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| **Report Period from** | **16:15** | **to** | **04:30** | **on** | **15/12/2020** | **Shift: Night / White** |
| **Staff Present:** Blair, Mitchell, Leyton, Pete and myself,  **Absent:** Wayne (ANNL), Arthur away sick  **Leaving Early:**  **Zoe** in on a call back to pack, **Thank you!**  **Tetini** stayed till packer was running again, dedication right there | | | | | | |
| **Information from the previous shift:** | | | | | | |
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| **Information for all shifts:** | | | | | | |
| * 10-hour Whole milk runs daily planned until Friday, starting approx. 07:00 on Dryer * Today’s production aiming to start in the early afternoon to free up operators for a couple of meetings during the morning. | | | | | | |
| **WM6** | | | | | | |
| * Housekeeping completed * Area foamed | | | | | | |
| **WM7/E7/D7/P7** | | | | | | |
| **WM7 –** WM7: Issues with the line being stuck in the wrong status, connected to the “D7 Skim line” cip. Mixed up RUN#031422 3100 Batch 1 fine, but ran in ration all night as the FOSS keeping losing communication again. When we went to start the 2nd batch the same line as earlier was again stuck in the wrong status. On the phone to Honeywell from about 0200 right through until change over with no result    **E7 –**   * On product on arrival, #031421, running well. * 19:07 off product * Went to give HSI but wouldn’t get out of intermediate rinse step after caustic flush. More than likely my error but loaded a 3Q just in case it wasn’t. * Caustic Acid given then shutdown.   **D7\_**   * On product on arrival. * 19:39 HP line off product * 22:15 Dryer shutdown. * HP line hooked up for next run   **P7 –**   * Just before changeover P7, started faulting**- (closer arms open/close cylinder fault).**   Engineers called and resolved quickly once their changeover completed. | | | | | | |
| **Extra Notes** | | | | | | |
| * JSA opened for HP line CIP. * Cyclone level and top level sanitised and extra cleaning forms completed. * Does anyone know why there were so many packs of new blues rubbish bags just dumped in the E7 airlock? * Can we please chase up Heat treatment CCP print outs today | | | | | | |
| **Work orders** | | | | | | |
| * NUT-201215-004 - P7 Closer arm open/close cylinder fault * NUT-201215-005 - WM7 E7VV7635 pin hole on a weld patched and clamped with a sanitized piece of rubber till a weld repair can be done. Pre heat treatment, photo on Supervisors phone. | | | | | | |