



Mechanical Bill Of Material

Part Name : Instrument Cluster
Costumer : HVN
Model : K56R
Revision Status : MP Rev

Plant Code : AVV
Date : January 4th, 2021
Rev. No : 6
Ref. Docs. : K56R_BOM_V6.3_20190612 (CN00117461)

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Line No.	Level					Part Number	Description	BAAN Part Number	Part type	Level	Qty		Unit	Supplier	Spec	Dimension W x H x D (mm)	Mass (gr)	CN#	Note
	0	1	2	3	4						K56R ABS	K56R NO ABS							
Max=4						Max=22	Max=30	Max=17		Max=2									
1	X					37100-K56 -V520-M1	METER ASSY COMB	-	make	0	0	1	Unit	AVV	K56R, Black, Gun Metal ring, White back lighting, Without ABS	196.8 X 80.2 X 56	286	M-19-F0626	change p/n due to new costumer drawing release
2	X					37100-K56 -V620-M1	METER ASSY COMB	-	make	0	1	0	Unit	AVV	K56R, Black, Gun Metal ring, White back lighting, With ABS	196.8 X 80.2 X 56	286	M-19-F0626	change p/n due to new costumer drawing release
3	X					VPKYHF-10849-AD	CLUS ASY INSTR (K56R)	FSKYHF010849-ADOM	make	1	1	0	Unit	AVV	K56R, Black, Gun Metal ring, White back lighting, With ABS	196.8 X 80.2 X 56		CN00117461	Up suffix cluster assy p/n due to child part up suffix
4	X					VPKYHF-10849-BD	CLUS ASY INSTR (K56R)	FSKYHF010849-BDOM	make	1	0	1	Unit	AVV	K56R, Black, Gun Metal ring, White back lighting, Without ABS	196.8 X 80.2 X 56		CN00117461	Up suffix cluster assy p/n due to child part up suffix
5		X				VPKYHF-18B968-AD	LBL-RADO RECV IDENT	-	ref	2	1	0	pc(s)		UH71-AA 60 x 15 mm , ribbon for label 60 x 15 mm	60 x 15 mm			Up suffix Label p/n due to cluster assy up suffix
6		X				VPKYHF-18B968-BD	LBL-RADO RECV IDENT	-	ref	2	0	1	pc(s)		UH71-AA 60 x 15 mm , ribbon for label 60 x 15 mm	60 x 15 mm			Up suffix Label p/n due to cluster assy up suffix
7		X				VPJZKF-10890-AB	MSK ASY-ICLUS		make	2	1	1	pc(s)	AVV	AES, Black, anti fog, emblem	196.8 X 80.2 X 31.2		CN00114524	Remove BAAN P/N below due to align with BAAN System
8			X			VP9BQF-19D543-AA	ANTI FOG COATING MATERIAL		buy	3	0.4	0.4	ml	Yamamitsu Oil	Yamamitsu Oil, Glass shut.	163.5 X 41.2 X 2			Update mixture ratio due to internal process improvement
9			X			AVV1141	Destilated water		buy	3	0.8	0.8	ml	MINN TANKETA CO., LTD.	Aqua destilated water	92.4 X 11.5 X 3			Update mixture ratio due to internal process improvement
10			X			VPJZKF-10890-BA	MSK SUBASY-I/CLUS	CMJZKF010890-BA10	buy	3	1	1	pc(s)	HONORIS	AES, Black, Main lens clear, lens common smoke, ring gun metal paint	196.8 X 80.2 X 31.2	68.5	CN00113165	Upsuffix due to change from IDR to VND
11			X			VP9BQF-18B968-BA	EMBLEM PRODUCT	CM9BQF18B968-BA10	buy	3	1	1	pc(s)	MARUI/UEHARA/SHINKO	MARUI, UEHARA, SHINKO by HONDA	16.6 x 20.4 x 1.4			Upsuffix due to change from IDR to VND
12		X				VPKYHF-10B895-AD	DI ASY-I/CLUS MN	-	make	2	1	0	pc(s)	AVV	with ABS,	180.6 X 71.5 X 40		CN00117461	Up suffix DI ASY-I/CLUS MN p/n due to child part number change
13		X				VPKYHF-10B895-BD	DI ASY-I/CLUS MN	-	make	2	0	1	pc(s)	AVV	without ABS	180.6 X 71.5 X 40		CN00117461	Up suffix DI ASY-I/CLUS MN p/n due to child part number change
14			X			VPKYHF-10D922-AB	DSPLY ASY-ELETR INSTR IND	CMKYHF10D922-AB10	buy	3	1	1	pc(s)	RCL	TN Negative, Glass x2, Polarizer x2, -FPC, Transflective	166.5 X 45.3 X 2.6 (Glass size only) FPC length: 45mm		CN00114569	Upsuffix due to change from IDR to VND
15			X			VPKYHF-10E880-AA	RET ASY-I/CLUS IND	CMKYHF10E880-AA00	buy	3	1	1	pc(s)	VINA TAIYO	SPCC 10.6, MFZn2-H-K Black, include IPDm rubber spacer 10 pcs	167.5 X 47.7 X 18.9		CN00117461	change p/n due to change dimension of SHLD-RADO RECV PRINT WIR BD CIL
16			X			VPJZKF-10E853-AA	APPLIQUE-I/CLUS	CMJZKF10E853-AA10	buy	3	1	0	pc(s)	SPACE	PC sheet, Clear, t=0.5, with ABS	166.5 X 60.5 X 0.5		CN00113165	Upsuffix due to change from IDR to VND
17			X			VPJZKF-10E853-BA	APPLIQUE-I/CLUS	CMJZKF10E853-BA10	buy	3	0	1	pc(s)	SPACE	PC sheet, Clear, t=0.5, without ABS	166.5 X 60.5 X 0.5		CN00113165	Upsuffix due to change from IDR to VND
18			X			VPGZKF-10B978-AA	PLT-I/CLUS IND MTNG	CMGZKF10B978-AA20	buy	3	1	1	pc(s)	HPC	PP-T40, White	180.6 X 71.6 X 18.1	35	CN00103252	Upsuffix due to change from IDR to VND
19			X			VPGZKF-17C265-AA	RET-ODOM RST CONTR KB	CMGZKF17C265-AA10	buy	3	2	2	pc(s)	HONORIS	PP-T40, White	Ø6 X L11.3	0.2	CN00103252	Upsuffix due to change from IDR to VND
20			X			VPKYHF-14B115-AD	PWB ASSY: w/ ABS	CMKYHF14B115-AD10	buy	3	1	0	pc(s)	AVI	White lighting, with ABS, SW 01.09.01	177 x 68.4 x 27.5 mm		CN00117030	Upsuffix due to change from IDR to VND
21			X			VPKYHF-14B115-BD	PWB ASSY: w/o ABS	CMKYHF14B115-BD10	buy	3	0	1	pc(s)	AVI	White lighting, without ABS, SW 01.09.01	177 x 68.4 x 27.5 mm		CN00117030	Upsuffix due to change from IDR to VND
22		X				VPKYHF-10A894-AA	CVR ASY-I/CLUS OPG	-	Make	2	1	1	pc(s)	AVV	AES, Black, Made In Vietnam, gasket, filter vent air	196.5 X 79.8 X 31.3		CN00114569	
23		X				VPKYHF-10A855-AB	CVR-I/CLUS HSG	CMKYHF10A855-AB00	buy	3	1	1	pc(s)	HPC	AES, Black, Made In Vietnam	196.5 X 79.8 X 31.3	69.2	CN00116685	Up suffix CVR-I/CLUS HSG change on drawing
24			X			VPGZKF-19N551-AA	FLTR-VEN AIR	CMGZKF19N551-AA10	buy	3	4	4	pc(s)	NITTO	NITTO DENKO TEMISH, Black, DS tape :NITTO #5015	Ø12 X 0.6 X 0.15			Upsuffix due to change from IDR to VND
25			X			VPGZKF-10A949-AA	GSKT-I/CLUS	CMGZKF10A949-AA20	buy	3	1	1	pc(s)	First Rubber	EPDM, Black, Hardness IRHD 40±5%	Ø1.8 X L460		CN00114731	Upsuffix due to change from IDR to VND
26		X				VPGZKF-17A381-AA	KB-ODOM RST CONTR	CMGZKF17A381-AA20	buy	2	1	1	pc(s)	First Rubber	EPDM, Black, Hardness IRHD 50±5%	40 X 14.2 X 8		CN00114731	Upsuffix due to change from IDR to VND
27			X			VPDZKF-19G406-AA	SCREW -PTB 3X14 3U	CMDZKF19G406-AA10	buy	2	6	6	pc(s)	NITTO ALAM	SAE 1018/ SWRCH 18A	M3X14MM			Upsuffix due to change from IDR to VND

PUT
STAMP ORIGINAL
HERE

PUT
STAMP CONTROL COPIED
HERE

Distribution List :

AVI	App Eng	Proc Eng	Quality	Fin/ Acc	PPIC	Purchasing	Marketing	IT

AVV	Proc Eng	Quality	Fin/ Acc	PPIC	Purchasing	Production	Marketing	IT

NOTE : ALL Revision Change due to Visteon Change will refer to Change Number (CN Number)
O : change