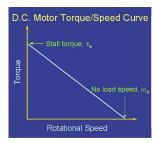
$$P_{rot} = T \cdot \omega$$

Units of power:

- \* SI: Watts (W), newton-meters per second (N-m/s)
- \* English: foot-pound per second (ft-lb/s), horsepower (hp)

Summary

## Torque/Speed Curves

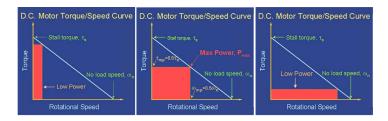


There is a tradeoff between how much torque a motor delivers, and how fast the output shaft spins.

- \* The stall torque  $(T_s)$  point in the curve where torque is at its maximum but the shaft is not rotating.
- \* The no load speed  $(\omega_n)$  maximum output speed of the motor (where no torque is applied to the shaft)

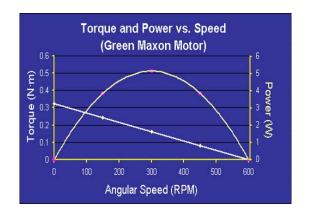
## Torque/Speed Curves

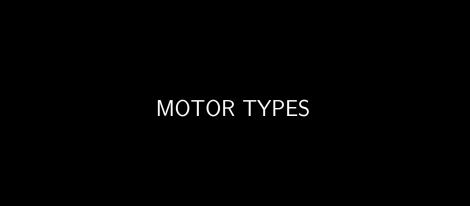
The area under the curve is the power given by the product of torque and angular velocity.



\* Due to the linear relationship of torque and angular velocity, the maximum power occurs at the point where  $\omega=1/2_n$ ,  $T=1/2T_s$ .

## Power/Torque and Power/Speed Curves



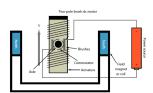


## Choosing an electric motor

- Torque
- Speed
- Precision and Accuracy
- Voltage
- Cost
- Form factor

- 1. Brushed DC Motor
- 2. DC gear motors
- 3. Brushless motors
- 4. Servo motors
- 5. Stepper motors

## Brushed DC Motor



### **Advantages:**

- \* Inexpensive
- \* Lightweight
- \* Reasonable Efficient
- \* Good low-speed torque

#### **Limitations:**

audible whine from the commutator brushes, create electrical noise

### **Applications:**

- \* Toys
- \* RC Servos
- \* Gear Motors

## DC geat motors



### Advantages:

- \* Speed reduction
- \* Increase torque

#### Limitations:

The extra resistance can make these gear-trains balky at low speeds.

### **Applications:**

- \* Robot Drive Trains
- \* Radio Control Vehicles
- \* Cordless Tools

### Brushless motors



### **Advantages:**

- \* Quiet
- \* Efficient

#### **Limitations:**

Some types of brushless motors require a separate controller

### **Applications:**

Multicopters, Drones, Radio Control Vehicles, Disk Drives, Fans, Industrial Servos, Hybrid Vehicles, High-End Gearmotors

### Servo motors



### **Advantages:**

- \* Low cost (RC Servos)
- \* Variety There is a wide range of sizes and torque ratings
- \* Simple to control using logic level pulses from a microcontroller or a dedicated servo controller

#### **Limitations:**

Most RC servos are limited to 180 degrees of motion and positioning accuracy and repeatability of +/-1 degree is typical.

### **Applications:**

Robotics, Animatronics, Radio Control Cars/Boats/Planes

## Stepper motors



### **Advantages:**

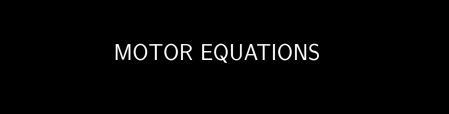
- \* Precise repeatable positioning
- \* Precise speed control
- \* Excellent low-speed torque
- \* Excellent 'holding torque' to maintain position

#### **Limitations:**

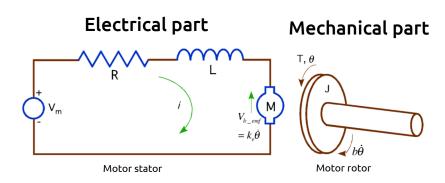
- \* Low efficiency
- \* May need encoder or limit switch to establish a reference position
- \* Subject to missed steps if overloaded

## **Applications:**

3D Printers, CNC Machines, Camera rigs Robotics, Printers, Precision Gearmotors



## Motor Modelling



## DC motor modelling: electrical part

By Kirchhoff's Voltage Law, we have

$$\begin{split} V_m - V_R - V_L - V_{emf} &= 0 \\ V_m - Ri - L \frac{di}{dt} - k_e \dot{\theta} &= 0 \end{split} \tag{1}$$

Assumming the circuit has a very fast response, Eq (1) with  $L \approx 0$  is presented as

$$V_m - Ri - k_e \dot{\theta} = 0$$

$$\frac{V_m}{R} - \frac{k_e}{R} \dot{\theta} = i$$
(2)

## DC motor modelling: mechanical part

By Newton's Law (torque aka energy balance), we have

$$T_e - T_{\dot{\theta}} - T_b - T_L = 0 \tag{3}$$

Where  $T_e$  is the electromagnetic torque.  $T_{\dot{\theta}}$ , is torque generated from the rotational acceleration of the rotor.  $T_b$ , is the torque due to the friction and angular velocity in the motor.  $T_L$  is the torque of the mechanical load (external load).

$$K_t i - J\ddot{\theta} - b\dot{\theta} - T_L = 0 \tag{4}$$

## DC motor modelling: complete

Assume the motor is not connected to the load (i.e.  $T_L=0$ ) in Eq 4, we have

$$J\ddot{\theta} + b\dot{\theta} = K_t i$$

$$\frac{J}{K_t} \ddot{\theta} + \frac{b}{K_t} \dot{\theta} = i$$
(5)

## DC motor modelling: complete

Subtituting i from (2) in (5), we then have

$$\frac{J}{K_t}\ddot{\theta} + \frac{b}{K_t}\dot{\theta} = \frac{V_m}{R} - \frac{k_e}{R}\dot{\theta}$$

$$\frac{J}{K_t}\ddot{\theta} + (\frac{b}{K_t} + \frac{k_e}{R})\dot{\theta} = \frac{V_m}{R}$$

$$J\ddot{\theta} + (b + \frac{k_t k_e}{R})\dot{\theta} = V_m \frac{k_t}{R}$$
(6)

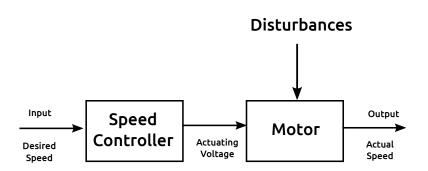
First-order differential equation in angular velocity

$$J\dot{\omega} + (b + \frac{k_t k_e}{R})\omega = V_m \frac{k_t}{R}$$

## Motor Modelling

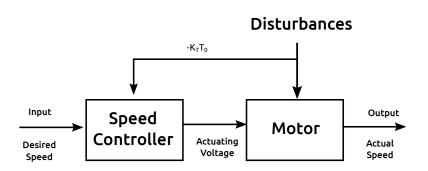


## Open loop



(Lewis A. D. 2003) 32

## Closed loop



(Lewis A. D. 2003) 33



## Title

### References



Andrew D. Lewis

» A Mathematical Approachto Classical Control « Open Book (2003)

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