

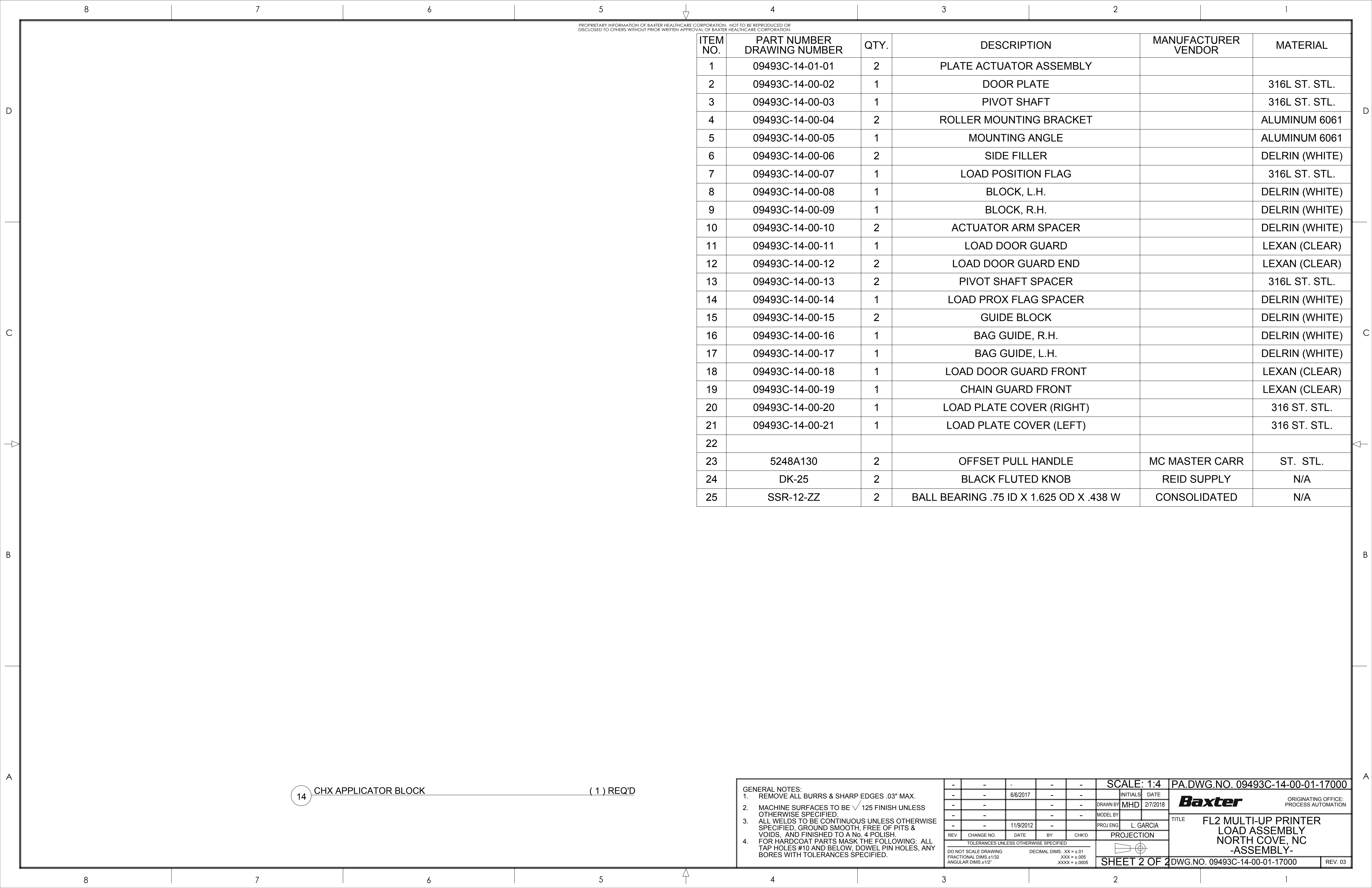


14 LOAD ASSEMBLY (1) REQ'D

- GENERAL NOTES:
1. REMOVE ALL BURRS & SHARP EDGES .03" MAX.
 2. MACHINE SURFACES TO BE ✓ 125 FINISH UNLESS OTHERWISE SPECIFIED.
 3. ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SPECIFIED. GROUND SMOOTH, FREE OF PITS & VOIDS. AND FINISHED TO A No. 4 POLISH
 4. FOR HARDCOAT PARTS MASK THE FOLLOWING: ALL TAP HOLES #10 AND BELOW, DOWEL PIN HOLES, ANY BORES WITH TOLERANCES SPECIFIED.

-	-	-	-	-	SCALE: 1:3	PA.DWG.NO. 09493C-14-00-01-17000	
-	-	6/6/2017	-	-	INITIALS	DATE	 ORIGINATING OFFICE: PROCESS AUTOMATION
-	-	-	-	-	DRAWN BY	MHD 2/7/2018	
-	-	-	-	-	MODEL BY	MHD 9/24/2009	
-	-	11/9/2012	-	-	PROJ ENG	L. GARCIA	
REV	CHANGE NO.	DATE	BY	CHK'D	PROJECTION		TITLE FL2 MULTI-UP PRINTER LOAD ASSEMBLY NORTH COVE, NC -ASSEMBLY-
TOLERANCES UNLESS OTHERWISE SPECIFIED					 SHEET 1 OF 2		
DO NOT SCALE DRAWING		DECIMAL DIMS: .XX ± .01					
FRACTIONAL DIMS ±1/32		.XXX ± .005					
ANGULAR DIMS ±1/2°		.XXXX ± .0005			DWG.NO. 09493C-14-00-01-17000		REV. 03

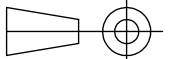


PROPRIETARY INFORMATION OF BAXTER HEALTHCARE CORPORATION. NOT TO BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT PRIOR WRITTEN APPROVAL OF BAXTER HEALTHCARE CORPORATION.

ITEM NO.	PART NUMBER DRAWING NUMBER	QTY.	DESCRIPTION	MANUFACTURER VENDOR	MATERIAL
1	09493C-14-01-01	2	PLATE ACTUATOR ASSEMBLY		
2	09493C-14-00-02	1	DOOR PLATE		316L ST. STL.
3	09493C-14-00-03	1	PIVOT SHAFT		316L ST. STL.
4	09493C-14-00-04	2	ROLLER MOUNTING BRACKET		ALUMINUM 6061
5	09493C-14-00-05	1	MOUNTING ANGLE		ALUMINUM 6061
6	09493C-14-00-06	2	SIDE FILLER		DELRIN (WHITE)
7	09493C-14-00-07	1	LOAD POSITION FLAG		316L ST. STL.
8	09493C-14-00-08	1	BLOCK, L.H.		DELRIN (WHITE)
9	09493C-14-00-09	1	BLOCK, R.H.		DELRIN (WHITE)
10	09493C-14-00-10	2	ACTUATOR ARM SPACER		DELRIN (WHITE)
11	09493C-14-00-11	1	LOAD DOOR GUARD		LEXAN (CLEAR)
12	09493C-14-00-12	2	LOAD DOOR GUARD END		LEXAN (CLEAR)
13	09493C-14-00-13	2	PIVOT SHAFT SPACER		316L ST. STL.
14	09493C-14-00-14	1	LOAD PROX FLAG SPACER		DELRIN (WHITE)
15	09493C-14-00-15	2	GUIDE BLOCK		DELRIN (WHITE)
16	09493C-14-00-16	1	BAG GUIDE, R.H.		DELRIN (WHITE)
17	09493C-14-00-17	1	BAG GUIDE, L.H.		DELRIN (WHITE)
18	09493C-14-00-18	1	LOAD DOOR GUARD FRONT		LEXAN (CLEAR)
19	09493C-14-00-19	1	CHAIN GUARD FRONT		LEXAN (CLEAR)
20	09493C-14-00-20	1	LOAD PLATE COVER (RIGHT)		316 ST. STL.
21	09493C-14-00-21	1	LOAD PLATE COVER (LEFT)		316 ST. STL.
22					
23	5248A130	2	OFFSET PULL HANDLE	MC MASTER CARR	ST. STL.
24	DK-25	2	BLACK FLUTED KNOB	REID SUPPLY	N/A
25	SSR-12-ZZ	2	BALL BEARING .75 ID X 1.625 OD X .438 W	CONSOLIDATED	N/A

14 CHX APPLICATOR BLOCK (1) REQ'D

GENERAL NOTES:
1. REMOVE ALL BURRS & SHARP EDGES .03" MAX.
2. MACHINE SURFACES TO BE $\sqrt{125}$ FINISH UNLESS OTHERWISE SPECIFIED.
3. ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SPECIFIED, GROUND SMOOTH, FREE OF PITS & VOIDS, AND FINISHED TO A No. 4 POLISH.
4. FOR HARDCOAT PARTS MASK THE FOLLOWING: ALL TAP HOLES #10 AND BELOW, DOWEL PIN HOLES, ANY BORES WITH TOLERANCES SPECIFIED.

-	-	-	-	-	SCALE: 1:4	PA.DWG.NO. 09493C-14-00-01-17000
-	-	6/6/2017	-	-	INITIALS DATE	Baxter ORIGINATING OFFICE: PROCESS AUTOMATION
-	-		-	-	DRAWN BY MHD 2/7/2018	
-	-		-	-	MODEL BY	TITLE FL2 MULTI-UP PRINTER LOAD ASSEMBLY NORTH COVE, NC -ASSEMBLY-
-	-	11/9/2012	-		PROJ ENG L. GARCIA	
REV	CHANGE NO.	DATE	BY	CHK'D	PROJECTION	
TOLERANCES UNLESS OTHERWISE SPECIFIED						
DO NOT SCALE DRAWING FRACTIONAL DIMS ±1/32 ANGULAR DIMS ±1/2°					DECIMAL DIMS: XX = ±.01 .XXX = ±.005 .XXXX = ±.0005	

SHEET 2 OF 2

DWG.NO. 09493C-14-00-01-17000

REV. 03