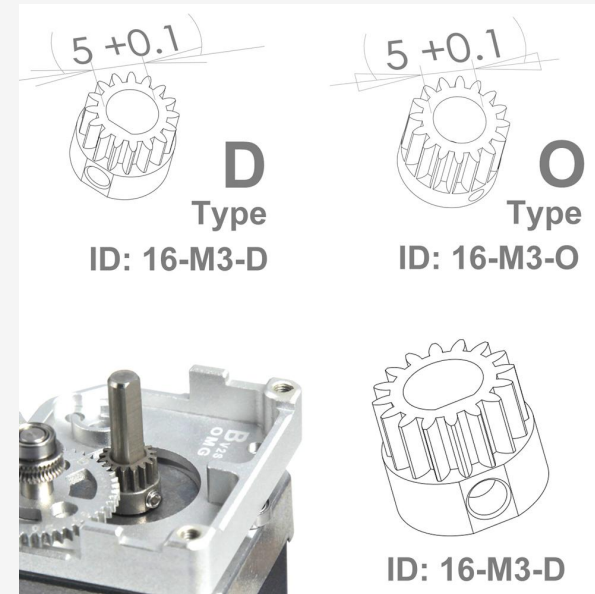
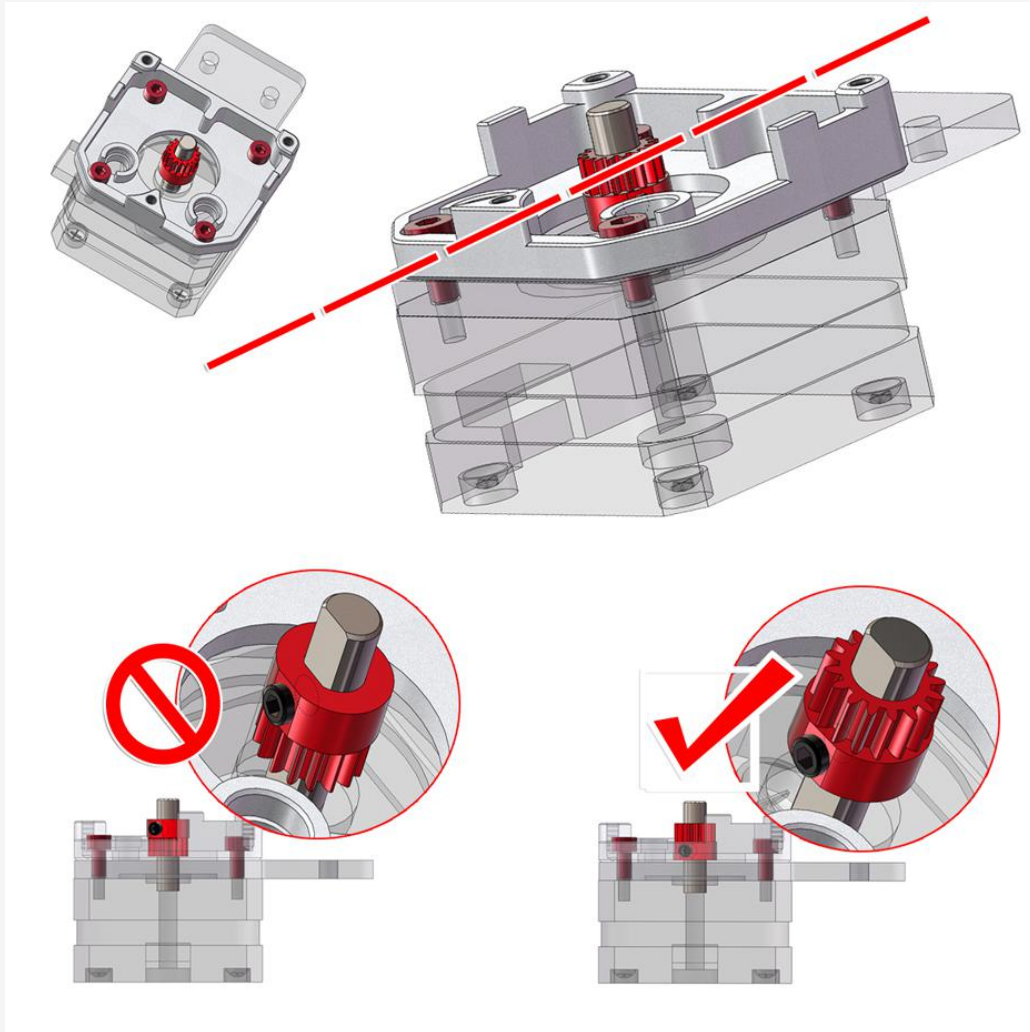
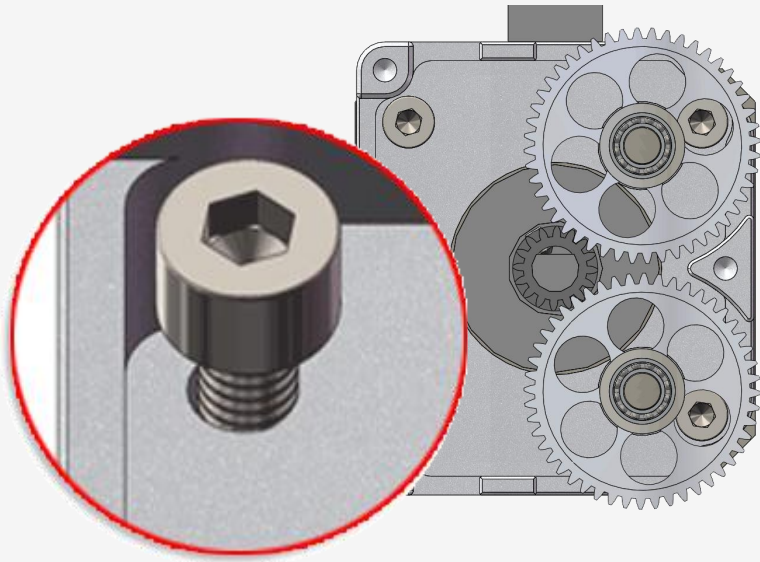


# Installation instructions

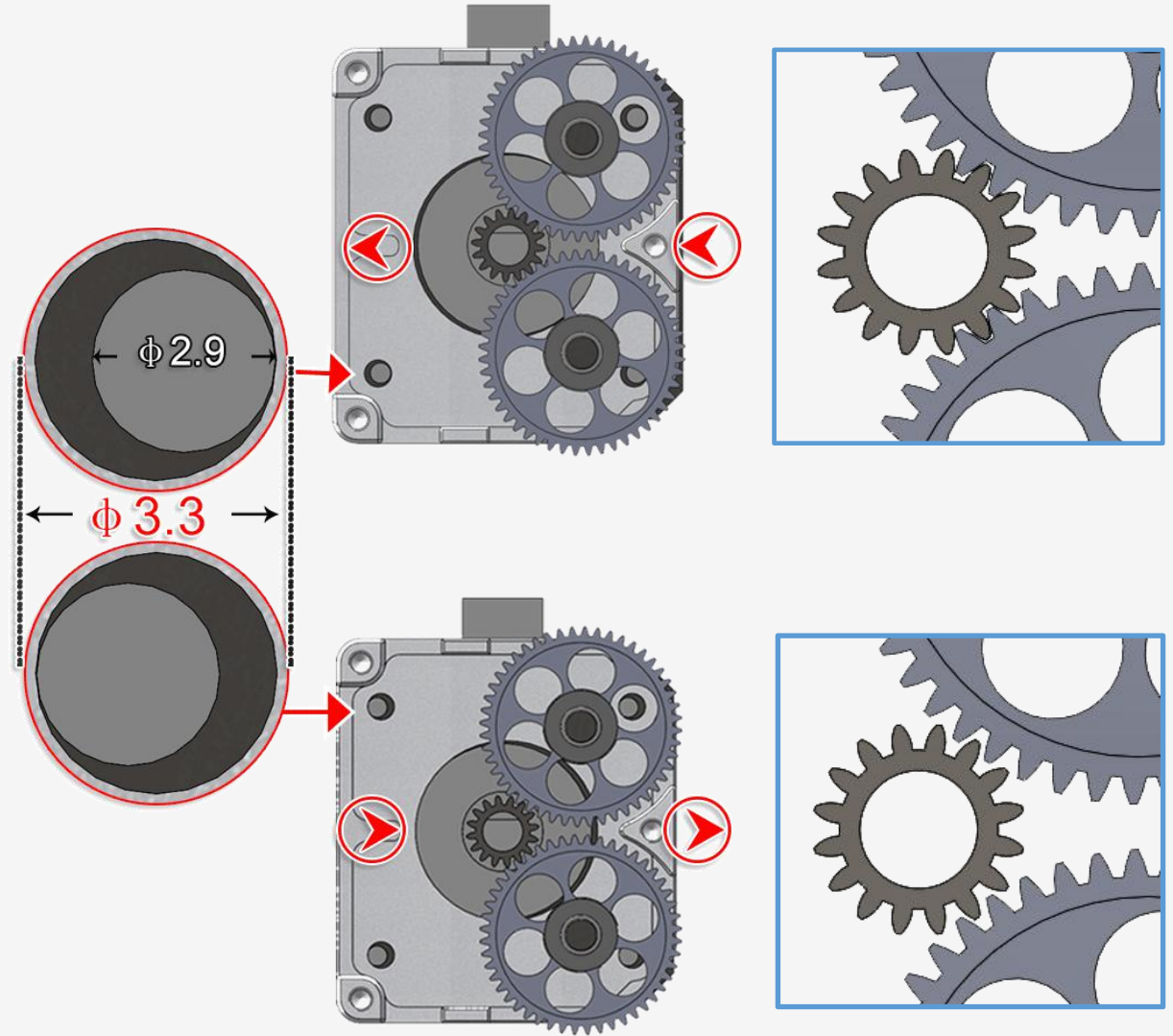


# Gear Bite Position

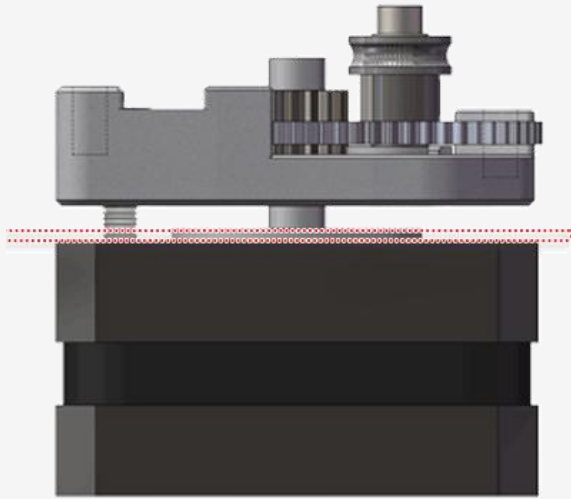


1/ Adjust the gear clearance first.

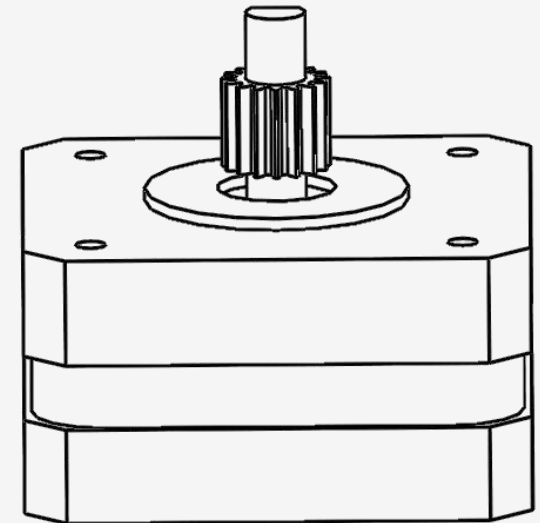
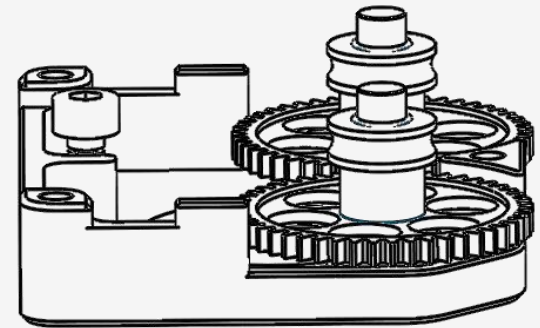
2/ Then tighten the M3 screws



# 42 Step MOTO Position



ID: E-A02



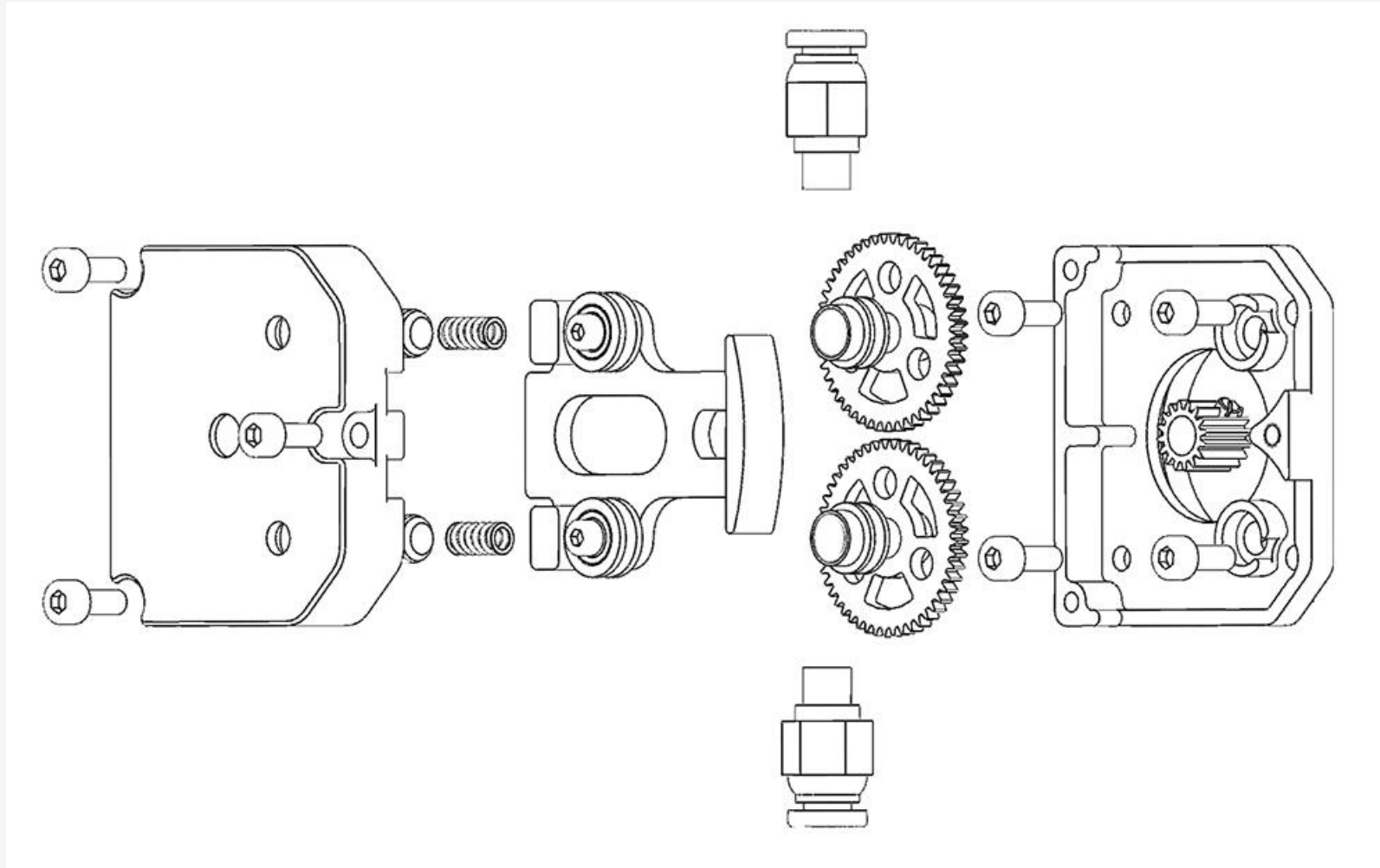
STL 3D printing file download

<https://github.com/my3dltd/OMG-V2-S/blob/main/E-A02.STL>

Direct extrusion stepper motor adaptation

Need to increase the height of the motor and the extruder:  
avoid the middle motor higher than the cylinder

# Installation instructions

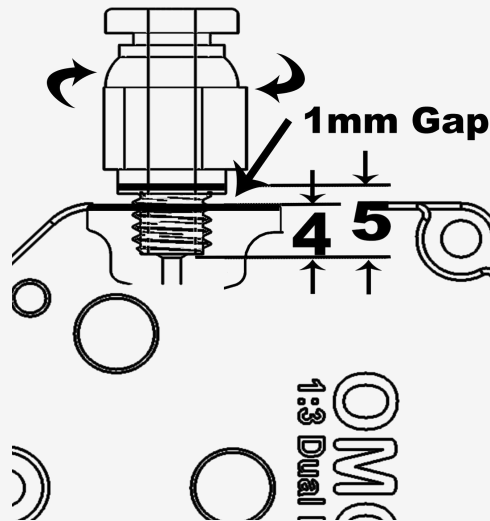
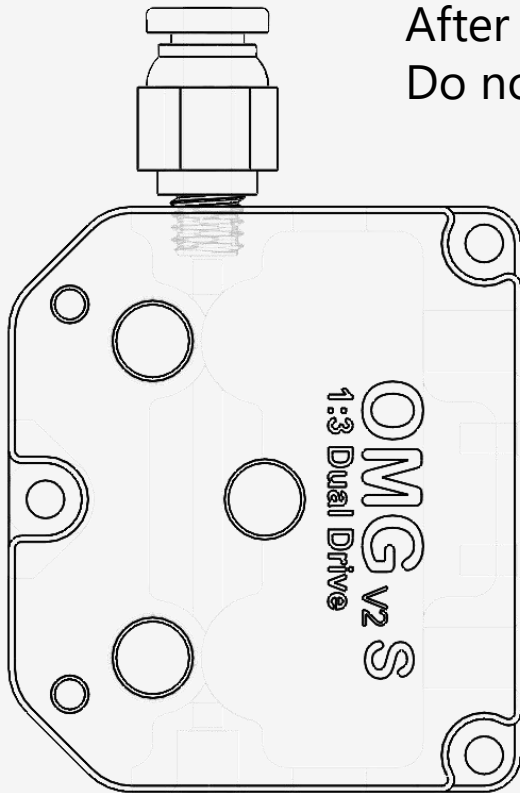




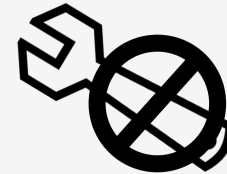
# Connector installation



Tighten the screw of the pneumatic connector by hand OK  
Prohibit the use of tools  
After installation, there is a 1mm gap distance is normal  
Do not use tools with strong torque-cause breakage

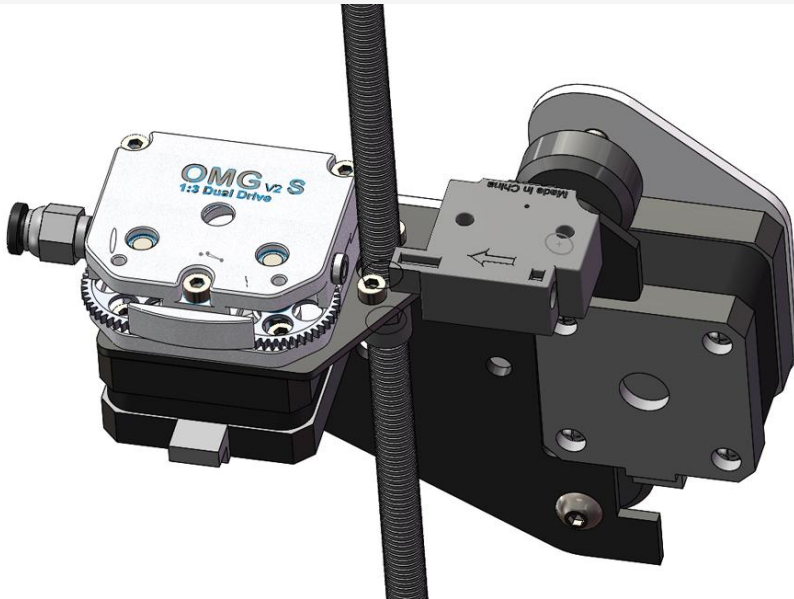
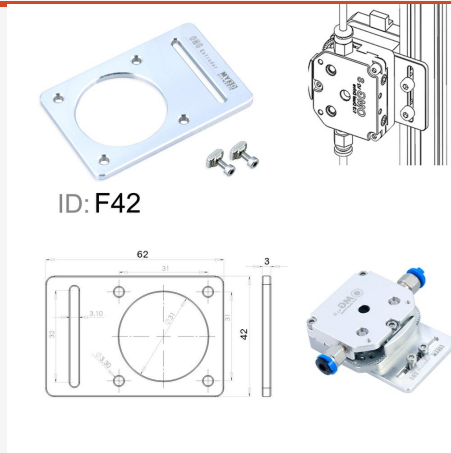


**Tighten The Screw  
By Hand OK  
NO USE Tool**



# Far distance Filament Feeding

**MY3D**



## **F1 SET**

Long-Distance Feeding Filament

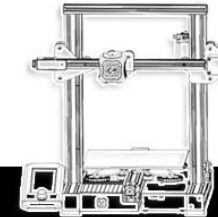
**Ender 3**

**Ender 3 v2**

**Ender 3 Por**

**Ender 5**

**CR 10** ○○○○○

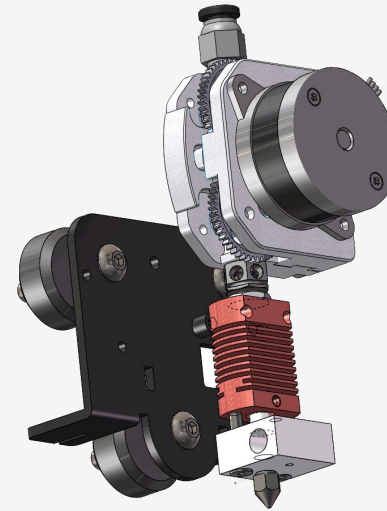
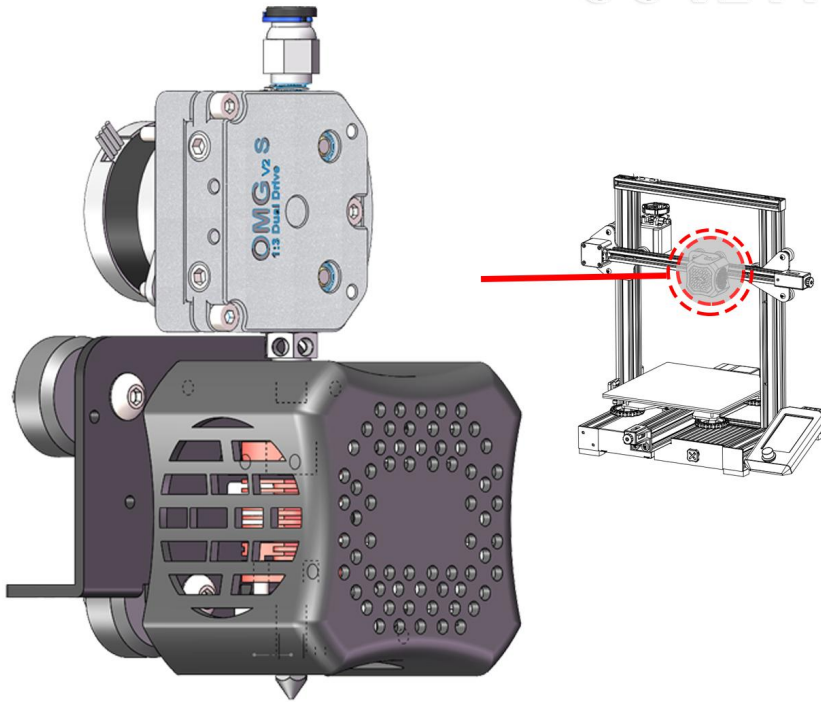


# Direct extruder D1

**MY3D**

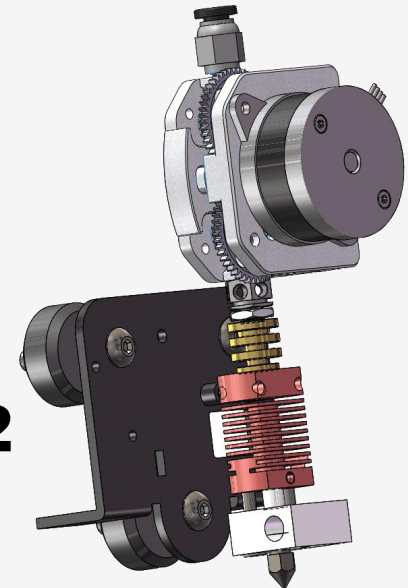
**D1**  
Direct extrusion

**CR 10 Ender**  
**3 5 V2 Pro**



**Ender 3 5 Pro**  
**CR 10...**

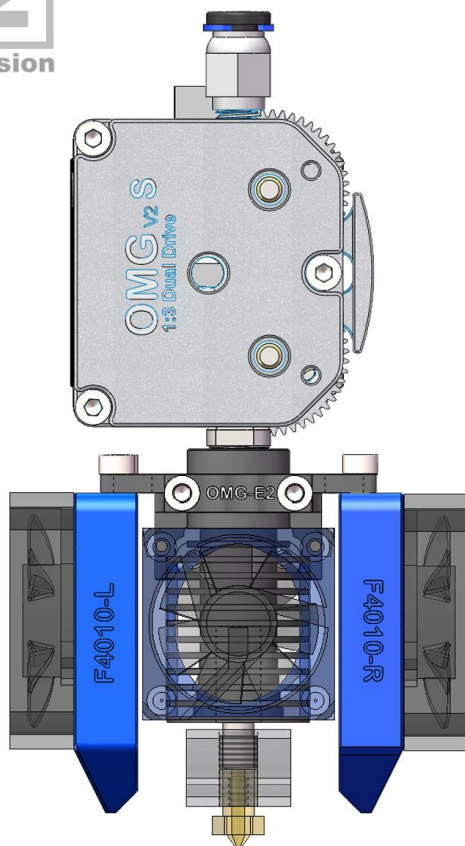
**Ender 3 V2**



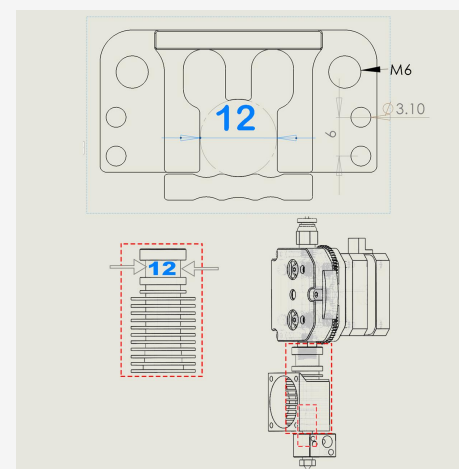
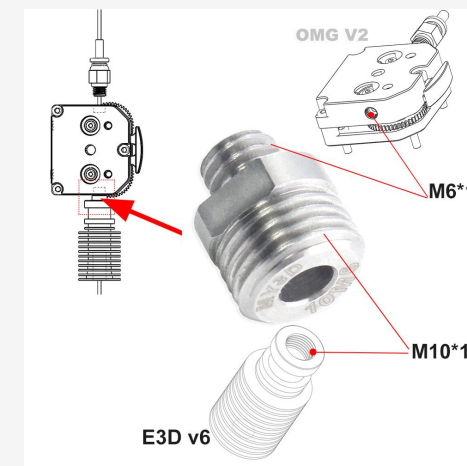
# Direct Extruder D2

**MY3D**

**D2**  
Direct extrusion

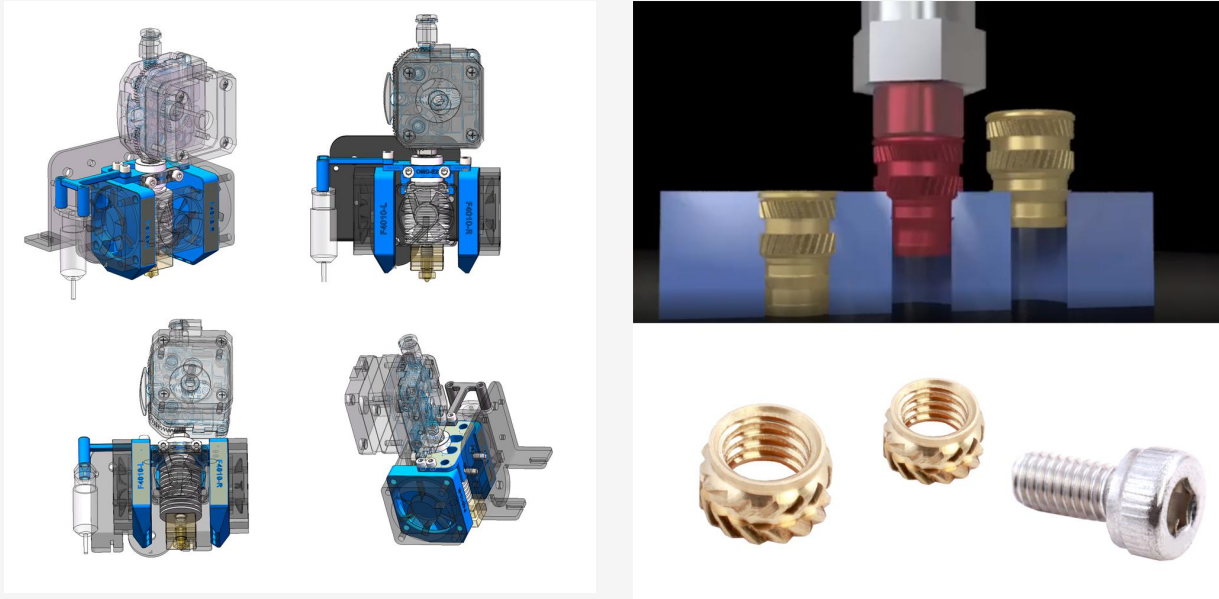


**E3D V6**





# Direct extruder for E3D V6 D2



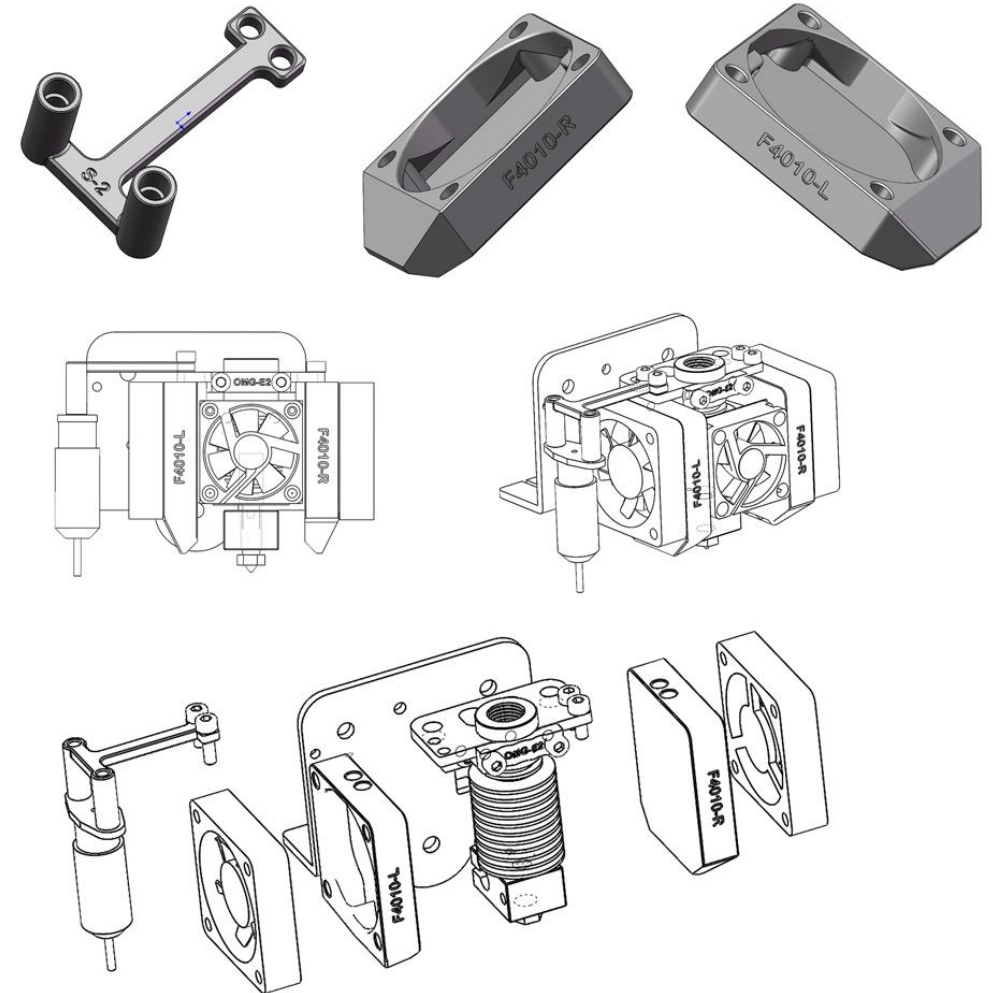
Printable STL file download link

**F4010-L.STL**

<https://github.com/my3dltd/OMG-V2-S/blob/main/F4010-L.STL>

**F4010-R.STL**

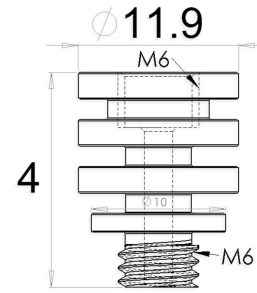
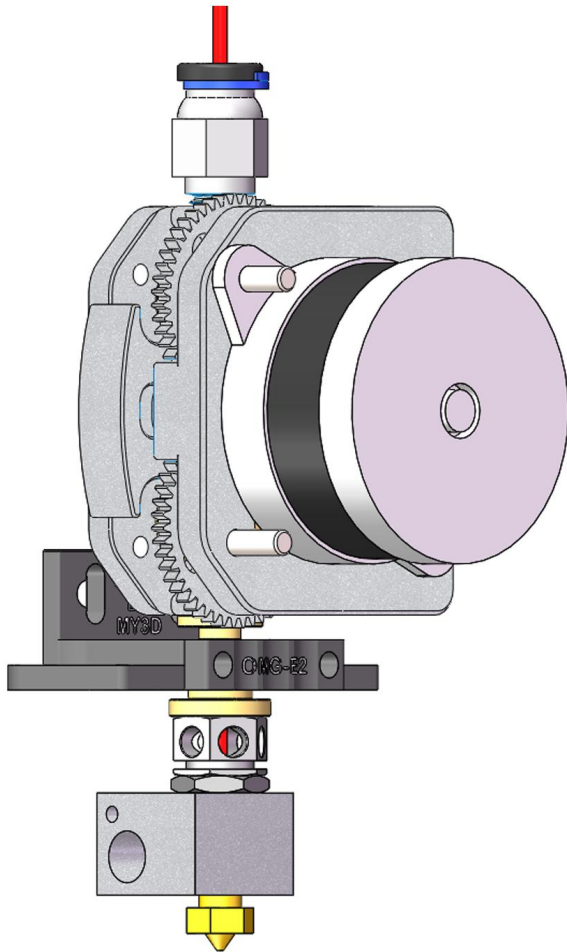
<https://github.com/my3dltd/OMG-V2-S/blob/main/F4010-R.STL>



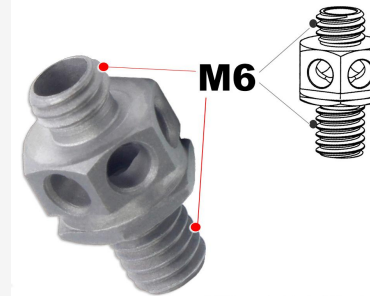
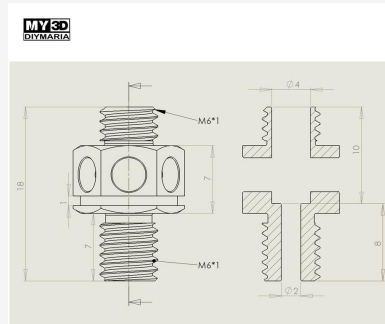
# Direct Extruder D3



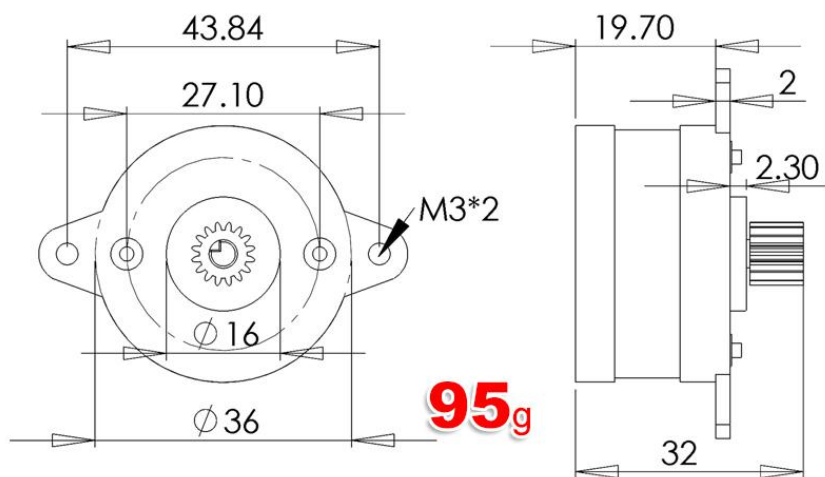
**D3**  
Direct extrusion



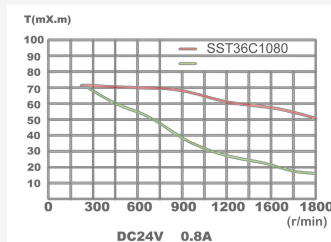
ID: H2M6



ID: **M6A**  
GRADE5 TC4



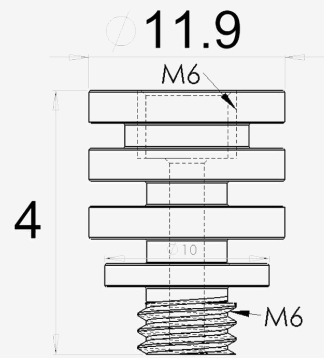
ID: SST36C1080-16



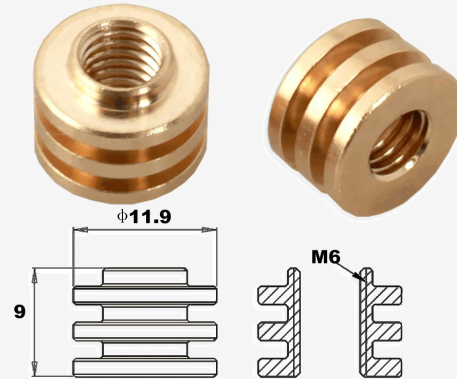
Adjust the direction of motor rotation



# Adapter parts



ID: H2M6



ID: H2M6A

