

On Time Orders in 2003

67.59 %

vs PY: ▼ -3.29 %

Cost to Manufacture in 2003

\$1.36M

vs PY: **A 82.86** %

Total Units Produced in 2003

1.86M

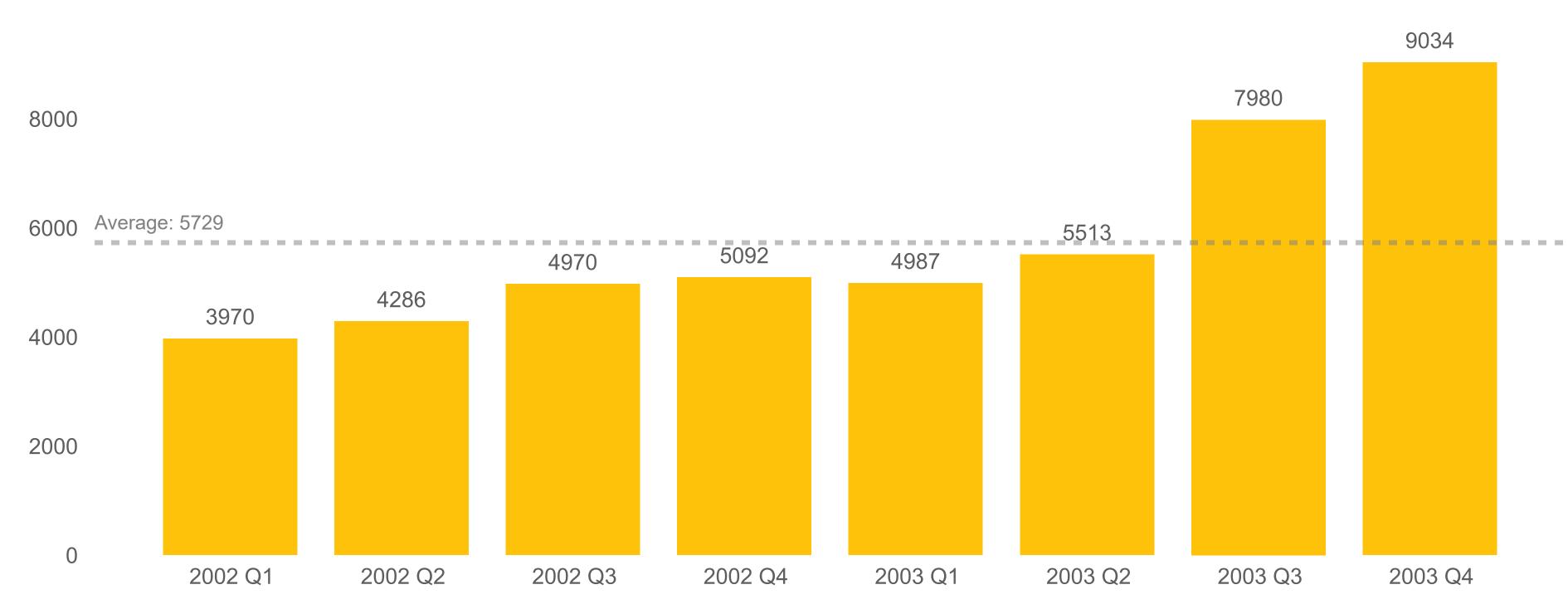
vs PY: **48.74** %

Total Units Scraped in 2003 5264

vs. PY: ▲ **80.71** %

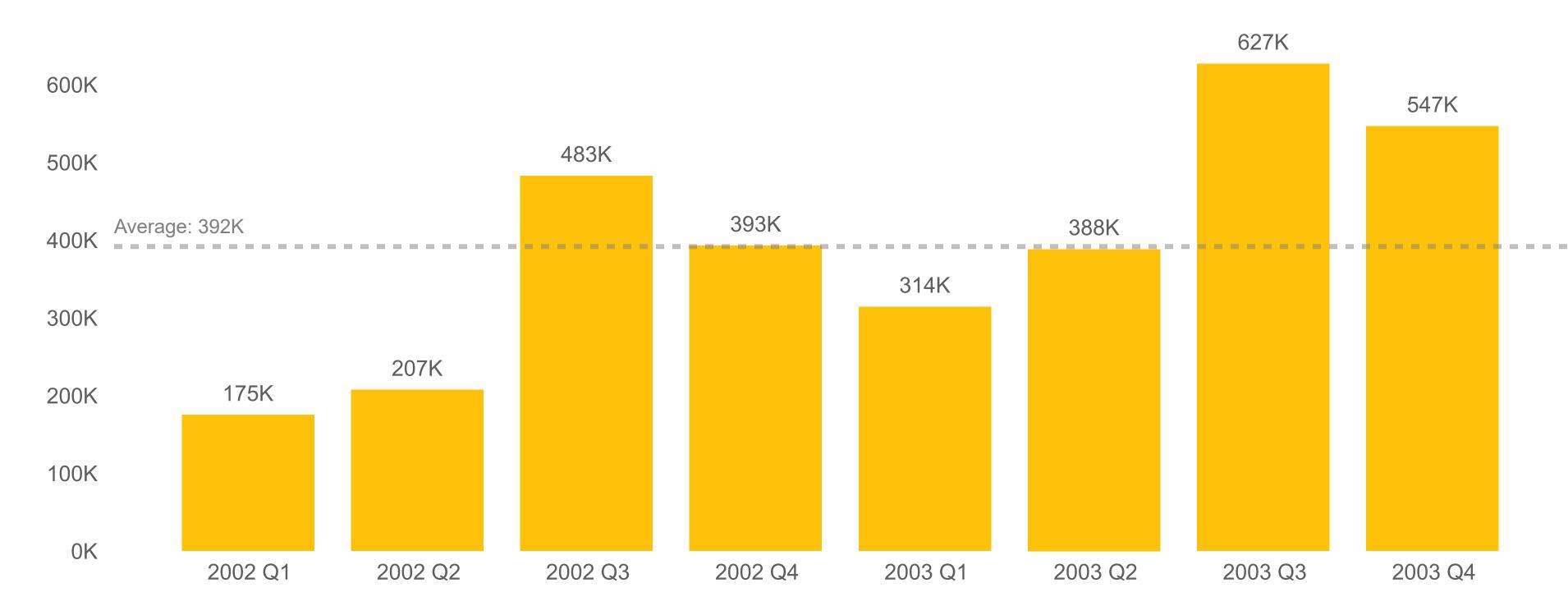
Quarterly Order Volume Trends

Number of Work Orders Placed Per Quarter



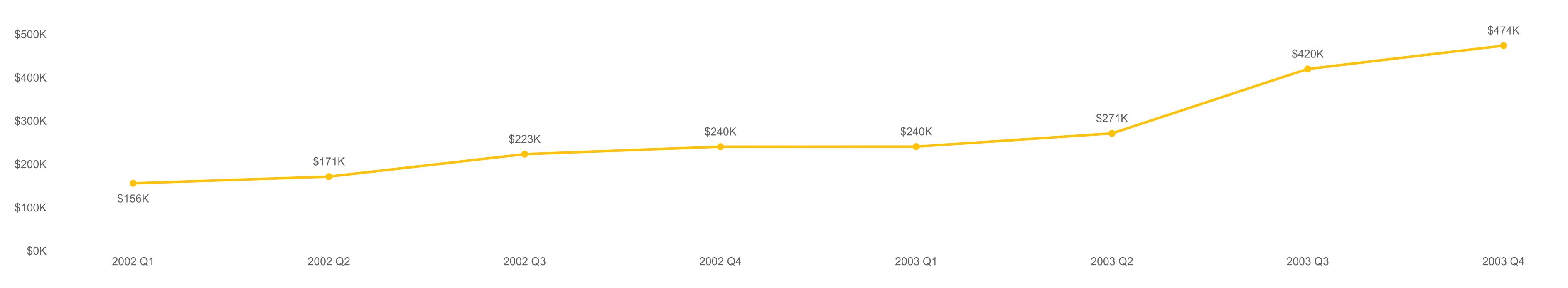
Quarterly Production Output Trends

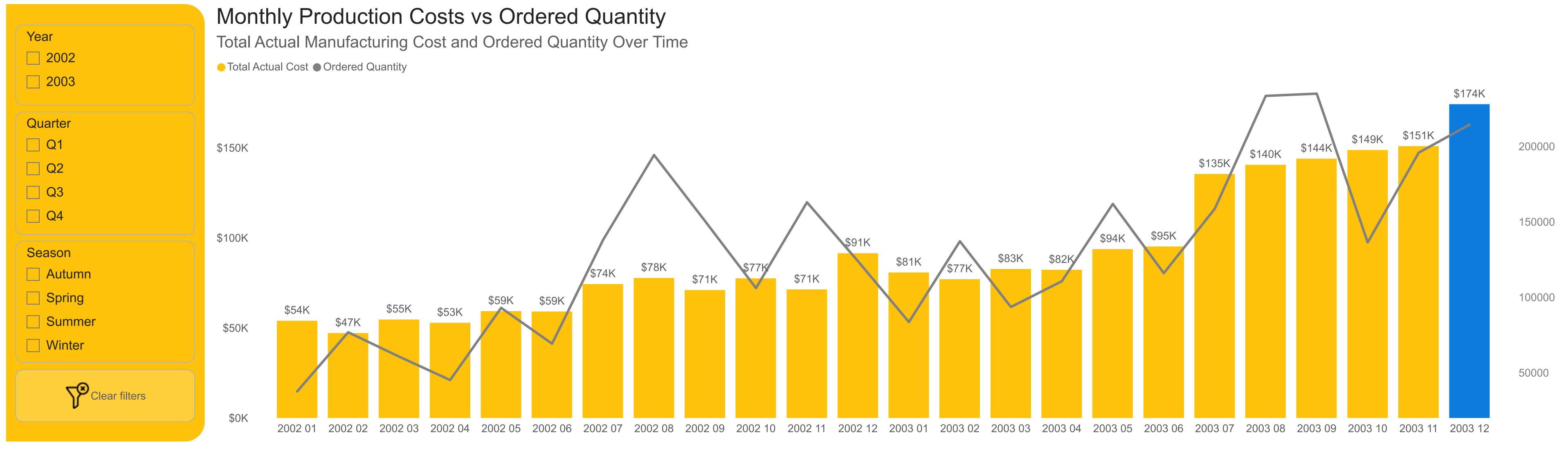
Volume of Units Produced Per Quarter



Quarterly Production Cost Trends

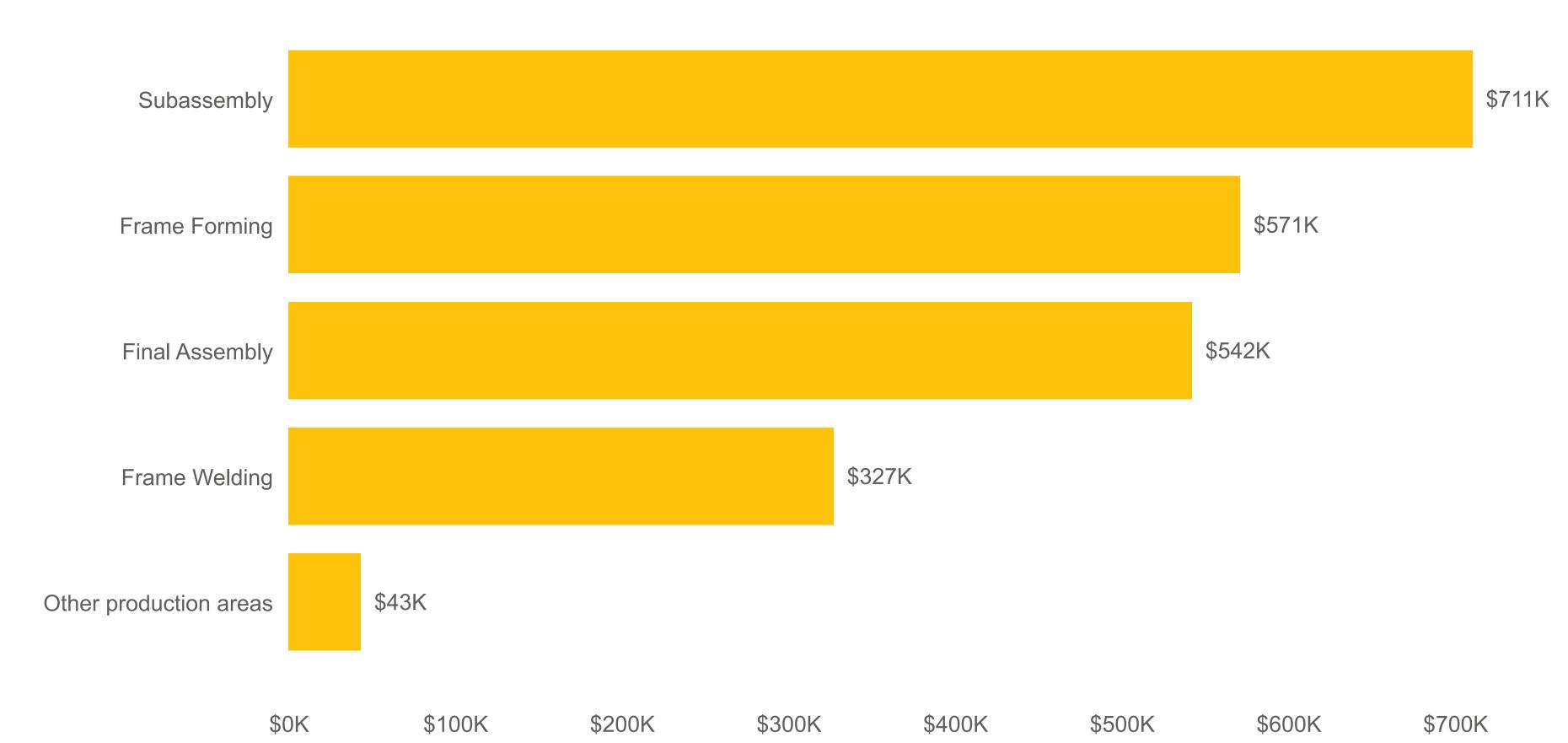
Total Manufacturing Costs Incurred Per Quarter \$600K





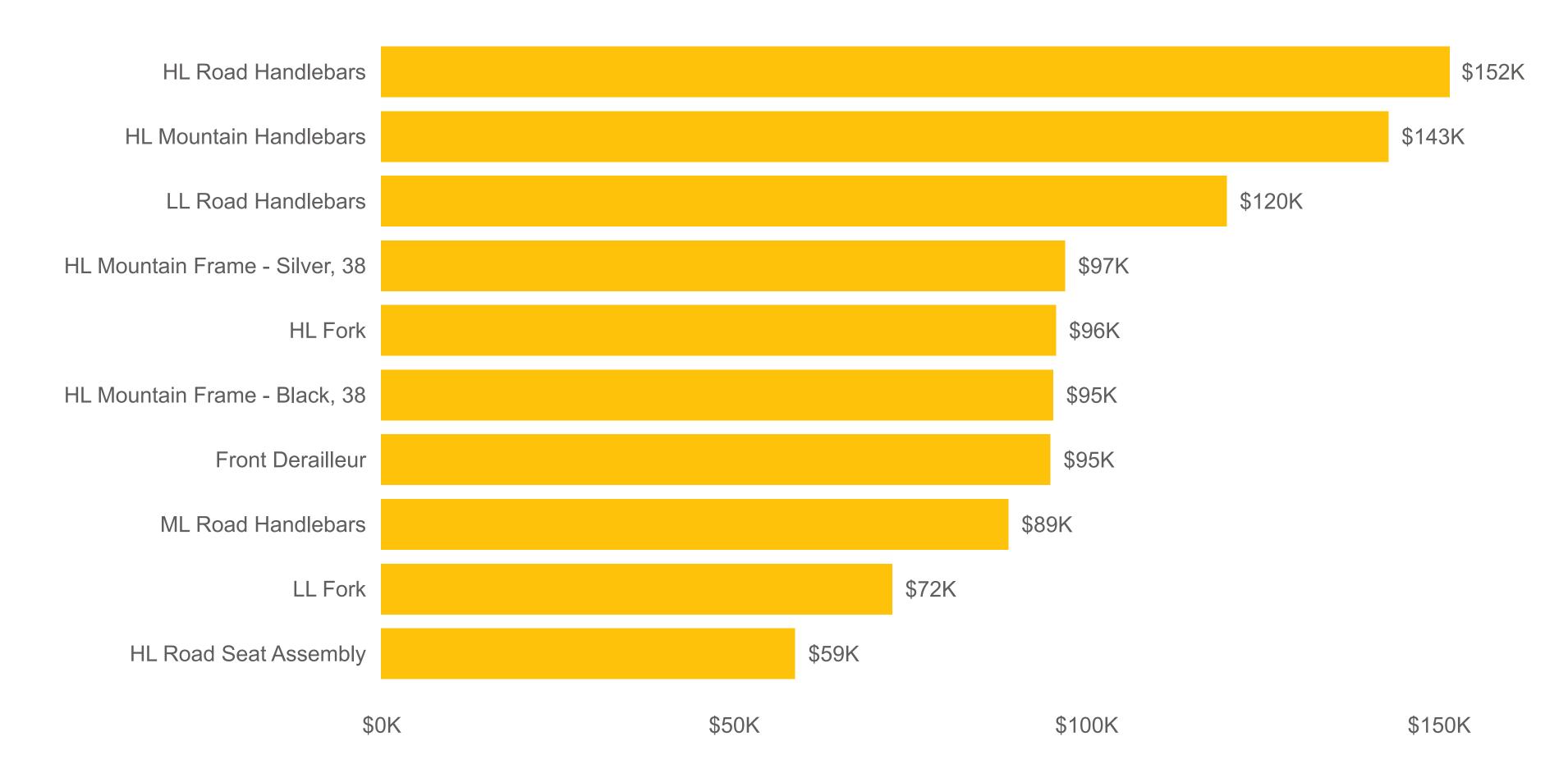
Cost Breakdown by Operation Stage

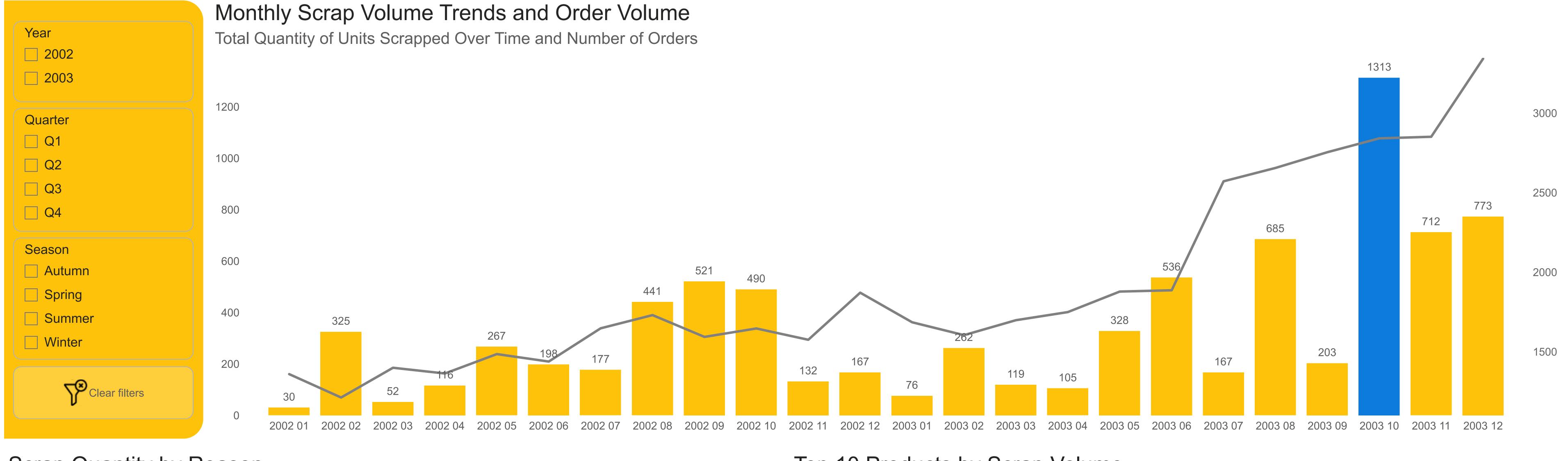
Total Actual Manufacturing Costs Grouped by Operation Name



Top 10 Most Expensive Products to Manufacture

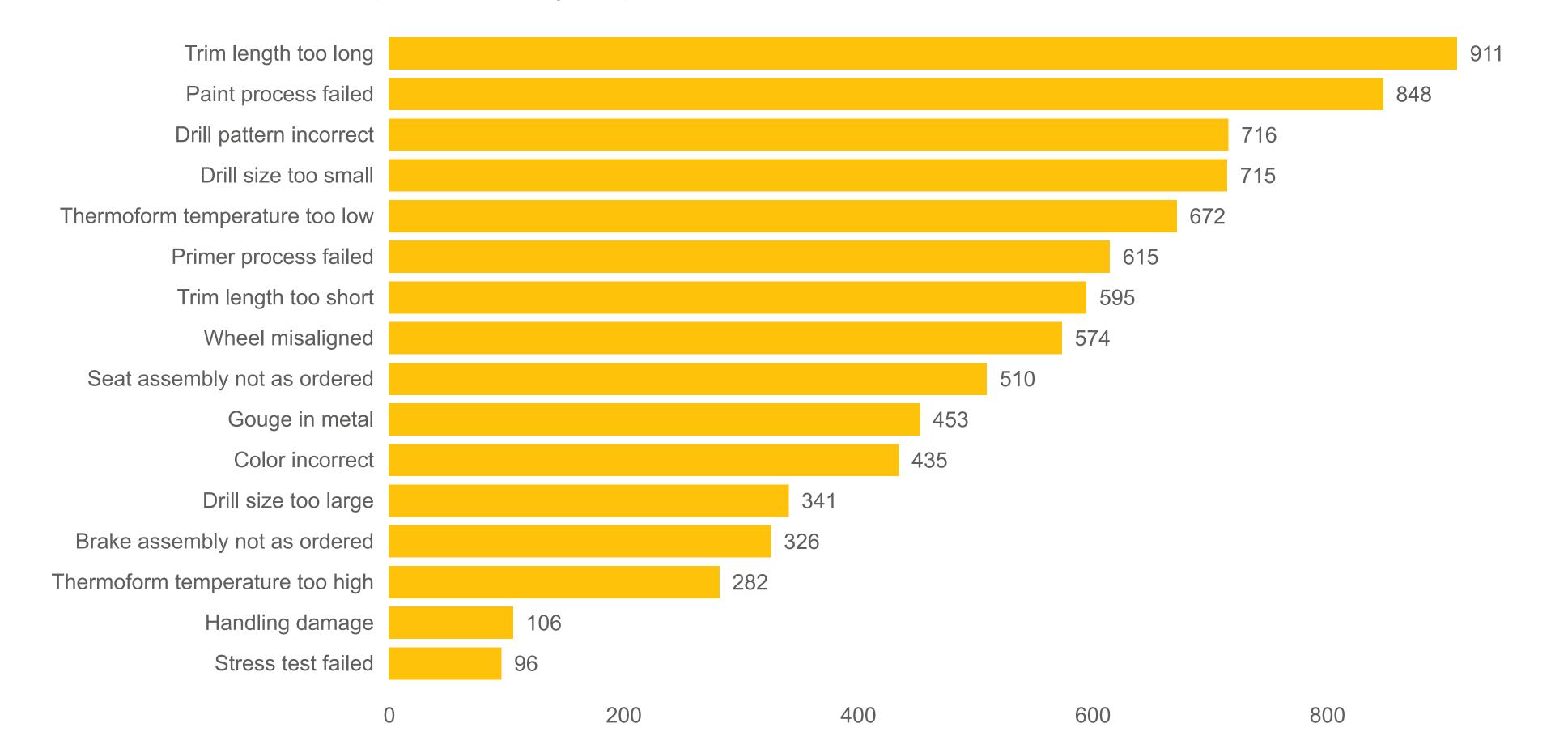
Based on Total Actual Manufacturing Costs





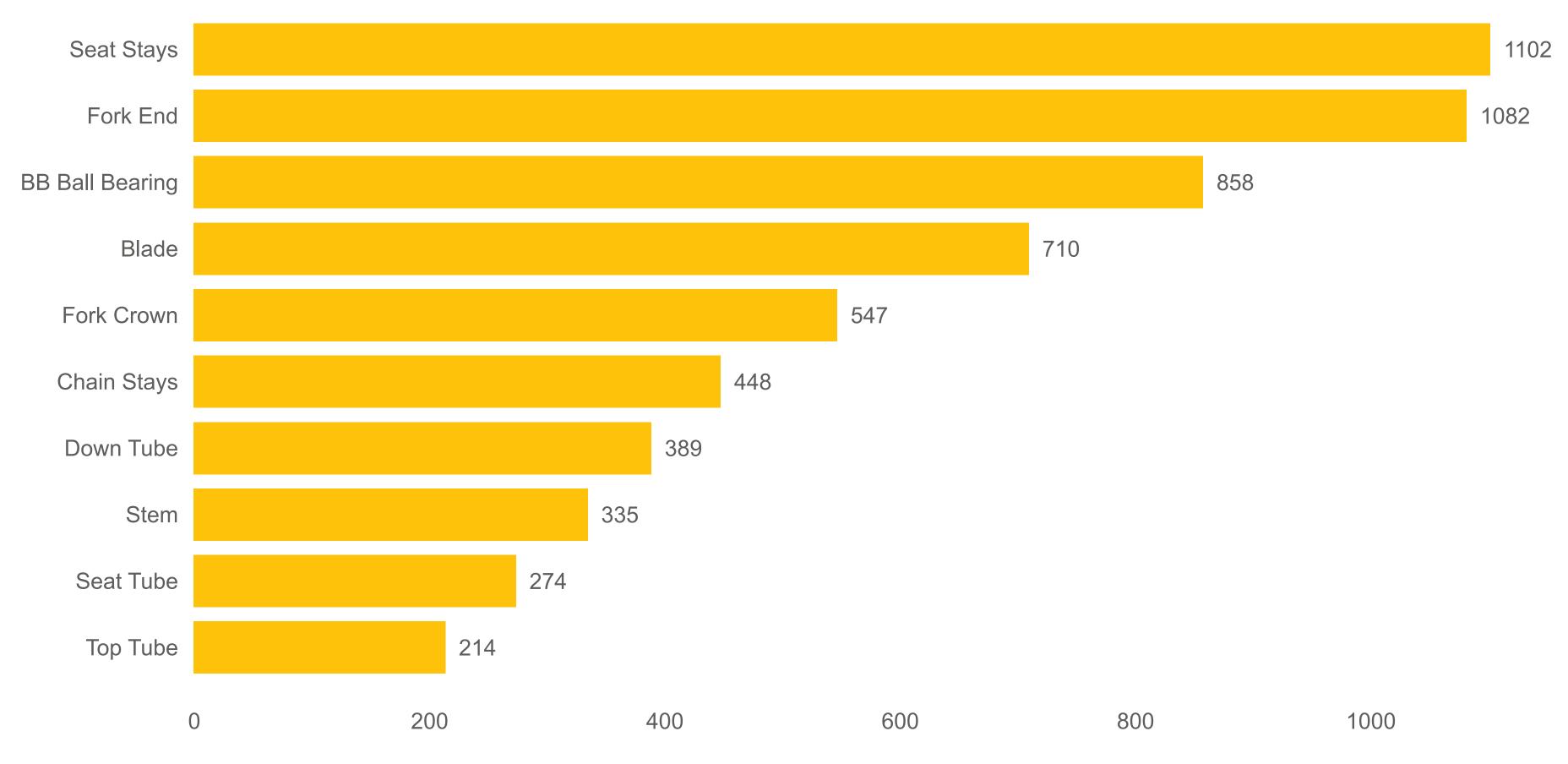
Scrap Quantity by Reason

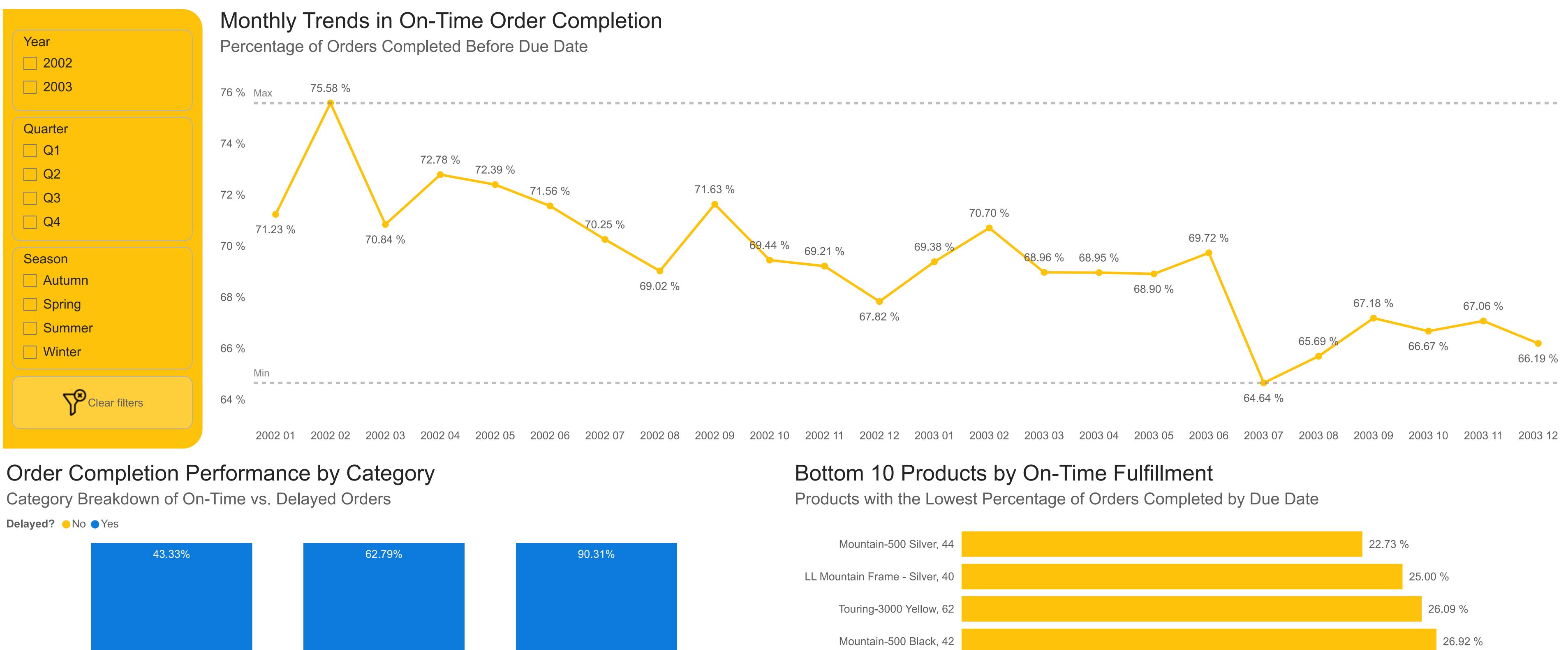
Breakdown of Total Scrapped Units by Reported Cause

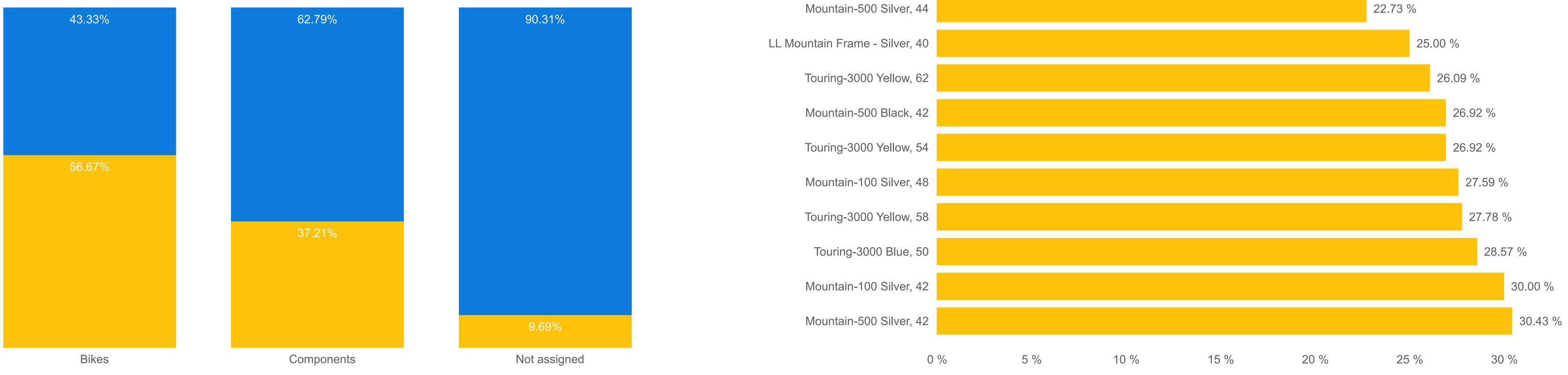


Top 10 Products by Scrap Volume

Products with the Highest Total Scrapped Units







Manufactured Stock Status Location Debur and Polish Final Assembly Finished Goods Storage Frame Forming Frame Welding Metal Storage Miscellaneous Storage Paint Paint Shop Paint Storage Sheet Metal Racks

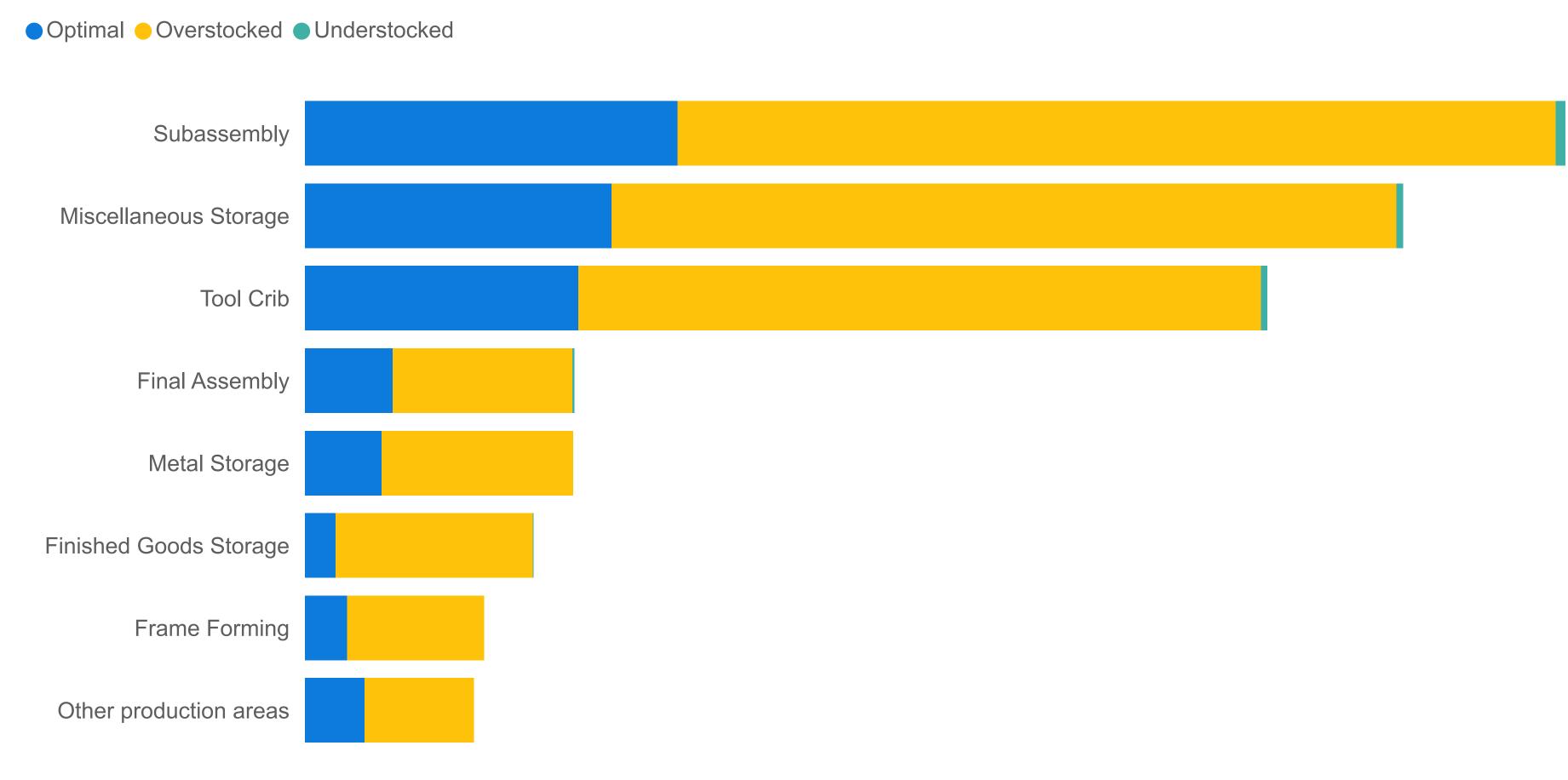
Inventory Overview by Product

Detailed view of inventory health by product

Detailed view of inventory fleditif by product								
Product No	Class	Color	Name	Stock Status	Current Stock	Safe Stock Level	Reorder Point	Manufactured
GL-H102-M		Black	Half-Finger Gloves, M	Understocked (0	4	3	No
HN-4402			Hex Nut 1	Understocked (725	1000	750	No
RA-H123			Hitch Rack - 4-Bike	Understocked (0	4	3	No
SE-M940	Н		HL Mountain Seat/Saddle	Understocked (355	500	375	No
LR-8520			Lower Head Race	Understocked (701	1000	750	No
SJ-0194-M		Yellow	Short-Sleeve Classic Jersey, M	Understocked (0	4	3	No
BK-T79Y-54	Н	Yellow	Touring-1000 Yellow, 54	Understocked (75	100	75	Yes
TG-W091-M		Black	Women's Tights, M	Understocked (0	4	3	No
ST-1401			All-Purpose Bike Stand	Overstocked (144	4	3	No
CA-1098		Multi	AWC Logo Cap	Overstocked (288	4	3	No
BE-2349			BB Ball Bearing	Overstocked (1352	800	600	Yes
CL-9009			Bike Wash - Dissolver	Overstocked (36	4	3	No
BL-2036			Blade	Overstocked (1361	800	600	Yes
LO-C100			Cable Lock	Overstocked (252	4	3	No

Stock Levels by Location & Status

Breakdown of total stocked quantity by location and stock status



Product Stock Distribution by Status

Status based on quantity vs. reorder point

