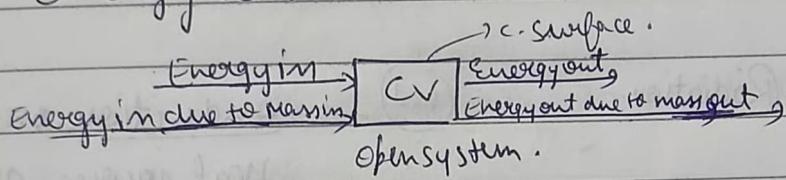


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Prof. Jaggi Das.
Process Heat Transfer.

A system is only defined when we define its boundary.
 control surface \rightarrow control mass. [two approaches]
 control volume - fixed volume

Energy advection.



$$(\Delta E)_{\text{system}} \text{ for isolated system} = 0.$$

$$(\Delta E)_{\text{closed system}} = Q - W.$$

\rightarrow Energy conservation (can be written in a time interval).

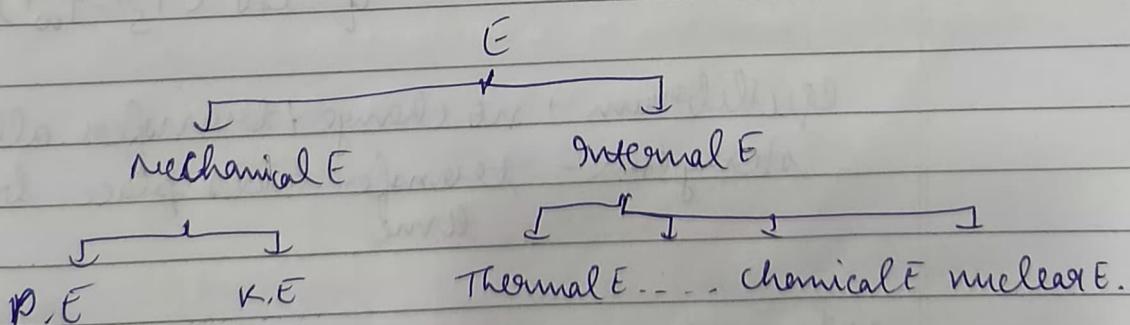
$$\dot{E}_{in} = \dot{E}_{out} + \dot{E}_{gen} = \dot{E}_{accumulated}$$

$$\text{or } \frac{dE_{acc}}{dt} = \dot{E}_{in} - \dot{E}_{out} + \dot{E}_{gen}$$

$E_{generated}$ = volumetric phenomena.

$E_{accumulated}$ = mass phenomena = depends on the mass of the system.

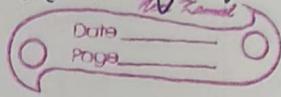
E_{in} & E_{out} \rightarrow depends on surface of system.



Modes of heat transfer (heat enters to system through its boundary)

- (i) Convection
- (ii) Conduction
- (iii) Radiation

for convection - there has to be a bulk motion of liquid.



Conduction. (for any stationary system, steel wool around a furnace (liq, gas or solid, it becomes works on principles of conduction, prominent).

$$\text{heat flux} = q = \frac{\dot{Q}}{A} \text{ (in Watt/m}^2\text{)}$$

$$\text{heat Rate} = \dot{Q}. \text{ (in Watt).}$$

T_{∞}
convection.

Radiation.
heat

conduction in area close to heat source are prominent.

By Fourier's Law of Heat Conduction.

$$q_{\text{conduction}} = -k \frac{dT}{dx}$$

convection = Newton's Law of cooling (for moving systems).
 $q = h(T_s - T_{\infty})$

conduction = Fourier's law $q = -k \frac{dT}{dx}$ (at normal temp.)

Radiation - Stefan Boltzmann Law (at high temp.).
 $q = \epsilon \sigma (T_s^4 - T_{\infty}^4)$.

equilibrium \rightarrow no change / transfer all points at same temp.
steady state - transfer takes place but no change w.r.t. time.

2nd Law of thermodynamics governs heat transfer from high temp to low temperature.

heat transfer by conduction.

Q_{cond} [Heat rate] by conduction (W) $\propto A$

$$\propto \frac{\partial T}{\partial n}$$

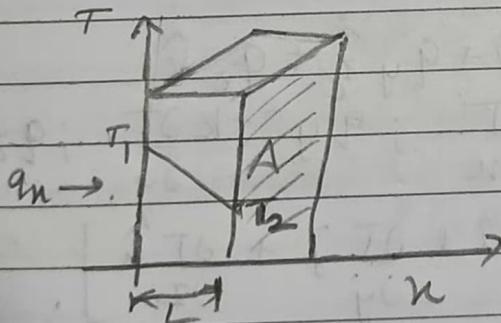
$$Q_{\text{cond}, n} = -R A \frac{\partial T}{\partial n} \quad [\text{Fourier law} \rightarrow \text{phenomenological law}]$$

$$Q_{\text{cond}, n} \propto A \frac{\partial T}{\partial n}$$

R = thermal conductivity = constt of proportionality

just like μ \leftarrow It is a flow property, a material property.
 R is related to KE of molecules

A = \perp to dir. of heat transfer.



$$R_{\text{gas}} = f(T)$$

at higher Temp

R_{gas} is higher
 $\neq f(P)$

no change in R_{gas} with
 change in pressure.

heat T. in Solids by conduction

1) Lattice energy

2) Flow of electrons
 (reason why metals
 are good conductors).

exception - Diamond -
 good conductor of ^{thermal heat} electricity,
 not of electricity.

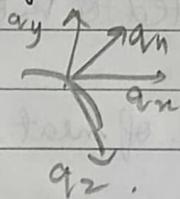
Thermal conductivity of fibrous/porous materials is high less due to air being trapped in it; but they are good insulators of electricity.

Fournier's Law

Assuming : 1) Heat is a 1-dimensional flow
2) Steady state.

$$\Rightarrow Q_{\text{conduction}} = -kA \frac{\partial T}{\partial n}$$

Heat flux is a vector quantity ($\because T = f(n, y)$ \Rightarrow we will have q_n & q_y & thus q_n & q_y)

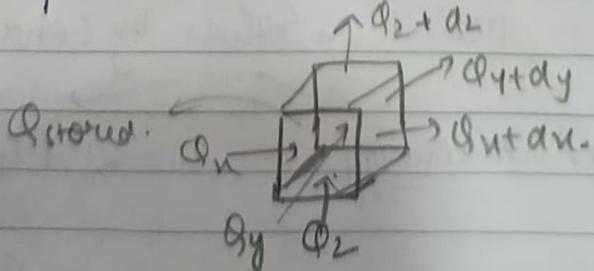


$$q_n = q_n \hat{i} + q_y \hat{j} + q_z \hat{k}$$

$$q_n = k \frac{\partial T}{\partial n}; q_y = -k \frac{\partial T}{\partial y}; q_z = -k \frac{\partial T}{\partial z}$$

$$q = k \left[\frac{\partial T}{\partial n} \hat{i} + \frac{\partial T}{\partial y} \hat{j} + \frac{\partial T}{\partial z} \hat{k} \right].$$

- 1) Assumption - k is constant is all dir. i.e $k_n = k_y = k_z$ isotropic materials materials for which $k_n = k_y = k_z$.



For generalized case.

$$\Delta E_{\text{stored}} = E_{\text{in}} - E_{\text{out}} + E_{\text{gen}}$$

- Assumption
- 1) homogeneous; constt ρ , C_p , etc.
 - 2) Isotropic $k_x = k_y = k_z = k$
 - 3) stationary stationary.

$$\dot{Q}_n = -k \frac{\partial y}{\partial z} \frac{\partial T}{\partial x} \quad \dot{Q}_{n+dn} = \dot{Q}_n + \frac{\partial Q_n}{\partial n} dn.$$

$$\dot{Q}_n - \dot{Q}_{n+dn} = +k dndydz \frac{\partial^2 T}{\partial x^2}$$

$$\dot{Q}_y - \dot{Q}_{y+dy} = k dndydz \frac{\partial^2 T}{\partial y^2}$$

$$\dot{Q}_z - \dot{Q}_{z+dz} = k dndydz \frac{\partial^2 T}{\partial z^2}$$

$$\dot{Q}_{gen} = \dot{q}_{gen} dndydz \quad (in \text{ W/m}^3)$$

a volumetric phenomena

\dot{q}_{gen} = Rate of heat generated / unit volume.

\dot{Q}_{stored} = α mass phenomena.

$$= \rho C_p dndydz \frac{\partial T}{\partial t}$$

$$\dot{Q}_{stored} = \dot{Q}_{in} - \dot{Q}_{out} + \dot{Q}_{gen}.$$

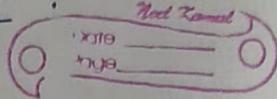
$$\rho C_p dndydz \frac{\partial T}{\partial t} = k dndydz \left(\frac{\partial T}{\partial x} + \frac{\partial T}{\partial y} + \frac{\partial T}{\partial z} \right) + \dot{q}_{gen} dndydz.$$

$$\frac{\rho C_p \partial T}{\partial t} = k \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right) + \dot{q}_{gen}$$

Generalised heat eqⁿ for conduction $T = f(x, y, z, t)$

$$\rightarrow \left[\frac{\rho C_p \partial T}{\partial t} = k \left[\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right] + \dot{q}_{gen} \right]$$

$$\frac{\text{mass diffusivity}}{\text{momentum diffusivity}} = \frac{\text{Smith no.}}{\text{Nusselt no.}}$$



heat flux vector is in a dir. normal to isothermal surface

$$\left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right) + \frac{\dot{q}_{gen}}{k} = \left(\frac{\rho C_p}{k} \right) \frac{\partial T}{\partial t}$$

heat diffusion equation in cartesian coordinates,

$\frac{\rho C_p}{k}$ has dimension of m^2/s .

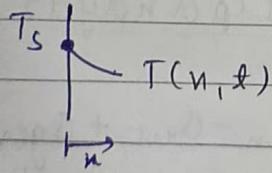
$$\frac{\rho C_p}{k} = \frac{1}{\alpha} = \text{1/thermal diffusivity.}$$

$\alpha = \frac{k}{\rho C_p}$ = thermal diffusivity. \rightarrow It tells how fast heat is getting diffused.

* lower C_p - less heat absorbed
more heat conducted

→ Boundary conditions for heat diffusion eqn at surface ($n=0$)

1) at any particular surface the temp. of surface = constant.

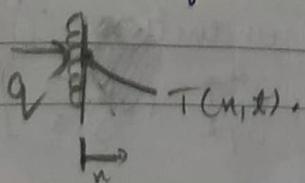


→ can happen if surface is in contact with phase changing material.

$$T(0, t) = T_s.$$

Boundary condition of 1st kind \rightarrow Dirichlet B.C \rightarrow temp. is fixed

2). convection surface condition constant surface heat flux.



↳ when there is a electrical wiring with constant voltage or current

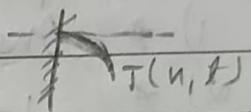
Finite heat flux -

$$-\frac{k}{\partial x} \frac{\partial T}{\partial x} \Big|_{x=0} = q_s$$

2nd type of B.C \rightarrow Neumann boundary cond'

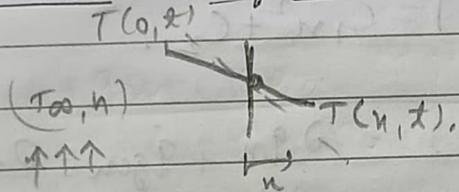
For insulated / Adiabatic surface -

$$\frac{\partial T}{\partial x} \Big|_{x=0} = 0$$



Special type of Neumann boundary cond'

3). Convection surface condition.



Convective flux = conductive flux

$$-k \cdot h [T_\infty - T(0, t)] = -\frac{k}{\partial x} \frac{\partial T}{\partial x} \Big|_{x=0}$$

T_∞ = ambient temp. at infinite distance from surface.

C.V conduction analysis.

$$\text{Special} \cdot \frac{\partial^2 T}{\partial n^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} + \frac{q_{gen}}{K} = \frac{1}{\alpha} \frac{\partial T}{\partial t}$$

1- ① steady state heat conduction with no heat generation,

$$\therefore \frac{\partial^2 T}{\partial n^2} = 0 \therefore \frac{\partial T}{\partial n} = C_1 n; T = \frac{C_1 n^2}{2} + C_2$$

B.C to use $n=0, T=T_0$ } (if given)
 $n=L, T=T_L$

Our goal is to increase the heat transfer or reduce the heat loss.

Special Cases

- 1) * One dimensional S.S., heat conduction with heat generation
- 2) * 1-D, S, heat conduction with no heat generation
- 3) * 2-D, S.S., heat conduction with no heat generation.
- 4) * 1-D unsteady state, heat conduction with no heat generation.

$$2) \frac{\partial^2 T}{\partial n^2} = 0 \Rightarrow T = C_1 n^2 + C_2.$$

$$1) \frac{\partial^2 T}{\partial n^2} + \frac{q_{gen}}{k} = 0. \quad = \frac{\partial q_n}{\partial n} + \frac{q_{gen}}{k} = 0.$$

$$3) \frac{\partial^2 T}{\partial n^2} + \frac{\partial^2 T}{\partial y^2} = 0$$

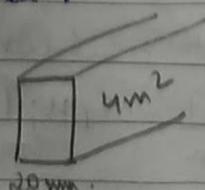
$$4) \frac{\partial^2 T}{\partial n^2} = \frac{1}{\alpha} \frac{\partial T}{\partial t}$$

\rightarrow Q. 20 mm thickness of cross sectional area ($2m \times 2m$)

$$k = 0.029 \text{ W/m (K)}$$

Temp. distributions in the wall at any instant of time
is $T(x) = a + bx$ $a = 1400K$ $b = -1000K/m$.

Determine q ; q . at $x=0.8$ $m = 20 \text{ mpa}$. Do S.S. conditions exist.



$$\cancel{Q_n = \bar{Q}_n - RA \frac{\partial T}{\partial n}}$$

$$Q_n = -0.029 \times 4 \times b$$

$$Q_n|_{n=0} = -0.029 \times 4 \times (-1000) \\ = 116 \text{ W}$$

$$q_n|_{n=0} = \frac{116}{4} = 29 \text{ W/m}^2$$

$$Q_n|_{n=20} = 116 \text{ W}$$

$$Q_n|_{n=0} = 29 \text{ W/m}^2$$

\therefore steady state exists $\because Q$ & q does not change with time and dist.

$$T = a + bn + cn^2 \quad c = -300$$

$$q_{gen} = 1000 \text{ W/m}^3 \quad \rho = 1600 \frac{\text{kg}}{\text{m}^3} \quad k = 0.029 \frac{\text{W}}{\text{mK}}$$

$$c_p = 4 \frac{\text{kJ}}{\text{kgK}}$$

Determine $q_{in} - q_{out}$.

$$\frac{\partial^2 T}{\partial n^2} + \frac{q_{gen}}{k} = \frac{c_p}{k} \frac{\partial T}{\partial t}$$

$$q_{in} - q_{out} = k \cancel{\frac{\partial^2 T}{\partial n^2}} \frac{RA \frac{\partial T}{\partial n}}{\cancel{\partial n^2}}$$

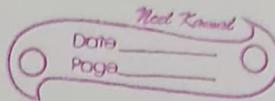
$$= 0.029 \times 2 \times 2 \times 20 \times 10^{-3} \text{ K}^\circ \text{C}$$

$$= Q_n|_{n=0} - Q_n|_{n=20} \times 10^{-2} \\ = RA \left[b + 2cn - b - 2cn \right]$$

$$= 0.029 \times 4 \times [2 \times (-300) \times 0 - 2 \times (-300) \times 20 \times 10^{-3}]$$

$$= 0.029 \times 4 \times 2 \times 300 \times 2 \times 10^{-3}$$

$$= \underline{1.392}$$



$$q_{in}|_{k=0} = 0.029 \times 4 \times (1000 + 500) \text{ W/m}^2.$$

$$q_{in}|_{k=1} = 117.392 \text{ W/m}^2.$$

(ii). ~~$q_{in} - q_{out} + q_{gen} = q_{acc}$~~

~~$(q_{in} - q_{out}) + q_{gen} = q_{acc}$~~

$$= 1.392 \times 4 + 1000 \times 4 \times 12.0 \times 10^{-3} = q_{acc}$$

$$= \underline{\underline{13.568 \text{ W}}}$$

(iii). ~~$\frac{\partial^2 T}{\partial x^2} + \dot{q}_{gen} = \frac{C_p}{K} \frac{\partial T}{\partial t}$~~

$$\cancel{2C} \frac{\partial T}{\partial t} = \dot{q}_{gen} \cancel{\frac{K}{C_p}}$$

$$= - \frac{300}{4 \times 1600}$$

$$2C + \dot{q}_{gen} = \frac{C_p}{K} \frac{\partial T}{\partial t}$$

$$\left(-600 + \frac{1000}{0.029} \right) = \frac{4 \times 1600}{0.029} \frac{\partial T}{\partial t}$$

$$\boxed{\frac{\partial T}{\partial t} = 0.15353 \text{ K/sec}}$$

$$\rightarrow \frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} + \frac{q_{gen}}{K} = \frac{1}{\alpha} \frac{\partial T}{\partial t}.$$

case 1 → 1d SS; no heat generation

$$K \frac{\partial^2 T}{\partial x^2} = 0.$$

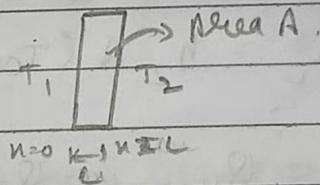
$$\Rightarrow \frac{d}{dx} \left(K \frac{\partial T}{\partial x} \right) = 0.$$

$$\frac{dq_x}{dx} = 0$$

$$\Rightarrow q_x = f(x),$$

Heat transfer does not affect change in dir. of heat transfer or \perp to it.

∴ Temperature profile = $T(x) = C_1 x + C_2$



$$T(0) = T_1 = C_2$$

$$T(\Delta x) = T_2 = C_1 \Delta x + C_2$$

$$\frac{T_2 - T_1}{\Delta x} = C_1$$

$$\therefore T(x) = \frac{T_2 - T_1}{L} x + T_1.$$

for $\Delta x = L$

$$\Rightarrow T(x) = \left(\frac{T_2 - T_1}{L} \right) x + T_1$$

$K = \text{constant. . (assumption).}$

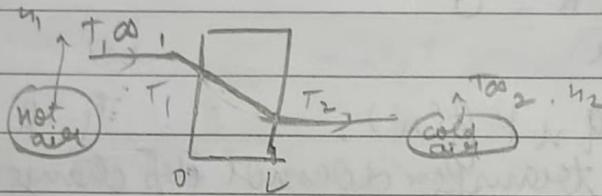
If $K = K_0 (1 + \beta T)$.

$$\frac{R dT}{dx} = C_1$$

$$R_0 (1 + \beta T) \frac{dT}{dx} = C_1$$

$$\int_{T_1}^{T_2} R_0 (1 + \beta T) dT = \int_{x_1}^{x_2} C_1 dx$$

$$R_0(T_2 - T_1) + \frac{\beta}{2} (T_2^2 - T_1^2) = C_1 x$$



$$Q_{n,conv_1} = h_1 A (T_{\infty 1} - T_1)$$

$$Q_{n,cond} = \frac{k A (T_1 - T_2)}{L}$$

$$Q_{n,conv_2} = h_2 A (T_{\infty 2} - T_2)$$

$$Q_{n,conv_1} = Q_{n,cond} = Q_{n,conv_2} \quad (\text{due to steady state})$$

(1 D ∵ Q_n).

$$h_1 A (T_{\infty 1} - T_1) = \frac{k A (T_1 - T_2)}{L} = h_2 A (T_{\infty 2} - T_2)$$

$$h_1 (T_{\infty 1} - T_1) = \frac{k (T_1 - T_2)}{L} = h_2 (T_{\infty 2} - T_2)$$

If h_1 & h_2 are not known

$$h_1 = f(v, P, \mu, C_p, k)$$

Its value is obtained using empirical correlation.

$$\mu = f_n (Re, Pr)$$

$$\frac{hD}{k} = C \left(\frac{D \cdot v \cdot P}{\mu} \right)^{0.8} \left(\frac{C_p \cdot \mu}{k} \right)^{0.3}$$

$$Q_n = Q_{n, \text{conv}, 1} = Q_{n, \text{cond.}} = Q_{n, \text{conv}, 2}$$

$$T_{\infty 1} - T_1 = \frac{Q_n}{h_1 A}$$

$$+ T_1 - T_2 = \frac{Q_n}{k A} \frac{L}{L}$$

$$+ T_2 - T_{\infty 2} = \frac{Q_n}{h_2 A}$$

$$T_{\infty 1} - T_{\infty 2} = \frac{Q_n}{h_1 A} \left[\frac{1}{h_1 A} + \frac{L}{k A} + \frac{1}{h_2 A} \right]$$

$$\frac{T_{\infty 1} - T_{\infty 2}}{Q_n} = \frac{1}{h_1 A} + \frac{L}{k A} + \frac{1}{h_2 A}$$

$$\frac{T_{\infty 1} - T_{\infty 2}}{Q_n} = \frac{1}{A} \left[\frac{1}{h_1} + \frac{L}{k} + \frac{1}{h_2} \right].$$

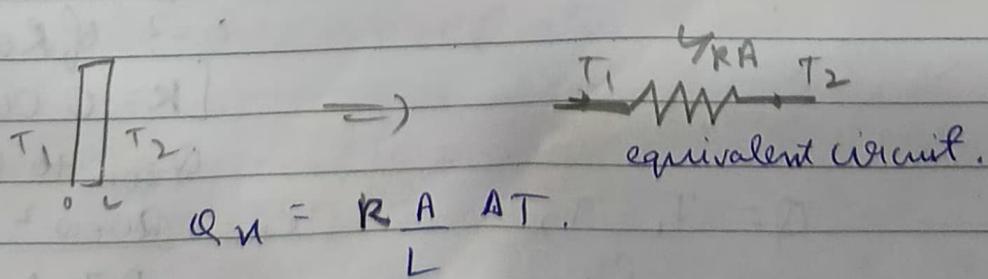
$T_{\infty 1} - T_{\infty 2} \rightarrow$ heat transfer Driving force or
Driving potential

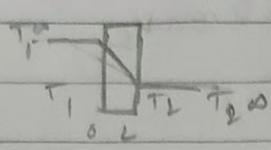
$Q_n \rightarrow$ heat flow rate.

Driving potential / heat flow rate = Resistance

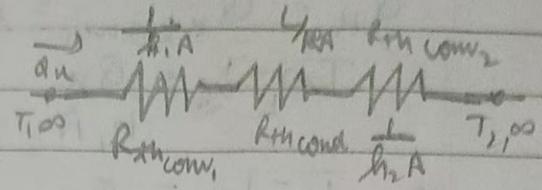
$$R_{th, q} = \text{Resistance to heat flow rate} = \left[\frac{1}{h_1} + \frac{L}{k} + \frac{1}{h_2} \right]^{-1} A$$

→





\Rightarrow

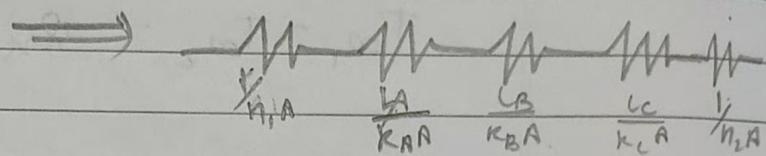
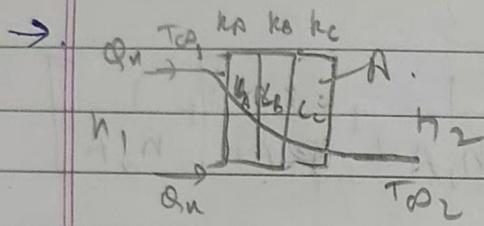


$$\text{Resistivity} = \frac{L}{\sigma A}$$

$$\Leftrightarrow R_{th} = \frac{L}{kA}$$

σ = Electrical conductivity

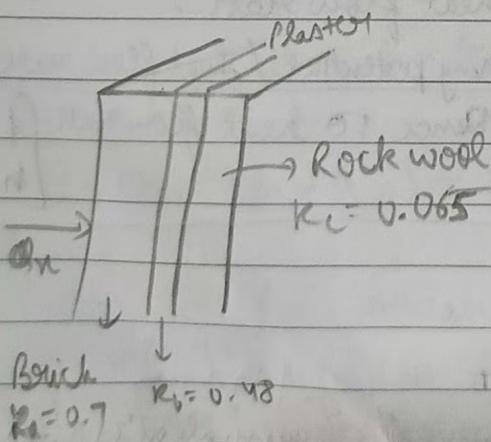
k = thermal conductivity.



$$Q_n = \frac{\Delta T_{ov}}{R_{thov}} \quad ov = \text{overall.}$$

$$= \frac{T_{ov1} - T_{ov2}}{R_{thov}}$$

$$R_{thov} = \frac{1}{h_1 A} + \sum_{i=A}^C \frac{l_i}{k_i A} + \frac{1}{h_2 A}$$



20 cm layer of brick wall
[$k = 0.7 \text{ W/m°C}$]

5 cm layer of plaster
[$k = 0.48 \text{ W/m°C}$]

$L = ?$ of Rockwool.

[$k = 0.065 \text{ W/m°C}$]

Q_{loss} to be reduced by 60%.

$$Q = \frac{T_1 - T_2}{R_{th}}$$

$$R_{th} = \frac{20 \times 10^{-2}}{0.7 \times A} + \frac{5 \times 10^{-2}}{0.48 \times A} + \frac{L}{0.065 \times A}$$

$$Q' = \frac{T_1 - T_2}{R_{th}} \quad R_{th} = \frac{20 \times 10^{-2}}{0.7 A} + \frac{5 \times 10^{-2}}{0.48 A} + \frac{L'}{0.065 A}$$

$$Q' = \frac{1}{0.4} = \frac{R_{th}}{R_{th}}$$

$$= \frac{20 \times 10^{-2}}{0.7} + \frac{5 \times 10^{-2}}{0.48} + \frac{L'}{0.065} = 0.4 \cdot 1$$

$$\frac{20 \times 10^{-2}}{0.7} + \frac{5 \times 10^{-2}}{0.48} + \frac{L'}{0.065} = 0.4$$

$$= \frac{20 \times 10^{-2}}{0.7} (1 - 0.4) + \frac{5 \times 10^{-2}}{0.48} (1 - 0.4) + \frac{(0.4)L' - 0.4L'}{0.065} = 0.$$

\leftarrow Initially $L' = 0$.

$$\Rightarrow \frac{20 \times 10^{-2}}{0.7} (0.6) + \frac{5 \times 10^{-2}}{0.48} (0.6) = \frac{0.4L'}{0.065}$$

$$\Rightarrow L' = 0.015$$

$$\Rightarrow L' = \underline{\underline{1.5 \text{ cm}}}$$

$\rightarrow Q$. thickness = 5 cm $k = 0.69 \text{ W/m}^{\circ}\text{C}$ of brick wall - insulation ($k = 0.05 \text{ W/m}^{\circ}\text{C}$).

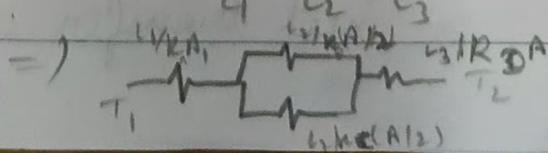
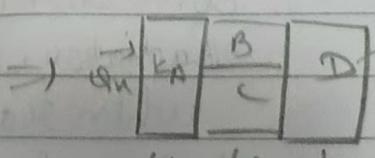
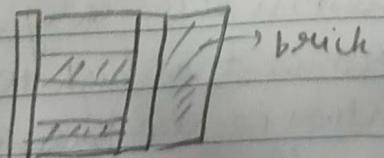
gypsum sheaths [$k = 0.9 \text{ W/m}^{\circ}\text{C}$] \rightarrow 4 cm thickness.

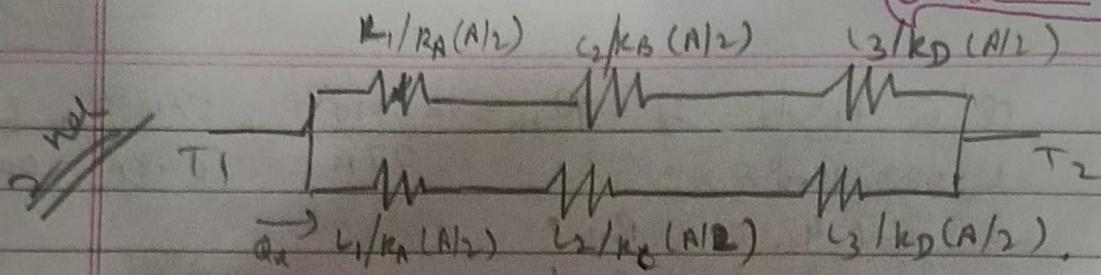
insulation is fixed to brick wall by (2x4) wooden studs.

(4.13 x 9.21 cm) $k = 0.15 \text{ W/m}^{\circ}\text{C}$.

Estimate heat loss & overall heat transfer coefficient of wall. Determine R value of wall.

~~155~~





1st circuit → assumption → across N.T. surfaces are
isothermal

2nd circuit → assumption → along N.T. surfaces are
adiabatic.

as $|k_B - k_c|$ value ↑ R_{th} , becomes more different for R_{th} .

$|k_B - k_c| \uparrow \rightarrow$ multidimensional N.T. ↑.

non-adiabatic → secondary N.T.

Primary N.T. $\rightarrow T_1 \rightarrow T_2$

This different circuit is used for multidimensional N.T.

$$Q = h A \Delta t$$

conduction heat transfer coefficient. = local heat transfer coefficient.

$$Q_n = U A (\Delta T)_{ov} = \Delta T_{ov} / \left[\frac{1}{h_1 A} + \sum \frac{R_i}{k_i A} + \frac{1}{h_2 A} \right]$$

$$\frac{1}{U A} = \frac{1}{h_1 A} + \left\{ \frac{R_i}{k_i A} + \frac{1}{h_2 A} \right\} = \text{overall heat transfer coefficient.}$$

convection is less in stationary system.

Radiation is prominent at high temp.

when radiation is also present; we use ^{include} radiation heat transfer coefficient

heat exchanger \rightarrow used to give heat \rightarrow a tubular / circular structure.

$$R_{th, \text{overall}} = \frac{1}{UA}$$

$\frac{1}{U}$ = overall heat transfer coefficient

$$\left[\frac{1}{U} = h_1 + \sum \frac{l_i}{k_i} + \frac{1}{h_2} \right]$$

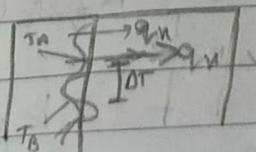
R -Value = $\frac{1}{U}$ = Resistance value of insulators.
 \therefore used to define effectiveness of insulators.

~~Imp:~~ Assumption used in alone problems \rightarrow smooth walls
 \therefore e. heat coming into it = heat going out of it.

\rightarrow Temp. drop due to thermal contact resistance
 Contact resistance arises due to rough wall i.e. not in contact with all points but only at few points and the gap is filled with fluid of low thermal conductivity.

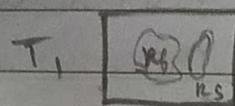
$$R_{th, \text{contact}} = \frac{T_A - T_B}{q_m} = \text{contact resistance.}$$

To calculate q_m we will use parallel connection



This contact resistance must be included in calculations. If not included it must be mentioned (otherwise use Thermal Resistance of different solid-solid interfaces).

Porous solids



\rightarrow It must have some eff. thermal conductivity (k_{eff})

$$Q_n = k_{eff} A \Delta T.$$

$$\Delta T = T_1 - T_2.$$

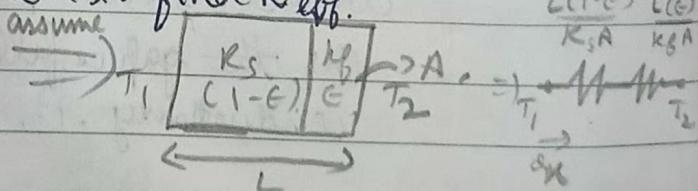
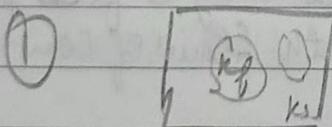
$$T_1 > T_2$$

$$\boxed{\epsilon = \frac{\text{void fraction}}{\text{total volume}}}$$

$$k_{eff} = f(\epsilon, k_s, k_f, \text{geometric arrangement})$$

- Saturated porous solid - pores filled with a particular material
- Unsaturated porous solid - pores are filled with diff. filler material.

Method to find k_{eff} .



$$Q_n = \frac{Q_n}{A} = k_{eff} A (\Delta T) / L = R_{th}$$

$$\Rightarrow \frac{\Delta T}{Q_n} = \frac{L}{k_{eff} A} = R_{th} = \frac{L(1-\epsilon)}{R_s A} + \frac{L\epsilon}{k_f A}$$

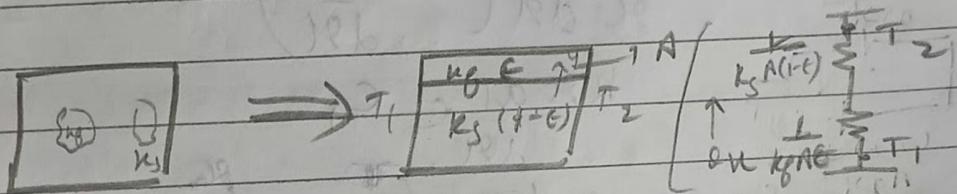
~~$$+ k_{eff} = -R_f (L - L\epsilon) + k_s \epsilon L$$~~

$$\frac{L}{k_{eff}} = \frac{k_f (L - L\epsilon) + k_s \epsilon L}{k_f k_s}$$

$$\frac{k_{eff}}{x} = \frac{k_s k_f}{k(k_f - k_f \epsilon + k_s \epsilon)}$$

$$k_{eff} = \frac{k_s k_f}{k_f(1-\epsilon) + k_s}$$

$$\frac{L}{k_{eff}} = \left(\frac{1-\epsilon}{k_s} \right) + \frac{\epsilon}{k_f}$$



~~$$R_{th} = \frac{L}{k_{eff} A} = \left(\frac{L}{k_f A \epsilon} \right)^{-1} + \left(\frac{L}{k_s A (1-\epsilon)} \right)^{-1}$$~~

$$\frac{L}{k_{eff} A} = R_{th} = \frac{i}{k_s A (1-\epsilon)} + \frac{L}{k_f A \epsilon}$$

$$k_{eff} = k_s (1-\epsilon) + k_f \epsilon$$

with change in direction k changes as seen alone \Rightarrow this violates isomorphic assumption

The above series gives two extreme values of effective thermal resistivity.

→ Heat Exchanger. — Double pipe — common in industry.
— coil and tube —

For cylindrical coordinates.

If $r > r_1$

more heat loss in radial direction

then we can assume 1d, S.S, no heat gen.

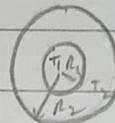
$\varphi_1, T(r)$ to be found.

$$\frac{\partial^2 T}{\partial r^2} + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} + \frac{q}{k} = \frac{1}{\alpha} \frac{\partial T}{\partial t}$$

$$\Rightarrow \frac{1}{r} \frac{d}{dr} \left(r \frac{dT}{dr} \right) = 0.$$

$$r \frac{dT}{dr} = C_1$$

$$\frac{r dT}{C_1 T_1} = \frac{k}{r} dt = \int_{R_1}^{R_2} \frac{dr}{r}$$



$$\frac{R}{C_1} (T_2 - T_1) = \ln \frac{R_2}{R_1}$$

at $r = R_2, T = T_2$

$$\frac{R}{C_1} (T_2 - T_1) = \ln \frac{R_2}{R_1}$$

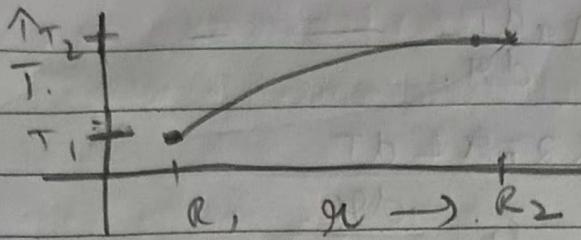
$$C_1 = \frac{R}{\ln \left(\frac{R_2}{R_1} \right)} (T_2 - T_1)$$

$\frac{R}{R_1} = \frac{R(T - T_1)}{R(T_2 - T_1)} \ln \left(\frac{R_2}{R_1} \right)$
 $\ln \left(\frac{R}{R_1} \right) = \left(\frac{T - T_1}{T_2 - T_1} \right) \ln \left(\frac{R_2}{R_1} \right)$

$$\ln \left(\frac{R}{R_1} \right) = \frac{R(T - T_1)}{R(T_2 - T_1)} \ln \left(\frac{R_2}{R_1} \right)$$

$$T(r) = T_1 + (T_2 - T_1) \frac{\ln(r/R_1)}{\ln(R_2/R_1)}$$

$$T(r) = T_1 + (T_2 - T_1) \frac{\ln(r/R_1)}{\ln(R_2/R_1)}$$



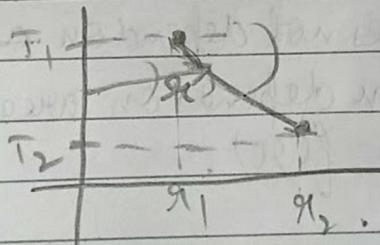
$$Q_{\text{in}} = -K A_{\text{in}} \frac{dT}{dr}$$

~~A_{in} = 2πr₁dr~~. Area of heat transfer is

$$\underline{A_{\text{in}} = 2\pi r L}$$

not constt. it keeps on changing.

temp profile is linear for wall but logarithmic for cylindrical.



$$Q(r) = -K 2\pi r L \times \frac{(T_2 - T_1)}{\ln(R_2/R_1)} \times \frac{R_1}{R_1} \times \frac{1}{r_1}$$

$$\frac{dT}{dr} = \frac{(T_2 - T_1)}{\ln(R_2/R_1)} \times \frac{R_1 \times 1}{r_1 \times R_1}$$

$$Q(r) = -K \frac{2\pi L}{\ln(R_2/R_1)} \times \frac{(T_2 - T_1)}{r}$$

$$\textcircled{1} Q(r) = -K \left(\frac{2\pi L}{\ln(R_2/R_1)} \right) (T_2 - T_1).$$

mean $Q(r_1) = K \frac{(2\pi L)}{\ln(R_2/R_1)} (T_1 - T_2).$

$$Q_A = -K A \frac{dT}{dr}$$

$$= -K 2\pi r L \frac{dT}{dr}$$

$$\frac{Q_A}{K(2\pi L)} \int_{R_1}^{R_2} \frac{dr}{r} = \int_{T_1}^{T_2} dT$$

$$\frac{Q_A}{K(2\pi L)} \ln\left(\frac{R_2}{R_1}\right) = \ln(T_2 - T_1)$$

$$\Rightarrow Q_A = (T_1 - T_2) \frac{K(2\pi L)}{\ln(R_2/R_1)} \quad Q_A \neq 0$$

$$Q_A = f(r), \quad \ln(R_2/R_1).$$

But $Q_A \neq f(r)$.

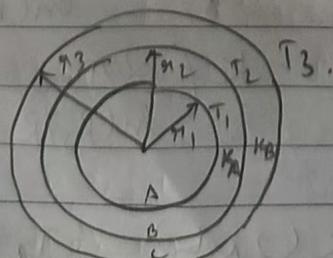
\Rightarrow By Fourier Law the rate of heat flow is constant and does not depend on axial radius.

\therefore heat flux depends on area & to heat flow rate transfer.
thus $q_A = f(r)$.

$$q_A = \frac{Q_A}{A_g}$$

$$\therefore R_{th, \text{conductivity}} = \frac{\ln(R_2/R_1)}{2\pi L K}$$

\therefore Steam conveying pipe contains insulation.



$$Q_A = \frac{(T_1 - T_2)2\pi L K_A}{\ln(R_2/R_1)} = \frac{(T_2 - T_3)2\pi L K_B}{\ln(R_3/R_2)} \quad (\because Q_A \text{ is const.})$$

$$T_1 - T_2 = \frac{Q_{\text{R}} \ln(R_2/R_1)}{2\pi L K_A}$$

$$T_2 - T_3 = \frac{Q_{\text{R}} \ln(R_3/R_2)}{2\pi L K_B}$$

$$T_1 - T_3 = \frac{Q_{\text{R}}}{2\pi L} \left[\frac{\ln(R_2/R_1)}{K_A} + \frac{\ln(R_3/R_2)}{K_B} \right]$$

$$\therefore Q_{\text{R}} = (T_1 - T_3) \frac{(2\pi L)}{K_B \ln(R_2/R_1) + K_A \ln(R_3/R_2)}$$

$$\therefore R_{\text{th, overall}} = \frac{(K_B \ln(R_2/R_1) + K_A \ln(R_3/R_1))}{2\pi L}$$

$$R_{\text{th, overall}} = \frac{\ln\left(\frac{R_2}{R_1}\right)^{K_B} \times \ln\left(\frac{R_3}{R_2}\right)^{K_A}}{2\pi L K_A K_B}$$

Application → Insulation of a copper pipe carrying steam.

For n radial systems.

$$R_{\text{th, overall}} = \frac{\ln\left[\left(\frac{R_2}{R_1}\right)^{K_{n-1}} \times \left(\frac{R_3}{R_2}\right)^{K_{n-2}} \times \dots \times \left(\frac{R_n}{R_{n-1}}\right)^{K_1}\right]}{2\pi L (K_1 \dots K_n)}$$

$$\therefore R_{\text{th, overall}} = \frac{1}{2\pi L} \sum_i \frac{\ln(R_{i+1}/R_i)}{K_i}$$

$$Q_{\text{R}} = \frac{\Delta T_{\text{ov}}}{2\pi} \sum_{i=1}^n \frac{\ln(R_{i+1}/R_i)}{R_i K_i}$$

→ Q. SS $K=19 \text{ W/m°C}$ of 4cm ID and 10cm OD asbestos - 5cm layer $K=0.2 \text{ W/m°C}$.

$T_{\text{inside}} = 400^\circ\text{C}$ $T_{\text{outside}} = 37^\circ\text{C}$.

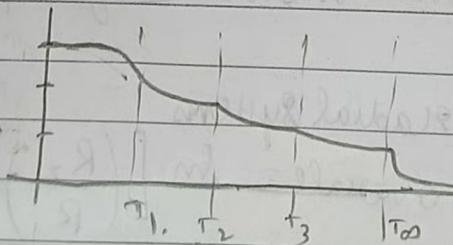
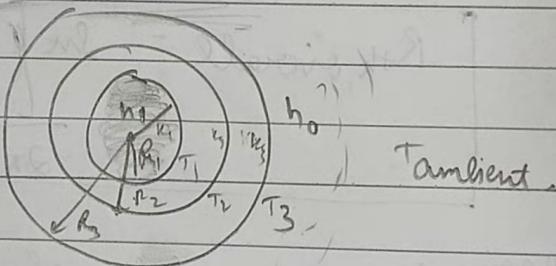
Find heat loss per meter of tube length

temp. at tube insulation interface.

$$Q_{\text{loss}} = \frac{\Delta T}{\frac{1}{K_{\text{ss}}} \ln\left(\frac{R_2}{R_1}\right) + \frac{1}{K_I} \ln\left(\frac{R_3}{R_2}\right)}$$

$$Q_{\text{loss}} = \frac{T_1 - T_2}{\frac{1}{2\pi K_I} \ln\left(\frac{R_3}{R_2}\right)}.$$

Conduction of heat in 1st tube h_i = ^{convection coeff} conductivity of steam.



convection at R_i & by hot sig. fluid & at R_n to ambient environment.

$$Q_{\text{loss}} = \frac{\Delta T_{\text{ov}}}{\frac{1}{h_i A_i} \sum_{i=1}^n \frac{1}{2\pi L} \ln\left(\frac{R_{i+1}}{R_i}\right) + \frac{1}{h_o A_o}}$$

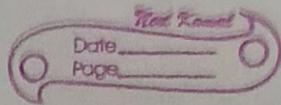
$$R_{\text{th}, \text{ov}} = \frac{1}{h_i 2\pi R_i L} + \frac{1}{2\pi L} \sum_{i=1}^n \frac{1}{K_i} \ln\left(\frac{R_{i+1}}{R_i}\right) + \frac{1}{h_o 2\pi R_o L}$$

$$Q_{\text{loss}} = h A \Delta T$$

$$= U A \Delta T$$

$U = \frac{Q_{\text{loss}}}{\Delta T} = \text{Overall heat transfer coefficient}$

$$R_{th} = \frac{1}{UA}$$



Overall heat transfer coefficient depends on total temp difference taking both conduction & convection

$$\frac{1}{U} = \frac{1}{AR_{th}}$$

$$\therefore R_{th} = \frac{1}{UA}$$

$\frac{1}{U}$ = Overall heat transfer coefficient.

$$\frac{1}{U} = \int R_{th} dA \quad \because A \text{ is variable we can't simply define overall U-T coefficient.}$$

$$\therefore Q_i = Q_o$$

$$\therefore U_i A_i = U_o A_o$$

but $W_i \neq W_o$

$$\therefore A_i \neq A_o$$

\therefore we can thus define overall heat transfer coefficient over an area.

$$\therefore \frac{1}{UA_o} = \frac{1}{h_i A_i} + \sum \frac{\ln(R_{i+1}/R_i)}{2\pi L k_i} + \frac{1}{h_o A_o}$$

$$\Rightarrow \frac{1}{U_o} = \frac{A_o}{h_i A_i} + \sum \frac{\ln(R_{i+1}/R_i)}{2\pi L k_i} + \frac{A_o}{h_o A_o}$$

= Overall heat transfer coefficient over an area.

$$\text{Hence } \frac{1}{U_i} = \frac{A_i}{h_i A_i} + \sum \frac{\ln(R_{i+1}/R_i)}{2\pi L k_i} + \frac{A_i}{h_o A_o}$$

For a single pipe, there are two heat transfer coefficient that can be defined for two convection taking place.

Q) $T \text{ of } \text{N}_2\text{O} = 80^\circ\text{C}$, tube = $2.5\text{cm} \pm \text{I.D.}$

$5\text{mm} = \text{wall thickness.}$

Tube's $k = 16\text{W/m}^\circ\text{C}$ $h_i = 3500\text{W/m}^2\text{}/^\circ\text{C}$.

Estimate overall $h_o = 7.6\text{W/m}^2\text{}/^\circ\text{C}$.

heat transfer coefficient $T_{\infty} = 30^\circ\text{C}$.

& heat loss per

unit length.

Spherical coordinates

$$\frac{1}{r^2} \left(\frac{\partial^2 (rT)}{\partial r^2} \right) + \frac{1}{r^2 \sin \theta} \frac{\partial}{\partial \theta} \left(\sin \theta \frac{\partial T}{\partial \theta} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial^2 T}{\partial \phi^2} + \frac{q}{R} = \frac{1}{r^2} \frac{\partial T}{\partial r}$$

1D, S.S.

$$\Rightarrow \frac{1}{r^2} \left(\frac{\partial^2 (rT)}{\partial r^2} \right) = 0.$$

$$\frac{\partial^2 (rT)}{\partial r^2} = 0.$$

$$\frac{\partial (rT)}{\partial r} \neq f(r) \neq 0$$

$$\frac{\partial (rT)}{\partial r} = C_1$$

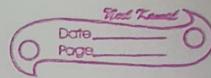
$$\therefore \partial r T = C_1 r + C_2$$

~~$$T_2 - T_1 = C_1 + C_2$$~~

$$Q_R = -k A_R \frac{dT}{dr}$$

$$A_R = 4\pi r^2$$

$$Q_R = Q_R + \alpha R$$



$$\frac{Q_{g1}}{K_1 \pi r_1^2} \cdot \int_{r_1}^{r_2} \frac{dr}{r^2} = \frac{\Delta T}{T_1 - T_2}$$

$$\Rightarrow R_{\text{th, cond}} = \frac{1}{U_A K} \left(\frac{1}{R_1} - \frac{1}{R_2} \right).$$

→ Find $R_{\text{th, overall}}$ for composite material
deriving temp. profile for sphere.