ESL 120	CIVIL & MECHANICAL WORKSHOP	CATEGORY	L	T	P	CREDIT	YEAR OF INTRODUCTION
			0	0	2	1	2019

Preamble: The course is designed to train the students to identify and manage the tools, materials and methods required to execute an engineering project. Students will be introduced to a team working environment where they develop the necessary skills for planning, preparing and executing an engineering project.

To enable the student to familiarize various tools, measuring devices, practices and different methods of manufacturing processes employed in industry for fabricating components.

Prerequisite: None

Course Outcomes: After the completion of the course the student will be able to:

Course Outcome	Course Outcome Description
CO 1	Name different devices and tools used for civil engineering measurements
CO 2	Explain the use of various tools and devices for various field measurements
CO 3	Demonstrate the steps involved in basic civil engineering activities like plot measurement, setting out operation, evaluating the natural profile of land, plumbing and undertaking simple construction work.
CO 4	Choose materials and methods required for basic civil engineering activities like field measurements, masonry work and plumbing.
CO 5	Compare different techniques and devices used in civil engineering measurements
CO 6	Identify Basic Mechanical workshop operations in accordance with the material and objects
CO 7	Apply appropriate Tools and Instruments with respect to the mechanical workshop trades
CO 8	Apply appropriate safety measures with respect to the mechanical workshop trades

Mapping of course outcomes with program outcomes:

	PO 1	PO 2	PO 3	PO 4	PO 5	PO 6	PO 7	PO 8	PO 9	PO 10	PO 11	PO 12
CO 1	1	-	-	-	1	1	-	-	2	2	-	-
CO 2	1	-	-	-	1	1	-	-	2	2	-	-
CO 3	1	-	-	-	1	1	-	2	2	2	1	-
CO 4	1	-	-	-	1	1	-	2	2	2	1	1
CO 5	1	-	-	-	1	1	-	-	2	2		1
CO 6	2											

CO 7	2											
CO 8	2											

Mark distribution

Total Marks	CIE	ESE	ESE Duration
100	70	30	1 hour

Assessment Procedure: Total marks allotted for the course is 100 marks. CIE shall be conducted for 70 marks and ESE for 30 marks. CIE should be done for the work done by the student and also viva voce based on the work done on each practical session. ESE shall be evaluated by written examination of one hour duration conducted internally by the institute.

Continuous Internal Evaluation Pattern:

Attendance : 20 marks
Class work/ Assessment /Viva-voce : 50 marks
End semester examination (Internally by college) : 30 marks

End Semester Examination Pattern: Written Objective Examination of one hour

SYLLABUS

PART 1

CIVIL WORKSHOP

Exercise 1. Calculate the area of a built-up space and a small parcel of land- Use standard measuring tape and digital distance measuring devices

Exercise 2. (a) Use screw gauge and vernier calliper to measure the diameter of a steel rod and thickness of a flat bar

(b) Transfer the level from one point to another using a water level

(c) Set out a one room building with a given plan and measuring tape

Exercise 3. Find the level difference between any two points using dumpy level

Exercise 4. (a) Construct a $1\frac{1}{2}$ thick brick wall of 50 cm height and 60 cm length using English bond. Use spirit level to assess the tilt of walls.

(b) Estimate the number of different types of building blocks to construct this wall.

Exercise 5. (a) Introduce the students to plumbing tools, different types of pipes, type of connections, traps, valves ,fixtures and sanitary fittings.

(b) Install a small rainwater harvesting installation in the campus

Reference Books:

1. Khanna P.N, "Indian Practical Civil Engineering Handbook", Engineers Publishers.
2. Bhavikatti. S, "Surveying and Levelling (Volume 1)", I.K. International Publishing House
3. Arora S.P and Bindra S.P, " Building Construction", Dhanpat Rai Publications
4. S. C. Rangwala, "Engineering Materials," Charotar Publishing House.

PART II

MECHANICAL WORKSHOP

LIST OF EXERCISES

(Minimum EIGHT units mandatory and FIVE models from Units 2 to 8 mandatory)

UNIT 1:- General : Introduction to workshop practice, Safety precautions, Shop floor ethics, Basic First Aid knowledge.

Study of mechanical tools, components and their applications: (a) Tools: screw drivers, spanners, Allen keys, cutting pliers etc and accessories (b) bearings, seals, O-rings, circlips, keys etc.

UNIT 2:- Carpentry : Understanding of carpentry tools

Minimum any one model

1. T –Lap joint 2. Cross lap joint 3. Dovetail joint 4. Mortise joints

UNIT 3:- Foundry : Understanding of foundry tools

Minimum any one model

1.Bench Molding 2. Floor Molding 3. Core making 4. Pattern making

UNIT 4: - Sheet Metal : Understanding of sheet metal working tools

Minimum any one model

1. Cylindrical shape
2. Conical shape
3. Prismatic shaped job from sheet metal

UNIT 5: - Fitting : Understanding of tools used for fitting

Minimum any one model

1. Square Joint
2. V- Joint
3. Male and female fitting

UNIT 6: - Plumbing : Understanding of plumbing tools, pipe joints

Any one exercise on joining of pipes making use of minimum three types of pipe joints

UNIT 7: - Smithy: Understanding of tools used for smithy.

Demonstrating the forge-ability of different materials (MS, Al, alloy steel and cast steels) in cold and hot states.

Observing the qualitative difference in the hardness of these materials

Minimum any one exercise on smithy

1. Square prism
2. Hexagonal headed bolt
3. Hexagonal prism
4. Octagonal prism

UNIT 8: -Welding: Understanding of welding equipments

Minimum any one welding practice

Making Joints using electric arc welding. bead formation in horizontal, vertical and over head positions

UNIT 9: - Assembly: Demonstration only

Dissembling and assembling of

1. Cylinder and piston assembly
2. Tail stock assembly
3. Bicycle
4. Pump or any other machine

UNIT 10: - Machines: Demonstration and applications of the following machines

Shaping and slotting machine; Milling machine; Grinding Machine; Lathe; Drilling Machine.

UNIT 11: - Modern manufacturing methods: Power tools, CNC machine tools, 3D printing, Glass cutting.

Course Contents and Lecture Schedule:

No	Topic	No of Sessions
1	**INTRODUCTION**	
1.1	Workshop practice, shop floor precautions, ethics and First Aid knowledge. Studies of mechanical tools, components and their applications: (a) Tools: screw drivers, spanners, Allen keys, cutting pliers etc and accessories (b) bearings, seals, O-rings, circlips, keys etc	1
2	**CARPENTRY**	
2.1	Understanding of carpentry tools and making minimum one model	2

3	**FOUNDRY**	
3.1	Understanding of foundry tools and making minimum one model	2
4	**SHEET METAL**	
4.1	Understanding of sheet metal working tools and making minimum one model	2
5	**FITTING**	
5.1	Understanding of fitting tools and making minimum one model	2
6	**PLUMBING**	
6.1	Understanding of pipe joints and plumbing tools and making minimum one model	2
7	**SMITHY**	
7.1	Understanding of smithy tools and making minimum one model	2
8	**WELDING**	
8.1	Understanding of welding equipments and making minimum one model	2
9	**ASSEMBLY**	
9.1	Demonstration of assembly and dissembling of multiple parts components	1
10	**MACHINES**	
10.1	Demonstration of various machines	1
11	**MODERN MANUFACTURING METHODS**	
11.1	Demonstrations of: power tools, CNC Machine tools, 3D printing, Glass cutting	1

Continuous Internal Evaluation Pattern:

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Class work/ Assessment /Viva-voce	: 50 marks
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End Semester Examination Pattern: Written Objective Examination of one hour

SYLLABUS

LIST OF EXPERIMENTS (MINIMUM 8 MANDATORY)

1. Estimation of total hardness of water-EDTA method
2. Potentiometric titration
3. Determination of cell constant and conductance of solutions.
4. Calibration of pH meter and determination of pH of a solution
5. Estimation of chloride in water
6. Identification of drugs using TLC
7. Determination of wavelength of absorption maximum and colorimetric estimation of Fe^{3+} in solution
8. Determination of molar absorptivity of a compound ($KMnO_4$ or any water soluble food colorant)
9. Synthesis of polymers (a) Urea-formaldehyde resin (b) Phenol-formaldehyde resin
10. Estimation of iron in iron ore
11. Estimation of copper in brass
12. Estimation of dissolved oxygen by Winkler's method
13. (a) Analysis of IR spectra (minimum 3 spectra) (b) Analysis of ^1H NMR spectra (minimum 3 spectra)
14. Flame photometric estimation of Na^+ to find out the salinity in sand
15. Determination of acid value of a vegetable oil
16. Determination of saponification of a vegetable oil

Reference Books

1. G. Svehla, B. Sivasankar, "Vogel's Qualitative Inorganic Analysis", Pearson, 2012.
2. R. K. Mohapatra, "Engineering Chemistry with Laboratory Experiments", PHI Learning, 2017.
3. Muhammed Arif, "Engineering Chemistry Lab Manual", Owl publishers, 2019.
4. Ahad J., "Engineering Chemistry Lab manual", Jai Publications, 2019.
5. Roy K Varghese, "Engineering Chemistry Laboratory Manual", Crownplus Publishers, 2019.
6. Soney C George, Rino Laly Jose, "Lab Manual of Engineering Chemistry", S. Chand & Company Pvt Ltd, New Delhi, 2019.