



GOVERNMENT OF TAMIL NADU

**HIGHER SECONDARY SECOND YEAR
VOCATIONAL EDUCATION**

**Basic Electrical
Engineering**

THEORY & PRACTICAL

A publication under Free Textbook Programme of Government of Tamil Nadu

Department of School Education

Untouchability is Inhuman and a Crime



Government of Tamil Nadu

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Preface

We are living in a modern world where all the systems are interconnected for effective performance. By the year 2050, the demand of electrical energy is double or even become triple due to the advancement in Electrical Technology. Now-a-days affordable knowledge is essential in the field of electrical sciences for better understanding of electrical appliances.

This book has been written primarily as a text book for the higher secondary vocational students and is designed to serve the introductory part of electrical engineering. The basic concepts of electrical sciences are explained with neat diagrams for better understanding. This book is intended for the clear understanding of electrical engineering and its applications.

This book has been written in a simple language and easy to understand by the students. Various stages of the electrical system such as generation, transmission, distribution and utilization of electrical power is clearly written and the concepts are described by color diagrams. This book is made to meet the requirements of International standards and made to compete with the global level.

The chapters are designed and formulated from the inspiration and interaction of experts from India and abroad in the field of Electrical Engineering. The design of the book is based on bloom's taxonomy which is a learning tool for all students. The concepts available in this text book obviously motivate the students for better understanding. The contents of this book are mainly confined to the content of syllabus fulfilling the objectives an electrical engineer.

I originally undertook the task of writing the text book for the vocational group students as basic subject in the field of electrical engineering due to the knowledge which I shared my experienced in three decades.

As a result, the students will definitely follow along with the subject teacher in demonstrating an example while handling the classes. I hope this book will definitely satisfy the primary needs of the student's community to pursue higher level courses.

Myself with our subject experts' team have provided this text book a more knowledgeable and readable one fulfilling the needs of students. Consequently, the teacher will feel more comfortable using the book because it reflects the electrical engineering concepts in a pedagogy way.



I would like to extend my sincere appreciation to the teachers who cooperated with me to form and frame the new book in a successful way. Also, I express my thanks to the faculty from various academic and technical institutions for the improvement of this book writing.

Finally, it is immense pleasure to express the gratitude and sincere thanks to State Council of Educational Research and Training faculty who gave this opportunity to write this book for vocational stream students.

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Chennai.



How to Use the Textbook?

	Learning Objectives	Learning objectives are brief statements that describe what students will be expected to learn by the end of school year, course, unit, lesson or class period.
	Chapter Outline	Illustrate the complete overview of chapter
	Do You Know	Amazing facts, Rhetorical questions to lead students to biological inquiry
	Activity	Directions are provided to students to conduct activities in order to explore, enrich the concept.
	Infographics	Visual representation of the lesson to enrich learning.
	Evaluation	Assess students to pause, think and check their understanding
		To motivate the students to further explore the content digitally and take them in to virtual world
	Carrier Corner	List of professions related to the subject
	References	List of related books for further details of the topic
	Web Links	List of digital resources
	Glossary	Explanation of scientific terms
	Competitive Exam Questions	Model questions to face various competitive exams





Career Guidance

VOCATIONAL STREAM

After completion of Higher Secondary course (+2), Vocational stream,

LATERAL ENTRY FOR DIPLOMA IN ENGINEERING: (FOR +2 Students)

The Vocational stream students, on completion of Higher Secondary, are eligible to continue their educational career to Polytechnic Colleges by Lateral entry.

(i.e.,) They can directly join in the Second year of the concerned Diploma courses. They can also join in the Engineering colleges by councelling.

After that, they can register their names in the “Board of Apprenticeship training, No. 4th Cross street, CIT Campus, Taramani, Chennai – 13” for employment opportunities.

LATERAL ENTRY FOR BE / B.TECH: (FOR DIPLOMA HOLDERS)

On completion of Diploma courses of any trade, the students can directly join in the SECOND YEAR of the Engineering course (BE / B.TECH) in Anna University and Affiliated colleges, by lateral entry.

Then, they can register their names in the “Board of Apprenticeship training, No. 4th Cross street, CIT Campus, Taramani, Chennai – 13” for employment opportunities.

NATIONAL CAREER SERVICE

The students who need for employment opportunities and career guidance, including counseling both in Government, Private and Public sector can see the website of www.ncs.gov.in for further details.



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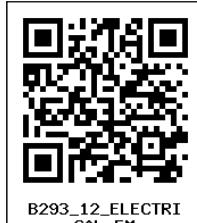
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E-book



Assessment

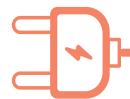


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Lets use the QR code in the text books ! How ?

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- Open the QR code scanner application
- Once the scanner button in the application is clicked, camera opens and then bring it closer to the QR code in the text book.
- Once the camera detects the QR code, a url appears in the screen. Click the url and goto the content page.





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Power transmission and distribution



All the strength and succour you want is within
your selves.

Swami Vivekananda



Learning Objectives

In our everyday life, alternating current (AC) and direct current (DC) supply play a vital role and are more important to study the applications of these supplies. This lesson has dealt with the methods of power supply for both AC and DC power transmission and distribution, advantages and disadvantages. Students will learn how electricity is transmitted from one place to another.



Table of Content

- 1.1 Introduction
- 1.2 Power transmission
- 1.3 Direct current transmission
- 1.4 Alternative current transmission
- 1.5 Overhead line transmission
- 1.6 Types of poles
- 1.7 Effects of transmission
- 1.8 Types of overhead lines
- 1.9 line insulators
- 1.10 Power distribution system
- 1.11 Underground cables



1.1 Introduction

Planning of the power distribution is one of the most important components of power system. Sub transmission is the efficient and economical method of power between power distribution and transmission. The power is transmitted through the overhead line distribution system and underground cable. These types of transmission have their own electrical properties and have significant effects during power distribution.

In this chapter, the properties of various types of electrical power stages are specifically explained as high voltage and low voltage transmission, overhead transmission and underground cables. From this lesson, various types of poles, insulators, and protective devices are explained clearly.



1.2 Power transmission

Electrical Power transmission is one of the major concern in the power supply system. There are three main areas of power system. They are power generation, transmission and distribution. Transmission is done by

- i. Overhead lines
- ii. Underground cables

1.2.1 Power generation station

Electricity is produced in power plants, which goes through different levels to reach consumers. Generated power is stepped up and stepped down by using transformers and it is transmitted. In Tamil Nadu, power plants are far from consumers who use power. For example, the important places of power plants are located at Kalpakkam, Koodankulam (Nuclear power station), Neyveli (Thermal power station), Bhavani sagar Dam, Pykara, Kunda Dam (Water power station) and Kamuti (Solar power station) etc, The generated power is distributed to the consumers through the substations.

1.2.2 Various system of power transmission

- i. DC system
 - a) DC two wire
 - b) DC two wire with mid point earthed
 - c) DC three wire system
- ii. Single phase AC system
 - a) Single phase two wire
 - b) Single phase two wire with midpoint earthed
 - c) Single phase three wire



- iii. Three phase AC system
 - a) Three phase three wires
 - b) Three phase four wires

- iv. The corona loss is lower as compared to AC system.
- v. Voltage drop is very low.

1.3 Direct Transmission

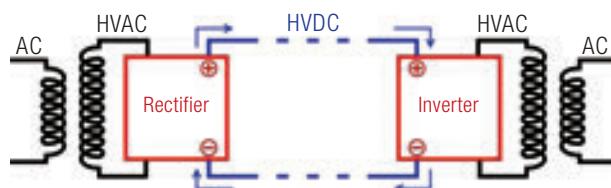


Fig. 1.1 Schematic diagram of DC transmission

let us see the transmission of DC power from the AC power.

The single line diagram of high voltage direct current transmission is given in figure 1.1. Alternative current is generated and stepped up to high voltage through the sending end transformer. This high voltage alternating current is converted to the direct current by a mercury arc rectifier. The transmission of electric power is carried out at high DC voltage. At the receiving end, the DC voltage is converted into alternating current through the help of thyratrons. This alternating current is reduced to the low voltage through the receiving end transformer for distribution.

1.3.1 Advantages of DC transmission

- i. Two conductors are sufficient for distribution of power supply
- ii. There is no inductance and capacitance.
- iii. No skin effect in DC transmission lines.

1.3.2 Disadvantages of DC transmission

- i. It is difficult to produce high voltage
- ii. The voltage cannot be increased or decreased by using a transformer

1.4 Alternative transmission

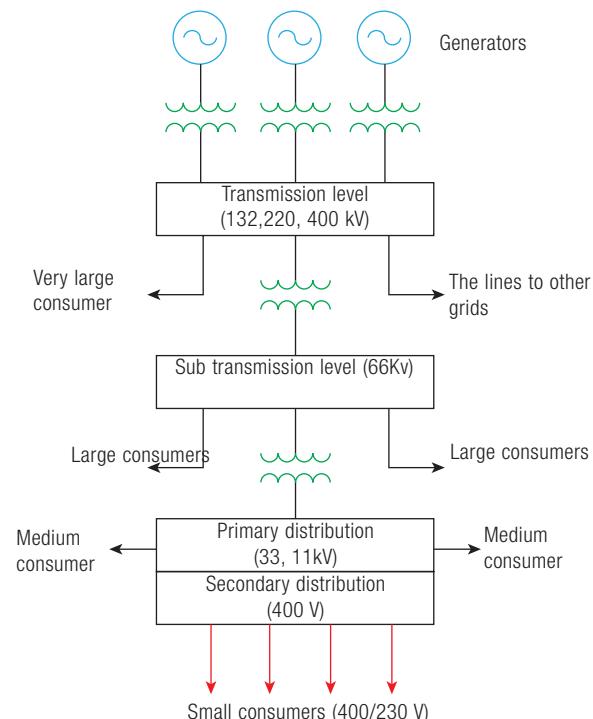


Fig. 1.2 AC power supply system

From the power generating stations, a large amount of AC supply is produced and is transmitted through transmission lines. Figure 1.2 shows the layout of a typical AC power supply system. The transmission is done carried by 3 phase 3 wire and 3 phase 4 wire systems. Other methods are also used for some special reasons.



Two types of transmission are

- i. Primary transmission and
- ii. Secondary transmission

| 1.4.1 Primary transmission

In the primary transmission, the voltage produced from power plants, transmitted over the transmission lines to the substations with the help of step up transformer.

| 1.4.2 Secondary transmission

The voltage transmitted by the primary transmission is reduced by a step down transformer, and is transmitted to the sub-stations in the city.

| 1.4.3 Advantages of AC transmission

- i. Alternate current can produce voltage (33 KV) at the highest level.
- ii. The voltage can be increased or decreased.
- iii. High voltage transmission reduces losses.
- iv. It is easy to maintain sub-stations and less expensive.

| 1.4.4 Disadvantages of AC transmission

- i. The AC line has the capacitive and inductive effect.
- ii. Due to skin effect, it requires more effective conductors.
- iii. The construction of AC transmission is complicated.
- iv. More copper conductors are required for transmitting AC.



1.5 Overhead line transmission

The overhead lines are used to transmit electricity from power plants to consumers. A network of electrical power lines are used to transmit the electricity over a geographic area is called power grid.

| 1.5.1 Main components used in overhead lines



- i. Electric conductors
- ii. Poles and towers
- iii. Insulators
- iv. Cross arm that holds electrical insulation materials
- v. Transformer, lightning arrester, blocking barriers to the pole, and circuit breakers



Do you Know?



The voltage occurs when the solar light on the system with two semi conductors. Photons are absorbed in solar light when sunlight shines in one semiconductor. Thus the electrons are energized and move to another semiconductor. A small voltage is produced between two semi-conductors. This is called Solar cell.



1.5.2 Transmission line conductors

Electric power is transmitted from power plant to the load (consumers) through conductors. Copper, aluminum, steel, Aluminum Conductor with Steel Reinforced (ACSR), and cadmium copper are invariably used for transmission line conductors.

1.5.3 Properties of conductors

- i. High electrical conductivity
- ii. High tensile strength
- iii. Low cost
- iv. Less weight

The properties of copper and aluminium conductors are discussed below.

a) Copper

Copper is used to transmit large quantity of electricity from one place to another. Hard-drawn copper is often used for power transmission, because it is twice as strong as soft drawn copper. Hard drawn has a high conductivity. Lesser cross-sectional area of conductor is reduced, because the current density of copper is high. It has low specific resistance. Its life is very long.

b) Aluminium

Aluminium conductor is next to copper in its conductivity. It is cheaper than copper and lighter in weight. But conductivity of aluminium is 60% as that of copper. Its diameter is about 1.27 times thicker than that of copper. The melting point of aluminium conductor is less. Hence it creates short circuit.

c) ACSR (Aluminium Conductor with Steel Reinforced)



Fig. 1.3 ACSR conductor

An aluminium conductor having a central core of galvanized steel wires is used for high voltage transmission purposes as shown in figure 1.3. This conductor is mostly used for power transmission because, it has less sag and high tensile strength of steel and conductivity of aluminium.



1.6 Types of poles

Line supports or the poles which hold the conductors to a height they are above the ground level. In general, four types of poles are used, depending on the size and shape of the conductor used.

- i. Wooden poles
- ii. Concrete poles
- iii. Tubular steel poles
- iv. Latticed steel tower

i. Wooden poles



Fig. 1.4 Wooden poles



Figure 1.4 shows the wooden pole structure used for LV transmission lines. The limitations of wooden poles are that they must be straight, strong with gradual tapper and free from knots. These poles are cheap. Some portion of the pole below the ground level is impregnated with preservative compounds like creosote oil. These poles are suitable for shorter spans between 40 m to 50 m and voltage level of 11 KV.

ii. Concrete poles



Fig. 1.5 Concrete pole

The concrete poles are strong and reinforced with iron rods and it is shown in figure 1.5. They have high mechanical strength, long life, durability and working conditions. These poles are used for longer spans (80 m to 100 m). The maintenance cost is very low. These types of poles are used to transmit up to 33 KV.

iii. Tubular steel poles

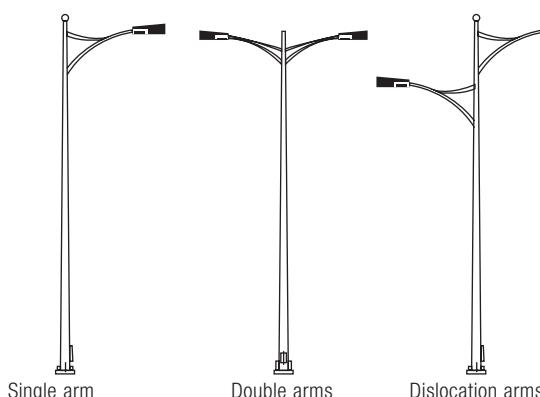


Fig. 1.6 Tubular poles

The iron tubular pipe is shown in Figure 1.6. This structure is stronger than the concrete pole. The poles are coated with zinc plating. In the same tube, more than one pipe is plugged or attached. Since the tube is circular shape, the air pressure attack is less than the concrete pole. These types of poles are required to be earthed. These are suitable for low voltage areas such as street lighting. This type of pole is suitable for the span between 50 m to 80 m.

iv. Latticed steel tower



Fig. 1.7 Latticed steel tower

A Latticed steel tower is shown in figure 1.7. These are designed to be of greater strength and longer life. The purpose of this tower is to carry a high voltage through the conductor to a long distance of high level. The span of the tower is 100m to 300m.

1.7 Effects of transmission

1.7.1 Skin effect

When an alternating current flows through a conductor, a flux will be produced in it. This flux will be higher at the center of the conductor than outer

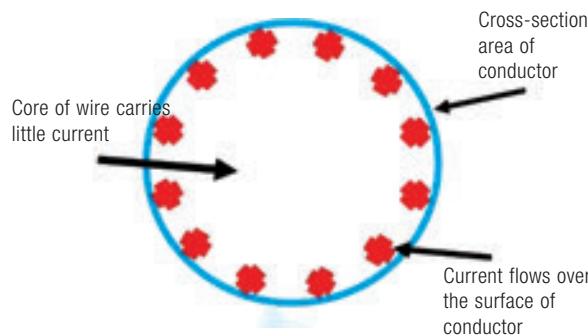


Fig. 1.8 Skin effect

surface. The high reactance of center area causes the alternating current to flow near the surface of the conductor. This is called skin effect. Due to skin effect, the effective area of cross-section of the conductor through which current flow is reduced. When the diameter of the wire is increased, skin effect will also increase.

1.7.2 Corona



Fig. 1.9 Corona

When an alternating voltage is applied across two conductors, whose space is large in comparison with the diameter, the atmospheric air is subjected to electrostatic stresses. So, a faint luminous bluish glow appears to the conductors. This bluish discharge is known as corona.

a. Factors affecting corona

- Atmosphere
- Size of conductor
- Spacing between conductors
- Line voltage

b. Advantages of corona

- Due to corona formation, the air surrounding the conductor becomes ionized and hence virtual diameter of the conductor is increased. Due to this, the static voltage between conductors is reduced.
- Corona reduces the effect of transient produced by surges.

c. Disadvantages of corona

- The corona is accompanied by power loss. This affects the transmission efficiency of the line.
- Ozone is produced by corona. The conductor may corrode due to chemical action of ozone.
- The inductive current interferes with the nearby telecommunication transmitters.
- Most of the areas where the dirt and rag in the conductor, the light is produced.
- When corona occurs, charging current increases due to the harmonic current.



1.8 Types of overhead lines

The transmission line has three parameters, resistance, inductance and capacitance distributed uniformly along the whole length of the line. The resistance and inductance forms series impedance. The capacitance existing between conductor for single phase line and a conductor, to



neutralize the three-phase line, forms a shunt path through the length of the line. Therefore, capacitance effects introduce complications in transmission line calculations.

The overhead transmission lines are classified as

- i. Short transmission lines
- ii. Medium transmission lines
- iii. Long transmission lines

i. Short transmission lines

When the length of an overhead transmission line is about 50 metres and line voltage about 20 KV is usually called as a short transmission line. Due to smaller length and low voltage, the capacitance effects are small. The total resistance and inductance are assumed to be at one point for calculation purpose.

ii. Medium transmission lines

When the length of an overhead transmission line is to a span of 50 m to 150 m and line voltage 20 KV to 100 KV. It is usually called as a medium transmission line. Due to sufficient length and voltage of the line, the capacitance effects are taken into account. For the purpose of calculation, the distributed capacitance of the line is divided in the form of condensers shunted across the line at one or more points.

iii. Long transmission lines

The length of an overhead transmission line is more than 150 metres and line voltage is 100 KV, it is called as a long transmission line.

| 1.8.1 Guarding

Low, medium and high voltage conductors are caused by natural disasters, such as rain or storm which cause electrical accidents. This accident causes damage to life. If a live conductor is cut down, the earthed cradle part is used to hold the conductor and protects lives. This part is called as guarding. When the conductor touches the guarding, the circuit breaker automatically disconnects the supply.

Types of guarding

- i. Cradle guarding
- ii. Cage guarding



1.9 Line insulators

The overhead line conductors should be supported with the poles or towers by means of insulators. These insulators act as supports in order to avoid any leakage of current from the conductor to earth.

| 1.9.1 Properties of insulators

Here are some of the properties of line insulators

- i. Mechanical strength should be very high.
- ii. Its dielectric strength should be very high.
- iii. Insulators must be free from internal defects such as impurities to leakage current.
- iv. Electrical insulation value of resistance must be high.
- v. Environmental conditions should not be affected.
- vi. Do not have porous.
- vii. Price should be cheaper.



1.9.2 Line insulator materials

Porcelain, glass, magnesium silicate etc. are used to produce line insulators. The porcelain is used to produce the insulating material. It is made by suitable heat in combination with plastic, white clay and glass. It is also made with good stability and smooth surface and free from porosity.

1.9.3 Types of insulators

- i. Pin type insulator
- ii. Suspension insulators
 - a. Hewlett suspension type
 - b. Cemented cap type
 - c. Core and link type
- iii. Strain insulator
- iv. Shackle insulator
- v. Stay type insulator

i. Pin type insulator



Fig. 1.10 Pin type insulator

This type of insulator is fixed in the crossing arm of the pole as shown in figure 1.10. The conductor is placed in the top of semicircular groove and the conductor is placed on it. This type of insulator is used to capture straight conductors.

ii. Suspension insulators

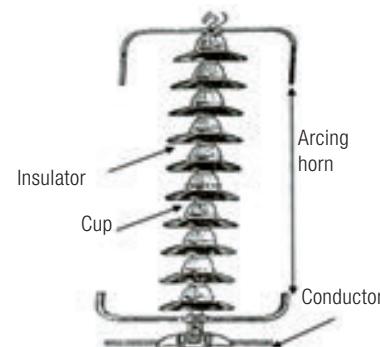


Fig. 1.11 Suspension type insulator

The suspension type line insulator is shown in figure 1.11. This insulator is in hanging shape and is connected to the steel tower. The line conductor is connected in the base. In suspension type insulator, a number of similar units are connected one by one with bi-metallic links. Each suspension insulator is designed for 11KV. Therefore, by connecting a number of such insulator discs, a string of insulator can be designed for any required voltage.

a. Hewlett type

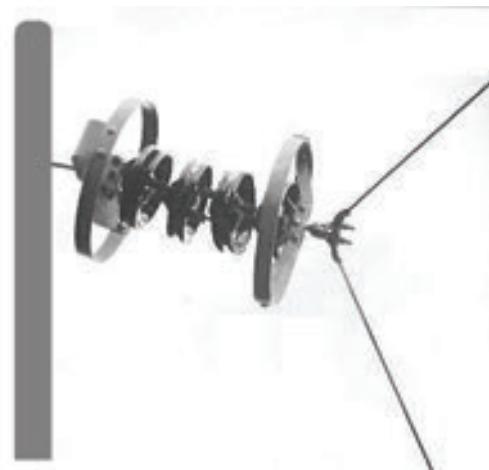


Fig. 1.12 Hewlett type insulator

The Hewlett type line insulator is shown in figure 1.12. The insulator part



is made up of porcelain material. In the middle of the structure, a U shaped groove is provided. Using metal connectivity on it, more than one circular plates are connected through the screws. If the insulator is broken the conductor does not fall down.

b. Cemented cap type

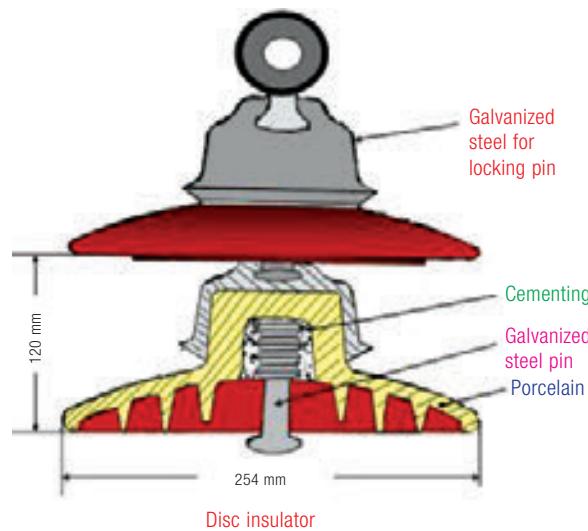


Fig. 1.13 Cemented cap type insulator

Cemented cap type insulator is shown in figure 1.13. This insulator unit is made up of porcelain. The galvanized cast iron cap is cemented to the top. A steel screw is cemented to the cavity at the bottom. The other end of the steel screw is placed in the ball shape to fit into the pit in the back of the iron cap.

c) Core and link type

It is a combination of both the above two types of suspension insulators. It is better than the above two types. In this type, porcelain discs are placed symmetrically. The metallic cylinder is pressed and tied to the fringe circular of porcelain plate. This type of insulators are unaffected by temperature.

iii. Strain type insulators

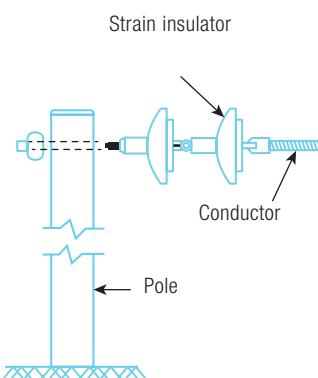


Fig. 1.14 Strain type insulator

Strain type insulator is as shown in figure 1.14. These insulators are used in places where there are very high tensions such as dead ends, sharp curves, corners and line which crosses the river. This type of insulator can be used for low voltages up to 11 KV. For the longer spans across river, two or more strings of insulators are used in series. Two or more strings of insulators are used in parallel where having high tensions.

iv. Shackle insulator

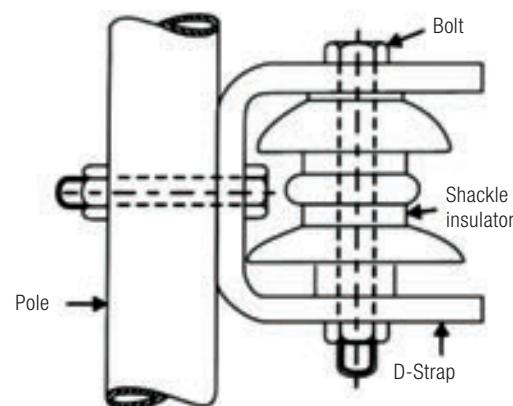


Fig. 1.15 Shackle insulator

A Shackle type insulator is as shown figure 1.15. This type of insulator mostly used for low voltage distribution lines. Such insulators can either be used in a horizontal position or in a vertical position.



v. Stay insulator



Fig. 1.16 Stay insulator

The insulator used in the stay wire is called a stay insulator. This type of insulator is as shown in figure 1.16 is made of porcelain. The size of insulator depends upon the tensile strength of stay wire. It is used to prevent the leakages from the poles up to 33KV. These are provided at a height of 3m from the ground level.



1.10 Power distribution system

The medium voltage transformer using transmission lines are reduced by step down transformer (415V, or 240V) are used to the consumer. This system includes the feeder lines, distributors and service mains.

1.10.1 Feeder line

The feeder line is nothing but similar as power transmission conductors. It connects the power from sub-station and power supply to the consumers. The voltage is uniform throughout the conductor.

1.10.2 Distributor

Electric power is distributed to the consumer by tapings. Since electric power is taken from many tappings and the current is not uniform in all. Therefore, when designing the distribution system, care must be taken to the voltage drop.

1.10.3 Classification of distribution system

- i. According to scheme of connections the distribution system is classified as,
 - a. Radial distribution system
 - b. Ring main distribution system
 - c. Grid or interconnected distribution system

1.10.4 Radial distribution system

In this system, each load junctions are connected through separate feeders and they are controlled by the sub-stations. This method is used when the low voltage exists in the center of the city. If there is a fault in any feeder, the whole circuit will be affected.

1.10.5 Ring main distribution system

This system designed like a closed ring. Each load junctions were constructed one after another. Electricity is provided from two supply sources in different places for each load junctions. If one gets faulted, the other can be used to get power supply. This system is used in places where low and medium voltage is required. In this way there may be a chance of low voltage fluctuations happening for the consumers. Power supply can be provided by more than one feeder. Reliability can be generated by supply of electricity through each of the two feeders. Sub-distributors cannot directly access main distributors. The number of feeders are depending upon the maximum requirement of the suppliers, the length of the ring main distributors and the voltage drop.



1.10.6 Grid or interconnected distribution system

More than one power plants and sub-stations are connected in series feeders are called as ‘Interconnected distribution system.’ It is also called as grid. In this system, the power plant and sub-station are connected together, and the voltage is reduced to 33KV, by using transformer. This method increases the reliability and efficiency. Electricity can be provided from different power plants during high power consumption.

1.10.7 Service lines

Service line is low length connecting conductor. These service lines act as conductor between distribution pole and consumer.



1.11 Underground cables

By using underground cable, the power is transmitted from the generating station to the consumers. When electrical power is unable to transmit by overhead lines or in a thickly populated area, underground cables are used. An underground cable consists of one or more conductor covered with suitable insulation and surrounded by a protecting core. Normally the number of cores in underground cables are 1, 2, 3, 3 ½ and 4.

1.11.1 Advantages of cables

- Underground cables are not subjected to lightning discharges, thunder, storms, birds and other severe weather conditions.

- As there is no tension on the conductor, it will not break due to mechanical reasons after being installed. Hence there are very few chances for a power failure. It reduces accidents.
- Less maintenance is required.
- There is no interference with tele communication circuits.

1.11.2 Disadvantages of cables

- The installation cost is high.
- High voltage cables are difficult to manufacture due to the insulation problem.
- Joining of underground cables is difficult.
- Fault location is not easy.

1.11.3 Classification of cables

- According to the rating of voltage the cables are classified into
 - Low tension cables up to 1 KV
 - High tension cable up to 11KV
 - Super tension cables 22 KV to 33KV
 - Extra high-tension cables 33KV to 66 KV
 - Oil filled cables 66KV to 132 KV
 - Extra super voltage cables beyond 132 KV
- According to insulation, cables are classified into
 - PVC insulated cables
 - Mineral insulated cable
 - Paper insulated lead sheathed cable
 - Cross linked poly ethylene cable
 - Paper insulated lead covered double tap armored cable



- c. According to number of conductors, cables are classified into
 - i. Single core cable
 - ii. 2 core cable
 - iii. 3 core cable
 - iv. 4 core cable
 - v. 3 ½ core cable

1.11.4 Three phase cable

Commonly, underground cables are used to transmit three phase power supply. For three phase service, the following cables are used.

- a. Belted cable up to 11 KV
- b. Screened cable 22KV to 66 KV
- c. Pressure cable above 66 KV

a. Belted cable up to 11 KV

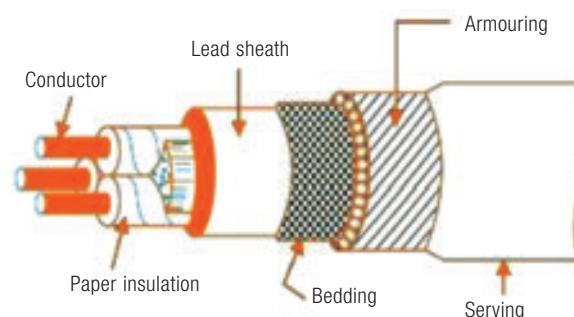


Fig. 1.17 Belted cable

Figure 1.17 shows the cross-section view of the belted cable. Each conductor is insulated by separate layers of impregnated paper. Thus, the insulated 3 conductors are set up as a part in the same set and then wrapped in an impregnated paper tape called a paper belt. Between insulated containers, it is filled with insulating material like jute or fiber. A lead sheath is laid on the paper bar to protect from mechanical damage and

moisture. In this one or more layers are shielded and protected. These types of electric cables are used to transmit voltage up to 11 KV and sometimes voltage can be extended upto 22 KV.

b. Screened cable

It is of two types

- i. H – type cable (Hochstadter type)
- ii. S.L. type cable (Separate lead type)

i. H Type cables 22 KV to 66 KV

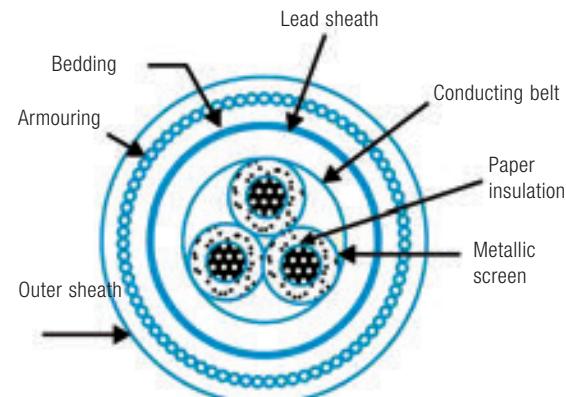


Fig. 1.18 H type cable

Figure 1.18 shows the H type screened cable. Each conductor is insulated by separate layers of impregnated paper. Then it will be wrapped with metal insulation separately. The metal shield is made of thin aluminum and made to touch each other. These three containers are wrapped in copper fabric tape. There will be a lead sheath casing on it. There is one or more armors on it. These types of cables are used to transmit low and medium voltages. It is used to transmit 33 KV and sometimes to carry up to 66 KV.



ii. S.L. type cable (22KV to 66KV)

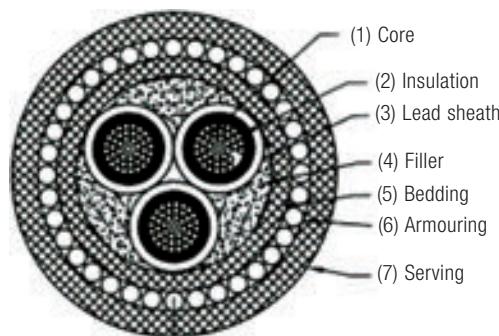


Fig. 1.19 SL type cable

The structure of SL type cable is shown in figure 1.19 Even though this type is similar to that of H-type, each conductor is constructed with separate lead sleeves. Hence this cable can be handled easily for bending.

c) Pressure cables

A vacuum occurs when the solid power cord is used. It causes an electro chemical breakdown. Therefore, these pressure cables are used for distributing the voltage over 66 KV. The pressure of joint components used in these cable is increased and vacuum is reduced.

There are two types of pressure cables:

- i. Oil filled cables
- ii. Gas pump/pressure cables.

i. Oil filled cables

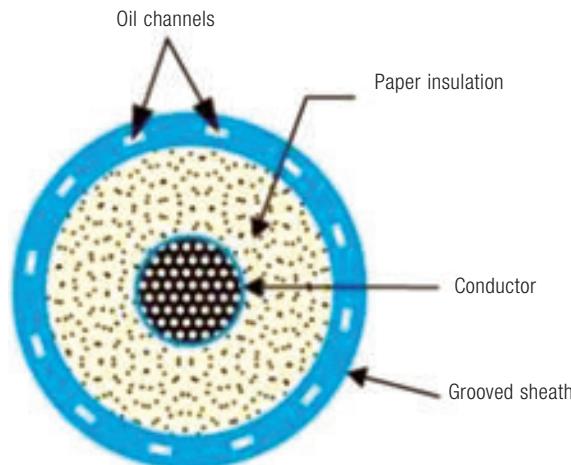


Fig. 1.20 Oil filled cables

The pipes are set up for oil circulation in oil-filled cables as shown in figure 1.20. The oil under pressure is kept supplied to the channel from a tank. The oil tank is set at a distance of about 500m along the cable route. Pressure oil is prevented from vacuum by pressing the paper insulation. This type of cable is used for distributing voltages from 66 KV to 230 KV.

ii. Gas filled cable

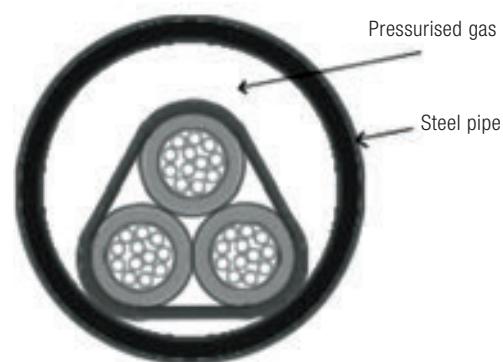


Fig. 1.21 Gas filled cable

Gas filled cable is shown in figure 1.21. The construction of gas pressure cable is similar to that of ordinary solid cable. It is designed in a triangular shape. The thickness of lead sheath of gas pressure cable is 75% of solid cable. The sheath is protected by a thin metal tape. The cable is kept in a gas tight steel pipe. The pipe is filled with dry nitrogen gas at 12 to 15 atmospheric pressure. The gas pressure produces radial compression and closes the voids formed between the layers of paper insulation. These cables carry more load current and operate at higher voltage than a normal cable. The nitrogen gas helps in quenching any flame. Its maintenance cost is low.



1.11.5 Difference between Overhead line and Underground cables

Sl. No.	Overhead Lines	Underground cables
1	To increase the load, conductors can be included easily. To increase the working voltage, it is enough to change the insulator.	Change the new cable for two reasons like to increase the load and the conductors cannot be included easily.
2	If need, load can be easily increased.	Load cannot be increased, otherwise cable will gets damage.
3	More space is required to install.	Less space is required to install.
4	Maintenance is easy.	Maintenance is complicated.
5	Easy to find the fault.	Difficult to find the fault.
6	Power factor loss is high.	Power factor loss is low.
7	It is suitable for long transmission	It is suitable for short transmission
8	It can be affected by lightning.	It cannot be affected by lightning.
9	Installation cost is low.	Installation cost is high.
10	It is cheap	It is costly



Points to remember

- The power supply from power plants to the consumers is called power transmission.
- A large amount of alternating current is produced at power stations.
- The specific resistance of copper is less than aluminum.
- Aluminum Conductor with Steel Reinforced is extensively used for power transmission.
- Wooden poles are not currently used.
- The Lattice steel tower is suitable for the distance between 100 meters and 300 meters.
- Bluish green sparking around the conductor is called corona.
- Types of guarding
 - i. Cradle guarding
 - ii. Cage guarding
- The insulator used in the stay wire is called stay insulator.
- When electrical power is unable to transmit by overhead lines area underground cables are used.
- The underground cable is not affected by lightning



Glossary



Corona	- வெளிச்சுட்டரோளி
Di-electric strength	- மின்காப்பு வலிமை
Feeder lines	- ஊட்டளிப்புத் தொடர்
Grid	- வலையினைப்பு(அ)மின்கட்டமைப்பு
Insulator	- மின்காப்பான்
Peak load	- உச்சக்கட்ட பளு
Regulation	- ஓழுங்கு முறை
Power factor	- திறன்காரணி
Receiving station	- ஏற்பு நிலையம்

Activities



1. Students to make their own solar to turn a small generator capable of lighting an array of LEDs or giving an output voltage measured on a voltmeter.
2. Students to make their own wind-mill to turn a small generator capable of lighting an array of LEDs or giving an output voltage measured on a voltmeter.



Evaluation



PART-A

Choose the correct answer

(1 Marks)

1. Which of the following is usually not the generating voltage?
 - a) 6.6 kV
 - b) 9.9 kV
 - c) 11 kV
 - d) 13.2 kV
2. Which of the following is not the distribution system normally used?
 - a) 3 phase - 4 wire
 - b) 3 phase - 3 wire
 - c) Single phase - 3 wire
 - d) Single phase - 4 wire



3. The disadvantage of constant voltage transmission is
 - a) short circuit current of the system is increased
 - b) load power factor in heavy loads
 - c) large conductor area is required for same power transmission
 - d) less current during short circuit
4. The voltage of low-tension transformer is
 - a) 132 KV
 - b) 220 KV
 - c) 33 KV
 - d) 400 KV
5. Generally which conductor is used for power transmission _____
 - a) Steel
 - b) Copper
 - c) Aluminium
 - d) ACSR
6. Pin type insulators are normally used up to voltage of about
 - a) 100 kV
 - b) 66 kV
 - c) 33 kV
 - d) 25 kV
7. For 66 KV lines, the number of insulator disc used are
 - a) 3
 - b) 5
 - c) 8
 - d) 12
8. Which type of insulator is used on 132 KV transmission lines?
 - a) Pin type
 - b) Disc type
 - c) Shackle type
 - d) Pin and shackle type.
9. The effect of corona is
 - a) increased energy loss
 - b) increased reactance
 - c) increased inductance
 - d) increased resistance
10. Wooden poles for supporting transmission lines are used for voltages up to
 - a) 440 V
 - b) 11 kV
 - c) 22 kV
 - d) 66 kV.
11. Which of the following regulation is considered to be the best?
 - a) 2%
 - b) 30%
 - c) 70%
 - d) 98%.
12. The power transmitted will be maximum while
 - a) sending end voltage is more
 - b) receiving end voltage is more
 - c) reactance is high
 - d) corona losses are least.
13. Stranded conductors are used for transmitting power at high voltages because of
 - a) increased tensile strength
 - b) better wind resistance
 - c) ease-in handling
 - d) low cost.



PART-B

Answer the questions in brief

(3 Marks)

1. What is meant by power transmission?
2. State some electrical power generating stations.
3. What are the advantages of DC transmission?
4. What are the disadvantages of AC transmission?
5. What are the advantages of high voltage transmission?
6. What are the properties of overhead line conductors?
7. Write short notes on ACSR conductor.
8. Write the name of four types of electrical poles.
9. What is skin effect?
10. What are the methods used to reduced corona effect?
11. What are uses of guarding?
12. What is meant by service lines?

PART-C

Answer the questions in one page

(5 Marks)

1. What are the various methods of power transmission?
2. Draw the power transmission diagram and point out the parts.
3. Explain the metal conductors used for power transmission.
4. Draw the shackle type insulator diagram and label the parts.
5. Write down the types of distributors.
6. What are the main objectives, advantages and disadvantages of underground cable for power distribution?
7. Draw the diagram of suspension type insulator.

PART-D

Answer the questions in two page

(10 Marks)

1. Explain with a neat sketch the various types of electrical poles.
2. Explain the reasons, advantages and disadvantages of corona?
3. Tabulate the differences between the overhead transmission lines and underground cables.



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>



Illumination



The best way to win is the lack of tension.

A.P.J. Abdul Kalam



Learning Objectives

In this lesson, students will get to know the various terms regarding illumination and can easily understand the concept of light. Various types of lighting systems and their uses are given. One of the main objectives is the study of various types of lamps and their merits and demerits. According to new trend, it is necessary to know the various types of lights used in shops, industries, streets and in homes. Students have to know, what are the factors to be considered, while designing good lighting system. This is the right time to think for saving electrical energy by using low wattage bulbs like CFL, LED by adopting new techniques.



Table of Content

- 2.1 Introduction
- 2.2 Important terms in illumination
- 2.3 Laws of illumination
- 2.4 Arc lamp
- 2.5 Incandescent lamp
- 2.6 Sodium vapour lamp and mercury vapour lamp

- 2.7 Fluorescent lamp and compact fluorescent lamp
- 2.8 Neon and halogen lamp
- 2.9 LED lamp
- 2.10 Lighting schemes



2.1 Introduction

Almost all human activities are based on light. Natural light is obtained by the sun. Artificial light plays an important role in our everyday life. In places where natural light is not available, artificial light is obtained by electric lamps. Lighting plays an important role because of its belief, consistency, simple control and low price. The electrical lighting is mainly used for domestic purpose, decorative purpose, advertising, traffic-control, medical field and for street lighting also.

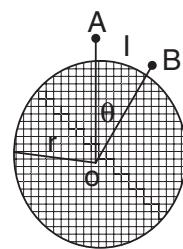
When light falls on a surface, it becomes visible and the phenomenon is called as illumination. It is denoted by E and is measured in lumen per square meter.



2.2 Important terms in illumination

2.2.1 Plane angle

The angle subtended at a point by two converging lines lying in the same plane is called plane angle, and is measured in radians. It is shown in figure 2.1. It is equal to the ratio of the length of the arc to its radius.



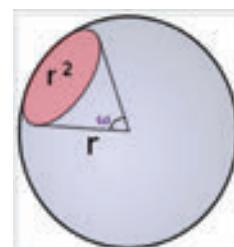
r = Radius
l = Length of the arc
 θ = Plane angle

Fig. 2.1 Plane angle

$$\theta = \frac{\text{Arc}}{\text{radius}} \text{ radian}$$

$$\theta = \frac{l}{r} \text{ radians}$$

2.2.2 Solid angle



r = radius
 ω = solid angle

Fig. 2.2 Solid angle

Solid angle is measured in steradians. Solid angle is the ratio of area of the surface to the square of radius of sphere. It is shown in figure 2.2.

$$\omega = \frac{\text{Area of surface}}{\text{Square of radius}} \text{ steradians}$$

$$\omega = \frac{A}{r^2} \text{ steradians}$$



2.2.3 Luminous flux

It is the light energy radiated out per second from the body in the form of luminous light waves. The unit of luminous flux is lumen (lm).

In LED lamps,

15 Watts = 900 Lumens

2.2.4 Lumen

It is the unit of luminous flux. One lumen is defined as the luminous flux emitted per unit solid angle from a point source of one candle power.

2.2.5 Luminous intensity (I)

Luminous intensity or Candle-power of a point source in any particular direction is given by the luminous flux radiated out per unit solid angle in the direction.

2.2.6 Lux

The amount of light that causes a luminous flux over a square meter surface is called lux.

2.2.7 Mean Horizontal Candle Power (MHCP)

It is the mean of the candle powers in all directions in the horizontal plane containing the source of light.

2.2.8 Glare

Glare is difficulty seeing in the presence of bright light such as direct or reflected sun light or artificial light. It causes annoyance, discomfort or interference with vision or eye fatigue.

2.2.9 Space height ratio

Space height ratio is defined as the ratio of the distance between adjacent luminaries (center to center) to their height above the working plane.

2.2.10 Utilization factor

Utilization factor or coefficient of utilization is defined as the ratio of total lumens reaching the working plane to the total lumens given out by the lamp.

$$\text{Utilization factor} = \frac{\text{Lumens reaching at the working place}}{\text{Total lumens emitted by the source}}$$

It usually varies from 0.5 to 0.8.



Do you Know?



An American inventor, Thomas Alva Edison, discovered 1368 inventions. His most popular invention is electric bulb. He invented many devices in the field such as mass communication, electric power generation, sound recording and motion pictures. Edison designed a system of conductors, meters, lamp fixtures, sockets, fuses and current switches.



2.3 Laws of illumination

The illumination on a surface depends upon the luminous intensity, distance between the source and surface and the direction of rays of light. It is governed by following laws.

1. Inverse square law
2. Lambert's cosine law

2.3.1 Inverse square law

It states that the illumination of a surface is inversely proportional to the square of the distance of the surface from the source.

$$E \propto \frac{1}{d^2}$$

2.3.2 Lambert's cosine law

This law states that the illumination on any surface is proportional to the cosine of angle between the directions of the incident flux and perpendicular to the area.

$$E = \frac{1}{d^2} \cos \theta$$

2.3.3 Light

The radiant energy from a hot body which produces the visual sensation on human eye is called light.

2.3.4 Electrical method of producing light

Following are the methods of producing light:

1. Developing arc between two electrodes.
2. Passing a current through a filament.
3. Electric discharge through vapours or gases.



2.4 Arc lamp

The principle of an arc lamp is that when two electrodes carrying current are separated through a small distance, an arc is struck between them. The arc lamps were used in the past for street lighting purposes but nowadays these are used when extreme brightness is required. Carbon arc lamp is most commonly used arc lamp.

2.4.1 Carbon arc lamp

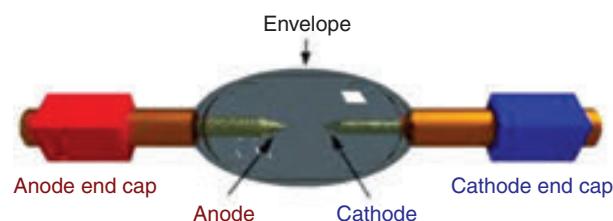


Fig. 2.3 Arc lamp

Arc lamp is shown in figure 2.3. Carbon arc lamp is the oldest type of lamp and is still being implied in cinema projectors and searchlights. It consists of two hard carbon rods (Electrodes). The diameter of positive electrode is double to that of negative electrode. The negative electrode is generally fixed and positive electrode is placed in adjustable holder and the process is manually or automatic. The arc consists of carbon vapours surrounded by orange red zone of burning carbon and pale green flames.

When the lamp is switched OFF, the two electrodes touch each other due to spring pressure on positive electrode. When the supply is ON a large current is flows through electrodes. The temperature of carbon electrode is increased and thus



the positive electrode is pulled away against its spring pressure through a small distance by coil and thus an arc is struck between electrodes. This arc is maintained by transfer of carbon particles from one electrode to other electrode. These particles travel from positive electrode to negative electrode, thus after sometime of operation positive electrode become hollow and negative become pointed. That's why positive electrode is made double than negative electrode. In carbon arc lamp 85 % of light is given by positive electrode which produces high intensity light and only 10% by negative electrode and 5% by air. The temperature of the positive electrode is 4000°C and that of the negative electrode is about 2500°C . The luminous efficiency of such lamps is approximately 9 lumen / watt.



2.5 Incandescent lamp

The filament of this lamp is heated up to the incandescent stage of heat. So these types of lamps are called as incandescent lamps. There are two types.

1. Vacuum type lamp and
2. Gas filled type lamp

In this type of lamp, the sphere shaped glass cover is used. The glass stem is fixed in the centre of the lamp. This stem supports wires in holding the filament. The top of the lamp is sealed. Pins are used for holding the lamp in the holder.

2.5.1 Vacuum lamp

In this lamp, the air is evacuated to protect the filament from burning by oxygen mixed in the air. Vacuum lamp is shown in figure 2.4 and 2.4(a).



Fig. 2.4 Vacuum lamp

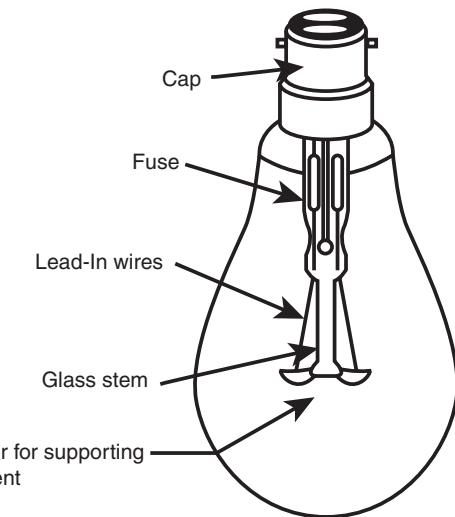


Fig. 2.4(a) Line diagram of vacuum lamp

When the filament is heated, due to the current that passes through the high resistance filament, the moving electron creates friction. So the heat is generating in the filament when the heat raises up to the incandescent stage, the light is emitted from the filament. The emitted light is reflected by a sphere-shaped glass cover.

2.5.2 Gas filled lamp

It is shown in figure 2.5. In the evacuated lamp, the filament evaporates and deposits on inside of the glass cover after long use and makes black shade on



the glass cover. To rectify this disadvantage, inert gases are filled in this lamp. Presence of inert gas causes heat loss. To compensate the heat loss, the filament is made as coiled wire. Increase in length of the filament leads to an increase in power.

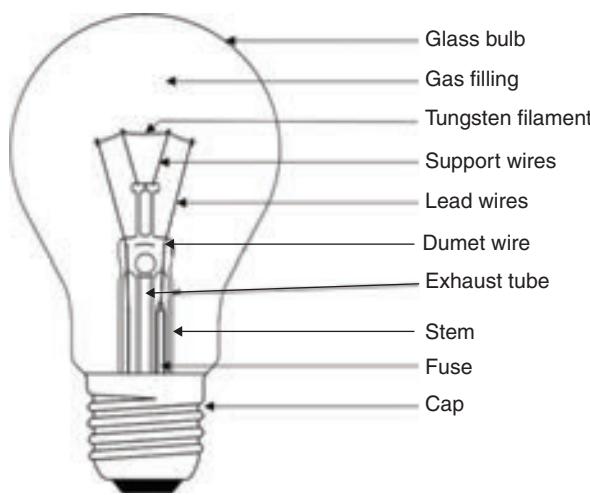


Fig. 2.5 Gas filled lamp

a. Working principle of a filament or an incandescent lamp

As we know, when a room heater is switched on, it gives out red light with heat at the working temperature of 750°C . At this temperature, the radiations are produced by infra red rays.

When an electric current is passed through a fine metallic wire, it raises the temperature of the wire. At low temperature, only heat is produced but at a higher temperature light radiation goes on increasing. The filament lamp consists of fine wire of high resistive material placed in an evacuated glass bulb. This type of lamp is operated at the temperature of 2500°C . A tungsten filament is covered in an evacuated glass bulb. But to improve the life of the filament, some chemicals like argon or nitrogen, neon gases are filled.

b. Properties of metal for filament

1. It can be operated at a high temperature, since it has a high melting point.
2. It produces more heat because it has a high specific resistance.
3. Filament resistance may not change at the operating temperature because it has a low temperature coefficient.
4. Because of low vapour pressure, it may not get vapour.
5. Because of high ductility, it may withstand mechanical vibrations.

2.6 Sodium vapour lamp and mercury vapour lamp

| 2.6.1 Sodium vapour lamp

Sodium vapour lamps are some of the most efficient lamps in the world. They have an efficiency of up to 190 lumens per watt compared to an incandescent street lamp which has between 15 and 19 lumens per watt.

This sodium vapour lamp comes in two major groups:

1. High pressure sodium vapour lamps (HPS)
2. Low pressure sodium vapour lamps (LPS)

This lamp consists of discharge tube made from special heat resistance glass, containing a small amount of metallic sodium, neon gas and two electrodes. Neon gas is added to start the discharge and to develop enough heat to vapour sodium. A long tube is required to get more light from this lamp. To reduce overall dimensions of the lamp, the tube is generally bent into U-shape.



a. Working principle

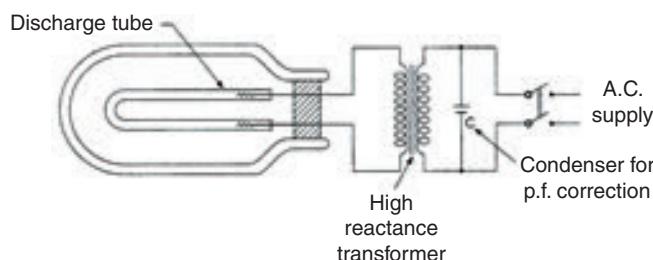


Fig. 2.6 Sodium vapour lamp

The construction of sodium vapour lamp is shown in figure 2.6. Electric discharge lamps require a high voltage at start and a low voltage during operation. The tungsten-coated electrodes are connected across auto-transformer, having high leakage reactance. The open-circuit voltage of this transformer is about 450 V which is sufficient to initiate a discharge through the neon gas.

After 10 to 15 minutes, the voltage falls to 150 V, due to low power factor. A capacitor is connected across the supply to improve the power factor. The colour of light produced is yellowish.

b. Applications

1. LPS lamps are rarely used for indoor lighting and are best suited for outdoor lighting.
2. LPS lamps are used in security lighting as their high efficiency.
3. LPS lamps are also often used in long tunnels.

2.6.2 Mercury vapour lamp

On the basis of pressure inside the discharge tube, the mercury vapour lamps are classified as High pressure mercury vapour lamp and Low pressure mercury vapour lamp. High pressure mercury vapour lamps are classified as:

1. MA type (Mercury vapour lamp with auxiliary electrode)

These are operated at 220 - 250 volt, AC supply and manufactured in 250 to 400 watts.

2. MAT type (Mercury vapour lamp with tungsten filament)

These are manufactured between 300 to 500 watts and works at 200 to 250V (Both AC and DC)

3. MB type (Mercury vapour lamp with auxiliary electrode and bayonet cap)

This type is operated at 200 – 250 volt, (AC and made in 80 watts and 125 watts)

a. Construction

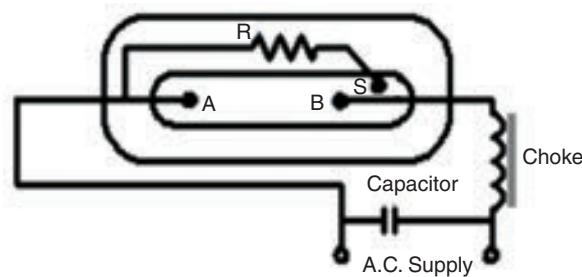


Fig. 2.7 Mercury vapour lamp

The construction of mercury vapour lamp is shown in figure 2.7. It consists of hard glass tube enclosed in outer bulb of ordinary glass. The space between two bulb is completely evacuated to prevent heat loss by convection from the inner bulb. The outer bulb absorbs harmful ultraviolet rays. The inner bulb contains argon gas with a certain quantity of mercury. In addition to two electrodes, starting electrode having high resistance, connected in series is also provided. The main electrodes are made of tungsten wire in a helical shape. The lamp has a screwed cap and is connected to supply with a choke. A capacitor is connected across supply to improve power factor.



b. Working principle

When the supply is switched on, full voltage is applied across main and starting electrodes. This voltage fills the gap between the electrodes and discharge through argon gas. As the lamp warms up, mercury is vaporized, which increases the vapour pressure. After 5 minutes, the lamp gives full light. It gives a greenish blue colour light. This lamp is always kept in vertical. Otherwise the inner glass tube may break due to excess heat.

c. Advantages

1. Mercury vapour lamps are more energy efficient than incandescent lamps.
2. It has high luminous efficacies of 35 to 65 lumens / watt.
3. It is durable. (in the range of 24,000 hours)
4. It has a high intensity.
5. It gives clear white light output which has made them ideal for outdoor use

d. Applications

1. Mercury vapour lamps are used in lighting applications.
2. It is used in streets and parking places.
3. It is used for landscape lighting.
4. It is used in factories.
5. It is used in gymsnasiums.



2.7 Fluorescent lamp and compact fluorescent lamp

2.7.1 Fluorescent lamp

It is a low pressure mercury vapour lamp. It consists of a glass tube 25 mm in diameter and 0.6 m, 1.2 m and 1.5 m in length. The inner portion of the



tube is coated with phosphorous. The tube contains argon gas at low pressure and a drop of mercury is added. The choke, two filaments and the starter are connected in series as shown in the figure 2.8. The standard wattage of a 3 feet fluorescent lamp is 100 watts.

a. Working principle

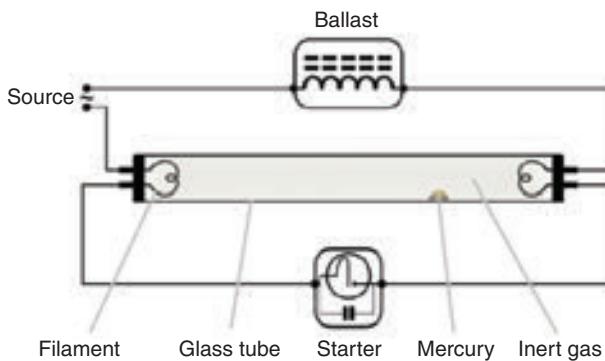


Fig. 2.8 Connection diagram a fluorescent lamp

Fluorescent lamp function based on the principle of current passing through air medium. In the air medium the resistance falls down heavily. When the current passes to the lamp, circuit is closed through choke, filament and starter. So the 230V supply voltage is applied between the starter terminals. Due to this voltage, current starts flowing through the inert gas in the starter. Now the bimetallic strips raised touch each other as the temperature of inert gas has increased. Once the circuit is completed through the bimetallic strips and filaments in the tube light, the bulb will start glowing.

The inert gas in the starter cools down and the bimetallic strip opens again. Therefore the current through the choke decreases and hence the magnetic flux decreases. The decreasing (or alternating) flux is cut by the choke winding which causes self induced EMF in the choke coil.

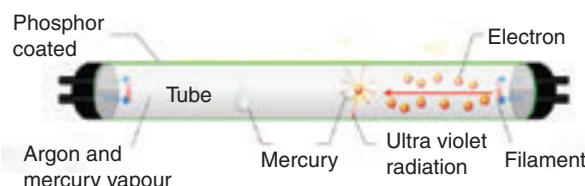


Fig. 2.9 Fluorescent tube

The induced EMF is nearly about 1200V. This voltage is applied between the filaments of the tube light, causing electron flow between the filament and the inert gas of the tube light. The electron collision in to the inert gas produces the ultra violet rays. These rays impinge on the phosphorous coating. Light is emitted by the coating. After light started at 110V is enough for the light to retain the supply voltage 120 volt, which is dropped across the choke. The luminous efficiency of a fluorescent lamp is 60 lumens / watt.

b. Advantages

1. Voltage fluctuation has very small effect on light output.
2. The luminous efficiency is more as length of rod is more.
3. It gives light close to natural light.
4. Heat radiations are negligible.

c. Disadvantages

1. Its brightness is less.
2. Initial cost is more
3. Overall maintenance cost is high.

d. Applications

1. Fluorescent lamp is available in required designs and sizes. Hence it is used largely in residential areas.
2. It is used for good lighting.
3. Special fluorescent lights are used in stage lighting for films and in video camera lighting.

2.7.2 Compact Fluorescent Lamp (CFL)

The compact fluorescent lamps are becoming very useful nowadays, because of consumption of power, cost, longer life, attractive look, smooth light and low maintenance. These lamps are available in different sizes and designs. They have single rod, double rod, triple rod or spiral rod. These lamps are available in different power ratings like 5, 7, 9, 11, 18 and 24 watts in 220 V. It is shown in figure 2.10.



Fig. 2.10 Compact Fluorescent Lamp (CFL)

It is basically a low pressure mercury vapour lamp having two electrodes coated with an electron-emitting material placed in a glass tube. The tube is coated internally with some fluorescent material in the form of powder. In the tube one drop of mercury and argon gas is filled at low pressure. Compact fluorescent lamps are now available in the same popular sizes as incandescent and are used as an energy-saving alternative in homes

a. Advantages

1. Low energy consumption.
2. Low maintenance cost
3. It starts instantly
4. It does not heat the surroundings
5. Excellent colour properties



6. Low operating cost
7. More life

b. Applications

1. The compact size, longer life, low running and maintenance cost, instant glow makes these lamps suitable for all places where uniform illumination is required.
2. It is used in offices, shops, hotels, hospitals, cinema halls, residential buildings etc.



2.8 Neon and Halogen lamp

2.8.1 Neon lamp



Fig. 2.11 Neon lamp

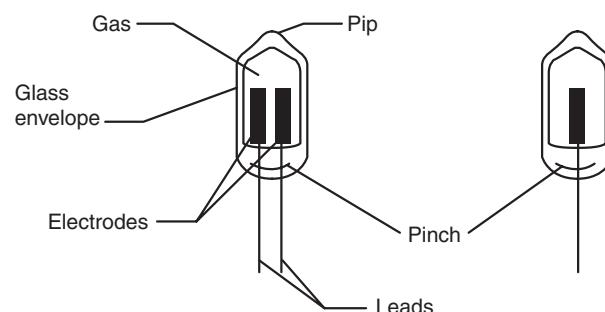


Fig. 2.12 Line diagram of neon lamp

a. Construction

The construction of neon lamp is shown in figure 2.11. A neon lamp is a small gas discharge lamp. The lamp commonly consists of a small glass capsule that contains a mixture of neon and different gases at a low pressure, and two terminals (an anode

and a cathode). When adequate voltage is applied and sufficient current is supplied between the electrodes, the lamp produces an orange glow discharge. The glowing portion in the lamp is a thin region which is near to the cathode.

b. Applications

1. Neon lamps are generally used for advertising.
2. It is used as an indicator lamps
3. It is used for night lamps

2.8.2 Halogen lamp

Halogen lamp is a special type of tungsten filament lamp which was developed in 1959. In this, a small amount of halogen vapour is added to the inert gas of the bulb. The bulb is made of glass small in size. It operates at a temperature of 3000°C

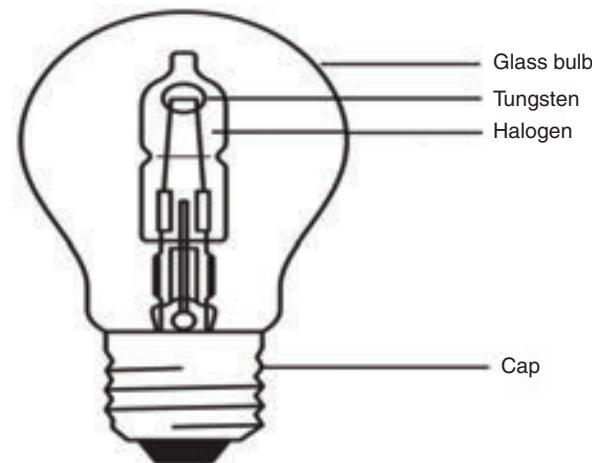


Fig. 2.13 Halogen lamp

Working principle

Halogen lamp is shown in figure 2.13. When the supply is given to the lamp, a filament glows, producing light. The halogen, an inert gas, causes the evaporated tungsten to settle back on the filament during cooling. That's why lamps



can be operated at a high temperature. It provides a high intensity light.

a. Advantages

1. It is smaller in size.
2. It does not need any ballast.
3. Good colours can be obtained.
4. Excellent optical control.
5. It gives same output throughout life
6. It has long life

b. Disadvantages

1. During maintenance the handling of lamp is very difficult.
2. Radiation is more which heats the surroundings also.
3. Operating temperature is high which affects its life.



2.9 LED lamp



Fig. 2.14 LED Lamp

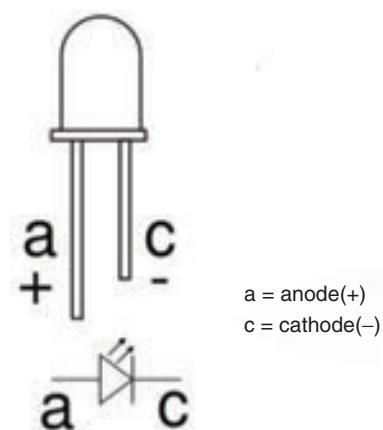


Fig. 2.15 Line diagram of LED lamp

The construction of LED Lamp is shown in figure 2.14. An LED lamp is a light-emitting diode (LED) product that is assembled into a lamp (light or bulb) for use in lighting fixtures. The line diagram of a LED lamp is shown in figure 2.15.

LED lamps have a lifespan and electrical efficiency which are several times greater than incandescent lamps, and are significantly more efficient than most fluorescent lamps. General purpose lighting needs white light. LEDs emit light in a very narrow band of wavelengths. To emit white light from LEDs require either mixing light from LEDs of various colours, or using phosphorous to convert some of the light to other colours.

Basic components for LED lighting are:

1. LED
2. Driver (power conversion device)
3. Control devices (dimming controls, colour mixing controls)
4. Fixture

a. LED driver

Required by the LED system to convert a system voltage into power. The driver also regulates power delivered to LEDs to counter any fluctuations in system conditions. Drivers also isolate the LED system from the high voltage system to reduce shock hazards and make the lighting system safer.

b. Advantages

1. It has a long life.
2. It reduces energy costs.
3. It reduces maintenance costs
4. LEDs produce very little heat.



c. Applications

1. It is used in homes
2. It is used in hotels and restaurants
3. It is used in shops
4. It is used in offices
5. It is used in roads, streets and parks
6. It is used in hospitals
7. It is used in commercial premises



2.10 Lighting schemes

Lighting schemes are classified according into their locations requirement and purposes etc., as stated under:

- i. Direct lighting
- ii. Indirect lighting
- iii. Semi direct lighting
- iv. Semi indirect lighting
- v. General lighting

i. Direct lighting

In this system almost 90 to 95% of light falls directly on the object or the surface. The light is made to fall upon the surface with the help of deep reflectors. Such a type of lighting scheme is mostly used in industries and commercial lighting. Although this scheme is most efficient, it is liable to cause glare and shadows.

ii. Indirect lighting

In this system, the light does not fall directly on the surface but more than 90% of light is directed upwards by using diffusing reflectors. Here the ceiling acts as a source of light and this light is uniformly distributed over the surface and glare is reduced to minimum. It provides shadow-less illumination which is useful for drawing offices and composing rooms. It is also used for decoration purposes in cinema halls, hotels, etc.

iii. Semi direct lighting

This is also an efficient system of lighting and chances of glare are also reduced. Here transparent type shades are used through which about 60% of light is directed downward and 40% is directed upward. This also provides a uniform distribution of light and is best suited for room with high ceilings.

iv. Semi indirect lighting

In this system about 60 to 90% of total light is thrown upward to the ceiling for diffused reflection and the rest reaches the working plane directly. A very small amount of light is absorbed by the bowl. It is mainly used for interior decoration.

v. General lighting

This system employs such type of luminaries, shades and reflectors which give equal illumination in all the directions.

| 2.10.1 Design of indoor light scheme

While designing a good lighting scheme, the following points must be kept in mind:

- i. It should provide adequate illumination.
- ii. It should provide uniformly distributed light all over working plane.
- iii. It should avoid glare and shadows as far as possible.
- iv. It should provide light of suitable colours.



a. Factors required for good lighting scheme

The following factors are required to be considered while designing a lighting scheme

- i. Illumination level
- ii. Quality of light
- iii. Coefficient of utilization
- iv. Depreciation factor
- v. Space height ratio

b. Advantages of electrical lighting

- i. Cleanliness
- ii. Easy to control
- iii. Economical
- iv. Easy to handle
- v. Steady output

- vi. Better reliability
- vii. Suitable for almost all purposes etc.

C. Type of work recommended and illumination level

Places	Illumination Level
Offices	100-400 lumens/ meter square
Schools	250-400 lumens/ meter square
Industry	1000 lumens/ meter square
Shops	250-500 lumens/ meter square
Hotels	80-100 lumens/ meter square
Hospitals	250-3500 lumens/ meter square



Points to remember

- The unit of solid angle is steradians
- The unit of plane angle is radians
- The unit of luminous flux is lumen
- In LED lamps, 15 watts = 900 lumens
- Glare causes annoyance, discomfort or interference with vision or eye fatigue.
- Law of illumination
 - i. Inverse square law
 - ii. Lambert's cosine law
- Carbon arc lamp is most commonly used arc lamp.
- Types of incandescent lamp
 - i. Vacuum lamp
 - ii. Gas filled lamp



- Types of sodium vapour lamps are
 - i. High pressure sodium vapour lamps (HPS)
 - ii. Low pressure sodium vapour lamps (LPS)
- Neon lamps are operated at a very low temperature of about 200°C .
- LED lamps are used in homes, hotels, restaurants, shops, offices, hospitals, roads, streets and parks.
- Types of lighting schemes
 - i. Direct lighting
 - ii. Indirect lighting
 - iii. Semi direct lighting
 - iv. Semi indirect lighting
 - v. General lighting

Activities



1. To know about how the electric lamp is controlled by a remote.
2. To know about how the electric lamp is controlled by Passive infra red sensor.
(PIR Sensor)

Glossary



Plane angle	- தளக் கோணம்
Solid angle	- திண்மக் கோணம்
Luminous flux	- ஒளிர்வுப் பாயம்
Luminous intensity	- ஒளி விளக்கச் செறிவு
Luminous efficacy	- ஒளிர்வுத்திறன் விகிதம்
Lux	- ஒளித்திறன்
Glare	- கூசொளி
Depreciation factor	- தேய்மானக் காரணி
Space height ratio	- இடைவெளி - உயர விகிதம்
Utilization factor	- பயன்பாட்டுக் காரணி



Evaluation



IX31J3

PART-A

Choose the correct answer

(1 Marks)

1. Luminous efficacy of a fluorescent lamp is
 - a) 10 lumens / watt
 - b) 20 lumens / watt
 - c) 40 lumens / watt
 - d) 60 lumens / watt.
2. In LED lamps, how many watt is equal to 900 Lumens?
 - a) 15 watts
 - b) 0.16 watts
 - c) 0.016 watts
 - d) 0.0016 watts
3. Standard wattage of 3 ft. fluorescent lamp is
 - a) 10 W
 - b) 40 W
 - c) 65 W
 - d) 100 W
4. A solid angle is expressed in terms of
 - a) radians
 - b) radians/meter
 - c) steradian
 - d) steradian/meter
5. Which of the following lamp has a low initial cost?
 - a) Incandescent lamp
 - b) Fluorescent lamp
 - c) Mercury vapour lamp
 - d) Sodium vapour lamp
6. An incandescent lamp can be used in
 - a) AC supply
 - b) DC supply
 - c) Both AC and DC supply
 - d) No supply
7. Filament lamps operate normally at a power factor of
 - a) 0.5 leading
 - b) 0.8 leading
 - c) 0.8 lagging
 - d) Unity
8. The filament of incandescent lamp is
 - a) Tungsten
 - b) Copper
 - c) Aluminum
 - d) Carbon
9. The average working life of a fluorescent lamp is about
 - a) 1000 hours
 - b) 3000 hours
 - c) 4000 hours
 - d) 5000 hours
10. The luminous efficacy of a sodium vapour lamp is about
 - a) 10 lumen/watt
 - b) 30 lumen/watt
 - c) 50 lumen/watt
 - d) 70 lumen/watt



11. Colour of light is depend upon
 - a) Frequency
 - b) Wave length
 - c) Speed of light
 - d) Both a) and b)
12. In houses the illumination is in the range of
 - a) 2-5 lumens/watt
 - b) 10-20 lumens/watt
 - c) 35-45 lumens/watt
 - d) 60-65 lumens/watt
13. The colour of sodium vapour discharge lamp is
 - a) Red
 - b) Green
14. Which of the following will need the highest level of illumination?
 - a) Proof reading
 - b) Living rooms
 - c) Hospital wards
 - d) Railway platforms.
15. The illumination level in houses is in the range
 - a) 10-20 lumen/m²
 - b) 30-50 lumen/m²
 - c) 40-75 lumen/m²
 - d) 100-140 lumen/m².

PART-B

Answer the questions in brief

(3 Marks)

1. Define solid angle.
2. What is meant by luminous flux?
3. What is glare?
4. Define space height ratio.
5. State the two laws of illumination.
6. What are the various electrical method of producing light?
7. Where sodium vapour lamps are used?
8. What are the advantages of mercury vapour lamp?
9. What are the disadvantages of a fluorescent lamp?
10. What are the advantages of a CFL lamp?
11. Briefly describe the working principle of a neon lamp.
12. List out the types of lighting schemes.
13. What are the applications of LED lamps?



PART-C

Answer the questions in one page

(5 Marks)

1. Write a short note on a carbon arc lamp.
2. Explain the construction of an incandescent lamp.
3. Write down the advantages and applications of a mercury vapour lamp.
4. Explain about neon lamp.
5. Explain the advantages and disadvantages of a halogen lamp.
6. Write short notes on compact fluorescent lamp.
7. Write down the advantages and applications of CFL lamp.
8. What are the factors required for a good lighting scheme?
9. Write short notes on LED.

PART-D

Answer the questions in two page

(10 Marks)

1. With a neat sketch explain the construction and working principle of sodium vapour lamp.
2. With a neat sketch explain the construction and working principle of mercury vapour lamp.
3. With a neat diagram explain the construction and working principle of fluorescent lamp.



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



Reference Internet Source

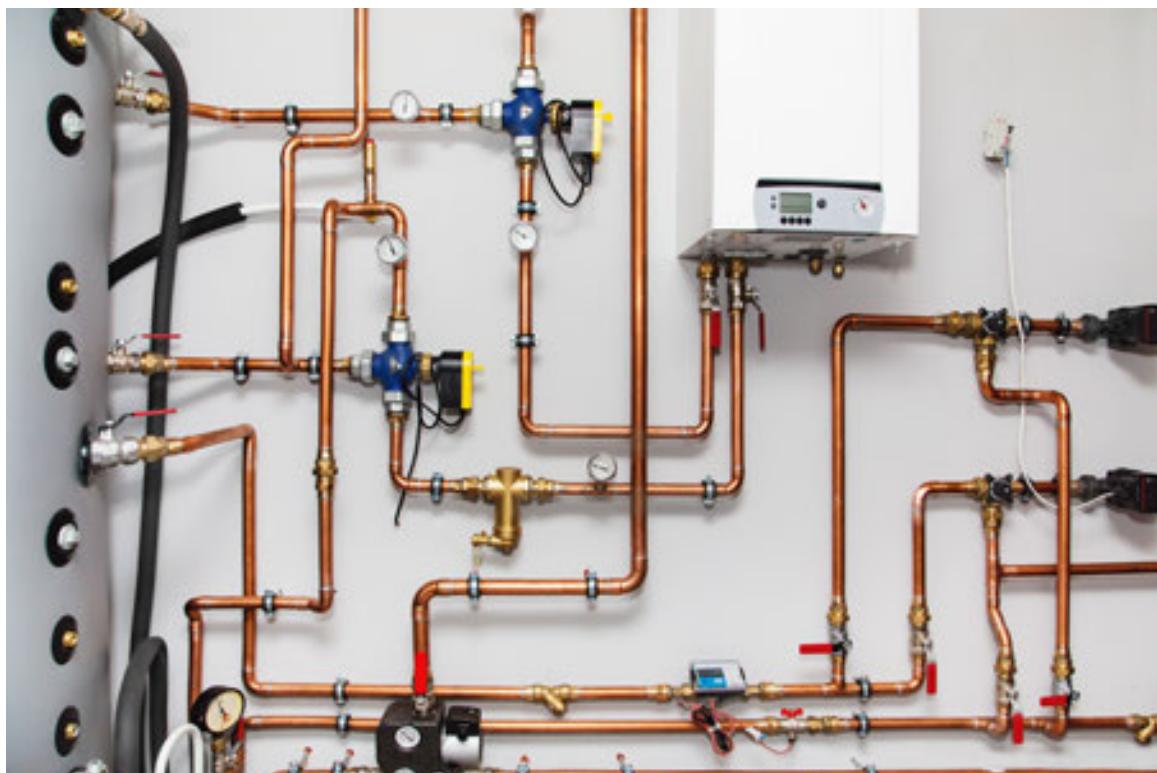
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Electric heating appliances



VTNV8Y



Be the change that you want to see in the world.

Mahatma Gandhi



Learning Objectives

Electric heating is a process in which electrical energy is converted into heat energy. It is essential for the students to know, how the electrical energy is being utilized in heating appliances. The main objective of this chapter is to make students, to understand the working of various heating appliances through the types of conductive methods.

Furthermore, this lesson also aims to aid the students, to gain practical experience about defects, their reasons and its corrective measures of the heating appliances.



Table of Content

- 3.1 Introduction
- 3.2 Electric iron box
- 3.3 Induction Stove

- 3.4 Bread toaster
- 3.5 Coffee percolator
- 3.6 Geyser



3.1 Introduction

Electricity plays major role in our everyday life. One of the main applications of electricity is to produce heat from heating elements. In this chapter, we shall learn about the types of heaters and its working procedure such as

- i. Electric iron box
- ii. Induction stove
- iii. Bread toaster
- iv. Coffee percolator and
- v. Electric water geyser.



3.2 Electric iron box

An Electric iron box is an appliance used to remove the wrinkles in the clothes when heated. It is of three types.

- i) Non-automatic or Ordinary type iron box
- ii) Automatic iron box
- iii) Steam automatic iron box

a) Clothes and its temperature

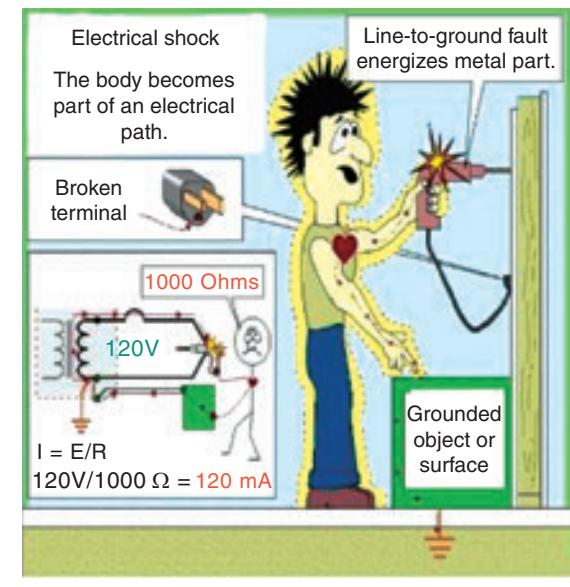
The operating temperature of the iron box for different types of cloths is tabulated below

Nylon	- 70°C - 90°C
Rayon	- 100°C - 120°C
Silk	- 130°C - 150°C
Wool	- 160°C - 180°C
Cotton	- 200°C - 220°C
Linen	- 230°C - 260°C

According to the range of heat required to clothes, the thermostat can be fixed and the wrinkles were removed from the washed clothes.



Do you Know?



b) Power chord

The electric conductor that permits electric supply to an electric appliance will contain three terminals such as Phase (Red color), Neutral (Black color) and Earth (Green). The electrical conductors coiled with cotton threads are the most commonly used power chords.

3.2.1 Non-automatic or ordinary type iron box

As shown in figure 3.1 the non-automatic or ordinary type iron box is



an appliance, where we control the heat of the appliance by simply putting the switch 'ON' and 'OFF' only according to the types of cloths used.



Fig. 3.1 Non-automatic iron box

The main parts of the iron box are listed below

a) Handle

Handle is made up of bakelite a hard type of plastic in the iron box. Bakelite is having resistive power of heat and non-conductor of electricity. A rubber tube is provided at the top of the handle, to avoid the damage of power chord while in use.

b) Top cover

Top cover is at the top of the appliance and it covers all the inner parts of the appliance. It is made of metal which is chromium plated to look attractive.

c) Stand

Stand is made up of strong iron to make the appliance to keep stand when not in use.

d) Pressure plate

Pressure plate is made up of hard cast iron and it gives weight to the appliance. Due to this, the wrinkles in the clothes are removed.

e) Mica sheet

Mica is an insulator of electricity. It is kept in top and bottom of the heating element for safety purpose. Mica is also good to resist the heat.

f) Heating element

The heating element of the iron box is made from mixed alloy of Nichrome. Usually in all the heating appliances, it is used as heating element. The heating element here used is of ribbon type.

Heating element is of two types.

1. Coiled type and
2. Ribbon type.

g) Sole plate

Sole plate is plated with chromium and made up of cast iron. The bottom of the sole plate is surface grained for smoothness.

Working principle

The power chord of the iron box is connected to the main supply. The electric energy is converted into heat due to this heating element. The heating element is having the property of high resistivity. According to the law of conservation of energy the heat energy produced is proportional to the square of current without any loss. This heat energy makes the sole plate to hot and with that the wrinkles in the cloth are removed.



In this type of iron box, according to the type of cloth, the heat can be controlled manually, by connecting or disconnecting the supply through switch.

3.2.5 Automatic iron box

In an automatic iron box, the temperature of the cloths can be selected to the required quantity of heat. The temperature is controlled by the thermostat in the appliance automatically. Hence this appliance is called as Automatic Iron Box.



Fig. 3.2 Electric automatic iron box

a) Construction

As shown in figure 3.2, the construction and operation of automatic iron box is similar to that of an Ordinary iron box. In an automatic iron box, the temperature is controlled with the help of thermostat. The thermostat is a bi-metallic strip. In addition to this, an indicating lamp is connected in series with the heating element.

b) Indicating lamp

In the iron box LED lamp is used as an indicating lamp. Indicating lamp is provided to know whether the supply is going into the appliance or not. During the

time of supply, the indicating lamp glows. After attaining the fixed level in the regulating knob (or) Selector knob the indicating lamp turns off automatically. This shows the availability of supply in the appliance.

c) Thermostat

Thermostat is a bi-metallic strip made up two different metals. Generally, due to heat, the metals get expanded. After setting the required value in the regulating knob, the heat increases gradually and gets saturated. Then the bi-metallic strip will bend automatically and to stop the supply to the heating element. This can be viewed in the figure 3.3.

After the heat gets reduced in the sole plate, the bi-metallic strip, again contacts with electric supply and makes the appliance to get heated as shown in figure 3.4. The expansion of the strip will vary, according to the strip which the bi-metal was made.

d) Working principle of automatic iron box

The electric input is given to the iron box by putting the switch in ON position. The current goes to the heating element of the iron box through power chord. The heating element gets heated up due to its heat production property. The heat was absorbed by the sole plate and gets heated gradually. This heat removes the wrinkles in the clothes.

3.2.6 Steam iron box

The construction and working principle of a steam iron box is similar to

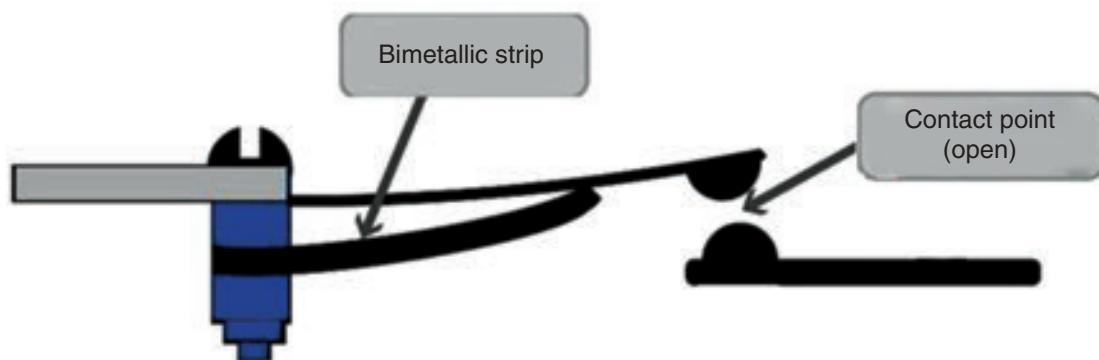


Fig. 3.3 Thermostat in closed position

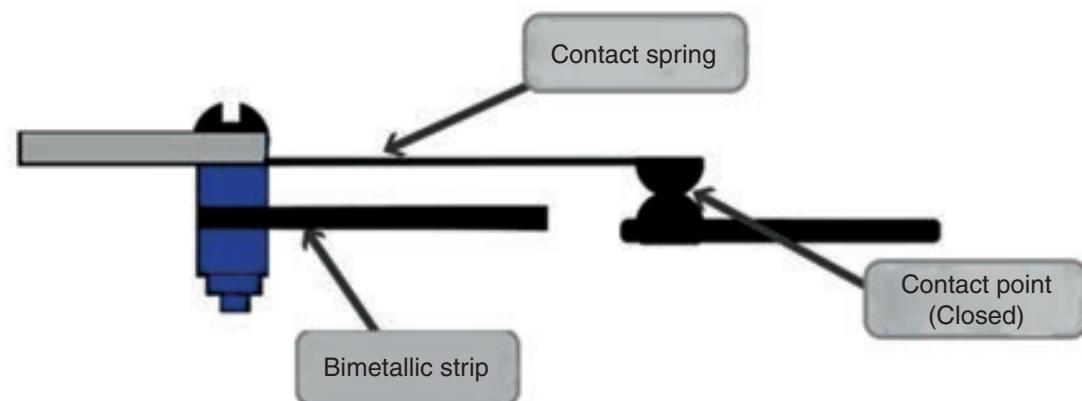


Fig. 3.4 Thermostat in open position

that of automatic iron box. The internal construction is shown in figure 3.5.

A steam iron is an electric iron that produces steam from water. The steam removes the wrinkles in the clothes. It is

fitted with thermostat with wattage of around 1000 to 1600 watts. Steam ironing is one of the easiest methods to iron clothes. For the removal of the wrinkles from the clothes and ironing is in better way.

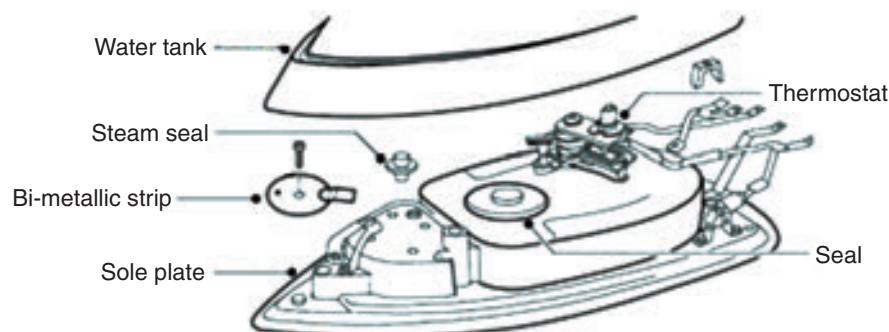


Fig. 3.5 Steam iron box



The steam iron requires more duration to get heated when compared to the other types of iron the clothes.

In this, a small water container is kept above heating element and it supplies water to sole plate through the holes provided in it. The water steam flow is controlled by a press valve kept near the handle. The valve control is provided in handle in order to control the water flow easily. The valve will not allow the water or steam to back side. The water in the tank comes through holes in sole plate in the form of steam. Once the valve gets opened, the steam reaches the cloth and the wrinkles in the cloth will be cleared. The flow of steam upon the position of

the knob is kept in it. Any defects in the heating element may cause the unit to be replaced by a new one.

a) Maintenance

1. In steam iron box, distilled water should only be used.
2. After the use of iron box, the water in the container should be removed completely with the help of steam control valve.
3. The salt deposits inside the iron box should be cleaned with the help of vinegar. The vinegar is mixed with water and is rinsed inside two or three times to clear the salt depositions in it.

3.2.6 Trouble shoot chart

Sl. No.	Defects	Reasons	Remedies
1.	Iron box not gets heated.	1. No electric supply.	1. Correct the electric supply.
		2. Heating element is not connected with supply.	2. Connect the supply to the heating element properly.
		3. Loose connection in heating element.	3. Heating element should be connected properly.
2.	Heat produced in the iron box is not adequate.	1. Voltage drop.	1. Correct the voltage.
		2. Thermostat knob not fitted properly.	2. Proper fitting of thermostat knob should be done.
		3. Loose connection in thermostat.	3. Thermostat connection should be done properly
3.	Heat produced is exceeding the setting point kept.	1. Short circuit in thermostat.	1. Short circuit in thermostat is corrected.
			2. Emery sheet should be used for cleaning the terminal ends to avoid short circuit.



Sl. No.	Defects	Reasons	Remedies
4.	Clothes are sticking in the sole plate while ironing.	1. Abnormal heat produced. Due to that thermostat terminals contact with one another.	1. Terminals of thermostat should be connected correctly.
		2. Bottom of the sole plate is corroded.	2. The corrosion in the sole plate should be cleaned by applying non corrosion things.
5.	Iron box is getting electric shock.	1. Supply wire may contact with body of the iron box.	1. Connect the supply wire without touching the metal parts of the iron box.
			2. Earth connections should be properly checked.



3.3 Induction stove

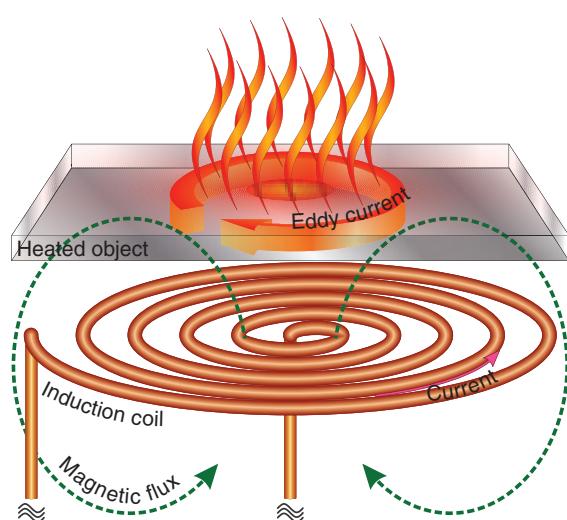


Fig. 3.6 Induction stove

Induction stove is widely used in places where there is no LPG gas connection facility. Induction stove is commonly used in hospitals and temporary exhibitions. The construction is shown in the figure 3.6. In this type of stove

no smokes and flames will be produced. The utensils kept over the induction will not get much heated. Only the things kept inside the utensil alone gets heated. Now-a-days, these types of stoves are widely used in Asia, Europe and America.

Induction heating is the process of heating an element or appliance electrically by the principle of electromagnetic induction. The heat is generated in this type of stove is by means of the eddy currents produced in the induction coils.

According to the types of the Induction stove are classified as

- Single type
- Dual type and
- Four type

3.3.1 Construction

Induction stove is made up of non-corrosive stainless steel. Heating element



is fixed on the top of the stove, in which utensils were kept. Three pin plugs are used as supply terminal in this stove. Rubber bush is kept at the bottom of the stove for grip. In this, various facilities like child lock safety, timer, temperature indicator and cooking options were included.

3.3.2 Working principle

An alternating supply is made to flow through the resonant coil, which leads to the generation of oscillating magnetic field. The magnetic field induces an electric current inside the cookware. The induction cook top works with cookware made of certain materials which have specific properties. The Induction stove transfers electrical energy by induction from a coil of wire into a metal vessel that must be ferromagnetic. The coil is mounted under the cooking surface, and a high frequency of alternating current is passed through it. The current in the coil creates a dynamic magnetic field. The magnetic field induces whirling electrical eddy currents inside the pan, turning into a heater. Heat from the pan flows directly into the food or water kept inside the container, by conduction method of heat.

High production of heat is the specialty of this stove. No heat losses will occur. This type of stove can be used in all climatic condition.

3.3.3 Uses

- i. Function is faster than other types of stoves.
- ii. Easy to clean.
- iii. Stains produced in this can be easily cleaned with cloth.

- iv. Cost is less.
- v. No noise occurs while functioning.
- vi. Burns or wounds will not be caused when touched.

3.3.4 Difference between regular stove tops and induction cook tops

Regular stove tops heat pots and pans through contact, flames or electrical heating elements of regular stovetops generate heat, and the heat is transferred through the contact from the burner to the base of the pot. This process is known as thermal conduction.

On the other hand, the Induction cook tops do not generate heat. Induction burners have a coiled wire just below the ceramic surface, which generates an oscillating magnetic field. The key to induction cook tops is that the pots and pans used must be made of magnetic material to work with this system.

The induction cook top will induce the electrons in a magnetic material to move around, creating an electric current. This current generates heat in the pot. If you place your hand, or a glass pot on an induction cook top, neither will heat up because they are not magnetic and therefore not affected by the alternating magnetic field of the induction burner.



3.4 Bread toaster

A Bread toaster, or a toast maker, is an electric small appliance designed to toast sliced breads by exposing it to radiant heat, thus converting it into toast. It is a portable device.



3.4.1 Types

The most common household toaster is classified as

- Ordinary type bread toaster, and
- Automatic type.

Ordinary type of bread toaster is not used in now-a-days.

tray is kept below the toaster, in order to collect the waste particles of bread.



Fig. 3.7 Bread toaster

3.4.2 Automatic bread toaster

a) Construction

Electric bread toaster looks like a rectangular box and is used for toasting the bread slices as shown in figure 3.7. In this, two gaps are provided, in which two bread slices are put for toasting. The gap is adequate for bread slices to go inside. Bread toaster contains three heating elements and they are in front, middle and back side of the toaster. The centre heating element is the main element for toasting. A resting thick sheet is kept inside the toaster and is attached with a lever. A Thermostat, the heat control device is connected in series with heating element and to the supply. Three pin power chords are used as supply wire for the appliance. Handle is made of hard plastics which insulates the heat and electric supply. A

b) Working principle

The bread slices are kept in the place of bread resting container, and put the lever down to make the bread slices to get in. Then close the top of the toaster with lid, and allow the supply to get toasted. After the bread slices gets toasted, the thermostat which is connected in series with electric supply disconnect the supply and pushes the lever up. Now the toasted slices came out with golden colour.

The use of Thermostat is to allow and disconnect the power supply when the toaster is in use.

3.4.3 Defects, reasons and remedies of electric bread toaster

Sl. No.	Defects	Reasons	Remedies
1.	Supply is given, but the toaster not functioning	<ol style="list-style-type: none">There may be open circuit or short circuit in the power chord.The supply terminals not connected with heating element.	<ol style="list-style-type: none">Open circuit or Short circuit in the power chord should be checked before giving the supply.Connect the terminals of the heating element correctly.



Sl. No.	Defects	Reasons	Remedies
2.	Getting electric shock while using the toaster	Electric supply terminal is contacting with metal parts of the toaster.	The contact of supply terminal on the metal part should be properly insulated.
3.	When switch is 'ON', the fuse gets melted	Short circuit in the toaster.	Short circuit should be identified and gets rectified.

3.4.4 Timer switch

Timer switch is a safety switch for the bread toaster. It limits the electric supply and saves electric energy.

3.5 Coffee percolator

Water is heated through electric supply, and that hot water is mixed with coffee powder, coffee water is prepared. This appliance is called coffee percolator.

3.5.1 Parts

The main parts of coffee percolator are listed below

1. Heating element
2. Cylindrical shape body
3. Water container
4. Vertical tube or Percolating tube
5. Coffee basket
6. Top cover
7. Container for coffee water
8. Outlet for coffee water
9. Handle

3.5.2 Construction

Coffee percolator is portable device as shown in figure 3.8. In this, the coil is

made up of nichrome and is used as heating element. Because of its high resistance in the coil, the electrical energy is converted into heat energy. The appliance is cylindrical in shape and is made up of iron coated with lead. Water is poured into the container. A coffee basket is kept above the vertical tube. In some appliances, the lid is made up of glass. In certain type of coffee percolator, the chamber for hot water and coffee water are separated. Handle is made up of non-conductive materials like bakelite, which resists heat produced in it.

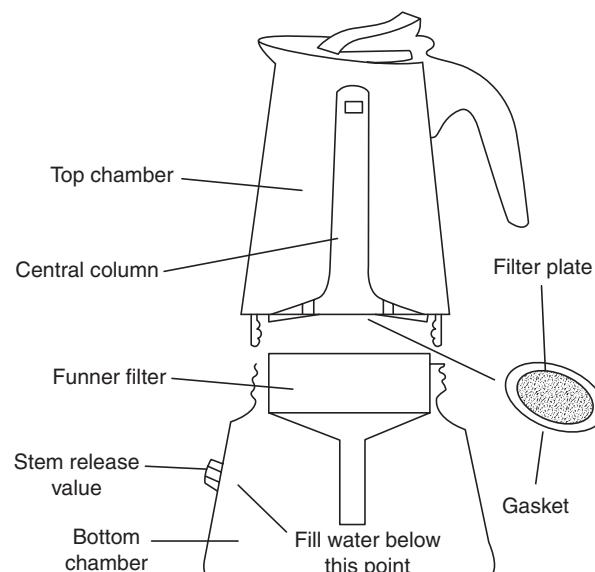


Fig. 3.8 Coffee percolator



3.5.3 Working principle

First the percolator lid is opened, and water is poured inside, through the percolating tube. Coffee powder was poured to the required quantity in the coffee basket and the lid was closed. If the supply is given, the water in the container gets heated

and the steam of the water goes towards percolating tube, and soaks the coffee powder in the basket. Now the essence of coffee water is collected from the bottom of the container through a tap. Any leakage or holes in the tube, this percolator will not function.

3.5.4 Defects, reasons and remedies of coffee percolator

Sl. No.	Defects	Reasons	Remedies
1	Supply is given, coffee percolator is not functioning	1. There may be open circuit or short circuit in the power chord.	1. Open circuit or Short circuit in the power chord should be checked before giving the supply.
		2. The supply terminals not connected with heating element.	2. Connect the terminals of the heating element correctly.
2	Getting shock while using the coffee percolator	Electric supply terminal is contacting with metal parts of the coffee percolator.	The contact of supply terminal on the metal part should be properly insulated.
3	When we switch 'ON' the supply, the fuse gets melted	Short circuit in the coffee percolator.	Short circuit should be identified and gets rectified.



3.6 Geyser

A geyser is a heating appliance which is used in the places where hot water is required. Normally tubular type of heating element is used in this appliance. Nichrome is the heating element used in all heating appliances. Due to the high resistance in the heating element, the electrical energy is converted into heat energy, and the water gets heated. Thermostat, in the

appliance regulates the heat produced in it.

The geyser is available in various rating of 15, 25, 35 and 50 litres and is also available from 1000 to 5000 watts.

Construction

1. Container

Geyser is an appliance used for getting huge quantity of hot water for



domestic purposes. It is cylindrical in shape and contains two containers such as

1. Inner container
2. Outer container.

Inner container is made up of brass and is coated with lead to avoid corrosion. Outer container is made of steel coated with paint. In between the inner and outer container a glass wool is used to protect the hot water from the outer atmosphere and moisture. Also, it prevents the hotness from inner container to outer container.

2. Water inlet pipe

The inlet pipe is provided to allow the water to go inside the inner container. A valve is fixed to regulate the flow of water into it.

3. Water outlet pipe

Outlet pipe is the pipe used for collecting the hot water from the geyser. The outlet pipe is bent on the top, in order to collect hot water uniformly.

4. Heating element

Tubular type of heating element is used as a heating element. Nichrome, the mixed alloy, is used as a heating element in all heating appliances.

5. Thermostat

Thermostat is a bi-metallic strip used to control the heat and is connected in series with the heating element to get the determined value of heat fixed in the setting position.

6. Vent pipe

When we want to shift the geyser or replace the heating element, the water in the geyser is to be removed completely. During that time, this vent pipe is used to drain the water inside the container.

7. Pressure release valve

In order to release the pressure inside the geyser from explosion, pressure release valve is used. Also, it maintains the level of water inside the container.

8. Positive plate

The positive rod itself accepts the corrosion produced and preserves the steel container from corrosion.

Geyser is of two types.
They are

- i. Non pressure type geyser and
- ii. Pressure type geyser

3.6.3 Non pressure type geyser

Non pressure type geyser is used in places where small quantity of hot water is required.

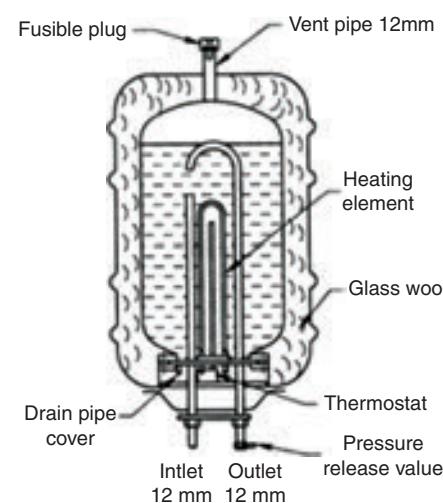


Fig. 3.9 Non pressure type geyser



a) Working principle

When an electric supply is given to the geyser, the electrical energy makes the heating element gets heated gradually. The conversion of electrical energy into heat energy is due to nichrome, which is having a very high resistance value. Now the heat conducts water and makes it hot. The setting position of thermostat automatically stops the electrical input in the appliance. After the heat gets reduced, the thermostat immediately connects with electric supply and makes the water again to get heated. The density of hot water is lesser than cold water. Hence the hot water is on the top and cold water in the bottom of the geyser.

3.6.4 Pressure type geyser

For requirement of large quantity of hot water, in a multi-storied building, pressure type of geyser is used. It is shown in figure 3.10. The water in the appliance is controlled by float valve.

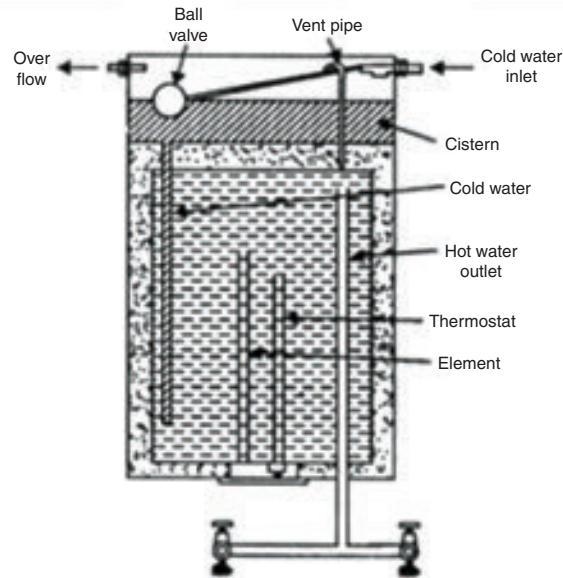


Fig. 3.10 Pressure type geyser

a) Working principle

The working principle of this type is similar to that of non-pressure type geyser. In this water pressure is controlled by a floating valve. Being the outlet pressure is high, this type of geyser is used in multi-storied building for getting hot water. This type of geyser is fixed in one place and hot water can be collected in various rooms.

Glossary



- | | |
|------------------------|-----------------------------|
| Pilot lamp | - அறிகுறி விளக்கு |
| Thermostat | - வெப்பநிலைப்பி |
| Bi-metallic strip | - ஈருலோகத் தகடு |
| Pressure release valve | - அழுத்தம் அகற்றும் வால்வு |
| Induction stove | - தூண்டல் அடுப்பு |
| Geyser | - நீர் சூடேற்றும் கலன் |
| Fusible vent plug | - உடுகி வழிவிடும் அடைப்பான் |



Evaluation



KLWJMQ

Part-A

Choose the correct answer

(1 Marks)

1. Which is not connected with heating appliances?
 - a. Electric stove
 - b. Electric iron box
 - c. Room heater
 - d. Electric fan
2. In which appliance, a small water tank is kept over the heating element.
 - a. Pressure type geyser
 - b. Steam iron box
 - c. Coffee percolator
 - d. Electric soldering iron
3. The use of control valve in an electric steam iron box is
 - a. prevents water and steam not to go top
 - b. control water alone.
 - c. control steam alone
 - d. control heat alone.
4. What type of water can be used in steam iron box?
 - a. Ordinary water
 - b. Hot water
 - c. Cold water
 - d. Pure distilled water
5. Mica sheet is a
 - a. non-conductive material.
 - b. non-resistive to heat.
6. Which metal, the heating element is made up of?
 - a. Brass
 - b. Nichrome
 - c. Aluminium
 - d. Copper
7. Due to -----, the electric energy is converted into heat energy.
 - a. low electric supply
 - b. low resistance
 - c. high resistance
 - d. high electric supply
8. The ratio of heat in heating appliances is
 - a. I^2Rt
 - b. I^2R^2t
 - c. IR^2t
 - d. IRt^2
9. Under which law, the heating appliances will function?
 - a. Ohms law
 - b. Law of conservation of energy
 - c. Current law
 - d. Voltage law
10. ----- is used in indicating lamp.
 - a. Incandescent lamp
 - b. Light emitting diode lamp



- c. Tube light
d. Compact fluorescent lamp
11. The appliance which induces hot waves from electromagnetic field is
a. Electric iron box
b. Hair drier
c. Induction stove
d. Electric kettle
12. According to ----- rule, induction stove will function.
a. Law of conservation of energy
b. Ohms law
c. Flemings rule
d. Faraday's law
13. How many Bread slices are toasted in a Bread toaster simultaneously?
a. 2
b. 3
c. 4
d. 5
14. In heating appliances, thermostat is connected in -----
a. Series
b. Parallel
c. Series – parallel
d. Earth
15. Use of percolating tube in coffee percolator is
a. to get coffee water
b. outlet for steam
c. to get hot water
d. to store coffee powder.
16. To avoid corrosion in an inner container of geyser ----- coating is used.
a. Lead
b. Chromium
c. Nickel
d. Copper
17. Use of glass wool in geyser is -----
a. to retain the water hotness as it is.
b. to retain the water chillness as it is
c. to get more heat
d. to get less heat.
18. The use of fusible plug in geyser is to
a. increase pressure
b. release pressure
c. get more heat
d. get less heat

PART-B

Answer the questions in brief

(3 Marks)

1. State the types of electric iron box.
2. What is the use of small water tank in steam electric iron box?
3. What is the use of control valve in steam electric iron box?
4. State the maintenance tips of steam electric iron box.
5. What is the use of pressure plate in electric iron box?



6. What is the use of sole plate in electric iron box?
7. State indicating lamp.
8. What is called induction stove?
9. What are the uses of induction stove?
10. Define bread toaster.
11. What is the use percolating tube in coffee percolator?
12. Define coffee percolator.
13. State geyser.
14. Write down the types of geyser?
15. What is the use of fusible plug in geyser?
16. What is the insulation value of the geyser? In which instrument it is measured?

PART-C

Answer the questions in one page

(5 Marks)

1. Explain the functions of thermostat in an electric steam iron box?
2. Draw and explain the construction diagram of automatic iron box?
3. State the defects and rectification of the faults happening in induction stove?
4. Tabulate the troubles, reasons and remedial measures of an electric bread toaster?
5. Explain the pressure type geyser?
6. Draw and explain the construction of coffee percolator?

PART-D

Answer the questions in two page

(10 Marks)

1. Draw and explain the construction and working principle of an electric steam iron box.
2. Tabulate the defects, reasons and remedial measures of an electric steam iron box.
3. Explain the construction and working principle of an electric induction stove with suitable sketch.
4. Explain the construction and working principle of an electric bread toaster with sketch.
5. Explain the construction and working principle of an electric coffee percolator with sketch.
6. Explain the construction and working principle of pressure type geyser with neat diagram.
7. Explain the construction and working principle of non-pressure type geyser with neat diagram.





Reference Book

1. A text book of 'Electrical Technology' volume III B.L. Theraja and A.K. Theraja.



Reference Internet Source

1. <http://www.wikipedia.org>
2. <http://www.electrical4u.com>



Motor appliances



Do not be afraid of defeat.

Swami Vivekananda



Learning Objectives

Electric power supply is the most essential in our day to day life. In this lesson, we learn about the electric motor appliances such as fan, washing machine, and water pump. The main objectives of this lesson is to study about its construction, working principle, types, advantages, disadvantages, faults, reasons and its remedial measures.

Table of Content

4.1. Introduction
4.2. Electric fan

4.3. Electric washing machine
4.4. Electric pump



4.1 Introduction

The electric fan, electric washing machine and pumps are essential in domestic for everyday life. In these appliances, electrical energy is converted into mechanical energy. Let us see the appliances in detail.



4.2 Electric fan

According to its utility, the electric fan is classified as,

- i. Ceiling fan
- ii. Table fan and
- iii. Exhaust fan

4.2.1 Ceiling fan

This type of electric fan is fixed in the ceiling of the roof as shown in figure 4.1. In this, the energy conversion is from electrical to mechanical energy and gives cool air inside the room.



Fig. 4.1 Ceiling fan

The most important parts of the ceiling fan are

- i. Stator
- ii. Rotor
- iii. Blades
- iv. Bearings
- v. Down rod

Construction

i. Stator

The stator is provided with insulated silicon steel plate as shown in figure 4.2. Both the starting and running coils are wounded with 90° electric degrees.

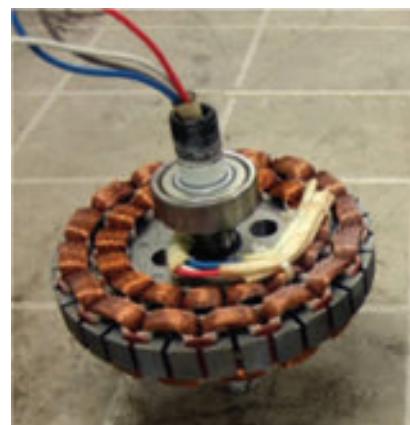


Fig. 4.2 Stator

ii. Rotor



Fig. 4.3 Rotor

The rotating part of the squirrel cage rotor type is as shown in figure 4.3. Only in ceiling fan stator is kept inside and rotor is in outside of the fan.

iii. Blade

The blades are made of a steel plate or aluminum plate, as shown in figure 4.4, and are usually fixed with three or four



blades. The blades cover the stator and rotor of the end plates.



Fig. 4.4 Blade

iv. Bearings

The bearings are placed on the top and bottom of the fan, used to reduce friction in rotating parts and also to reduce the noise while in motion.



Fig. 4.5 Bearing

v. Down rod

The down rod is made up of hard steel, according to the length required.

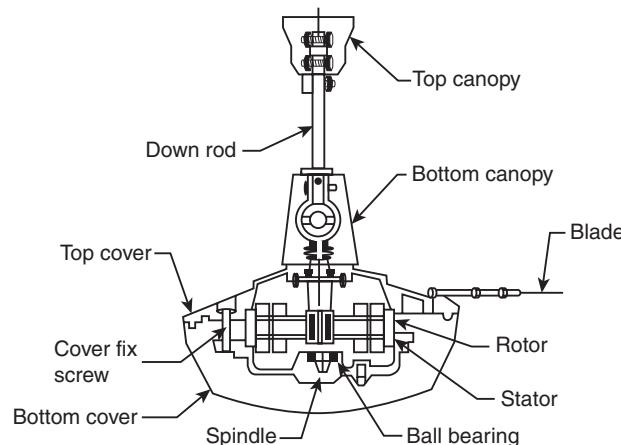


Fig. 4.6 Internal structure of the fan

One side of rod is fitted in ceiling hook, and the other side is fitted to the fan.

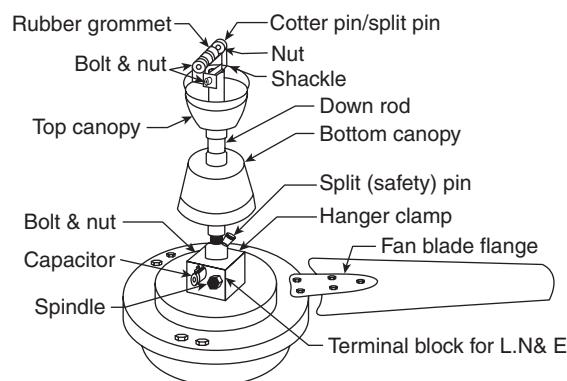


Fig. 4.7 External structure of the fan

a) Working principle

Figure 4.8 shows the internal structure of an electric fan. When an electric supply is given to the fan, the current passes to the main winding and auxiliary winding and produces rotating magnetic field. The 2.5 micro farad capacitor is connected in series with the auxiliary winding. Due to the production of rotating magnetic field, the blades connected with the rotor rotate and air flow will be circulated to the area where required. Usually the blades are available in various sizes like 900 mm, 1050 mm, 1200 mm, and 1400 mm respectively.

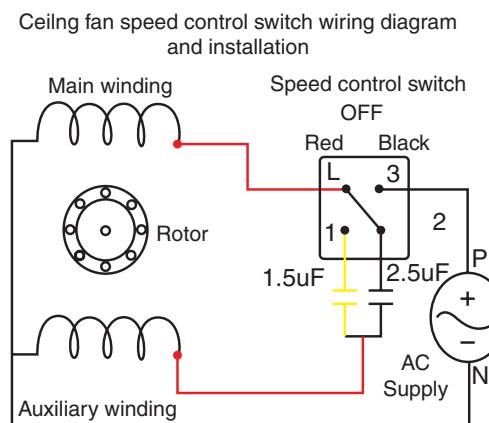


Fig. 4.8 Circuit diagram

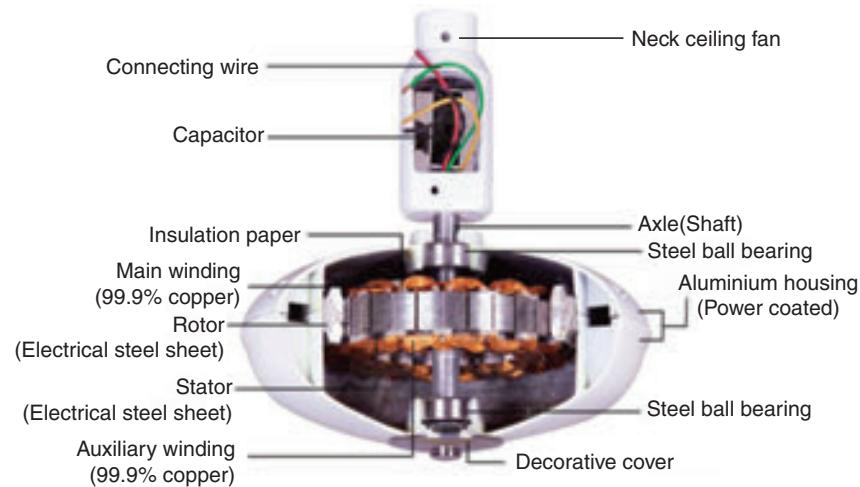


Fig. 4.9 Internal cross section of the fan

b) Ceiling fan regulator

Ceiling fan regulator is used to control the speed of the fan to a required position. Its structure is shown in figure 4.10. It is connected in series connection with an electric supply. Now a days electronic type regulator is used in advanced level.



Fig. 4.10 Ceiling fan regulator

This type of fan is portable and can be used at any place where we required. In this, single phase permanent capacitor motor is used. Table fan is available in various colours as shown in 4.11. Table fans are also available in various types like pedestal type, wall fitting type etc.,

The most important parts of the table fan are

- i. Stator
- ii. Rotor
- iii. Blades
- iv. Bearings
- v. Oscillating mechanism

4.2.2. Table fan

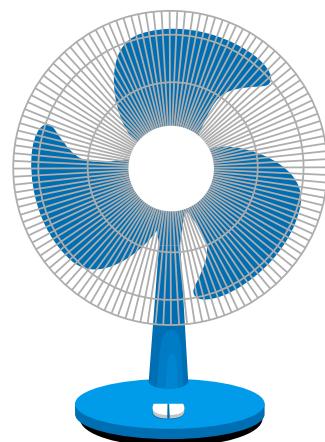


Fig. 4.11 Table fan



Fig. 4.12 Stator



The stator is made by the insulated silicon steel plate shown in figure 4.12. Both the primary and the secondary winding are fixed with a 90° electric angle.

ii. Rotor



Fig. 4.13 Rotor

The structure of a squirrel cage rotor is as shown in figure 4.13. This type of rotor is fixed inside the stator.

iii. Blades



Fig. 4.14 blades

The blades are made up of steel or aluminum sheet, as shown in figure 4.14. Usually three or four blades are fitted in this type of fan. The blades are fixed on the shaft with the help of screws.

iv. Sleeve bearing

Sleeve bearings are mounted on shaft of the fan. These bearings (as in figure 4.15) are used to reduce friction in rotating parts and reduce the sound while in rotation.



Fig. 4.15 Sleeve bearing

v. Oscillating mechanism

The oscillating mechanism is connected to the back of the electric motor shaft. The wrenching system is used to turn the left and right back into the side of the waist to a certain angle.

b) Speed regulator

The speed regulator used is of resistant type which is connected in series with the fan and required flow of air can be utilised.

c) Base of the fan

The bottom of the fan is made of steel iron. When an electric motor rotates, the base is fixed and stay in the same place, even the fan is in tilting movement.

d) Working principle

When an electric supply is given to the fan, the current passes to the main winding and secondary winding and produces rotating magnetic field. The 2.5 micro farad capacitor is connected in series with the secondary winding as in figure 4.16. Due to the production of rotating magnetic field, the blades connected with the rotor rotate and air flow will be circulated to the area and direction where it is fixed. Usually the



blades are available in various sizes from 100 mm to 400 mm. The revolution of the blade will be around 1000 RPM and are covered with plastic or metallic grill.

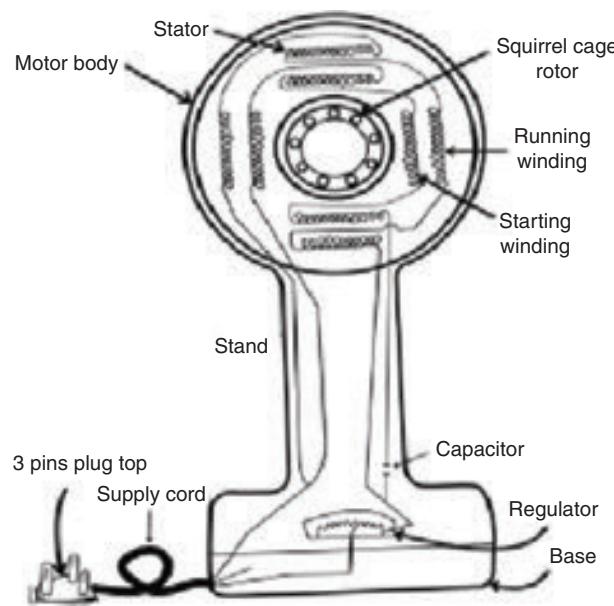


Fig. 4.16 Table fan

4.2.3 Exhaust fan



Fig. 4.17 Exhaust fan

Trouble shoot chart of an electric fan

Sl. No.	Reasons	Defects	Remedies
1.	The fan is not rotating	The connection may be loose or in open circuit.	Connections are tested with test lamp and open circuit in it is rectified.
		Open circuit in the coils.	Check the coils with test lamp and change the coil.
		Fault in capacitor	Change the capacitor.



2	Fan rotates in low speed.	Low voltage	Check the voltage.
		Fault in capacitor.	Change the new capacitor.
		Bearing is tight	Check the bearing and apply lubricants.
3	The fan is not rotating. If we rotate it, then only it runs.	Problems in starting coil	Replace or rewind the starting coil.
		Low voltage	Check the voltage, and then switch 'on'
		Due to the weakness of the capacitor.	Change the capacitor
4	More noise while rotating.	Worn out bearings.	Change and put new bearing
		The spacing gap of the bearing.	Spacing should be made right in bearing.
		Blade is not fitted properly	Connect the blades properly.



4.3 Electric washing machine

Nowadays, electric washing machines are used by middle class family in large number. We use washing machine for washing and drying of clothes.



AF592H



Do you Know?



Who invented electric motor first?

In 1831 Joseph Henry, a physicist, creates machine movement of the first motor by using electricity.

Types

- Semi-automatic washing machine
- Automatic washing machine
 - Top loading washing machine
 - Front loading washing machine

4.3.1 Semi automatic washing machine



Fig. 4.18 Semi automatic washing machine

a) Construction

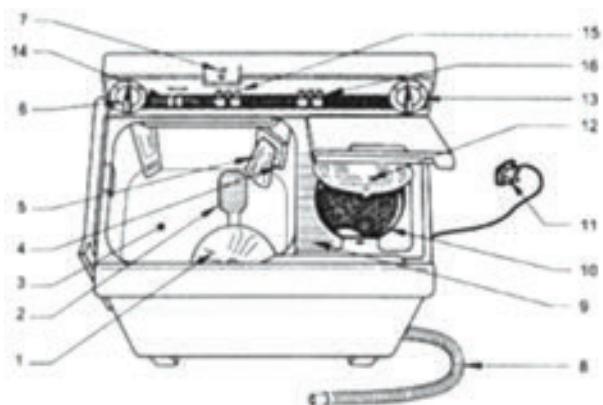
Semi-automatic type of washing machine is for washing the clothes and is shown in figure 4.18. This appliance is controlled by timer which control and regulate the time of washing according to the type of cloths and also dries the cloth after washing.

Capacitor start induction motor is used in this type of washing machine.



The speed of the washing cylindrical container is proportional to the rotating speed of the mounting vessel. The clothes were washed in the method of wave up mode.

b) Working principle



- | | |
|-------------------------|--------------------------------|
| 1. Agitator | 10. Rotating cylinder |
| 2. Water filter | 11. Three pin plug |
| 3. Washing cylinder | 12. Squeezing cylinder lid |
| 4. Water level selector | 13. Squeezing time control |
| 5. Cotton filter | 14. Agitator terminal junction |
| 6. Washing time control | 15. Water control tap |
| 7. Water inlet pipe | 16. Water controlling knob |
| 8. Vent pipe | |
| 9. Purifier | |

Fig. 4.19 Internal construction

After putting the dirty clothes inside the washing machine, soap powder is put into it, proportionate to the clothes to be washed, and water inlet tape is allowed to flow the water inside the container. The agitator rotates right and left and the dirts in the clothes are removed. Then the dirty water is removed through the outlet spout pipe. After the dirty water fully went out, the fresh water re enters and rinses the washed clothes to make clean. The drier then squeezes the water in the washed clothes and make dry. This type of appliance is said to be as semi-automatic washing machine as shown in figure 4.19. In this, the motor rotates and rinses the clothes with water and makes clean.

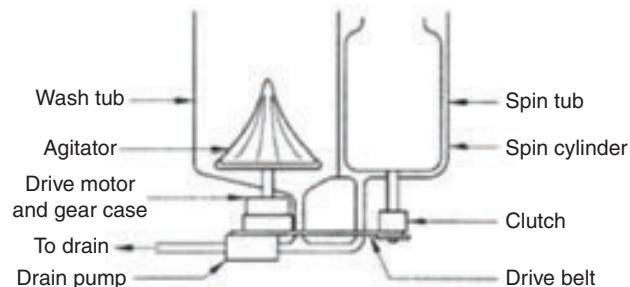


Fig. 4.20 Construction diagram

4.3.2 Automatic washing machine

The automatic washing machine is of two types.

1. Top load (open) washing machine.
2. Front load (open) washing machine.

a) Top load washing machine Construction

In this type, washing machine, contains a single drum which is used for both washing and drying the clothes. A capacitor start induction motor is used in this washing machine. Water inlet and outlet pipes were connected for the water flow to go in and out.

Working principle

The machine itself supplies the required quantity of soap powder according to the quantity of clothes put inside the drum. Since this washing machine is automatic type, after the supply is 'on', the water incoming and outgoing from the tap is done automatically by washing machine including the timings required for washing and drying with the help of timer switch. The motor is operated by a time control device and it automatically divides all the works. This technique is called neuro muscular technology and



works in the micro operating system. This method of functioning depends upon the type of clothes used and its dirty.



Fig. 4.21 Top loading washing machine

b) Water inlet tube time control

In this type of washing machine, a controlling device is mounted. The machine is automatically operated with the washing machine and the water is inserted into the inlet tube.

c) Water outlet tube time control

It works in two ways.

1. Drip out the washed dirty water
2. It is also used to squeeze and remove water from the cloth.

d) Water tank

This washing machine has two tanks.

1. Inner tank
2. Outer tank

Water tanks are made up of steel sheet coated with zinc to prevent corrosion inside the tank. Put the clothes in the inner tub and washing machine perform the tasks like washing, rinsing and squeezing. The inner tank contains small holes in this pot which is used for removal of dirty water. The outer tank is made up of steel and painted to protect from corrosion. In between inner and outer tank, Glass wool is provided in order to protect the hotness from the inner tank, and protect from chillness not to affect the inner tank.

e) Agitator

The agitator is a roller shaped hard plastic and is placed in the middle of the inner tank. The knife edge part of agitator makes the cloths to rotate it, in front and back with soap mixed water. This removes the dirty in the clothes.

f) Electric motor

The fractional horse power motor is used in washing machine. When the supply is given, the agitator rotates along with motor with the setting position according to the quantity of the cloth. Single phase 230-volt, 50 Hz supply is given to this motor.

g) Circuit board

The circuit board combines various electronic components. The mechanism of the machine will be set in advance according to the size and type of fabric used in the washing machine. This circuit determines the duration of washing the clothes, quantity of water, detergent quantity and time duration.



Working principle

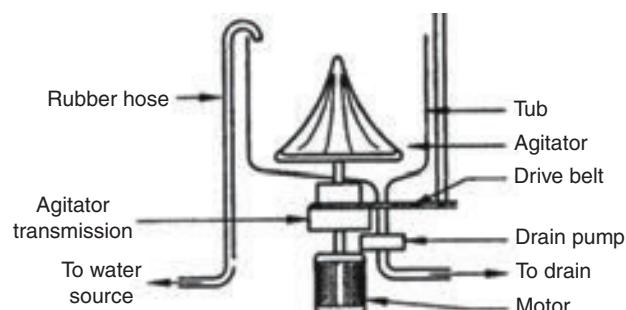


Fig. 4.22

In this, clothes to be washed along with soap powder are put in the inner container of the washing machine. Dirty clothes are rotated up and down with soap powder by water. This process takes place for a fixed time duration.

The inner tub of the washing machine has many holes. Water is sucked out to the outer tub from the inner container by centrifugal force. Water is drained out from the outer tub through a drain vent pipe. When the dirty water is drained out, fresh water is filled into the inner tub again. Agitator rinses the clothes. In this process the chemicals present in the soap are removed. After this process is completed, water in the machine is again drained out through the outer pipe.

After water is drained, the clothes kept in the container are rotated at a high speed and the water in the clothes is removed by the centrifugal force. After this cycle takes place for a certain period of time, the excess water in the clothes are squeezed out with the help of a time controlling device. Now the clothes are washed and are ready to be dried.

2. Front loading washing machine



Fig. 4.22 Front loading washing machine

a) Construction

The structure and functioning of front loading washing machine are similar to that of top loading washing machine.

A cylindrical type of vessel is used in the front loading washing machine instead of the agitator in the upper loading washing machine. With the help of a roller-shaped container, the cylinder spins. As this event continues, the clothes are well washed in soapy water.

The impeller is fixed in the cylindrical vessel inside a front loading washing machine. This cylinder vessel is in horizontal position. The impeller fixed to this rotating vessel mixes detergent with water and rubs the clothes together to remove the dirt.

In some types of front loading washing machine, a heating element is placed on the bottom of the pipe to get warm water. Washing the clothes with warm water cleans the clothes quickly.



Comparison with top load and front load washing machine

Sl. No.	Top load washing machine	Front load washing machine
1.	Low efficiency.	High efficiency.
2.	The washing drum is a simple type.	The washing drum is complicated type of cylinder
3.	Normal soap powder is used.	Special soap powder is used
4.	Only certain machines have a heating element inside.	All machines have a heating element inside.
5.	Cost is low	Cost is high



4.4 Electric pump

Water pump is used to suck water from underground to tank. When the motor is turned on, due to the vacuum created by the centrifugal force, water is sucked out to a required place. A single phase motor is sufficient for domestic level, since 2000 to 5000 litres of water per day is required.

Based on the structure, the various types are given below:

1. Centrifugal pump
2. Jet pump
3. Submersible water pump
4. Air compressor

4.4.1 Centrifugal pump

The centrifugal pump is a simple electric motor appliance as in figure 4.24. Normally, 0.5 to 3 horse power single phase capacitor start induction motor is used in centrifugal pump. By using centrifugal force, water is sucked and delivered. This is called a centrifugal pump.

Parts of a centrifugal pump

- i. Base plate
- ii. Water pump box
- iii. Impeller

- iv. Shaft
- v. Rope and box
- vi. Bearings

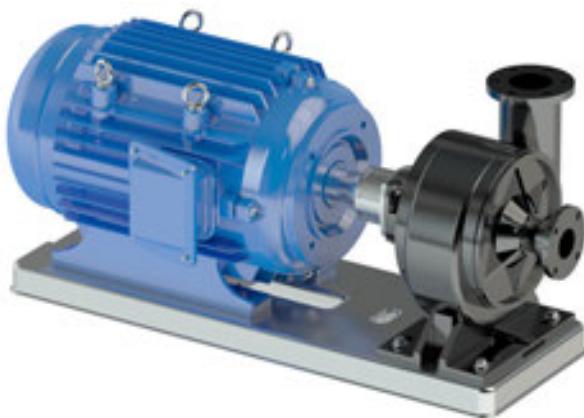


Fig. 4.24 Centrifugal pump

i. Basement plate

The basement plate is made up of cast iron or hard steel metal. It is fitted over the base plate with bolts and nuts.

ii. Water pump box

This is usually made up of close-grained cast iron. The vertical plane at the centre of the casing is split into two halves with flanges tightened together by bolts and nuts with gasket for leak proof.



iii. Impeller

Impeller is a rotating part of mechanism made up of cast iron or steel metal in centrifugal pump as shown in figure 4.25. By centrifugal force the water is delivered with uniform pressure without any vibration.



Fig. 4.25 impeller

Types

1. Open type impeller.
2. Closed type impeller.

iv. Shaft

It is made of stainless steel, to avoid rusts in the shaft while using salty water. The portion of the shaft which works inside the casing is usually fitted with gun-metal sleeve and hence no chance of depreciation will occur. The gun metal sleeve can be replaced when it gets worn out, and it increases the life span of the shaft.

v. Rope and box

The main purpose of the rope and box is,

- i. to prevent leakage of air on the suction side.
- ii. to prevent leakage of water on the delivery side due to pressure.

The packing material consists of rings of soft cotton, woven yarn, impregnated with graphite and tallow. The gland bolts should only be tightened lightly, to prevent leakage.

Modern pumps are fitted with mechanical leak-proof seals as shown in figure 4.26. Basically it is made up of softer materials like rubber, leather or plastic with nice finishing. It keeps cool with the water inside the pump. Otherwise it causes friction in the shaft and gets heated. This makes the pump function to get stop. It is very important that a centrifugal pump should not be allowed to run without water.



Fig. 4.26 Internal system

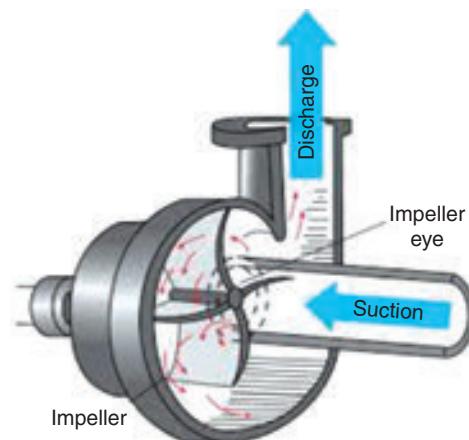


Fig. 4.27 Internal cutting look

vi. Bearing

Ball, roller and bush bearings are often used. Usually ball and roller bearings are lubricated with oil and grease.



Working principle of centrifugal pump

The impeller starts rotating after the pump is filled with water and is run by a generator or a steam engine as shown in figure 4.27. When the impeller rotates, due to the centrifugal force, low pressure will be produced. Due to the low pressure, water is sucked in.

The impeller converts the mechanical power into rotating force. Due to conversion of rotating force into pressure force, the water is delivered with the help of water pump box. The amount of energy on the surface of the water is directly proportional to the velocity of the impeller.

If the speed and size of the impeller is high, the force produced in the water will be high. When the water delivers from impeller, primarily it creates friction in the pump box. Secondly, the speed of water is converted into pressure force due to the friction produced in the delivery side. Hence, the pressure of the water is equivalent to the speed of rotation by the impeller.

a. Friction power

When the water passes through the pipe, it creates friction inside the pipe. The friction produced inside the pipe will be according to the speed of the water. Due to this, more power is required to pump the water up. Because of friction produced inside the water pipe, power loss is occurred. The power used to compensate this is called as friction force. It will be good, if the

length of the suction pipe is less. The flow of water in higher diameter produces less friction.

b. Suction power

Suction conditions are some of the factors which affect the centrifugal pump operation. A pump cannot pull or "suck" water up into suction pipe, because water does not have tensile strength. When a pump creates suction, it is simply reducing local pressure by creating a partial vacuum (Sucks out the air above the water). External pressure acting on the surface of the liquid pushes the liquid up the suction pipe into the pump.

i. Static suction head

The static suction head refers to the vertical height of the water absorbed in well or the horizontal center at the water pump from the water level of the underground tank. Suction head does not depend upon the length of the pipe. It is from the water level to the pump centre and not from the foot valve or the bottom of the well.

ii. Static delivery head

The static delivery head indicates the vertical height from the horizontal line of the water to the water delivered to the water tank. This does not indicate the length of the delivery pipe.

iii. Priming

When the suction pipe and pump is filled with water, the air inside the pipe should be removed. This method is said



to be priming. Before starting the pump, ensure that the pipe and pump is filled with water. The centrifugal pump should not run without water.

Friction occurs when the shaft is rotated. The water is used as a cooling agent to reduce the heat.

If the pump runs without water, the excess heat will be produced and the rotor will burn and cause damage. Therefore, the pump does not run without water in the suction pipe.

4.4.2 Submersible pump



Fig. 4.28 Submersible pump

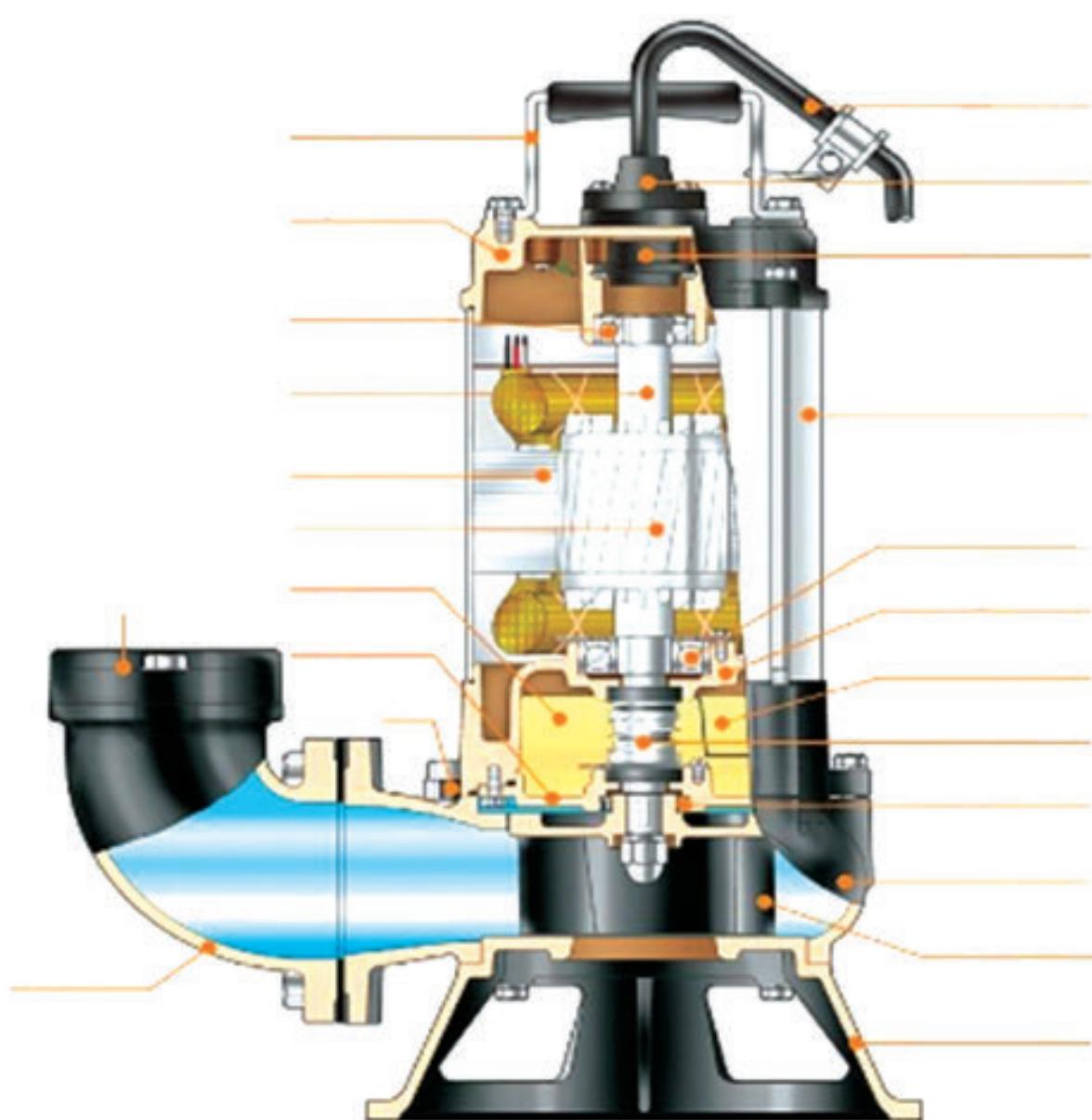


Fig. 4.29 Internal structure of submersible pump



Figure 4.29 and 4.30 shows the picture of the modern electric water pump. It consumes less power and run smoothly without noise. This type of pump works to a level of water below 1000 feet. These types of pumps are commonly used in all places.

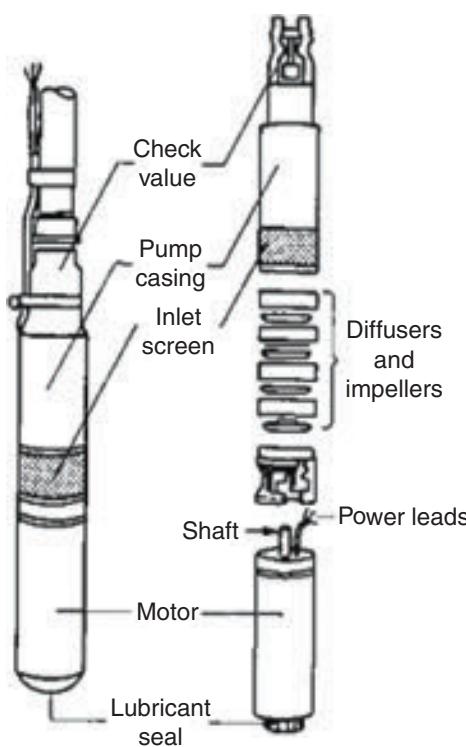


Fig. 4.30 Inner system

i. Selecting methods

Jet pumps are used to suck water to a depth of 500 feet in deep wells. According to the quantity of water required, the motor should be selected. Proper selection of the motor consumes less electric power and time.

In the present modern technology, 1 HP motor is commonly used. This will function up to 200 feet, and 100 liters of water can be obtained per minute. If we use 1.5 HP motor, it can deliver water to a level up to 500 feet in bore wells. If the motor is placed below 350

feet, only 45 liters of water will be delivered. But the cost of the electric motor is double.

ii. Installation of water pump

The good quality of motor and PVC pipes has to be selected and fit it in required depth. The air valve should be placed correctly. Otherwise, the electric motor is rotated in reverse. It will damage the bearing and more maintenance is required for the motor.

iii. Use of water pump

This type of pump is used in places where the water level is below 1000 feet.

4.4.3 Air compressor



Fig. 4.31 Air compressor

The air compressor shown in figure 4.31 is a water pump used in the bore well. It creates water bubbles when going into the foot valve with air pressure. It has slightly special features than jet pump. It is used to pump water up to 300 feet with a capacity of 2 HP. The



1.5 HP pumps can deliver water up to a level of 275 feet.

When the compressor pump is running, the noise will be slightly higher.

When depreciation occurs in either shaft or bearing in the compressor, oil ring will get damaged and possibility of water gets mixed with oil. Hence, proper maintenance is essential.

4.4.4 Faults, causes and remedies of electric pump

Sl. No.	Faults	Causes	Remedies
1.	No movement in the pump.	1. Packing of the rope in the pump is tight.	1. Loose the tightened packing.
		2. The bearings are damaged.	2. Check the bearing and lubrication or change the bearing.
		3. No power supply.	3. Check whether the supply is live.
2	Pump is working. But water is not delivered.	1. No water in the suction pipe.	1. The suction pipe must be filled with water.
		2. Delivery pipe valve is closed.	2. Open the valve in the delivery pipe.
		3. Water level is below foot valve.	3. Increase the length of the suction pipe or increase the blow-up efficiency and set it below the water level.
3	Pump works on short time and deliver small quantity of water and then stopped.	1. Water leakage. Water level decreased in the suction pipe.	1. Leakage in the water pipe is rectified. The pipe length in the suction area should be increased.
		2. There is a defect in the electric motor and the starter.	2. Test the circuit of the electric motor and starter with the help of test lamp.
4.	Excessive vibration and noise in the pump	1. Alignment is changed.	1. Check alignment.
		2. Loose fitting in connecting screws.	2. Tight the screws.
		3. No lubrication in the bearing.	3. Apply the grease on the bearing or change the bearing.
		4. Shaft is slightly bent.	4. Change the shaft.
		5. Block in the impeller and friction is in the box.	5. Clean the rusts in the impeller and check before to fit.
5	Cracks in the impeller	1. Cracks due to soil or hard objects.	1. Clean it and then fix it.
		2. Holes on the top of the impeller	2. The holes should be closed with the washer.



Glossary

Sweep	- வீச்சு
Oscillation mechanism	- அலைய வைக்கும் அமைப்பு
Exhaust fan	- காற்றை வெளித்தள்ளும் மின்விசிறி
Semi – automatic type	- சூரைத் தானியங்கி வகை
Rinsing	- அலசுதல்
Centrifugal pump	- மையவிலக்கு நீரேற்றி
Shaft	- சுழற்தண்டு
Impeller	- துருத்தி
Priming	- கிட்டித்தல்
Submersible motor	- நீர் மூழ்கி மின்னோடி
Pump	- நீரேற்றி



Evaluation

PART-A



MBR3RD

Choose the correct answer

(1 Marks)

1. Rotating diameter of the fan is called
 - a) Fan connection
 - b) Length of the fan
 - c) Fan sweep
 - d) Fan size
2. Which type of motor is used in the electric fan
 - a) Capacitor start induction motor
 - b) Capacitor start and capacitor run induction motor
 - c) Shaded pole motor
 - d) Universal motor
3. Which type of fan is used to release smokes and dust?
 - a) Ceiling fan
 - b) Table fan
 - c) Pedestal fan
 - d) Exhaust fan
4. Name the washing machine which contains agitator technique.
 - a) Semi-automatic
 - b) Automatic
 - c) Top loading washing machine
 - d) Front loading washing machine



5. In which function the soap powder is removed in the clothes?
 - a) Washing function
 - b) Rinsing function
 - c) Dryer function
 - d) Exhaust function
6. How many drums are in semi-automatic washing machine
 - a) 1
 - b) 2
 - c) 1 or 2
 - d) 3
7. Which part is used to produce centrifugal force
 - a) Scroll cover
 - b) Blocking box
 - c) Shaft
 - d) Impeller
8. The purpose of the gland packing rope is to
 - a) Prevent impeller from coming out
 - b) Prevent leakage of water from the casing near the spindle
 - c) Provide lubrication to the spindle
 - d) Prevent air leakage from the casing.
9. Impeller is made up of
 - a) Galvanized steel.
 - b) Brass.
 - c) Cast iron or gun metal.
 - d) Copper metal alloy.
10. Velocity imparted by the impeller to the water is converted to pressure by the
 - a) Casing or volute
 - b) Stuffing box
 - c) Spindle
 - d) Gland box
11. Maximum suction lift that is possible for water is
 - a) 24 feet
 - b) 28 feet
 - c) 34 feet
 - d) 38 feet
12. To ensure that the pump remains always primed it is necessary to have
 - a) valve on delivery side should be open
 - b) suction side should not be kept open
 - c) foot valve is not leaking
 - d) gland packing should not be leaking.
13. When using automatic operation of the pump, it should be ensured that
 - a) water level is always above the foot valve
 - b) delivery valve is closed at the time of starting
 - c) suction side is not less than 20 feet.
 - d) water level is always below the foot value.



14. Pressure developed by the centrifugal pump is always specified in
 - a) feet
 - b) feet/min
 - c) litres
 - d) kg/cm^2
15. Static suction head and static delivery head is always represented by
 - a) feet
 - b) Kg/cm^2
 - c) vertical height
 - d) distance measured along the pipes

PART-B

Answer the questions in brief

(3 Marks)

1. What is the function of the fan?
2. Name the type of motor used in the ceiling fan and table fan?
3. What will happen if the condenser of the fan is in short circuit or in open circuit?
4. What are the parts of a ceiling fan?
5. Define - sweep.
6. What are the types of fan?
7. What is the use of regulator in an electric fan?
8. Write two sweeps of the ceiling fan?
9. How the speed of the table fan can be changed?
10. What is the use of a capacitor in ceiling fan?
11. What are the two types of automatic washing machine?
12. What type of technology is used in semi-automatic washing machine?
13. What is called agitator in the washing machine?
14. List out the maintenances of the washing machine.
15. Why hot water is used in the washing machine?
16. Which material the rope is made up of?
17. What are the types of bearings used in pump?
18. What type of force makes fluid's rotation in the centrifugal pump?
19. What is priming in centrifugal pump?
20. What happens when the pump is rotated in the opposite direction?
21. What is called the suction head and delivery head of the water pump?



PART-C

Answer the questions in one page

(5 Marks)

1. Explain briefly the construction of an electric motor used in the fan?
2. Explain the oscillating mechanism of a table fan.
3. What are the differences between the table fan and the exhaust fan?
4. Explain the working principle of the exhaust fan and state its use.
5. What are the differences between the ceiling fan and the exhaust fan?
6. What is the working principle of the rope in pump?
7. What is impeller? What are its types?
8. What are the functions of the impeller?
9. Briefly explain about friction power.
10. What is the suction head?
11. What is the delivery head?
12. What is foot-valve?

PART-D

Answer the questions in two page

(10 Marks)

1. Write short notes for the following
 - a) Bearing
 - b) Down rod
 - c) Regulator
2. Tabulate the common defects, causes and its remedies in the table fan.
3. Explain the construction and working principle of top loading washing machine.
4. With a neat sketch explain the construction and working principle of the semi-automatic washing machine.
5. Explain the construction and working principle of the centrifugal pump with neat diagram?



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



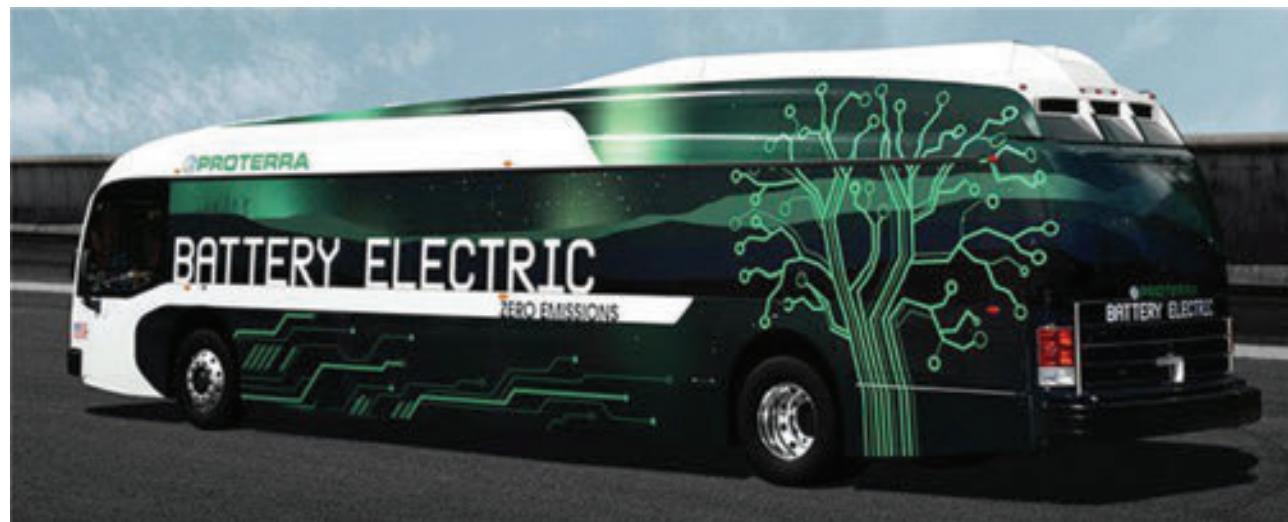
Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>





Electric drives and its controls



We should not give up and we should not allow the problem to defeat us.

A. P. J. Abdul Kalam



Learning Objectives

In this lesson, students have to learn about the electric drives needed for various requirements and its control systems.

Table of Content

- 5.1 Introduction
- 5.2 Types of electric drives
- 5.3 Selection of motors

- 5.4 Controller
- 5.5 Electric vehicles
- 5.6 Electric traction



5.1 Introduction

Electric drive or electric motor is a device which converts electrical energy into mechanical energy to do a particular work connected to it.

The electric drive designed electric train is shown in figure 5.1. It is operated by a high-torque electric DC series motor. The system used to control the speed is called power drive. While using this electric motor, its speed is controlled by the current, voltage and frequency.



Fig. 5.1 Electric train



5.2 Types of electric drives

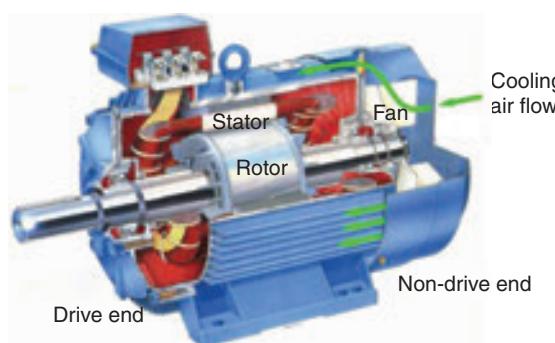


Fig. 5.2 Electric motor

The internal construction of a motor is shown in figure 5.2. Depending on the applications, the motor can be divided

into different categories. According to the design, the drives are classified as

- i. Individual drive,
- ii. Group drive and
- iii. Multi-motor drive.

5.2.1 Classification of electrical drives

1. Depending on the power supply,
 - A. Direct Current electric drive
 - B. Alternating Current electric drive
2. According to the process of electric drives,
 - A. Continuous duty drive
 - B. Short-term duty drive
 - C. Intermediate duty drive
3. According to the control of Drives,
 - A. Manual
 - B. Semi automatic
 - C. Automatic
4. According to the number of machines,
 - A. Individual drive
 - B. Group drive
 - C. Multi-motor drive
5. Based on speed control
 - A. Reversible and non reversible speed control
 - B. Variable speed control

5.2.2 DC drive

The drive is nothing but one type of electric machine. This converts electrical energy into mechanical energy. Its structure is similar as in figure 5.3. The speed of the drive will depend on the amount of voltage given to it. Small type motor is used in sports equipment such as toys. Large size of electric motor is used in electrical vehicles such as Hoists and Steel rolling mills.

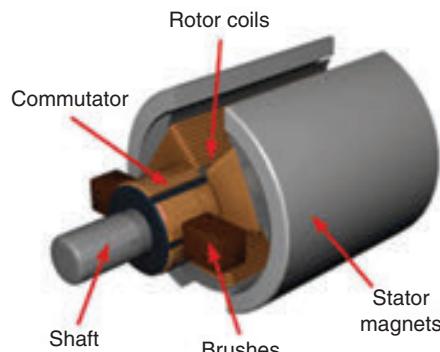


Fig. 5.3 DC motor

5.2.3 AC drive

AC drive are a type of electric machines, and it is shown in figure 5.4. It changes the electrical energy into mechanical energy. The inner appearance of the AC Motor is shown in figure 5.5. AC motors are used in electric fan, electric pump, air compressor and automobile industries.

AC motors has two parts.

1. Stator.
2. Rotor.



Fig. 5.4 AC motor



Fig. 5.5 Internal structure of AC motor

5.2.4 Comparison of DC and AC drives

Sl. No.	DC drive	AC drive
1	Energy and method of control is simple	Energy and method of control is difficult
2	More maintenance is required.	Less maintenance is required.
3	Commutator is required	Commutator is not required
4	Rapid speed control	Gradual speed control
5	Speed and design ratings are less	Speed and design ratings are high

5.2.5 Advantages of electric drives

- i. It has flexible control characteristics.
- ii. Drives with fixed and dynamic characteristics changed according to load requirements.
- iii. Computers can be used to control the drive movements automatically by closed loop operation.
- iv. Available with wide range of torque, speed and power.
- v. It is applicable to function in the state such as explosion and radiation.
- vi. It can start immediately even at full load of the drive.
- vii. To control the speed and also simplest way to start and stop the drive.



5.2.6 Selection of drive

The choice of an electric drive depends on many factors. Some of the key factors are given below:

- i. Depending on the nature cycle of the speed, torque characteristics, speed control, speed limit, performance and obligation, the level of operation, speed of performance.
- ii. Uninterrupted operating requirements will depend on the acceleration and initial loss and performance change.
- iii. The source and the ability to meet the source will consist of voltage, voltage optimization, power factor compatibility and other loads, and restoration of power adaptability
- iv. Basic capital and running cost and maintenance is required.
- v. Space and weight should be less.
- vi. Environmental and area of the space be selected.
- vii. Reliability.

i. Individual drive

As shown in figure 5.6, this drive is driven by an electric machine with an individual machine. It provide movement to various areas and all the operations are done by the individual machine.

A separate machine will change the direction and size. It is applicable in automobile systems, molecular machines, computers, radios, and television.



Fig. 5.6 Individual electric drive

ii. Group drive



Fig. 5.7 Group electric drive

This drive has an electric motor. It is connected with one or more roller bearing and axis as shown in figure 5.7. This axis is fitted with belts or gears. With this, a group of electrical machines are operated.



Fig. 5.8 Block diagram of group drive

a. Advantages

- i. A large size of motor can be used instead of using small number of motors
- ii. Low price.

b. Disadvantages

- i. If the motor is in fault, the entire operation will be stopped
- ii. The efficiency will be reduced due to losses by conduction of energy.



- iii. Less security measures.
- iv. No flexibility.
- v. There will be more noise in the working area.

iii. Multi motor drive

Many electric drives combined with a single common controlled structure is known as multi motor drive system.

a. Advantages

- i. Each drive is powered by a single electric motor. It can only stop or use the required motor.
- ii. Individual drives can be controlled.
- iii. If any drive fails, it will not affect the other drives.

b. Applications

- i. Rolling mills
- ii. Paper mills
- iii. Escalators
- iv. Mixer metal works.

5.3 Selection of motors

Based on its speed, torque and accuracy, an electric machine should be chosen. It should be similar for the speed-torque characteristics of the machine loads.

Types of mechanical loads can be classified as follows:

1. Fixed speed loads

As shown in figure 5.9, some loads require steady speed when load varies. These are called fixed speed loads.

- i. Mechanical Tools
- ii. Hydraulic pumps
- iii. Paper industries

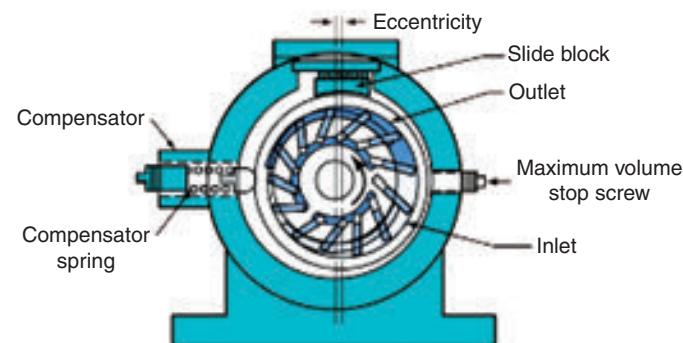


Fig. 5.9

5.3.1 Different speed loads

Some of the specific mechanical devices that has the same advantage are low speed, and torque requirement. These are in figure 5.10. Some drives require a more speed limits.



Fig. 5.10

- I. Crane
- II. Hoist

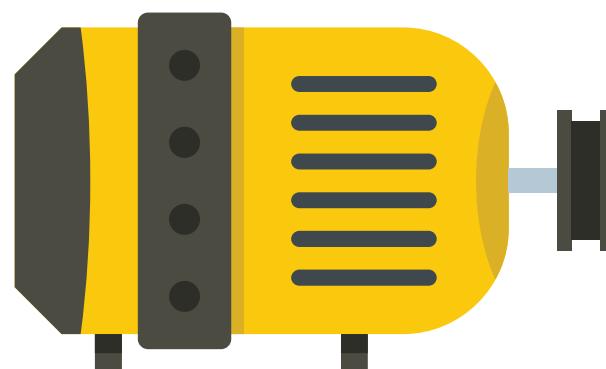


Fig. 5.11



Fig. 5.12



5.4 Controller

Controller is used to control the torque and speed of the electrical drives.

a. AC - DC controller

AC / DC controllers are of electronic system. A steady state speed and voltage of the device can be used to convert it to the desired limit. This allows to control the speed, rotation, horse power, and direction of rotation. It is used more effectively because of the energy savings of the drive.

b. DC - DC controller

The control of the DC - DC driver is used for heavy load traction. The speed control and rotation direction is essentially modified based on the voltage level normally connected to a fixed power voltage supply.



5.5 Electric vehicles

5.5.1 Two wheeler electric vehicle

The UK-based Humming bird company discovered weight less a two-wheeler

as shown in figure 5.13 on the lowest electric bike in the world. This bike will ride at a speed of 25 km, and can drive up to 30 km for single charge. This vehicle, like a bicycle is also used as a smart bike. The weight of the smart bike is 10.3 kg.



Fig. 5.13 Two wheeler electric vehicle

5.5.2 Electric vehicle



Fig. 5.14 Electric vehicle

Increasing air pollution in India, there are a number of attempts were going on to run vehicle with electricity as source instead of petrol or diesel. The hyper car type in figure 5.14 is enhanced by the power of the turbine power that does not affect the environment. Such a system is a rare use in electric vehicles. The top of the cover is made of very light metal. The hyper car has been developed with all the features of beautiful design and smooth running.

5.5.3 Solar vehicle

As shown in figure 5.15, the solar vehicle is a vehicle that runs with solar



power as input to drive. The electric current required for this vehicle is obtained from sunlight through light voltage cells. These batteries convert solar power into electricity.

It has been incorporated into alternative energy and vehicle technologies. Most solar vehicles are used for car races. Nowadays, solar car systems are designed for the use on roads.

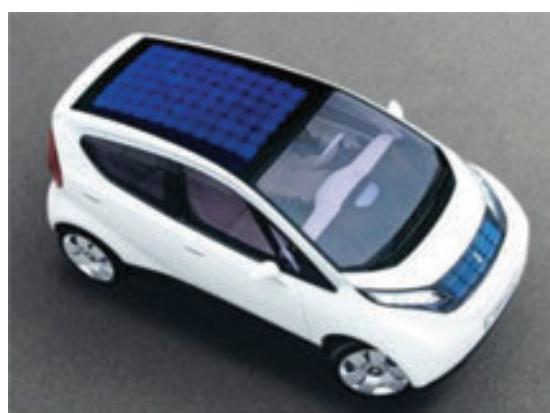


Fig. 5.15 Solar vehicle

When sunlight falls on photo voltaic cell, it induces electrons and converts it as electrical energy. Photo voltaic cells consist of silicon and alloys such as indium, gallium and nitrogen, with huge quantity of silicon.



Fig. 5.16 Solar vehicle

5.5.4 Battery

Storage battery packs in a solar system carries 250 miles (400 km) without the rays of sun. More cars have enough power to allow them to travel at a speed upto 60 miles (97 km/h).



5.6 Electric traction

The electric traction is divided into two types.

1. The Urban train and
2. The Sub-urban train.



1. Urban train

In this way the drives are given necessary power for two ways, as shown in figure 5.17.

1. Getting power from the overhead lines.
2. Getting power from the diesel drive.

The collector is mounted and the current passes through the overhead transmission line.



Fig. 5.17 Electric train

2. Sub-urban train

Sub-urban trains are used to travel short distances. The train is called the local train. The sub-urban train can be used to stop and park to a distance of 2 to 5 km intervals.



The main features of electric drives are given below

- i. During starting the drive needs more torque.
- ii. For economic reasons, AC traction requires single phase supply.

- iii. For AC and DC, it causes interference in telephone lines and signals.
- iv. Traction machines are mainly used for dynamic braking.
- v. Mechanical brake is used where the engine need to stop at exact place.



Do you Know?



Very high speed trains (Bullet trains)

There is no engine in most high-speed trains. It runs to a speed of 600 km/hour. These trains operate in magnetic levitation mode. If attraction and repulsion forces are in equal, the train will be above the track. When the speed of the force increases, connecting trains will also run at high speed.



Activities



1. Create a small toy for children with an electric motor.
2. See the types of electric motor used in home appliances.
3. Take a car with a drive used in electric vehicle.

Glossary



Squirrel cage motor
Synchronous motor
Induction motor
Stepper motor
Variable motor
Motor shaft

- அணில் கூடு மின்னோடி
- ஒத்தியங்கு மின்னோடி
- தூண்டு மின்னோடி
- படிநிலை மின்னோடி
- மாறு வேக மின்னோடி
- மின்னோடி அச்சுத்தன்டு



Evaluation

PART- A

Choose the correct answer

(1 Marks)

1. Elements of electric drive
 - a) Electric motor and control system
 - b) Electric motor
 - c) Control system
 - d) Voltage
2. In electric drive the energy conversion is _____
 - a) mechanical energy converted into electrical energy
 - b) electrical energy converted into Mechanical energy
3. The individual drive is used in _____
 - a) computers
 - b) vacuum cleaner
 - c) cranes
 - d) jet pump



5R5HRV



4. The speed of the DC drive depends on _____
 - a) current
 - b) voltage
 - c) frequency
 - d) Power
5. Depending upon the load current the power _____ in the motor gets changed.
 - a) voltage
 - b) current
 - c) speed
 - d) Power
6. Low and medium electric motors are
 - a) 400-440V
7. Some electric drive run through
 - a) capacitor
 - b) resistance
 - c) battery
 - d) inductance
8. _____ type of energy is used in electric trains.
 - a) wireless
 - b) Direct coupling exchange
 - c) with wire
 - d) remote control

Part-B

Answer the questions in brief

(3 Marks)

1. What is an electric drive?
2. Define speed control methods.
3. What is called multi motor drive?
4. Define DC electric drive.
5. Define AC electric drive.
6. What are the characteristics of mechanical loads?
7. What is meant by different voltage controller?

Part-C

Answer the questions in one page

(5 Marks)

1. Explain individual electric drive functions.
2. What is electric group drive?
3. Compare the DC and AC electric drives.
4. What are the types of electric drives?



Part-D

Answer the questions in two page (10 Marks)

1. What are the advantages of electric drives, and how are they selected?
2. Explain with diagram about electric vehicles.



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1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.

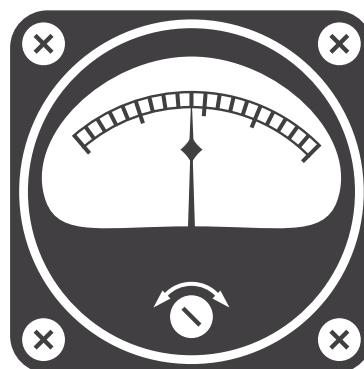


Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>



Electrical measuring instruments



There is no lack of courage or no other virtues

— Mahatma Gandhi



Learning Objectives

Measuring instruments are used in electrical engineering to measure the electrical quantities like current, voltage, energy, resistance and frequency. Electrical measuring instruments are used to measure electrical quantities of any value and range.

The main objectives of this chapter is to learn the basic types of electrical measuring instruments, torques acting on indicating instruments, construction and operation of various types of electrical measuring instruments.



Table of Content

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| 6.1 Introduction | 6.6 Induction type wattmeter |
| 6.2 Classification of electrical measuring instruments | 6.7 Multimeter |
| 6.3 Torques in indicating instruments | 6.8 Megger |
| 6.4 Types of electrical measuring instruments based on principle of operation | 6.9 Tong tester |
| 6.5 Dynamometer type wattmeter | |



6.1 Introduction

Measurement is the act or the result of a quantitative comparison between a given quantity of same kind chosen as a standard. A device or mechanism used for comparing the unknown quantity with the unit of measurement or a standard quantity is called a measuring instrument.

Instruments which measure electrical quantities like voltage, current, power, energy etc. are called electrical instruments. These instruments are generally named after the electrical quantity to be measured. The instruments which measure voltage, current, electrical power and energy are called voltmeter, ammeter, wattmeter and energy meter respectively.



6.2 Classification of electrical measuring instruments

The various electrical measuring instruments may broadly classified into two groups, namely

1. Absolute instruments
2. Secondary instruments

6.2.1 Absolute instruments

Those instruments which indicate the quantity to be measured in terms of the

instruments constants and its deflection are known as absolute instruments. It requires no previous calibration or comparison.

Example: Tangent galvanometer

6.2.2 Secondary instruments

Those instruments in which the value of electrical quantity to be measured can be measured from the deflection of instruments only are called secondary instruments. These instruments are calibrated by comparison with an absolute instrument or another secondary instrument which has already been calibrated against an absolute instrument.

Example: Voltmeters, ammeters and watt meters.

Secondary instruments are classified as:

- i. Indicating instruments
- ii. Integrating instruments
- iii. Recording instruments

i. Indicating instruments

An instrument which indicates the magnitude of the electrical quantity being measured at the time at which it is being measured is called as an indicating instrument. It has a pointer which moves



over a calibrated scale and indicates the magnitude of electrical quantity.

Example: Ammeter, voltmeter and wattmeter.

ii. Integrating instruments

The instruments which measure the total quantity of electricity delivered over a specified time are called as integrating instruments.

Example: Energy meters (KWH meters) and ampere-hour meters

iii. Recording instruments

Instruments which give a continuous record of the variations of an electrical quantity over a period of time are called as recording instruments. The variations of the quantity being measured are recorded by a pen on a sheet of paper put over a moving drum.

Example: Electrocardiogram machine, pressure and temperature recorders.

6.2.3 Classification of measuring instruments according to the quantity being measured

Sl. No.	Name of the instrument	Quantity being measured
1	Voltmeter	Voltage
2	Ammeter	Current
3	Ohm meter	Resistance
4	Wattmeter	Power
5	Watt-hour meter	Energy
6	Power factor meter	Power Factor
7	Frequency meter	Frequency



6.3 Torques in indicating instruments

The following three types of torques are essential for the satisfactory operation of indicating instruments.

- Deflecting torque
- Controlling torque and
- Damping torque

6.3.1 Deflecting torque

This torque is required in an indicating instrument for moving the pointer from its zero position. Deflecting torque is produced by utilizing the effects of electric current.

6.3.2 Controlling torque

This torque is required in an indicating instrument to ensure that the deflection is proportional to the magnitude of the quantity being measured. The controlling system produces a torque equal and opposite to the deflecting torque in order to make the deflection of pointer at a definite magnitude. The controlling system brings the moving system back to zero when the torque causing the deflection is removed.

(A) Controlling devices

There are two types of controlling devices.

- Spring control
- Gravity control

i. Spring control

Figure 6.1 shows a commonly used spring control arrangement. Two hair springs made of phosphor bronze are attached to the moving system which



exerts controlling torque. The two coils are coiled in opposite directions.

The inner ends of both the hair springs are attached to the spindle. The outer end of spring A is attached to lever which is actuated by a set screw mounted at the front of the instrument. So zero setting can be easily done without removing the cover. The outer end of spring B is fixed.

When the pointer moves under the influence of deflecting torque, one of the spring unwind itself while the other gets twisted. The twist produces the controlling torque which is directly proportional to the angular deflection of the pointer.

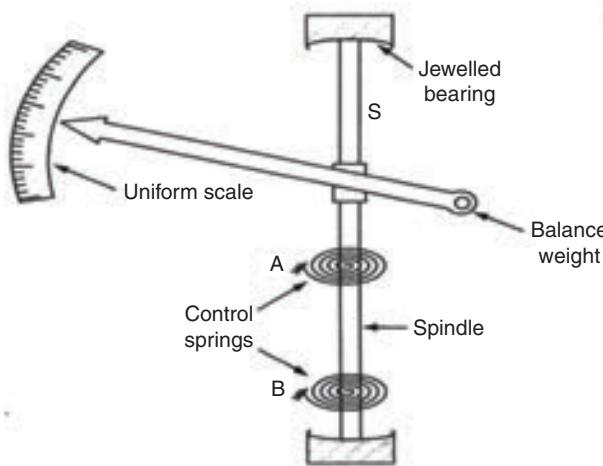


Fig. 6.1 Spring control

ii. Gravity control

The arrangement of gravity control system is shown in figure 6.2, in which two adjustable weights, control weight and balance weight are attached to the spindle. The control weight provides a controlling torque due to gravity while the balance weight is used for balancing the weight of the moving system.

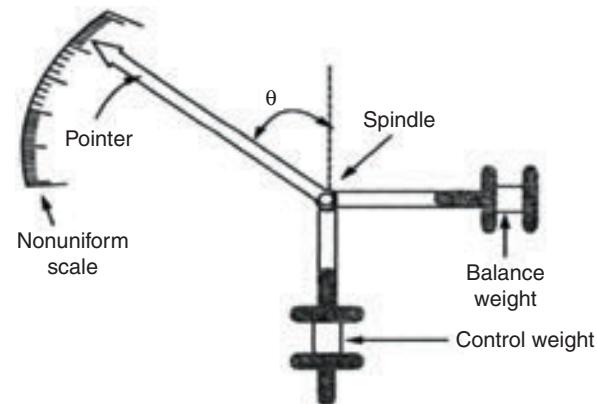


Fig. 6.2 Gravity control

6.3.3 Damping torque

The deflecting torque provides some deflection and controlling torque acts in the opposite direction to that of deflecting torque. So before coming to the rest, pointer always oscillates due to inertia, about the equilibrium position. So to bring the pointer to rest within short time, damping torque is required.

If the moving system reaches to its final position rapidly but smoothly without oscillations, the instrument is said to be critically damped. If the damping torque is more than what is required for critical damping, the instrument is said to be over damped. In over damped case the response of the system is very slow and lethargic.

If the instrument is under damped, the moving system will oscillate about the final steady position with decreasing amplitude and will take some time before it comes to rest.

The following three methods are used for producing damping torque.

- i. Air friction damping
- ii. Fluid friction damping
- iii. Eddy current damping



i. Air friction damping

Figure 6.3 shows an arrangement for obtaining air friction damping. This arrangement consists of a light aluminium piston which is attached to the moving system. The piston moves in a fixed air chamber which is closed at one end. The clearance between piston and wall chamber is uniform and small.

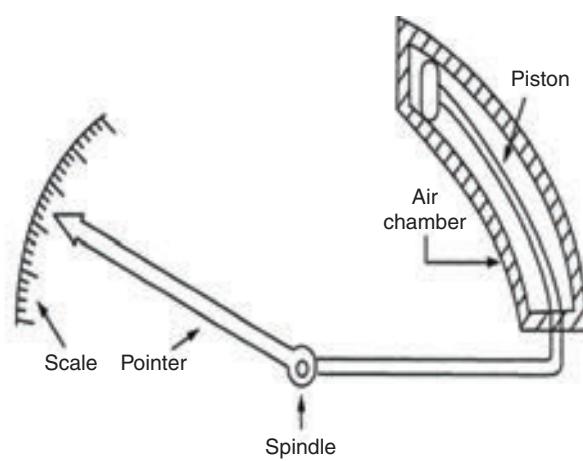


Fig. 6.3 Air friction damping

When the piston moves into the chamber, air inside the chamber is compressed and thus the pressure inside the chamber opposes the motion of the piston and hence whole of the moving system. When the piston moves out of the chamber, the pressure inside the chamber falls and the pressure on open side becomes greater than on the other side and thus there is again an opposition to motion of the piston.

ii. Fluid friction damping

This method is similar to air friction damping. In this only air is replaced by damping oil. The damping oil employed must have the following properties:

- Must be a good insulator.
- Viscosity of oil should not change with temperature.

- Should be non-evaporating.
- Should be non-corrosive.

In this method, a disc attached to the spindle of moving system is immersed in damping oil as shown in figure 6.4. When the moving system moves, the disc moves in oil and a frictional drag is produced which opposes the motion of the moving system. Damping force due to fluid is greater than that of air due to more viscosity.

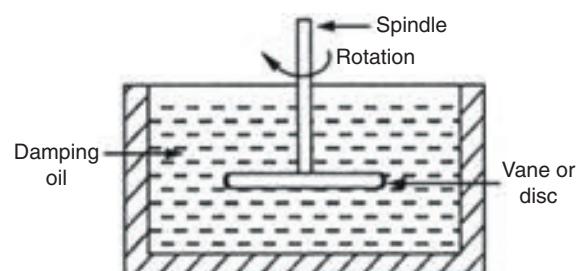


Fig. 6.4 Fluid friction damping

iii. Eddy current damping

In this method, an aluminium or copper disc is connected to the spindle. The disc is positioned between the poles of a permanent magnet as shown in figure 6.5. If the disc moves, it cuts the flux which causes an induced e.m.f. in the disc. As the disc is a closed path, induced emf circulates eddy currents in the disc.

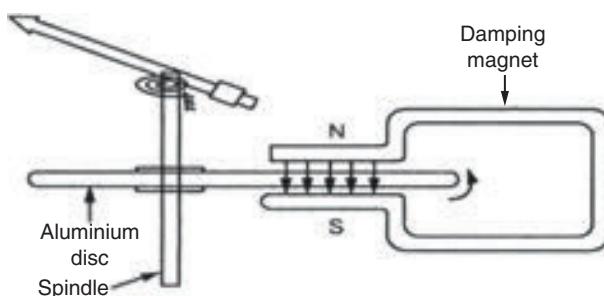


Fig. 6.5 Eddy current damping



The direction of such eddy currents is so as to oppose the cause producing it which is the relative motion between disc and field. Thus it produces an opposing torque so as to reduce the oscillations of pointer. This is the most efficient method of damping.



6.4 Types of electrical measuring instruments based on principle of operation

1. Moving coil type
 - (a) Permanent magnet moving coil instruments
 - (b) Dynamometer type instruments
2. Moving iron type
 - (a) Attraction type
 - (b) Repulsion type

6.4.1 Permanent Magnet Moving Coil (PMMC) instruments

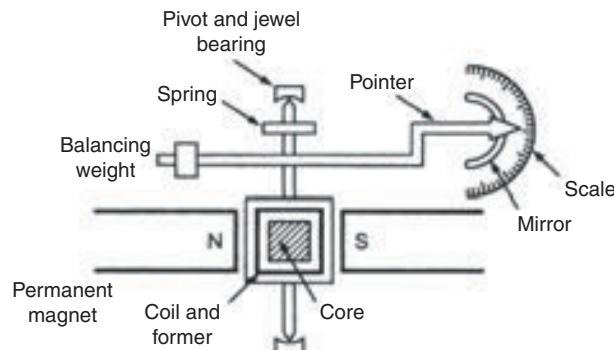


Fig. 6.6 Permanent magnet moving coil instrument

The permanent magnet moving coil instrument is shown in the figure 6.6. It is the most accurate type of instrument and is used for DC measurements.

The moving coil is wound with many turns of fine enameled or silk covered copper wire. The coil is mounted on rectangular

aluminium former which is pivoted on jeweled bearings. The coil is placed in the magnetic field of a permanent magnet in the shape of a horse-shoe. Two spiral shaped phosphor bronze hair springs are fixed. They are used to carry the coil current and give the controlling torque to the coil. The damping torque is provided by eddy current damping. It is obtained by movement of the aluminium former, moving in the magnetic field of the permanent magnet.

It works on the principle that when a current carrying coil (or conductor) is placed in the magnetic field, the coil (or conductor) experiences a force and moves. The amount of force experienced by the coil is proportional to the magnitude of current through the coil.

Thus deflecting torque is directly proportional to the current passing through the coil and hence the scale is uniform. The direction of deflection is according to the direction of current through the coil.

(A) Advantages

- i. The scale is uniform
- ii. No hysteresis loss
- iii. Low power consumption
- iv. No effect of stray magnetic field
- v. High torque-weight ratio
- vi. Effective and efficient eddy current damping
- vii. Range can be extended by using shunts and multipliers

(B) Disadvantages

- i. Can be used for DC measurements only.
- ii. Cost is higher than that of moving iron instruments.



6.4.2 Extension of range

a) DC voltmeters

A DC milli ammeter may be converted as a voltmeter by connecting a high resistance called multiplier in series with the instrument. The multiplier limits the current through the meter so that the current through it does not exceed the value of full scale deflection current. A voltmeter measures the voltage across two points and hence connected in parallel to the terminals.

Let,

R_s = multiplier resistance

I_m = full scale deflection current of the instrument

R_m = resistance of the moving coil of the instrument

V = voltage of the circuit to be measured

$$V = I_m R_m + I_m R_s$$

$$I_m R_s = V - I_m R_m$$

$$\therefore R_s = \frac{V - I_m R_m}{I_m}$$



Do you Know?

Ammeters must always be connected in series in a circuit and have a very low internal resistance. Voltmeters must always be connected in parallel in a circuit and have a very high internal resistance

b) DC ammeters

The moving coil of PMMC instrument is light and small and hence can carry very

small current. The galvanometer may be converted as an ammeter by connecting a very low value of resistance called shunt in parallel with the instrument. The shunt is used to bypass major part of current so that the current through the moving coil does not exceed the value of full scale deflection current. An ammeter measures the current through the circuit and hence connected in series to the load.

Let,

R_{sh} = the value of shunt resistance

I_{sh} = current through the shunt

I_m = full scale deflection current of the instrument

R_m = resistance of the moving coil of the instrument

I = current of the circuit to be measured

$$I_m R_m = I_{sh} R_{sh}$$

$$\therefore R_{sh} = \frac{I_m R_m}{I_{sh}}$$

$$R_{sh} = \frac{I_m R_m}{I - I_m}$$

6.4.3 Moving iron type instruments

The moving iron instruments are used to measure both AC and DC voltages and currents. They are classified into two types:

- (i) Attraction type
- (ii) Repulsion type

(i) Attraction type moving iron instruments

The construction of the attraction type instrument is shown in the figure 6.7. Attraction type moving iron instrument



consists of a fixed coil and moving iron piece. The fixed coil is wounded on a former. The fixed coil carries the current proportional to the voltage to be measured or the current to be measured. The moving iron is a flat disc which is eccentrically mounted on the spindle. The spindle is supported between the jewel bearings. A pointer is also attached to the spindle which moves over a graduated scale.

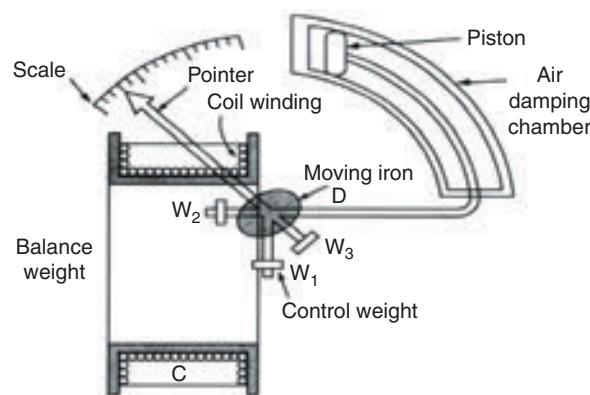


Fig. 6.7 Attraction type moving iron instrument

The basic principle of these instruments is that when a soft iron piece if brought near the magnet gets attracted by the magnet. When the current flows through the coil, a magnetic field is produced. Thus the moving iron gets attracted and moves into the coil, causing the spindle and the pointer to rotate.

The controlling torque is provided by the springs but gravity control may be used for vertically mounted panel type instruments. Damping torque is provided by air friction. A light aluminium piston is attached to the moving system. It moves in a fixed air chamber which is closed at one end. The movement of piston provides the required damping torque.

(ii) Repulsion type moving iron instruments

Repulsion type moving iron instrument is shown in figure 6.8. It has two vanes inside the coil, one fixed and the other movable. The vanes are radial stripes of iron. The fixed vane is attached to the coil and the movable vane to the spindle of the instrument.

The fixed coil carries the current or the current proportional to the voltage to be measured. When the current flows through the coil, the two vanes are magnetized in the same direction and there is a force of repulsion between the two vanes resulting in the motion of moving vane. As the moving iron is fixed with the spindle, the pointer moves on the scale when the spindle moves. The controlling torque is provided by springs and the damping torque is produced by Air friction. Whatever may be the direction of current in the coil, the two vanes are magnetized in the same direction. So the spindle always moves in one direction. Therefore, these instruments can be used on both AC and DC.

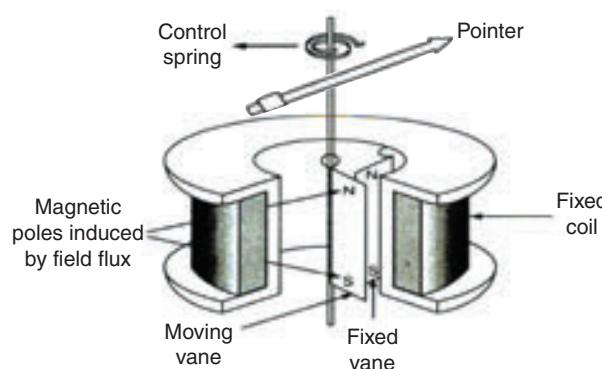


Fig. 6.8 Repulsion type moving iron instrument



a) Advantages

- i. It can be used for both AC and DC measurements.
- ii. Robust and simple in construction.
- iii. The cost is low.
- iv. Possess high operating torque.
- v. Less friction errors.
- vi. These can withstand over loads momentarily.
- vii. The range of instruments can be extended.

b) Disadvantages

- i. This Scale is not uniform and is cramped at the lower end.
- ii. There are serious errors due to hysteresis, frequency changes and stray magnetic fields.
- iii. Power consumption is higher for low voltage range.
- iv. There is a difference between AC and DC calibrations on account of the effect of inductance of the meter and eddy currents on AC.

6.5 Dynamometer type wattmeter

Dynamometer type watt meters are generally used for the measurement of power. It has two coils, one is a fixed coil and other is a moving coil. Both the fixed and moving coils are air cored. The fixed coil is divided into two equal portions in order to provide uniform field. The fixed coil is used as current coil and is connected in series with the load. The moving coil is used as pressure coil and is connected in parallel with the load. A high non-inductive resistance is connected in series with the moving coil to limit the current through it.

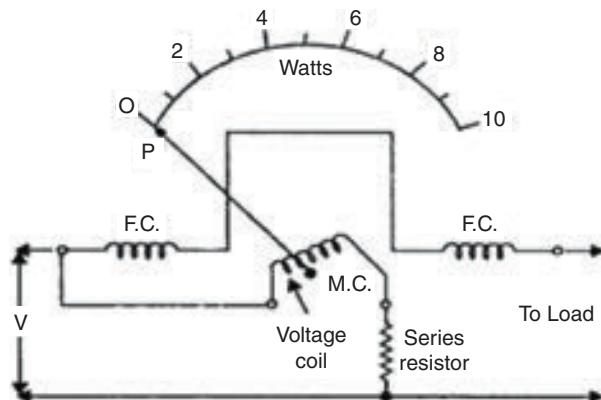


Fig. 6.9 Connection diagram of dynamometer type wattmeter

In this meter, the current coil carries the load current and the pressure coil carries the current proportional to the voltage across the circuit. The interaction of two magnetic fields produced by the current flowing through the fixed coils and moving coil causes the moving coil to turn about its axis. It is directly proportional to the product of voltage and current. The controlling torque is provided by the hair springs. These hair springs also lead the current into and out of the moving element. Air friction damping is used. Dynamometer type watt meters are suitable for both DC and AC power measurements.

a) Advantages

1. The scale is uniform.
2. High degree of accuracy can be obtained by careful design.
3. It is used both in AC and DC.

b) Disadvantages

1. The error due to the inductance of the pressure coil at low power factor is very serious.
2. Stray field may affect the reading of the instrument.



6.6 Induction type wattmeter

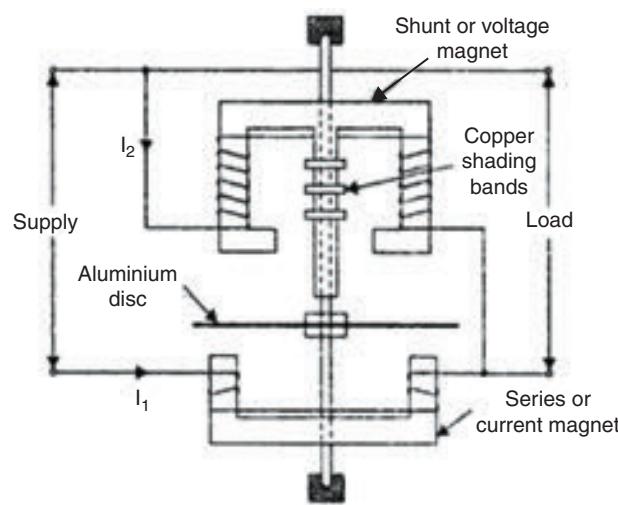


Fig. 6.10 Induction type wattmeter

Figure 6.10 shows an induction type wattmeter. It has two laminated electromagnets, namely shunt magnet and series magnet. The shunt magnet is excited by pressure coil and carries current which is proportional to the voltage of the circuit. Its pressure coil is connected in parallel with the circuit. The series magnet is excited by current coil which is connected in series with the load. A thin aluminium or copper disc is mounted in such a way that it cuts the fluxes of both the magnets.

Hence two eddy currents are produced in the disc. The deflection torque is produced due to the interaction of these eddy currents and the inducing fluxes. Two or three copper rings, called shadings rings are fitted on the central limb of the shunt magnet and can be so adjusted as to make the resultant flux in the shunt magnet lag behind the applied voltage by exactly 90° .

This instrument is provided with spiral springs to provide controlling torque.

The spring being fitted to the spindle of the moving system and carries a pointer. The scale is quite uniform and extends over 300° . Induction watt meters can be used on AC circuit only.

a) Advantages

- i. Fairly long scale. (extending over 300°)
- ii. Free from the effects of stray fields.
- iii. Good damping.
- iv. Practically free from frequency errors.

b) Disadvantages

- i. Sometimes subject to serious temperature errors.
- ii. Power consumption is comparatively higher.
- iii. Heavy moving system.



6.7 Multimeter

A multimeter is used to measure the following quantities.

- i. AC voltage and current of different ranges
- ii. DC voltage and current of different ranges
- iii. Resistance of different ranges

As multi meter is used for measuring current (A), voltage (V) and resistance (Ohm), it is also called AVO meter. There are two types of multimeters, namely analog multimeter and digital multimeter.

An analog multimeter is basically a permanent magnet moving coil galvanometer. The scale is calibrated for each range and type of measurement. The range and the particular type of measurement are selected by a selector switch.



To measure the resistance of an external resistor, the test leads are connected across the external resistor. The pointer moves on the scale and shows the value of resistor. Different electrical quantities can be measured by inserting the test leads in different jacks for each quantity and range.



Fig. 6.11 Multi meter



6.8 Megger

An instrument used for the measurement of high resistance or the insulation resistance is called as megger or insulation tester. The simplified connection diagram of megger is shown in figure 6.12. It has three terminals, namely, the line (L), the earth (E), and the guard.

The moving system consists of three coils known as, the pressure (or control) coil and the current (or

deflecting) coil and compensating coil which are mounted rigidly to a pivoted central shaft. The compensating coil is connected in series with the pressure coil in order to provide better scale proportions and to make the arrangement a static. The moving system is free to rotate over a C-shaped iron core. The magnetic field is produced by a pair of permanent magnets for both generator and the moving system.

a. Working principle

Now when the resistance under measurement is connected to the test terminals L and E, the deflecting torque and the controlling torque are produced which oppose each other. At balance, the pointer rests at some intermediate point on the scale. The scale is calibrated in mega ohm and kilo ohm and therefore the value of the resistance under test is indicated by the position of the pointer on the scale.

The required test voltage is generated by a small handle operated permanent magnet DC generator. The generator armature is rotated by hand using the handle at a constant speed which induces the required voltage for testing.

The resistance under test is connected between the terminals L and E and the hand driven generator is rotated at a uniform speed until the pointer shows a steady deflection. In order to maintain constant voltage, a centrifugal clutch is usually provided in the generator drive mechanism which slips at predetermined speed. The test voltages of hand driven megger are 250V, 500V and 1000V.

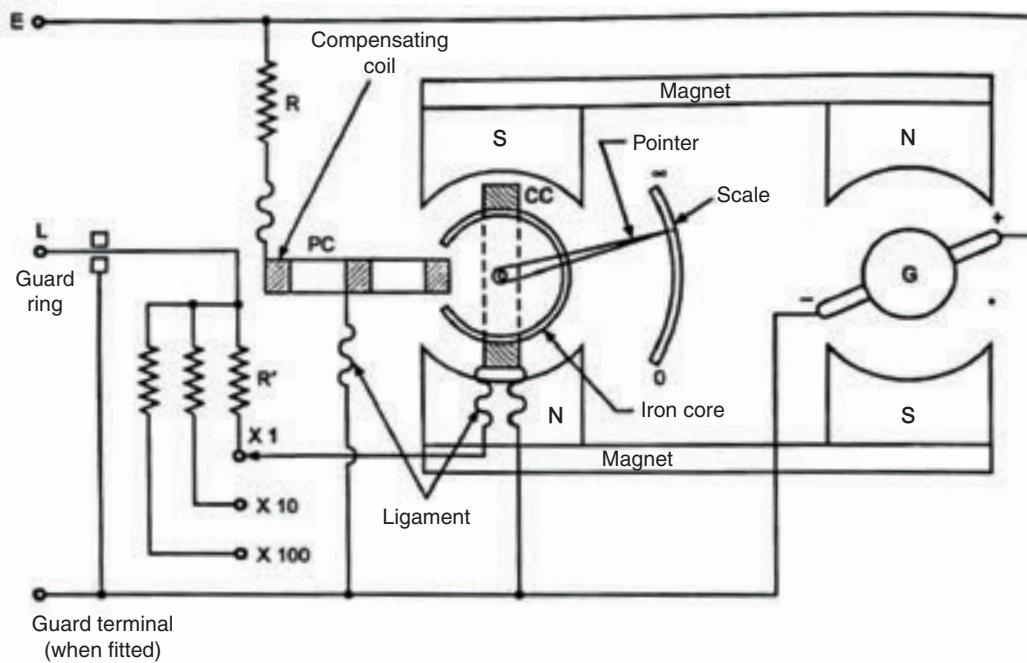


Fig. 6.12 Megger

6.9 Tong Tester



A tong tester is shown in figure 6.13. Ammeters cannot be used directly to

measure the current flowing through lines. Because, to connect the ammeter along the path of the current, the line has to be opened at that point and then the ammeter has to be connected in series in the line. Once the testing is over the line has to be rewired. This is not an efficient or feasible method.

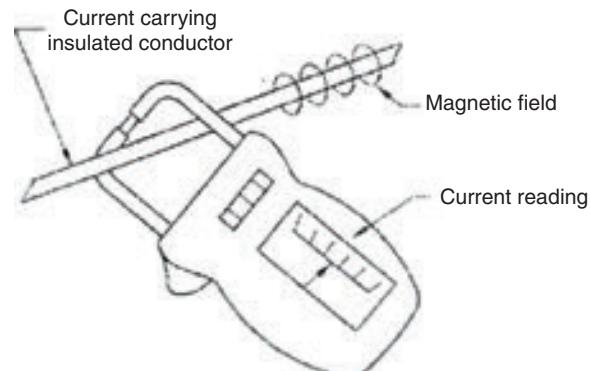


Fig. 6.13 Tong tester

Tong tester is helpful in measuring the alternating current without interrupting the circuit. It consists of a current transformer in its jaw, usually a bar CT. When the instrument is clamped on a conductor,



the conductor itself acts as primary and the magnetic flux due to current flowing through the conductor cuts the secondary of CT. With the help of ammeter connected to the handle of the tong tester, the current flowing through the circuit can be measured. It is also called as clamp-on meter. This is also used to measure high voltage across any two points.

Handling procedure

- i. Open the jaws of the tong tester and place them around the conductor.
- ii. To avoid any harm in the circuit, select a higher scale-value first.
- iii. Slowly decrease the scale value using selector switch if current is less.
- iv. Measure the current of each line one by one.

Glossary



Deflecting torque	- விலக்க சுழற்றுமை
Controlling torque	- கட்டுப்படுத்தும் சுழற்றுமை
Damping torque	- ஒடுக்கல் சுழற்றுமை
Moving iron	- இயங்கு இரும்பு
Absolute instruments	- தனிநிலைக் கருவிகள்
Spring control	- வில் கட்டுப்பாடு
Gravity control	- ஈர்ப்பு விசைக் கட்டுப்பாடு
Piston	- உந்துத் தண்டு
Multiplier	- பெருக்கி
Shunt	- இணைத்தடம்
Analog multimeter	- சூறிமுள் பல்நோக்கு அளவுமானி
Digital multimeter	- எண்ணிலக்க பல்நோக்கு அளவுமானி
Eddy current	- சுழல் மின்னோட்டம்
Range	- நெடுக்கம்
Galvano meter	- மின்னோட்ட அளவி





Evaluation



PART-A

Choose the correct answer

(1 Marks)

1. Which of the following are integrating instruments?
 - a) Ammeters
 - b) Voltmeters
 - c) Watt meters
 - d) Ampere-hour and energy meters
2. Which of the following essential feature is possessed by an indicating instrument?
 - a) deflecting system
 - b) controlling system
 - c) damping system
 - d) recording system
3. Damping of deflecting type instrument is done to
 - a) reduce the angle of deflection of the pointer
 - b) reduce the oscillations of the pointer in the final deflected position
 - c) make the moving system go slow
 - d) make the moving system move fast on the graduated scale
4. The permanent magnet moving coil type instruments are best suited for
 - a) DC Measurement
 - b) AC measurement
- c) DC/AC measurement
- d) frequency measurement
5. For measurement of direct current, we may use
 - a) a galvanometer
 - b) a hot-wire-type ammeter
 - c) a moving-iron-type ammeter
 - d) a permanent magnet moving coil type ammeter
6. The moving iron type instruments are suitable for
 - a) DC measurements only
 - b) AC measurements only
 - c) DC/AC measurement
 - d) resistance measurement
7. When a permanent magnet moving coil (PMMC) instrument is connected to AC voltage
 - a) the instrument will get damaged.
 - b) the pointer will not move at all.
 - c) the pointer will oscillate to and fro.
 - d) the instrument will indicate zero.
8. The extension of range of an ammeter and a volt meter can be made respectively by



- a) reducing the spring tension of the deflecting system
b) using series capacitor and a series inductor
c) using multiplier and shunt
d) using shunt and multiplier
9. Ammeter is connected with load in
a) series
b) parallel
c) series and parallel
d) opposite to each other
10. Voltmeter is connected in a circuit in
a) series
b) parallel
c) series and parallel
d) opposite to each other
11. The dynamometer wattmeter can be used to measure
a) DC power only
b) AC power only
c) AC or DC power
d) milli values only
12. Induction wattmeter can be used to measure
a) AC power only
b) DC power only
c) AC or DC power
d) milli values only
13. In induction-type wattmeter,
a) voltage coil is the moving coil
b) current coil is the moving coil
- c) both are moving coils
d) none are moving coils
14. A megger is used for the measurement of
a) low valued resistances.
b) medium valued resistances.
c) high valued resistances, particularly insulation resistance.
d) power only.
15. The electrical power to a megger is provided by
a) battery
b) permanent magnet DC generator
c) AC Generator
d) DC motor
16. Multi meter is called as
a) watt meter
b) tong tester
c) AVO meter
d) energy meter
17. Tong testers are used because
a) it is possible to measure current flowing in a line without breaking the circuit.
b) for accurate measurement of electrical quantities.
c) for accurate measurement of energy.
d) for accurate measurement of resistance.



PART-B

Answer the questions in brief

(3 Marks)

1. How are secondary instruments classified?
2. Describe the various operating forces needed for proper operation of an analog indicating instrument.
3. What is multimeter?
4. What is the use of tong tester?
5. How is watt meter connected in a circuit?
6. How will you convert a moving coil instrument into a voltmeter?
7. How will you convert a moving coil instrument into an ammeter?
8. What will happen if a voltmeter is connected in series with the load and ammeter in parallel with the supply?
9. What are the advantages of induction type watt meters?
10. How will you connect an ammeter and a voltmeter in an electric circuit?

PART-C

Answer the questions in one page

(5 Marks)

1. Write short notes on (i) air friction damping (ii) eddy current damping.
2. Explain the working principle of moving iron instruments?
3. Explain the construction and operation of dynamometer type wattmeter.
4. Describe with a neat sketch the construction and working of tong tester.

PART-D

Answer the questions in two page

(10 Marks)

1. Explain the constructional details and principle of working of a permanent magnet moving coil instrument.
2. Explain with the help of a neat sketch the construction and working of megger.



Reference Book

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2. A course in Electronics and Electrical Measurements and Instrumentation- J.B.Gupta, S.K.Kataria & Sons
3. Electrical Measurements and Measuring Instruments-R.K.Rajput, S.Chand & Company Ltd.

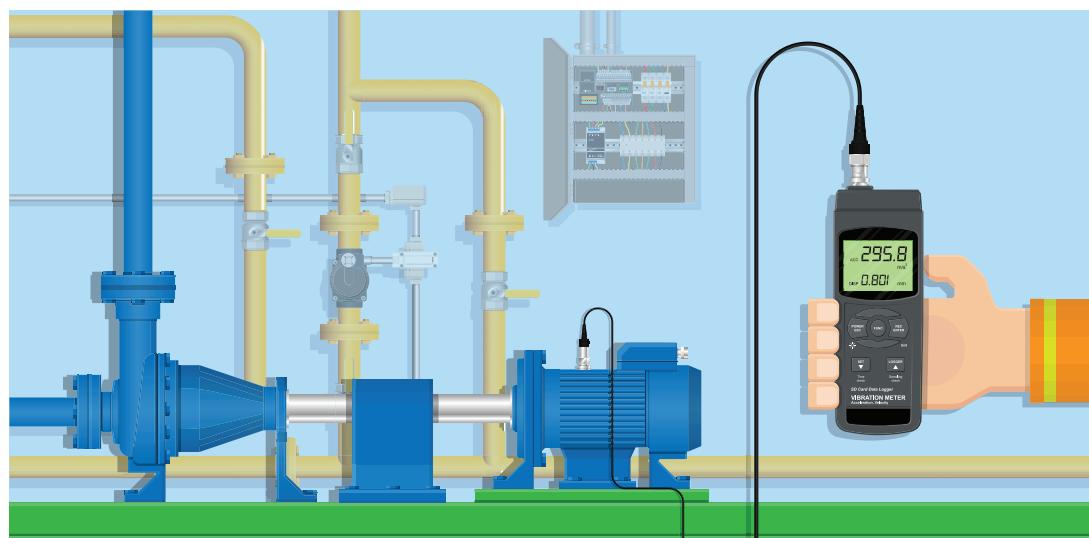
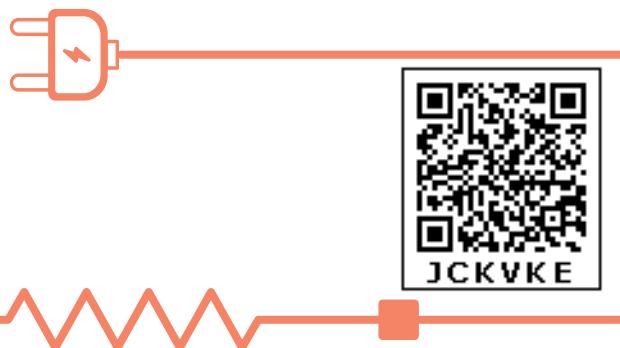


Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>



Transducers



Peace begins with a smile

— Mother Theresa



Learning Objectives

The main objectives of this lesson is how to change non-electrical Parameters into electrical parameters according to law of conservation of energy. We have to learn how to convert mechanical parameters into electrical parameters in detail.

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7.2 Principle of operation of transducers
7.3 Classifications of transducers
7.4 Factors to be considered for the selection of transducers | 7.5 Resistive, inductive and capacitive transducers
7.6 Piezo electric transducers
7.7 Thermocouples
7.8 Photo voltaic cells |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|



7.1 Introduction

Instrumentation is the heart of an industry for the measurement of the parameters like pressure, temperature, force, displacement and rotation etc. A basic instrumentation system consists of major devices for its operation. One of these categories is transducers and it acts as major role in the measurement and instrumentation systems.

Transducers are energy conversion devices which transforms non-electrical quantity into electrical quantity. The transducers are very important in our day to life to measure the electrical parameters such as current, voltage etc., and physical parameters are pressure, load, torque etc.

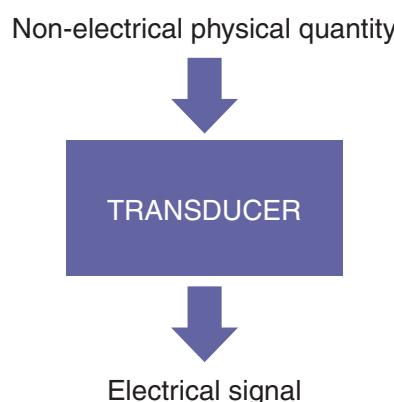


Fig. 7.1 Transducer



7.2 Principle of operation of transducers

All electrical instrumentation system consists of operating elements to perform a measurement and to display its results. The major elements of an instrumentation system is

- Input devices
- Processing devices and
- Output devices

The input devices receive the quantity under measurement. The processing devices transmit the signal from the input devices to the output devices. The output device gives the value of output sensed by the transducers. So, in a broad category the transducers convert the non-electrical quantity such as temperature, pressure, sound etc into electrical quantity like voltage, current and capacitance etc.



7.3 Classification of transducers

The transducer can be classified as,

- On the basis of transduction form used
- As primary and secondary transducers
- As passive and active transducers
- As Analog and digital transducers
- As transducers and inverse transducers

i. The transducers are classified based on the method of transduction such as resistive, inductive and capacitive

For resistive transducers, variation of input causes the resistance to change.

For inductive transducers, variation of input causes the inductance to change.

For capacitive transducers, variation of input causes the capacitance to change.

ii. Primary and Secondary transducers

The transducer connected on the detector stage is called Primary transducer and the output of primary transducer is



converted into a usable output is called secondary transducers.

iii. Passive and active transducers

The transducers which are externally powered are called passive transducers and self-generating types are called as active transducers.

iv. Analog and digital transducers

The transducer which gives output in analog form is called analog transducers and transducer which gives output in digital form is called digital transducers.

v. Transducers and inverse transducers

The transducers which converts non-electrical quantity into electrical quantity is called transducers and the transducers which converts electrical quantity into non-electrical quantity is called inverse transducers.



7.4 Factors to be considered for the selection of transducers

The selection of transducers is based on the applications where it is used. The following important factors are to be considered for the selection of transducers.

- i. It should have high input impedance and low output impedance, to avoid loading effect.
- ii. It should have good resolution over its entire selected range.
- iii. It must be highly sensitive to desired signal and insensitive to unwanted signal.
- iv. Preferably small in size.
- v. It should be able to work in corrosive environment.
- vi. It should be able to withstand pressure, shocks, vibrations etc...
- vii. It must have high degree of accuracy and repeatability.
- viii. Selected transducer must be free from errors.



Do you Know?

A **biometric device** is a security identification and authentication device. Such devices use automated methods of verifying or recognizing the identity of a living person based on a physiological or behavioral characteristic. These characteristics include finger prints, facial images, iris and voice recognition. Biometrics are being used to establish better and accessible records of the hours employee's work





7.4.1 Advantages of electrical transducers

The advantages of electrical transducers compared with other types of transducers are numerous. As to say some of the points

- i. Electrical amplification is simple and easy.
- ii. Frictional effects are minimized.
- iii. Mass-inertia effects are minimized.
- iv. Small power is used to control.
- v. Transmission of electrical signal is easy.

The physical quantity is under measurement is first connected to primary transducers. This primary transducer changes the positions due to the external applied quantity. This variation is then connected to one of the arms of a Wheatstone bridge. Before applying the pressure, the bridge is brought to a balanced condition. The change in the resistance causes the bridge to unbalance. This deviation in the unbalance is measured in terms applied force. This is the basic principle of operation of transducers using wheatstone bridge method.

In a wheatstone bridge method, the four arms are connected as shown in figure 7.2 then one of the arm is connected to the unknown parameter to be find.

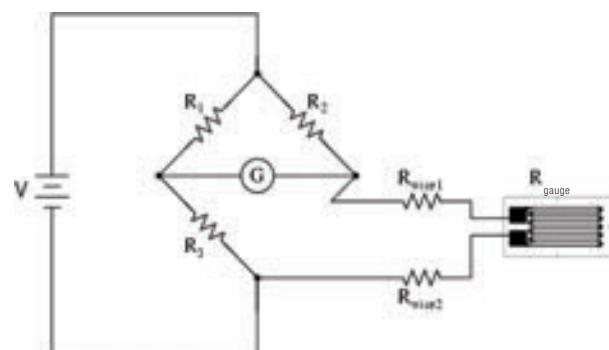


Fig. 7.2 Wheatstone bridge for strain gauge



7.5 Resistive, inductive and capacitive transducers

7.5.1 Resistive transducers

The types of transducers which work by changing its resistance are called resistive transducers. This type of transducer works both in AC and DC supply.

The resistance of metal conductor is given by $R = \frac{\rho l}{A}$
Where R = resistance

l = length of conductor

A = cross-sectional area of conductor

ρ = Resistivity of conductor material

Any method of varying the above said parameters by applying external force in the relationship is the very basic principle of operation for an electrical resistive transducer.

The Applications of resistive transducers are discussed below.

7.5.2 Measurement of displacement, pressure and force using resistive transducers

a. Potentiometers type transducers for linear displacement

A potentiometer is a three-terminal resistor with a sliding or rotating contact that forms an adjustable voltage divider. A resistive potentiometer or simply POT, consists of a resistive element provided with a sliding contact. Potentiometer transducers used to measure translational and rotational.

For example, let us consider the measurement of linear displacement



through POT. The linear displacement is connected to the sliding contact. The sliding contact is called as wiper. First, the wheatstone bridge is brought to balanced condition. At that time the galvanometer in the bridge shows null deflection.

Now the displacement is connected to the wiper. This linear displacement makes bridge to unbalance. The unbalance causes deflection in the galvanometer. This deflection is calibrated in terms of the applied displacement.

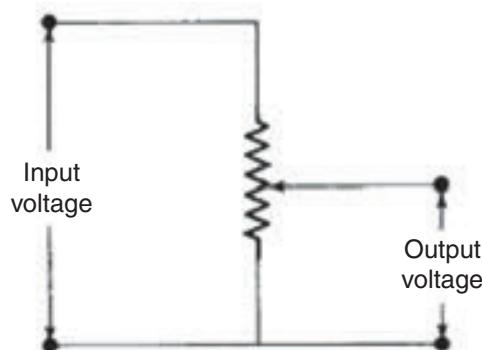


Fig. 7.3 Linear displacement

b. Potentiometers for rotary displacement

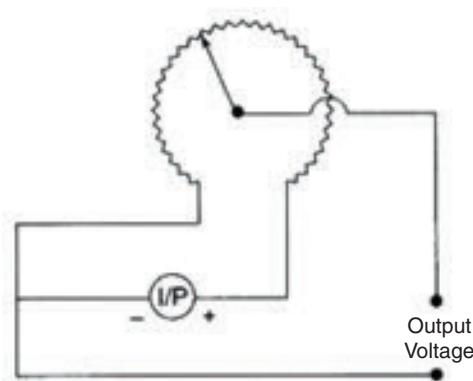


Fig. 7.4 Potentiometer for rotary pot

The input voltage is given to the two terminals of the potentiometer. The output voltage is taken from the output terminals as shown in figure 7.4. The slider arm is connected to the rotating

quantity which we want measure. The rotating arm causes output voltage to change. This change in output is measured in terms of the applied rotary motion.

c. Strain gauge

The strain gauges are used to measurement of strain and associates stress. It works on the principle of piezo-resistivity. If a metal conductor is stretched or compressed, its resistance changes on account of the reason length and diameter changes.

d. Unbonded strain gauge

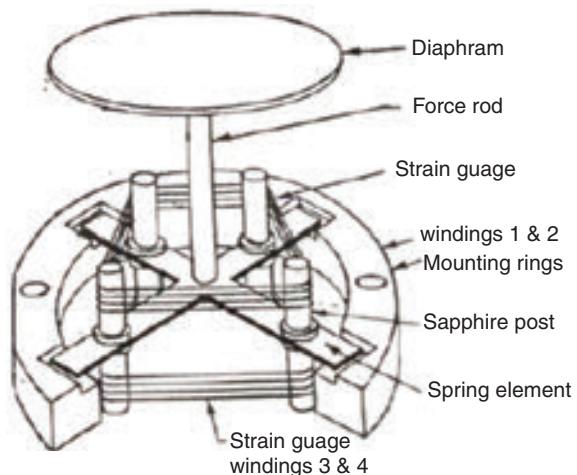


Fig. 7.5 Unbonded strain gauge

This gauge consists of a wire stretched between two points in an insulating medium such as air. The unbonded wires may be made up of various copper nickel, chrome nickel or nickel ion alloys.

The unbonded strain gauge wire acts as the four arms of a wheatstone bridge. Before applying pressure, the bridge is brought under balanced condition. Pressure is applied on the top of the diaphragm as shown in figure 7.5. This makes unbonded wire to stretch along



is length and corresponding change in diameter. Therefore, the resistance of the wire is changed. This change in resistance is measured in terms of applied pressure.

e. Bonded strain gauge

These gauges are directly bonded (that is pasted) on the surface of the structure under study. Hence, they are termed as bonded strain gauges. Bonded strain gauges offer a rugged assembly and good accuracy that is not degraded by shock and vibration. However, bonded strain gauges are limited in their pressure and temperature ranges. The three types of bonded strain gauges are

- i. Fine wire strain gauge
- ii. Metal foil strain gauge
- iii. Semi-conductor gauge

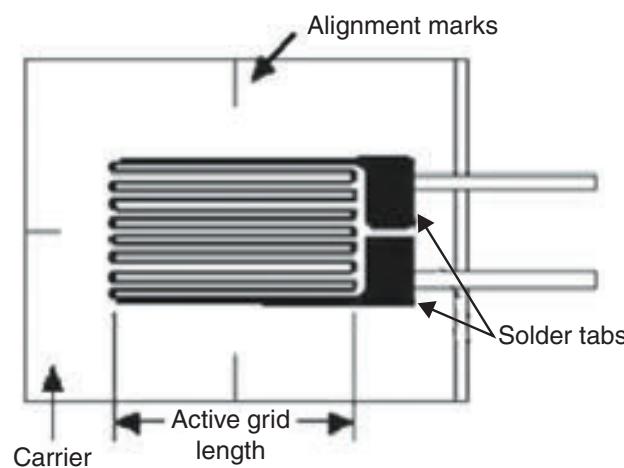


Fig. 7.6 Bonded strain gauge

f. Resistance thermometers

The resistance of a conductor changes when its temperature is changed. This property is utilized for measurement of temperature. The resistance thermometer detector (RTD) uses the change in electrical resistance of conductor to determine the temperature. Platinum and nickel are

used for the measurement of temperature being it can withstand high temperature. These types of temperature detector are having positive temperature coefficient.

The platinum element is placed inside the RTD and connecting wires are pulled out from the RTD to the external circuit. The external circuit may be wheatstone bridge. The temperature variation causes the deflection in the bridge which is the measure of temperature. The mounting threads are used to mount this detector to the equipment of temperature measurement.



Fig. 7.7 Industrial platinum RTD

g. Thermistor



Fig. 7.8 Thermistor

Another type of resistive transducer is thermistor whose resistance depends on temperature. Thermistors are available in the form of beads, rods and discs.



Thermistors are rugged in construction, cheaper in cost and highly sensitive devices.

h. Advantages of resistance transducers

- i. Simple in construction
- ii. High output
- iii. Less expensive
- iv. Available in different shapes and ranges
- v. High electrical efficiency

| 7.5.3 Inductive transducers

Inductive transducers are passive transducers which operate generally one of the following parameters.

- i. Variation of self-inductance of the coil
- ii. Variation of mutual-inductance of the coil
- iii. Production of eddy currents

a. Working principle

The self inductance of a coil is given by,

$$L = \frac{N^2}{l/\mu A} = \frac{N^2 \mu A}{l}$$

where L = self inductance

N = Number of turns

μ = permeability of magnetic materials

A = Area of cross-section of magnetic path

l = length of mean turn

From the above expression it is clear that, the self-inductance of the coil can be varied by varying the number of turns on the coil (N), permeability μ , Area of cross-section (A) and length of mean turn (l). These transducers are usually used for the measurement of linear and rotary

displacement. The following figures shows the schematic diagram of linear and rotary type inductive transducers.

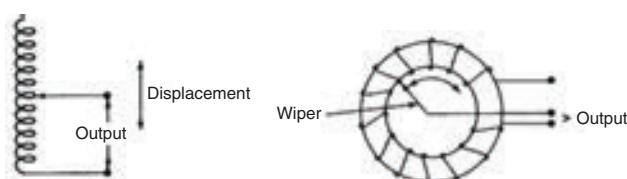


Fig. 7.9 Inductive transducers

b. Linear variable differential transformer (LVDT)

This is most widely used inductive transducer for translating linear movement into electrical signal. The basic construction of LVDT is shown below.

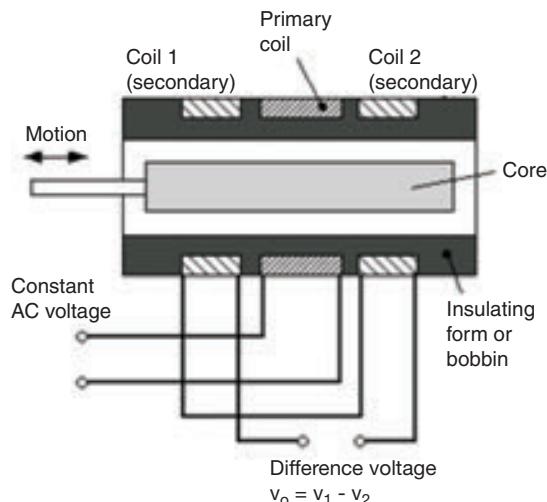


Fig. 7.10 LVD transformer

LVDT is working on the principle of a Transformer only. Like a transformer LVDT has both primary and secondary. Primary winding is connected to an AC supply. The secondary has two identical windings which are connected in series opposition. A soft iron core is attached

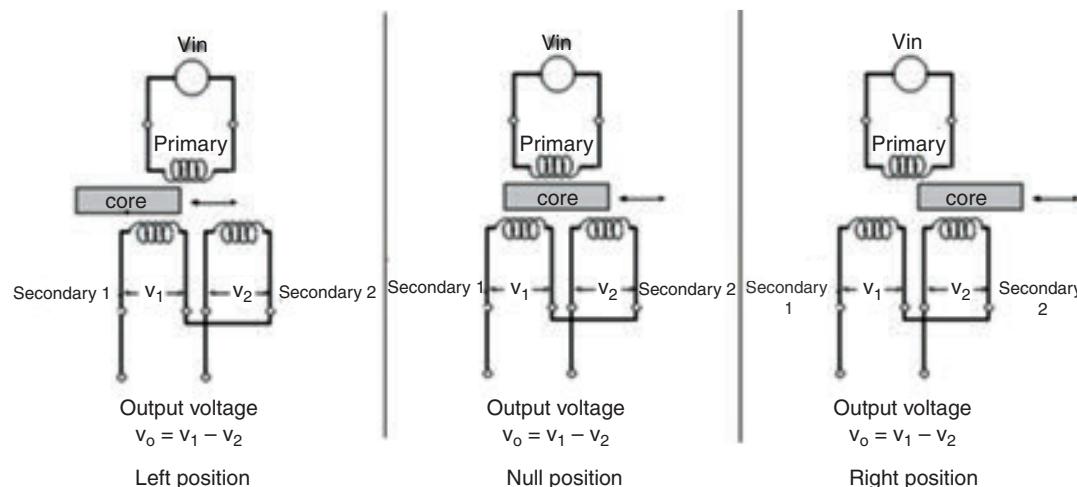


Fig. 7.11 LVD Transformer

to the sensing element of displacement is to be measured. This core is movable with respect to the applied displacement.

When there is no force, the central core occupies null position as shown in figure 7.11. At this time the magnetic coupling of primary to secondary are equal. Hence the two output voltages of secondary windings V_1 and V_2 are equal.

As the core is moved towards the left from its null position, the secondary winding voltage V_1 increases over V_2 . This is shown in figure 7.11.

As the core is moved towards the right from its null position, the secondary winding voltage V_2 increases over V_1 . This is shown in figure 7.11.

In this way the displacement is measured by LVDT.

c. Advantages of LVDT

- i. LVDT has high sensitivity.
- ii. Consumes very less power.
- iii. Good frequency response.
- iv. LVDT is more reliable device.
- v. It is very rugged device.

d. Disadvantages

- i. Relatively large displacement is needed to make output.
- ii. Affected by vibrations.
- iii. Temperature affects the performance of LVDT.

7.5.4 Capacitive transducers

The capacitance of a parallel plate is given by,

$$C = \frac{\epsilon_0 \epsilon_r A}{d}$$

Where,

ϵ_0 = permittivity of free space.

ϵ_r = the relative permittivity of free space

A = Area of plates

d = Distance between the plates.

As the capacitance of a capacitor depends on the above parameters, such transducers can be used to measure the non-electrical quantity such as displacement, force, pressure etc.



7.5.5 Types of capacitive transducers

a. Capacitive transducers - By variation overlapping area

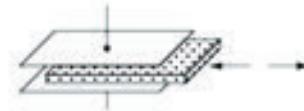
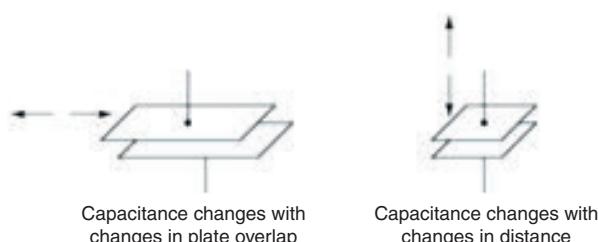
This type of transducers operates on the fact that capacitance of the capacitor is proportional to the overlapping area of plates. As shown in the figure 7.12, one plate is fixed and the other is movable. If the displacement is taken place, one of the plates connected to displacement moves over the fixed plate, thereby changing the overlapping area.

b. Capacitive transducers - By variation of distance between the plates

This type of transducers operates on the fact that capacitance of the capacitor is inversely proportional to the distance between the plates. Such type of transducers are used to measure the linear displacement as shown in figure 7.12.

c. Capacitive transducers - By variation of permittivity of the di-electric material

This type of transducers operates on the fact that capacitance of the capacitor is varied by varying the permittivity of the dielectric material. In this arrangement, a dielectric material of permittivity 'e' moves between the two fixed plates as shown in figure 7.12.



Capacitance changes with changes in dielectric

Fig. 7.12 Capacitive transducers

d. Advantages of capacitive transducers

- i. Good frequency response.
- ii. These are not affected by stray magnetic fields.
- iii. These are extremely very sensitive.
- iv. Operates at a very little force.

e. Disadvantages

- i. The output changes with temperature.
- ii. Adequate design is needed for accurate measurements.
- iii. Electrostatic screening is needed.

7.6 Piezo electric transducers

The piezo electric sensors are based on the principles of electro mechanical energy conversion. The mechanical input is converted to the electrical output and that is the basis of this transducers and this transducer shows piezo electric effect.

In some crystalline materials, a potential is developed across the opposite faces of the material when a mechanical force is applied on it. This is called piezo electric effect and the materials which exhibit this behavior is called as piezo electric materials. This effect is used to measure the dynamic pressure, force, shock and vibratory motion. Common piezo-electric materials are rochelle salt, ammonium de-hydrogen phosphate, lithium sulphate, quartz ceramic.

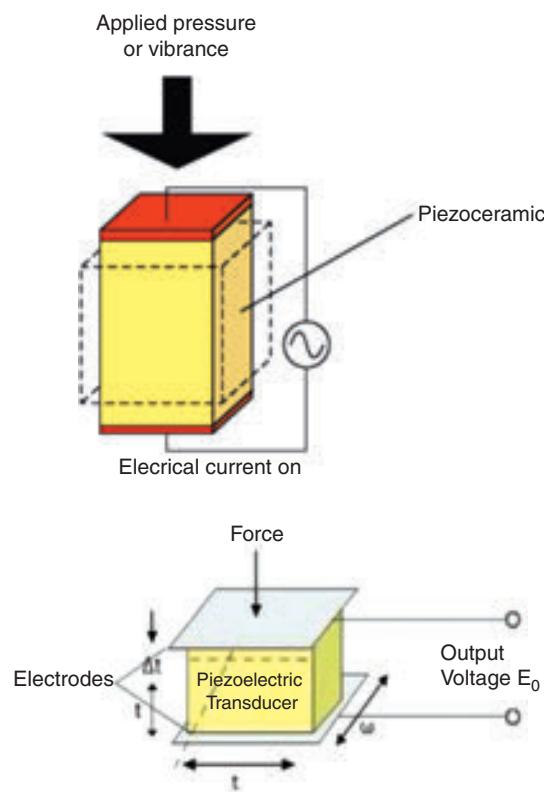


Fig. 7.13 Piezo transducer

a. Advantages

- Piezo electric transducers are small in size, light in weight.
- It is rugged in construction.
- They are self-generating type of transducers.
- Good frequency response.
- Measurable output.

b. Disadvantages

- Output voltage is being affected by temperature.
- Leakage resistance affects its performance.

7.7 Thermocouples

In 1821, According to Thomas Seebeck, "When two dissimilar metals were in contact, a voltage was generated

where the voltage was a function of temperature". This is the basic working principle of thermocouples.

This principle is used to convert heat energy into electrical energy at the junction of two conductors. This thermocouple works on principle of thermo-electric effect and this thermo-electric emf depends on the difference in temperature between the hot junction and reference junction. The thermocouples are placed inside protective wells without interruption of the working environment.

As an example, joining copper and constantan produces a voltage in the order of milli volts with the positive terminal as copper. An increase in temperature causes an increase in voltage.

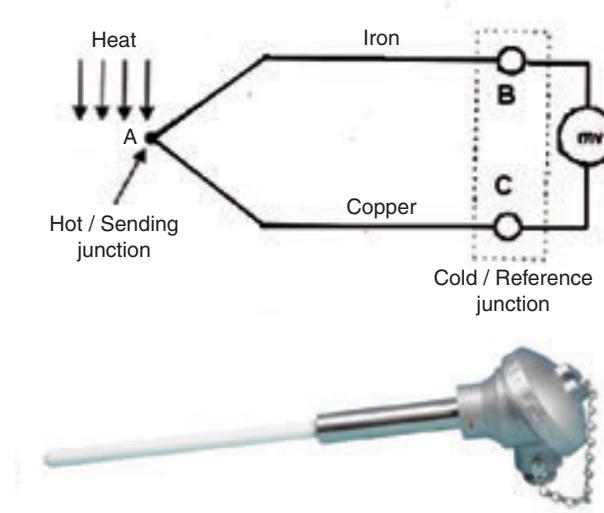


Fig. 7.14 Thermocouples

a. Advantages

- Self-powered transducers.
- Simple and rugged in construction.
- Wide range of temperatures measurements.
- Inexpensive.



b. Disadvantages

- i. Non-linear characteristics.
- ii. Low-voltage only generated.
- iii. Least – sensitivity to temperature changes.



7.8 Photo voltaic Cells (Solar cells)

Photo voltaic cells may be used in a number of applications. The silicon solar cell converts the radiant energy of the sun into electrical power. The solar cell consists of a thin slice of single crystal p-type silicon, up to 2cm square, into which a very thin layer of n-type material is diffused. The conversion efficiency depends on the spectral content and intensity of the illumination.

a. Advantages

- i. Simple and green environment.
- ii. Pollution free.
- iii. Renewable electric power generation.



Fig. 7.15 Photo voltaic Cell

- iv. Use batteries to store extra power for use at night.
- v. Solar can be used to heat water, power homes and building, even power cars.
- vi. Safer than traditional electric current.

b. Disadvantages

- i. High initial costs for material and installation.
- ii. Needs a lot of space.
- iii. No solar power at night. Hence there is a need for a large battery bank.
- iv. Cloudy days do not produce much energy.

Glossary



Piezo resistivity	- தகவுத்தடை
Potentiometer	- மின்னழுத்தமானி
Signal	- சிக்னல்
Strain gauge	- திரிபளவுமானி
Thermistor	- வெப்பத்தடையகம்
Permeability	- ஊடுருவும் தன்மை
Linear variable differential transformer	- நேரியல் மாறி மாறுபட்டமின்மாற்றி
Thermocouple	- வெப்பமின்னிரட்டை



Evaluation



PART-A

Choose the correct answer

(1 Marks)

1. Which type of devices are used to estimate the parameters to be measured
 - a. Input devices
 - b. Processing devices
 - c. Non processing devices
 - d. Output devices
2. Which device is converts non-electrical quantity into electrical quantity
 - a. Generator
 - b. Transducer
 - c. Motor
 - d. Transformer
3. The display of quantity to be measured is in these types of devices
 - a. Input devices
 - b. Processing devices
 - c. Non processing devices
 - d. Output devices
4. Transducers are classified according to
 - a. resistance only
 - b. inductance only
 - c. capacitance only
 - d. resistance, inductance and capacitance
5. Which one of the following is not advantage in electrical transducers
 - a. Electrical amplification is easy
 - b. Less frictional effects
 - c. Less mass-inertia effects
 - d. Transmission of electrical signal is not easy
6. At starting time, wheatstone bridge is in which position
 - a. deflection
 - b. null deflection
 - c. balanced
 - d. unbalanced
7. Resistive transducers are used to measure
 - a. displacement only
 - b. pressure only
 - c. displacement, pressure, force
 - d. force only
8. Which parameter is measured from strain gauge meter
 - a. resistance
 - b. Strain
 - c. stress
 - d. strain and stress
9. Which one of the following is not correct in thermistor transducers
 - a. rust in construction
 - b. low cost
 - c. high sensible
 - d. Simple in construction



10. The advantage of photo voltaic cell is
 - a. rust in construction
 - b. not safety
 - c. Pollution free
 - d. more polluted

PART-B

Answer the questions in brief

(3 Marks)

1. Define primary and secondary transducers.
2. Write short notes on analog and digital transducers.
3. Write about Strain gauge transducer.
4. What are the advantages of resistive transducers?
5. What are the advantages of linear variable differential transformers?
6. What are the disadvantages of linear variable differential transformers?
7. What are the various types of capacitive transducers?
8. What are the advantages of capacitive transducers?

PART-C

Answer the questions in one page

(5 Marks)

1. What are the advantages of electrical transducers?
2. Write short notes on piezo electric transducers?
3. What are the advantages of piezo electric transducers?
4. What are the advantages of photo voltaic cell?

PART-D

Answer the questions in two page

(10 Marks)

1. What are the factors to be considered for the selection of transducers?
2. Explain about thermocouple.
3. Explain with neat diagram of linear variable differential transformer.



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



Reference Internet Source

1. <http://www.wikipedia.org>
2. <http://www.electrical4u.com>





Starters and controlling equipments



You have to dream before
your dreams can come true

— APJ Abdul Kalam



Learning Objectives

Starters and protective equipments are used to control the electrical machines for proper operation and their long life. It is necessary for the operators of electrical machines and students to know about starters and controlling equipments. Starters and controlling equipments topic has been introduced in the new curriculum for the benefits of students.

Table of Content

- 8.1 Introduction
- 8.2 Direct current motor starters
- 8.3 Alternating current motor starters
- 8.4 Electrical isolator

- 8.5 Electrical circuit breaker
- 8.6 Miniature circuit breaker
- 8.7 Moulded case circuit breaker
- 8.8 Earth leakage circuit breaker



8.1 Introduction

In direct current and alternating current motors, starters are generally used for initial starting and safety purposes.



8.2 Direct current motor starters

8.2.1 Essential of starter

In general, all the motors, while starting, takes heavy starting current from the supply. Let us see the reason how the DC motors take heavy current during starting.

The armature current of the DC motor is given by the relation, I_a

$$I_a = \frac{V - E_b}{R_a}$$

V = line voltage

E_b = Back e.m.f or counter e.m.f

R_a = Armature resistance

When the motor is at rest, the induced back emf (E_b) in the armature is zero because the back emf is directly proportional to the speed of the motor, ($E_b \propto N$). At starting time, the armature current is limited only by the resistance of the armature circuit. The armature resistance is very low and if full voltage is applied across the motor terminals, the armature will draw heavy current, since the armature current is inversely proportional to the resistance of armature circuit.

Example

10 H.P, 200 volt shunt motor has full load rated current 40A and armature

resistance is about 0.2Ω . If the motor is directly switched on to supply, it would take armature current.

$$I_a = \frac{200 - 0}{0.2}$$

$$I_a = \frac{200}{0.2} = 1000\text{A}$$

At starting, the back emf is zero. The value of this current is 25 times the full load current. This high starting current may result in:

- i. Large current flowing through the armature winding causing production of heat and it will damage the armature winding.
- ii. Excessive sparking of the commutator.
- iii. Excessive voltage drops in the line to which the motor is connected. Thus, the operation of the appliances connected to the same line, may refuse to work.

To avoid this excessive current at start, a variable resistance is connected in series with the armature circuit. This additional resistance limits the starting current. This creates the necessity of starters.

The starter has two basic functions.

- i. Reducing starting current.
- ii. Ensuring safe operation during next start.

8.2.2 Types of DC motor starter

- i. Three point starter.
- ii. Four point starter.



8.2.3 Three point starter

Three point starters are used to start the shunt motor. The diagram of the three point starter is shown in figure 8.1. In three point starter, three terminals L, A and F (Line, Armature and Field) are available. In this starter, the resistance elements are mounted on the back side of a slate board. On the front side of the board, brass studs are provided and the resistance junctions are connected with each brass stud. Two protective devices overload release and no volt release is incorporated in the circuit as shown in the diagram. The handle of the starter is fixed in such a way to move the brass studs.

When the handle touches the first stud, the full resistance is connected in series with the armature. The field circuit is connected across the full supply voltage. The handle is moved over the studs, the resistance connected in series with the armature circuit is gradually cut off. The handle movement is controlled by the tension of the spring as shown in the figure 8.1.

A soft iron piece is attached to the handle. The soft iron piece is attached by the electro-magnet (NVR) when the handle reaches the 'ON' position. In case of a failure of the supply or the voltage is very low, the electro magnet de-energizes and releases the armature. The spring forces bring the handle to 'OFF' position.

Protective devices

No-Volt Release (NVR)

NVR consists of an electromagnet. It is connected in the field circuit. As



soon as the field circuit gets supply, this is energized. It holds the handle in the 'ON' position. As explained above, in case of a failure of the supply, this de-energizes and the handle is released from 'ON' position. The handle returns to 'OFF' position, due to the action of the spring. If this provision is not provided, the supply restores, the current through the armature becomes high and this will damage the armature windings.

Over load release (OLR)

OLR is also consists of an electro magnet. This electromagnet coil is energized by the line current. When the load on the motor is increased above pre-determined value, the magnetizing force established is sufficient to lift the movable iron. When it is lifted by the electro magnet of OLR, it short circuits the terminals of the coils of the no volt release. Hence, the no volt coil is de-energized and the starter handle returns to 'OFF' position. Thus the overload release protects the motor against overloads.

This starter is not generally used where the field current is often adjusted for a higher speed than the normal speed, the handle returns to the 'OFF' position. This may cause for reduction in field current.

Disadvantages

The 3 point starter suffers from a serious drawback for motors with a large variation of speed by adjustment of the field rheostat. To increase the speed of the motor, the field resistance should be increased. Therefore, the current through

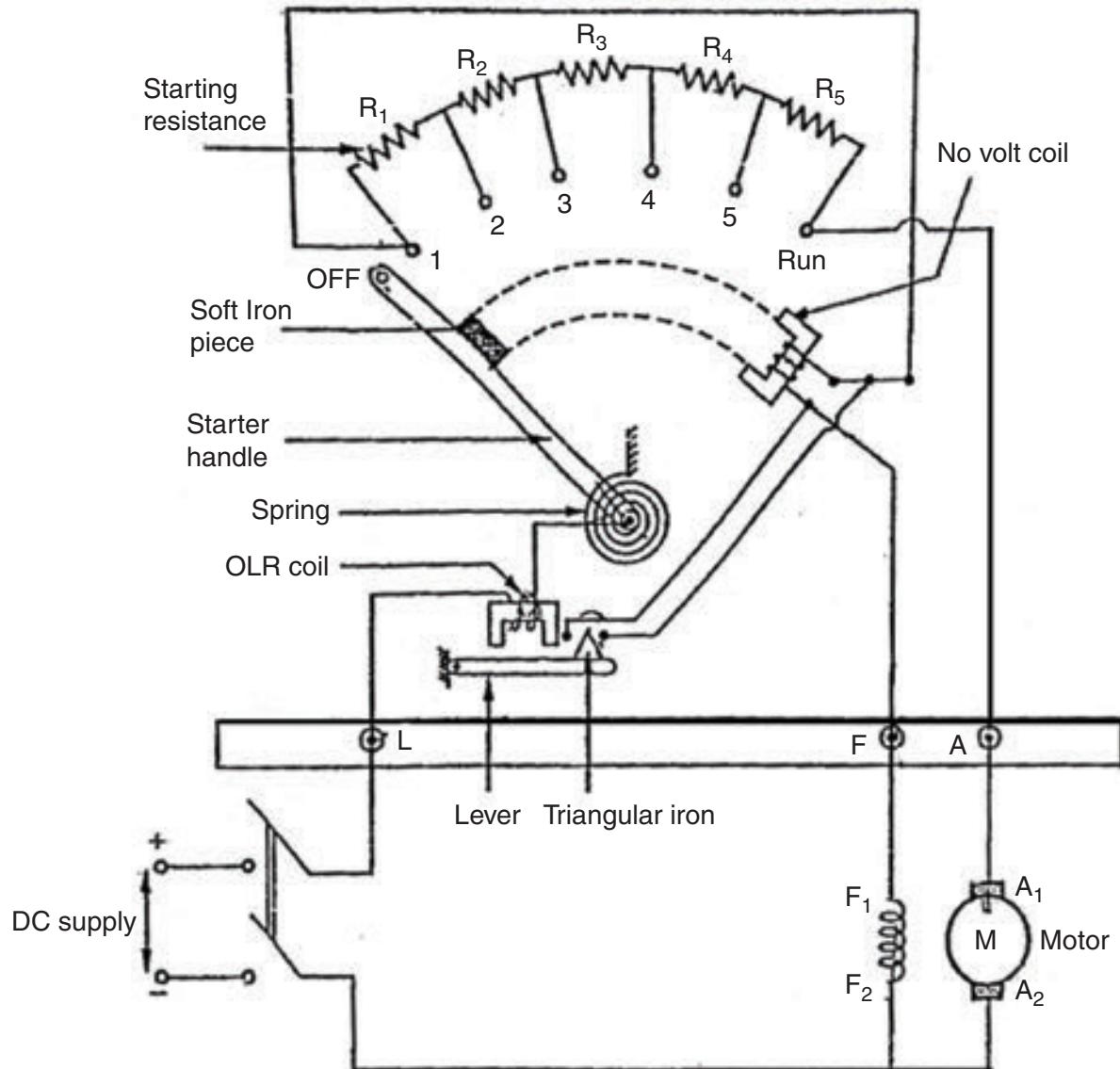


Fig. 8.1 Three point starter

the shunt field is reduced. The field current may become very low because of the addition of high resistance to obtain a high speed. A very low field current will make the holding electromagnet too weak to overcome the force exerted by the spring. The holding magnet may release the arm of the starter during the normal operation of the motor and thus, disconnecting the motor from the line. This is not a desirable action.

Hence, to overcome this difficulty, a four point starter is used.

8.2.4 Four point starter

The four point starter is used for starting shunt and compound motors. The diagram of four point starter is shown in figure 8.2.

The four point starter, the four terminals L+, L-, A and F (Line +, Line-, armature and field) are available.

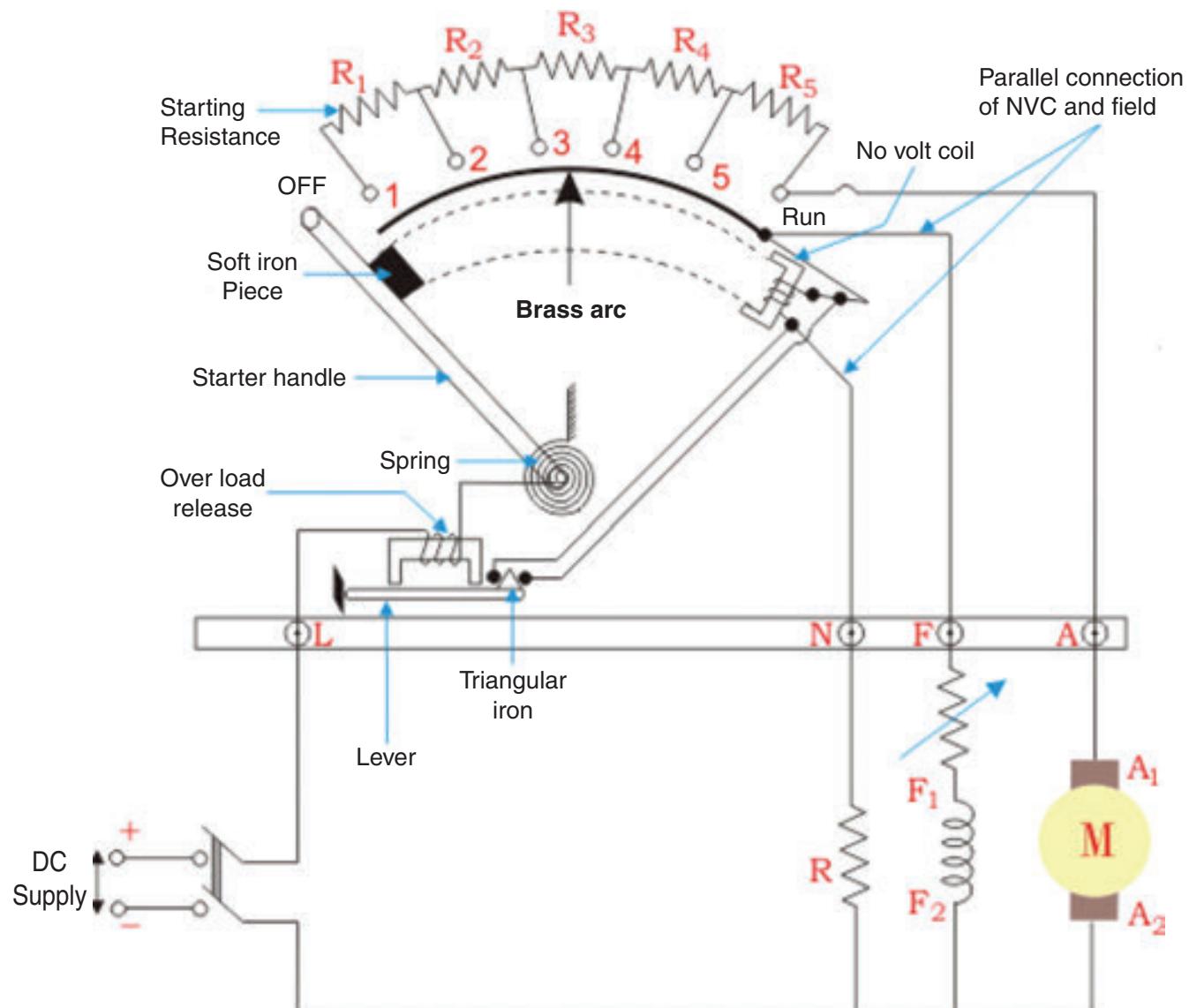


Fig. 8.2 Four point starter

The constructional details and operational details are the same as that of the three point starter, except the following difference.

In three point starter, the coil of the no volt release is connected in series with the field circuit. But in a four point starter, it is connected across the supply line through a protective resistance R_p . The no volt coil is independent from field current,

so any change in shunt field current does not affect the current through the no volt coil. The current through the no volt coil does not decrease even when the field rheostat is adjusted for speed variations. The electromagnetic pull produced by the no volt coil will always be the same and sufficient to hold the handle in 'ON' position. Thus, the operation in three point starter never takes place in four point starter.



8.2.5 Differences between three point starter and four point starter

Sl. No.	Three point starter	Four point starter
1	It has three terminals. (L, F and A)	It has four terminals. (L+, L-, A and F)
2	NVR is connected in series with the field coil.	NVR is connected in parallel with the field coil.
3	Used for DC shunt motors	Used for DC shunt and compound motors.

8.3 Alternating current motor starters

8.3.1 Types of induction motor starters

- Full voltage direct on line starter.
- Star- delta starter.
- Auto transformer starter.
- Rotor resistance starter.

i. Full voltage direct-on-line starter

It is recommended that large three phase squirrel cage induction motors be

started with reduced voltage applied across the stator terminals by starting. But small motors up to 5 HP ratings may however be started Direct-On-Line (DOL).

Direct-On-Line method of starting of induction motor is applicable upto a rating of 5 HP is as shown in figure 8.3. In the circuit, in addition to fuses, thermal overload relay has been used to protect the motor windings against over load.

When the 'Start' push button is pressed, the contactor coil 'A' becomes energized and its open contacts are closed.

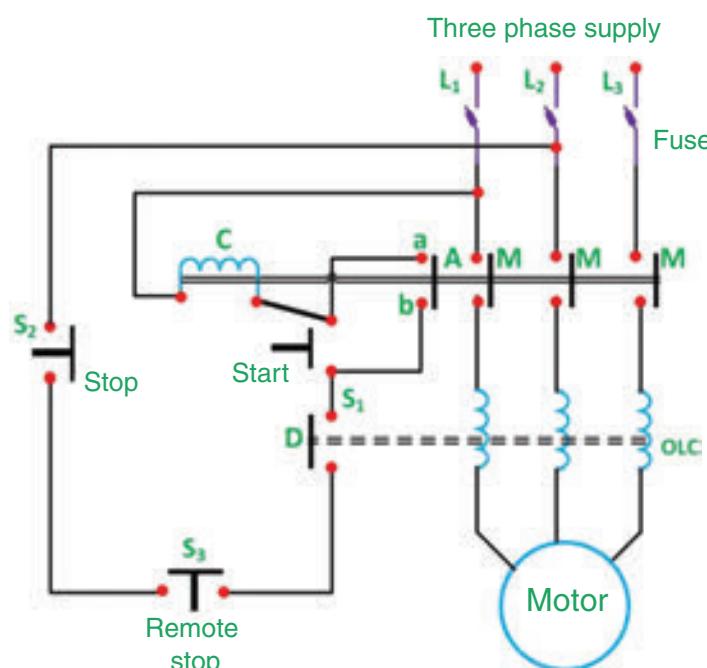


Fig. 8.3 DOL starter



The motor gets connected across the supply mains through the main contactor. The motor continues to get supply even when the pressure on the push button is released. The contactor coil will then get supply through the sealing contact 'A' of the contactor.

Contactor 'A' is therefore called the hold on contact. When the 'STOP' push button is pressed, the coil gets de-energized, the main contacts of the contactor open and the motor stops. In case of over load on the motor, the contact of the over load relay (OLR) will open and subsequently the motor will stop. Fuses are provided for short circuit protection.

Advantages of DOL starter

- i. Simple in construction.
- ii. Easy to install.
- iii. Easy to maintain.
- iv. Inexpensive.

Disadvantages of DOL starter

- i. Used only for fractional horse power motors.
- ii. Starting current is high.
- iii. Suitable only for the motors which attains rated speed in a very short time.

ii. Star-Delta method of starting

In this method, the stator-phase windings connected in 'Star' and full voltage is connected across its three terminals. As the motor picks up speed, the windings are disconnected through a switch and they are reconnected in 'Delta' across the supply terminals. The

current drawn by the motor from the line is reduced to $1/3$ as compared to the current it would have drawn if connected in delta.

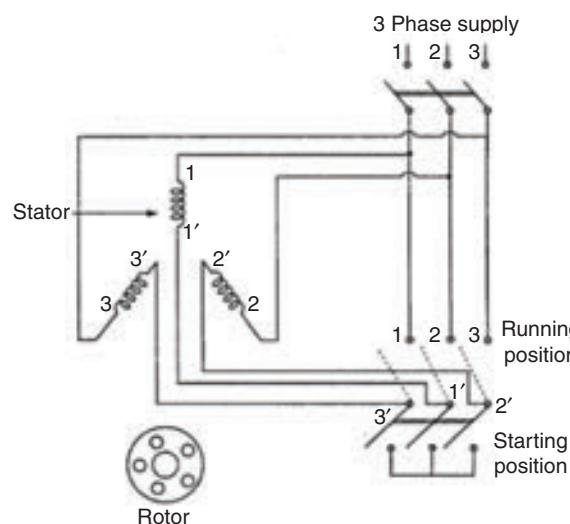


Fig. 8.4 Star delta starter

Reduce torque due to star connection

Torque developed by an induction motor is proportional to the square of the applied voltage. As the phase voltage is reduced to $1/3$ times that in star connection, the starting torque will be reduced to one third. To get full torque in the motor it must be switched over to delta connection. A simple manual star-delta starter is shown in figure 8.4.

While making connections for star delta starting, care should be taken such that sequence of supply connections to the winding terminals does not change, while changing from star-connection to delta connection. Otherwise the motor will start rotating in the opposite direction when connections are changed from star to delta. Star-delta starters are available for manual operation using push button



control. In an automatic star-delta starter, time delay relay is used (TDR) through which star to delta connections take place automatically with some pre-fixed time delay. The delay time of the TDR is fixed, keeping in view the starting time of the motor.

Advantages

- i. Inexpensive.
- ii. Starting current reduced to one-third of direct online starting current.
- iii. Easy to operate.

Disadvantages

- i. Low starting torque.
- ii. Six terminal motor required.
(delta connected)
- iii. It requires 2 sets of cables from starter to motor.

iii. Auto-transformer starter

An Auto transformer starter consists of an auto transformer and a switch as shown in figure 8.5.

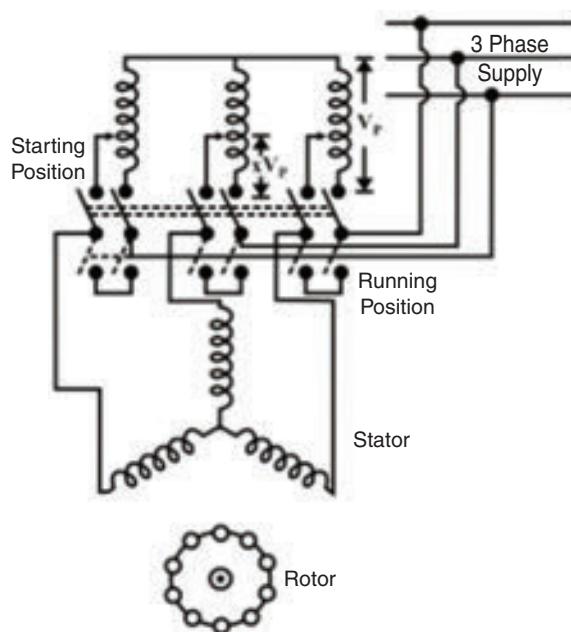


Fig. 8.5 Auto transformer starter

When the switch 'S' is put in start position, a reduced voltage is applied across the motor terminals. When the motor picks up speed, say to 80 percent of its normal speed, the switch is put to run position. Then the auto transformer is cut off the circuit and full rated voltage gets applied across the motor terminals.

The circuit diagram in figure 8.5 is a manual auto-transformer starter. This can be made push button operated automatic controlled starter so that the contact switches over from start to run position as the motor speed picks up of 80% of its speed. Over load protection relay has not been shown in figure 8.5.

The switch 'S' is an air break type for small motors. There are more than one tapping to enable the user to select any suitable starting voltage depending upon the conditions.

iv. Rotor resistance starter

The easiest method of starting slip ring induction motor is to connect some extra resistance in the rotor circuit as shown in figure 8.6.

Connection of extra resistance in the rotor circuit decreases the starting current and at the same time increases the starting torque.

As the motor starts rotating the extra resistance is cut off. When the motor attains rated speed, the resistance is fully cut off and slip ring terminals are short circuited. The motor now operates on its own characteristic which gives rise to maximum torque at a low slip.

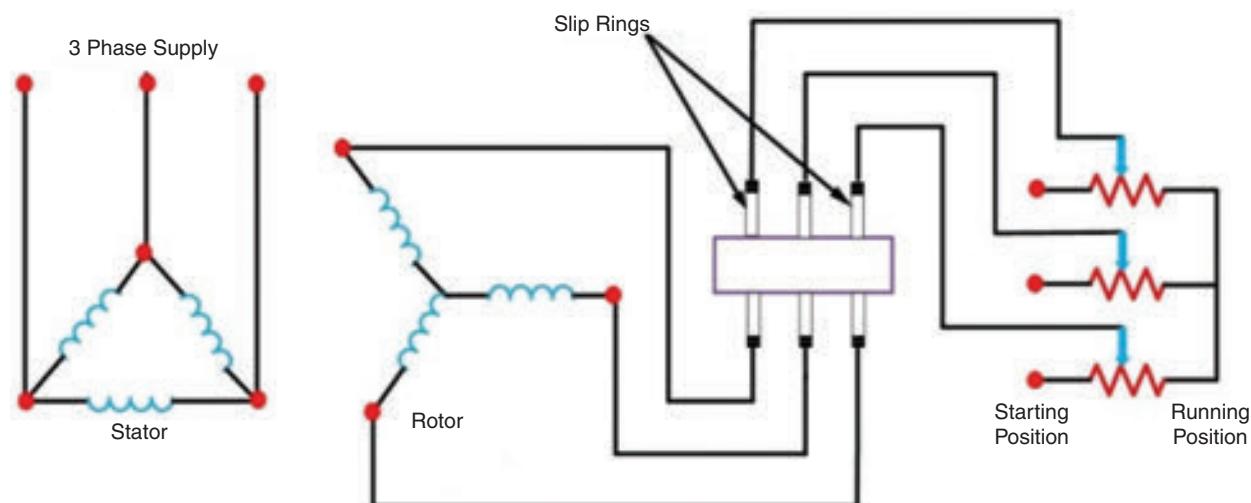


Fig. 8.6 Rotor resistance starter



8.4 Electrical isolator

An isolator is a switch intended only for isolating a circuit on no-load. The structure of an electrical isolator is shown in figure 8.7. It should never be used for breaking a circuit carrying appreciable currents. If an isolator is opened carelessly, when carrying a heavy current, the resulting arc could easily cause a flash over to earth. This may shatter the supporting insulators and may even cause a fatal accident to the operator, particularly in high voltage circuits.

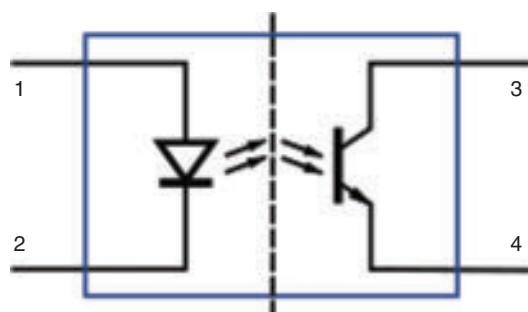


Fig. 8.7 Electrical isolator



8.5 Electrical circuit breaker

8.5.1 Description

A circuit breaker is an automatically-operated electrical switch designed to

protect an electrical circuit from damage caused by overload of electricity or short circuit. A circuit breaker function is to detect a fault and immediately discontinue electrical flow.

8.5.2 How a circuit breaker works?

A circuit breaker consists of fixed and moving contacts called electrodes. Under normal operating conditions, these contacts remain closed and do not open automatically until and unless the system becomes faulty. The contacts can be opened manually or by remote control whenever desired. When a fault occurs on any part of the system, the trip coils of the breaker get energised and the moving contacts are pulled apart by a certain mechanism, thus opening the circuit.

When the contacts of a circuit breaker are separated under faulty conditions, an arc is struck between them. The main problem in a circuit breaker is to extinguish the arc within the shortest possible time so that heat generated by it does not reach a dangerous value.



8.5.3 Methods of arc extinction

There are two methods of extinguishing the arc in circuit breakers.

1. High resistance method.
2. Low resistance method.

8.5.4 Classification of circuit breakers

Circuit breakers are classified depending upon the medium use for arc extinction.

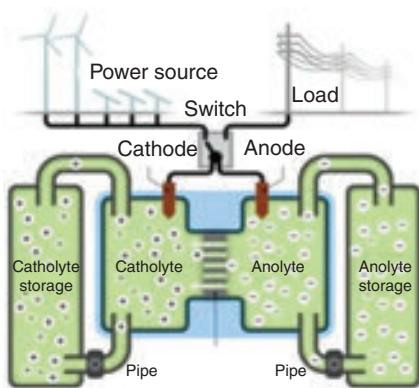
Sl. No.	Type	Medium used for arc extinction	Voltage range
1	Air break circuit breaker.	Air	Up to 1000 V
2	Tank type oil circuit breaker.	Transformer oil	Up to 33 KV
3.	Minimum oil circuit breaker.	Transformer oil	Up to 132 KV
4.	Air blast circuit breaker.	Compressed air	Up to 132 KV
5	Sf ₆ circuit breaker.	Sf ₆ gas	400 KV to 760KV
6	Vacuum circuit breaker.	Vacuum	11 KV to 33 KV
7	High voltage direct current circuit breaker.	sF ₆ gas or vacuum	+ 500 KV DC

8.5.5 Difference between electrical isolator and electrical circuit breaker

Sl. No.	Electrical isolator	Electrical circuit breaker
1	Used only in no-load condition.	Used in either no-load or on-load condition.
2	Manual operation.	Automatic operation.
3	Mechanical equipment.	Electro-mechanical equipment.
4.	It break outs a portion of a substation when a fault occurred.	It trips the entire system, if any fault occurs.



Do you Know?



A redox flow battery uses excess solar- and wind-based energy to charge solutions of chemicals that can subsequently be stored for use when sunshine and wind are scarce. At that time, the chemical solutions of opposite charge can be pumped across solid electrodes, thus creating an electron exchange that provides power to the electrical grid.



8.6 Miniature Circuit Breaker

MCB is an electro mechanical device which guards an electrical circuit from an over current that may effect from short circuit, overload or imperfect design. The structure of miniature circuit breaker is shown in figure 8.8.

- Normally work with currents below 100 amperes.
- They are the type of low voltage circuit breaker that is typically found in the fuse box of a residential or commercial building.



Fig. 8.8 Circuit breaker

8.6.1 Types of miniature circuit breaker

1. Single pole miniature circuit breaker

- i. Single-pole circuit breakers are typically used for electric circuits with low power requirements that only use one live conductor, such as those

providing power for lamps or general purpose electric outlets.

- ii. A single-pole low voltage circuit breaker occupies only one space in a fuse box.

2. Double-pole miniature circuit breaker

- i. It is used for devices that operate with two live conductors, such as domestic air conditioner models.
- ii. When a double-pole circuit breaker is tripped, both lines are disconnected even if only one of them was involved in the electrical fault.
- iii. A double-pole low voltage circuit breaker occupies two spaces in a fuse box.

3. Triple-pole miniature circuit breaker

- i. It is used to protect electric equipment that works with three-phase power.
- ii. The electric motors of elevators and large air conditioning units typically work with three-phase power and are protected with triple pole low voltage circuit breakers.
- iii. A triple-pole MCB low voltage circuit breaker occupies three spaces in a fuse box.



8.7 Molded Case Circuit Breaker (MCCB)

This circuit breaker is an electro mechanical device which guards a circuit from short circuit and over current. The short circuit and over current protection for circuits ranging from 63 Amps-3000 Amps. The primary functions of MCCB



are to open a circuit under short circuit or overload conditions.

- i. It is used in higher current ratings when compared to miniature circuit breakers.
- ii. The breaking current ratings of a moulded circuit breaker can be modified.

8.7.1 Comparison between miniature circuit breaker and moulded case circuit breaker

Sl. No.	Miniature circuit breaker	Moulded case circuit breaker
1	Suitable for electrical circuit less than 100 Amperes	Suitable for electrical circuit between 63 to 3000 Amperes
2	It protects the electrical circuit from short circuit fault and over load	It protects the electrical circuit from short circuit fault and over load
3	Mostly used in homes	Used in industries, commercial buildings and hospital



8.8 Earth Leakage Circuit Breaker (ELCB)

The ELCB is used to protect the circuit from the electrical leakage. When someone gets an electric shock, then this circuit breaker cuts off the power at the time of 0.1 second for protecting

the personal safety and avoiding the fear from the short circuit and overload.

ELCB is a security device used in electrical system with high earth impedance to avoid shock. The main principle of earth leakage protector is to stop injury to humans and nature due to electric shock.

In figure 8.9, the ELCB is connected between the conductor and earth. The ELCB notices fault currents from live to the ground wire inside the installation it guards. If enough voltage emerges across the search coil in the circuit breaker, it will turn off the supply, and stay off until reset by manual.

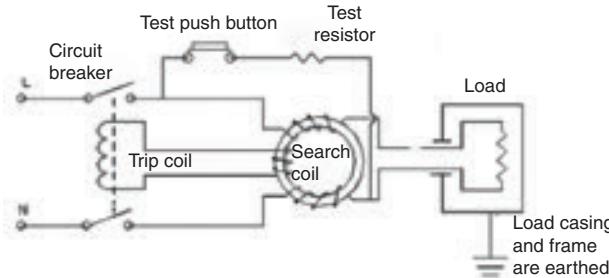


Fig. 8.9 Earth leakage circuit breaker

8.8.1 Types of earth leakage circuit breaker

1. Voltage operated earth leakage circuit breaker (Voltage – ELCB)
2. Current operated earth leakage circuit breaker (Current – ELCB)

8.8.2 Voltage operated earth leakage circuit breaker

One terminal of the relay coil is connected to the metal body of the equipment to protect against earth leakage



and the other is connected to the earth directly. If any insulation failure occurs or live phase wire touches the metal body of the equipment, there must be a voltage difference of 50 V and it produces a current to flow in the relay coil and disconnect the power supply to the equipment. In this way, the circuit is protected from earth leakage fault.

8.8.3 Current operated earth leakage circuit breaker

This breaker operates due to the current flow in the earth wire caused by the short circuit in electrical equipment. It also protects from earth leakage fault. When short circuit occurs, different values of current flow in three phases, which make circuit breaker to operate and protect from the fault.

Glossary



Armature	: மின்னகம்
Back electro motive force	: எதிர் மின் இயக்கு விசை
Induction motor	: தூண்டல் மின்னோடி
Three point starter	: மூன்று முனை துவக்கி
Symmetrical fault	: சமச்சீர் பழுதுகள்
Electrical circuit fault	: மின் சுற்று பழுது
Electrical circuit isolator	: மின் சுற்று பிரிப்பான்
Electrical circuit breaker	: மின் சுற்று துண்டிப்பான்
Over load relay	: மீறிய மின் பஞ் உணர்த்தி
Time delay relay	: நேரக் கட்டுப்பாடு உணர்த்தி
Air break type circuit breaker	: காற்று முறிவு வகை மின்சுற்று துண்டிப்பான்



Evaluation

Part-A



RK7YZN

(1 Marks)

Choose the correct answer

1. On starting, value of current taken by all the motor is
 - a. Zero
 - b. Less
 - c. High
 - d. Very high
2. The value of armature current depends upon
 - a. Capacitance
 - b. Inductance
 - c. Resistance
 - d. Impedance



3. Due to the high current flow in the armature, which of the following effect does not occur?
 - a. Over heat
 - b. Sparking
 - c. Voltage drop
 - d. Increase in efficiency
4. In which DC motor, the three point starter is used
 - a. Shunt motor
 - b. Compound motor
 - c. Shunt and compound motor
 - d. Series motor
5. The terminal of the three point starter is
 - a. Line, Armature, Field coil
 - b. Line, Resistance, Field coil
 - c. Armature, Field coil, Resistance
 - d. Resistance, Line, Armature
6. The protective devices used in the three point starters are
 - a. No volt release coil
 - b. Over load release coil
 - c. No volt and over load release coil
 - d. Electromagnet coil
7. What should be done to obtain the increase speed in three point starter?
 - a. Increase resistance value
 - b. Field current value should be change
 - c. Decrease resistance value
 - d. Voltage should be maintained
8. In four point starter, how the no volt release coil should be connected with field coil.
 - a. in series
 - b. in shunt
 - c. directly
 - d. parallel
9. The current taken by the induction motor in the order of ----- times that of full load current at starting time.
 - a. 1 to 8
 - b. 5 to 8
 - c. 1 to 10
 - d. 5 to 10
10. Induction motor is operated with full voltage in
 - a. Star-delta starter
 - b. Rotor resistance starter
 - c. Direct-on-line starter
 - d. Auto-transformer starter
11. ----- induction motor is operated with low voltage.
 - a. Direct-on-line and auto transformer starter
 - b. Star-delta and rotor resistance starter
 - c. Star-delta and auto transformer starter
 - d. Direct-on-line and rotor resistance starter
12. In which starter, the starting current is reduced to one – third value?
 - a. Direct-on-line starter
 - b. Star delta starter



- c. Rotor resistance starter
d. Auto transformer starter
13. Electrical isolator should be used in ----- condition.
a. No load
b. With load
c. With less load
d. With very high load
14. Electrical circuit breaker is like a -----
a. resistance
b. capacitance
c. switch
d. inductance
15. The main function of a circuit breaker is
a. to identify the fault
b. to rectify the fault
c. to identify and rectify the fault
b. safety device
16. The example of low voltage operated circuit breaker is
a. Electric isolator
b. Electric circuit breaker
c. Miniature circuit breaker
d. Moulded case circuit breaker
17. The moulded case circuit breaker is used in electrical circuit having the current rating
a. 100 Ampere
b. 1000 Ampere
- c. 3000 Ampere
d. 2000 Ampere
18. In which circuit breaker, the breaking capacity of the current can be changed?
a. Miniature circuit breaker
b. Moulded case circuit breaker
c. Earth leakage circuit breaker
d. Electric circuit breaker
19. The ----- circuit breaker is used to protect circuit from the leakage current.
a. Miniature circuit breaker
b. Earth leakage circuit breaker
c. Moulded case circuit breaker
d. Open circuit breaker
20. The earth leakage circuit breaker breaks the circuit in ----- minutes.
a. 1 b. 0.1
c. 0.5 d. 0.7
21. The earth leakage circuit breaker connects which two parts?
a. Conductor – conductor
b. Conductor – body
c. Conductor – earth
d. Earth – earth
22. The operating voltage of voltage operated earth leakage circuit breaker is
a. 100 volt b. 50 volt
c. 5 volt d. 10 volt



PART-B

Answer the questions in brief

(3 Marks)

1. State the effects caused by the flow of heavy armature current in DC motor without starters.
2. What are the two basic functions of starter?
3. What are the draw backs of three point starter?
4. State the difference between three point starter and four point starter.
5. What are the different types of starters used in induction motor?
6. Write short notes on electrical isolator.
7. How the circuit breaker functions?
8. State the difference between the electrical isolator and electrical circuit breaker.
9. What are the difference between the miniature circuit breaker and moulded case circuit breaker?

PART-C

Answer the questions in one page

(5 Marks)

1. State the necessity of starters in DC motor with example.
2. Draw the circuit diagram of four point starter.
3. With a neat sketch, explain the operation of auto-transformer starter.
4. Compare the different types of electrical circuit breaker.
5. Explain the different types of miniature circuit breaker.
6. Explain the operation of voltage operated earth leakage circuit breaker.

PART-D

Answer the questions in two page

(10 Marks)

1. Explain the construction and operation of three point starter with a neat sketch.
2. With a neat diagram, explain the construction and working principle of star-delta starter.
3. Explain the construction and operation of direct-on-line starter with a neat sketch.



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



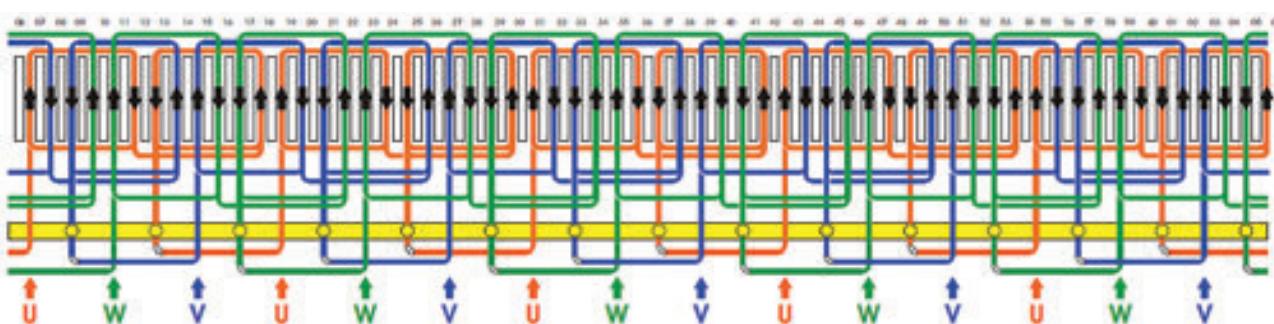
Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>





DC and AC windings



You cannot believe in God until you believe in yourself.
- Swamy Vivekanadar



Learning Objectives

Winding is the heart of motors and generators. It is important to keep the windings in good condition for the satisfactory operations of the electrical machines used in our houses and industries. If we have basic knowledge and experience in knowing all details about motor's rewinding procedure, not only it helps to know the operation of motors and generators but also to the self-employment. There are number of persons in the motor rewinding field by their own experience, without any proper studies in the electrical engineering field. If our students get good experience with proper knowledge details about motor rewinding, there is no doubt in becoming great achievers this field.

Table of Content

- 9.1 Introduction
- 9.2 Winding materials
- 9.3 Wire gauge plate

- 9.4 Details about coils
- 9.5 DC windings
- 9.6 AC windings



9.1 Introduction

Windings are used in the electrical field such as motors, generators, transformers, loud speakers and in all kinds of electrical measuring instruments. The main objective of the use of winding is to produce the magnetic field according to the capacity of the electrical machines. In this lesson, we have to learn about the materials needed for making the windings and different types of DC and AC windings.



9.2 Winding materials

Generally two types of important materials are used in the process of winding the motors and generators. They are,

- i. Electric conductors
- ii. Electrical insulating materials.

i. Electric conductors

Materials having low resistance allows the electric current to flow easily through conductors are called as electric conductors. Generally, it is made up of metals. For winding, copper conductors are mainly used for making coils and aluminium conductors are used next.

a. Types of conductors

For the following windings are the types of conductors commonly used.

- i. Cotton covered winding wires.
- ii. Silk covered winding wires.
- iii. Paper covered winding wires.
- iv. Varnished glass paper covered winding wires.
- v. Enamel coated round shaped winding wires.

Enamel coated round wires are mainly used in small and medium type of motors having semi-closed slots while

rectangular conductors are used in larger types of motors having open type slots.

ii. Electrical insulating materials

Materials having very high resistance and also having property not to permit the electric current through them are called insulating materials.

a. Varnishes

It helps the winding to improve the insulation resistance, dielectric strength and mechanical strength. It is used to protect the windings from dust and moisture. It is also used to give coating on the moisture absorbing materials.



9.3 Wire gauge plate

9.3.1 Methods of representing the size of the winding wires

The sizes of the conductors may be notified in two ways as follows,

- i. By SWG numbers – a steel “Wire Gauge Plate” is used
- ii. By its diameter in millimeter by metric method – An instrument micrometer (Screw gauge) is used.

To Find gauge number of a conductor by using standard wire gauge plate

The sizes and the gauge of the wires can be found by a device called standard gauge plate, which consists of a circular steel plate having notches of different widths around their edges. The diameter of the plate will be generally in $3 \frac{3}{4}$ inches (95mm) with thirty six notches. Each notch is stamped with a number. The size



Fig. 9.1 Standard wire gauge plate

of the conductor to be found is inserted into the notches. The wire which just fits with a particular notch, stated to be

the exact size of the wire. The number represented near that notch will be the gauge number of that wire.

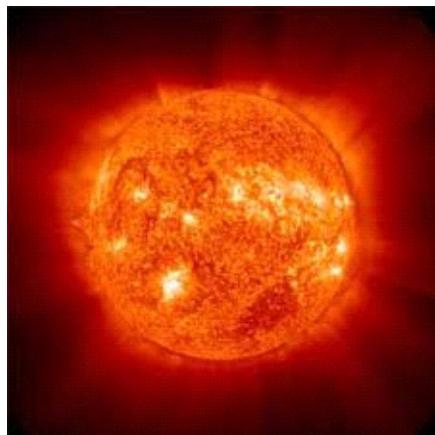
By finding gauge number of a wire, we can determine the amount of electric current the wire can safely carry, as well as its electrical resistance and weight per unit length.

We can measure the diameter of the winding wire by using the instrument micrometer (screw gauge). After measuring the diameter of the wire, using the above instrument, we can find the gauge number of the wire from the following table given below.

S.W.G No	Standard wire gauge SWG			SWG No	Standard wire gauge SWG		
	Inch	mm	Area mm ²		Inch	mm	Area mm ²
0	0.324	8.23	53.17	26	0.018	0.457	0.164
1	0.3	7.62	45.6	27	0.016	0.417	0.136
2	0.276	7.01	38.6	28	0.015	0.376	0.111
3	0.252	6.401	32.2	29	0.014	0.345	0.0937
4	0.232	5.893	27.3	30	0.012	0.315	0.0779
5	0.212	5.385	22.8	31	0.012	0.295	0.0682
6	0.192	4.877	18.7	32	0.011	0.274	0.0591
7	0.176	4.47	15.7	33	0.01	0.254	0.0507
8	0.16	4.064	13	34	0.009	0.234	0.0429
9	0.144	3.658	10.6	35	0.008	0.213	0.0357
10	0.128	3.251	8.3	36	0.008	0.193	0.0293
11	0.116	2.946	6.82	37	0.007	0.173	0.0234
12	0.104	2.642	5.48	38	0.006	0.152	0.0182
13	0.092	2.337	4.29	39	0.005	0.132	0.0137
14	0.08	2.032	3.24	40	0.005	0.122	0.0117
15	0.072	1.829	2.63	41	0.004	0.112	0.0098
16	0.064	1.626	2.07	42	0.004	0.102	0.0082
17	0.056	1.422	1.59	43	0.004	0.091	0.0065
18	0.048	1.219	1.17	44	0.003	0.081	0.0636
19	0.04	1.016	0.811	45	0.003	0.071	0.0557
20	0.036	0.914	0.657	46	0.002	0.061	0.0479
21	0.032	0.813	0.519	47	0.002	0.051	0.04
22	0.028	0.711	0.397	48	0.002	0.041	0.0322
23	0.024	0.61	0.292	49	0.001	0.03	0.0236
24	0.022	0.559	0.245	50	0.001	0.025	0.0196
25	0.02	0.508	0.203	BASIS: IS 13730-0-1/IEC 317-0-1			



Do you Know?



The electrical energy to earth for one year can be produced by the sun in 15 minutes.



9.4 Details about coils

9.4.1 Coils

A coil consists of a single turn or it may consist of many turns connected in series. Each coil having two coil sides as shown in the figure 9.2.

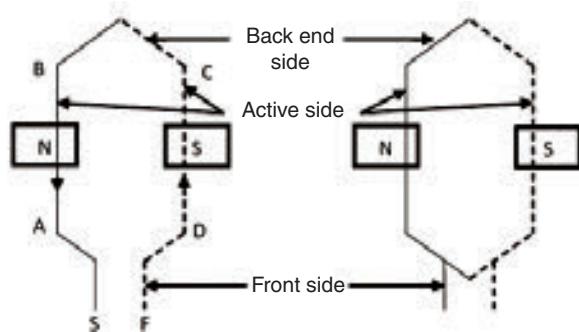


Fig. 9.2 Winding coil representation

9.4.2 Active side of a coil

A part of the coil placed in the slots is called as active side. Magnetic field or

EMF is induced in this part and hence it is called as active side of the coil.

9.4.3 Inactive side of a coil

The part of the coil which comes out from the slots of a motor is called as inactive side. Here no magnetic field and emf is induced and hence it is called as inactive side of the coil. It is also called as "overhang" part of the coil.

9.4.4 Winding

Winding is made up of many coils with proper connections between them.

9.4.5 Winding diagram

The diagram which describes the type of winding, coil group, coil group connection, phase connection etc. for doing winding is called winding diagram.

9.4.6 Types of winding

Winding types are mainly classified into two types. They are,

- i. DC winding (for DC machines)
- ii. AC winding (for AC machines)



9.5 DC windings

Windings are placed in two parts of the DC machines, they are

- i. Field winding placed in main poles.
- ii. Armature winding placed in armature.



Types of winding in armatures

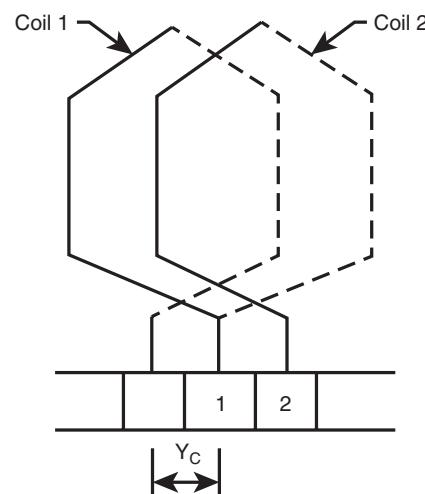
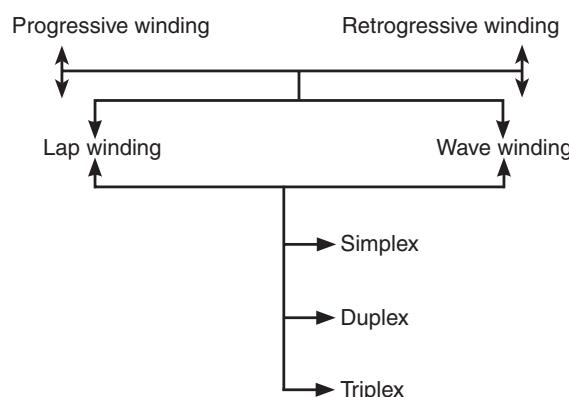


Fig. 9.4 Retrogressive winding

9.5.1 Progressive winding

In progressive winding, finishing end of a coil is connected to the starting end of a coil which is placed in the right side of the starting point as shown in the figure 9.3.

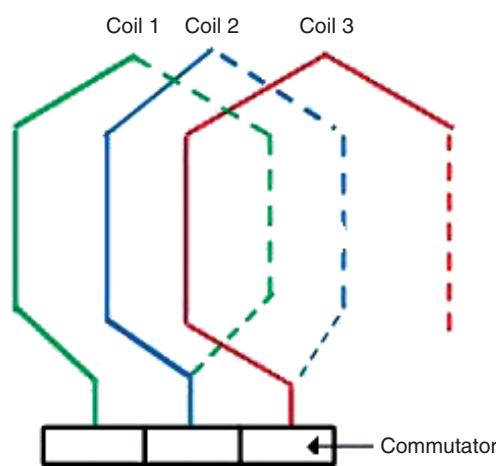


Fig. 9.3 Progressive lap winding

9.5.2 Retrogressive winding

In Retrogressive winding, finishing end of a coil is connected to the starting end of a coil which is placed in the left side of the starting point as shown in the figure 9.4.

9.5.3 Lap winding

As shown in the figure 9.5, winding in which successive coils arranged in the manner that they overlap each other is called Lap winding.

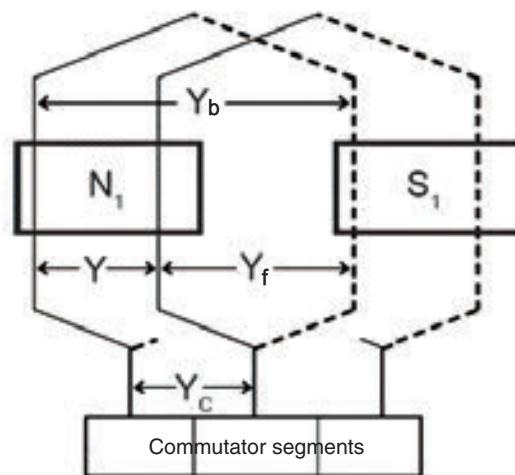


Fig. 9.5 Lap winding

9.5.4 Wave winding

As shown in the figure 9.6, winding in which successive coils arranged in the manner that it does not overlap each other and it forms like a wave form and hence it is called as wave winding.

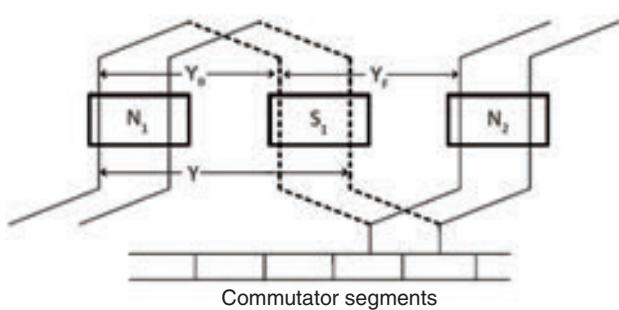


Fig. 9.6 Wave winding

Coils for the 1st circuit - 1,3,5,7,.....

Coils for the 2nd circuits - 2,4,6,8,....

| 9.5.7 Back pitch (Y_b)

The distance between two coil sides of a coil is referred to as back pitch. It is always an odd number.

| 9.5.8 Winding pitch (or) coil pitch (y)

The distance between two starting leads of successive coils is referred to as winding pitch or coil pitch. It should be always an even number.

| 9.5.9 Front pitch (y_f)

It is the distance between two coil sides connected to the same commutator segment. It should be an odd number.

| 9.5.10 Necessary details needed for DC winding

- i. First calculate the number of coils. The number of coils must be equal to the number of commutator segments.
- ii. According to the formula concerned to the lap or wave winding, calculate the Back pitch (Y_b), Coil pitch (Y), and the Front pitch (y_f).
- iii. Back pitch and front pitch must be of odd number only and the coil pitch must be of even number.
- iv. Formula for lap winding

$$\text{Back pitch, } Y_b = \frac{2C}{P} \pm K$$

Here, C – number of coils

P – number of poles



K—whole number a decimal or a fraction needed for making back pitch as an odd number.

$$\text{Coil pitch, } Y = \pm 2m$$
$$m = 1 \text{ for simplex winding}$$
$$m = 2 \text{ for duplex winding}$$

Here '+' symbols denotes the progressive winding while '-' sign denotes the retrogressive winding. Generally all machines are wended by progressive method and hence we are using this type of winding methods in this lesson.

$$\text{Front pitch, } Y_f = Y_b - Y$$

v. Formula for wave winding

$$\text{Back pitch, } Y_b = \frac{2C}{P} \pm K$$

Here also 'C' denotes the number of coils and 'P' denotes the number of poles and the 'K' may be a whole number or a decimal or a fraction needed for making back pitch as an odd number.

$$\text{Coil pitch, } Y = \frac{2C \pm 2m}{P/2}$$

Here, $m = 1$ (for simplex)

$m = 2$ (for duplex)

$$\text{Front pitch, } Y_f = Y - Y_b$$

In wave winding, back pitch and front pitch must be equal.

$$\text{Hence, } Y_b = Y_f$$

- vi. In double layer windings, the top layer coils should be numbered by odd numbers and the bottom layer should be numbered by even numbers.

- vii. To find the current directions, use Fleming's right hand rule for generators and use Fleming's left hand rule for motors.
- viii. The number of brushes must be equal to the number of parallel paths. For lap winding, the number of parallel paths will be equal to the number of poles and for wave winding, the number of parallel paths should be equal to 2

Hence, for lap winding,

Number of brushes = number of poles

For wave winding,

Number of brushes = 2

- ix. Mark positive brush connected lead as 'A' and negative brush connected lead as "AA"
These two leads will be the armature leads of the D.C machine.
- x. Draw solid vertical lines of equal length for the top layer coil sides and draw dotted vertical lines of same length for the bottom layer coil sides.

9.5.11 Double layer simplex Lap winding diagram

Draw the double layer simplex lap winding diagram for a 2 poles, 6 slots DC machine having 6 commutator segments. Indicate the position of brushes.

Solution

Number of poles $P = 2$

Number of slots $S = 6$

Number of commutator segments = 6



We know,

$$\text{No. of coils } C = \text{No. of commutator segments}$$

Hence, $C = 6$

$$\text{Back pitch, } Y_b = \frac{2C}{P} \pm K$$

$$= \frac{2 \times 6}{2} \pm K$$

$$= 6 + 1 = 7 \text{ (or)}$$

$$6 - 1 = 5$$

$$\text{Coil pitch, } Y = \pm 2m$$

$$m = 1 \text{ (for simplex)}$$

$$\text{Then, } Y = 2 \times 1 = 2$$

$$\text{Front pitch, } Y_f = Y_b - Y$$

$$= 7 - 2 = 5 \text{ (or)}$$

$$5 - 2 = 3$$

Selected Y_b and Y_f are

$$Y_b = 7$$

$$Y_f = 5$$

Winding table

Sl. No.	$Y_b = 7$	$Y_f = 5$
1	1	8
2	3	10
3	5	12
4	7	14(2)
5	9	16(4)
6	11	18(6)

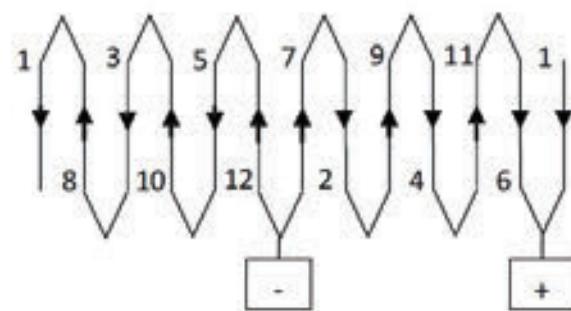


Fig. 9.9 Winding-commutator connection

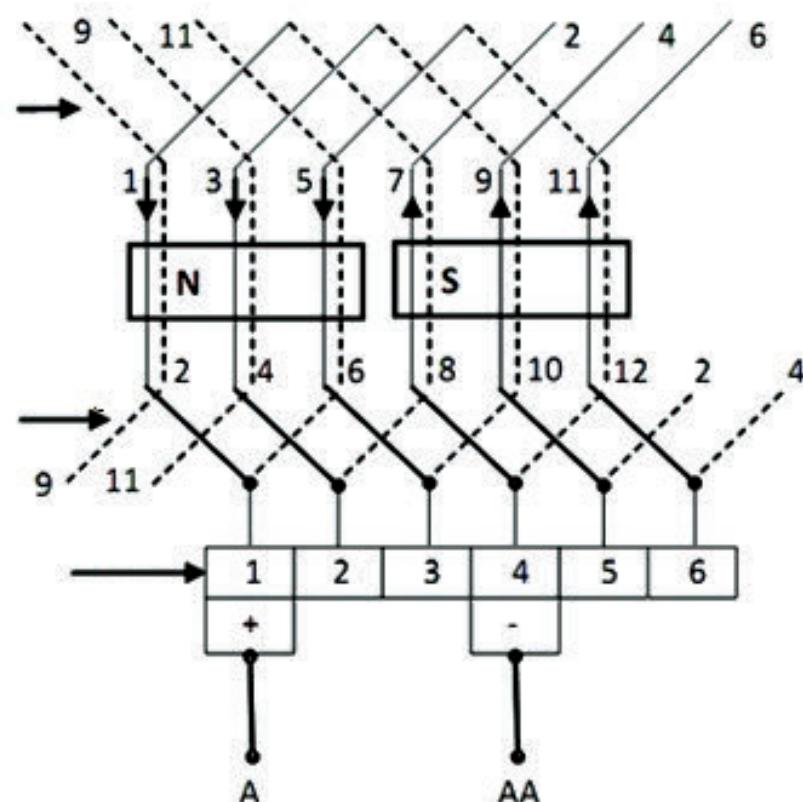


Fig. 9.10 2 Poles 6 slot simplex lap winding diagram



The winding of DC machines shorts from the first coil side and finally ended with the same and hence the DC machines windings are generally called as “closed coil winding”.

In making winding table for lap winding, it is important that we must add back pitch to obtain back end side and subtract front pitch to obtain front end side.

9.5.12 Double layer simplex wave winding diagram

Develop a double layer simplex wave winding diagram for a 2 poles, 6 slots, DC machine having 6 commutator segments. Indicate the position of brushes.

Solution

Number of poles $P = 2$

Number of slots $S = 6$

Number of commutator segments = 6

We know

No. of coils $C = \text{No. of commutator segments}$

Hence $C = 6$

$$\text{Back pitch } Y_b = \frac{2C}{P} \pm K$$

$$\begin{aligned} &= \frac{2 \times 6}{2} \times K \\ &= 6 + 1 = 7 \text{ (or)} \\ &6 - 1 = 5 \end{aligned}$$

$$\text{Coil pitch } Y = \frac{2C \pm 2m}{P/2}$$

$m = 1$ (for simplex)

$$\begin{aligned} \text{Then } Y &= \frac{2 \times 6 \pm 2 \times 1}{2/2} \\ &= 12 \pm 2 \\ &= 12 + 2 = 14 \text{ (or)} \\ &12 - 2 = 10 \end{aligned}$$

$$\text{Front pitch } Y_f = Y - Y_b$$

$$\text{Also } Y_f = Y_b$$

$$\text{So } Y_f = 14 - 7 = 7 \text{ (or)}$$

$$10 - 5 = 5$$

Selected Y_b and Y_f are

$$Y_b = Y_f = 7 \text{ (or)}$$

$$(Y_f = Y_b = 5)$$

Winding table ($Y_f = Y_b = 5$)

Sl. No.	$Y_b = 5$	$Y_f = 5$
1	1 - 6	6 - 11
2	11 - 4	4 - 9
3	9 - 2	2 - 7
4	7 - 12	12 - 5
5	5 - 10	10 - 3
6	3 - 8	8 - 1

In making winding table for wave winding, it is important that we must add back pitch and front pitch to obtain back end side and front end side respectively.

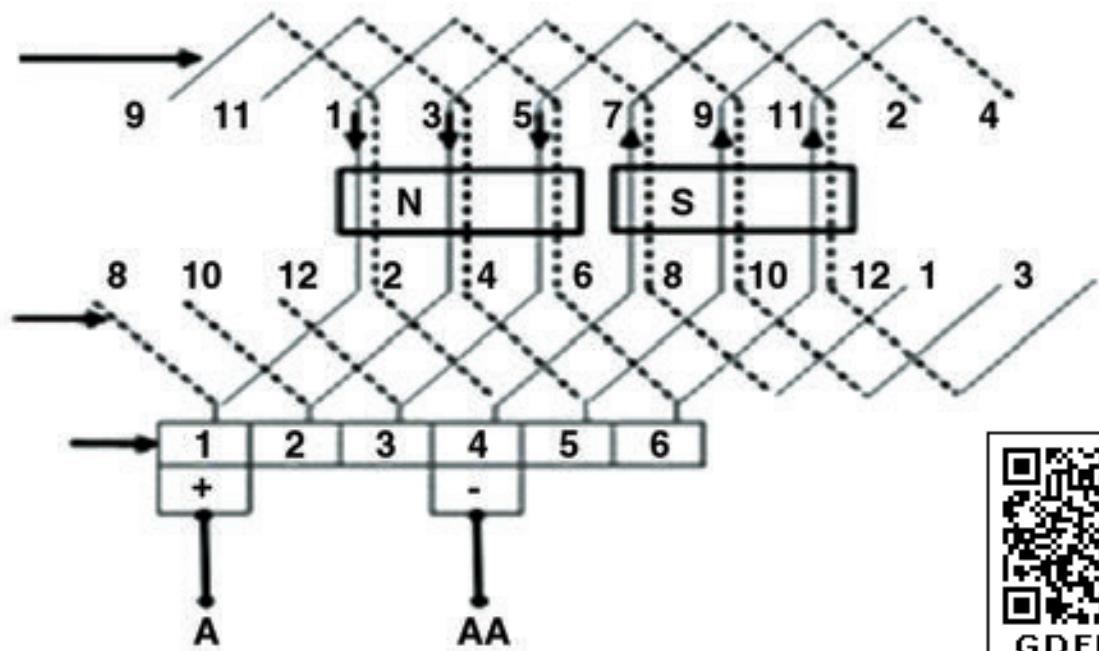


Fig. 9.11 2 Poles 6 slots simplex wave winding



9.6 AC windings

The winding made in the AC machines are called as AC windings.

9.6.1 Types of AC windings

Generally three types of winding methods were carried out in AC machines. They are

- Lap winding
- Wave winding and
- Concentric winding

9.6.2 Lap and wave winding

Lap windings are generally used in low voltage and high current electrical machines. But the wave windings are used in high voltage and low current electrical machines.

9.6.3 Concentric winding

The centre of all the coils in a coil group confined to a constant centre as shown in the figure 9.12 is called concentric winding.

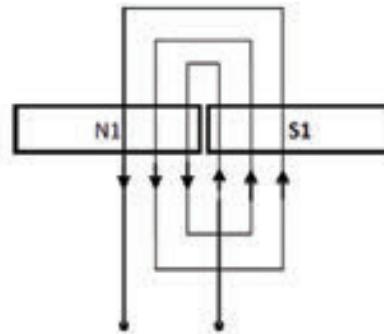


Fig. 9.12 Concentric winding

9.6.4 Coil group

Coil group consists of one coil or more than one coil connected in series.

When we carried out AC winding calculation, the number of coils per pole should be calculated. Then the coils in a pole should be separated for three phases also. Thus the coils per pole per phase is made into a coil group. By making coil groups, the number of end connections can be reduced and hence we can prevent short circuits in the end connection areas.



9.6.5 Pole pitch

It is the distance between the center of two adjacent poles. It is also denoted by the number of slots per pole.

$$\text{Pole pitch} = \frac{\text{number of slots}}{\text{number of poles}}$$

9.6.6 Winding pitch or coil pitch or coil span

It is the distance between the two coil sides of a coil.

$$\text{Coil pitch} = 1 + \text{pole pitch}$$

9.6.7 Full pitched winding

In full pitched winding, pole pitch and coil pitch are equal. There will be 180° (electrical degree) between the coil sides.

9.6.8 Fractional pitched winding

If we reduce or increase the coil pitch by one or two in number than the pole pitch, then it is called as fractional pitched winding. The angle (electrical degree) between the coil sides may be less than or more than 180° .

Fractional pitched winding may be divided into two types. They are

- Short pitched winding (or) short chorded winding
- Long chorded winding

9.6.9 Pitch factor (K_c)

It is the ratio between the coil pitch and pole pitch. It is denoted by ' K_c '.

$$\text{Pitch factor, } K_c = \frac{\text{coil pitch}}{\text{pole pitch}} = \cos \frac{\alpha}{2}$$

9.6.10 Short pitched winding or short chorded winding

If we reduce the coil pitch by one or two in number than the pole pitch, then it is called as short pitched winding. The reducing value should not exceed $1/3$ rd of the pole pitch value. Electrical degree between two coil sides of short pitched winding will be less than 180° . This reduced angle is represented by short pitch angle (α). Here pitch factor will be less than one. This process reduces the weight of copper needed for winding the motors.

9.6.11 Long chorded winding

If we extend the coil pitch by one or two than the pole pitch, it is called as long chorded winding. Electrical degree between two coil sides of long chorded winding will be more than 180° . Here pitch factor will be more than one. This method of winding is rarely used.

9.6.12 Single layer winding

If each slot of a motor contains one coil side, then it is called single layer winding. Here the number of coils will be equal to the half of the total number of slots.

Hence,

$$\text{Number of coils} = \frac{\text{Total number of slots.}}{2}$$

9.6.13 Double layer winding

In double layer winding, two different coil sides of two coils are inserted in the same slot. Here the number of coils will be equal to the total number of slots.



Hence,

Number of coils = Total number of slots

9.6.14 Balanced winding

If the number of coils in all coil groups per phase are equal, then this type of winding is referred to as balanced winding.

9.6.15 Unbalanced winding

If the number of coils in all coil groups per phase are unequal, it is called unbalanced winding.



Do you Know?



Metal - Air batteries are small in size and have light weight batteries.

But its ranges are high. When not in use, they quickly disrupt.

Because metal electrodes are affected by corrosion.

9.6.16 Whole coil winding

If the number of coil groups per phase is equal to the number of poles, then the winding is called as whole coil winding. All the three phase lap windings and single phase concentric windings are belonging to this type.

9.6.17 Half coil winding

If the number of coil groups per phase is equal to the half of the number of poles, then the winding is

called as half coil winding. This type of winding is used in three phase concentric winding.

9.6.18 Concentrated winding

If all the conductors of one coil side are inserted in single slot for making one complete pole or if we place a single coil for making one complete pole, it is called as concentrated winding.

Three phase half coil winding, field winding on pole of DC & AC generators are the examples of concentrated winding.

9.6.19 Distributed winding

Here the coils for a pole should not be made as a single coil and hence the pole contains several coils and inserted in several slots. This type of winding is known as distributed winding. All the stators and rotor windings of AC machines and armature winding of DC machines followed this type of winding.

9.6.20 AC single phase concentric winding

A.C, 1φ, 4 poles, 24 slots concentric winding for a split phase capacitor type motor.

$$\begin{aligned}\text{Pole pitch} &= \frac{\text{Number of slots}}{\text{Number of poles}} \\ &= \frac{24}{4} \\ &= 6\end{aligned}$$

$$\begin{aligned}\text{Coil pitch} &= 1 + \text{pole pitch} \\ &= 1+6 = 7 \\ &= 1-7 \text{ (full pitched)} \\ &1-6 \text{ (short pitched)}\end{aligned}$$



For single phase concentric winding, we choose pole pitch as short pitch.

$$\begin{aligned}\text{Total no. of coils} &= \frac{\text{No of slots}}{2} \\ &\quad (\text{Single layer}) \\ &= \frac{24}{2} \\ &= 12\end{aligned}$$

$$\begin{aligned}\text{No. of coils per pole} &= \frac{\text{No of coils}}{\text{No of poles}} \\ &\quad (\text{coils / pole}) \\ &= \frac{12}{4} \\ &= 3\end{aligned}$$

$$\begin{aligned}\text{No. of coils per phase} &= \frac{\text{No of coils}}{\text{phases}} \\ &\quad (\text{coils / phase}) \\ &= \frac{12}{1} \\ &= 12\end{aligned}$$

$$\begin{aligned}\text{No. of coils per pole per phase} &= \frac{\text{No of coils}}{\text{poles} \times \text{phases}} \\ &\quad (\text{coils / pole / phase}) \\ &= \frac{12}{4 \times 1} \\ &= \frac{12}{4} = 3\end{aligned}$$

$$\begin{aligned}\text{Total no. of coil groups} &= \text{poles} \times \text{phases} \\ &= 4 \times 1 = 4\end{aligned}$$

No. of coils per coil groups

$$= \frac{\text{No of coils}}{\text{No of coil groups}}$$

$$\begin{aligned}&\quad (\text{coils / coil group}) \\ &= \frac{12}{4} \\ &= 3\end{aligned}$$

Pole 1	Pole 2	Pole 3	Pole 4
3	3	3	3

I K - calculation (No of slots for 90°)

Electrical degree for a slot

(or)

Electrical degree between adjacent slots

$$\begin{aligned}\beta &= \frac{P \times 180^\circ}{S} \\ &= \frac{4 \times 180^\circ}{24} \\ &= \frac{720^\circ}{24} \\ &= 30^\circ\end{aligned}$$

$$\text{No of slots for } 90^\circ (\text{K}) = \frac{90^\circ}{30^\circ} = 3$$

Hence,

Starting slot of the starting winding
= 1st slot

Starting slot of the running winding
= 1 + K
= 1 + 3
= 4th slot

So the starting winding must be inserted from the 1st slot and the running winding must be inserted from the 4th slot.



Winding table for starting coil

Phase	Poles			
	1	2	3	4
R	1 – 6	7 – 12	13 – 18	19 – 24
Y	3 – 8	9 – 14	15 – 20	21 – 26(2)
B	5 – 10	11 – 16	17 – 22	23 – 28(4)

Winding table for running coil

Phase	Poles			
	1	2	3	4
R	4 – 9	10 – 15	16 – 21	22 – 27(3)
Y	5 – 8	11 – 14	17 – 20	23 – 26(2)
B	6 – 7	12 – 13	18 – 19	24 – 25(1)

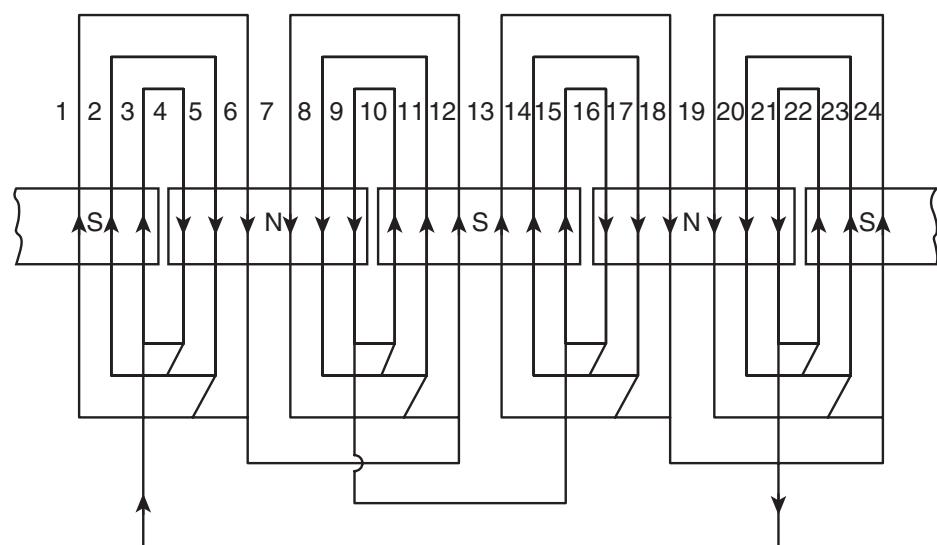


Fig. 9.13 10Ø, 4 Pole, 24 slots concentric starting winding diagram

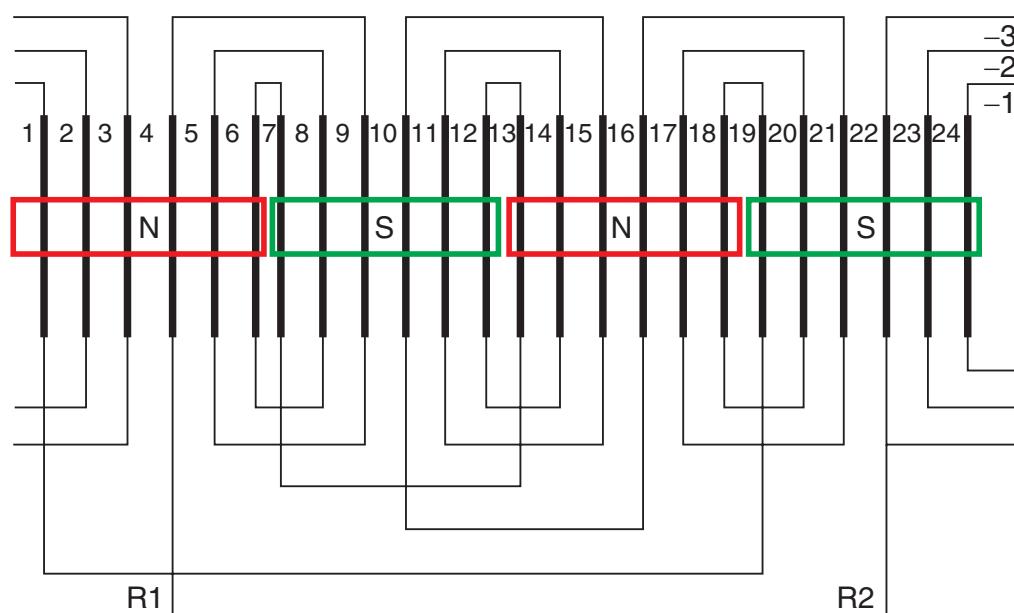


Fig. 9.14 10Ø, 4 Pole, 24 slots concentric running winding diagram



9.6.21 AC Three phase single layer lap Winding

AC, 1φ, 4 poles, 24 slots single layer lap winding diagram for an induction motor

$$\text{Pole pitch} = \frac{\text{Number of slots}}{\text{Number of poles}}$$

$$= \frac{24}{4}$$

$$= 6$$

$$\text{Coil pitch} = 1 + \text{pole pitch}$$

$$= 1 + 6 = 7$$

$$= 1-7 (\text{full pitched})$$

$$1-6 (\text{short pitched})$$

In single layer winding, successive coils must be placed by leaving one slot between them. Hence the left coil sides should be inserted in odd slots and the right coil sides should be inserted in even slots.

$$\text{So, coil pitch} = 1 - 8 (\text{or})$$

$$= 1-6$$

$$\text{Total no. of coils} = \frac{\text{No. of slots}}{2}$$

$$= \frac{24}{2}$$

$$= 12$$

$$\text{No. of coils per pole} = \frac{\text{No. of coils}}{\text{No. of poles}}$$

$$(\text{coils / pole})$$

$$= \frac{12}{4}$$

$$= 3$$

$$\text{No of coils per phase} = \frac{\text{No. of coils}}{\text{phases}}$$

$$(\text{coils / phase})$$

$$= \frac{12}{3}$$

$$= 4$$

No. of coils per pole per phase

$$= \frac{\text{No. of coils}}{\text{poles} \times \text{phases}}$$

$$(\text{coils / pole / phase})$$

$$= \frac{12}{4 \times 3}$$

$$= \frac{12}{12}$$

$$= 1$$

Because of the coils per pole per phase is a whole number, this winding is a balanced winding.

$$\text{Total no. of coil groups} = \text{poles} \times \text{phases}$$

$$= 4 \times 3 = 12$$

No. of coils per coil groups

$$= \frac{\text{No. of coils}}{\text{No. of coil groups}}$$

$$(\text{coils / coil group})$$

$$= \frac{12}{12}$$

$$= 1$$

Pole1	Pole2	Pole3	Pole4
R	Y	B	R
1	1	1	1

Pole1	Pole2	Pole3	Pole4
Y	B	R	Y
1	1	1	1

Pole1	Pole2	Pole3	Pole4
B	R	Y	B
1	1	1	1



K - calculation (No of slots for 120°)
For a balanced winding,

$$\text{No of slots for } 120^\circ, (K) = \frac{\text{pole pitch}}{\text{Phase}} \\ = \frac{6}{3} = 2$$

Hence,

Starting slot of 'R' phase = 1st slot

Starting slot of 'Y' phase = $1 + K = 1 + 2$
= 3rd slot

Starting slot of 'B' phase = $3 + K = 3 + 2$
= 5th slot

Phase	Poles			
	1	2	3	4
R	1 – 6	7 – 12	13 – 18	19 – 24
Y	3 – 8	9 – 14	15 – 20	21 – 26(2)
B	5 – 10	11 – 16	17 – 22	23 – 28(4)

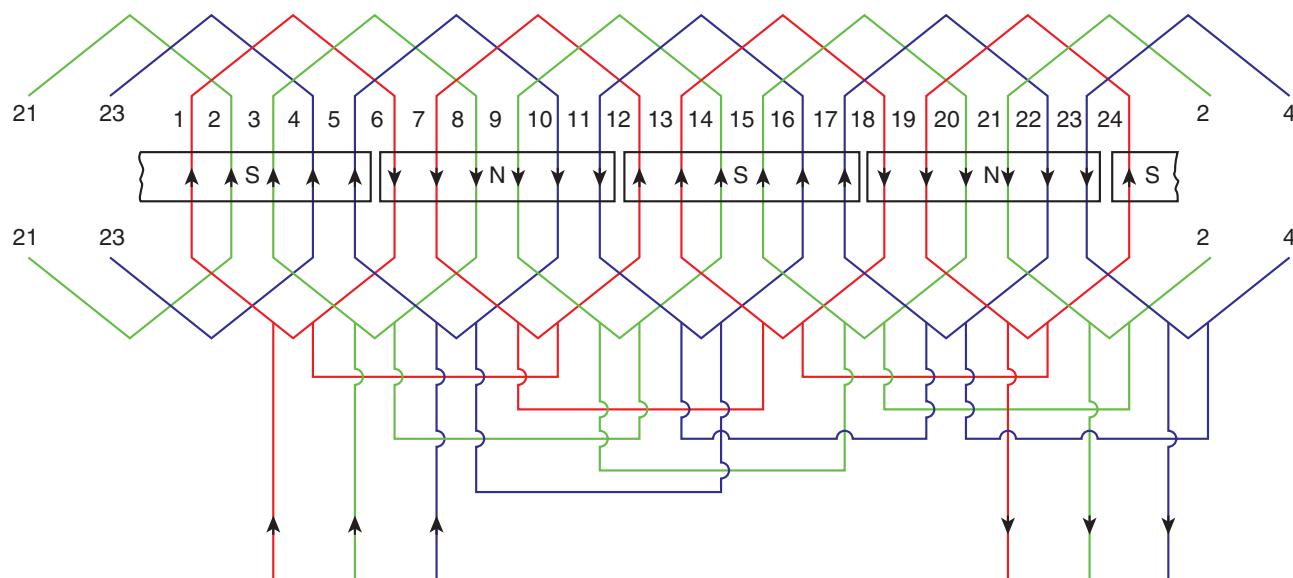


Fig. 9.15 Winding diagram for AC 3Ø induction motor,
4 pole 24 slots single layer lap winding

Glossary

Gauge number	- கதவு எண்
Winding coil	- உல்லைச் சுருள்
Phase	- நிலை
Stator	- நிலையி
Rotor	- சுழலி
Armature	- மின்னகம்



Evaluation



PART-A

Choose the correct answer

(1 Marks)

1. Heart of a motor is
 - a) Stator
 - b) Rotor
 - c) Winding
 - d) Bearings
2. The basic property needed for a good conductor is
 - a) Low resistance
 - b) High mechanical strength
 - c) Best soldering property
 - d) High dielectric strength
3. The diameter of the wire guage plate is generally
 - a) $3 \frac{1}{4}$ inches
 - b) $3 \frac{1}{2}$ inches
 - c) $3 \frac{3}{4}$ inches
 - d) $4 \frac{3}{4}$ inches
4. The instrument used to measure the diameter of a conductor is
 - a) Wire guage plate
 - b) Feeler guage
 - c) Dial guage
 - d) Screw guage
5. Example for the liquid insulating material is
 - a) Asbestos
 - b) Varnish
 - c) Glass
 - d) Mercury
6. The winding placed in the rotating part of DC machine is
 - a) Main field winding
 - b) Armature winding
 - c) Inter pole winding
 - d) Compensating winding
7. The closed type of slots are used in
 - a) Stators of small size motors
 - b) Stators of medium size motors
 - c) Stators of squirrel cage induction motors
 - d) Rotors of squirrel cage induction motors
8. The value of back pitch will be
 - a) Odd number
 - b) Even number
 - c) Fraction
 - d) Decimal
9. The value of 'm' in simplex winding is
 - a) 1
 - b) 2
 - c) 3
 - d) 4



10. If a DC machine works as a motor, the law used to find the direction of flow of current in armature winding is
 - a) Fleming's right hand rule
 - b) End rule
 - c) Fleming's left hand rule
 - d) Ohm's law
11. The number of parallel paths of a DC lap winding is
 - a) $P/2$
 - b) $2P$
 - c) $2P$
 - d) 2
12. The number of parallel paths of a DC wave winding is
 - a) P
 - b) $2P$
 - c) $P/2$
 - d) 2
13. The number of brushes in DC machines are
 - a) Equal to the number of parallel paths.
 - b) Equal to the number of slots.
 - c) Equal to the half of the number of slots.
 - d) Equal to the half of the number of poles.
14. The distance between two active sides of a coil in DC winding is
 - a) Front pitch
 - b) Coil pitch
 - c) Back pitch
 - d) Fractional pitch
15. The distance between the starting ends of two adjacent coil is
 - a) Front pitch
 - b) Back pitch
 - c) Coil pitch
 - d) Pole pitch
16. The type of winding used in DC armature is
 - a) Main field winding
 - b) Inter pole winding
 - c) Open type winding
 - d) Closed type winding
17. Pole pitch is referred to as
 - a) The number of slots per pole
 - b) The number of slots per phase
 - c) The number of slots per pole per phase
 - d) Half of the number of slots
18. In full pitched winding, the electrical degree between two coil sides of a coil is
 - a) 60°
 - b) 120°
 - c) 180°
 - d) 360°
19. The number of coils in single layer winding is
 - a) Equal to the half of the number of slots
 - b) Equal to the number of slots
 - c) Equal to the half of the number of poles
 - d) Equal to the number of poles



20. If the number of coils are equal to the number of slots, then the type of winding is
- Single slot winding
 - Double slots winding
 - Single layer winding
 - Double layer winding
21. If the coil groups of a phase winding having unequal number of coils, then the winding is called as
- Half coil winding
- b) Whole coil winding
c) Unbalanced winding
d) Balanced winding
22. The number of coil groups in a phase of a full pitched winding is
- Equal to the number of poles
 - Equal to the half of the number of poles
 - Equal to the number of slots
 - Equal to the half of the number of slots

PART-B

Answer the questions in brief

(3 Marks)

- What is the necessity of winding in motors?
- What is conductor?
- Mention the types to notify the size of the conductors and the instruments used to measure it.
- With a neat diagram, explain the parts of a single turn coil.
- What is lap winding?
- What are the three types of windings used in AC machines?
- What is concentric winding?
- What is pole pitch?
- Define pitch factor.
- What is whole coil winding?

PART-C

Answer the questions in one page

(5 Marks)

- Draw the diagram of a gauge plate and explain the method of finding the guage number by it.
- Explain the different type of pitches used in DC armature windings.
- Explain the method of calculation for finding the number of coils and coil groups in AC winding.



PART-D

Answer the questions in two page

(10 Marks)

1. Draw the double layer simplex lap winding diagram for a DC machine having 2 poles, 6 slots and 6 commutator segments. Also mention the brush positions.
2. Draw the simplex wave winding diagram for a DC machine having
- 2 poles, 6 slots and 6 commutator segments. Also indicate the position of brushes.
3. Develop the winding table for a single layer lap winding of a 4 poles, 24 slots, AC three phase induction motor.



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>



Maintenance and repairs of electrical machines



Life is the most beautiful gift of god
– Mother Theresa



Learning Objectives

Electrical equipments plays major role in domestic work, industries and workshops. Electric motors are mainly used in all these electrical equipments. Hence we must briefly know about the operating methods, maintenance, repairs and testing of electrical machines

Table of Content

- 10.1 Introduction
- 10.2 Electrical machines maintenance
- 10.3 Faults in a power system
- 10.4 General defects in machines

- 10.5 Testing of new machines
- 10.6 Precautionary measures to be taken before using electrical machines
- 10.7 Testing of windings





10.1 Introduction

In this lesson, we have to learn about the periodical maintenance procedure for our house holding electrical equipments, motors and electrical machines in industries. Also we have to learn briefly about the reasons for the faults, rectification methods and avoiding methods.



10.2 Electrical machines maintenance

10.2.1 Aim of maintenance

It is essential to maintain the electrical machines and their secondary instruments in our houses, workshops and industries for their proper operation. If we maintain properly there will not be any longer from the equipment's and they will function for the long period with high efficiency.

10.2.2 Maintenance

Maintenance is the process of operation needed for the functioning of the motors and other electrical machines with good efficiency. When the electrical machines work, they deliver mechanical power from it. So, it causes to worn out in their rotating parts. Hence the proper maintenance should be needed for the electrical machines.

10.2.3 Planned maintenance

The structure, operating methods, load level of the electrical machines, can be maintained daily, weekly, monthly and yearly. This process of inspection and proper maintenance work is called as planned maintenance.

10.2.4 Types of maintenance

- i. Routine maintenance
- ii. Preventive maintenance
- iii. Break down maintenance
- iv. Capital repairs or corrective maintenance

i. Routine maintenance

Based on the electric machines type, age and workload, the process such as cleaning, greasing, minor repairing works and minor adjustments done are called routine maintenance.

ii. Preventive maintenance

To prevent the sudden failure of the machines and to protect from major repairs, the planning of preventive maintenance should be followed. It will reduce the losses.

If the electric machine undergoes sudden breakdown, then two types of losses will occur.

a. Direct losses

It is defined as the repair charges for electric machines.

b. Indirect losses

It is based on the worth of loss of work, labour salary and unable to supply the production materials in particular time.

iii. Breakdown maintenance

If breakdown occurs suddenly after doing the routine maintenance and preventive maintenance, the machine is to be immediately repaired to a good condition is called breakdown maintenance.



iv **Capital repairs or corrective maintenance**

After many years of working, the machine operation should be stopped and dismantling the machines for doing this maintenance for replaced the damaged parts. It should be done in number of days with more cost.

| **10.2.5 Planned maintenance Project**

If the electric machine is working continuously, properly and efficiently, then the following planned maintenance be carried.

- i. The new motor should be placed in proper and give proper connection to it.
- ii. The hand tools, instruments and part of the motor should be readily kept for immediate maintenance.
- iii. If the efficiency of the machine is reduced, then dismantle and overhaul it properly.
- iv. Do the emergency repairs immediately.
- v. Replaced the old machines with a new one.
- vi. The maintenance consists of the layout, connection and construction of the machines, lubrication materials, planned maintenance list, previous maintenance list etc.
- vii. Proper training should be given to the workers about new machineries.
- viii. The cost for one year maintenance should be planned and submitted.

| **10.2.6 Importance of maintenance**

Proper maintenance, acquires the following advantages.

- i. The problems caused in machines are prevented.
- ii. Sudden breakdown in the machines are prevented.
- iii. Major complaints and expenses are reduced.
- iv. Electrical machines with rated efficiency can be achieved.
- v. Achieve the target of proper production with materials without any interruption.

| **10.2.7 General maintenance works made in electrical machines**

- i. Open the terminal box once in six months and test the terminals whether they are tight.
- ii. Remove the grease completely for once in a year and apply the new grease. The process of removing the grease is called as “Degreasing”. After cleaning the bearings, apply new grease on it. This process is called “Greasing”.
- iii. If the electrical equipment does not use for six months, then the old grease should be removed and apply new grease before to start it.
- iv. Over hauling should be done on electrical machines for a period of once in three years. At that time, dismantle the all parts of the machines and clean the stator, rotor, bearings, grease cups, front and back end covers and assemble it.



Do you Know?



Feeler Gauge is an instrument which is used to measure the air gap between the stator and the rotor of the motors. The air gap value may be from few mils to 50 mils. 1 ml is equal to 0.025 mm or 1/1000 inch. Generally, the air gap is value of d.c. machines is more than a.c. machines.



10.3 Faults in a power system

Definition

Fault in electrical equipment or apparatus is defined as an imperfection in the electrical circuit due to which current is deflected from the intended path. In other words, the fault is the abnormal condition of the electrical system which damages the electrical equipment and disturbs the normal flow of the electric current.

The most common and dangerous fault that occurs in a power system is the short circuit or shunt fault. During short circuit fault, heavy current flow through the circuit which damages the insulation of current carrying phase conductors corresponding to earth or in the insulation between phases.

Types of electrical fault

Types of electrical fault can be classified into two major type

- i. Symmetrical fault
- ii. Asymmetrical fault

Symmetrical fault

The faults are of symmetrical in nature and occurs to symmetrical current, i.e., equal fault current in all the three phases with 120° displacement.

Types of fault

- a. Ground fault in all three phases
- b. Short circuit fault between phases

a. Ground fault in all three phases

It occurs due to a breakdown of insulation between all the phases as well as to the earth. It is the most severe type of the fault and rarely occurs in the power system.

b. Short circuit fault between phases

It mainly occurs due to a breakdown of insulation between all the three phases. It occurs rarely 2% to 3% in the power system.

Asymmetrical fault

This fault are asymmetrical nature and occurs to asymmetrical current, i.e., different currents in the three phases.

Types

- i. Single Phase to ground fault
- ii. Phase-to-Phase fault
- iii. Two phases to ground fault
- iv. Phase to phase and third phase to ground fault

1. Single phase to ground fault

- i. It is also called a line-to-ground fault.
- ii. It mainly occurs due to insulation breakdown between one of the phase and earth.



- iii. Similarly this type of fault is most frequently occurs in the power system.
- iv. Their chances of appearance in the power system 70%.

2. Phase-to-Phase fault

- i. It is also called line-to-line fault.
- ii. It occurs when two conductors are short circuited.
- iii. Such type of fault rarely occurred on the power system.
- iv. Their chance of appearance is hardly 15% in the power system.

3. Two phases to ground fault

- i. It is also called Line-to-line-to-ground fault (L-L-G).
- ii. In this type of fault breakdowns of insulation between two phases and earth occur.
- iii. It is the most severe type of fault but rarely occurs in the power system.
- iv. Their chance of occurrence is hardly 10%.

4. Phase to phase and third Phase to ground fault

- i. It is the combination of phase to phase and phase to ground fault.
- ii. Such types of fault occur due to the breakdown of insulation between two phases and simultaneous breakdown of insulation between the third phase and earth.
- iii. The chance of such type of fault is hardly 2% to 3%.



10.4 General defects in machines

According to the supply, machines are classified into two major types.

- 1. DC machines
- 2. AC machines

General defects and its remedy for DC machine are given below.

In DC machine, end connection and poles are very important. In DC machines terminal should be connected correctly (positive terminal to positive terminal and negative terminal to negative terminal), otherwise DC machines does not work.

10.4.1 General defects and its remedies for DC machines

Defects	Reasons	Remedies
1. When an electric supply is given to the DC motors, it is not running	1. Low voltage. 2. No voltage.	Check each and every phase supply voltage and measure the required voltage value and correct it. Ensure whether voltage supply is in live.
	3. Over load.	Reduce the over load
	4. Fault occurs in winding coils.	Check the winding coils and correct it



Defects	Reasons	Remedies
	5. Open circuit fault occurs. 6. The wrong connection of the coil. 7. Check whether the brushes are having contacts with the slip rings.	Check the winding coils and correct it. Check the coil connection test and connect it properly. Check the brush contacts properly
2. When the electric supply is given to the DC motors, the fuse wire is melted.	1. Over load. 2. Short-circuit in winding coils. 3. Short-circuit in supply voltage.	Reduce the over load. Check the winding coils, test and correct it. Test the supply voltage and correct it.
3. Get the electric shock when we touch the motors	1. Due to low insulation resisting winding coil touches the motor body. 2. Coil touches the body (or) core.	Check the insulation resistance and insulate the motor. Check the slot insulation and correct it properly.
4. Sparking at the commutator.	1. Low quality carbon brushes. 2. Pressure on the brushes are not proper. 3. Wear and tear of brushes.	Quality brushes can be replaced. Proper pressure should be applied. Brushes can be replaced.
5. Vibration in machines.	1. Motor is not fixed properly. 2. No proper alignment. 3. No proper balancing. 4. Worn out bearings.	Proper fixation is to be made. Check the alignment. Check the balancing. Replace the bearings.



10.4.2 General defects and remedies for AC motors

Sl. No.	Defects	Reasons	Remedies
1.	Motor not gets started.	1. Open circuit. 2. Low voltage. 3. Damaged rotor. 4. Over load. 5. Bearings are fitted with tight.	Trace the open circuit and correct it properly. Operate with proper (or) rated voltage. Replace the rotor. Reduce the load. Lubricate the bearings and check it.
2.	Motor is not running at rated speed.	1. Low voltage	Check the wiring
3.	When motor is started, the fuse gets melted.	1. Over load. 2. Short-circuit in motor circuit.	Reduce the load. Check the short circuit and rectify it.
4.	Motor stops when started.	1. Major fault in motor 2. Over load	Replace the motor. Reduce the load.
5.	Motor is getting heat when runs with load.	1. Dust in air passage 2. Grounded wiring 3. Over voltage 4. Rotor touches with the stator	Clean the air passage and check the outgoing hot air. Check and rectify the fault. Motor should be operated only with rated voltage. Check alignment and correct it.
6.	Vibration of electrical motors	1. Motor is not fixed properly 2. Fault in bearings 3. No proper alignment of bearings 4. No proper end play	Fix it properly. Replace the bearings. Adjust the alignment of bearings. Replace the washers.
7.	Bearings gets heat when motor rotates.	1. Dust in oil ways of bearings 2. Damaged bearings 3. Low (or) high viscosity of lubricant. 4. Lubrication is not enough. 5. Higher end thrust.	Clean the oil ways and replace it with new oil. Replace the bearings Apply new lubricant. Enough lubrication should be applied. Rectify the fault.
8.	Rotor rotates in opposite directions.	1. Wrong winding connection	Make the proper connection.



10.5 Testing of new machines

It is important to note the following points.

- a. In a motor, check whether the terminal connections and wiring are correct or not as in the wiring diagram.
- b. Open the terminal box once in six months to test the terminals for tightening
- c. Measure the insulation resistance value.
- d. Do the continuity test.
- e. The protective device which is used to control the motor is fixed at the ‘minimum current value’ and ‘minimum time setting’ before the motor is used.
- f. If the rotor rotates in the opposite direction, switch off the supply and change any two connections of the wire. Check whether the rotor is rotating in same direction.
- g. Initially the rotor is rotated in low speed and after some time, the speed is increased step by step. Then check there is any vibration or sound in the motor.



10.6 Precautionary measures to be taken before using electrical machines

10.6.1 Alignment

When the motor shaft and load shaft are connected through the flange, note that the shafts are placed in one line. Plum bob, Try square and Dial guage are used to measure the alignment.

10.6.2 Airgap

The gap between stator and the rotor of a machine is called ‘Air gap’. The air gap is increased when the bearing is worn out and depreciation is bearing housing. To measure air gap, feeler gauge is used.

10.6.3 Armature balancing

The rotor or armature of the machine is in roller shape. The weight of armature should be equal in all sides at all parts is called balancing. If weight is not equal then it is called unbalancing. i.e, one side of armature has more weight and the other side has less weight. This is called unbalanced rotor.

10.6.4 Importance of balancing

If the armature or rotor is not in balanced condition, the rotor will hit the stator and bearing gets damaged while rotating. If there is any damage in bearing, the alignment will get change. If the alignment is not proper, the air gap between stator and rotor will become unequal. Hence balancing is very important.

10.6.5 Types of balancing

1. Static balancing
2. Dynamic balancing

1. Static balancing

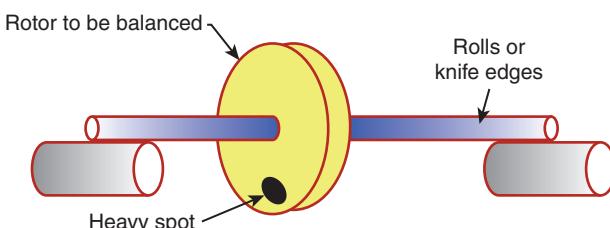


Fig. 10.1 Static balancing



The armature or rotor is placed on the two equal knife edges which are fitted on the flat surface. If the rotor is balanced it should not rotate. If it is unbalanced, it will stand in a slanting position. After one rotation is completed, The part or side which has more weight is placed in bottom side and the side which has light weight is placed on the upper side. Hence some weight should be added to the upper side for balance or reduce some weight from the lower side. Again do the test, if it is unbalance then add or remove the weight till it is balancing.

2. Dynamic balancing

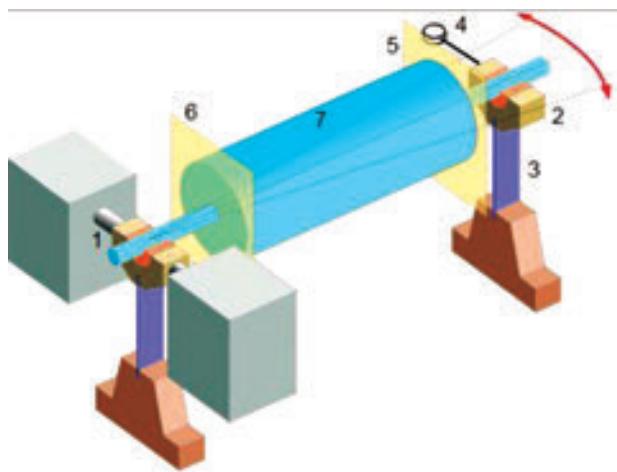


Fig. 10.2 Dynamic balancing

The dynamic balancing machine is used to find the vibrations of armature or rotor when it rotates fast and it also gives the details of unbalance condition. i.e, which the part has more weight or less weight in the armature.

The accurate balancing of armature is not possible in static balancing method. But in dynamic balancing method, it can be done properly. While testing, the rotor is rotated fast. If it is unbalance,

the weight is added to the required to balance the rotor.

In large type machines, the armature balancing is tested by using electronic device, oscilloscope and vibration detectors. If balance is not correct, it will damage the bearings and the laminated core in the armature and the commutator becomes loose. This makes the armature to vibrate fast and produces sound. The motor starts to move from its position. If it is not in proper. bolt it with ground.

The fan kept in the motor is used to reduce the heat. The weight can be added on the fan's wing for balance. For balancing the method of adding weight is better than reducing the weight.

10.6.6 End play

The motor shaft is fixed without moving front and back position in length wise. The end play occurs while the shaft is moving more than $1/64^{\text{th}}$ part of inch is called end play.

10.6.7 End thrust

Unwanted force acting on the shaft sides of the motor or towards the one end of the motor is called end thrust.

10.6.8 Bearing

To support and noiseless rotation of shaft, bearing are used. The place where the bearing are installed are known as housing of bearing. Bearing are used in the end cover of the machine and shaft. With bearing puller, we can easily remove the bearing.



10.7 Testing of windings

For a reliable operation of electrical machines, it is important that they must be tested at regular intervals. Over to all, testing is important to know about the type of fault and to desire the cost and time required to rectify the fault.

Generally four types of tests were conducted in windings. They are,

1. Winding resistance test
2. Insulation resistance test
3. Growler test
4. Drop test

1. Winding resistance test

Winding resistance test is used for finding the short circuits within the coil between conductors and also between the coils. Low voltage DC supply should be given to the windings by connecting ammeter in series and the voltmeter in parallel with the winding and readings are taken and tabulated.

According to ohm's law, we know that,

Winding resistance test

$$R = \frac{\text{voltage applied to winding}}{\text{current}}$$

Resistance value must be calculated for each pole winding and phase winding. If the resistance value of pole or phase winding is low in value, then there is a short circuit in the particular pole or phase winding. We can also find the winding resistance by using the Kelvin bridge method.

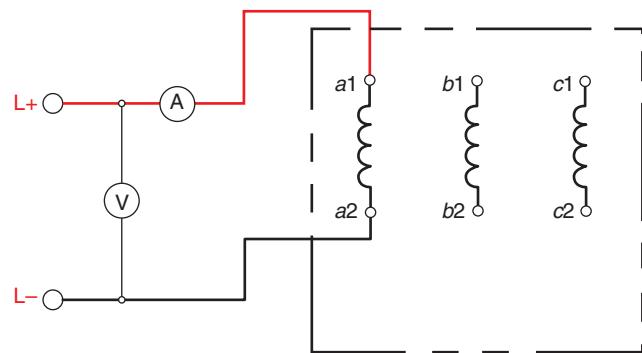


Fig. 10.3 Winding resistance test

2. Insulation resistance test

Megger is an instrument used for measuring high value of resistance and hence it is used to measure insulation resistance of winding. Two leads of megger are connected between winding terminal and the body of the motor. Now rotate the handle of the megger about 160 revolutions per minute (RPM).

Generally 1000v is used to measure the insulation resistance and the value should not be less than 1Mega ohm.

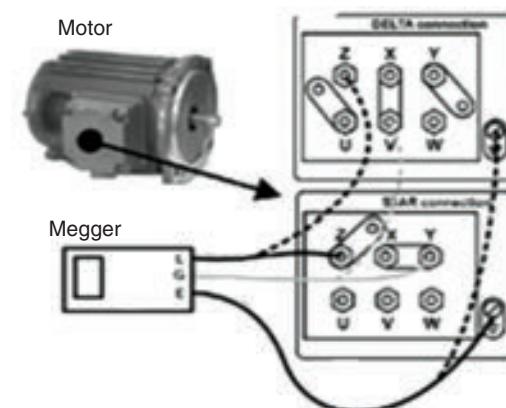


Fig. 10.4 Insulation resistance test

3. Growler test

Growler is an electromagnetic device which is used to find the open circuit, short circuit and ground faults in windings.



There are two types of growers. They are

1. Internal growler
2. External growler

Internal growler is used to find faults in the stationary parts i.e, stator windings of motor, where as external growler is used to find faults in rotating parts i.e, rotor windings and armature windings of DC machines

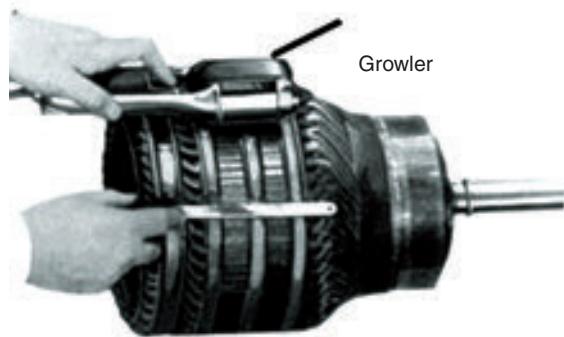


Fig. 10.5 Internal growler

Construction of growler

a. Internal growler

Internal growler consists of a winding over 'V' shaped laminated iron core. The legs were cut out on the top slantingly, to insert the legs into the stator slots easily. Internal growler has two types. They are

1. Internal growler with feeler
2. Internal growler without feeler

This type of growler with feeler is used in small size stators where we cannot insert growler to test the windings. In large type stators, there will be more space to test the winding and hence growler without feeler can be used. Here hacksaw blade is used instead of a feeler

b. External growler

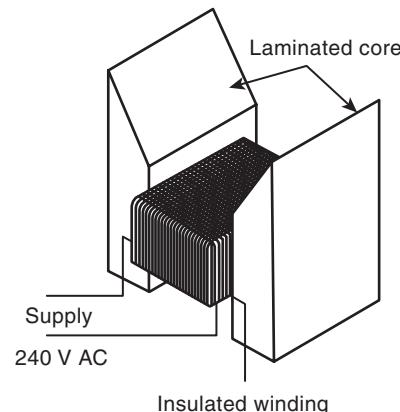


Fig. 10.6 External growler

External growler consists of a winding over 'H' shaped laminated iron core. One side of its leg is cut out on the top in slantingly to place the rotor or armature winding.

c. Working principle

When we give AC, 1φ, 230v, supply to the growler winding, it works in transformer principle (Mutual induction). Growler winding acts like a primary of the transformer and the winding to be tested acts like secondary. Due to this, magnetic field voltage is induced.

For testing stator and rotor windings of AC motors, hacksaw blade is used and the fault can be identified by its vibrations.

For testing the armature windings of DC machines AC mili voltmeter is connected with the commutator segment and the fault can be identified by readings.

d. Testing of armature winding by growler

i. Open circuit test

The armature to be tested is placed on the growler as shown in the figure 10.7. AC supply is given to the growler. Now



voltage is induced in the armature windings according to the transformer action and it can be measured by AC milli voltmeter. The two leads of the AC milli voltmeter is connected with the adjacent bars as shown in the figure 10.7.

The pointer of the milli voltmeter must deflect to any value when we made test on all commutator segments. If the pointer does not deflect, the coil connected with the particular commutator segment is subjected to open circuit fault. The fault may be inside the coil or in the soldering part of the commutator segment.

This test can be made without the meter. For example, by shorting the top two bars with a piece of wire instead of meter. If there is a spark, it indicates the armature coil is in good condition. Absence of spark indicates that the coil is open.

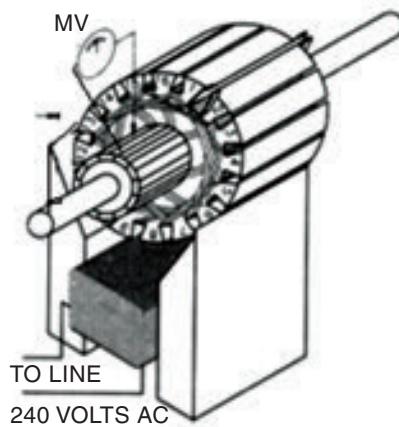


Fig. 10.7 Open circuit test

ii. Short circuit test

The armature to be tested is placed on the growler as shown in the figure and AC supply is given to the growler. Hold a hacksaw blade over the top slots of the armature as shown in the figure 10.8. If the coil in the slot is shorted, the blade will vibrate rapidly and create a growling

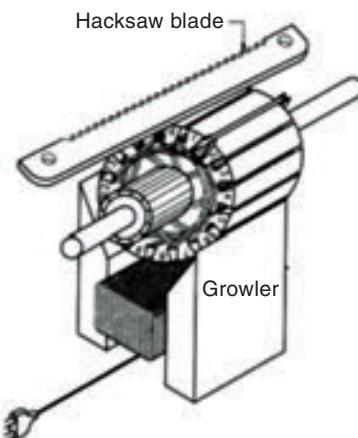


Fig. 10.8 Short circuit test

noise. If the blade remains stationary, it is an indication that no short exist in the coil under test.

iii. Body short circuit test or Ground fault test

The armature to be tested is placed on the growler as shown in the figure 10.9 and AC supply is given to the growler. Now voltage is induced in the armature winding according to the transformer action. And it can be measured by AC milli voltmeter. The two leads of the milli voltmeter is connected between the commutator segment and the shaft of the armature.

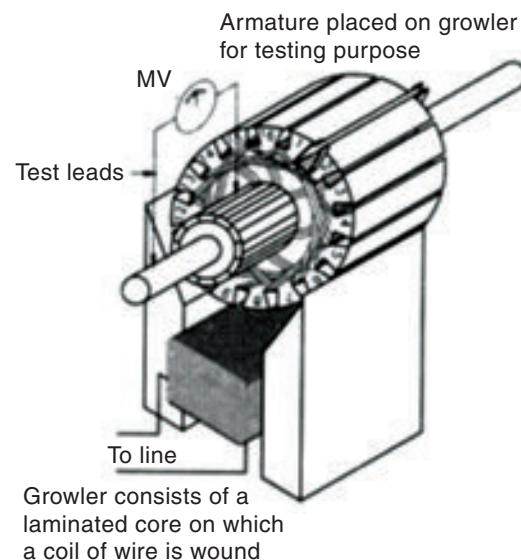


Fig. 10.9 Earth fault test



The pointer of the milli voltmeter must deflect to any value when we made test on all commutator segments. If the pointer does not deflect, the coil connected with the particular segment is subjected to contact with iron parts of the armature.

iv. Drop test

The most accurate method of testing the armature for open circuit, short circuit, ground fault, and reversal of connection can be done by the Drop test. Connect a low voltage DC supply across the commutator segment at distance of pole pitch.

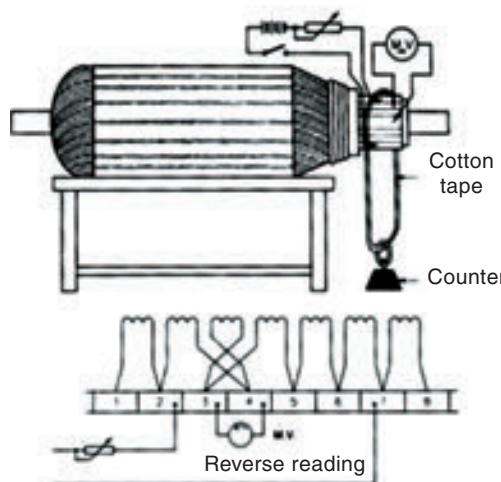


Fig. 10.10 Drop test

Insert a variable resistance in series as shown in the figure. For example, in two pole machines DC supply is given to the opposite brushes, and in four pole machine DC supply is given to the adjacent brushes.

Now place the DC millimeter leads with the adjacent bars and find the readings for all commutator segments. From the meter readings, we can conclude that

1. If all the readings are same, the windings is in good connection
2. If the meter reads zero or low voltage, the coil connected to the particular segment is short.
3. If the milli voltmeter reads high voltage, the coil connected to the segment is open.
4. If the milli voltmeter deflects in the reverse directions as shown in the figure, the coil connected with the segment is reversed.

Generally armatures are tested for insulation resistance and for shorted coils. Only when a fault in the armature winding is suspected, drop test is conducted. But the results from the drop test are more reliable.

Activities



1. Dismantle and assemble the electric machines.
2. Alignment test for Direct coupled machines.

Glossary



Motor	- மின்னோடி
Stator	- நிலையி
Rotor	- சுழலி
Bearings	- தாங்கிகள்



Pulley	- சக்தி மாற்றுச் சக்கரம்
Balancing	- சமநிலைப் படுத்துதல் அல்லது சம எடைப் பகிர்வு
Alignment	- ஒத்தமைவு
Commutator	- திசைமாற்றி
Brush	- தொடுவி
End play	- முனை இடிப்பு
End trust	- முனை அசைவு
Growler	- உருள் அடை உருமி



Evaluation



L3GXVM

Part-A

Choose the correct answer

(1 Marks)

1. In motor electrical energy is converted in to _____ energy
 - a. Electrical
 - b. Mechanical
 - c. Heat
 - d. Magnetic
2. In electrical motor stator are made up of _____ material
 - a. Silicon steel
 - b. Cast-iron
 - c. Mild steel
 - d. Stainless steel
3. Bush bearings are lubricated with _____ material
 - a. Lubrication oil
 - b. Grease
 - c. Vegetable oil
 - d. Transformer oil
4. Core is made up _____ material
 - a. Silicon steel
 - b. Cast-iron
 - c. Mild steel
 - d. Stainless steel
5. _____ bearings are used at load side
 - a. Ball
 - b. Roller
 - c. Sleeve
 - d. Ball & Sleeve
6. _____ is the instruments used to remove the bearing
 - a. Bearing puller
 - b. feeler gauge
 - c. Plum bob
 - d. Tri square



7. Major repair is called _____
 - a. Minor repair
 - b. Preventive maintenance
 - c. Routine maintenance
 - d. Overhauling
8. To avoid direct and indirect loss which maintenance should be followed?
 - a. Routine maintenance
 - b. Preventive maintenance
 - c. Major repair
 - d. Breakdown maintenance
9. Alignment is called _____
 - a. Gap between stator and rotor
 - b. Motor shaft and load shaft should be in one line
 - c. Motor shaft and load shaft should not be in one line
 - d. Motor shaft and load shaft should be in opposite direction
10. Which effect was caused by fault in electrical circuit?
 - a. high current
 - b. damage of equipments
 - c. increasing in efficiency
 - d. High voltage
11. The lubrication should be applied to a electrical machine for _____ once.
 - a. Six month
 - b. one year
 - c. Two year
 - d. Three months
12. Electrical test is _____
 - a. To measure insulation resistance
 - b. To measure air gap
 - c. Lubricating oil
 - d. Alignment testing
13. End play is _____
 - a. The motor shaft is fixed without moving front and back position in length wise
 - b. Abnormal load operated in motor
 - c. Improper alignment
 - d. Unbalanced load
14. Which instrument is used to measure the air gap _____
 - a. Feeler gauge
 - b. Bearing puller
 - c. Megger
 - d. Voltmeter
15. In symmetrical fault, the value of current in three phase is _____
 - a. Less
 - b. equal
 - c. high
 - d. Unequal
16. _____ test gives the accurate result for testing the armature.
 - a. Growler
 - b. Winding resistance
 - c. Drop
 - d. Insulation resistance



PART-B

Answer the questions in brief

(3 Marks)

1. Write the importance of maintenance in electrical machines?
2. What is meant by preventive maintenance?
3. What is an overhauling?
4. Define short notes on alignment?
5. What is meant by air gap?
6. What is the necessity of balancing?
7. What is end play?
8. What is meant by fault in electrical circuit?
9. Define short notes on bearing?

PART-C

Answer the questions in one page

(5 Marks)

1. Explain about planned maintenance procedure.
2. Explain the symmetrical fault in detail.
3. Write the reason for the vibration of electrical machines and its rectification methods.
4. Explain about the dynamic balancing method.
5. Explain about the static balancing method.
6. State aim and importance of maintenance.
7. Explain the various test conducting in electrical machines.
8. Write the construction and working principle of growler.
9. Describe the method of conducting open circuit test by using growler
10. Explain the drop test with neat sketch.

PART-D

Answer the questions in two page

(10 Marks)

1. Explain the different types of maintenance
2. Explain the causes for the common defects occurred in DC machines and its rectification methods
3. Explain the causes for the common defects occurred in AC machines and its remedies.



Reference Book

1. A text book of 'Electrical Technology' Volume-III B.L.Theraja and A.K.Theraja, S.Chand & Company Ltd.



Reference Internet Source

1. <http://www.wikipedia.org>
2. <https://www.electrical4u.com>



Glossary

- Corona - வெளிச்சுடரோளி
- Di-electric strength - மின்காப்பு வலிமை
- Feeder lines - ஊட்டளிப்புத் தொடர்
- Grid - வலையிணைப்பு (அ) மின்கட்டமைப்பு
- Insulator - மின்காப்பான்
- Peak load - உச்சக்கட்ட பஞ
- Regulation - ஒழுங்கு முறை
- Power factor - திறன்காரணி
- Receiving station - ஏற்பு நிலையம்
- Plane angle - தளக் கோணம்
- Solid angle - திண்மக் கோணம்
- Luminous flux - ஒளிர்வுப் பாயம்
- Luminous intensity - ஒளி விளக்கச் செறிவு
- Luminous efficacy - ஒளிர்வுத்திறன் விகிதம்
- Lux - ஒளித்திறன்
- Glare - கூசொளி
- Depreciation factor - தேய்மானக் காரணி
- Space height ratio - இடைவெளி - உயர விகிதம்
- Utilization factor - பயன்பாட்டுக் காரணி
- Pilot lamp - அறிகுறி விளக்கு
- Thermostat - வெப்பநிலைப்பி
- Bi-metallic strip - ஈருலோகத் தகடு
- Pressure release valve - அழுத்தம் அகற்றும் வால்வு
- Induction stove - தூண்டல் அடுப்பு
- Geyser - நீர் துடேற்றும் கலன்
- Fusible vent plug - உருகி வழிவிடும் அடைப்பான்
- Sweep - வீச்சு



Oscillation mechanism	- அலைய வைக்கும் அமைப்பு
Exhaust fan	- காற்றை வெளித்தன்றும் மின்விசிறி
Semi – automatic type	- குறைத் தானியங்கி வகை
Rinsing	- அலசுதல்
Centrifugal pump	- மையவிலக்கு நீரேற்றி
Shaft	- சுழற்தண்டு
Impeller	- துருத்தி
Priming	- கிட்டித்தல்
Submersible motor	- நீர் மூழ்கி மின்னோடி
Pump	- நீரேற்றி
Squirrel cage motor	- அணில் கூடு மின்னோடி
Synchronous motor	- ஒத்தியங்கு மின்னோடி
Induction motor	- தூண்டு மின்னோடி
Stepper motor	- படிநிலை மின்னோடி
Variable motor	- மாறு வேக மின்னோடி
Motor shaft	- மின்னோடி அச்சுத்தண்டு
Deflecting torque	- விலக்க சுழற்றுமை
Controlling torque	- கட்டுப்படுத்தும் சுழற்றுமை
Damping torque	- ஒடுக்கல் சுழற்றுமை
Moving iron	- இயங்கு இரும்பு
Absolute instruments	- தனிநிலைக் கருவிகள்
Spring control	- வில் கட்டுப்பாடு
Gravity control	- ஈர்ப்பு விசைக் கட்டுப்பாடு
Piston	- உந்துத் தண்டு
Multiplier	- பெருக்கி
Shunt	- இணைத்தடம்
Analog multimeter	- குறிமுள் பல்நோக்கு அளவுமானி
Digital multimeter	- எண்ணிலக்க பல்நோக்கு அளவுமானி
Eddy current	- சுழல் மின்னோட்டம்
Range	- நெடுக்கம்
Galvano meter	- மின்னோட்ட அளவி
Piezo resistivity	- தகவுத்தடை
Potentiometer	- மின்னழுத்தமானி
Signal	- சிக்னல்
Strain gauge	- திரிபளவுமானி

Thermistor	- வெப்பத்தடையகம்
Permeability	- ஊருவும் தன்மை
Linear variable differential transformer	- நேரியல் மாறி மாறுபட்டமின்மாற்றி
Thermocouple	- வெப்பமின்னிரட்டை
Armature	: மின்னகம்
Back electro motive force	: எதிர் மின் இயக்கு விசை
Induction motor	: தூண்டல் மின்னோடி
Three point starter	: மூன்று முனை துவக்கி
Symmetrical fault	: சமச்சீர் பழுதுகள்
Electrical circuit fault	: மின் சுற்று பழுது
Electrical circuit isolator	: மின் சுற்று பிரிப்பான்
Electrical circuit breaker	: மின் சுற்று துண்டிப்பான்
Over load relay	: மீறிய மின் பஞ் உணர்த்தி
Time delay relay	: நேரக் கட்டுப்பாடு உணர்த்தி
Air break type circuit breaker	: காற்று முறிவு வகை மின் சுற்று துண்டிப்பான்
Gauge number	- கதவு எண்
Winding coil	- உல்லைச் சுருள்
Phase	- நிலை
Stator	- நிலையி
Rotor	- சுழலி
Armature	- மின்னகம்
Motor	- மின்னோடி
Stator	- நிலையி
Rotor	- சுழலி
Bearings	- தாங்கிகள்
Pulley	- சக்தி மாற்றுச் சக்கரம்
Balancing	- சமநிலைப் படுத்துதல் அல்லது சம எடைப் பகிர்வு
Alignment	- ஒத்தமைவு
Commutator	- திசைமாற்றி
Brush	- தொடுவி
End play	- முனை இடிப்பு
End trust	- முனை அசைவு
Growler	- உருள் அடை உருமி



Higher Secondary Second Year

Basic Electrical Engineering

Model Question Paper

TIME: 2.30 Hrs

MARKS: 90

PART A

ANSWER ALL QUESTIONS

15 X 1 = 15 MARKS

1. The voltage of low-tension transformer is
 - a) 132 KV
 - b) 220 KV
 - c) 33 KV
 - d) 400 KV
2. An incandescent lamp can be used in
 - a) AC supply
 - b) DC supply
 - c) Both AC and DC supply
 - d) No supply
3. According to ----- induction stove will function.
 - a) Law of conservation of energy
 - b) Ohms law
 - c) Flemings rule
 - d) Faraday's law
4. Velocity imparted by the impeller to the water is converted to pressure by the
 - a) Casing or volute
 - b) Stuffing box
 - c) Spindle
 - d) Gland box
5. Which type of fan is used to release smokes and dust?
 - a) Ceiling fan
 - b) Table fan
 - c) Pedestal fan
 - d) Exhaust fan
6. Which of the following will need the highest level of illumination?
 - a) Proof reading
 - b) Living rooms
 - c) Hospital wards
 - d) Railway platforms.
7. The independent drives are used in
 - a) computers
 - b) vacuum cleaner
 - c) cranes
 - d) jet pump
8. Tong testers are used because
 - a) it is possible to measure current flowing in a line without breaking the circuit.



- b) for accurate measurement of electrical quantities.
c) for accurate measurement of energy.
d) for accurate measurement of resistance.
9. The moving iron type instruments are suitable for
a) DC measurements only
b) AC measurements only
c) DC/AC measurement
d) resistance measurement
10. Resistive transducers are used to measure
a) displacement only
b) pressure only
c) displacement, pressure, force
d) force only
11. In which starter, the starting current is reduced to one – third value?
a) Direct-On-Line starter
b) Star delta starter
c) Rotor resistance starter
d) Auto transformer starter
12. In which DC motor, the three point starter is used
a) Shunt motor
b) Compound motor
c) Shunt and compound motor
d) Series motor
13. Which instrument is used to find faults in winding?
a) Watt meter
b) Multi meter
c) Growler
d) Megger
14. The instrument used to measure the diameter of a conductor is
a) Wire gauge plate
b) Feeler gauge
c) Dial gauge
d) Screw gauge
15. The lubrication is used
a) to increase heat
b) to rotate without noise
c) to increase friction
d) for power loss

PART B

Answer any ten questions briefly

10 X 3 = 30 Marks

16. What are the uses of guarding?
17. What are the disadvantages of a fluorescent lamp?
18. What is the use of percolating tube in coffee percolator?
19. Write short notes on Oscillation mechanism in table fan
20. Define speed control methods.
21. What are the advantages and disadvantages of induction type wattmeter?
22. What is the principle of operation of electrical transducers?



23. Write short notes on electrical isolator.
24. What are the draw backs of three point starter?
25. What is the necessity of varnishing in winding?
26. What is the necessity of winding in motors?
27. Write the importance of electrical machine maintenance.

PART C

Answer any five questions about one page $5 \times 5 = 25$ Marks

28. Write short notes on a carbon arc lamp.
29. Explain the pressure type geyser.
30. What are the types of electric drives?
31. Explain the working principle of moving iron instruments.
32. What are the factors to be considered for selection of transducers?
33. Explain the symmetrical faults in detail?
34. What are the properties of insulating materials?

PART D

Answer all questions about two pages $2 \times 10 = 20$ Marks

35. Draw and explain the construction and working principle of an electric steam iron box.

(OR)

Explain the construction and working principle of the centrifugal pump with neat diagram.

36. Explain the construction and operation of three point starter with a neat sketch.

(OR)

With neat sketch, explain various types of DC armature winding.



PRACTICALS

Dismantling and assembling of steam iron box



AIM

1. To dismantle and assemble the steam iron box.
2. To know the parts of the appliance.
3. To learn about various defaults and remedial measures.

Additional information

An iron box is the household appliance and commonly used by all people. From child to elders, all are not wearing the dress without ironing. This appliance plays a vital role in the modern world.

Electric Iron box is classified into three types.

- a. Simple or ordinary iron box
- b. Automatic iron box
- c. Steam iron box.

1. Ordinary iron box

An ordinary electric iron box has the following parts which are assembled together.

i) Sole plate

The sole plate is the base plate of the iron box, which is in the bottom side and is laminated with nickel or chromium

to make the surface shining. There are two threaded holes at the top of the sole plate, in which heating element and pressure plate are kept and got fitted with top cover of the iron box.

ii) Heating element

The heating element is made up of Nichrome, the metal alloy which is completely wound inside the mica sheet.

iii) Pressure plate

The pressure plate is made up of a cast iron plate of the shape of heating element. Its size is slightly larger than the heating element. It keeps the heating element in a compact and stationary, when the iron box is in motion.

iv) Top cover

It is made up of a sheet cover used to cover heating element and pressure



plate of the iron box including electrical connection.

v) Handle

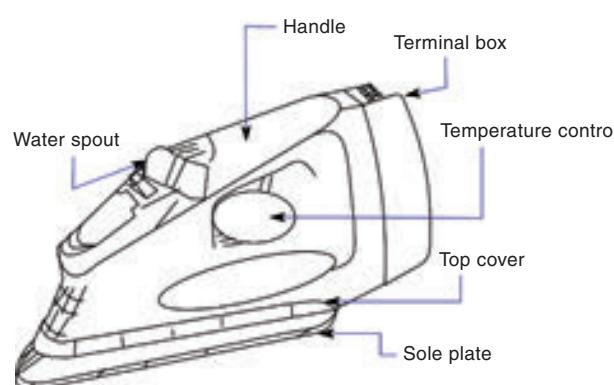
It is made up of bakelite, non-conductive material fitted over the top cover used for handling the iron box.

2. Automatic iron box

An automatic electric iron box is fitted with a thermostat which controls the temperature automatically. Thermostat is a bi-metallic strip which bends when the temperature exceeds the setting limit. An adjustable setting screw or setting knob sets the temperature that should be maintained by the thermostat control.

3. Steam iron box

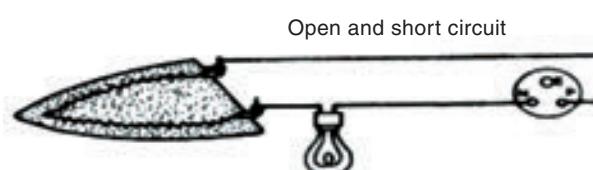
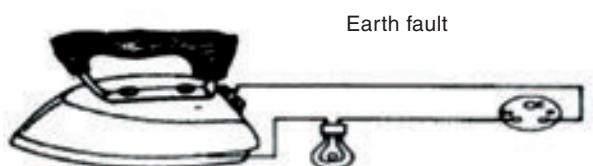
Steam iron box is similarly same as that of an automatic iron box. In this type, a small water container is provided above the heating element, wherein which water is supplied to sole plate through the holes provided. A valve is provided to control the water flow and steam.



Tools and materials required

1. Electric steam iron box
2. Electrical tools kit
3. Test lamp

4. Megger
5. Multimeter
6. Voltmeter (0 – 250 volts)



Dismantling procedure

1. Electrical connection of the steam iron box should be removed from the supply.
2. Remove the screws and nuts and remove the handle and top cover separately.
3. Tubular type of heating element fixed in the sole plate, water container should be removed and place it safely.
4. Measure the resistance of the heating element with the help of multimeter.

After dismantling all the parts of the steam iron box, ensure that all the parts are tested and found in good condition for fitting or assembling.

Assembling procedure

1. Reassemble the dismantled parts from last to first, following the same procedure.
2. Test the insulation value of the terminals with respect to the body of the iron box.
3. Ensure that all the parts of the appliance is fitted without leaving



anything and connect the supply wire to the appliance.

4. Measure the value of current flowing into the heating element.

	Open circuit	Short circuit	Earthing
Test lamp	Won't glow / Glow	Bright / Dim	Glow / Won't glow
Fault	Occurred / Not occurred	Occurred / Not occurred	Occurred / Not occurred

Observation record

- a. Voltage value of steam iron box = volts
- b. Power of steam iron box = watts
- c. Frequency of the iron box = hertz
- d. Current value of the iron box = ampere
- e. Resistance value of the heating element = ohms

Precautionary tips

1. Ensure that the iron box is disconnected from the main supply before handling it.
2. Select the proper range of instruments for measuring current and voltage.
3. While assembling the iron box, ensure that the heating element is placed in proper position with insulated intact.
4. Check the earth connection of the iron box properly fitted.
5. The electric iron box should not be allowed to get too heated. It will spoil

the sole plate nickel plating and will get damaged.

Result

The method of dismantling the given Iron box and identify the parts, testing the Iron box, identifying and rectifying its faults, and assembling their on box was carried with proper tools. Now the Iron box is working in good condition.



Electric coffee percolator



AIM

1. To dismantle and know the parts of electric coffee percolator.
2. To test, identify and rectify the faults in the coffee percolator, and
3. To reassemble electric coffee percolator.

Related information

Coffee percolator is a heating appliance used for domestic purpose. This appliance is similar to electric kettle. In this appliance a percolating tube is in centre of the container and coffee basket is kept over it. After coffee powder is put on the basket, the lid is closed and electric supply is given. Then the water in the container gets heated, and the steam soaks the coffee powder and coffee water is collected in the container and can be used when required. In some appliances, the lid is made of glass to know the thickness of the coffee water.

Hand tools and apparatus required

Sl. No.	Hand tools and apparatus required	Quantity
1	Insulated cutting plier	1
2	Screw driver 20 cm and 10 cm	1

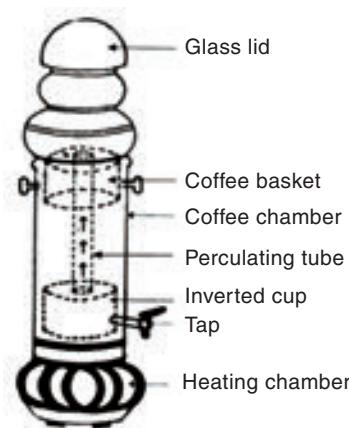
3	Spanner set	1
4	Test lamp	1
5	Coffee percolator	1

Dismantling procedure

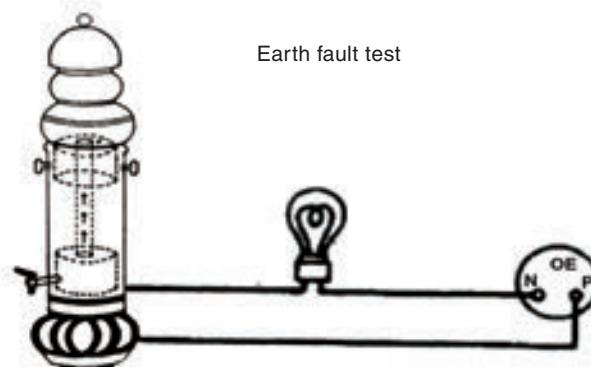
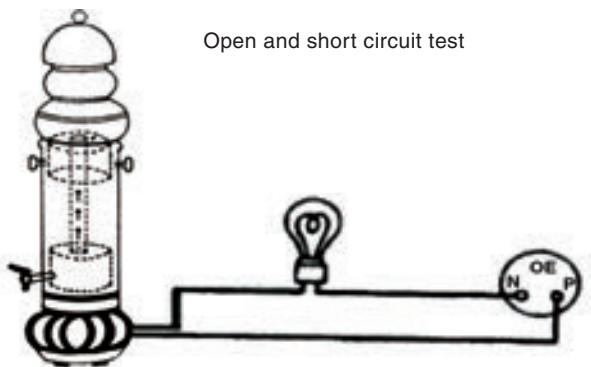
- i. Remove the glass lid of the coffee percolator and keep in safe place.
- ii. Remove the percolating tube and coffee basket and keep them separately.
- iii. Remove the screws in the bottom of the percolator.
- iv. Disconnect the electrical supply leads of the percolator.
- v. Remove the heating element, mica sheet and asbestos sheet and place them separately.
- vi. In this, the heating element coil is made of nichrome and is turned around mica sheet.



Testing procedure



Connect the heating element terminals in test lamp. If the lamp won't glow, it indicates open circuit. If the lamp glows in maximum brightness, it indicates short circuit. If the lamp glows in dim, it indicates that the heating element is in good condition.



Re-assembling

- i. In bottom chamber, the heating element, mica sheet and asbestos sheet are tightened with metal plate, and electrical connection be given.
- ii. The connection should be in proper to avoid short circuit. Then close the bottom cover of the coffee percolator.
- iii. Before starting the appliance, ensure that the appliance is in good condition by making all the tests like open, short and earth fault.

	Open circuit	Short circuit	Earthing
Test lamp	Won't glow / Glow	Bright / Dim	Glow / Won't glow
Fault	Occurred / Not occurred	Occurred / Not occurred	Occurred / Not occurred

Precautionary tips

1. Ensure that the coffee percolator is disconnected from the main supply before handling it.

Result

In this experiment, I have come to know the parts of electric coffee percolator, the dismantling and reassembling and identifying and rectifying the faults in the coffee percolator. Now the appliance is in good condition.



Dismantling and assembling of an electric geyser



AIM

1. To dismantle and assemble an electric geyser.
2. To examine the various parts of an electric geyser.
3. To study the construction and working principle of geyser
4. To find out the various faults in the geyser.

Related information

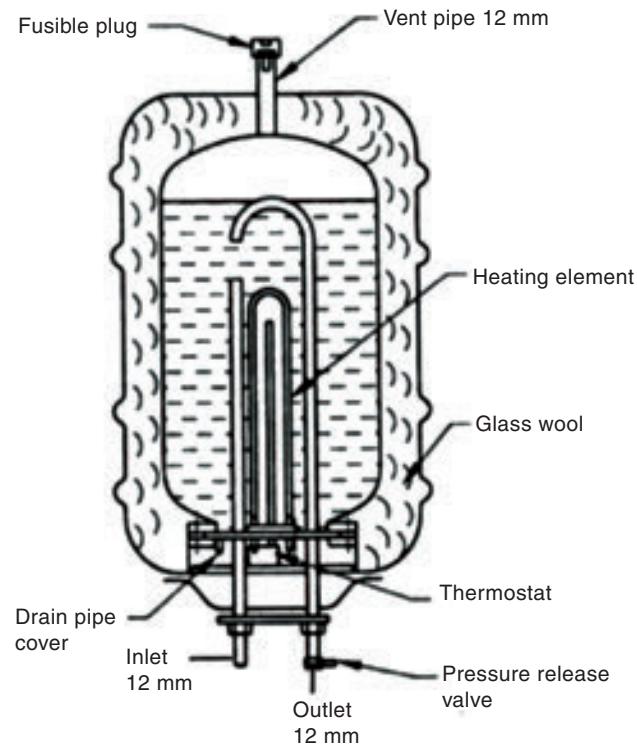
An electric geyser is an appliance used to heat the water with electric supply. Generally electric geysers are available with the capacity of 5, 10, 15, 25 and 50 liters. The ratings of the geyser are ranging from 500 watts to 2000 watts.

The inner tank of the electric geyser is made up of copper with tinned coating in the inner side. In some other geyser, the tanks are made up of steel with nickel coating inside. The outer side of the geyser is made up of metal and painted to avoid rusting.

In order to protect the hotness of the water including heat loss inside the tank, a metallic cover is provided around it. Between inner and outer tank 8cm wide space is left around the tank, in which filled with glass wool. This glass wool acts as the heat insulation for the geyser.

According to the capacity of the geyser, various size and type of heating elements are used. Commonly tubular type of heating element is used in geyser. The heating element is fitted inside the tube which is filled with magnesium oxide. This magnesium oxide acts as an insulator and prevents the element from touching inside the wall of the tube. The bottom head of the tube is fitted with Bakelite which is fitted with connecting pins of the heating element. The heating element, thermostat and indicating lamp are fitted in the bottom cover as in figure below.

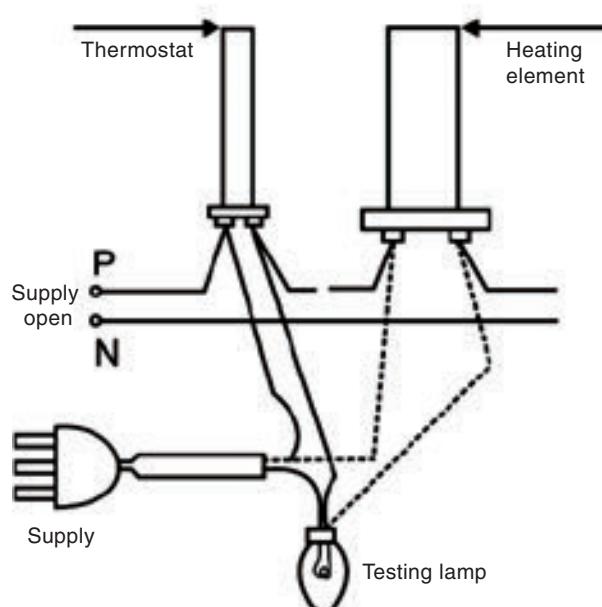
The hot water outlet pipe is arranged in siphon manner, so that the initial water level must reach level 'A'. The water level cannot be reduced below level 'B' which ensures that the heating element will always be inside the water.



The thermostat fitted in the geyser controls the temperature of the water automatically and thus, safeguards the whole unit from overheating. As soon as the temperature of the water inside the tank reaches to the temperature of 85 degree, the heating element is automatically disconnected. Electric connection is restarted as soon as the temperature of the water falls. According to the size and capacity of a geyser, the power consumption vary. A typical rating for a geyser is 230 to 250 volts.

Hand tools and apparatus required

Sl. No.	Hand tools and apparatus required	Quantity
1	Electric geyser	1
2	Tools box	1
3	Tester	1
4	Megger	1
5	Multimeter	1



Connection diagram of an electric geyser

Dismantling procedure

1. Disconnect the main supply of the geyser.
2. Drain out the stored water from the geyser.



3. With the help of megger, test the leakage in the appliance.
4. Remove the bottom cover which contains heating element, thermostat and indicating lamp.
5. Remove the earth connection from the body of the geyser.
6. Remove the fitting clamps of the geyser.
7. Check the continuity of the heating element.
8. After removing the heating element, clean the scale formation by using hydro chloric acid solution.

After verification of all these above, ensure that all the parts and materials of the geyser are in good condition.

Assembling procedure

1. Check the geyser is clean and fit it with clamps.
2. Connect the earth wire with the body of the geyser.

3. Fit the bottom cover of the geyser properly. (In this heating element, thermostat and indicating lamp are fixed)
4. With the help of megger, check out the electrical leakage, if any.
5. Then connect the electrical supply to the geyser and make sure that it was connected properly and firmly.

Observations made after completion of installation or fitting of the geyser

1. After installation of the geyser, open the inlet tap of the control valve, until the water tank is filled.
2. Switch 'on' the supply and wait for few minutes and then open the hot water tap.
3. Check the continuous flow of warm water is coming properly.
4. Close the tap of hot water when not in use and turn off the supply

	Open circuit	Short circuit	Earthing
Test lamp	Won't glow / Glow	Bright / Dim	Glow / Won't glow
Fault	Occurred / Not occurred	Occurred / Not occurred	Occurred / Not occurred

Observation record

- a. Voltage of the geyser : _____
- b. Storage capacity of the geyser : _____
- c. Power supply of the geyser : _____
- d. Frequency supply of the geyser : _____
- e. Current of the geyser : _____
- f. Fuse rating : _____



Precautions

1. Do not touch the geyser, when the power supply is 'ON'.
2. Check the body of the geyser is electrically insulated, before and after dismantling of the geyser.
3. Before switching 'ON' the electric supply, ensure that the inner water tank of the geyser is filled with water.
4. After completion of the necessity of hot water, disconnect the electrical supply of the geyser.

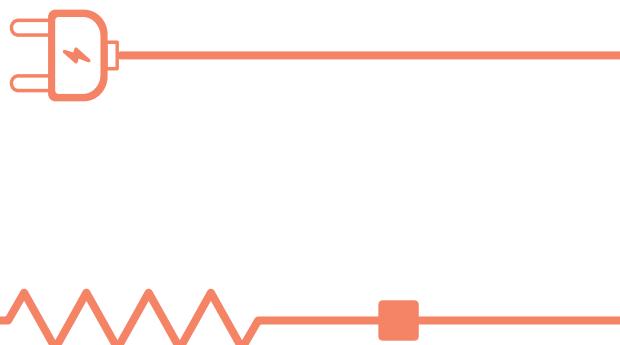
5. When the geyser is not to be used for a long time, the water in the tank should be drained out by unscrewing the drain plug.

Result

The method of dismantling the given Geyser and identify the parts, testing the Geyser, identifying and rectifying its faults, and assembling the Geyser was carried with proper tools. Now the Geyser is working in good condition.



Table fan



AIM

1. To dismantle the given table fan and identify the parts.
2. Testing the table fan, identifying and rectifying its faults, and reassembling the table fan
3. Test the table fan with supply and run it.

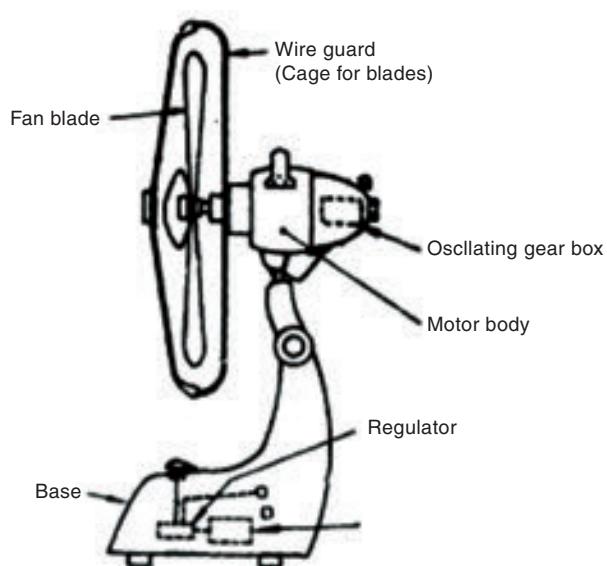
Related information

Normally, the sweep of the table fan is available in 220mm, 300mm and 350mm. In some table fans shaded pole motors are used. Generally permanent capacitor induction run motors are used. Table fans are used to circulate the air to the required area. The blades are mounted on the rotating shaft. The blades are covered with a cage for safety purposes. In a table fan the motor is placed at the top of the body and the regulator is fitted on the base. The power consumption of the table fan is 60 watts.

5	Bearing Puller	1
6	Waste cotton	Required quantity
7	Wooden board	Required quantity

Practical procedure

Dismantling



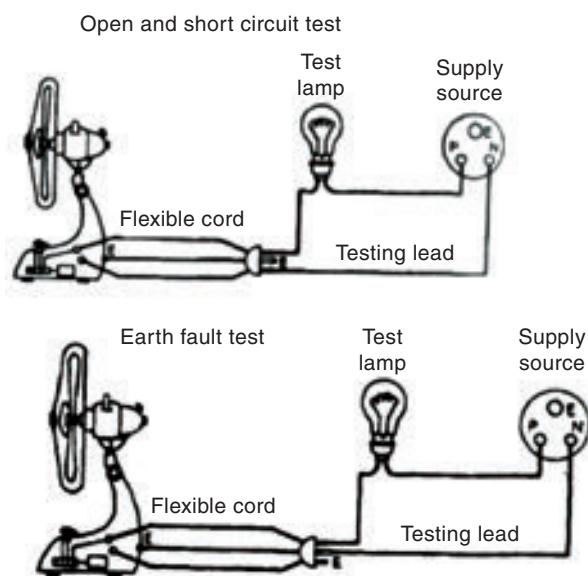
Apparatus Required

Sl. No.	Equipments	Quantity
1	Table fan	1
2	Insulation tape	1
3	Grease	1 pocket
4	Kerosene	100 ml



- i. Open the clips of the cage.
- ii. Cage should be kept separately.
- iii. Unscrew the blade mounting screws and remove the blades from shaft.
- iv. Unscrew the back cover and remove it.
- v. Take out the gear box by removing the mounted screws.
- vi. Remove the rotor and keep separately.

DO's after dismantling



Rotor shaft and bearing are cleaned with kerosene and waste clothes. Clean the rotor carefully without damaging the

coils. The stator winding is tested with the use of test lamp. Test the capacitor and check whether it is in good condition.

Assembling

- i. Fix the back side end cover of the rotor and gear box properly.
- ii. Fit the blades and cage in front side properly.
- iii. Open circuit test, short circuit test and earth test is to be done by test lamp.

Testing procedure

- i. Connect the test lamp to the two terminals of the table fan. If the lamp glows dim, it means the table fan is in good condition. If it glows brightly, it means short circuit fault occurs and the lamp does not glow, it means open circuit fault occurs in the table fan.
- ii. Connect the one lead of the test lamp to the one terminal of the table fan and connect the other lead of the test lamp to the body of the table fan. If the test lamp glows, it means earth fault occurs in the table fan.

	Open circuit	Short circuit	Earthing
Test lamp	Won't glow / Glow	Bright / Dim	Glow / Won't glow
Fault	Occurred / Not occurred	Occurred / Not occurred	Occurred / Not occurred

Precaution

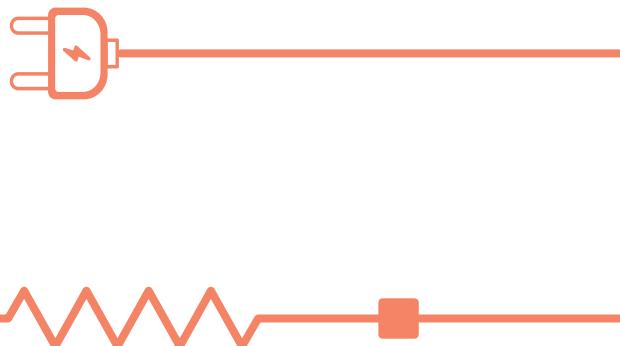
- i. Do not use hammer when dismantling and assembling the parts.
- ii. Handle the bearings carefully.
- iii. Conduct the test carefully.

Result

The method of dismantling the given table fan and identify the parts, testing the table fan, identifying and rectifying its faults, and assembling the table fan was carried with proper tools. Now the table fan run with normal speed and it is in good condition.



Ceiling fan



AIM

1. To dismantle the given ceiling fan and identify the parts.
2. To test the ceiling fan, identify and rectify its faults, and assemble the ceiling fan.

Related information

The information of a ceiling fan is obtained from name plate which is fixed on the body of the fan. It helps us to know details of the fan correctly. Generally in ceiling fan, permanent capacitor induction run motor is used. The inner portion of ceiling fan is stator. The outer rotating portion is rotor. Ceiling fan is fitted in the ceiling by conduit metal pipe. When the power supply is given, the blade of the fan rotates and air is circulated around the area where the fan is connected. Regulator is connected in series with the motor to control the speed.

3	Insulated screw driver 25 cm	1
4	Test lamp	1
5	Spanner set	1

Apparatus required

Sl. No.	Equipments	Quantity
1	Ceiling fan	1
2	Insulation tape	1
3	Grease	1 pocket
4	Kerosene	100 ml
5	Bearing puller	1
6	Waste cotton	Required quantity
7	Wooden board	Required quantity

Tools required

Sl. No.	Hand tools	Quantity
1	Insulated cutting plier	1
2	Insulated screw driver 15 cm	1

Practical procedure

Dismantling

- i. Separate the fan from ceiling clips.
- ii. Unscrew the screws in canopy.
- iii. Remove the condenser from its housing.



- iv. Remove the blades from the fan.
- v. Remove the cover, separate the stator and rotor.

DO's after dismantling

Rotor shaft and bearing are cleaned with kerosene and waste clothes. Clean the rotor carefully without damaging the windings. The stator winding is tested with the use of test lamp. Test the capacitor and check whether it is in good condition.

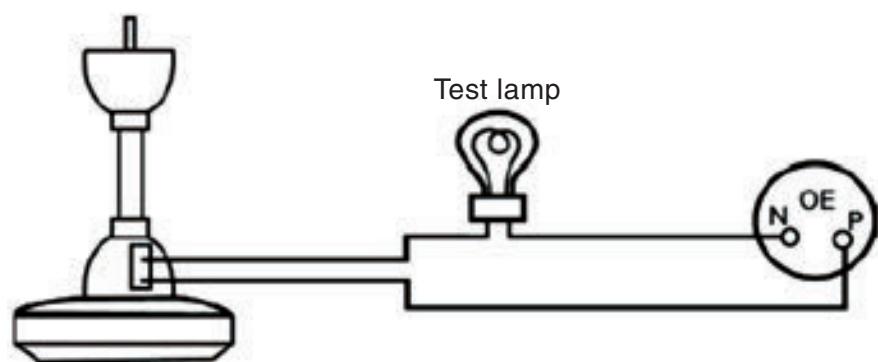
Assembling

- i. Fix the end covers with stator.
- ii. Connection is given to the windings and capacitor.
- iii. Open circuit test, short circuit test and earth test is to be done by test lamp.

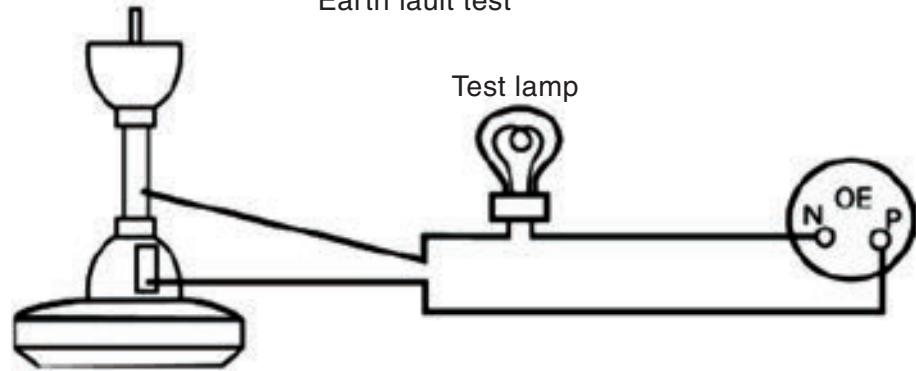
Testing procedure

- i. Connect the test lamp to the two terminals of the ceiling fan. If the lamp glows dim, it means the table fan is in good condition. If it glows brightly, it means short circuit fault occurs in the ceiling fan and if the lamp does not glow, it means open circuit fault occurs in the ceiling fan.
- ii. Connect the one lead of the test lamp to the one terminal of the ceiling fan and connect the other lead of the test lamp to the body of the ceiling fan. If the test lamp glows, it means earth fault occurs in the ceiling fan. Otherwise earth fault does not occur in it.

Open and short circuit test



Earth fault test





	Open circuit	Short circuit	Earthing
Test lamp	Won't glow / Glow	Bright / Dim	Glow / Won't glow
Fault	Occurred / Not occurred	Occurred / Not occurred	Occurred / Not occurred

Precautions

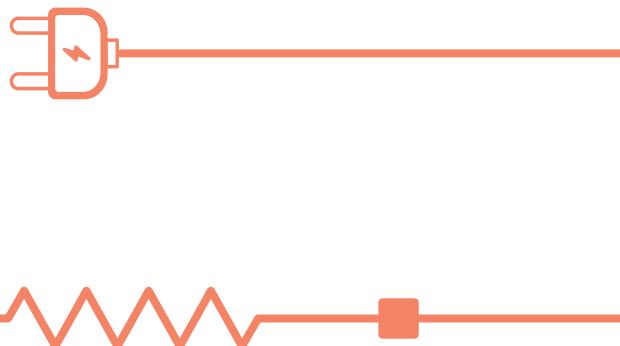
- i. Do not use hammer while dismantling and assembling the parts.
- ii. Handle the bearings carefully.
- iii. Conduct the test carefully.

Result

The method of dismantling the given ceiling fan and identify the parts, testing the ceiling fan, identifying and rectifying its faults, and assembling the fan was carried with proper tools. Now the ceiling fan run with normal speed and it is in good condition.



Water pump



AIM

1. To dismantle the given faulty domestic water pump.
2. To Test, identify the fault and rectify it.

Related information

In domestic pump set, capacitor start induction run motor is used. Two windings are wounded in the stator.

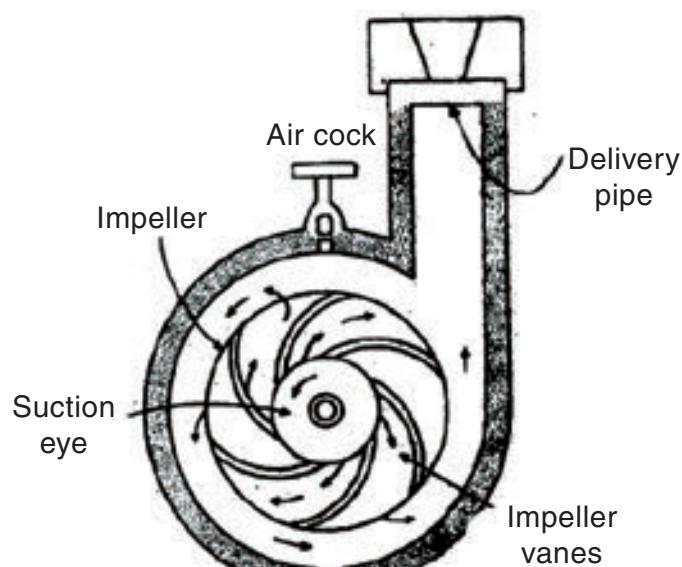
- i. Main winding
- ii. Starting winding

Starting capacitor and centrifugal switch are connected in series with the starting winding.

Practical procedure

Dismantling

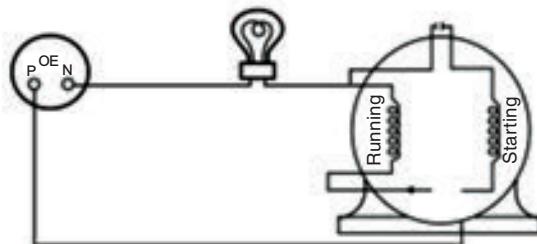
- i. Separate the axis of motor and pump.
- ii. Dismantle the rotor from the stator.
- iii. Disconnect the connection from the starting winding.
- iv. Test the winding.
- v. Test the capacitor.
- vi. Dismantle the pump.
- vii. Dismantle the impeller.



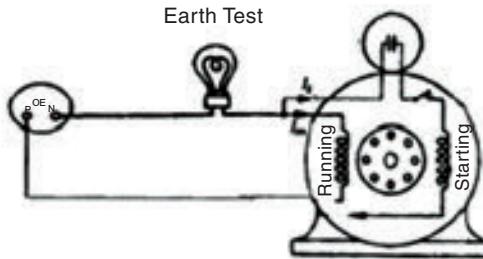


Testing

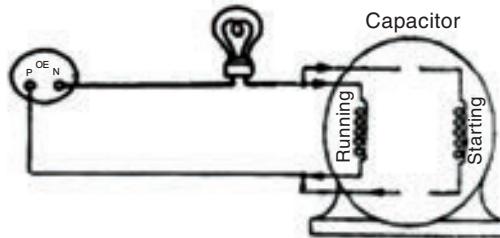
Open and short circuit test in starting winding



Earth Test



Open and short circuit test in running winding



Testing procedure

- i. Connect the series test lamp with the main and starting winding. Then conduct open circuit and short circuit test.
- ii. Do the earth fault test on the main winding and starting winding by connecting one end of the test lamp to the winding terminal and the other end to the body.
- iii. Dismantle the centrifugal switch and check the spring condition.
- iv. Conduct the test on the capacitor

Result

The method of dismantling the given water pump, identifying the parts, testing the water pump, causes, reasons and remedies of its faults, and assembling the water pump was carried with proper tools. Now the water pump run with normal speed and it is in good condition.



Measurement of energy of the given electrical equipment



AIM

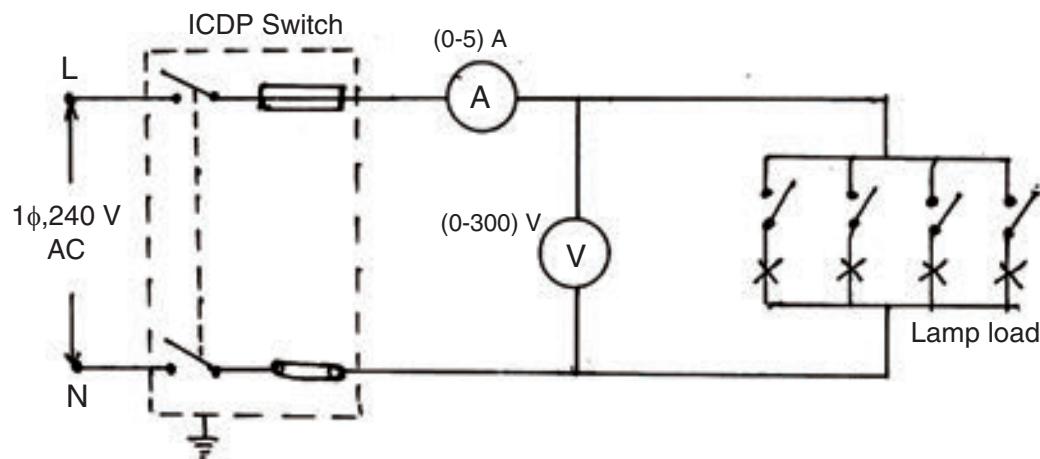
To measure the energy of the given electrical equipment (pure resistive load).

Apparatus required

S.No.	Equipment Required	Quantity
1	Voltmeter	1
2	Ammeter	1
3	Electrical equipment (lamp load)	1
4	ICDP switch	1
5	Connecting wire	as required

Procedure

1. Connections are made as per the circuit diagram.
2. After checking the connections, close the ICDP switch.
3. Note down the readings of voltmeter and ammeter.
4. Switch off the supply after 5 minutes.
5. Calculate the energy consumed.





Tabulation

S.No.	Voltmeter reading (V)	Ammeter reading (I)	Time in minutes	Energy consumed in kWh

Calculation

Energy meter constant = $(V \times I \times \cos \phi \times t) / (60 \times 1000)$ kWh

Assume $\cos \phi = 1$

Result

Thus the energy consumed by the given electrical equipment =----kWh.



Determination of winding resistance by Ammeter- Voltmeter method

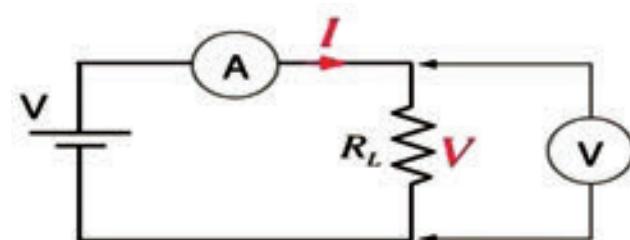


AIM

To determine the value of winding resistances of starting and running windings of the given AC, single phase capacitor type Induction motor by Ammeter – Voltmeter method.

Instruments and materials required

Sl. No.	Apparatus	Type	Quantity
1	Capacitor type induction motor	-	1
2	Ammeter	(0-10A) M.C type	1
3	Voltmeter	(0-30V) M.C type	1
4	Rheostat	50Ω	1
5	Line tester	-	1
6	Cutting plier	-	1
7	Screw driver	-	1
8	1/18 SWG connecting wires	-	Sufficient length



$$R_L = \frac{V}{I}$$



Procedure

- i. Connections are made as shown in the figure and the supply is given.
 - ii. Starting winding is connected first with the circuit to find its resistance value.
 - iii. The voltage applied and current through the starting winding is measured by voltmeter and ammeter respectively and tabulated.
 - iv. Similarly running winding is connected with the circuit. Then voltmeter and ammeter readings are noted and tabulated.
- v The average resistance value of the starting and running winding is calculated and compared with the original values.
- vi. If the calculated average value of resistance is equal to the original values, there is no short circuit in the windings and if it is low, then there will be a short circuit in the concerned winding.

Table for starting winding

Sl. No.	Voltmeter reading (V)	Ammeter reading (I)	Resistance $R = V/I$
1			
2			
3			
Total resistance value			

Average resistance value of the starting winding

$$R_{av} = \frac{\text{Total Resistance value } (R_T)}{\text{No. of readings taken}}$$

Table for running winding

Sl. No.	Voltmeter Reading (V)	Ammeter Reading (I)	Resistance $R = V/I$
1			
2			
3			
Total resistance value			



Average resistance value of the Running winding

$$R_{av} = \frac{\text{Total Resistance value (R}_T\text{)}}{\text{No. of readings taken}}$$

Result

The starting and running winding resistance of the given AC single phase capacitor type induction motor is determined by Ammeter-Voltmeter method, and also known about the short circuits in the windings.



Determination of insulation resistance value of motor windings



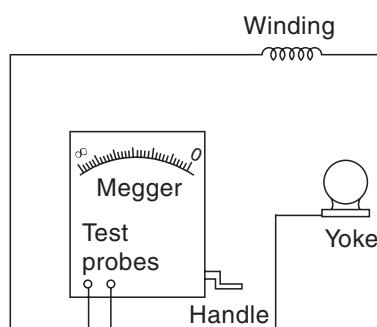
AIM

To determine the insulation value of a resistance of a given motor winding by using megger.

Instruments and apparatus required

S.no	Apparatus	Quantity
1	Given motor	1
2	Megger (1000 V)	1
3	Cutting plier	1
4	Screw driver	1
5	Double end spanner set	1

Connection diagram



it can also be used to measure the insulation value of the resistance of the motor windings.

- i. To find the value of insulation resistance, one terminal of the megger is connected with anyone terminal of winding and another terminal of motor is connected with the body of the motor.
- ii. Rotate the handle of the megger about 160 revolutions per minute.
- iii. Now the pointer of the megger moves gradually and shows the reading. That is the insulation value of the resistance of the winding.
- iv. The reading should not be less than 1 mega ohm.

Measurement of insulation resistance value in DC machines

The windings in a DC machine are

1. Field winding

Procedure

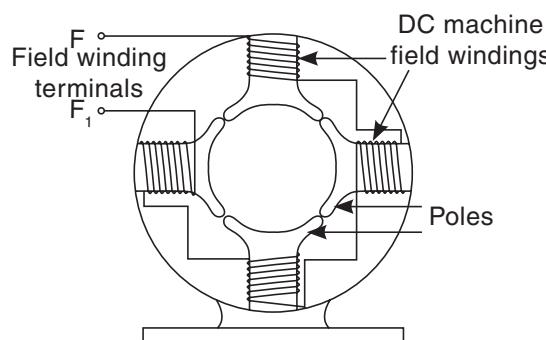
- i. Megger is an instrument used to measure high value of resistance and



2. Inter pole winding
3. Armature winding

Measurement of IR value of field winding

- i. Connect one terminal of the megger with anyone terminal of the field winding and another terminal with the body of the motor.
- ii. Rotate the megger handle and find IR value.
- iii. If the IR value is less than 1 mega ohm, separate the end connections of the field winding and carry out the test for each pole winding, to identify the defaulted pole winding.
- iv. Remove the faulted winding and rewind it.



Measurement of IR value of inter pole winding

- i. Connect one terminal of the megger with one terminal of the inter pole winding and the other terminal with the body of the motor.
- ii. Rotate the handle of the megger and find IR value.
- iii. If the IR value is less than 1 mega ohm, separate the end connections of the inter pole winding and carry out the test for each inter pole winding to identify the defaulted inter pole winding.

- iv. Remove the faulted winding and rewind it.

Measurement of IR value of armature winding

- i. Connect one terminal of the megger with anyone commutator segment and another lead with the shaft or body of the machine.
- ii. Rotate the handle of the megger and find the value of IR.
- iii. If the IR value is less than 1 mega ohm, rewind it.

Measurement of IR value of AC 1Φ capacitor type motor windings

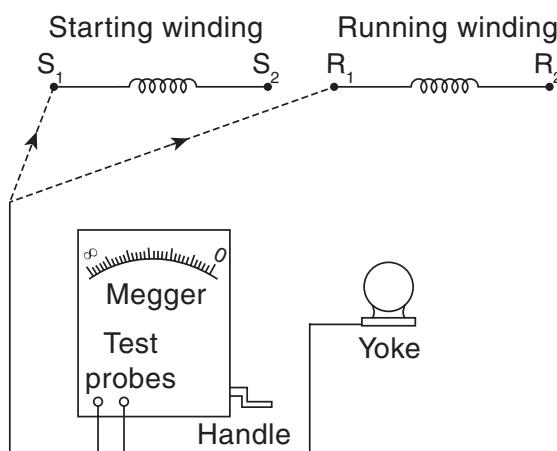
There are two types of windings in the AC 1Ø capacitor type of motor. They are,

1. Starting winding
2. Running winding

Measurement of IR value

Before conducting the test, the terminal of the starting winding should be split separately from the terminal box connections.

To measure the winding insulation resistance of single phase AC capacitor type motor





- i. Two terminals of the megger is connected between the starting winding and the body of the motor.
- ii. Rotate the megger handle and note the reading.
- iii. Similarly conduct the same test for the running winding and note the reading.
- iv. Also conduct the test between the starting and running winding with megger and note the reading.
- v. All the readings should not be less than 1 mega ohm. If it is less, rewind it.

Measurement of IR value of three phase motor windings

In three phase motors, there are three windings namely R, Y and B. So the IR value of the three windings and the IR value between the windings should be measured by the megger.

Before conducting the test, the terminals of three windings should be split and test if there is any star or delta connections made in the terminal box.

Measurement of IR value between windings and body

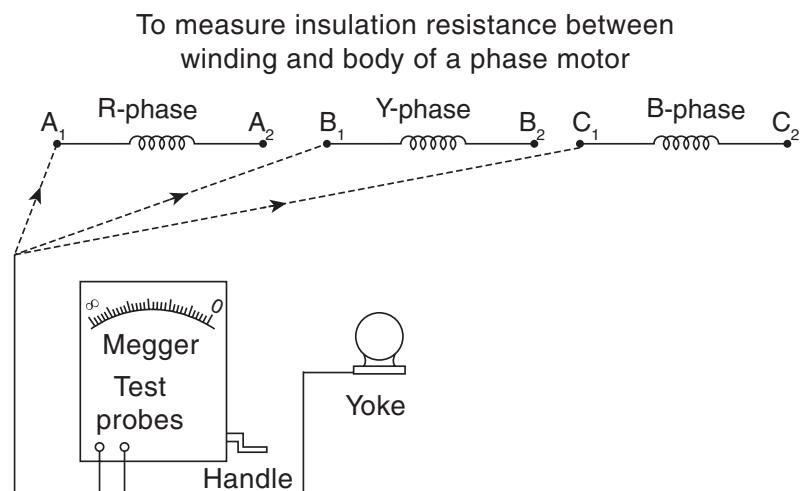
- i. Two terminals of the megger is connected between phase winding and the body.
- ii. Rotate the handle of the megger and note the reading.
- iii. Continue the test for the remaining phases and note the readings.
- iv. All the readings should not be below 1 mega ohm. If it is less, rewind it.

Measurement of IR value between windings

- i. Two terminals of the megger is connected with 'R' and 'Y' phase.
- ii. Rotate the handle of the megger and note the reading.
- iii. Similarly conduct the tests for (Y and B) and (B and R), and note the readings.
- iv. All the readings must be more than 1 mega ohm. If it is low, rewind it.

Result

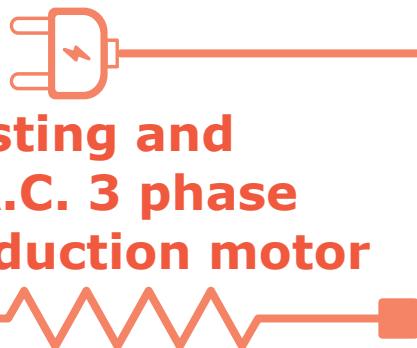
Thus the IR value of the given motor winding is measured by using the megger.





Practical **10**

Dismantling, testing and assembling of A.C. 3 phase squirrel cage induction motor



AIM

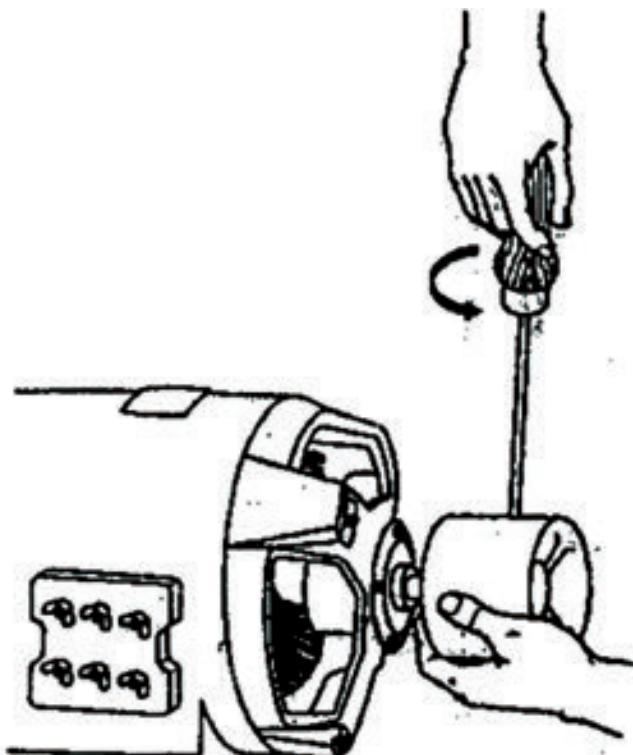
To dismantle the given AC Three phase 400/440 V squirrel cage induction motor by using proper tools and to measure the insulation resistance by using megger and also check the condition of bearing and apply the quality grease in correct quantity for the bearing. Assemble and run the motor.

Tools and materials required

Sl.No.	Equipment's and materials	Nos.
1.	3 Phase A.C 400/440 V squirrel cage induction motor	1
2.	Bearing puller	1
3.	Insulated cutting plier	1
4.	Screw driver	1
5.	Cutter	1
6.	Scissor	1
7.	Nylon hammer	1
8.	Megger	1
9.	Knife	1
10.	Test lamp	1
11.	Grease	1
12	Feeler gauge	1

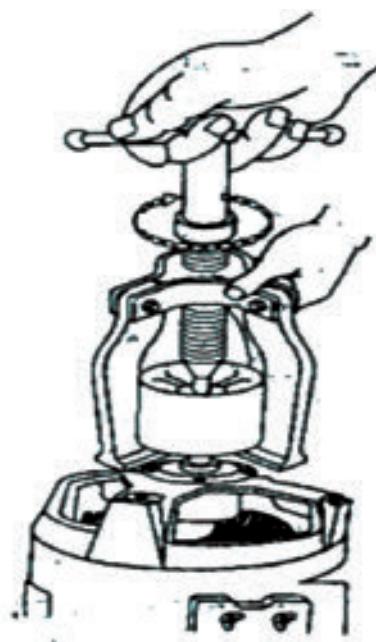
Procedure

Remove the shaft key screw by holding the pulley as shown below.

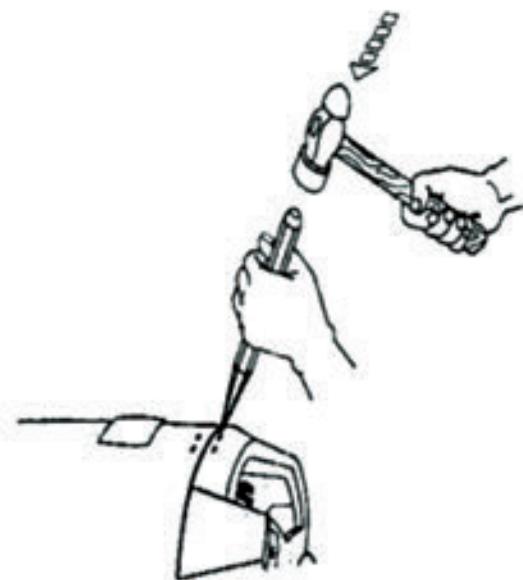




Remove the pulley by using a suitable pulley puller as shown below.

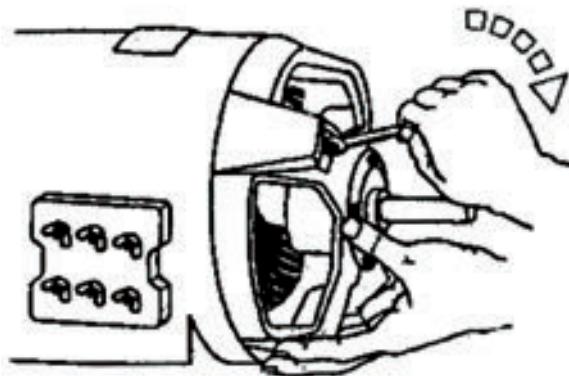


Make a center punch mark on both the end covers and stator as shown below. To avoid confusion, make a single punch mark on one side and a dual punch mark on the other side of the motor



Remove the grease cup cover and loosen the end cover bolts as shown in the figure given below.

End covers should be removed by using chisel and nylon hammer gently as shown below



Without any damage to the rotor and the stator windings, remove the other end shield cover together with rotor as shown in the figure given below.



Hold the shaft in one hand, rotate the end cover and tap it lightly with a nylon mallet, to remove it from the rotor as shown below.



Remove the other end shield cover also by gently prying it out.

Inspect the condition of the rotor and bearing that it contains any defects in it.

If the bearing is worn out, replace it with a new one. All fitting devices should be kept in a separate tray.

Dismantling the parts areas shown below.

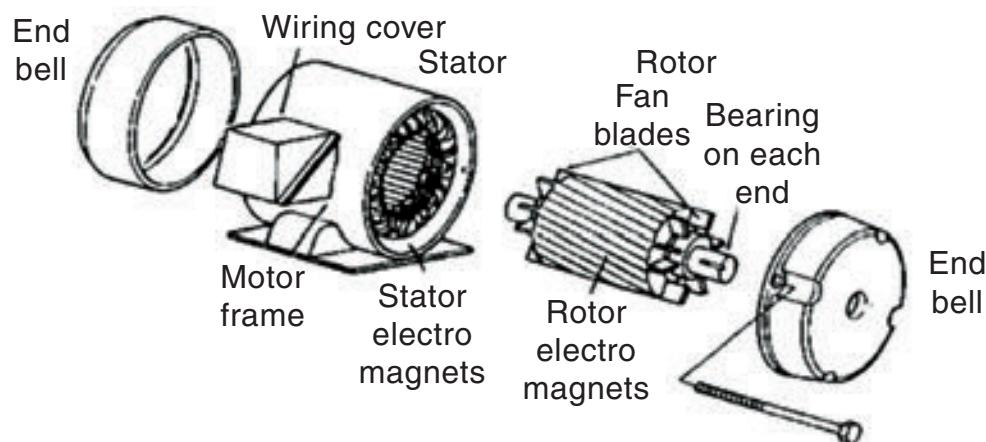


Table 1

Sl. No.	Insulation resistance	Insulation resistance value
1.	Between core and R phase	
2.	Between core and Y phase	
3.	Between core and B phase	

Measure the insulation resistance value between a winding and the stator core with a 500V Megger and record it in table 1, and the value of insulation resistance should be more than $1\text{ M}\Omega$

Table 2

Sl. No.	Insulation resistance	Insulation resistance value
1.	Between R phase and Y phase	
2.	Between Y phase and B phase	
3.	Between B phase and R phase	



Measure the insulation resistance between the two windings with a 500 V megger and record it in table 2, and the insulation value should be more than 1 MΩ

Testing after re-assembling

Apply good quality grease in correct quantity inside the bearing. Then assemble the motor in reverse order as dismantled. Now the air gap

is measured by feeler gauge. Test run is to be done in the motor.

Result

AC three phase squirrel cage induction motor is dismantled by using proper tools. Insulation resistance is measured by megger and tabulated as above. Bearing are tested and grease is applied. Now the motor is running smoothly in good condition.



Case Study 1

Name : K. Balakumar
Father's Name : R. Kesavan
Date of Birth : 25.10.1972
Age : 46

Educational qualifications

Qualifications	Year of passing	Main subjects	School/ College	Percentage
S.S.L.C	April 1998	General	Govt. Boys Hr Sec School, Katpadi, Vellore district	51%
H.S.C	Mar 1990	Vocational (EDA)	Govt. Boys Hr Sec School, Katpadi, Vellore district	71%
B.Com	April 1994	Commerce	Annamalai University, Chidambaram	49%
PGDFM	May 1998	Finance Management	Annamalai University, Chidambaram	54%

Work experience

Designation	Company	Service in years
Senior Manager	Susee motors, Vellore	6 Years
Manger	Overseas sanmar finance ltd, Vellore	5 Years
Executive Manager	Shruthi milk products	6 Years
Director	Shruthi milk products	From 2008



Case Study 2

Name : S. Ramki
Father's Name : Soundarajan
Date of Birth : 10/04/1987
Age : 31

Educational qualifications

Qualifications	Year of passing	Main subjects	School/ College	Percentage
S.S.L.C	April 2002	General	Govt. High School, Periya vadagampattu, Salem district	65%
H.S.C	Mar 2004	Vocational (EDA)	Govt. Hr Sec School, Nadupatti, Salem district	75%
Diploma	April 2006	Electronics and Communication Engineering	Rajaji Polytechnic College, Salem	81% (First Class with honour)

Work experience

Designation	Company	Service in years	Nature of work	Special
Quality control Lab Technician	Firm industries, Hosur	2 Years	Quality Control Lab	
Team Leader	Siemens Dubai airport	8 Years	Airport Operations and Maintenance	Dubai International airport, 3
Team Leader (Technical services)	Emirates airline	From Last 3 Years	Airport Operations and Maintenance	Dubai International airport, Sky Cargo.



Case Study 3

Name : G. Vijayaraj
Father's name : VA. Govindarajan
Date of birth : 17.05.1972
Age : 46

Educational qualifications

Qualifications	Year of passing	Main subjects	School/ College	Percentage
S.S.L.C	April 1987	General	Govt. Boys Hr Sec School, Katpadi, Vellore district	56%
H.S.C	Mar 1990	Vocational (EDA)	Govt. Boys Hr Sec School, Katpadi, Vellore district	68%
DRAC	1991	Refrigeration and Air-Conditioning	Datamatics Business and Secretarial School	60%
B.Com	April 1995	Commerce	University of Madras, Chennai	62%
Auto CAD	1997	Auto CAD	Auto Desk Aacademy (USA)	80%
PGDCA	May 1999	Computer Applications	St Marks Academy	84%

Work Experience

Designation	Company	Service in Years
AC Installation Technician	ARTEC – Dammam, Saudi Arabia	2 Years
AC Installation Foreman	ARTEC – Dammam, Saudi Arabia	2 Years
AC Installation and Service Foreman	ARTEC – Dammam, Saudi Arabia	3 Years
AC Installation, Operation and Maintenance Foreman	Turbine Services – Riyadh, Saudi Arabia	5 Years
Project coordinator	National try generation	Since 2007 to till date



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