

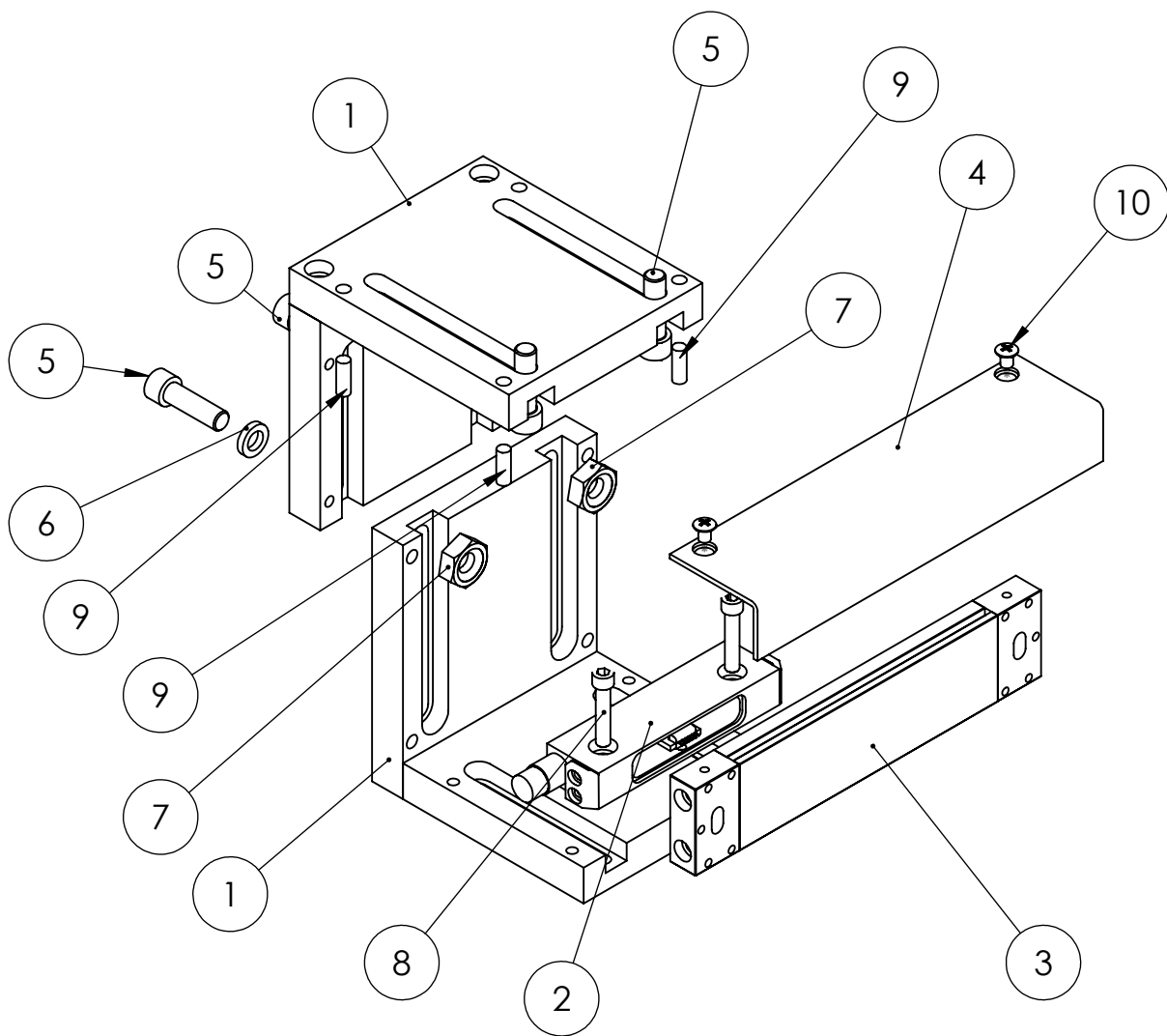


Mill machine Read Head Installation instructions



support@accudro.com
1-877-407-3515





ITEM NO.	DESCRIPTION	QTY.
1	Reader head mounting 'L' bracket for Y axis	2
2	Magnetic Read Head ME6012_20	1
3	Linear Magnetic Scale LE2910	1
4	Scale Guard SG-LE2910	1
5	socket head cap screw_iso 20	4
6	Plain Washer M6	2
7	M6 Nyloc Nut	2
8	socket head cap screw_iso 20	2
9	M4 Grub screw	4
10	Countersunk Screw M3_5mm	2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

INNOVATIVE AUTOMATION PRODUCTS

	NAME	SIGNATURE	DATE
DRAWN	Basavaraj S		
CHK'D	Yogesh Sir		

Universal mounting kit for magnetic reader head

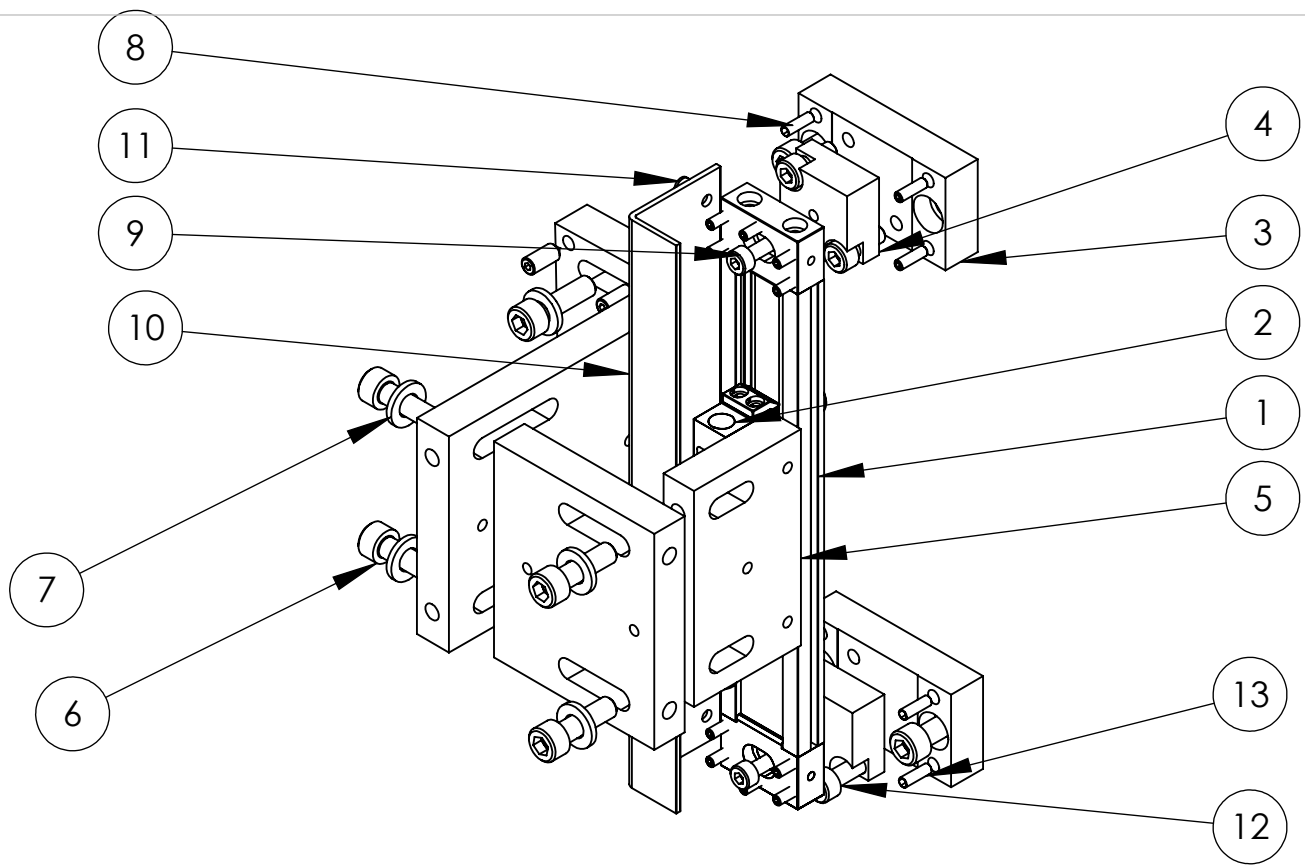
MATERIAL:

DWG NO.

A4

SCALE:1:5

SHEET 1 OF 1



ITEM NO	DESCRIPTION	ITEM CODE	QTY.
1	Magnetic Scale		1
2	Magnetic head		1
3	Mounting Block-1		2
4	Mounting Block-2		2
5	R/H bracket		4
6	Socket head cap screw -m6 * 20		12
7	Plane washer m6		6
8	Socket set flat point grub m5*10		10
9	Socket head cap screw -m4 * 16		2
10	Scale Guard		1
11	Socket countrshank screw		2
12	Socket head cap screw -m5 * 15		4
13	Socket set flat point grub m3*10		10

INNONATIVE AUTOMATION PRODUCT

ME-6012-20 MILLING BRACKET Z AXIS ASSEMBLY