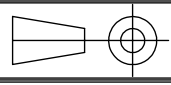


SECTION A-A

5 BARCODE ASSEMBLY (1) REQ'D

GENERAL NOTES: 1. REMOVE ALL BURRS & SHARP EDGES .03" MAX. 2. MACHINE SURFACES TO BE $\sqrt{125}$ FINISH UNLESS OTHERWISE SPECIFIED. 3. ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SPECIFIED. GROUND SMOOTH, FREE OF PITS & VOIDS, AND FINISHED TO A No. 4 POLISH. 4. FOR HARD COAT PARTS MASK THE FOLLOWING: ALL TAP HOLES #10 AND BELOW, DOWEL PIN HOLES, ANY BORES WITH TOLERANCES SPECIFIED.				SCALE: 1:4		PA.DWG.NO. 09493C-05-00-01-17000	
REV	CHANGE NO.	DATE	BY	CHKD	INITIALS	DATE	TITLE
-	-	6/5/2017	-	-	MHD	2/18/2018	FL2 MULTI-UP PRINTER
-	-	-	-	-	MHD	5/18/2011	MAIN ASSEMBLY
-	-	-	-	-	L. GARCIA	-	NORTH COVE, NC
TOLERANCES UNLESS OTHERWISE SPECIFIED				PROJECTION		-ASSEMBLY-	
DIMS ARE IN INCHES FRACTIONAL DIMS: 1/32 ANGULAR DIMS: 1/2°				DO NOT SCALE DRAWING DECIMAL DIMS: .001 XXX ± .005		DWG.NO. 09493C-05-00-01-17000	
				SHEET 1 OF 2		REV. 03	

8		7		6		5		4		3		2		1																
ITEM NO.	PART NUMBER DRAWING NUMBER	QTY.	DESCRIPTION	SPARE PARTS	MANUFACTURER VENDOR	MATERIAL																								
1	09493C-05-01-01	1	FRAME ASSEMBLY																											
2	09493C-01-02-01	5	PRINT HEAD ASSEMBLY																											
3	09493C-05-08-01	4	FOIL ROLLER ASSEMBLY																											
4	09493C-05-09-01	5	FOIL SUPPORT ASSEMBLY																											
5	09493C-05-10-01	1	TRAVERSE SERVO ASSEMBLY																											
6																														
7	09493C-05-00-12	1	MOTOR MOUNTING PLATE			316 ST. STL.																								
8																														
9																														
10	09493C-05-00-15	1	PULLEY MODIFIED, LARGE		BRECO FLEX	ALUM 6061																								
11																														
12	09493C-05-00-17	1	GEAR RACK (MODIFIED)		MARTIN	ST. STL.																								
13	09493C-05-00-18	1	HOME TARGET, VERTICAL			316 ST. STL.																								
14	09493C-05-00-19	1	HOME TARGET, HORIZONTAL			316 ST. STL.																								
15	09493C-05-00-20	1	PROX BRACKET, VERTICAL HOME			316 ST. STL.																								
16	09493C-05-00-21	1	PROX BRACKET, HORIZONTAL HOME			ALUMINUM 6061																								
17	09493C-05-00-22	2	CARD STAND OFF			ALUMINUM																								
18	09493C-05-00-23	1	FILM BREAK SENSOR BRACKET, LONG			316 ST. STL.																								
19																														
20																														
21	09493C-05-00-26	1	TOP CARD MTG. PLATE			DELRIN (WHITE)																								
22	09493C-05-00-27	1	BOTTOM CARD MTG. PLATE			DELRIN (WHITE)																								
23	09493C-05-00-28	5	CARD MTG. PLATE			DELRIN (WHITE)																								
24																														
25	09493C-05-00-30	5	FILM BREAK SENSOR BRACKET			316L ST. STL.																								
26																														
27																														
28	09493C-05-00-33	1	ELECTRICAL ENCLOSURE			316 ST. STL.																								
29																														
30																														
31	09493C-05-00-35	2	CARD MOUNTING PLATE BRACKET			316 ST. STL.																								
32	09493C-05-00-36	2	MANIFOLD			ALUMINUM 6061																								
33	09493C-05-00-37	5	T-SLOT NUT			316 ST. STL.																								
34																														
35	54790 / A-12P10	1	PANEL FOR JUNCTION BOX		HOFFMAN / PENTAIR																									
36	09493C-05-04-01	1	FOIL REWIND ASSEMBLY																											
37	09493C-05-03-01	1	DANCER ASSEMBLY																											
38	09493C-05-05-01	1	FOIL FEED ASSEMBLY																											
39	09493C-05-06-01	1	PINCH ROLLER ASSEMBLY																											
40	09493C-05-07-01	1	FOIL PINCH ASSEMBLY																											
41	200XL037BFX	1	TIMING BELT		BRECO-FLEX																									
42	KDM10-07	1	*ORDER PER PNEU BOM*		SMC																									
43	GSX30-0602-MFM-RA1-268-RB	1	*ORDER PER ELEC BOM*		EXLAR																									
44	SLG60-010-KMGS-ABB-268	1	*ORDER PER ELEC BOM*		EXLAR																									
						<div>GENERAL NOTES: 1. REMOVE ALL BURRS & SHARP EDGES .03" MAX. 2. MACHINE SURFACES TO BE $\sqrt{\hspace{1cm}}$ 125 FINISH UNLESS OTHERWISE SPECIFIED. 3. ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SPECIFIED, GROUND SMOOTH, FREE OF PITS & VOIDS, AND FINISHED TO A No. 4 POLISH. 4. FOR HARDCOAT PARTS MASK THE FOLLOWING: ALL TAP HOLES #10 AND BELOW, DOWEL PIN HOLES, ANY BORES WITH TOLERANCES SPECIFIED.</div>					-		-		-		-		-		SCALE: 1:4		PA.DWG.NO. 09493C-05-00-01-17000							
											-		-		6/5/2017		-		-		-				INITIALS		DATE			
											-		-		-		-		-		-				DRAWN BY		MHD		2/16/2018	
											-		-		-		-		-		-				-		MODEL BY			
											-		-		-		-		PROJ ENG		L. GARCIA		TITLE FL2 MULTI-UP PRINTER MAIN ASSEMBLY NORTH COVE, NC -ASSEMBLY-							
											REV		CHANGE NO.		DATE		BY		CHK'D		PROJECTION									
											TOLERANCES UNLESS OTHERWISE SPECIFIED																			
											DO NOT SCALE DRAWING FRACTIONAL DIMS ±1/32 ANGULAR DIMS ±1/2°					DECIMAL DIMS: .XX = ±.01 .XXX = ±.005 .XXXX = ±.0005														
											SHEET 2 OF 2		DWG.NO. 09493C-05-00-01-17000		REV. 03															