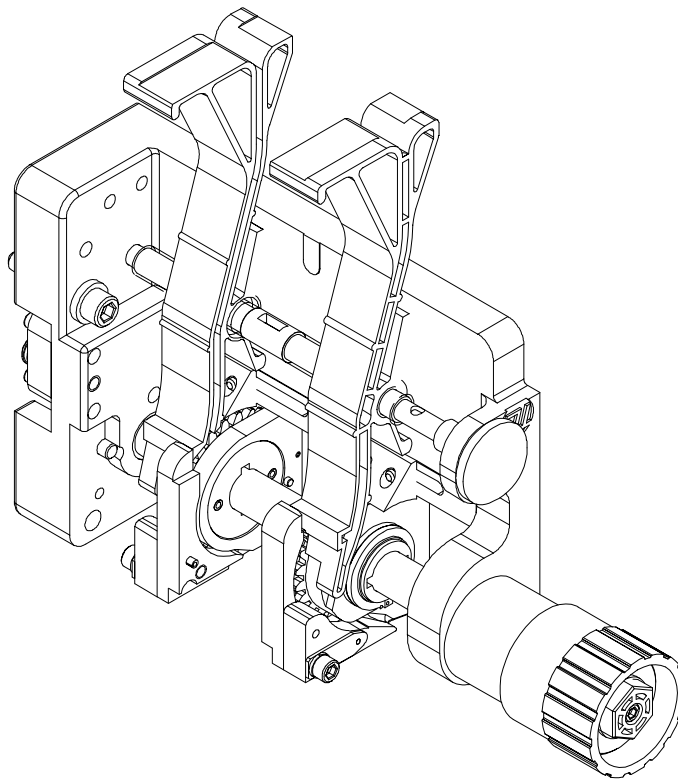


45983102

DISPENSING HEAD ASSY

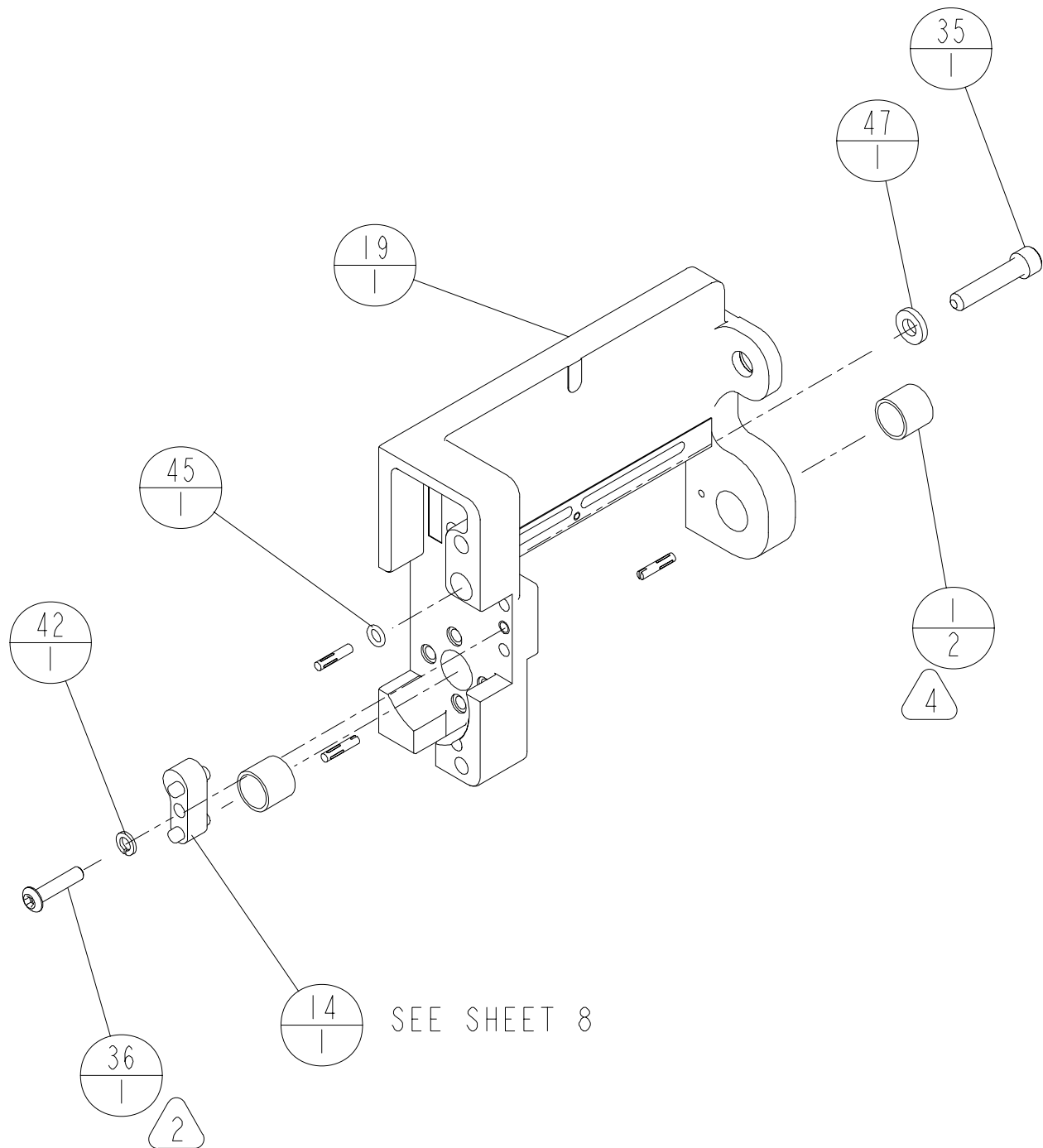
OBSOLETE-REPLACED BY 49081901



OBSOLETE-REPLACED BY 49081901



DRAWN: DAP	DATE: 18FEB99
REV: B	CO: 84343 SH 1 OF 12

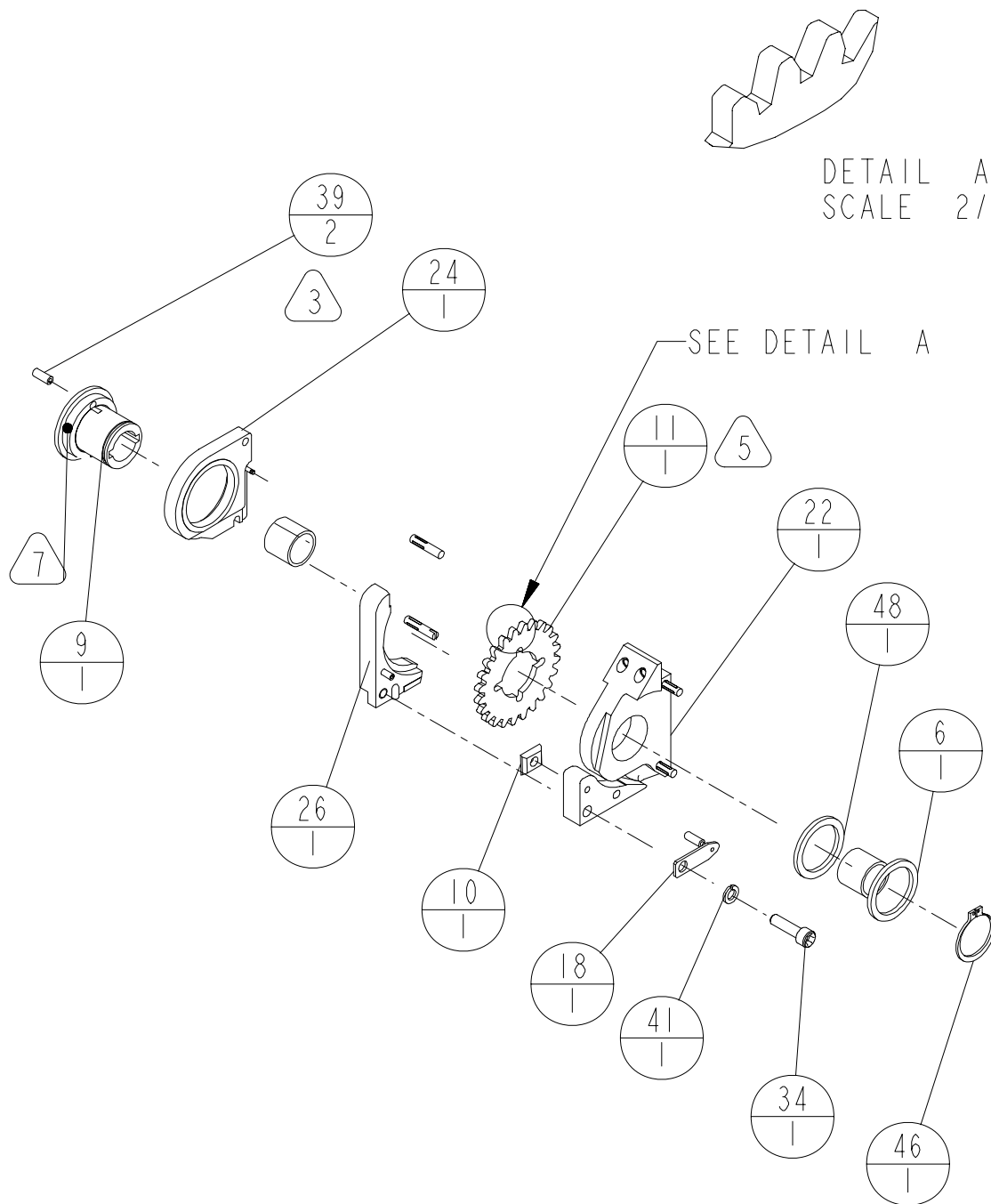


SH 3

REV B

45983102

DISPENSING HEAD ASSY

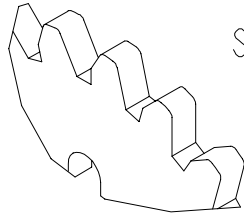


SH 4

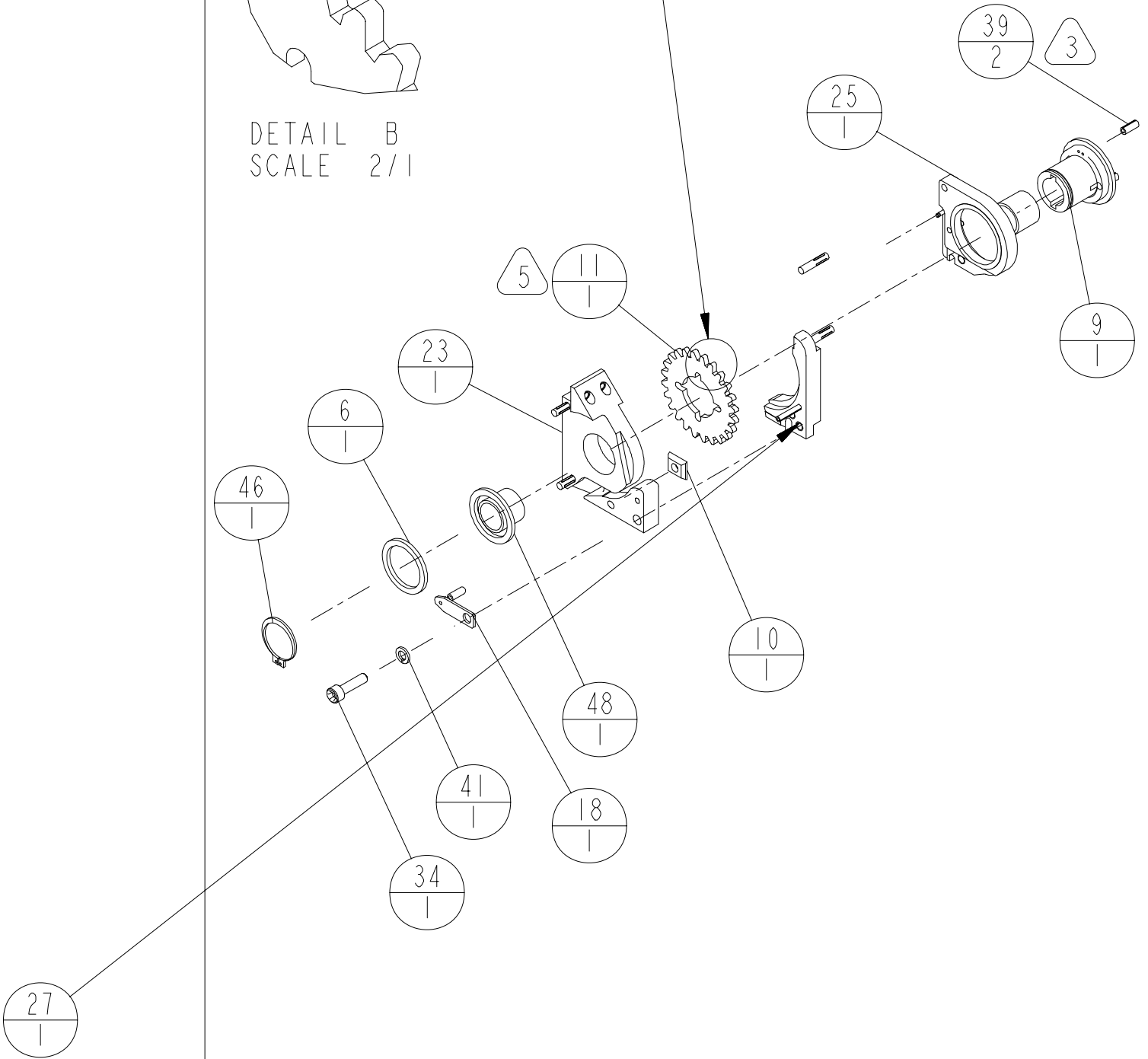
REV B

45983102

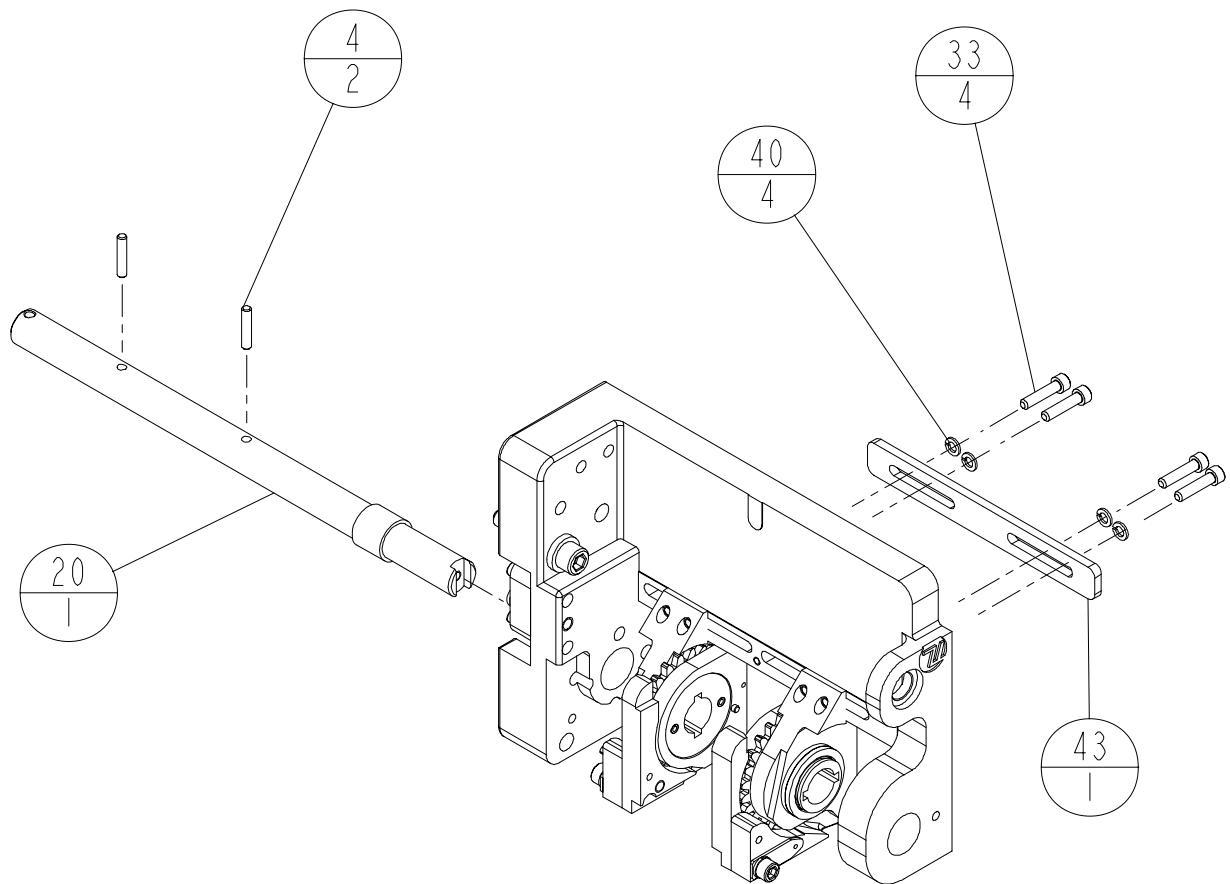
DISPENSING HEAD ASSY

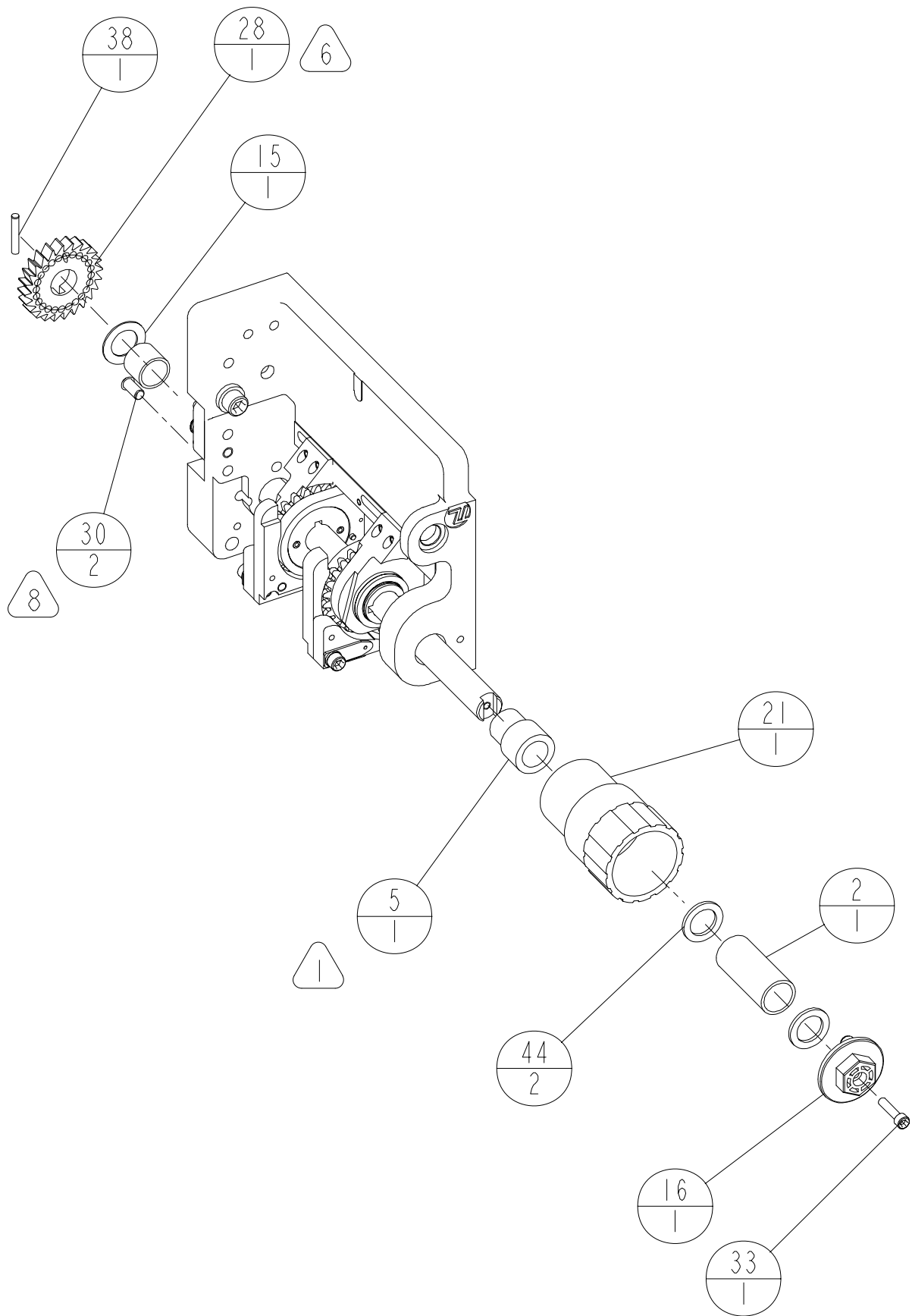
DETAIL B
SCALE 2/1

SEE DETAIL B



SCALE 7/16



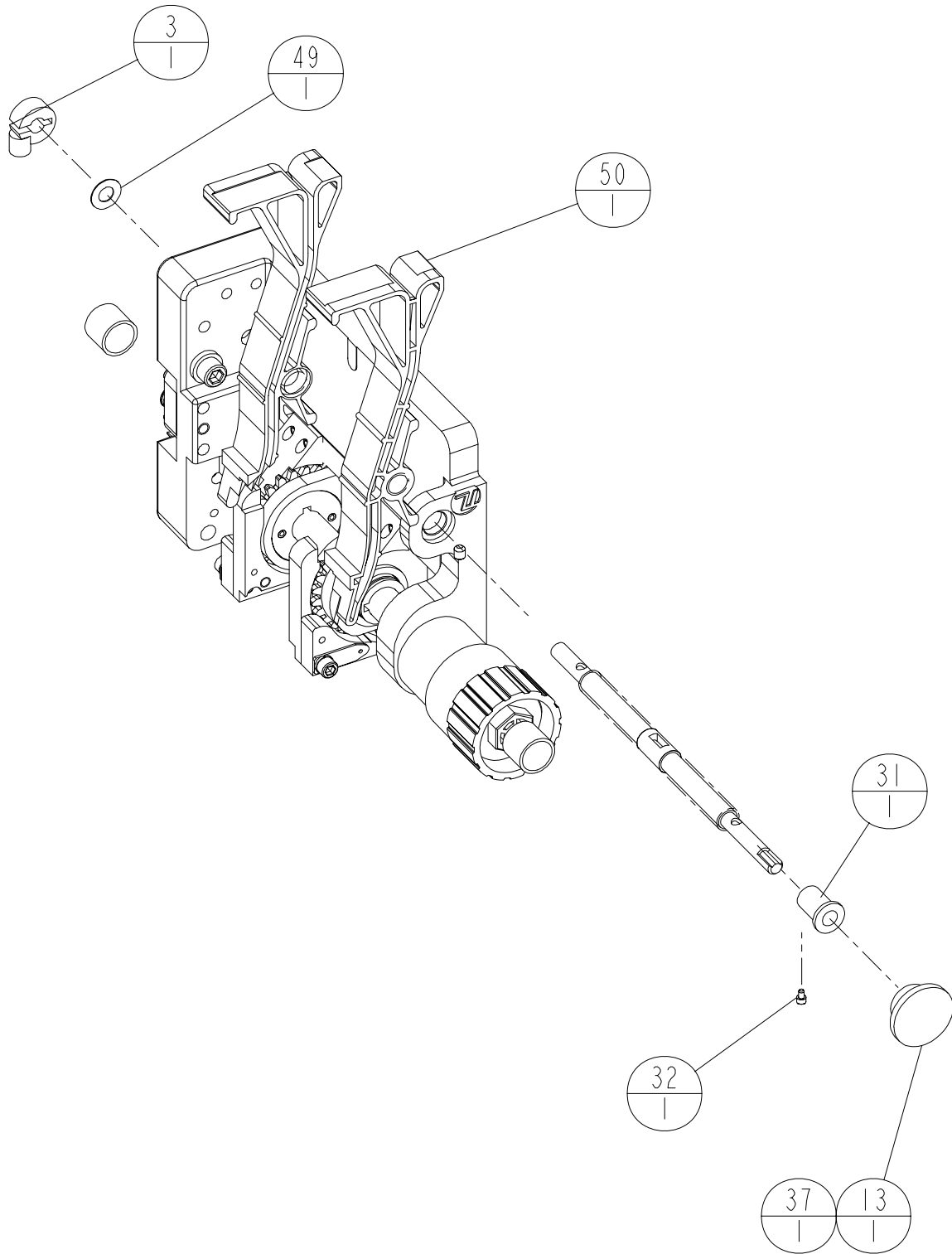


SH 7

REV B

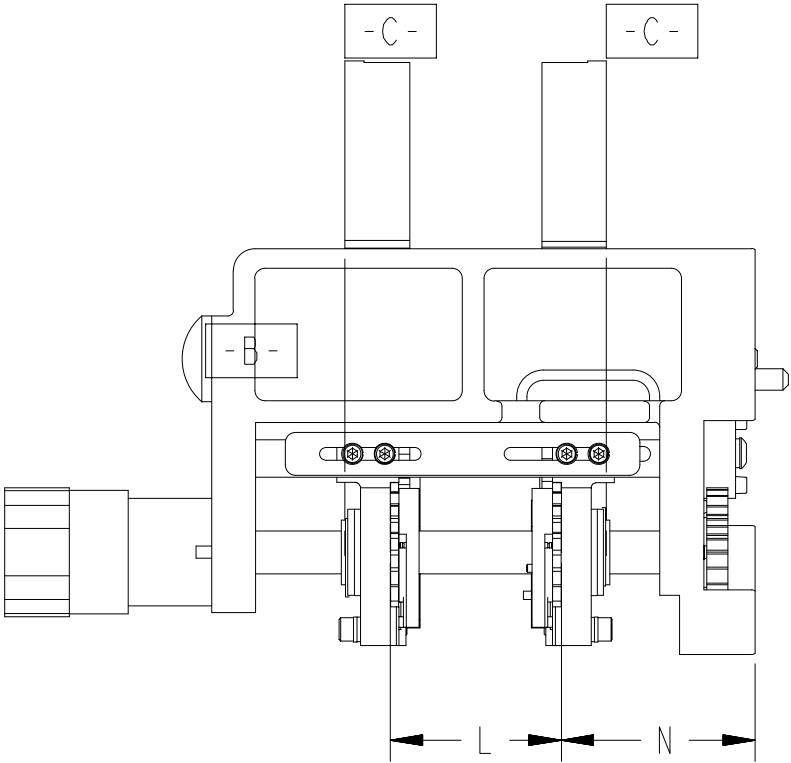
45983102

DISPENSING HEAD ASSY

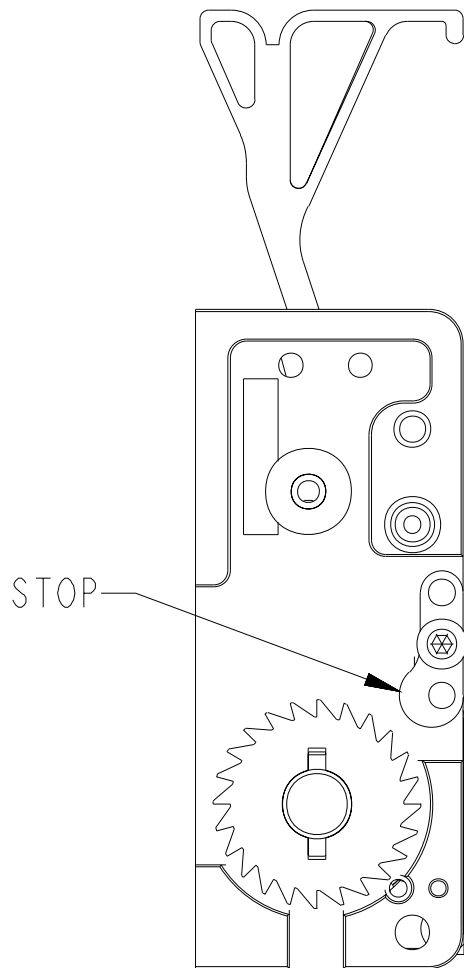


SH 8	REV B	45983102	DISPENSING HEAD ASSY
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UIC P/N	CLASS	"L"±.010	"N"±.010
REF	C	2.730	1.885
REF	B	2.417	2.041
45983101	A	2.000	2.250
REF	AA	1.792	2.354

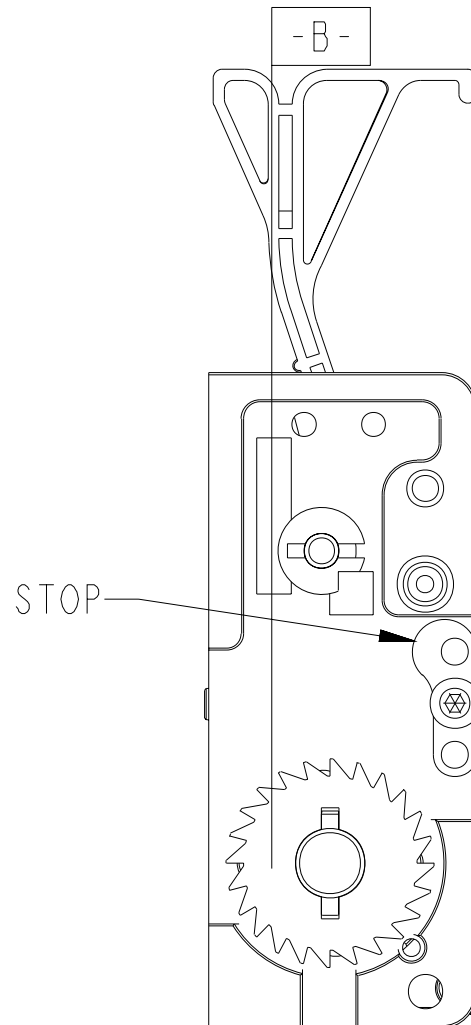


SCALE



.200 PITCH CONFIGURATION

* NOTE ORIENTATION OF STOP



.400 PITCH CONFIGURATION

* NOTE ORIENTATION OF STOP

SH 10

REV B

45983102

DISPENSING HEAD ASSY



1. INSTALL CLUTCH, P/N 24380000, SO THAT SHAFT, P/N 45989901, ROTATES FREELY IN CCW DIRECTION.



2. SECURE WITH BLKM07402.



3. ORIENT SPRING PIN, P/N 80014121, WITH GROOVE TOWARD CENTER OF HUB, P/N 45987801, AND PRESS FLUSH TO LARGE DIA.



4. PRESS BUSHING, P/N 10219004, FLUSH TO OUTSIDE OF DIE HOUSING, P/N 45989801.



5. NOTE ORIENTATION OF INDEX WHEEL, P/N 45988201.



6. APPLY 40833809(MAGNALUBE) IN SPHERICAL HOLES BEFORE ASSEMBLING.



7. APPLY LIGHT COAT OF 40833809 TO THIS SURFACE ONLY, ON BOTH HUBS.



8. INSTALL BALL PLUNGERS IN THE HORIZONTAL LOCATIONS.

SH 11		REV B	45983102	DISPENSING HEAD ASSY	
DET NO.	ITEM NO.		DESCRIPTION	QTY	U/M
1	10219004		BUSHING, DU	2	EA
2	10249368		SPRING, COMPRESSION	1	EA
3	10457011		CLAMP, STEEL COLLAR	1	EA
4	21502000		DRIVE PIN	2	EA
5	24380000		ROLLER BEAR. CLUTCH	1	EA
6	43460501		WASHER, NYLON	2	EA
9	45987801		HUB	2	EA
10	45987901		CUTTER	2	EA
11	45988201		INDEX WHEEL	2	EA
13	45988801		KNOB	1	EA
14	45989001		STOP	1	EA
15	45989101		WASHER, THRUST	1	EA
16	45989201		CAP	1	EA
18	45989401		RETAINER, ASSY	2	EA
19	45989802		HOUSING, DISP HD	1	EA
20	45989901		SHAFT	1	EA
21	46121201		KNOB, CONTROL	1	EA
22	46191101		CUTTER HOUSING ASSY, LH	1	EA
23	46191201		CUTTER HOUSING ASSY, RH	1	EA
24	46191301		INNER GUIDE ASSY, LH	1	EA
25	46191401		INNER GUIDE ASSY, RH	1	EA
26	46191501		OUTER GUIDE ASSY, LH	1	EA
27	46191601		OUTER GUIDE ASSY, RH	1	EA
28	46276401		RATCHET, DRIVE DETENT	1	EA
30	46293101		BALL PLUNGER	2	EA
31	46295801		BEARING, FLANGE	1	EA
32	80000005		SHCS 2-56 X 1/8	1	EA
33	80000304		SHCS 6-32 X 5/8	5	EA
34	80000404		SHCS 8-32 X 5/8	2	EA
35	80000608		SHCS 1/4-20 X 1 1/4	1	EA

[illegible]