



Bilston Glen No.1 DC Shaft Survey

Produced by: Megan Nicholson

Checked by John Leyland

Summary

A downhole CCTV survey was carried out of Bilston Glen No.1 DC (downcast) Shaft (Site Ref 432.1) on 10 July 2019. In addition, a geophysical survey using an electrical conductivity (EC) and temperature probe was run, as well as the collection of discrete water 'grab' samples for laboratory analysis.

Immediately prior to the survey, water level was dipped at 113.6 mBGL. This was confirmed by the CCTV and downhole geophysical survey.

Water samples were collected from the following depths:

- 220 mBGL;
- 350 mBGL;
- 480 mBGL; and
- 610 mBGL (close to the 2010' inset level, now shaft base due to partial shaft filling)

Sample depths were selected based on previous survey sample depths, and are relatively evenly spread through the water column. The samples were submitted to SOCOTEC Ltd for laboratory analysis for the Coal Authority CA1 suite.

The reported total depth of the Bilston Glen No. 1 DC (downcast) Shaft (from abandonment plans) is 753 mBGL. Previous survey in 2016 confirmed that the shaft terminates at 612 mBGL (believed intentionally filled below this level). In 1989, a platform was constructed within the void shaft at a depth of 24m below ground level and a 6m thick concrete plug was cast on top of the platform. The shaft above the plug was then filled to the surface.

Visual observations

The downhole CCTV camera survey was conducted to assess shaft condition, to identify potential obstructions and to provide a subjective assessment of water quality and/or stratification (as indicated by visibility/clarity). Key observations are included below:

- The shaft is capped with a manhole access, the cap is penetrated by a 150mm casing;
- Below the cap (depth 24 m) the shaft is large diameter (7.3 m from shaft files);

- Above water within the shaft various structures including risers and possibly cage guides and beams can be seen;
- Below water the visibility was good with clear water though some light coloured suspended sediment was visible. Due to the shaft diameter and the limits of light penetration the shaft sides were not clearly visible;
- Regular steel beams were visible at approximately 3 m intervals, these appeared to be in stable condition. Accumulations of light coloured sediment were present on top of all beams; and
- The base of shaft was visible with good water clarity, various structures including a suspected handrail were visible with accumulations of light coloured sediment.

Physical and Chemical Results

Standing water level at the time of survey was 113.6 mBGL. Samples were collected from the depths listed above. The full downhole geophysical survey results are presented in **Figure 1** with the shaft survey log included as **Appendix A**.

The key findings of the field and laboratory water assessment include:

- The shaft temperature profile showed the water temperature to be in the range 16.5 to 17.4°C. The temperature profile is presented in **Figure 2** together with the in shaft temperature profiles from previous surveys in 2012 and 2016;
- Laboratory measured EC of the four water samples collected was in the range 1660 to 1680 $\mu\text{S}/\text{cm}$ @25°C. The highest EC was measured in the deepest sample. The laboratory results match the field measured EC profile as presented in **Figure 3** together with the in shaft EC profiles from previous surveys in 2012 and 2016;
- Total Iron concentrations in the four samples collected were in the range 0.33 to 0.5 mg/l. Iron concentrations increased with depth with the highest concentration measured in the deepest (610 mbgl) sample. Iron results from 2019 analysis are presented in **Figure 4** by depth together with the 2012 results and the EC profile;
- Sulphate concentrations in the four samples collected were in the range 65 to 81 mg/l. Sulphate concentrations decreased with depth with the lowest concentration measured in the deepest (610 mBGL) sample. The sulphate results are presented by depth with the EC profile in **Figure 5**;
- Chloride concentrations in the four samples collected were in the range 251 to 263 mg/l with the highest concentration measured in the deepest (610 mBGL) sample. The chloride results are presented by depth with the EC profile in **Figure 6**; and
- Alkalinity fluctuated throughout the depth of the shaft, with a range from 305 to 467 mg/l as CaCO_3 with the highest concentration in the shallowest (220 mBGL) sample. The alkalinity results are plotted against depth with EC in **Figure 8**.

The results of laboratory analysis for selected parameters are included in **Table 1** together with the depths from which the samples were collected.

Table 1: Summary of selected laboratory results on the 4 samples taken during the survey

Parameter	Sample Depth (mBGL)			
	220	350	480	610
Iron (mg/l) Total	0.33	0.39	0.41	0.5
Iron (mg/l) Dissolved	0.28	0.28	0.34	0.33
pH	7.7	7.7	7.7	7.7
Sulphur as SO ₄ (mg/l) Dissolved	81	76	70	65
Chloride (mg/l)	251	254	256	263
Alkalinity as CaCO ₃ (mg/l)	467	472	464	465
Electrical Conductivity (at 25°C)	1660	1660	1670	1680
On-Site Temperature (°C)	16.8	17	17.2	17.4

Full results of laboratory analysis are presented in SOCOTEC laboratory UKAS report reference W28_7271 included as appendix B.

Comparison to Previous Surveys

Previous shaft surveys were carried out in 2012 and 2016. The temperature and EC results from all three surveys are presented for comparison in **Figure 2** and **Figure 3**.

The mine water level in the Bilston Glen mining system has risen by approximately 100 m between 2012 and 2019 as measured in the Bilston Glen No.1 DC Shaft. The water level at time of survey is indicated in the comparative figures (**Figure 2, Figure 3, Figure 4**). The average rate of mine water rise in the period 2012 and 2019 was 14 m/year.

In addition to the water level, the iron concentration in the water at all depths sampled has increased. This is shown in **Figure 4** which presents both 2012 and 2019 iron data for comparison. The increase is relatively consistent at all sampling depths with a rise of approximately 0.4 mg/L over a 7 year period.

Overall, the 2019 assessment shows no substantial change in either in-shaft conditions or water quality from the previous surveys. The EC and the temperature profiles from each survey show the similar traces, representing consistent conditions throughout the shaft with no step changes detected, indicating a lack of stratification.

The only significant change between this and previous assessments is the rise in mine water levels which has been observed via the routine water level monitoring that has been ongoing in the period between the downhole surveys.

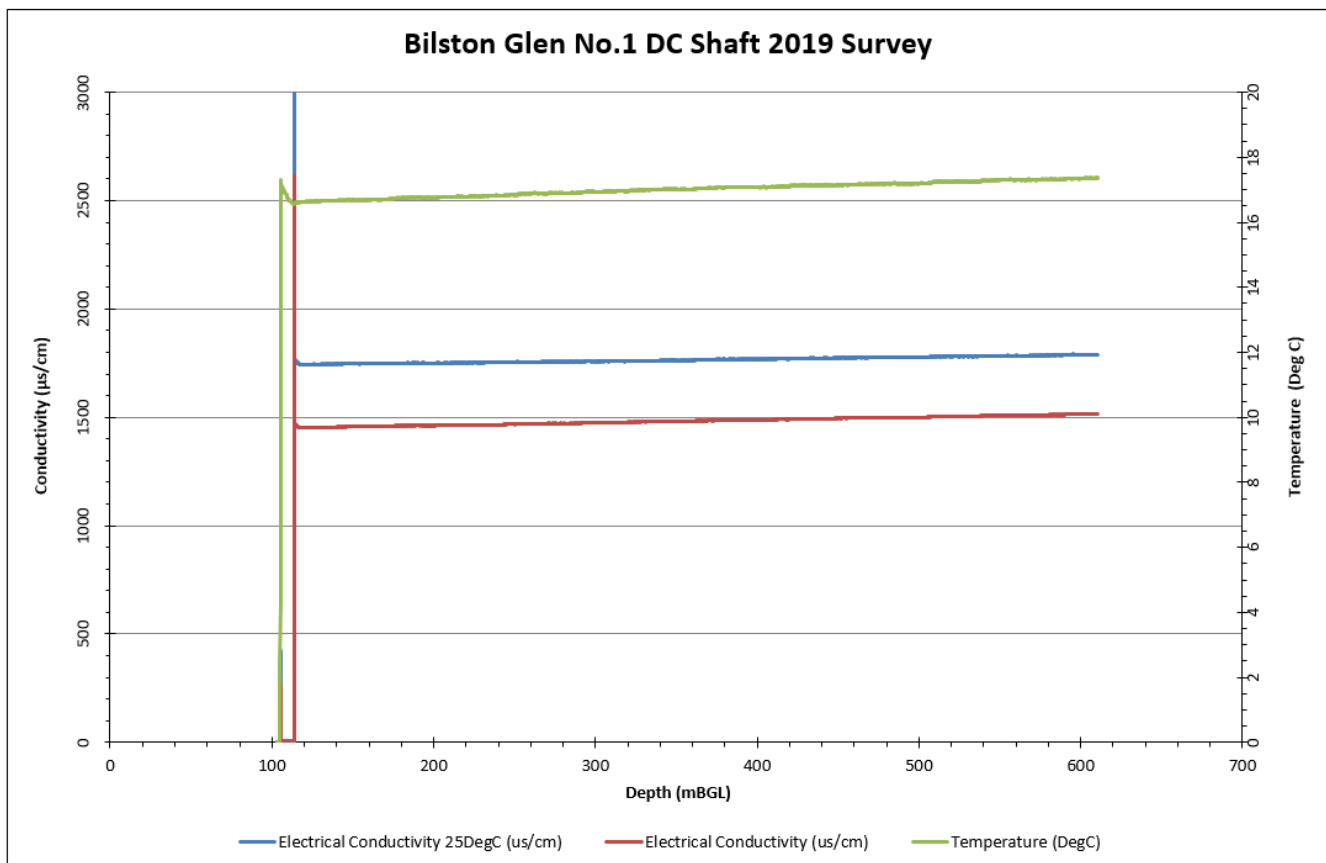


Figure 1: 2019 shaft survey showing electrical conductivity at 25°C, electrical conductivity, natural gamma and temperature vs depth



Figure 2: Comparison of 2012, 2016 and 2019 Bilston Glen shaft surveys, showing temperature

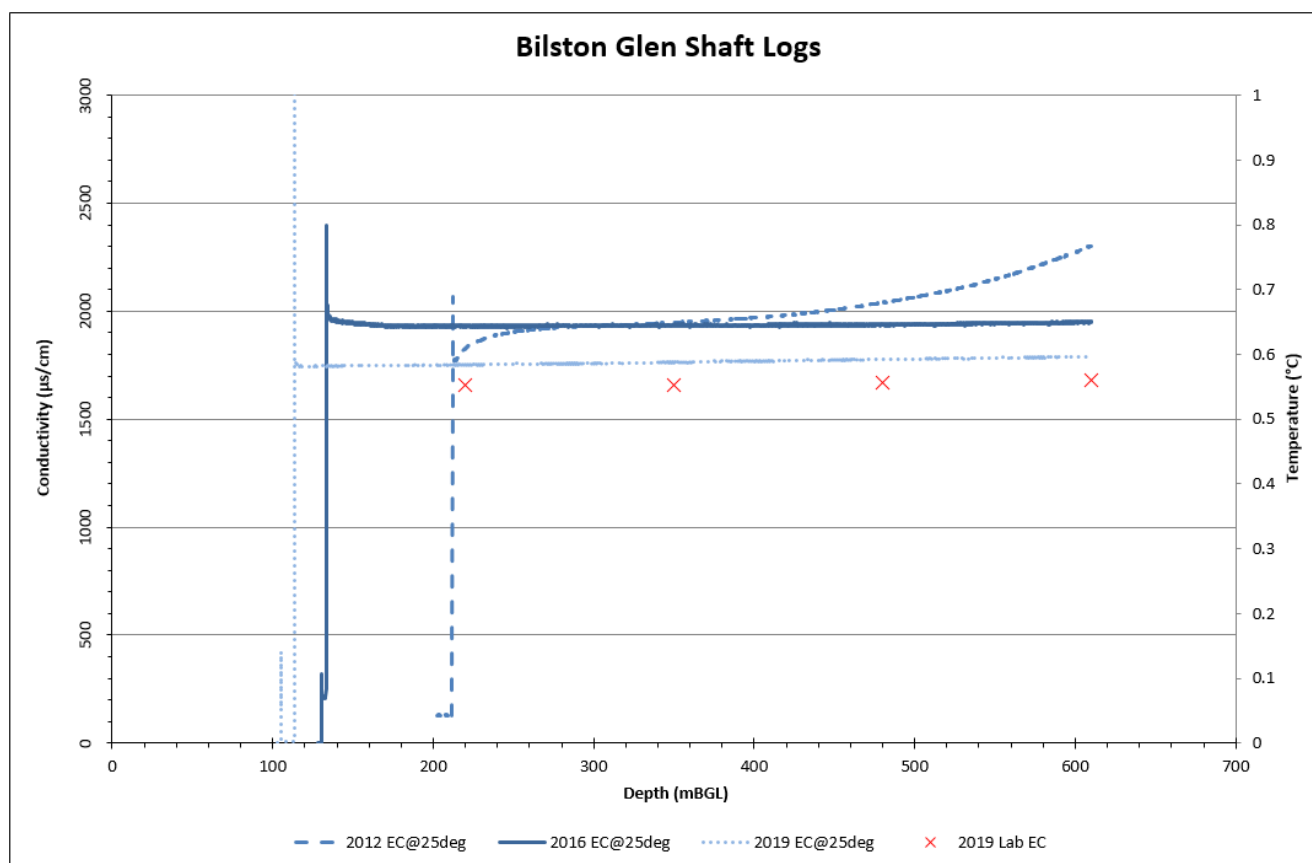


Figure 3: Comparison of 2012, 2016 and 2019 Bilston Glen shaft surveys, showing conductivity at 25°C

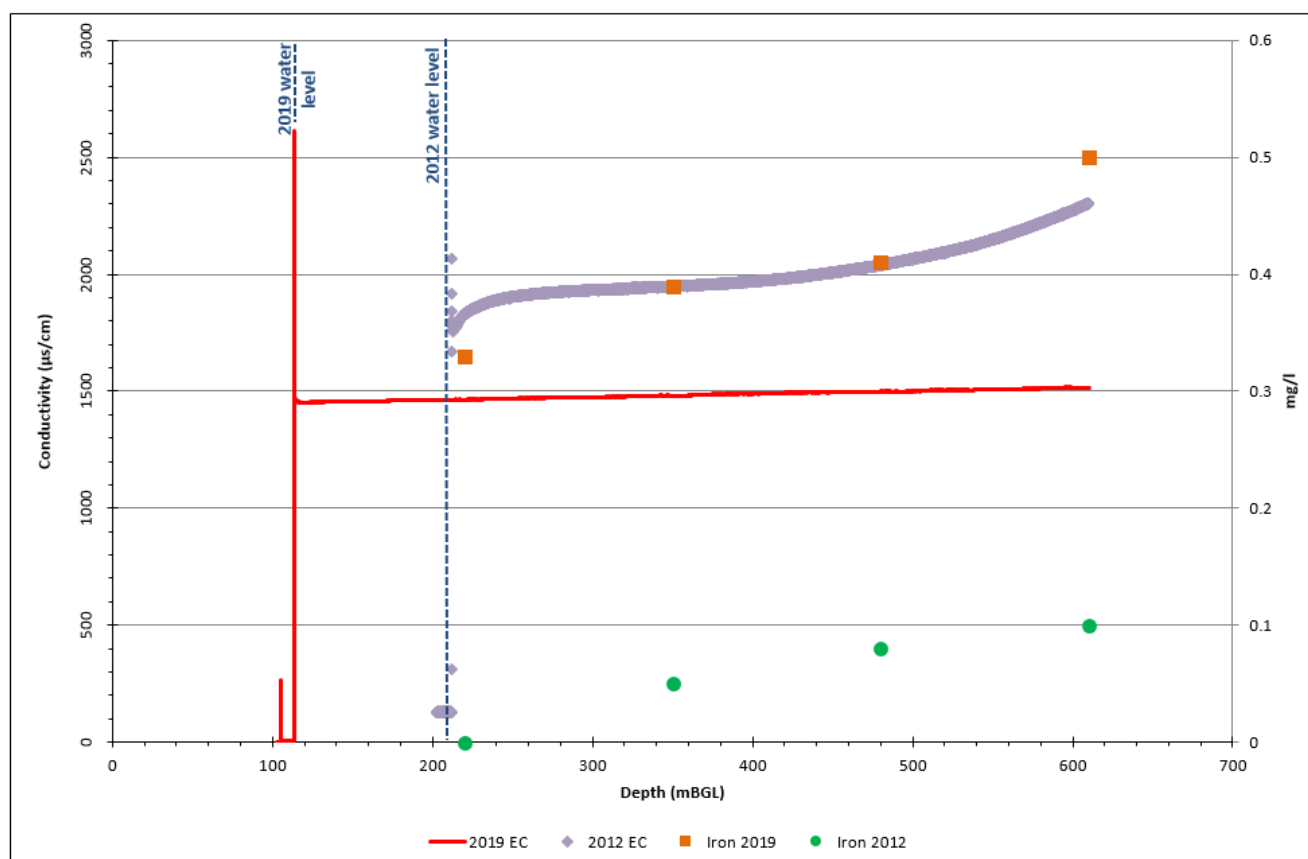


Figure 4: Electrical conductivity and Iron results from 2012 and 2019

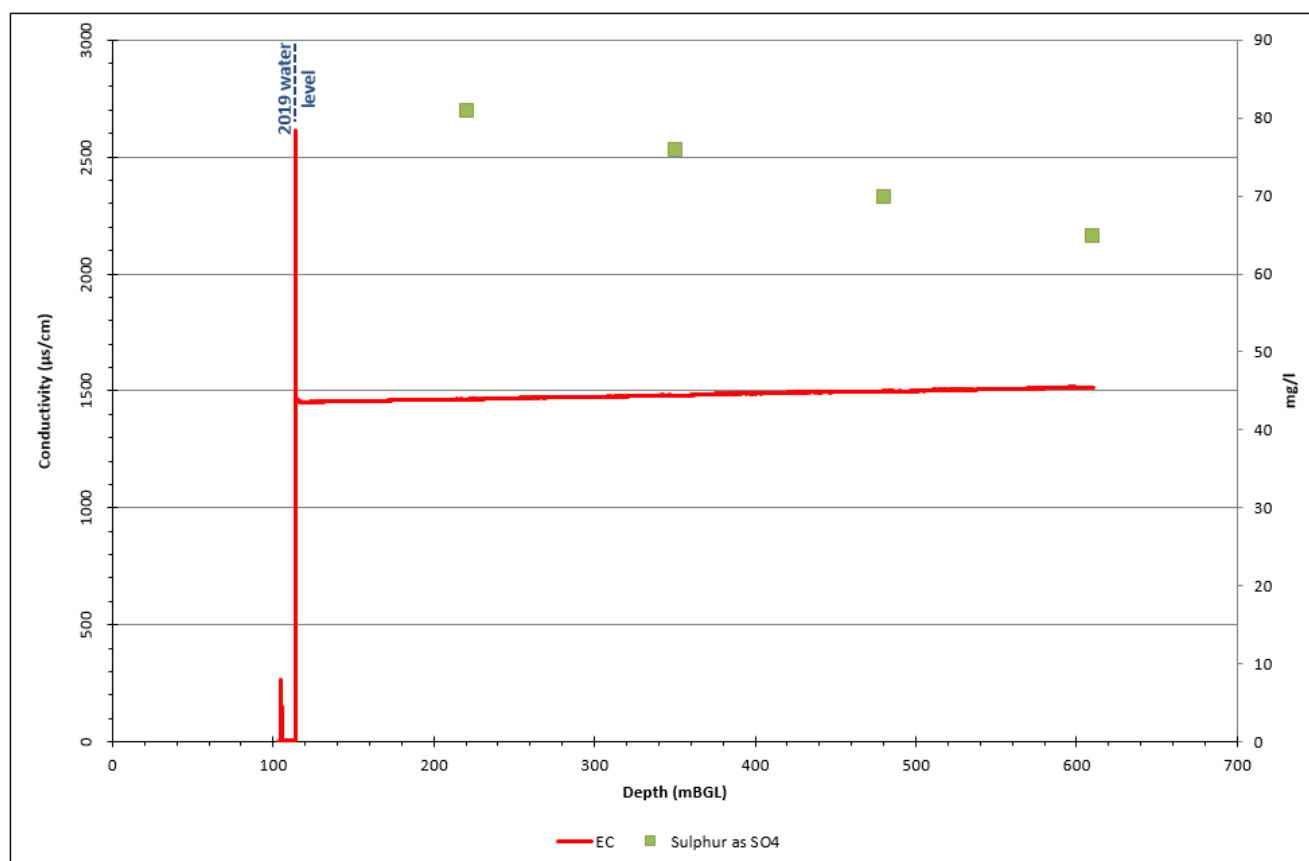


Figure 5: Electrical Conductivity Vs Sulphur

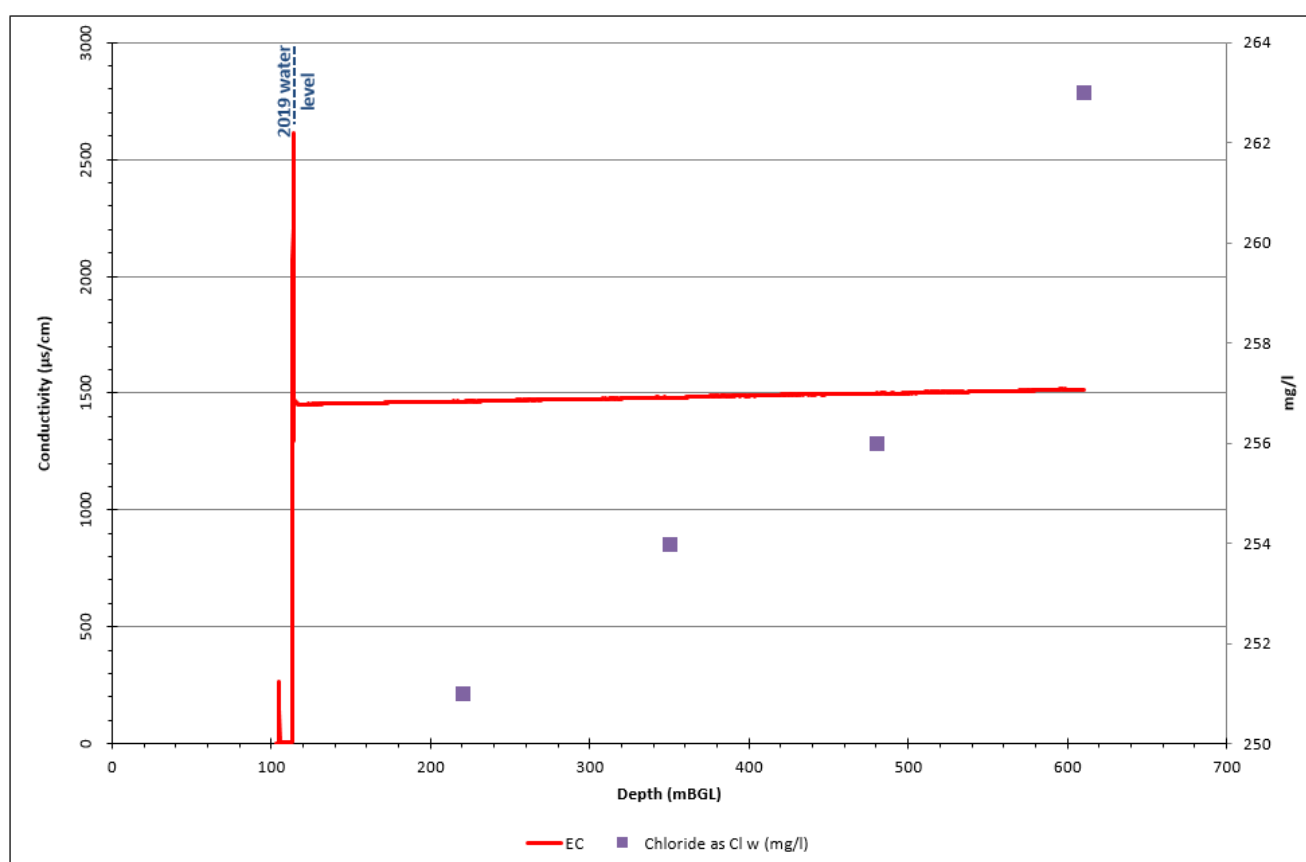


Figure 6: Electrical Conductivity Vs Chloride

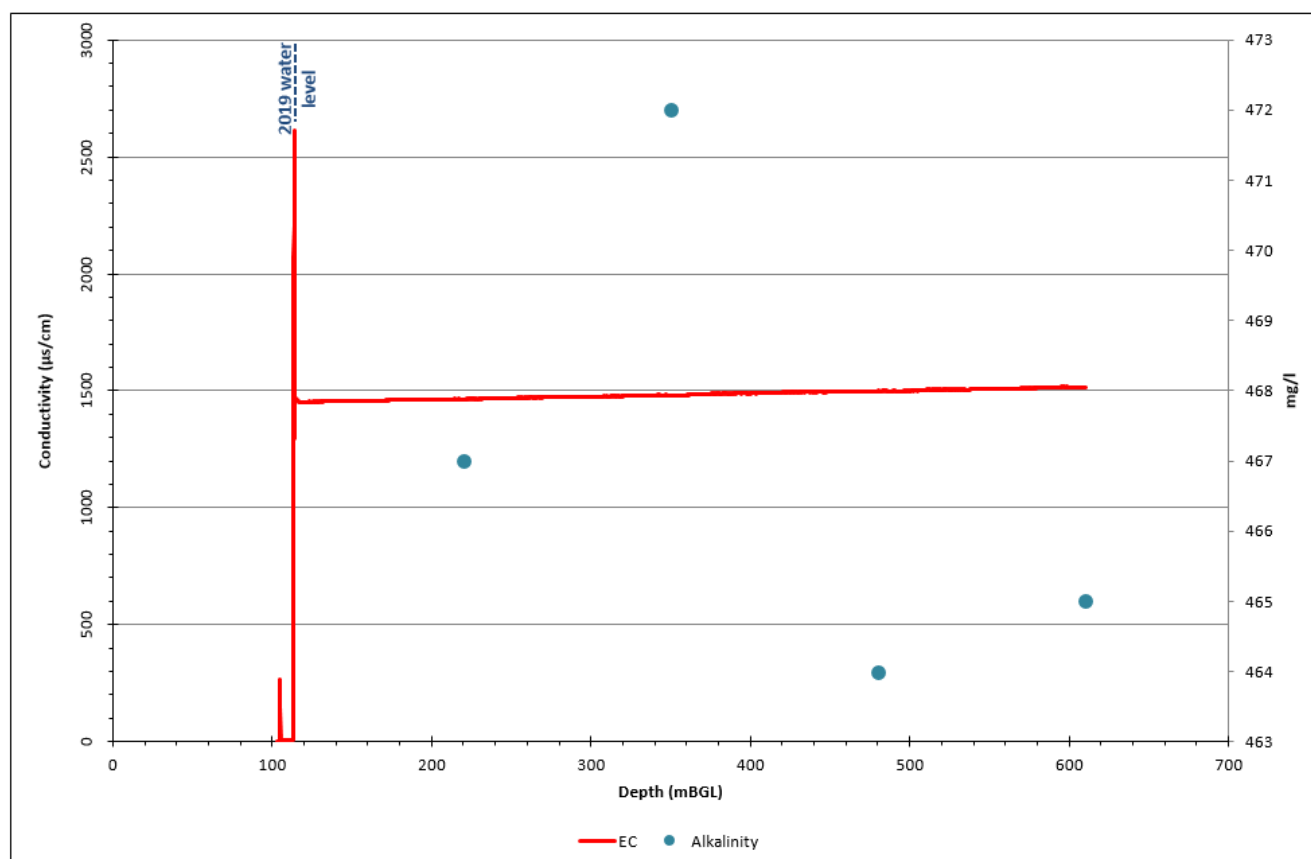


Figure 7: Electrical Conductivity Vs Alkalinity



Plate 1: Cased (~100mm) penetration through shaft cap (0 - 24mBGL)

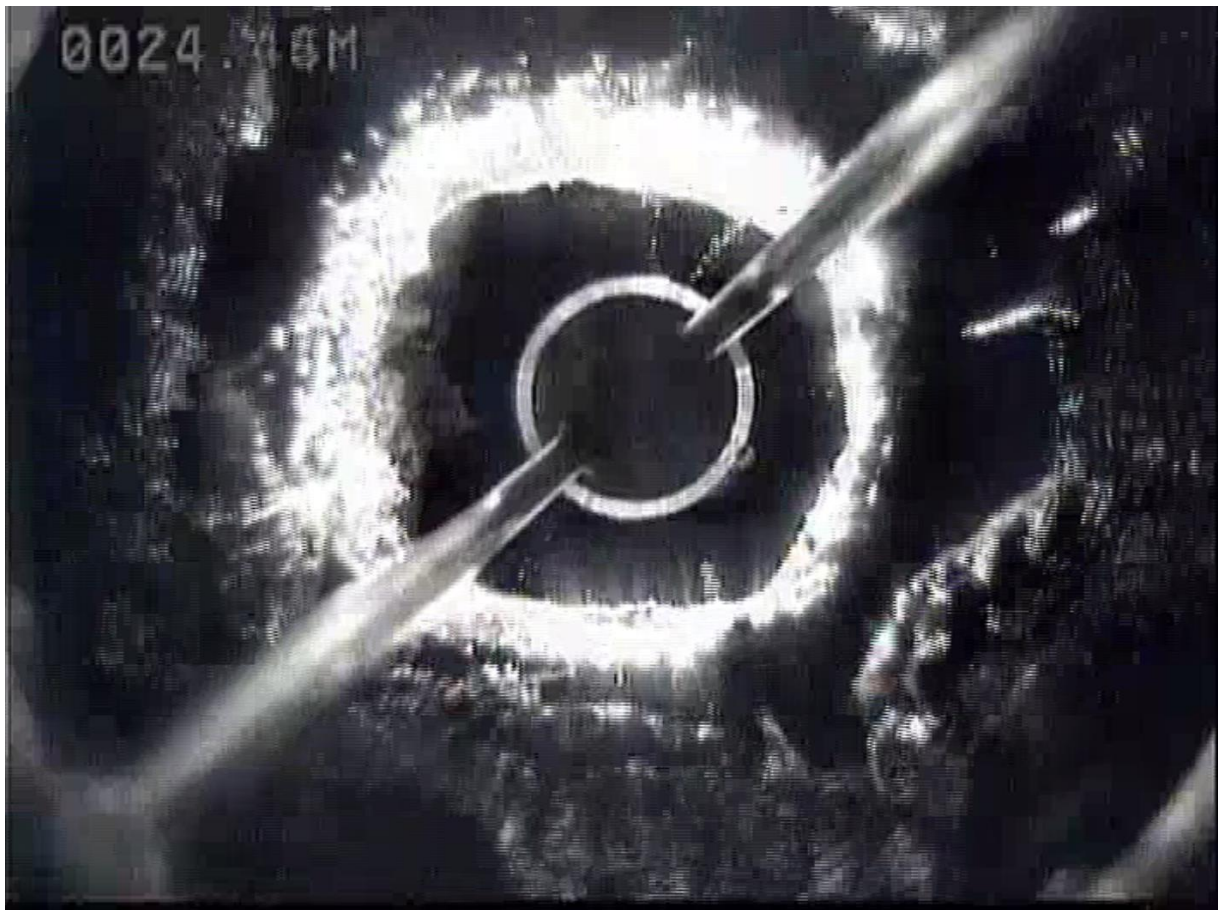


Plate 2: Base of the shaft cap at 24mBGL.



Plate 3: Water level at 113.6 mBGL



Plate 4: First sampling point at 220 mBGL



Plate 5: Photo 5: Second sampling point at 350 mBGL



Plate 6: Third sampling point at 480 mBGL



Plate 7: Final sampling point at 610 mBGL

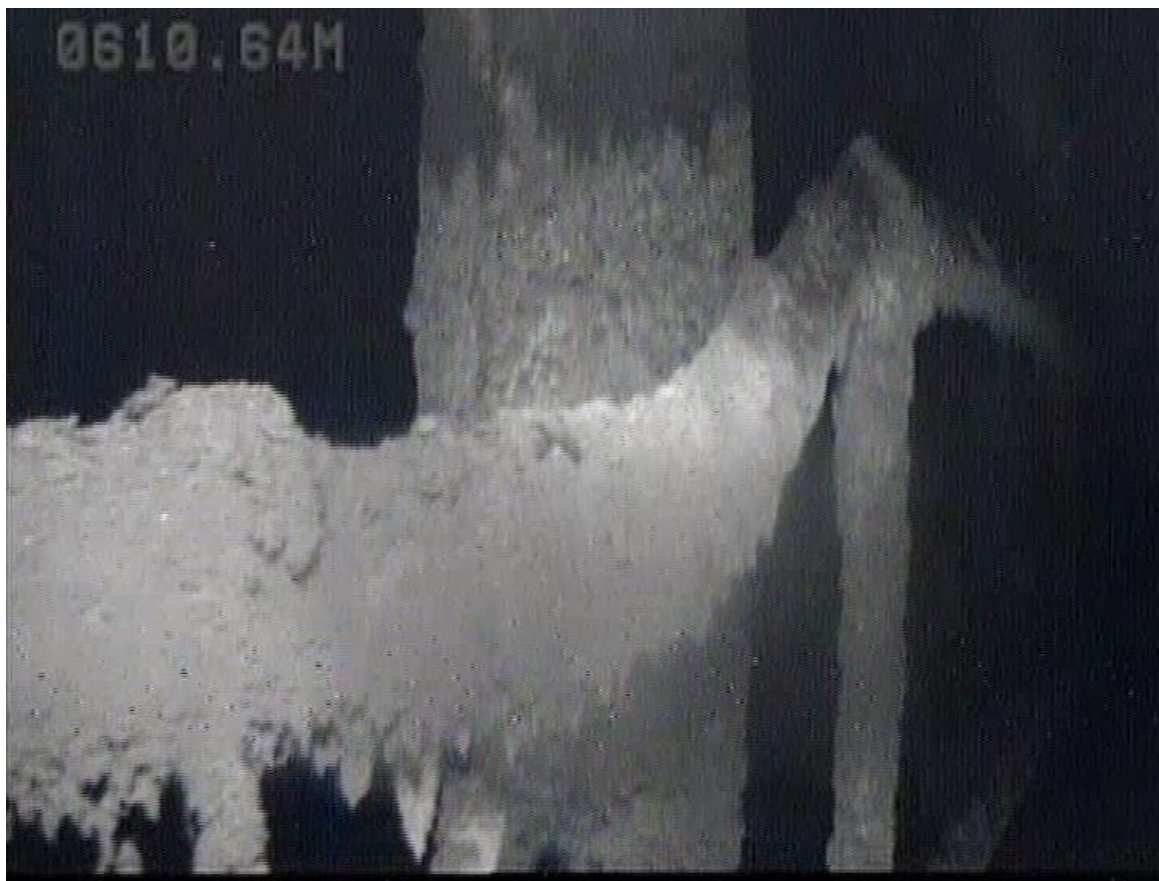


Plate 8: Handrail at the base of the shaft 610 mBGL, probably associated with the 2010' Inset Level

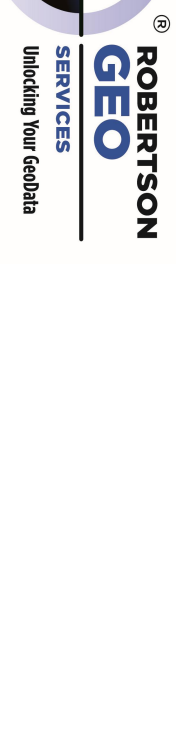


Plate 9: Handrail at the base of the shaft 610 mBGL, probably associated with the 2010' Inset Level

Appendix A – Geophysical Logs

CA08/20/1/901/5

[Bilston Glen Shaft 1 - 20190710.zip](#) ([metadata](#))



Coal Authority
Bilston Glen
Bilston Glen Industrial Estate

COMPANY Coal Authority
WELL ID Bilston Glen
FIELD Bilston Glen Industrial Estate

COUNTRY Scotland
STATE

LOCATION
Latitude: 55.87335
Longitude: -3.163917

OTHER SERVICES

CO
WELL
FLD
CTY
STE
FILING No

SEC
TWP
RGE

ELEVATION
K.8

LOG MEAS FROM
D.F.

PERMANENT DATUM
G.L.

DATE
TIME LOG
TYPE LOG
DEPTH-DRILLER
DEPTH-LOGGERS
BTM LOGGED INTERVAL
LOGGING TIME
RECORDED BY

10/07/19
Temperature Conductivity
6.72
6.0-6.4
6.0-6.4
105.00
JB

TYPE FLUID IN HOLE
DENSITY
LEVEL
MAX REC TEMP
CASINGS SHOE
CASINGS RECORD

Water
113.6
24

LOG MEAS FROM
DATE
TIME LOG
TYPE LOG
DEPTH-DRILLER
DEPTH-LOGGERS
BTM LOGGED INTERVAL
LOGGING TIME
RECORDED BY

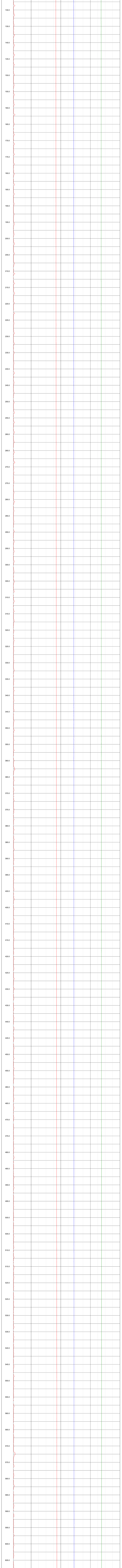
10/07/19
Temperature Conductivity
6.72
6.0-6.4
6.0-6.4
105.00
JB

TYPE FLUID IN HOLE
DENSITY
LEVEL
MAX REC TEMP
CASINGS SHOE
CASINGS RECORD

Water
113.6
24

WITNESSED BY
PUN
NO
BIT
FROM
TO
SITE
WGT
FROM
TO

JB
CASINGS RECORD
TO



Certificate of Conformity

This is to certify that the following equipment conforms to the specification detailed below



Equipment type: Temperature Conductivity Probe

RG Order No: ORD00000

Serial No: TCDS 2822

Comm. Type: Standard 4-Core

Quality Management System:

ISO 9001:2015

Certified by TÜV SÜD

Tested by: T Hamflett

Date: 14/03/19

Approved by:

Tim Hamflett | *Test Engineer*

Date: 14/03/19



Robertson Geologging Ltd.

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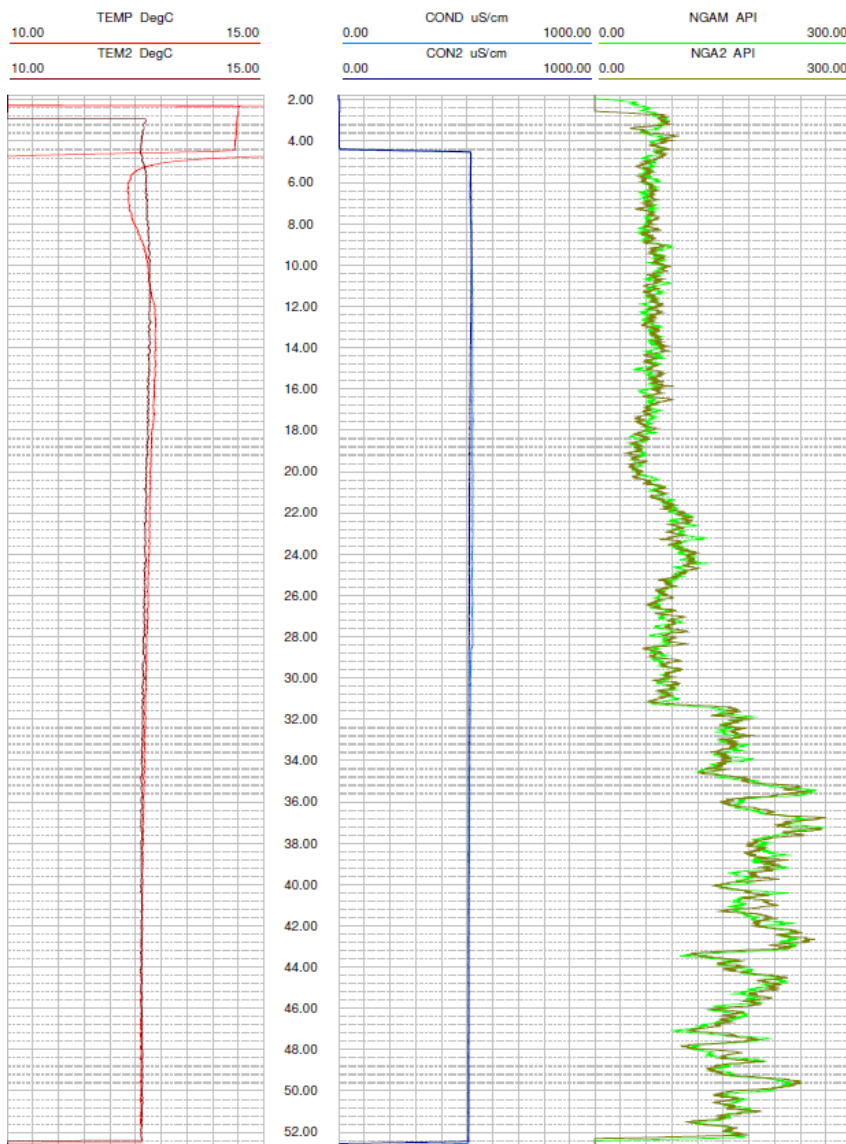


CERTIFICATE OF CONFORMITY

The probe detailed has been calibrated and then logged in the **ROBERTSON GEO** Test Borehole (Deganwy, UK). The resulting data falls within acceptable tolerances and meets all test criteria.



Down Pass: 0-50m
Up Pass: 50-0m



Channel	x^n	Coefficient
1 TEMP	0	-8.81863
	1	4.81721E-3
	2	0.0
	3	0.0
2 COND	0	4.33278
	1	0.958435
	2	3.76568E-7
	3	7.06512E-11
3 NGAM	0	0.0
	1	1.29518
	2	0.0
	3	0.0
4	0	0.0
	1	1.0
	2	0.0
	3	0.0
5	0	0.0
	1	1.0
	2	0.0
	3	0.0
6	0	0.0
	1	1.0
	2	0.0
	3	0.0
7	0	0.0
	1	1.0
	2	0.0
	3	0.0
8	0	0.0
	1	1.0
	2	0.0
	3	0.0
9	0	0.0
	1	1.0
	2	0.0
	3	0.0
10	0	0.0
	1	1.0
	2	0.0
	3	0.0
11	0	0.0
	1	1.0
	2	0.0
	3	0.0
12	0	0.0
	1	1.0
	2	0.0
	3	0.0

$$\text{Calibrated Value} = ax^0 + bx^1 + cx^2 + dx^3$$



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Appendix B – Laboratory Certificate of Analysis

CA08/20/1/901/5

[Bilston Glen Shaft 1 - 20190710.zip](#) (metadata)

Our Ref: EXR/287271 (Ver. 1)

Your Ref:

July 22, 2019



Environmental Chemistry

SOCOTEC UK Limited

Bretby Business Park

Ashby Road

Burton-on-Trent

Staffordshire

DE15 0YZ

Telephone: 01283 554400

Facsimile: 01283 554422

John Leyland
Coal Authority
200 Lichfield Lane
Berry Hill
Mansfield
Nottinghamshire
NG18 4RG

For the attention of John Leyland

Dear John Leyland

Sample Analysis - Bilston Glen

Samples from the above site have been analysed in accordance with the schedule supplied.

The sample details and the results of analyses for these samples are given in the appended report.

An invoice for this work will follow under a separate cover.

Please be aware that our policy for the retention of paper based laboratory records and analysis reports is 6 years.

The work was carried out in accordance with SOCOTEC UK Limited (Multi-Sector Services) Standard Terms and Conditions of Contract.

If I can be of any further assistance please do not hesitate to contact me.

Yours sincerely

for SOCOTEC UK Limited

A handwritten signature in black ink that reads 'E. Jones' with a long horizontal flourish extending to the right.

E Jones

Project Co-ordinator

01283 554400

TEST REPORT

Report No. EXR/287271 (Ver. 1)

Coal Authority
200 Lichfield Lane
Berry Hill
Mansfield
Nottinghamshire
NG18 4RG

Site: Bilston Glen

The 5 samples described in this report were registered for analysis by SOCOTEC UK Limited on 13-Jul-2019. This report supersedes any versions previously issued by the laboratory.

The analysis was completed by: 22-Jul-2019

The following tables are contained in this report:

Table 1 Main Analysis Results (Pages 2 to 4)
Analytical and Deviating Sample Overview (Pages 5 to 6)
Table of Method Descriptions (Page 7)
Table of Report Notes (Page 8)
Table of Sample Descriptions (Appendix A Page 1 of 1)

On behalf of
SOCOTEC UK Lim
Becky Batham



Operations Manager
Energy & Waste Services

Date of Issue: 22-Jul-2019

Tests marked '^' have been subcontracted to another laboratory.

Where samples have been flagged as deviant on the Analytical and Deviating Sample Overview, for any reason, the data may not be representative of the sample at the point of sampling and the validity of the data may be affected.

SOCOTEC UK Limited accepts no responsibility for any sampling not carried out by our personnel.

Sample Analysis

SOCOTEC UK Ltd Environmental Chemistry Analytical and Deviating Sample Overview

W287271

Customer	Coal Authority
Site	Bilston Glen
Report No	W287271

Consignment No W157707
Date Logged 13-Jul-2019
In-House Report Due 22-Jul-2019

Please note the results for any subcontracted analysis (identified with a '^') is likely to take up to an additional five working days.

ICPMATVAR	Iron as Fe (Total) VAR	✓
	Silicon as Si (Dissolved) VAR	
ICPMATVAR	Boron as B (Dissolved) VAR	✓
	Iron as Fe (Dissolved) VAR	✓
	Lead as Pb (Dissolved) VAR	✓
	Copper as Cu (Dissolved) VAR	✓
	Cadmium as Cd (Dissolved) VAR	✓
	Potassium as K (Dissolved) VAR	✓
	Sodium as Na (Dissolved) VAR	✓
	Strontium as Sr (Dissolved) VAR	✓
	Barium as Ba (Dissolved) VAR	✓
	Magnesium as Mg (Dissolved) VAR	✓
ICPMATVAR	Calcium as Ca (Dissolved) VAR	✓
	Total Sulphur as SO4 (Diss) VAR	✓
ICPMISWT	Manganese as Mn MS (Total)	✓
	Zinc as Zn MS (Dissolved)	✓
ICPMISW	Nickel as Ni MS (Dissolved)	✓
	Report A	
CUST SERV	MethodID	
	Matrix Type	
ID Number	Description	
EX/1988836	No.1 DC Shaft 220	Unclassified
EX/1988837	No.1 DC Shaft 350	Unclassified
EX/1988838	No.1 DC Shaft 480	Unclassified
EX/1988839	No.1 DC Shaft 610	Unclassified
EX/1988840	Great Seam BH 225	Unclassified

Note: We will endeavour to prioritise samples to complete analysis within holding time; however any delay could result in samples becoming deviant whilst being processed in the laboratory.

If sampling dates are missing or matrices unclassified then results will not be ISO 17025 accredited. Please contact us as soon as possible to provide missing information in order to reinstate accreditation.

Deviating Sample Key

- | | |
|---|--|
| A | The sample was received in an inappropriate container for this analysis |
| B | The sample was received without the correct preservation for this analysis |
| C | Headspace present in the sample container |
| D | The sampling date was not supplied so holding time may be compromised - applicable to all analysis |
| E | Sample processing did not commence within the appropriate holding time |
| F | Sample processing did not commence within the appropriate handling time |

Requested Analysis Key

- | | |
|---|---|
| | Analysis Required |
| | Analysis dependant upon trigger result - Note: due date may be affected if triggered |
| | No analysis scheduled |
| ^ | Analysis Subcontracted - Note: due date may vary |

The integrity of data for samples/analysis that have been categorised as Deviating may be compromised. Data may not be representative of the sample at the time of sampling. Where individual results are flagged see report notes for status.

Customer Coal Authority
Site Bilston Glen
Report No W287271

Consignment No W157707
Date Logged 13-Jul-2019
In-House Report Due 22-Jul-2019

Please note the results for any subcontracted analysis (identified with a '^') is likely to take up to an additional five working days.

ID Number	Description	Matrix Type	Sampled	MethodID	CPMA TYPED	KONEFE	KONENS					WCA1C1			WSLM10	WSLM12	WSLM13	WSLM17	WSLM2	WSLM3
							Iron as Fe (Total) KONE	Ferrous Iron as Fe(2+) KONE	Aluminium as Al (Total) VAR	Ammoniacal Nitrogen (Kone)	Nitrate as N (Kone calc)	Phosphate as P. (kone)	Ionic Balance %	Total Anions meq	Total Cations meq	Suspended Solids	Total Alkalinity as CaCO3	Total Organic Carbon	Dissolved Organic Carbon	Total Acidity as CaCO3
					✓	✓	✓	✓	✓	✓	✓				✓	✓	✓	✓	✓	✓
EX/1988836	No.1 DC Shaft 220	Unclassified	10/07/19																	
EX/1988837	No.1 DC Shaft 350	Unclassified	10/07/19																	
EX/1988838	No.1 DC Shaft 480	Unclassified	10/07/19																	
EX/1988839	No.1 DC Shaft 610	Unclassified	10/07/19																	
EX/1988840	Great Seam BH 225	Unclassified	11/07/19																	

Note: We will endeavour to prioritise samples to complete analysis within holding time; however any delay could result in samples becoming deviant whilst being processed in the laboratory.

If sampling dates are missing or matrices unclassified then results will not be ISO 17025 accredited. Please contact us as soon as possible to provide missing information in order to reinstate accreditation.

Deviating Sample Key

- A The sample was received in an inappropriate container for this analysis
- B The sample was received without the correct preservation for this analysis
- C Headspace present in the sample container
- D The sampling date was not supplied so holding time may be compromised - applicable to all analysis
- E Sample processing did not commence within the appropriate holding time
- F Sample processing did not commence within the appropriate handling time

Requested Analysis Key

- Analysis Required
- Analysis dependant upon trigger result - **Note: due date may be affected if triggered**
- No analysis scheduled
- ^ Analysis Subcontracted - **Note: due date may vary**

Method Descriptions

Matrix	MethodID	Analysis Basis	Method Description
Water	ICPMSW	As Received	Direct quantitative determination of Metals in water samples using ICPMS
Water	ICPMSWT	As Received	Determination of Total Metals in water samples using nitric acid digestion and ICPMS quantitation
Water	ICPWATVAR	As Received	Direct determination of Metals and Sulphate in water samples using ICPOES
Water	ICPWATVART	As Received	Determination of Total Metals in water samples using nitric acid digestion and ICPOES quantitation
Water	KONEFE	As Received	Direct analysis using discrete colorimetric analysis (calculation of Ferric Iron from Total Iron and Ferrous Iron data if required)
Water	KONENS	As Received	Direct analysis using discrete colorimetric analysis
Water	WCALC1	As Received	Calculation based on concentrations of dissolved Cations and anions
Water	WSLM10	As Received	Determination of Suspended Solids in waters by gravimetry
Water	WSLM12	As Received	Titration with Sulphuric Acid to required pH
Water	WSLM13	As Received	Instrumental analysis using acid/persulphate digestion and non-dispersive IR detection
Water	WSLM17	As Received	Titration with Sodium Hydroxide to required pH
Water	WSLM2	As Received	Determination of the Electrical Conductivity ($\mu\text{S}/\text{cm}$) by electrical conductivity probe.
Water	WSLM3	As Received	Determination of the pH of water samples by pH probe

Report Notes

Generic Notes

Soil/Solid Analysis

Unless stated otherwise,

- Results expressed as mg/kg have been calculated on the basis indicated in the Method Description table.
All results on MCERTS reports are reported on a 105°C dry weight basis with the exception of pH and conductivity.
- Sulphate analysis not conducted in accordance with BS1377
- Water Soluble Sulphate is on a 2:1 water:soil extract

Waters Analysis

Unless stated otherwise results are expressed as mg/l

Nil: Where "Nil" has been entered against Total Alkalinity or Total Acidity this indicates that a measurement was not required due to the inherent pH of the sample.

Oil analysis specific

Unless stated otherwise,

- Results are expressed as mg/kg
- SG is expressed as g/cm³ @ 15°C

Gas (Tedlar bag) Analysis

Unless stated otherwise, results are expressed as ug/l

Asbestos Analysis

CH Denotes Chrysotile

TR Denotes Tremolite

CR Denotes Crocidolite

AC Denotes Actinolite

AM Denotes Amosite

AN Denotes Anthophyllite

NAIIS No Asbestos Identified in Sample

NADIS No Asbestos Detected In Sample

Symbol Reference

^ Sub-contracted analysis.

\$\$ Unable to analyse due to the nature of the sample

¶ Samples submitted for this analyte were not preserved on site in accordance with laboratory protocols.

This may have resulted in deterioration of the sample(s) during transit to the laboratory.

Consequently the reported data may not represent the concentration of the target analyte present in the sample at the time of sampling

¥ Results for guidance only due to possible interference

& Blank corrected result

I.S Insufficient sample to complete requested analysis

I.S(g) Insufficient sample to re-analyse, results for guidance only

Intf Unable to analyse due to interferences

N.D Not determined

N.Det Not detected

N.F No Flow

NS Information Not Supplied

Req Analysis requested, see attached sheets for results

▮ Raised detection limit due to nature of the sample

* All accreditation has been removed by the laboratory for this result

‡ MCERTS accreditation has been removed for this result

§ accreditation has been removed for this result as it is a non-accredited matrix

Note: The Laboratory may only claim that data is accredited when all of the requirements of our Quality System have been met. Where these requirements have not been met the laboratory may elect to include the data in its final report and remove the accreditation from individual data items if it believes that the validity of the data has not been affected. If further details are required of the circumstances which have led to the removal of accreditation then please do not hesitate to contact the laboratory.

Sample Descriptions

Client : Coal Authority
Site : Bilston Glen
Report Number : W28_7271