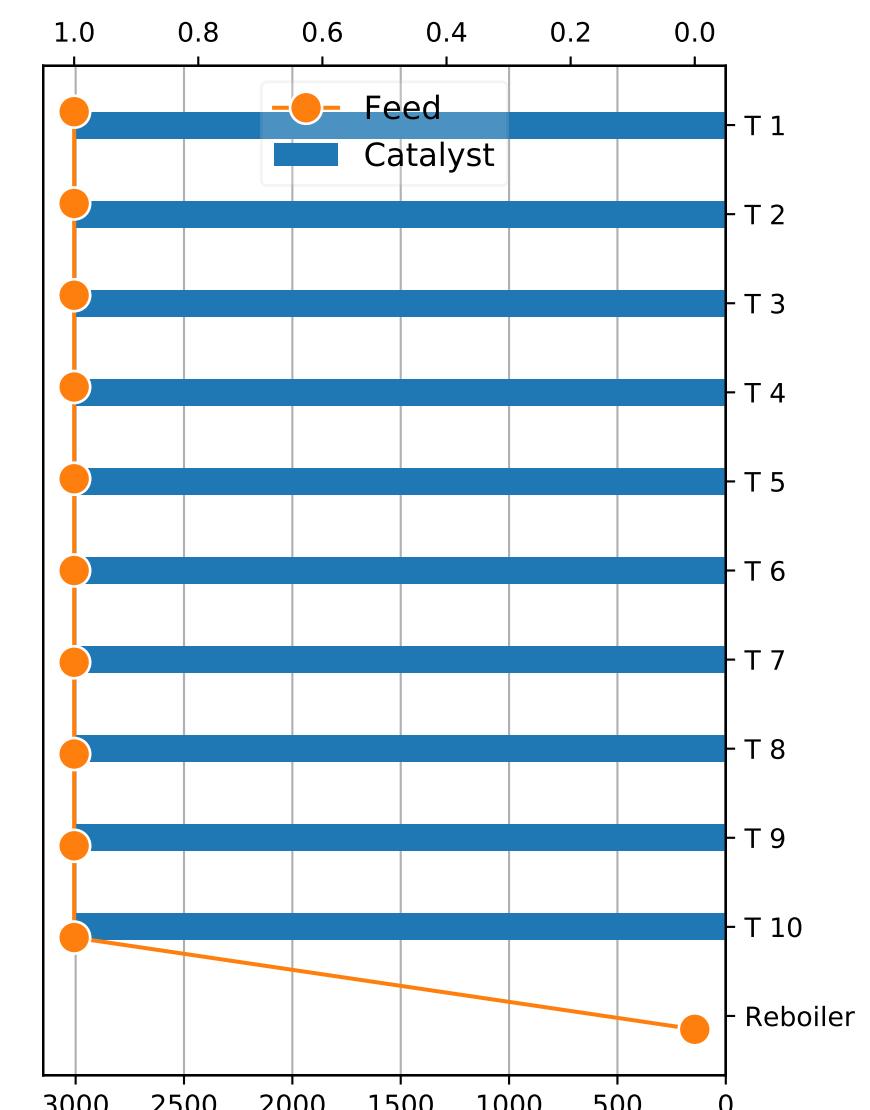
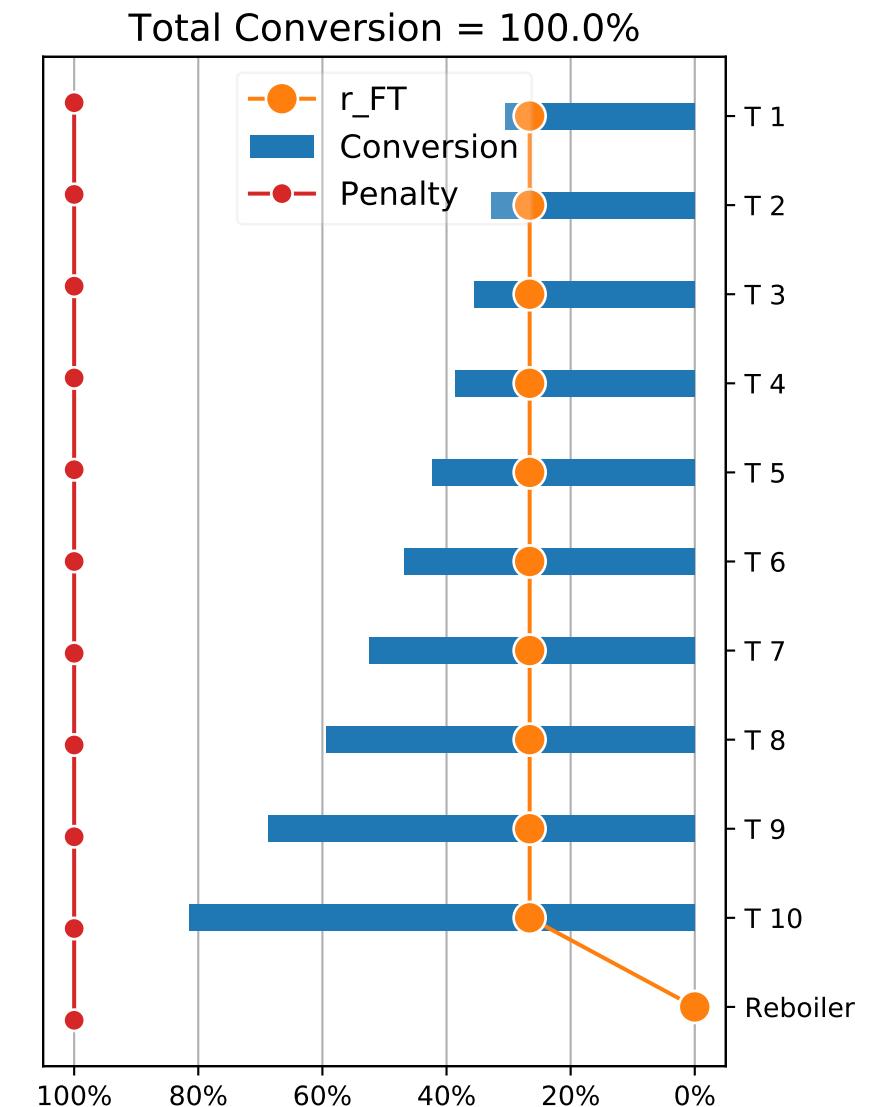
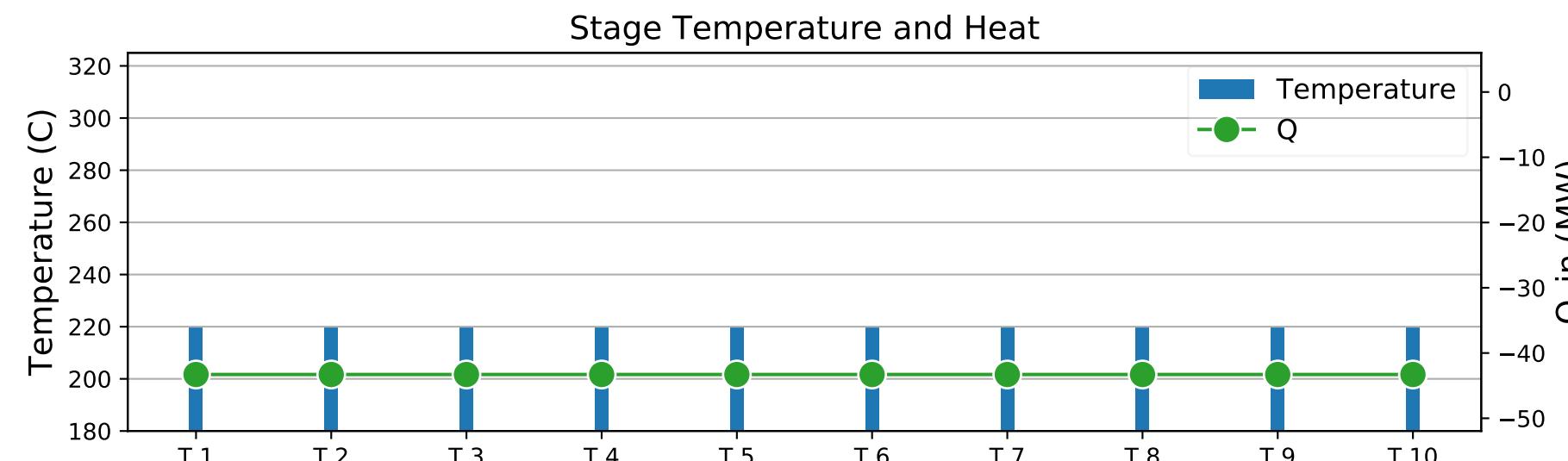
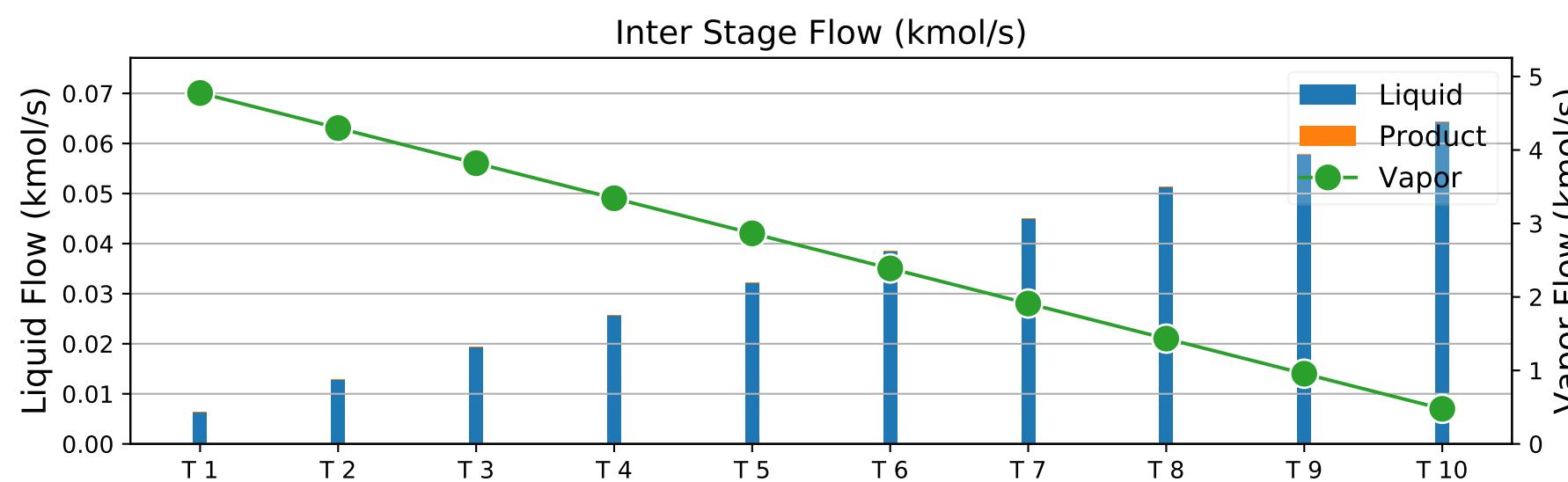
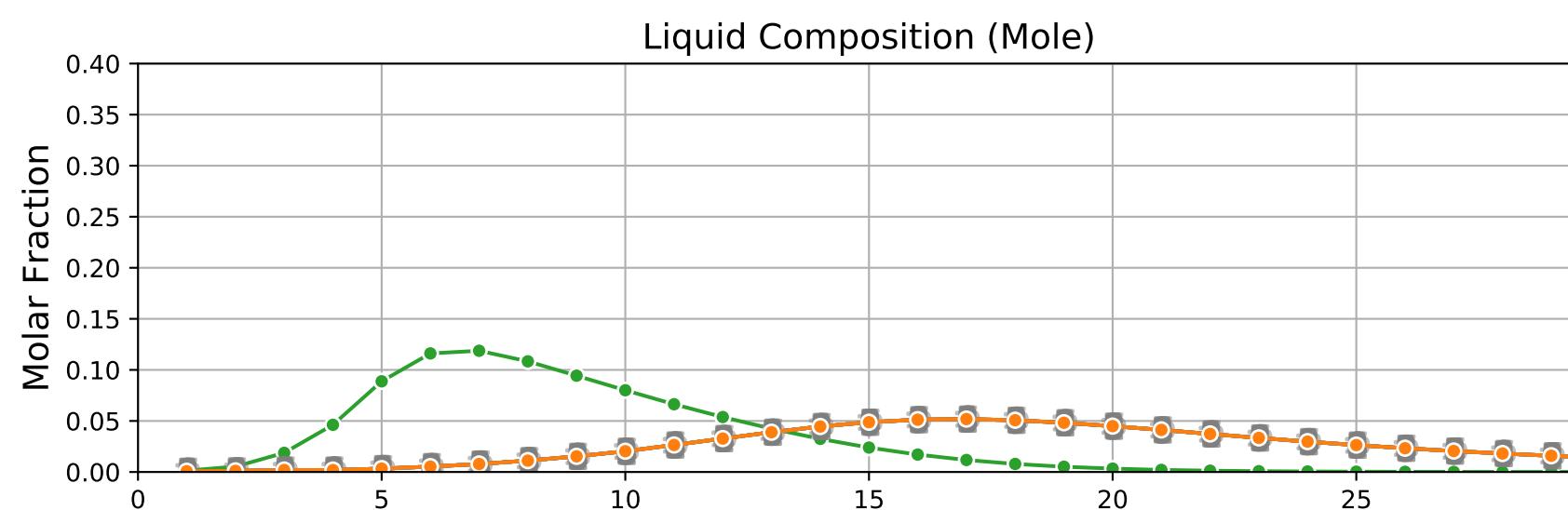
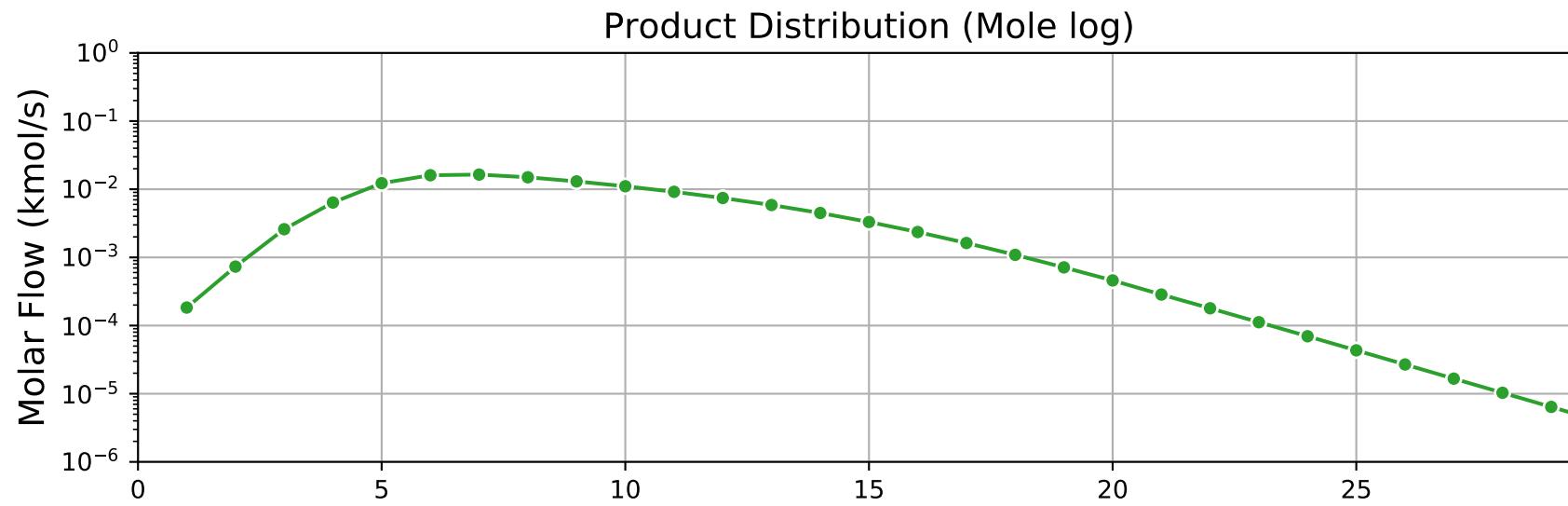
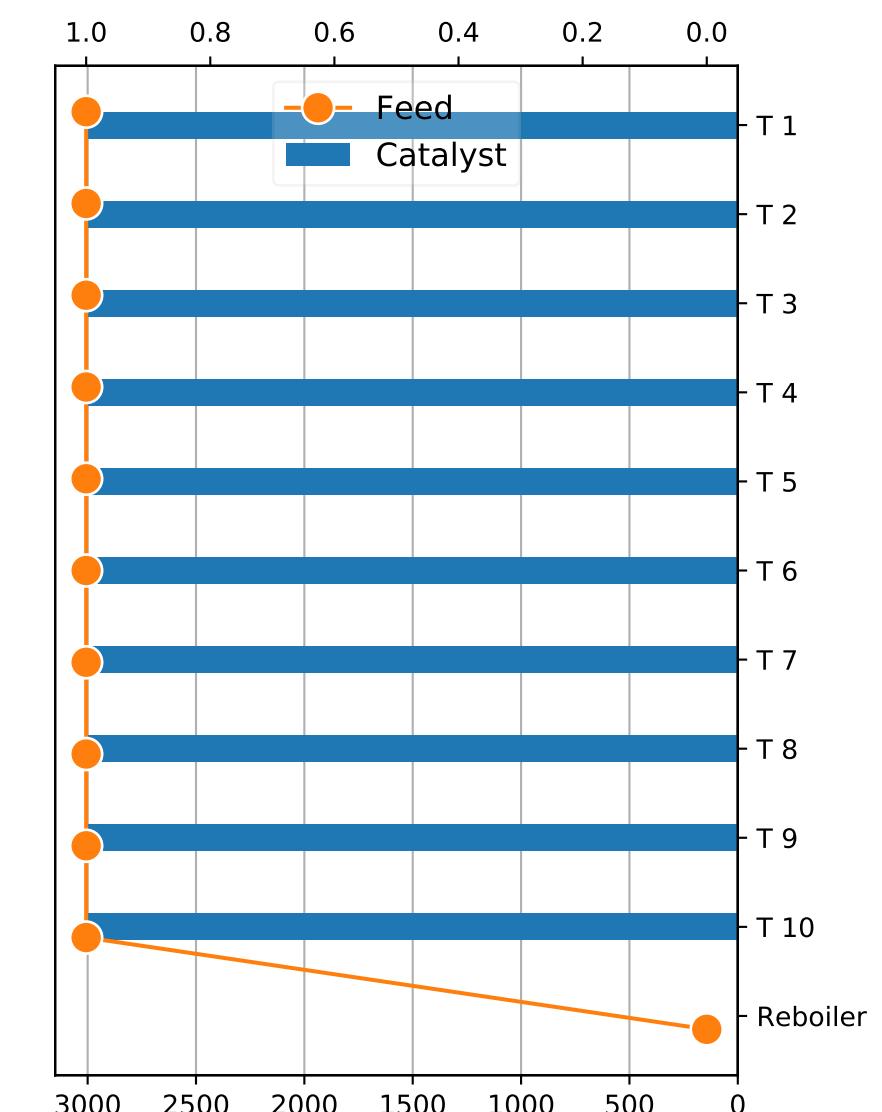
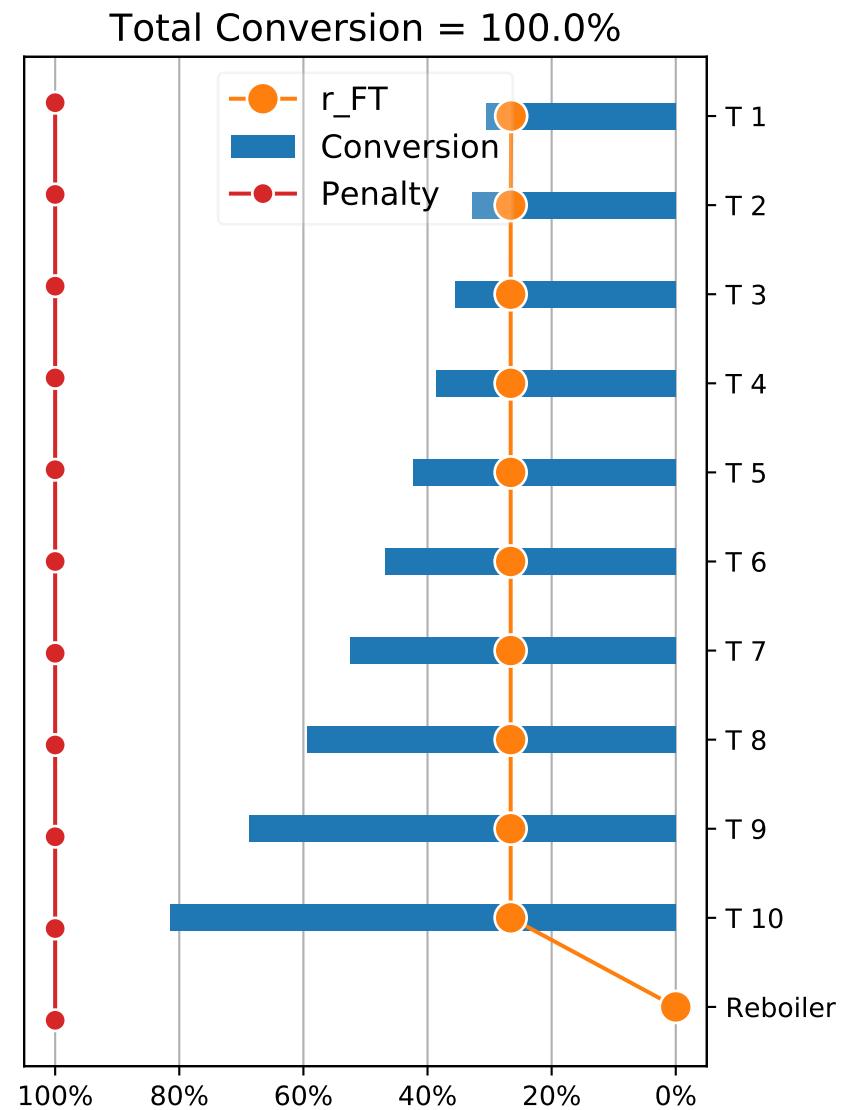
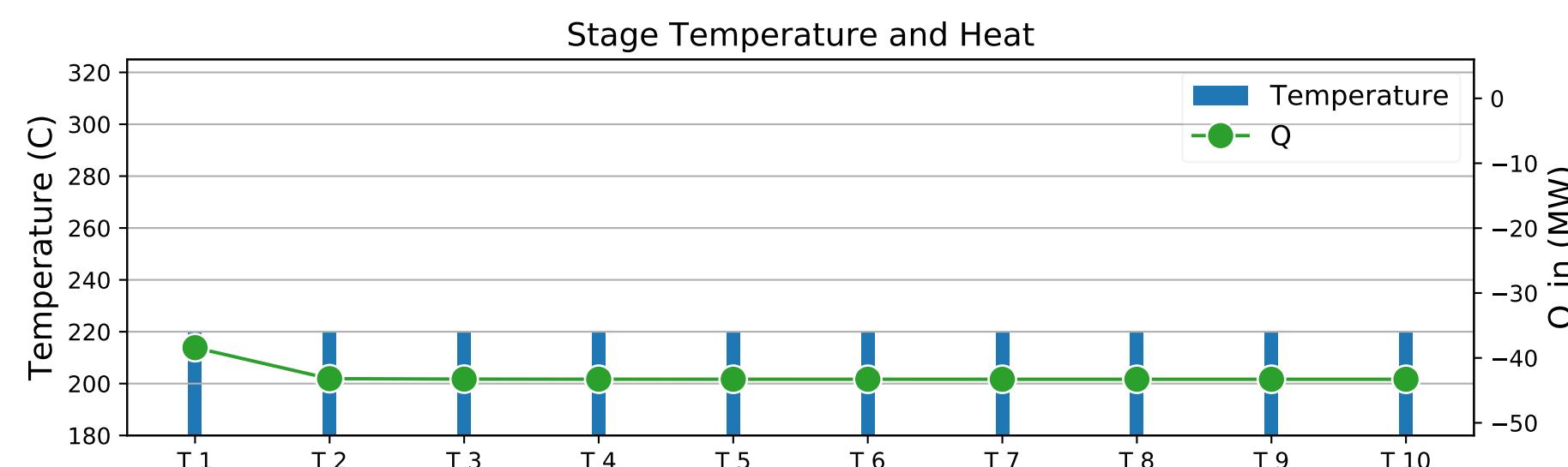
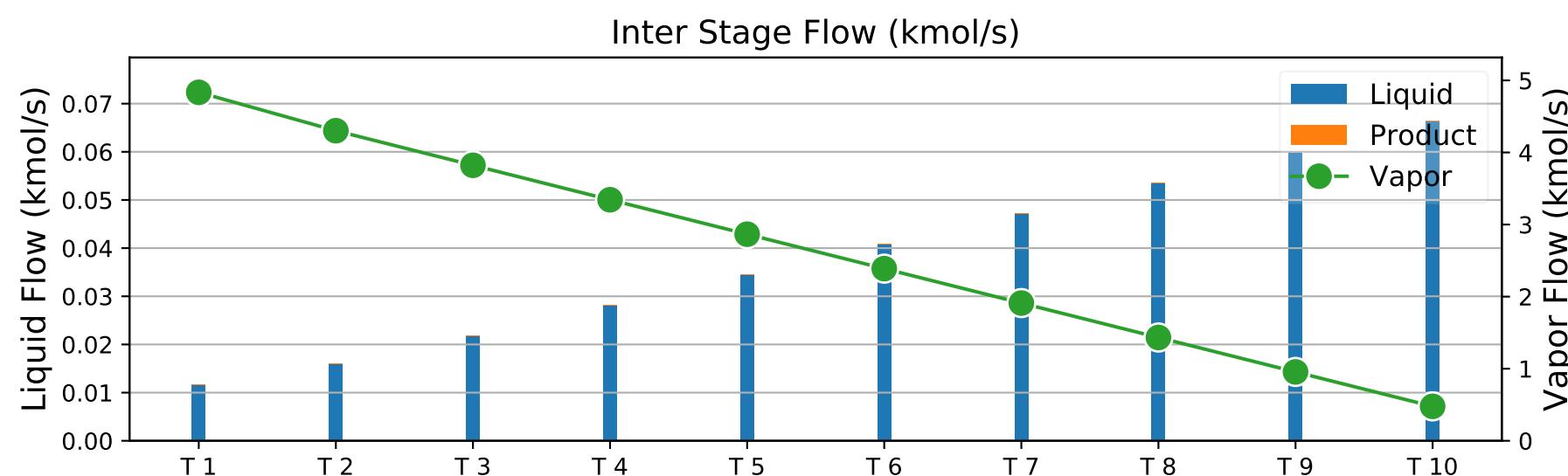
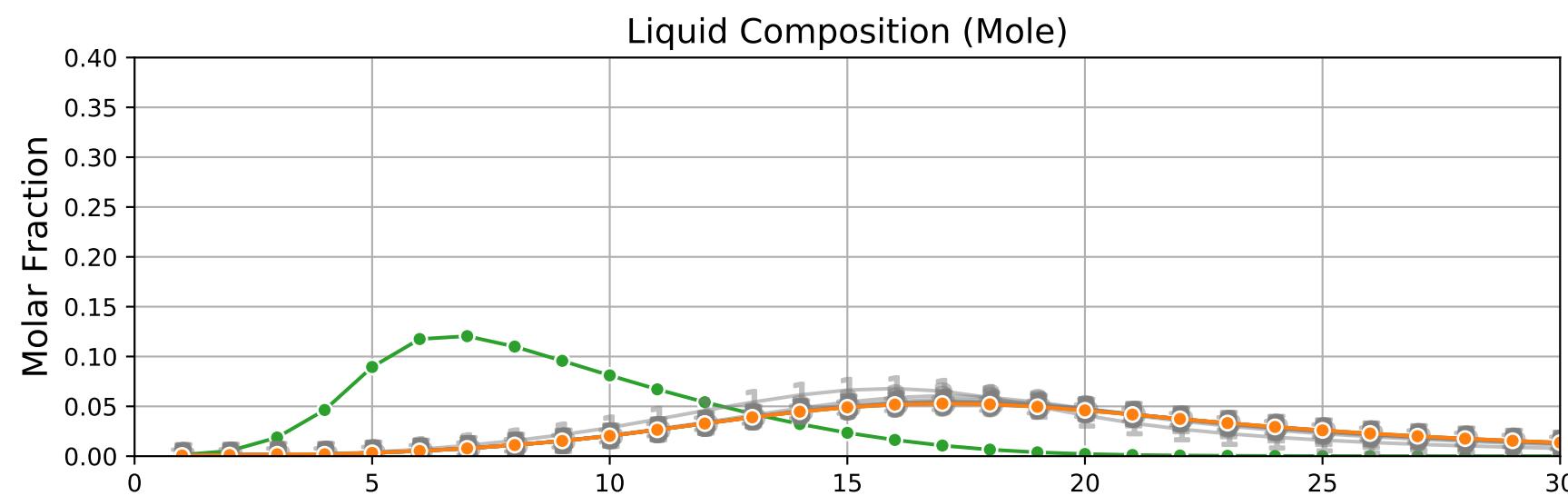
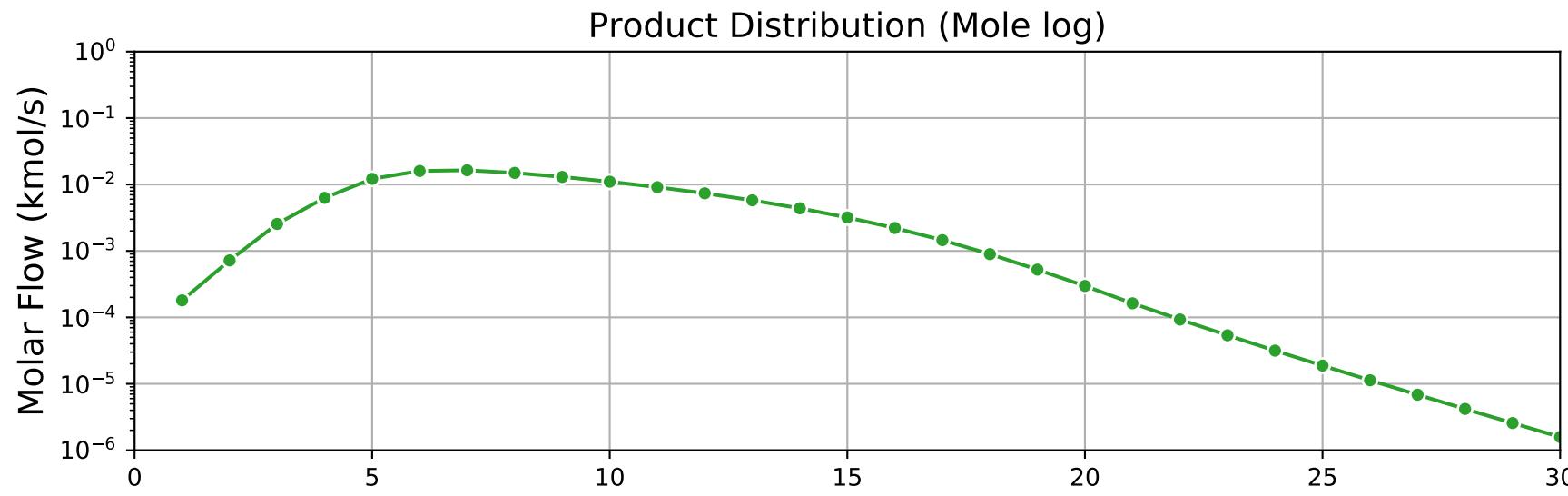


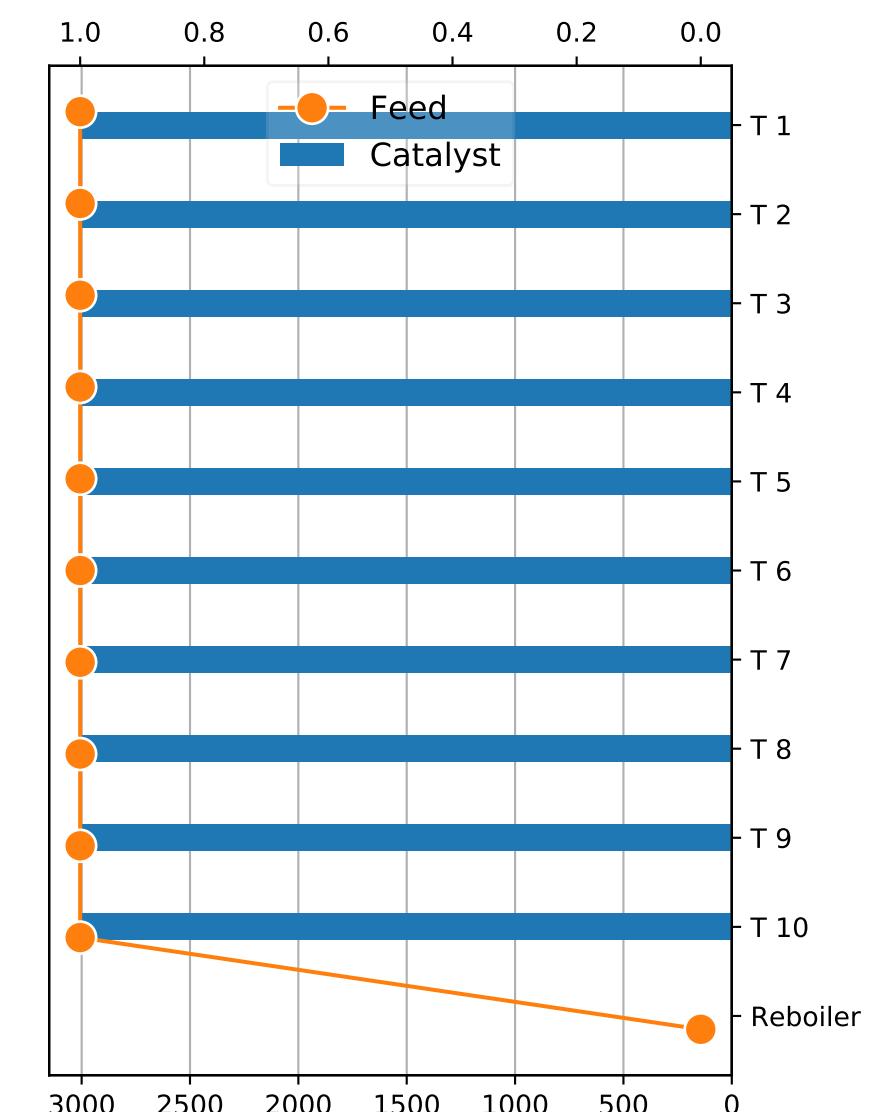
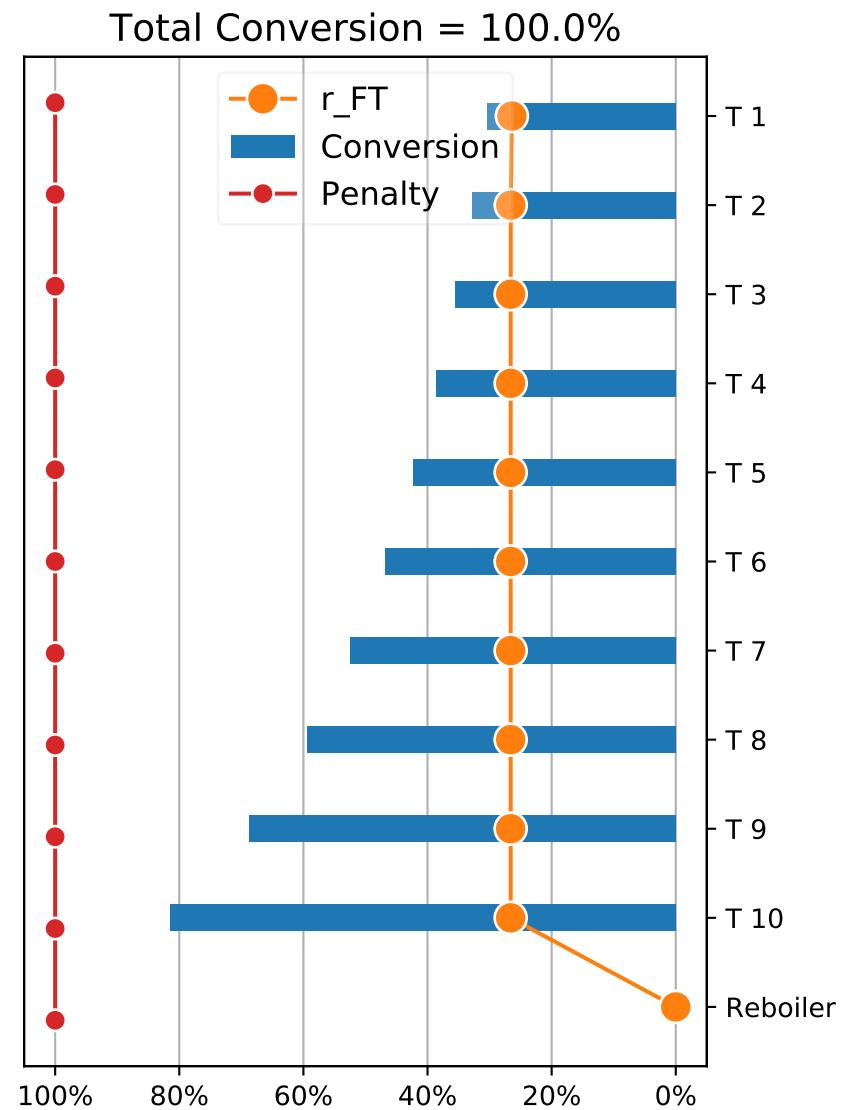
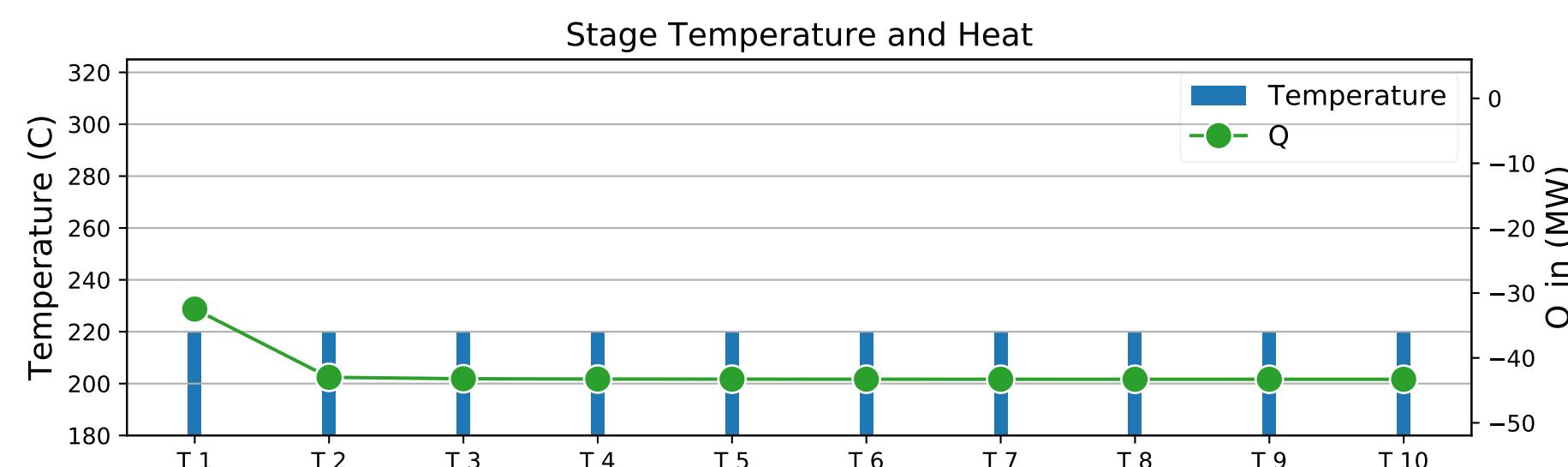
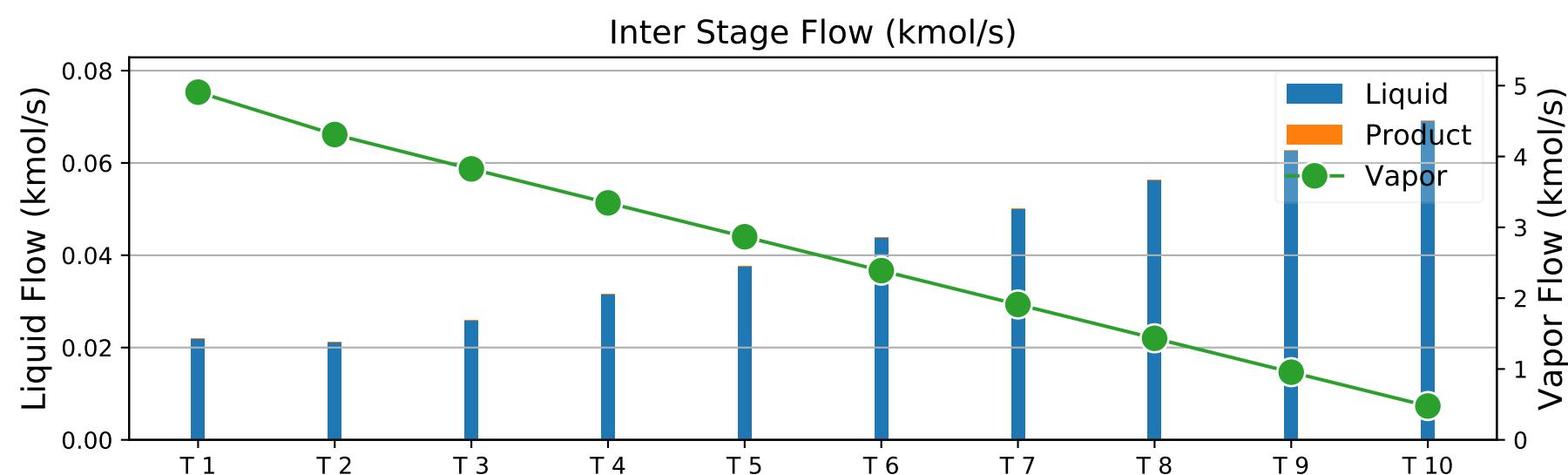
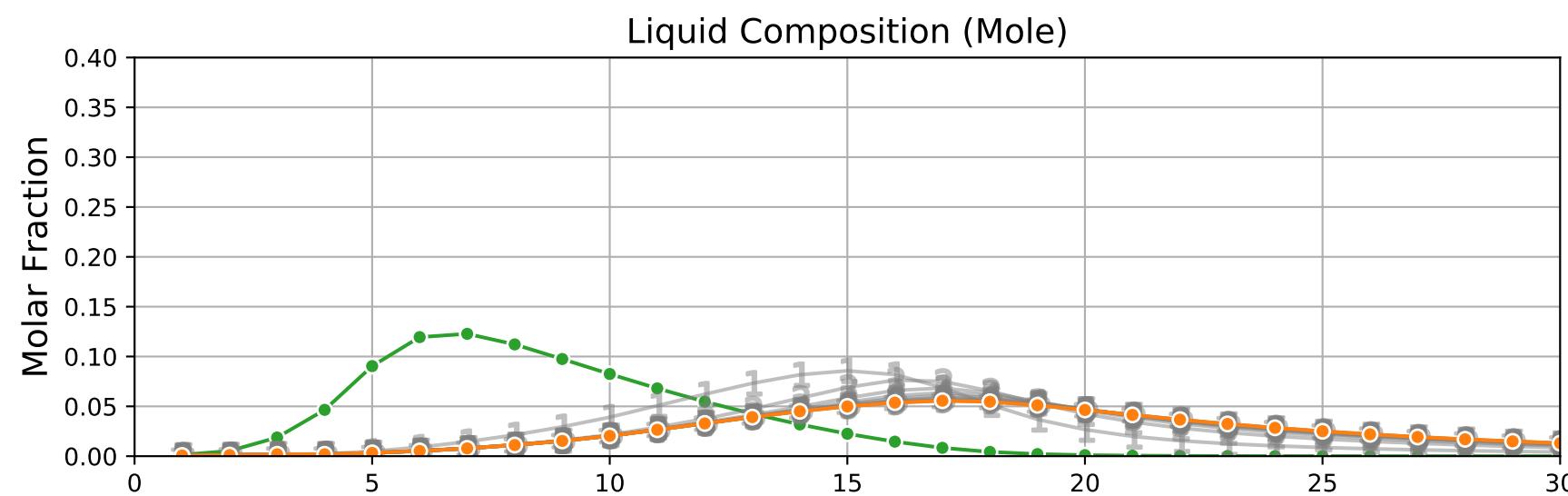
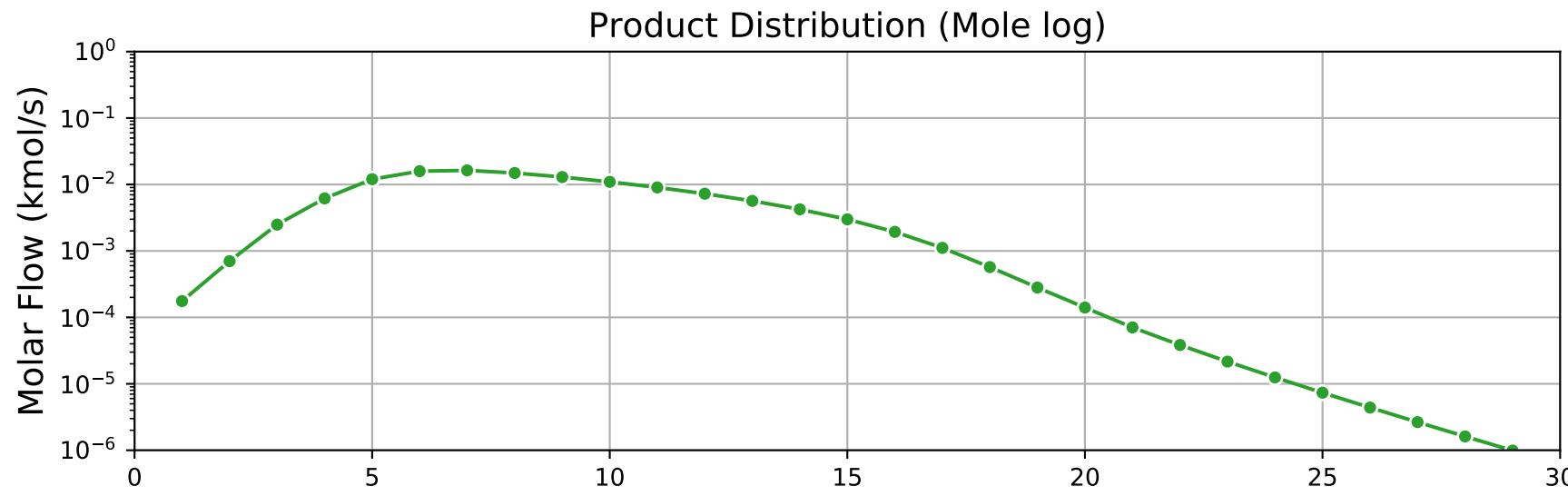
> Initialized with no reflux and reboil <



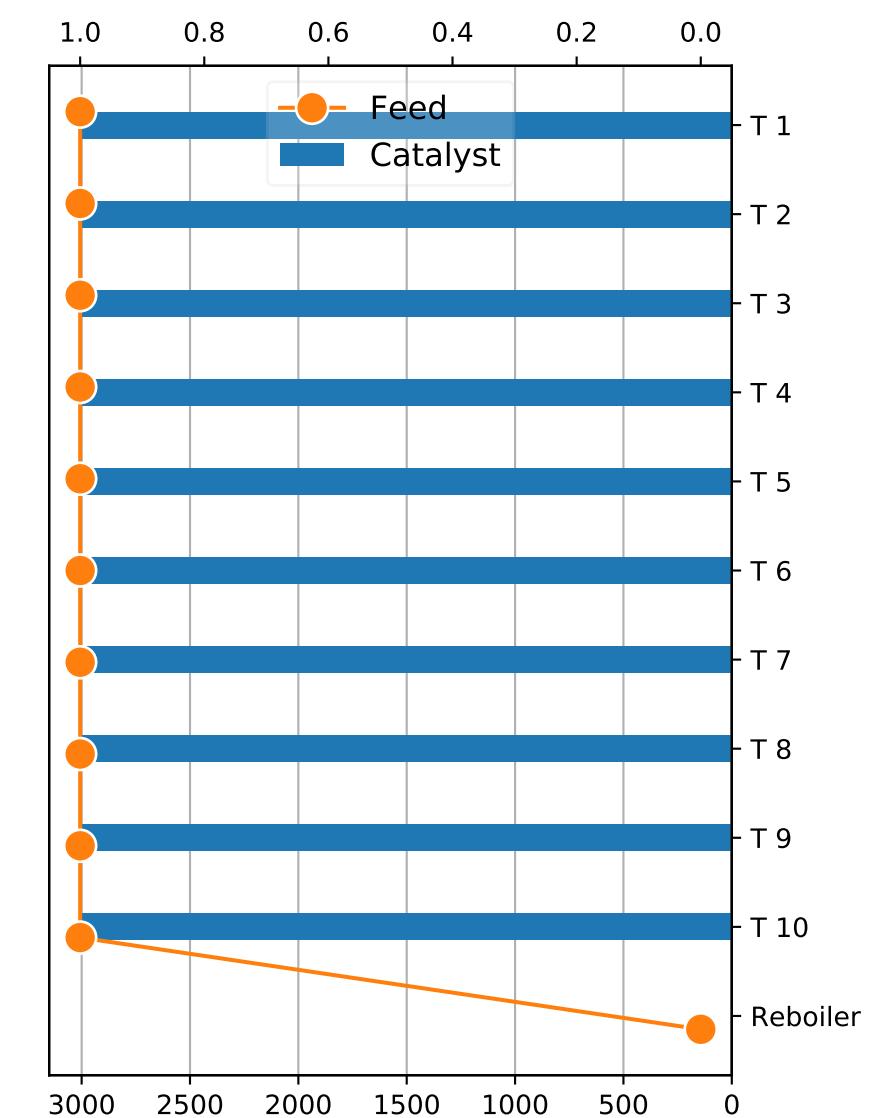
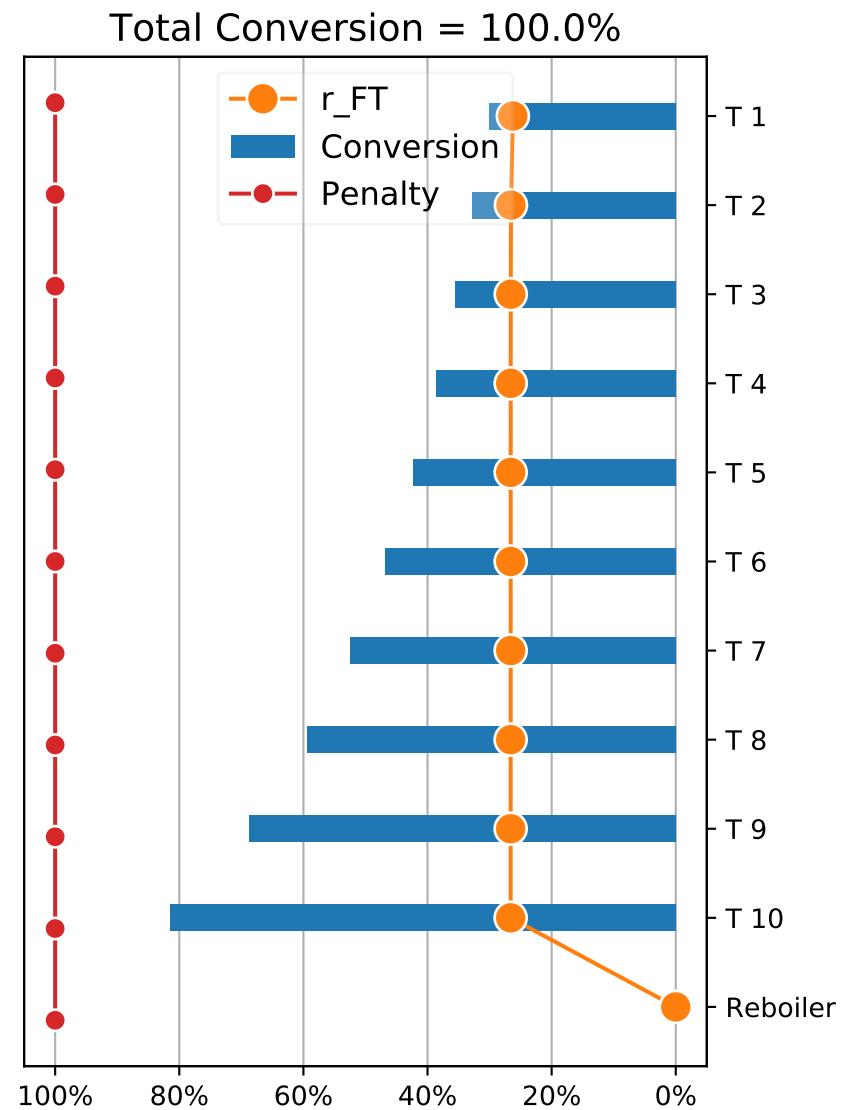
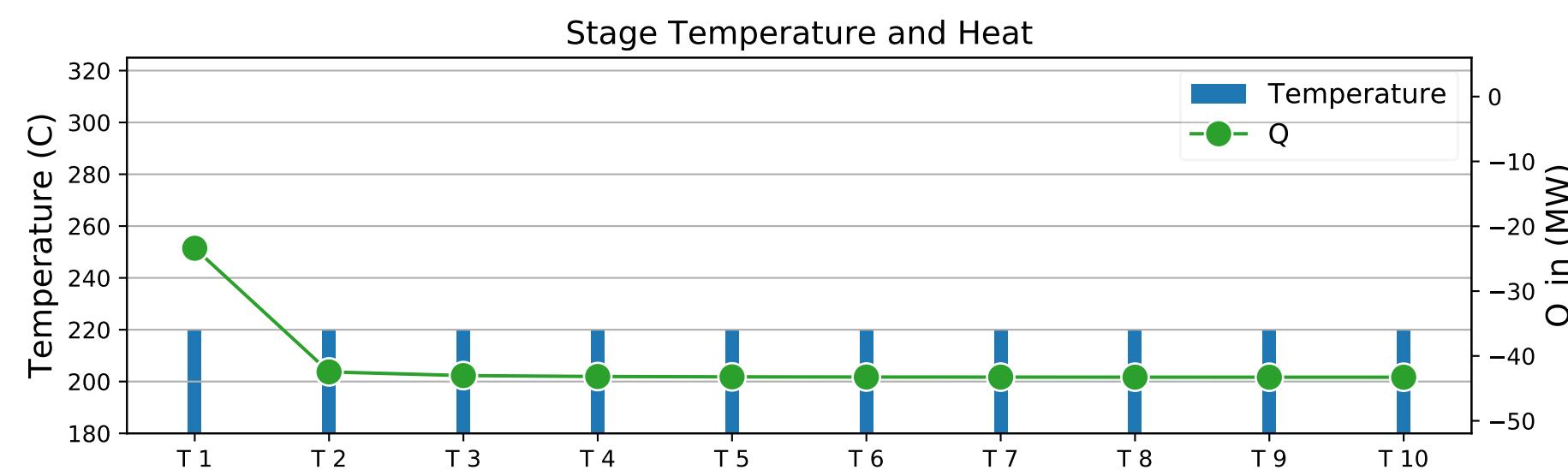
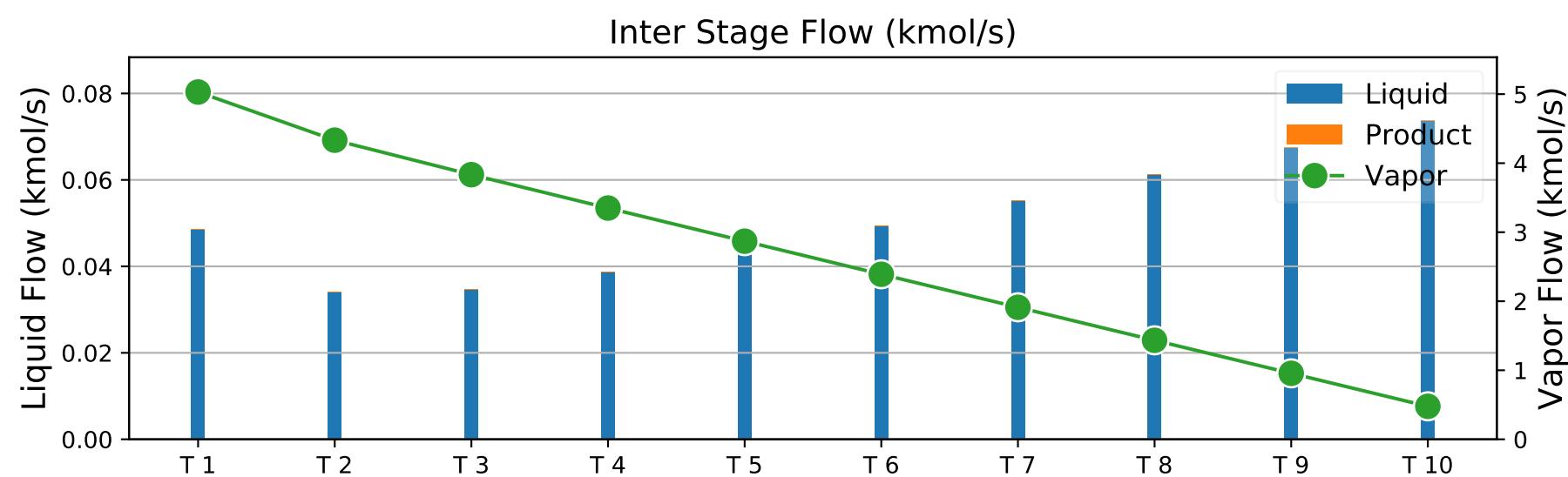
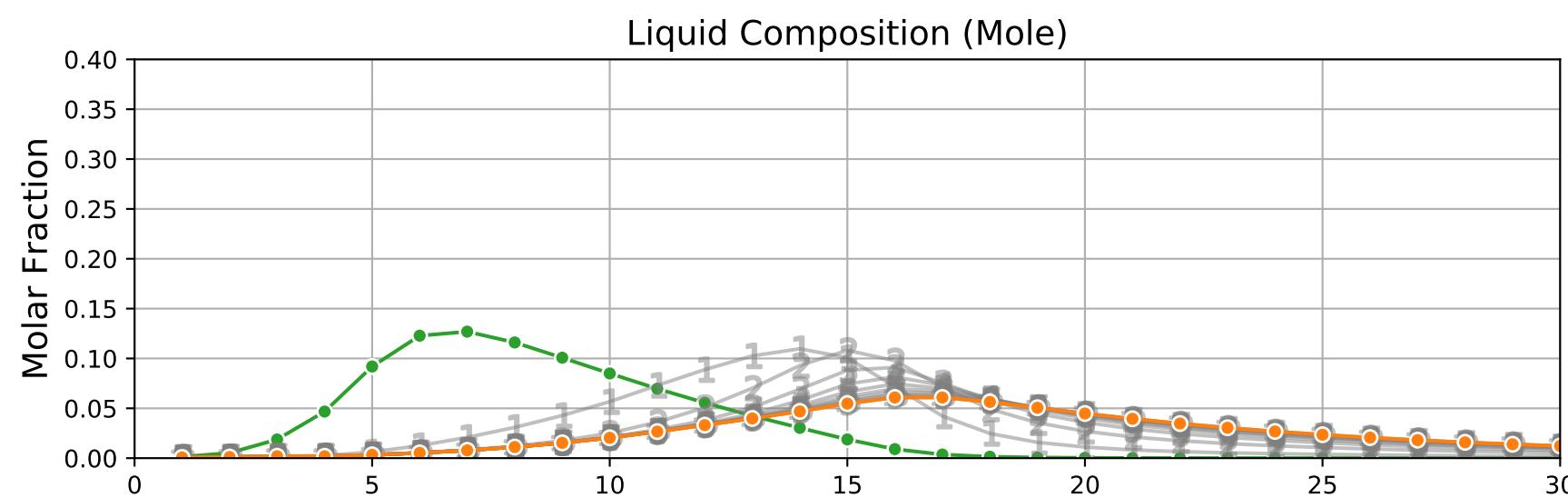
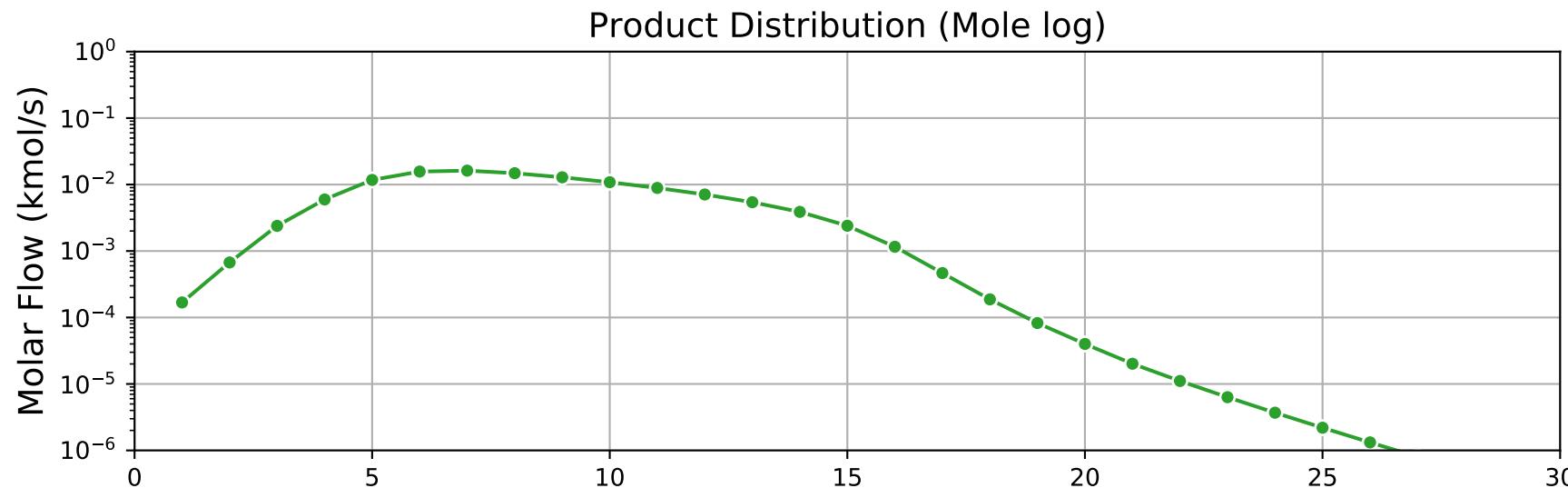
> Reflux PR ratio = 0.70 <



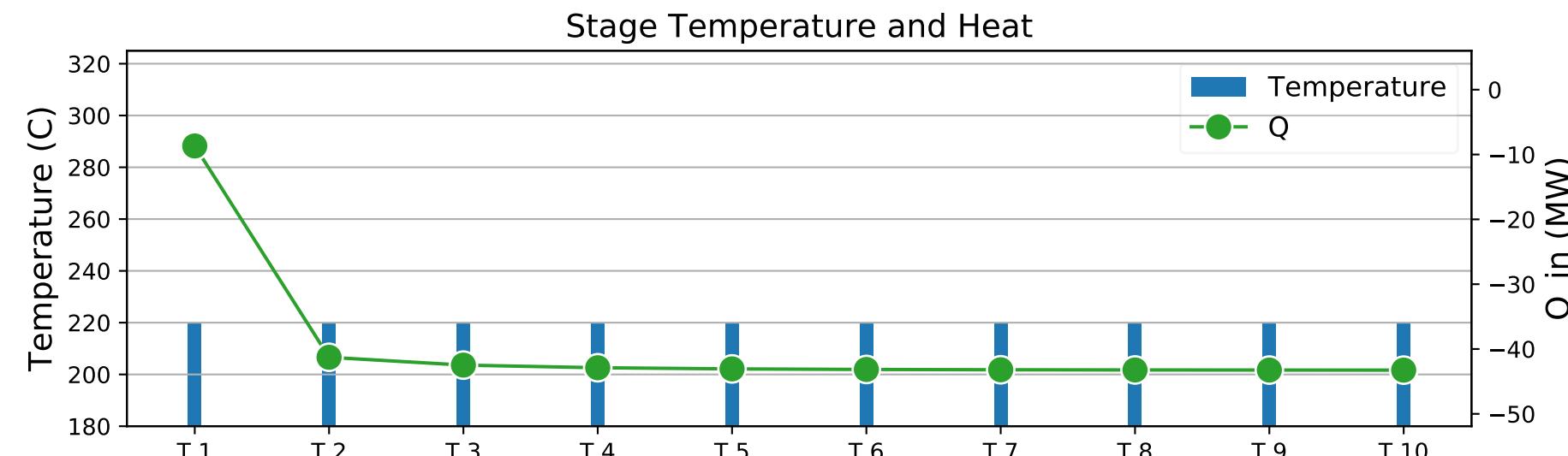
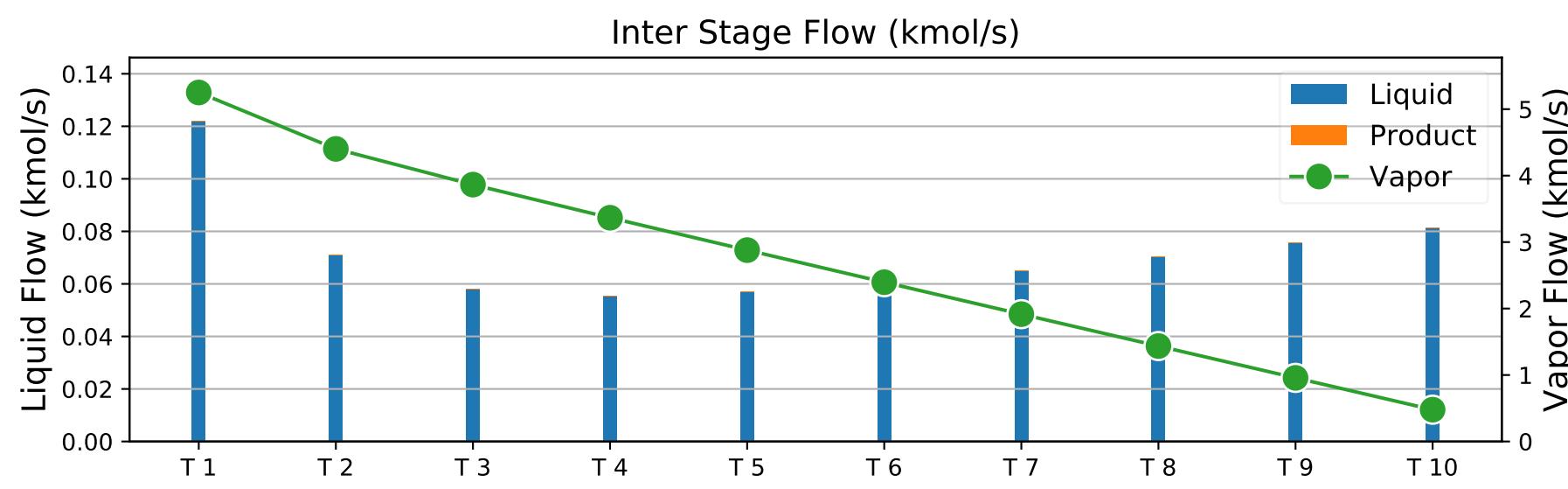
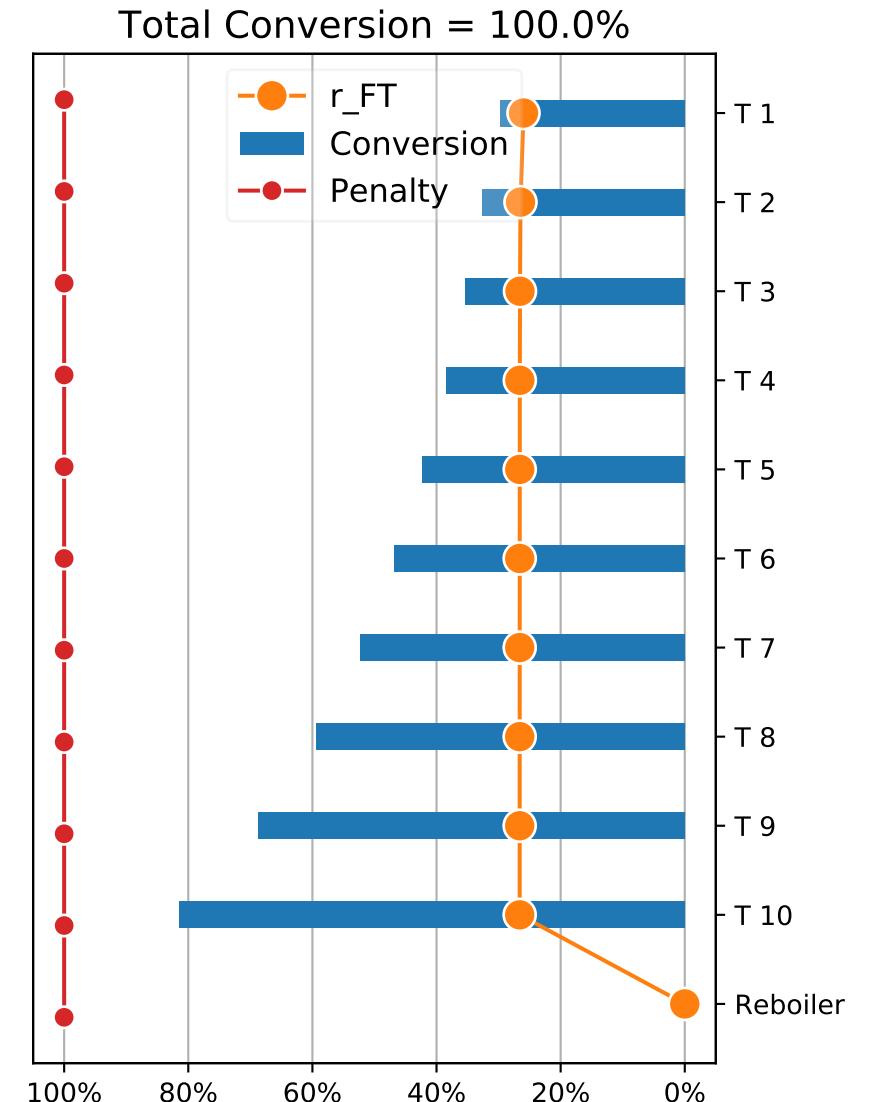
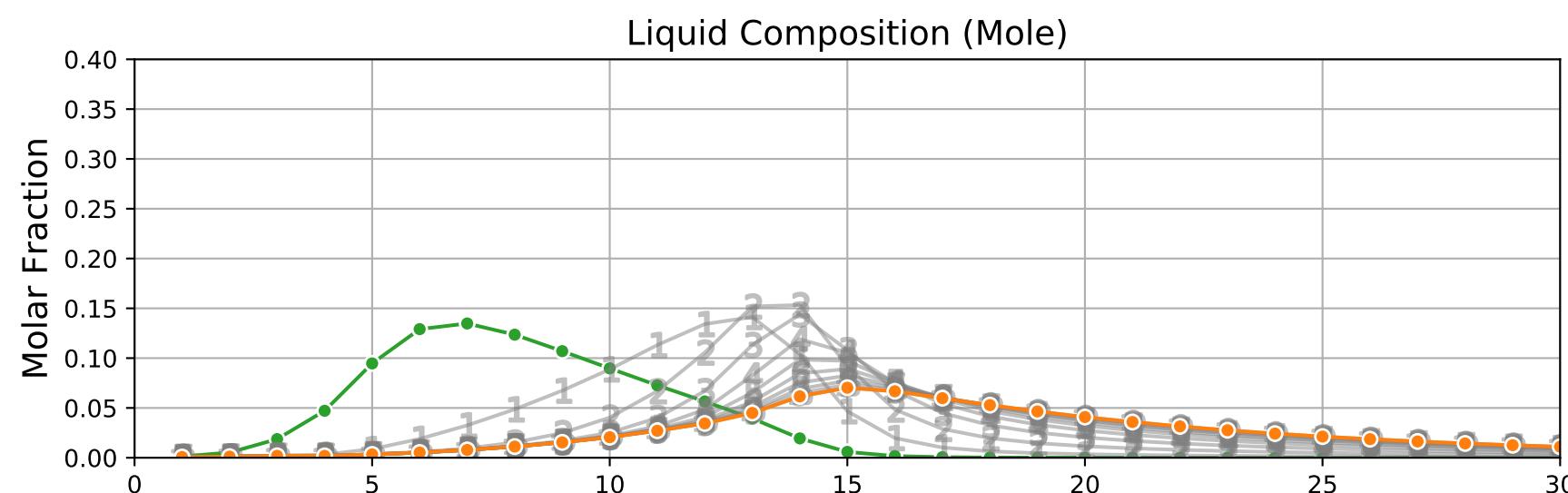
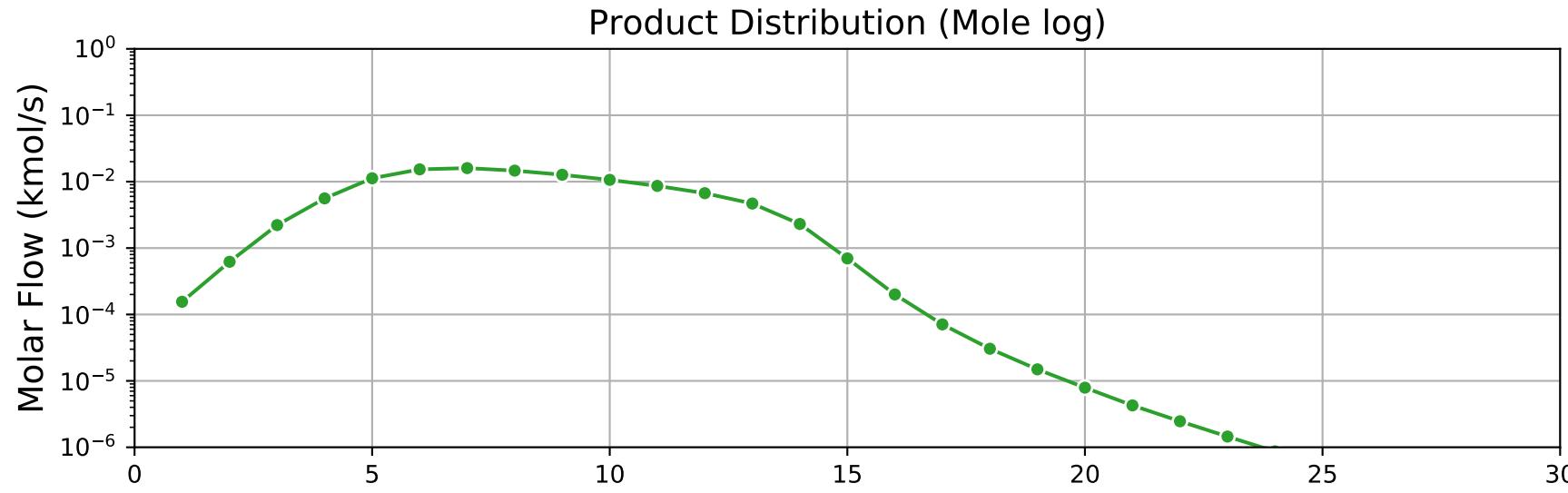
> Reflux PR ratio = 0.50 <



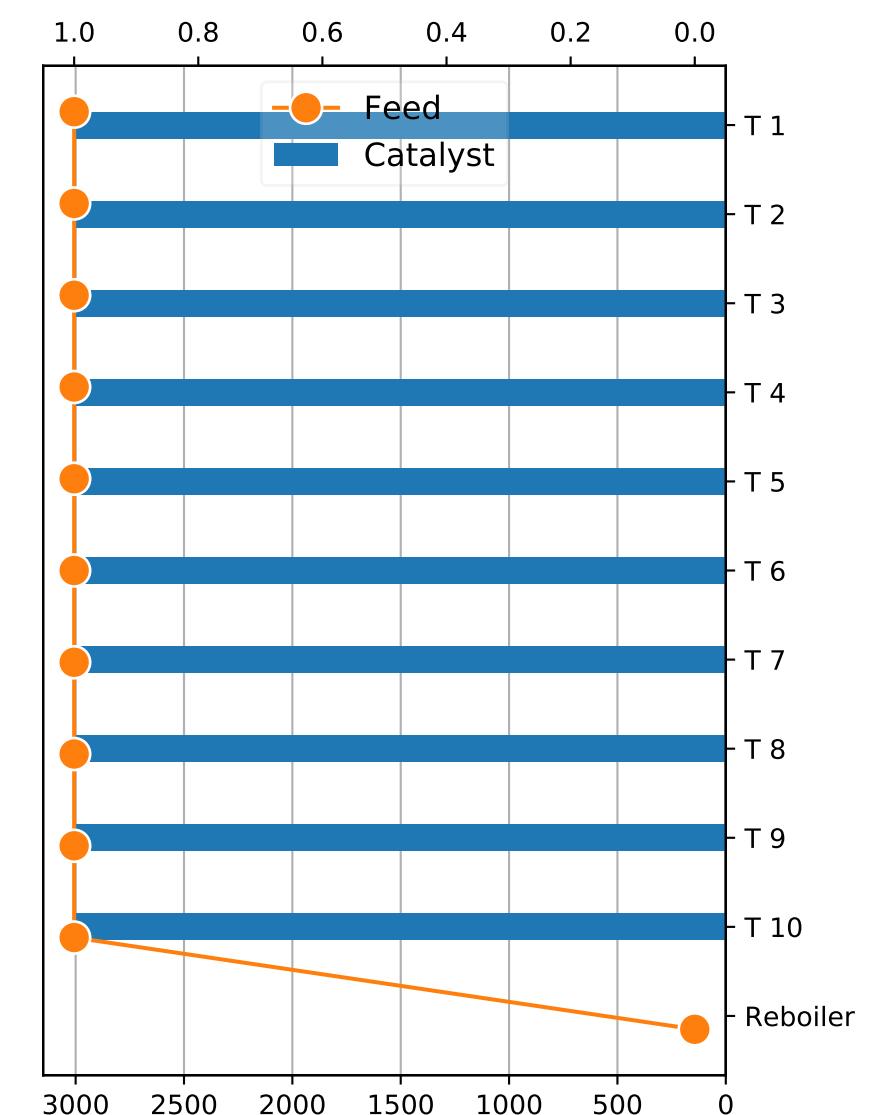
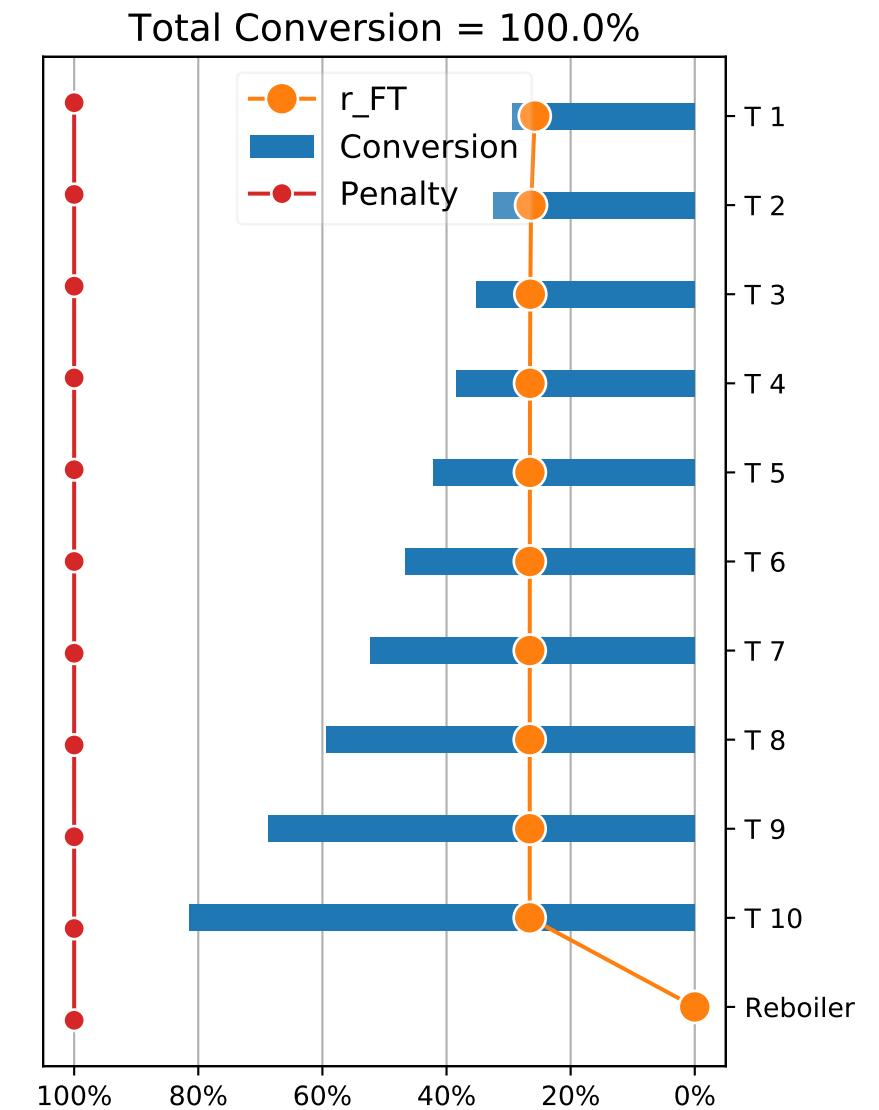
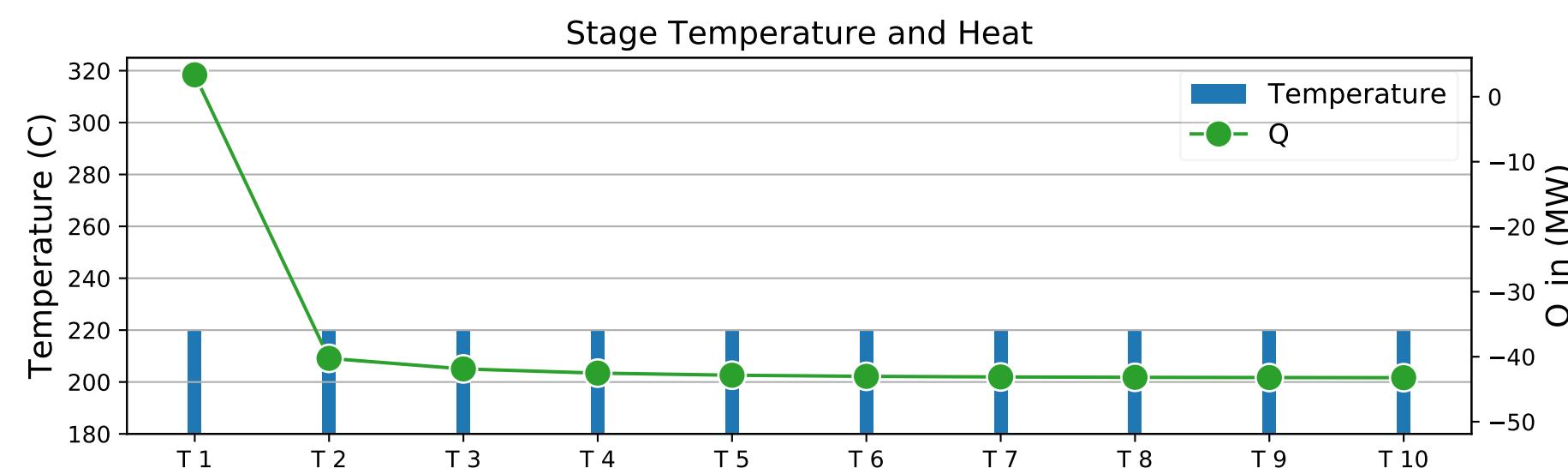
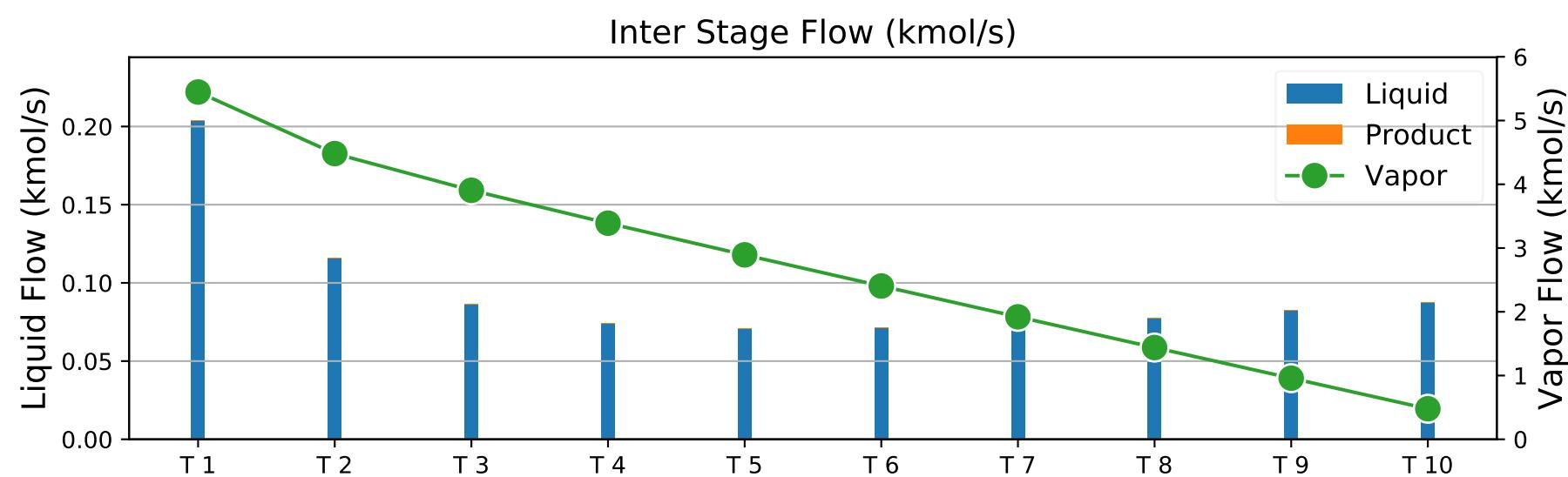
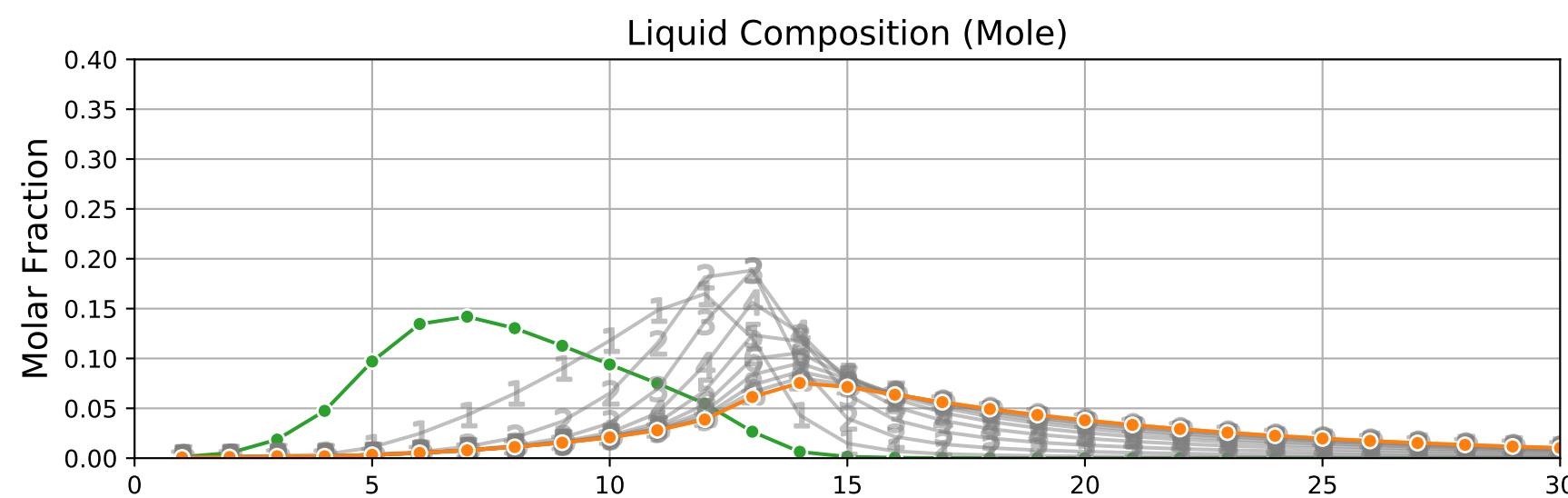
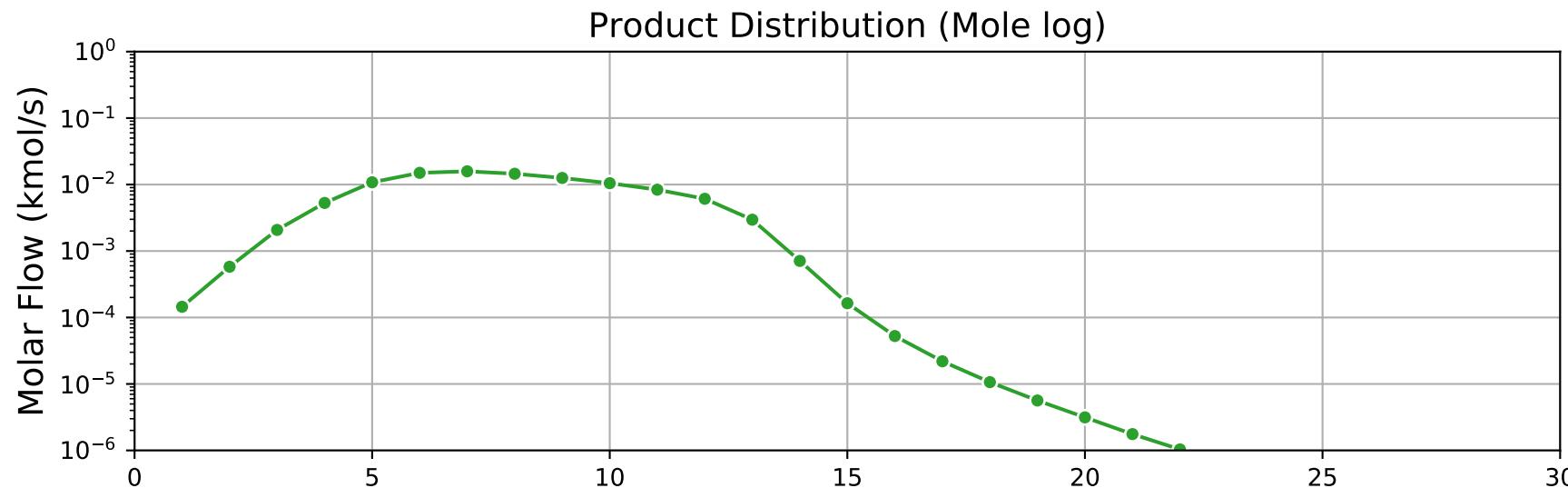
> Reflux PR ratio = 0.33 <



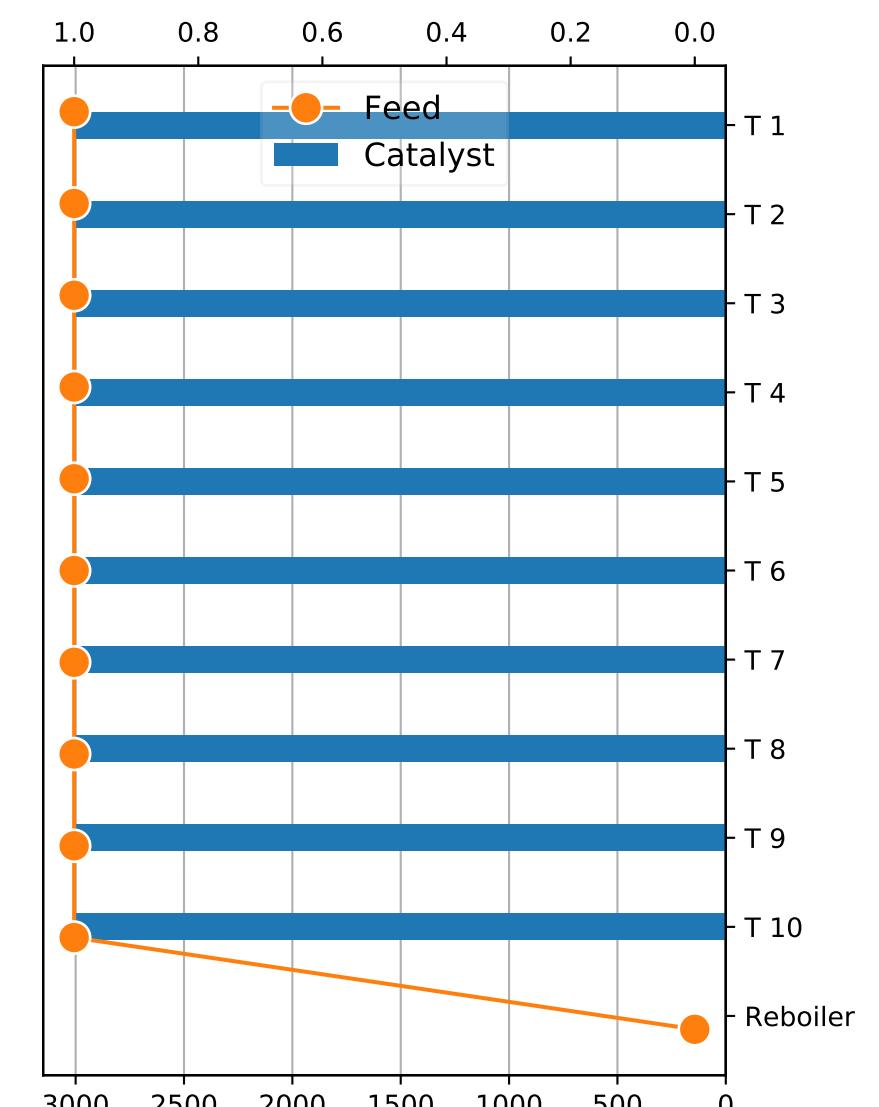
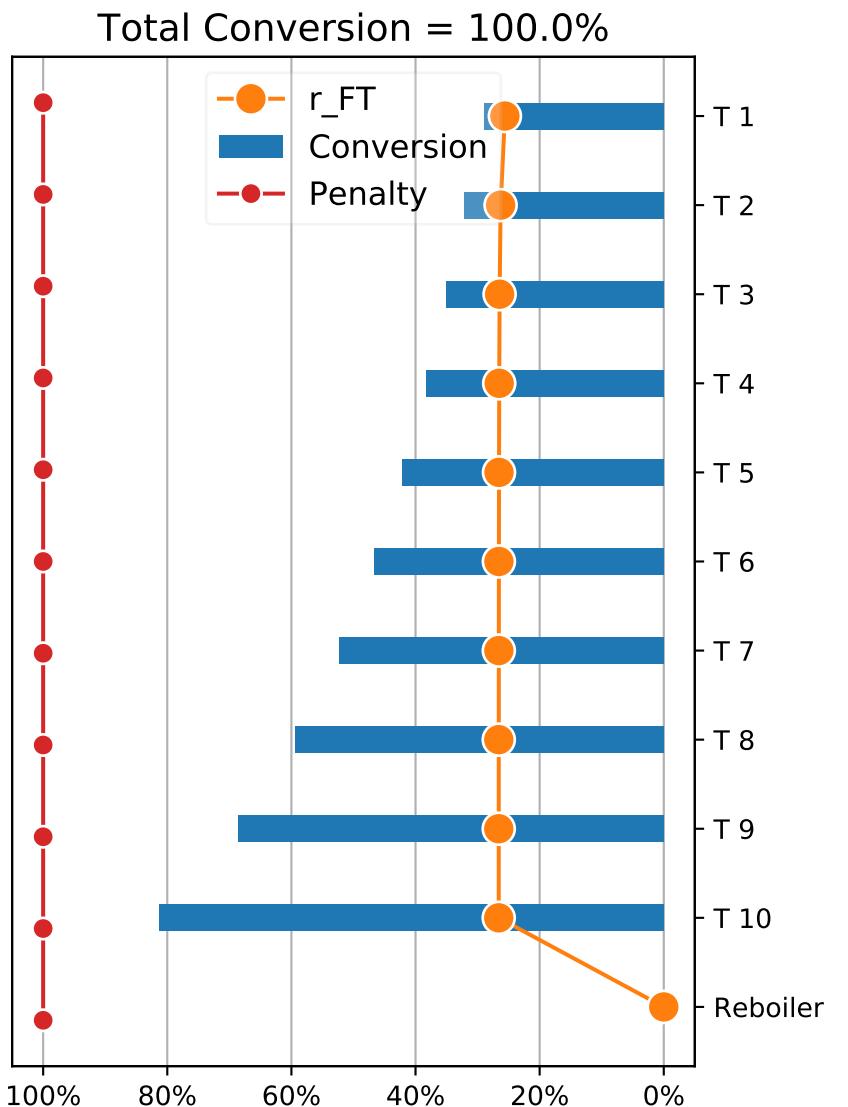
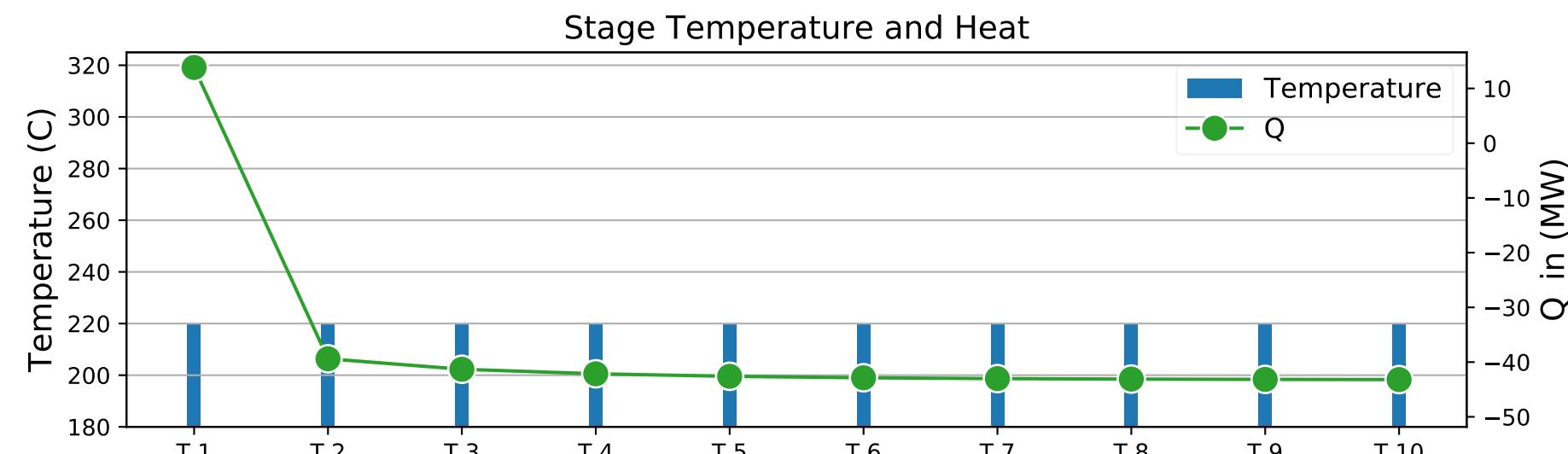
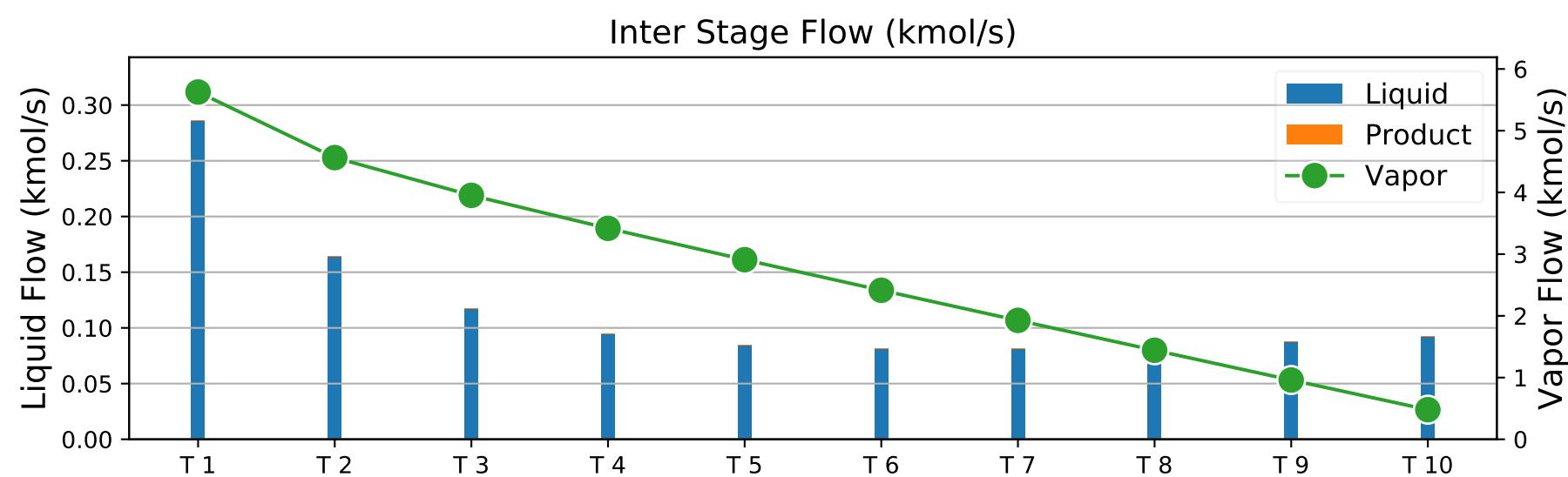
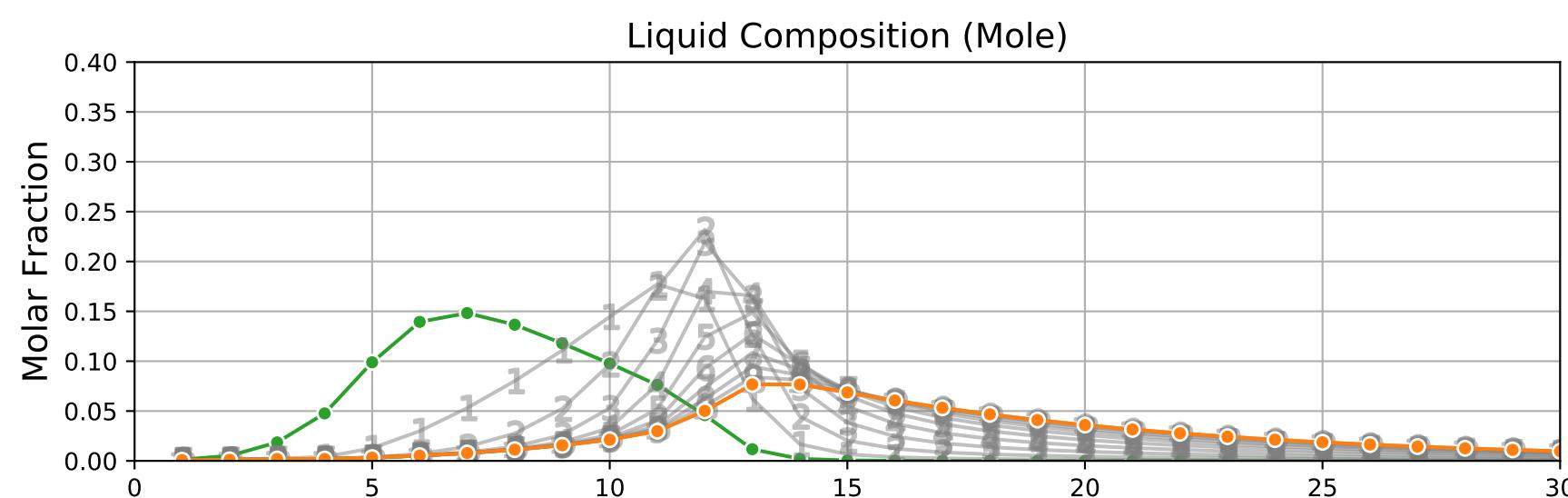
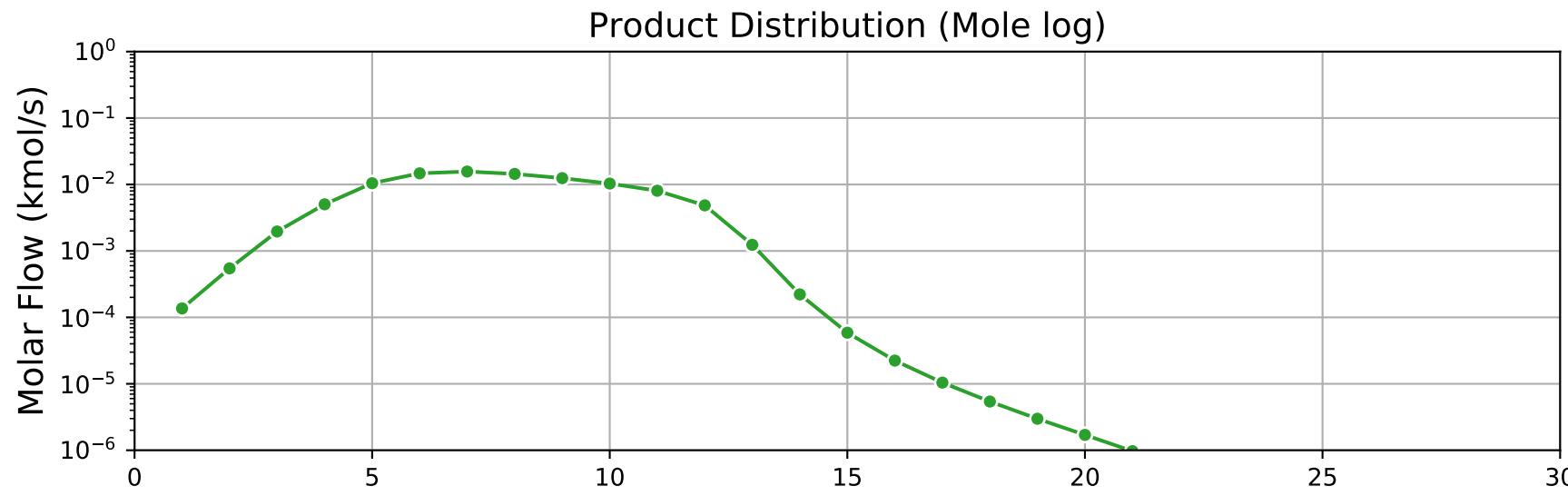
> Reflux PR ratio = 0.20 <



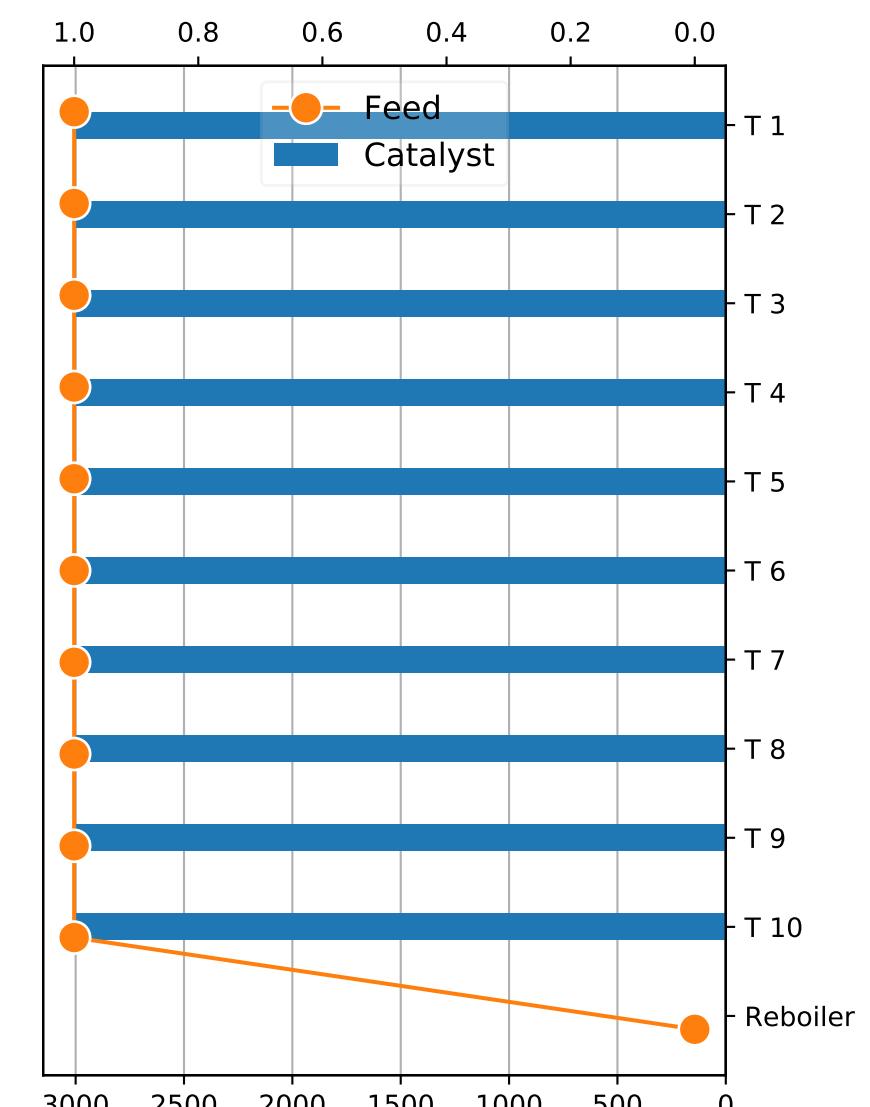
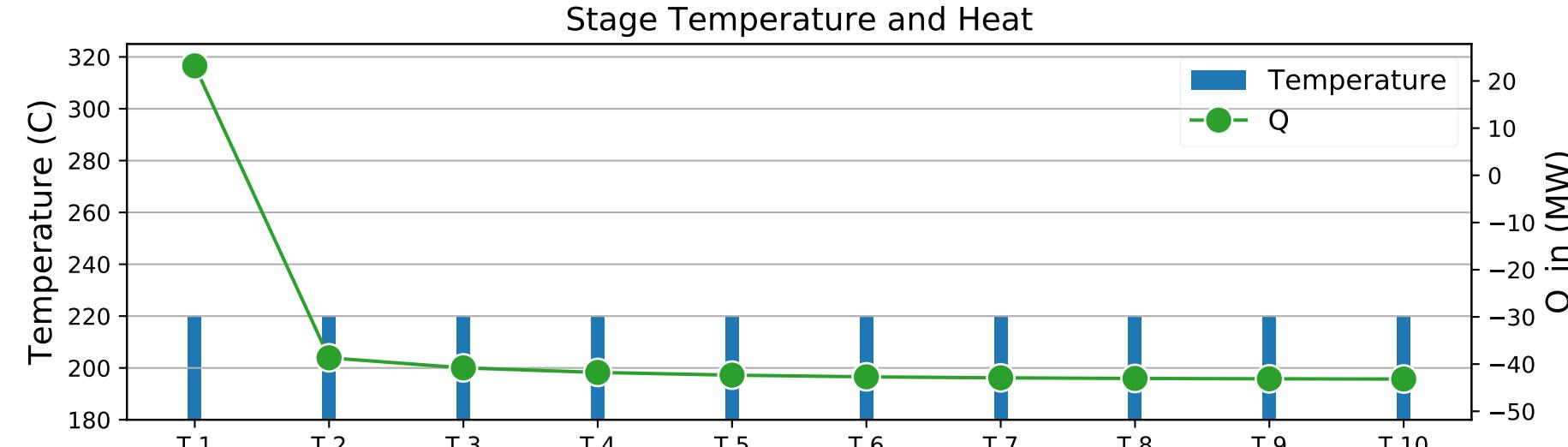
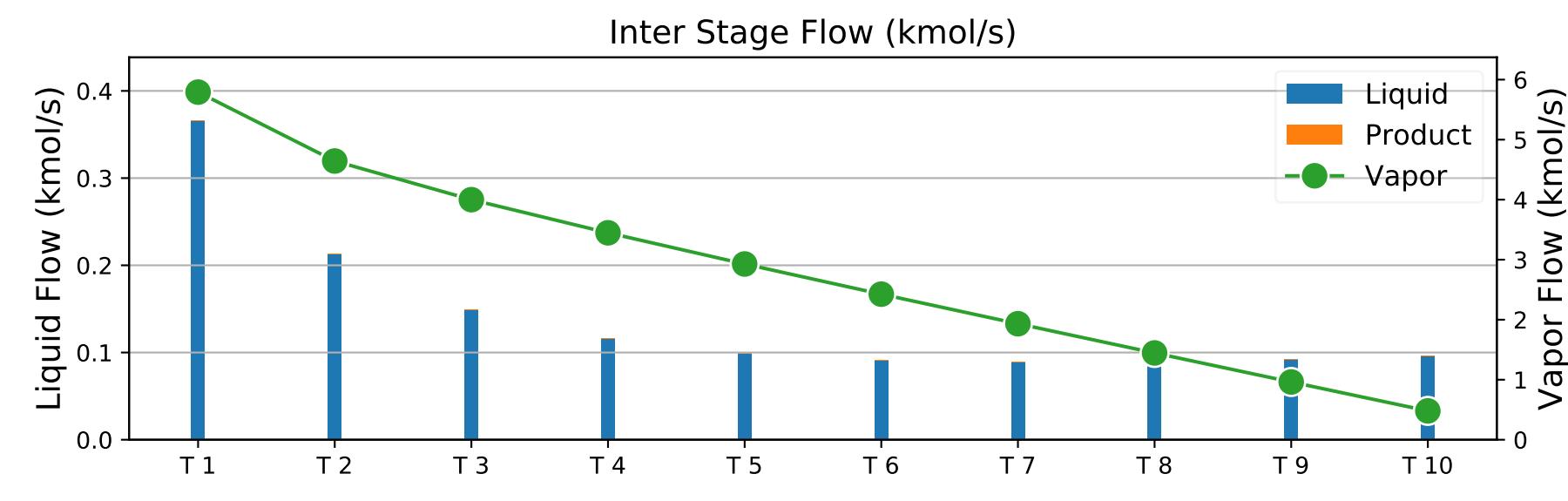
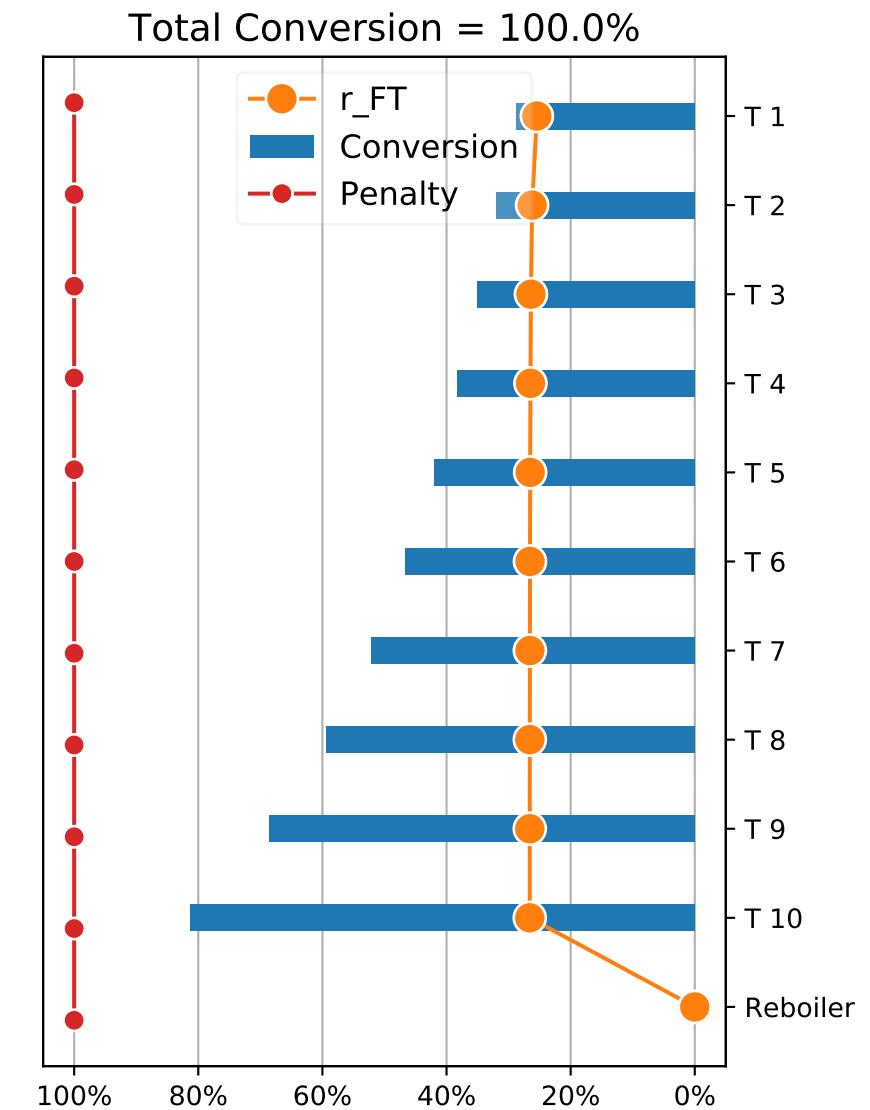
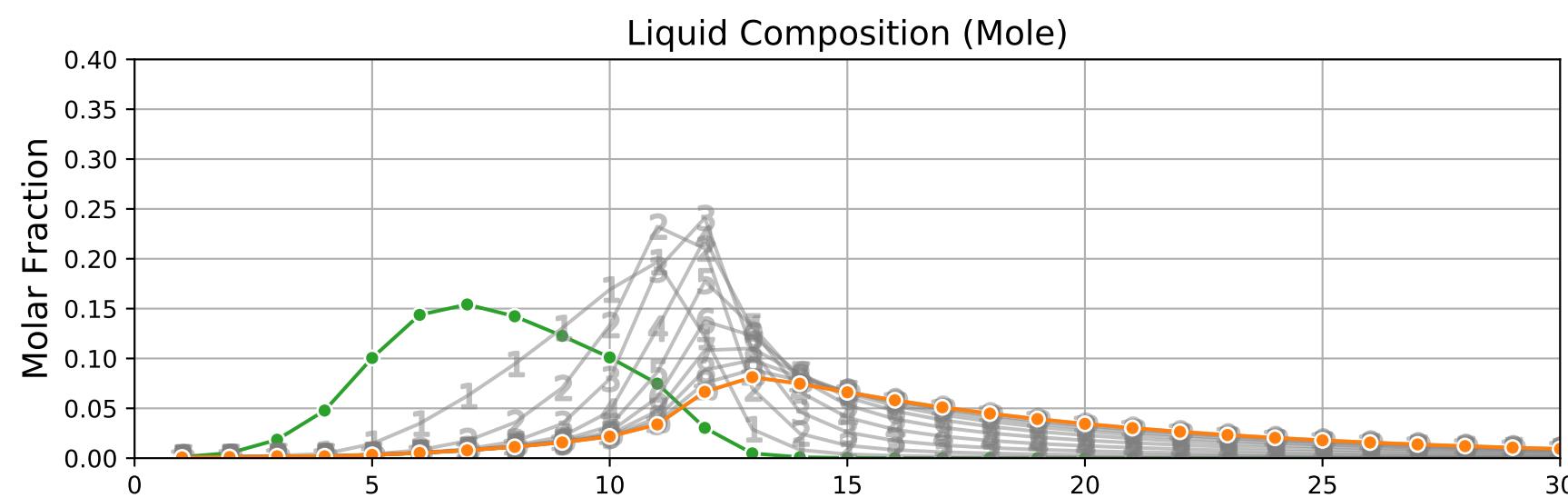
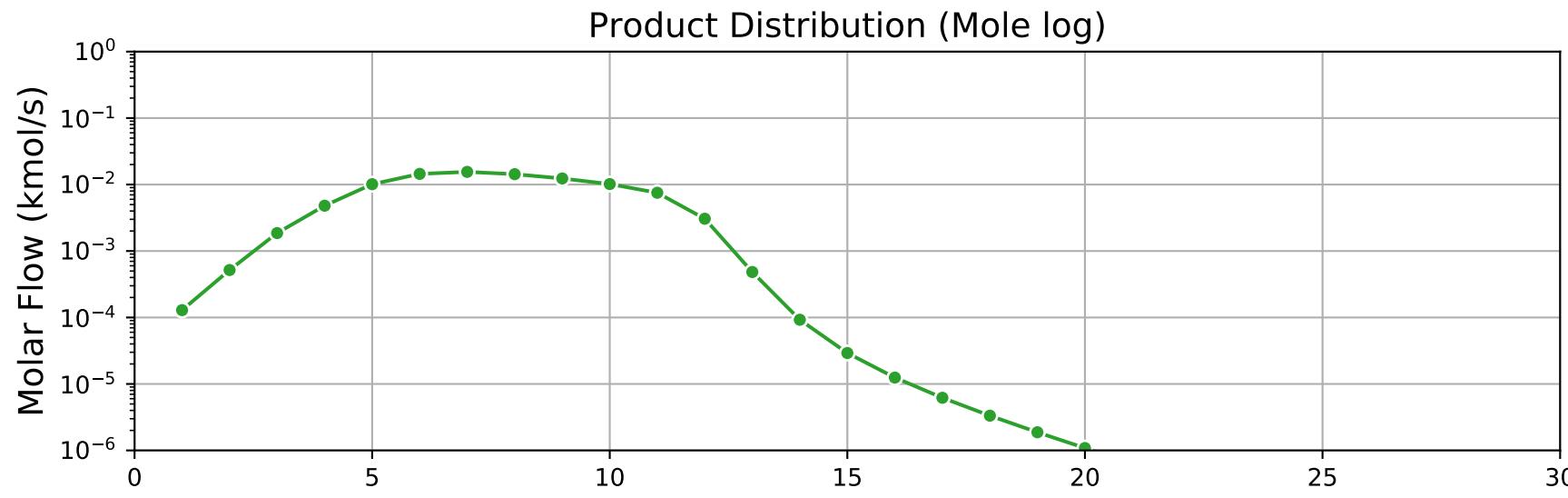
> Reflux PR ratio = 0.14 <



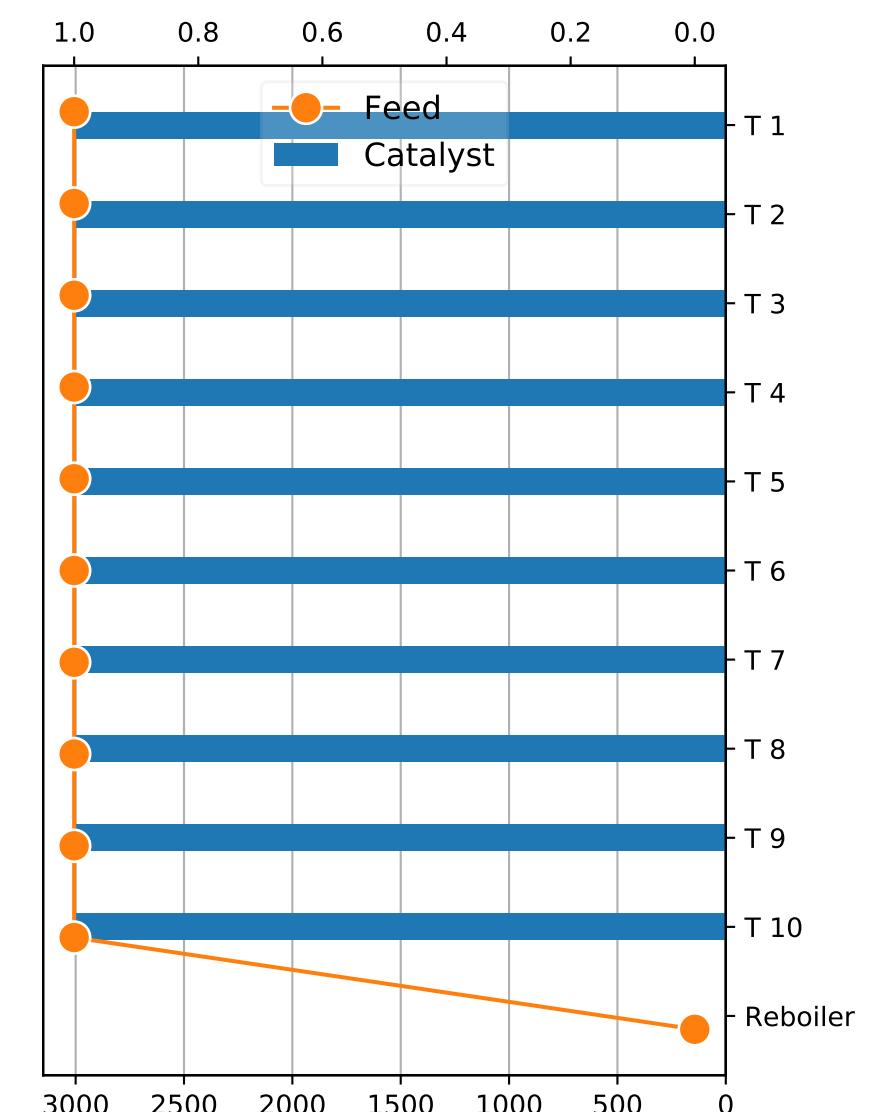
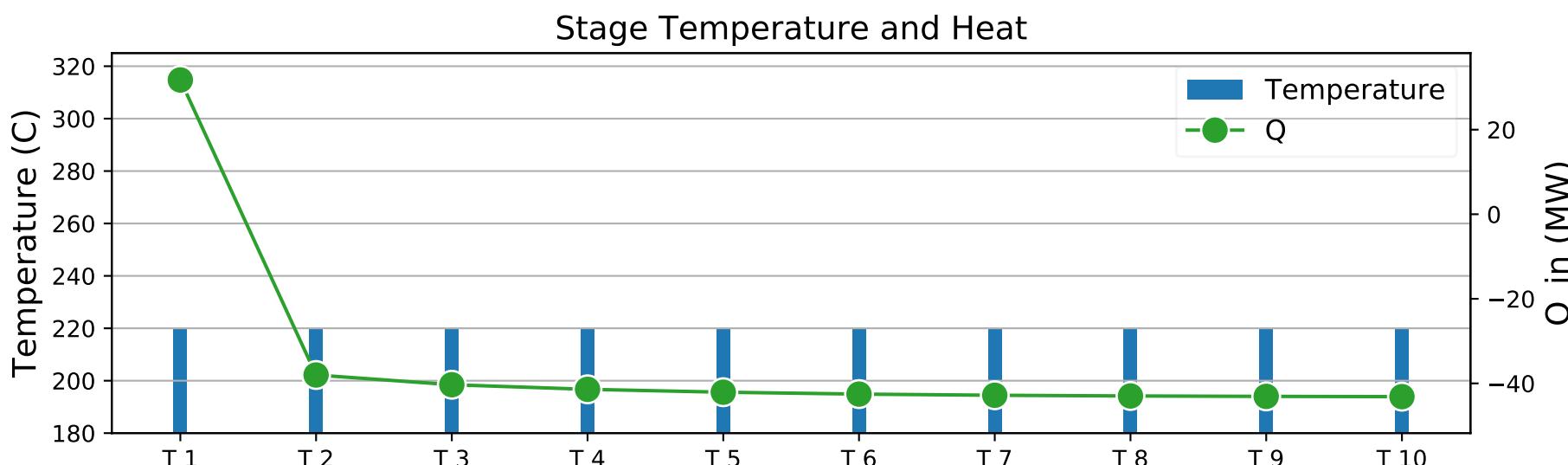
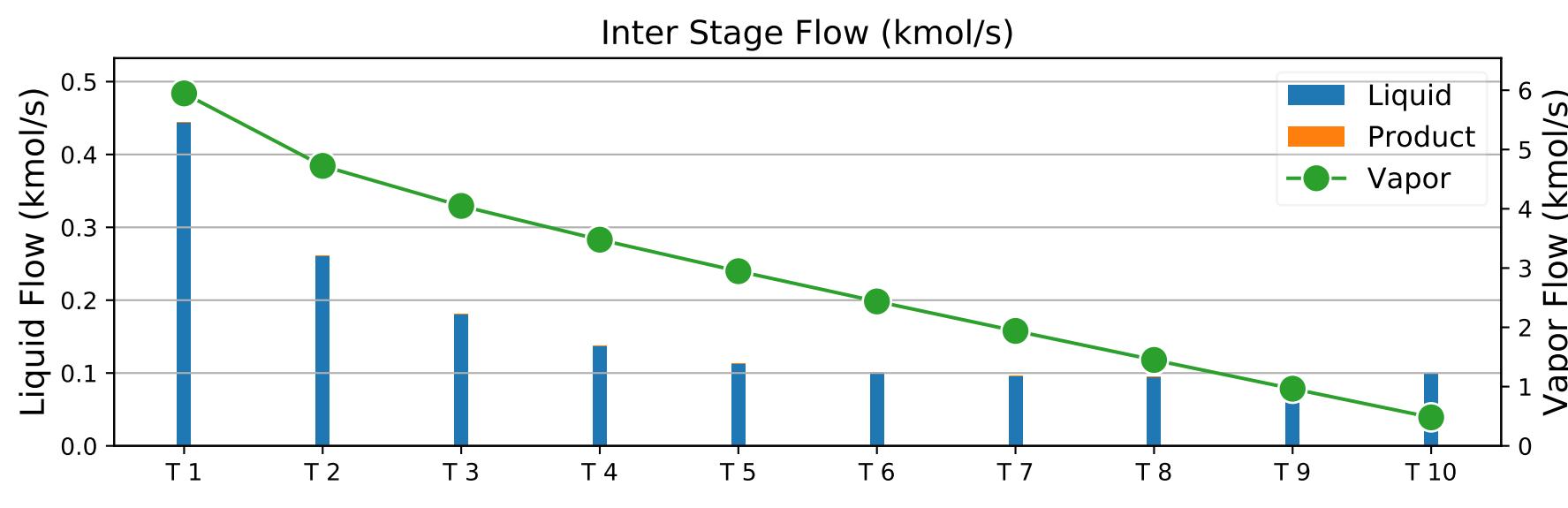
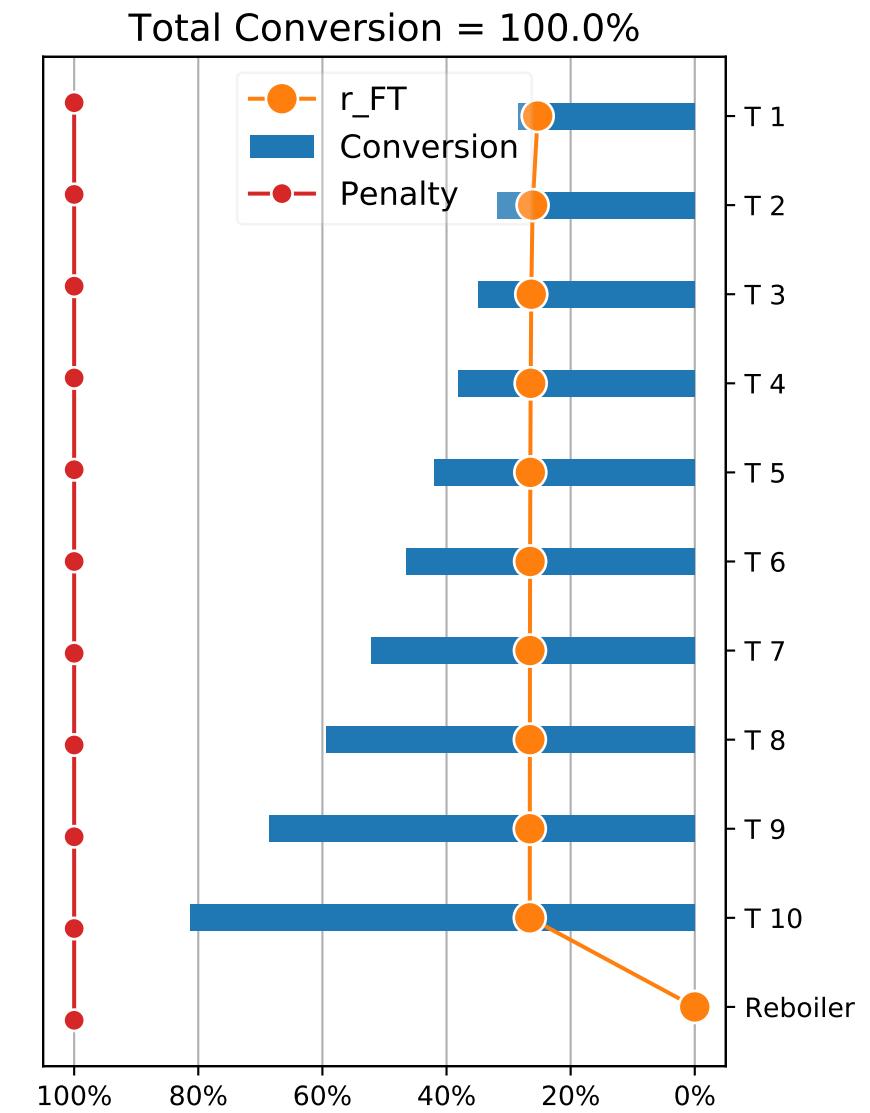
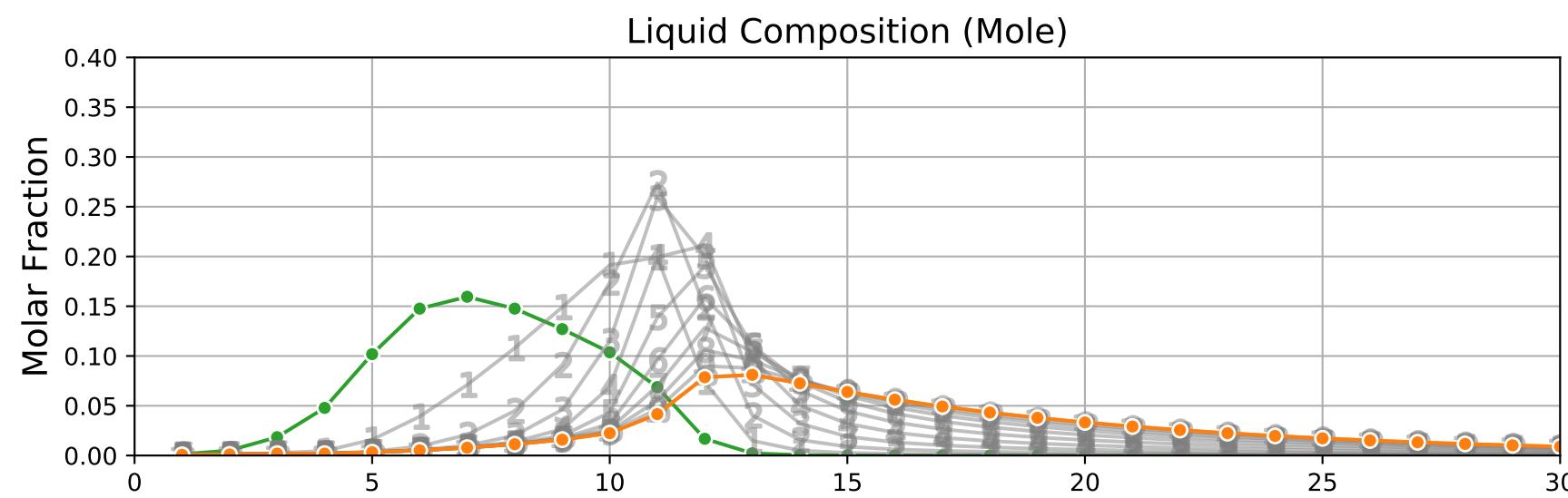
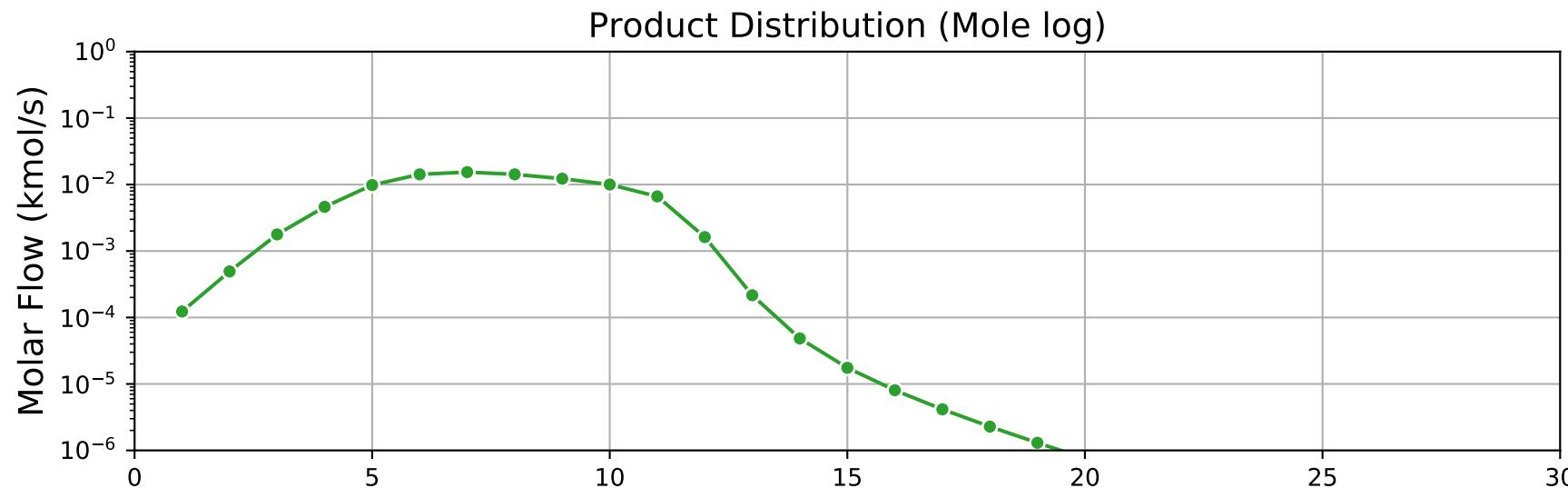
> Reflux PR ratio = 0.11 <



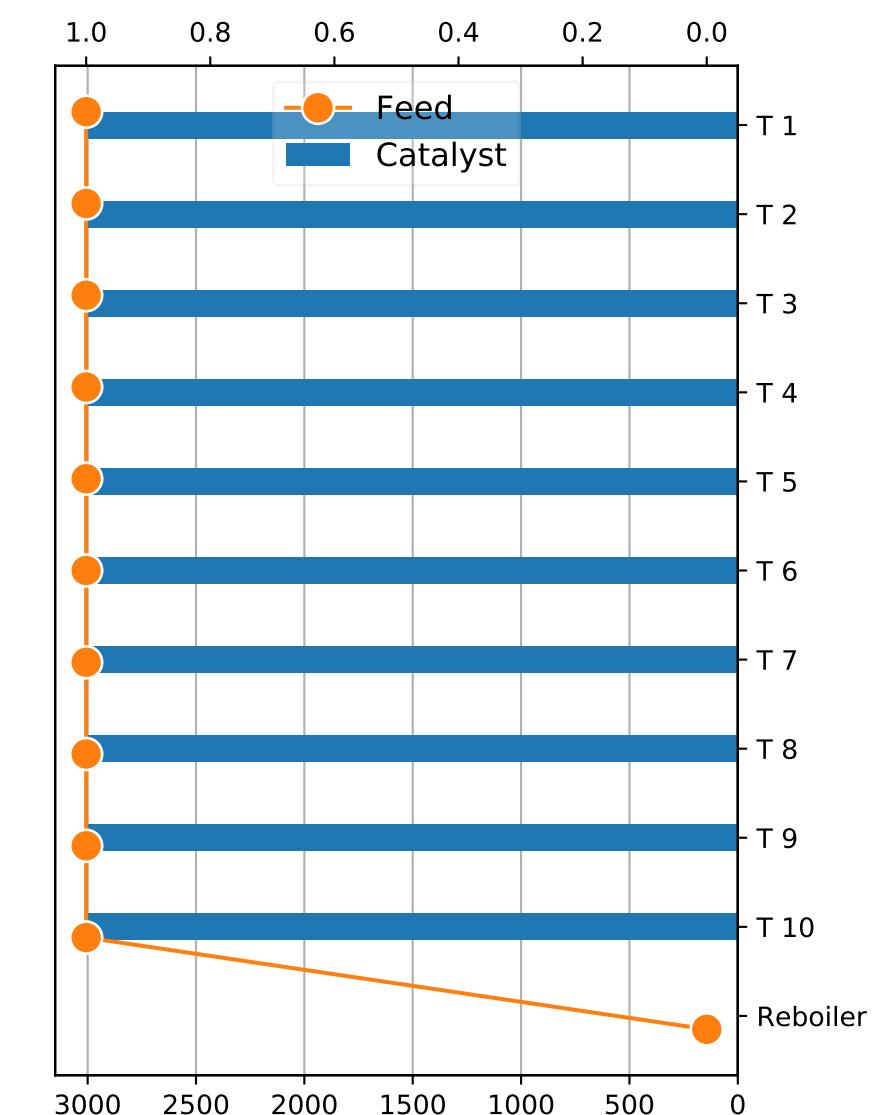
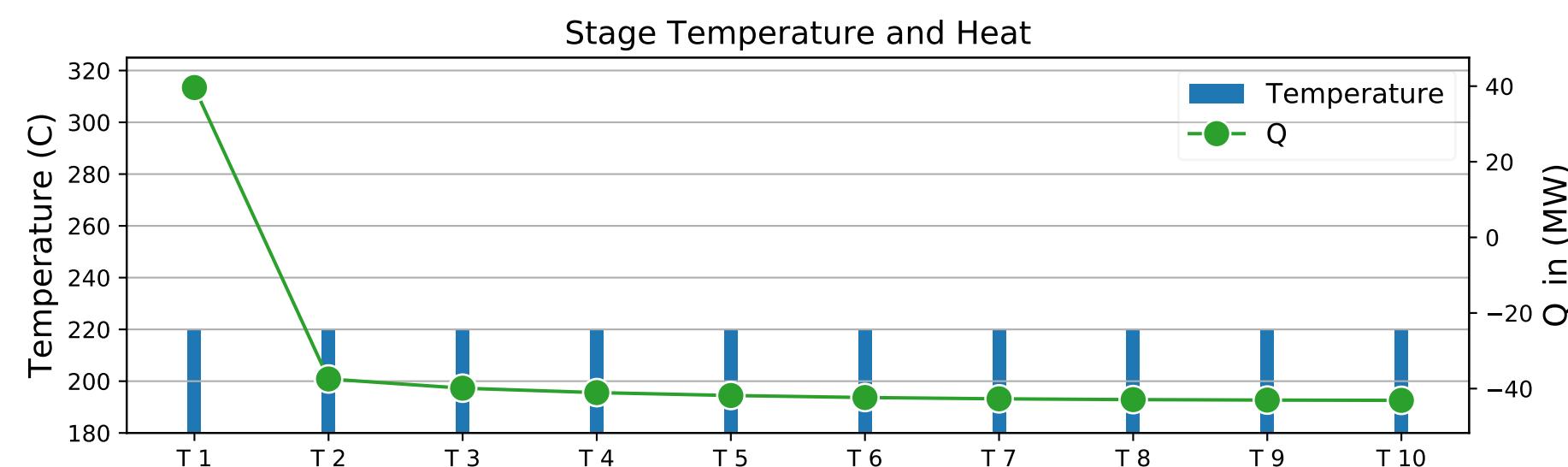
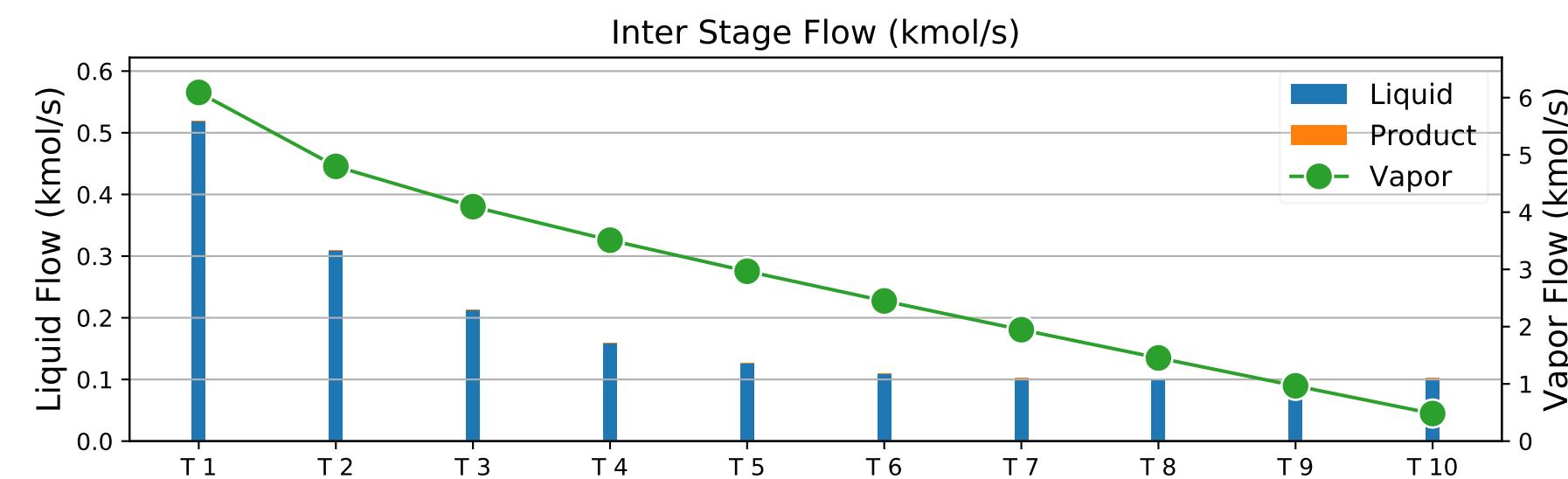
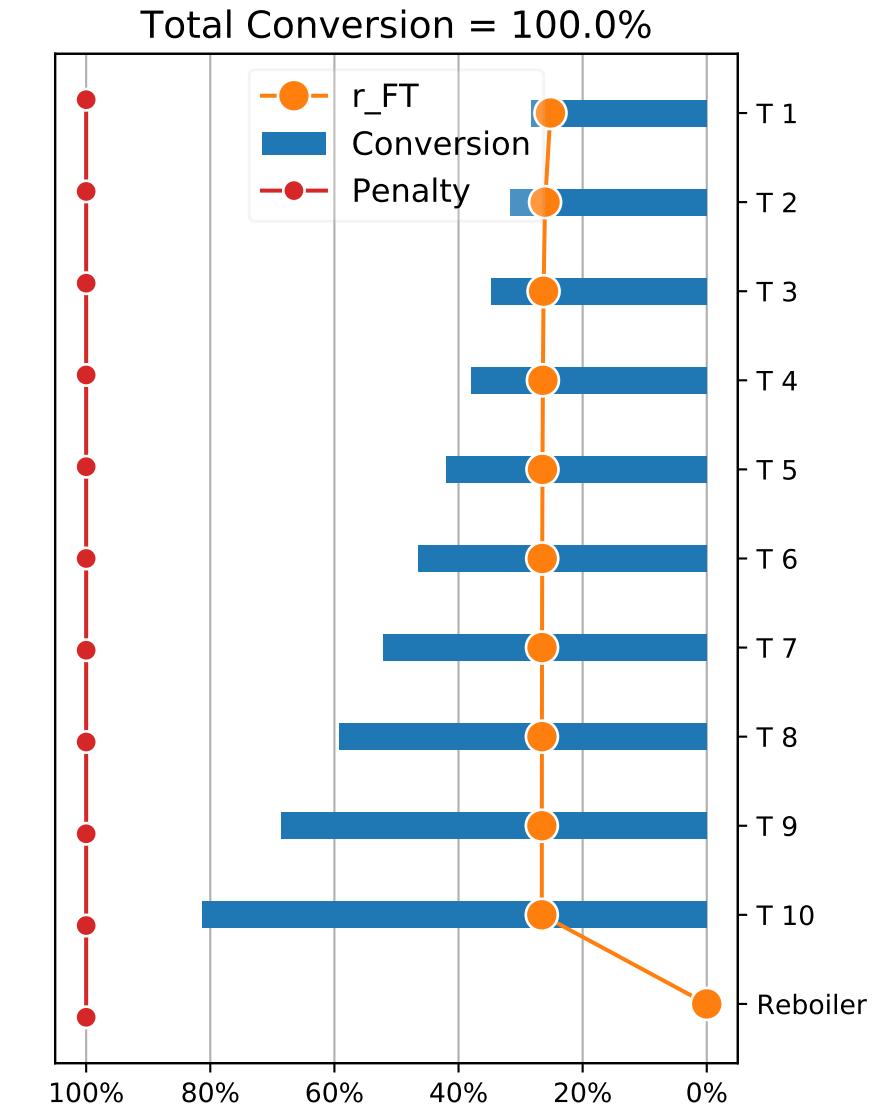
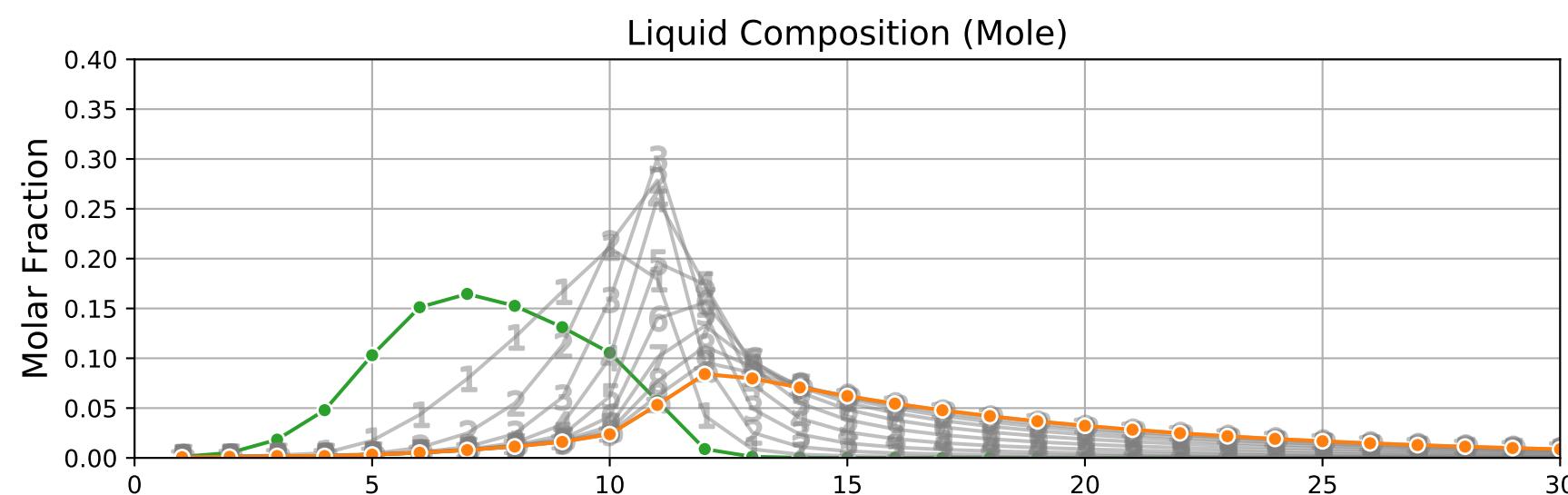
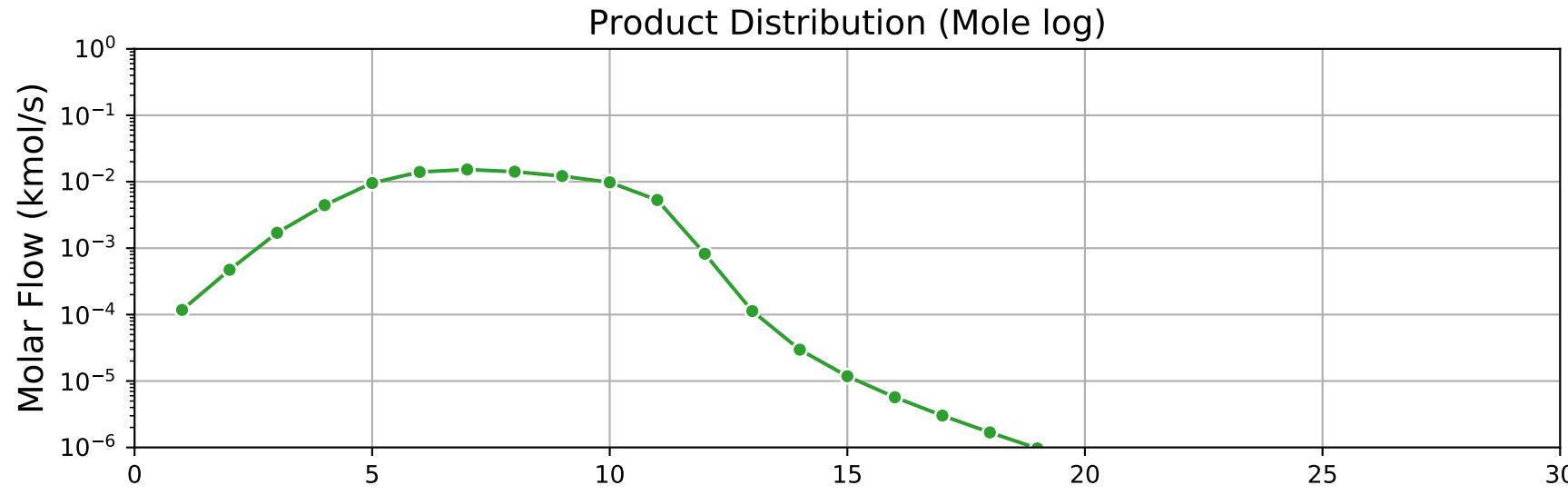
> Reflux PR ratio = 0.09 <



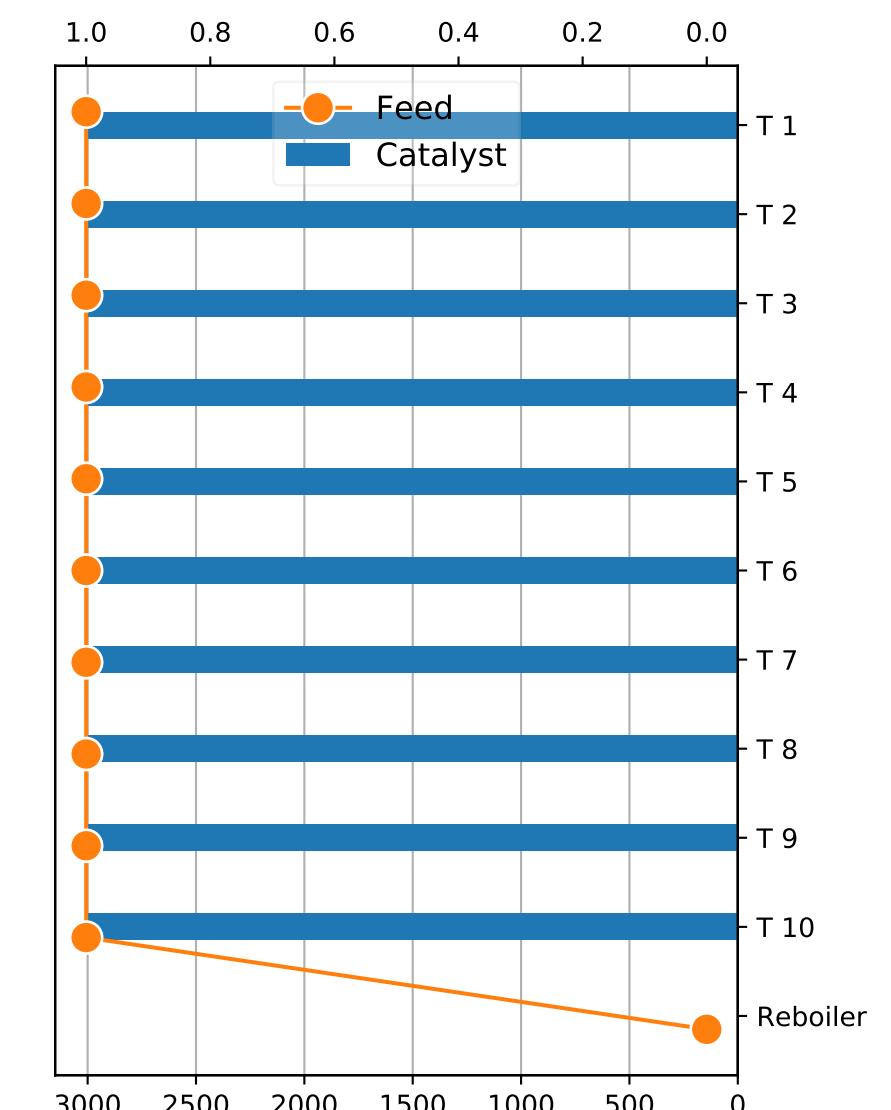
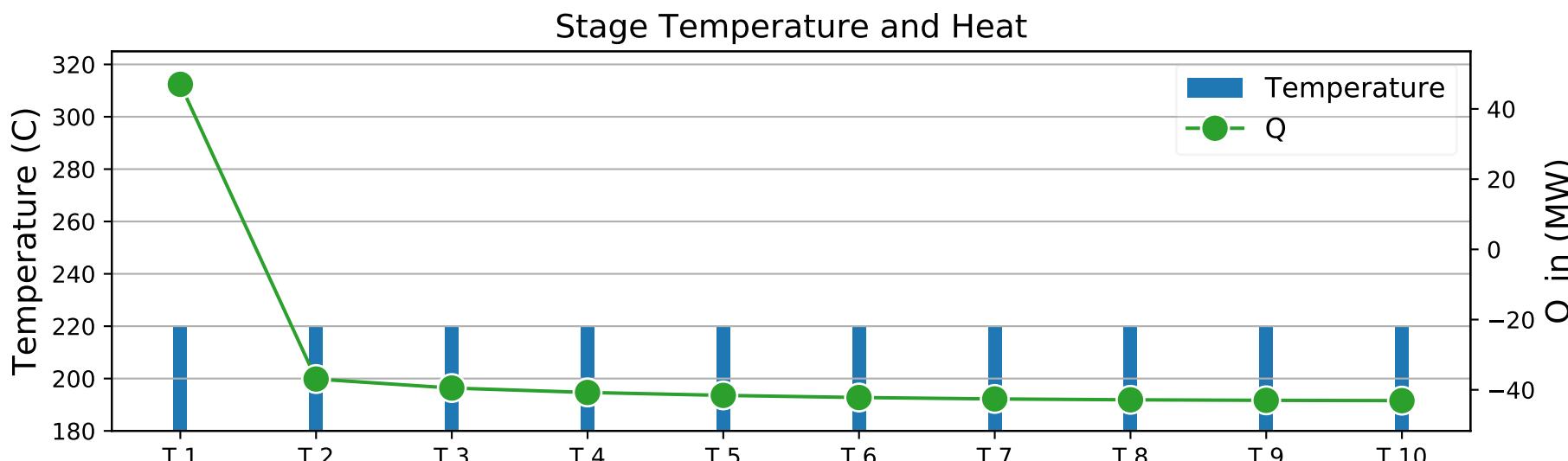
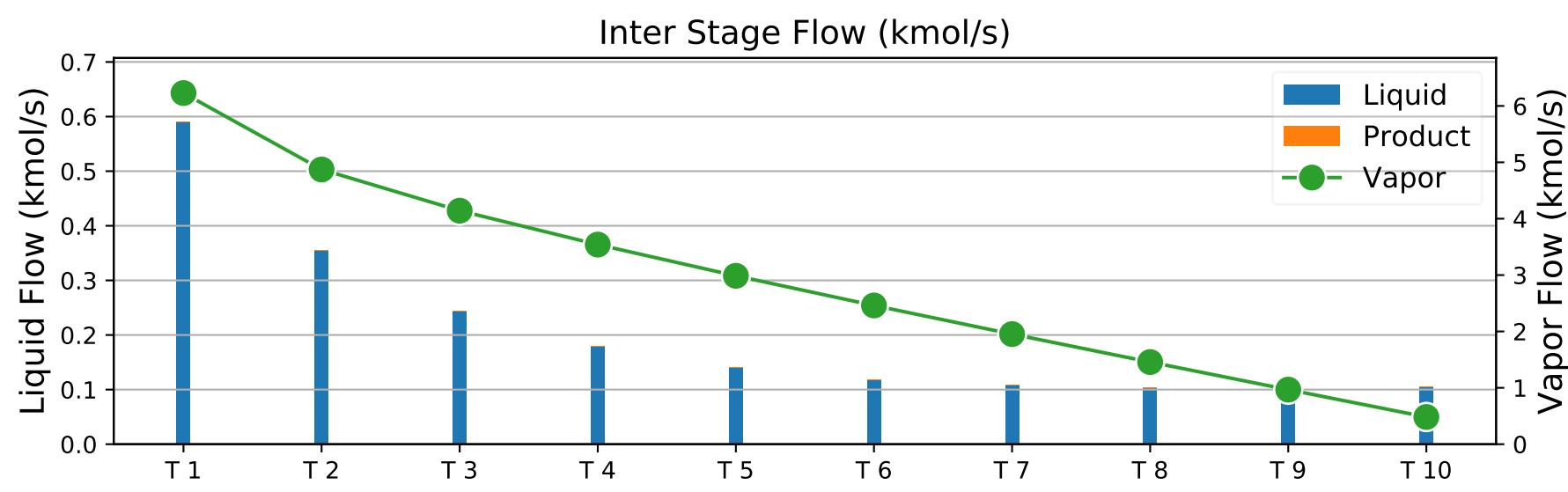
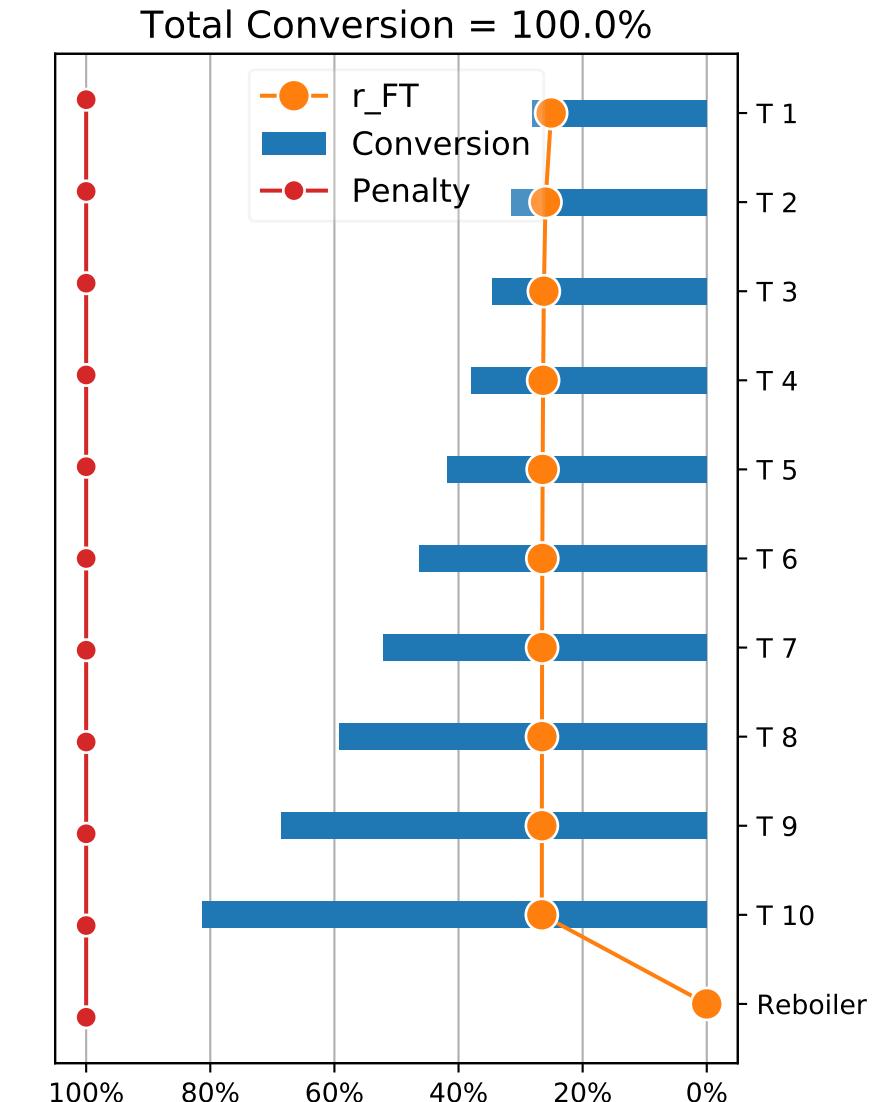
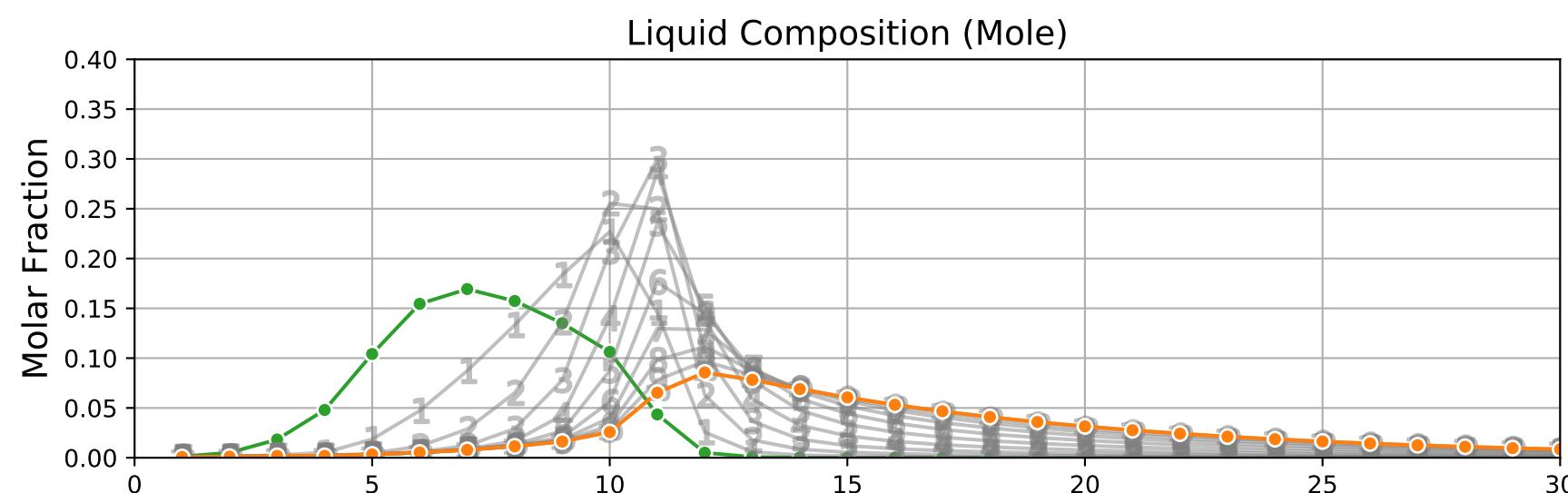
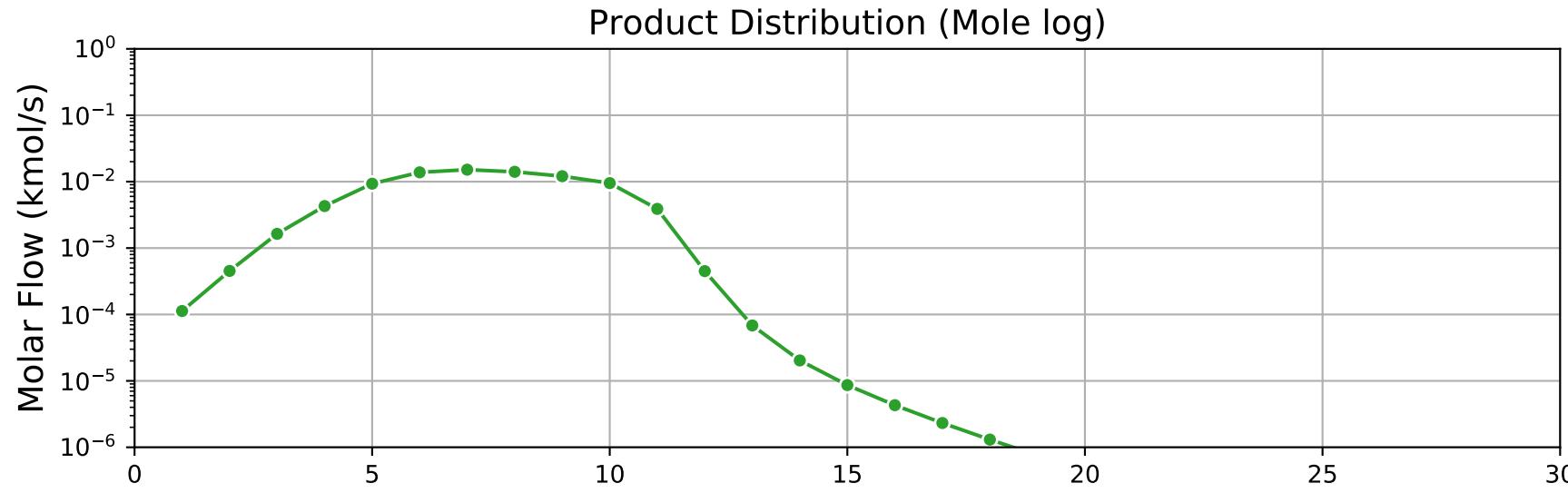
> Reflux PR ratio = 0.08 <



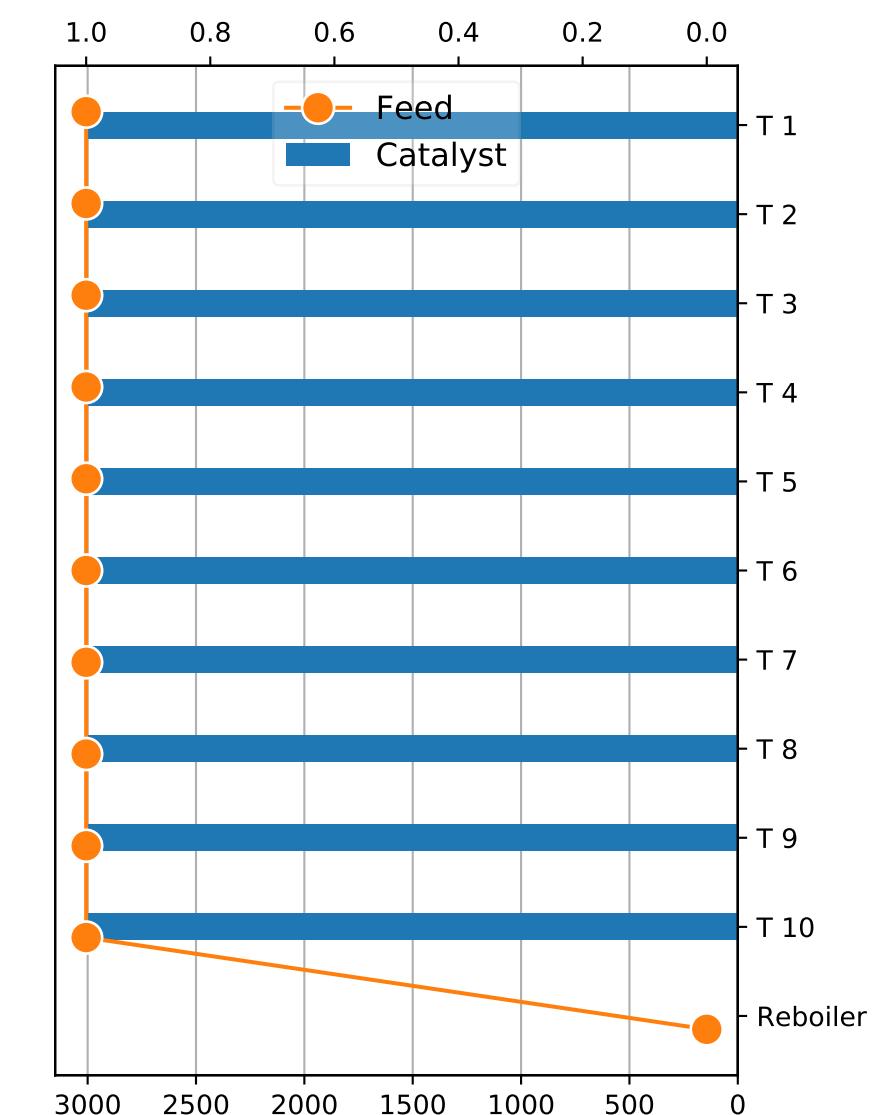
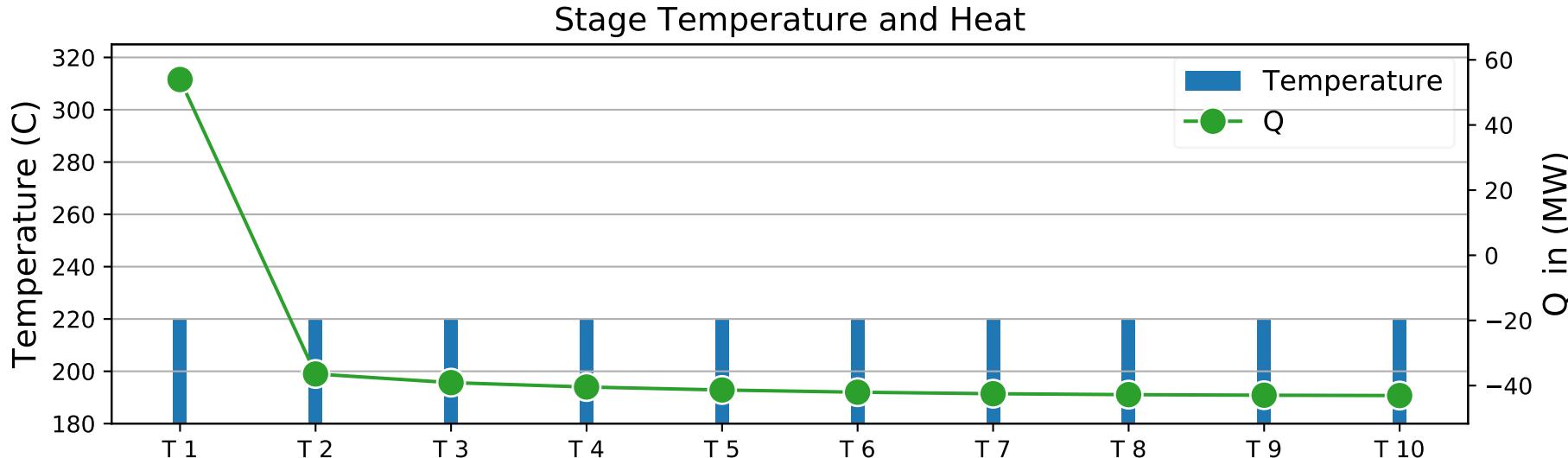
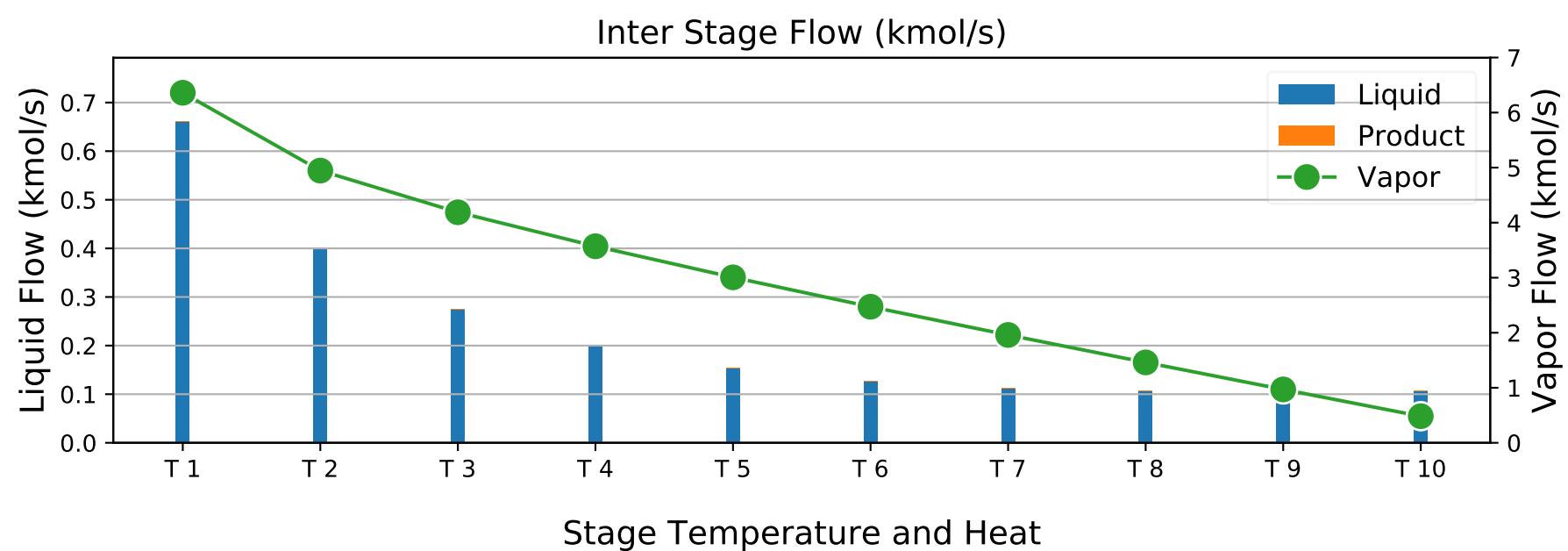
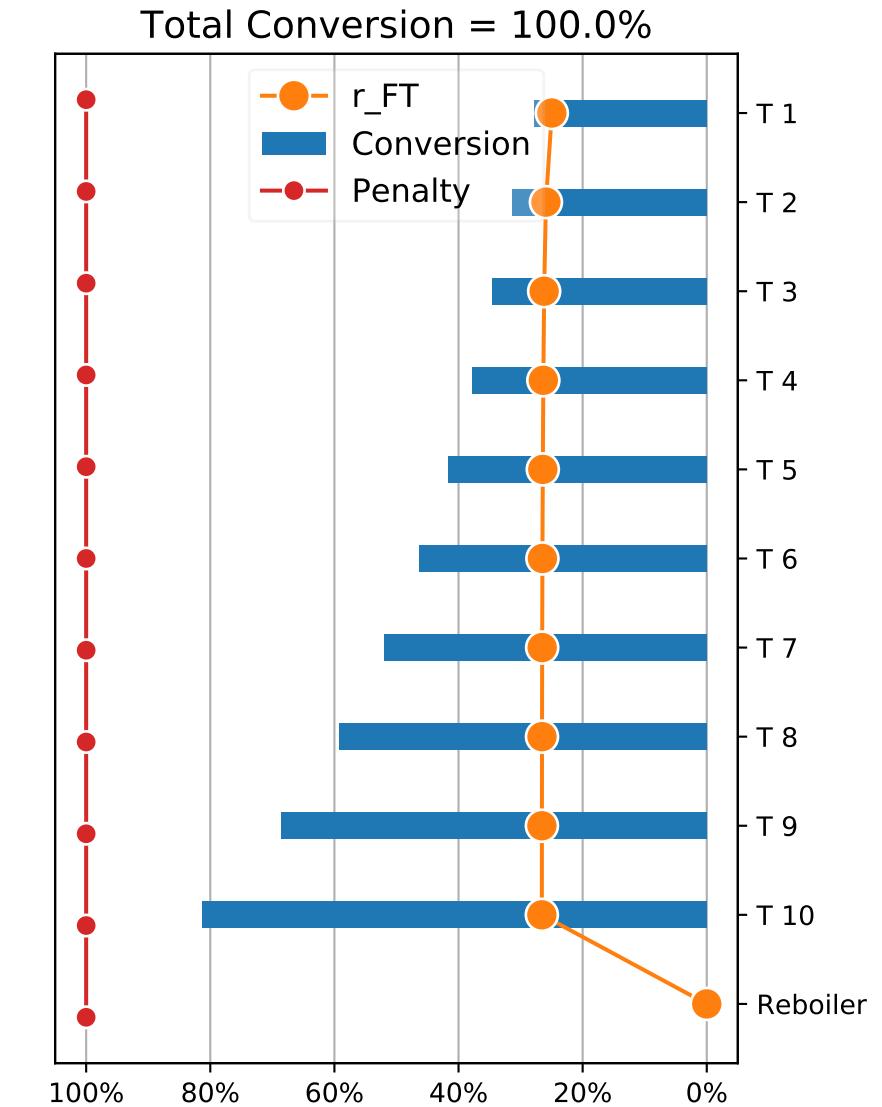
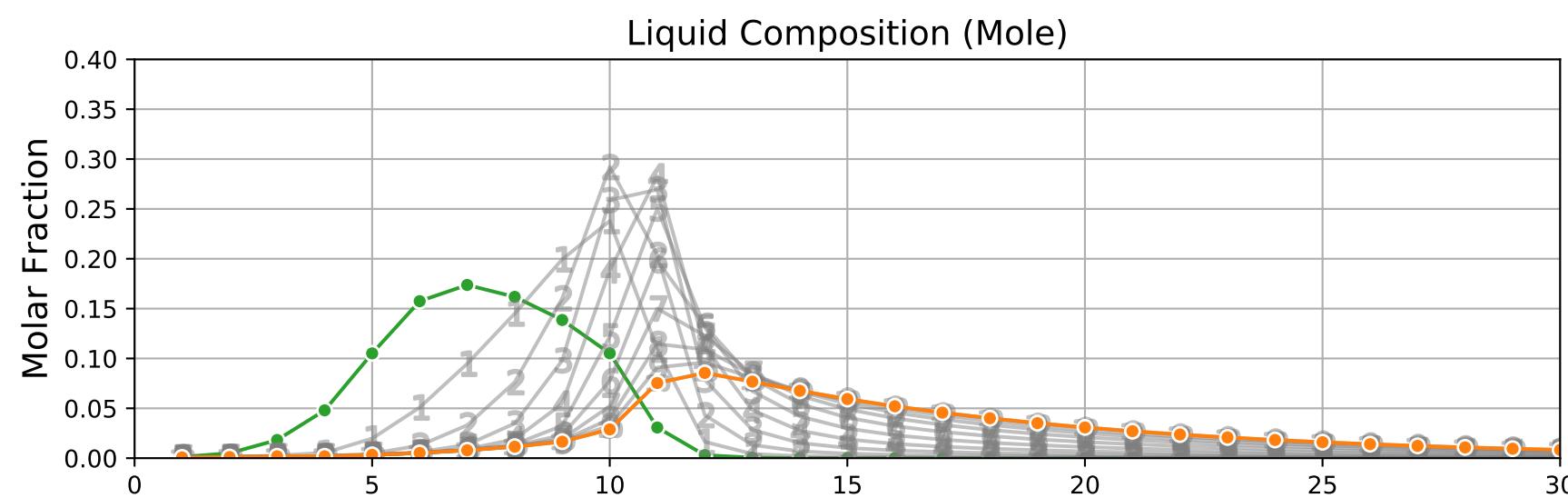
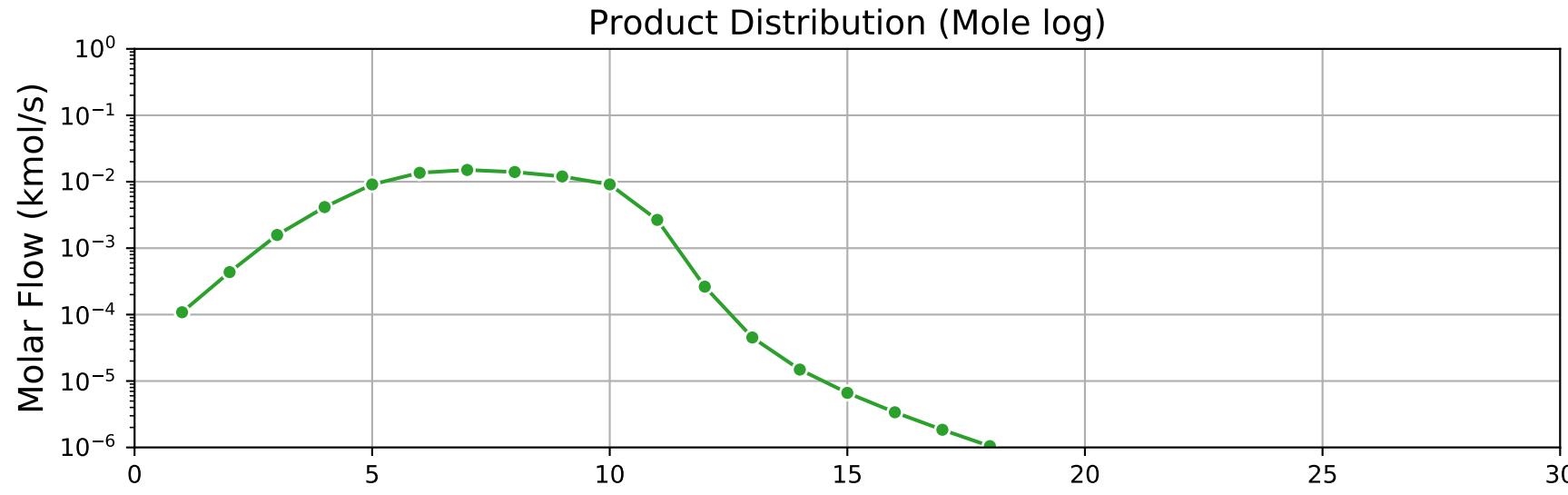
> Reflux PR ratio = 0.07 <



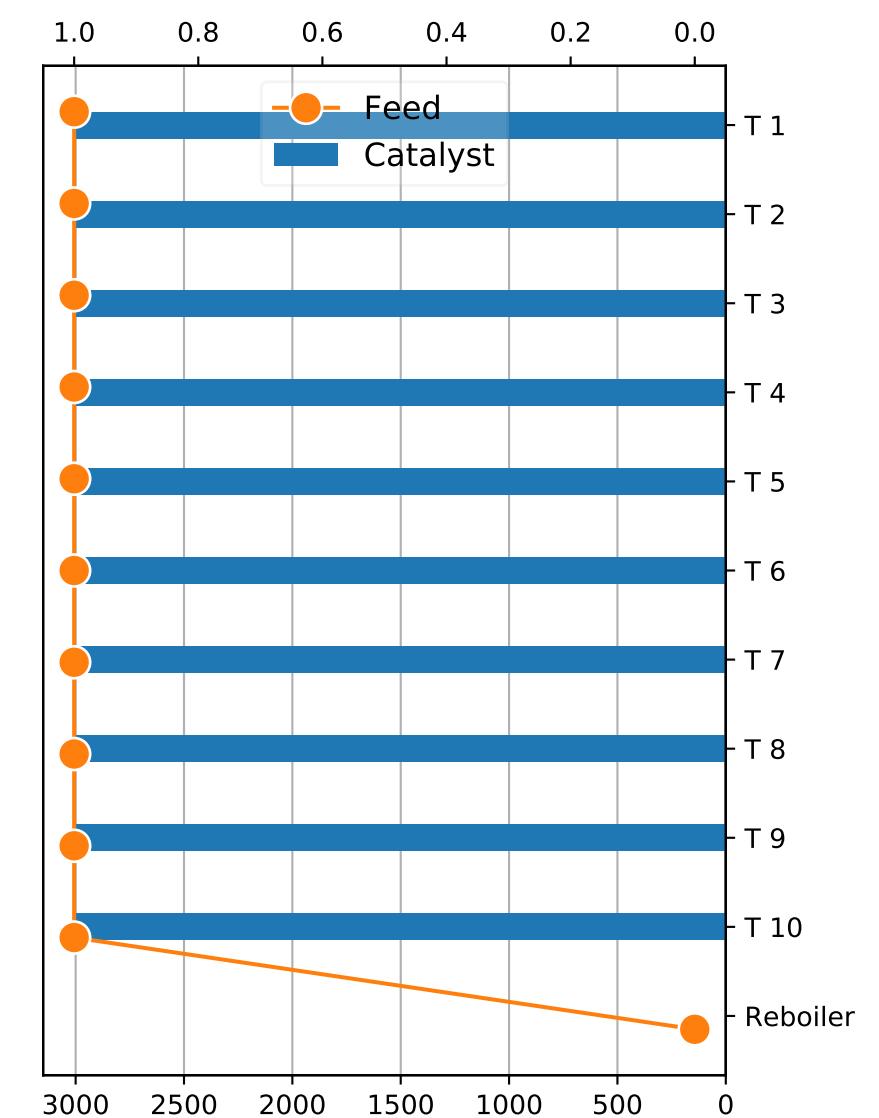
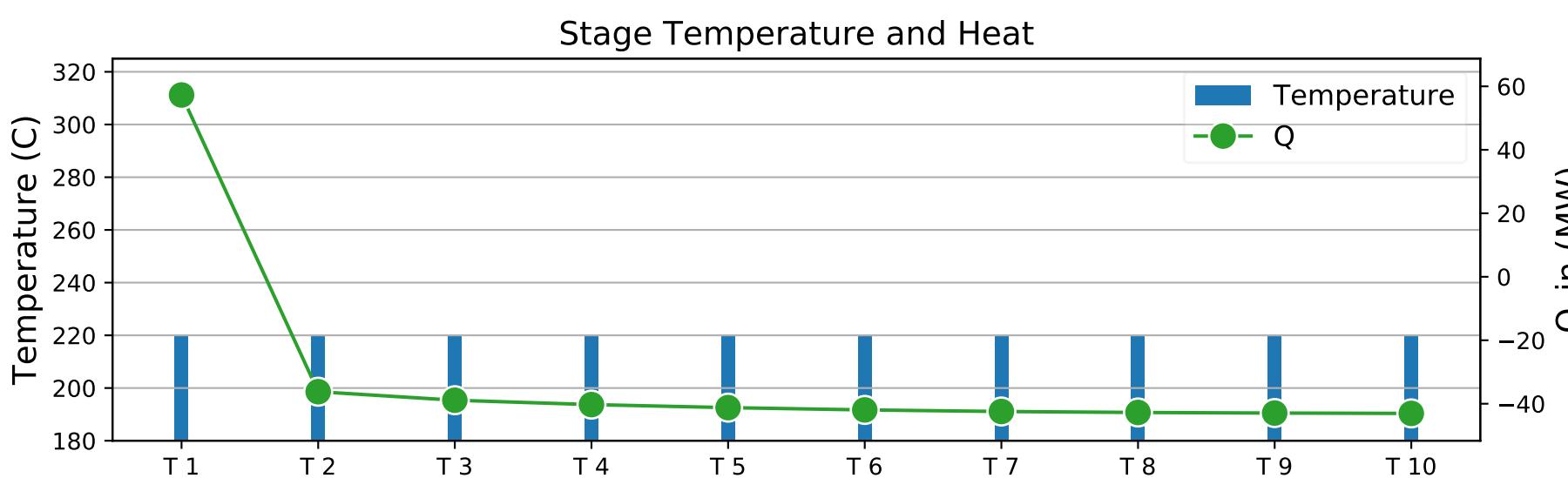
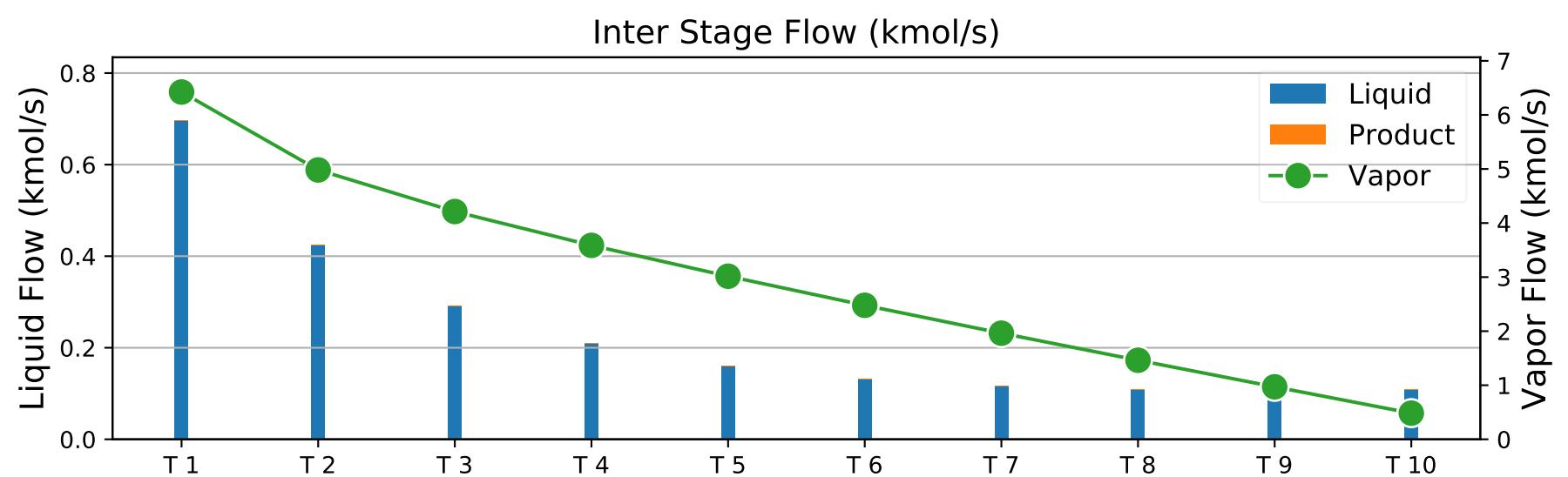
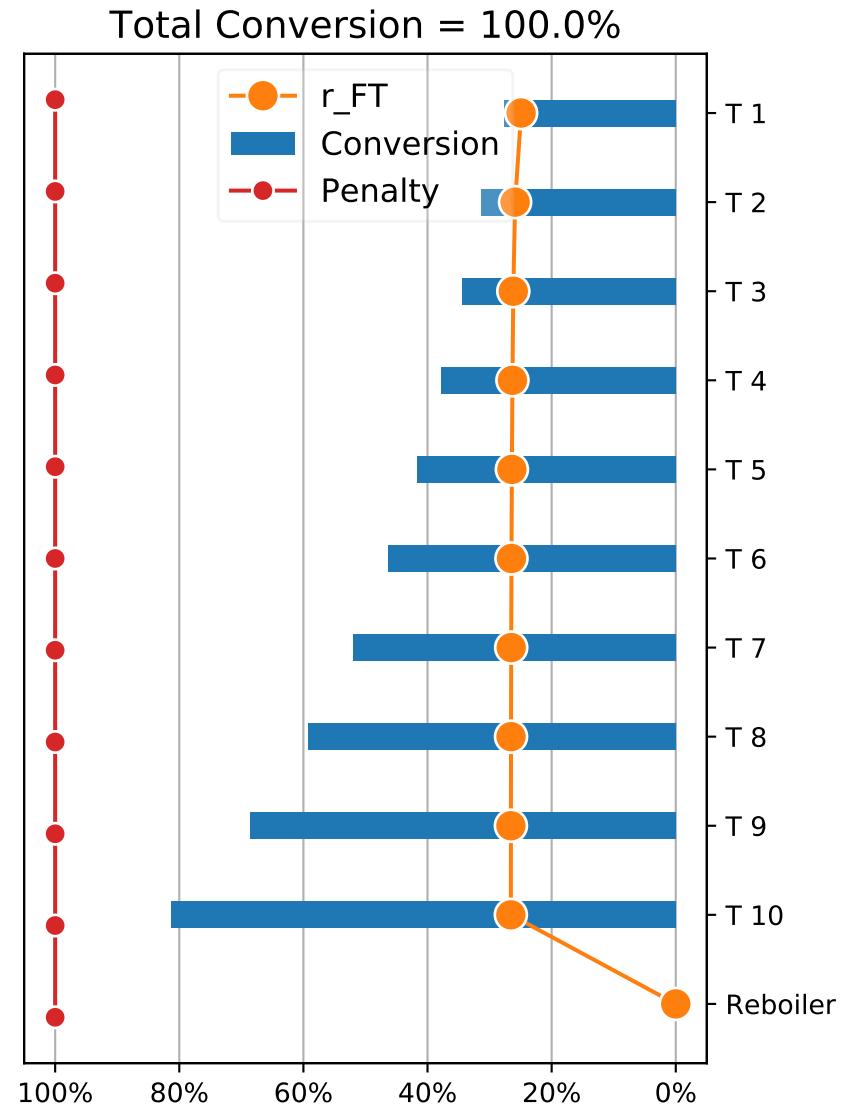
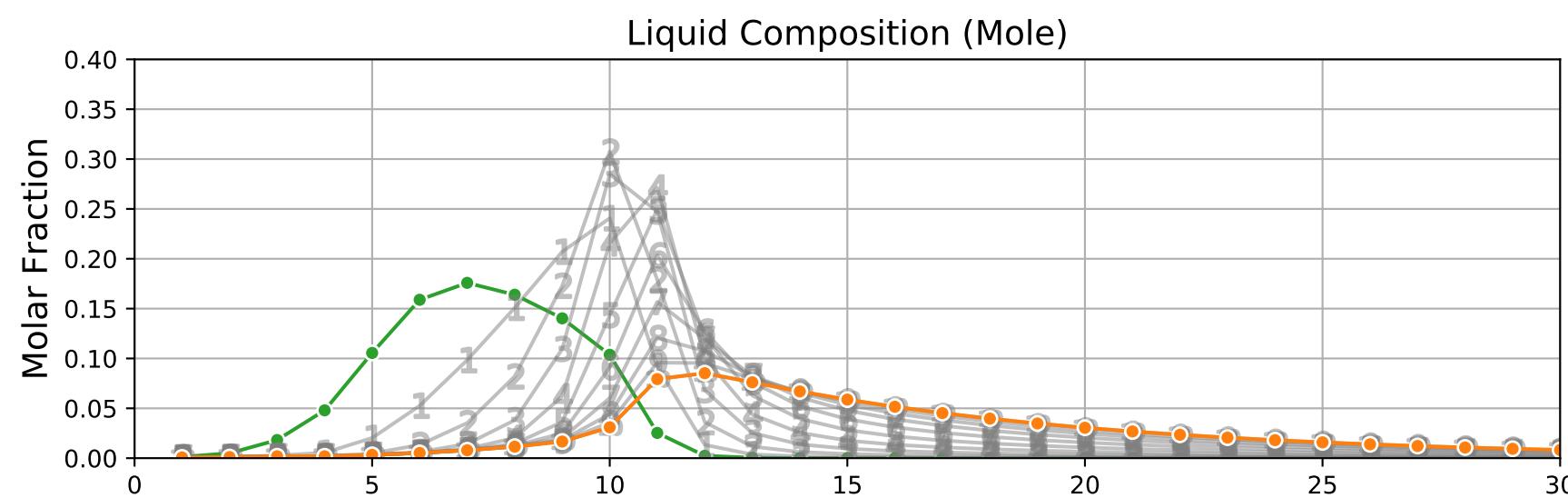
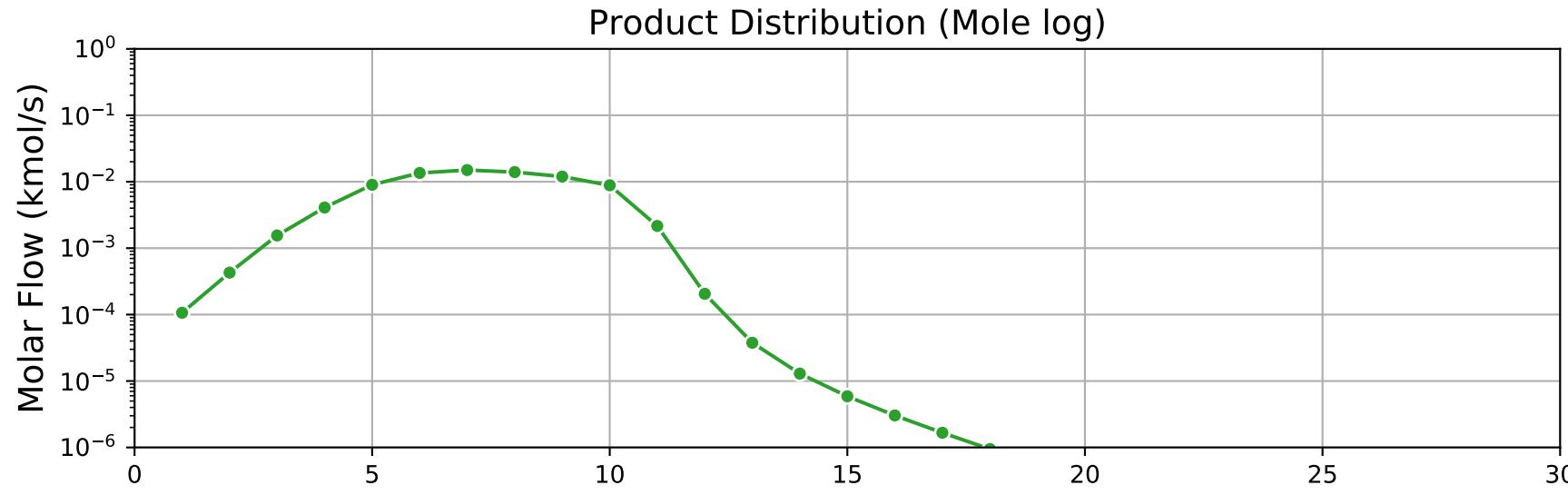
> Reflux PR ratio = 0.06 <



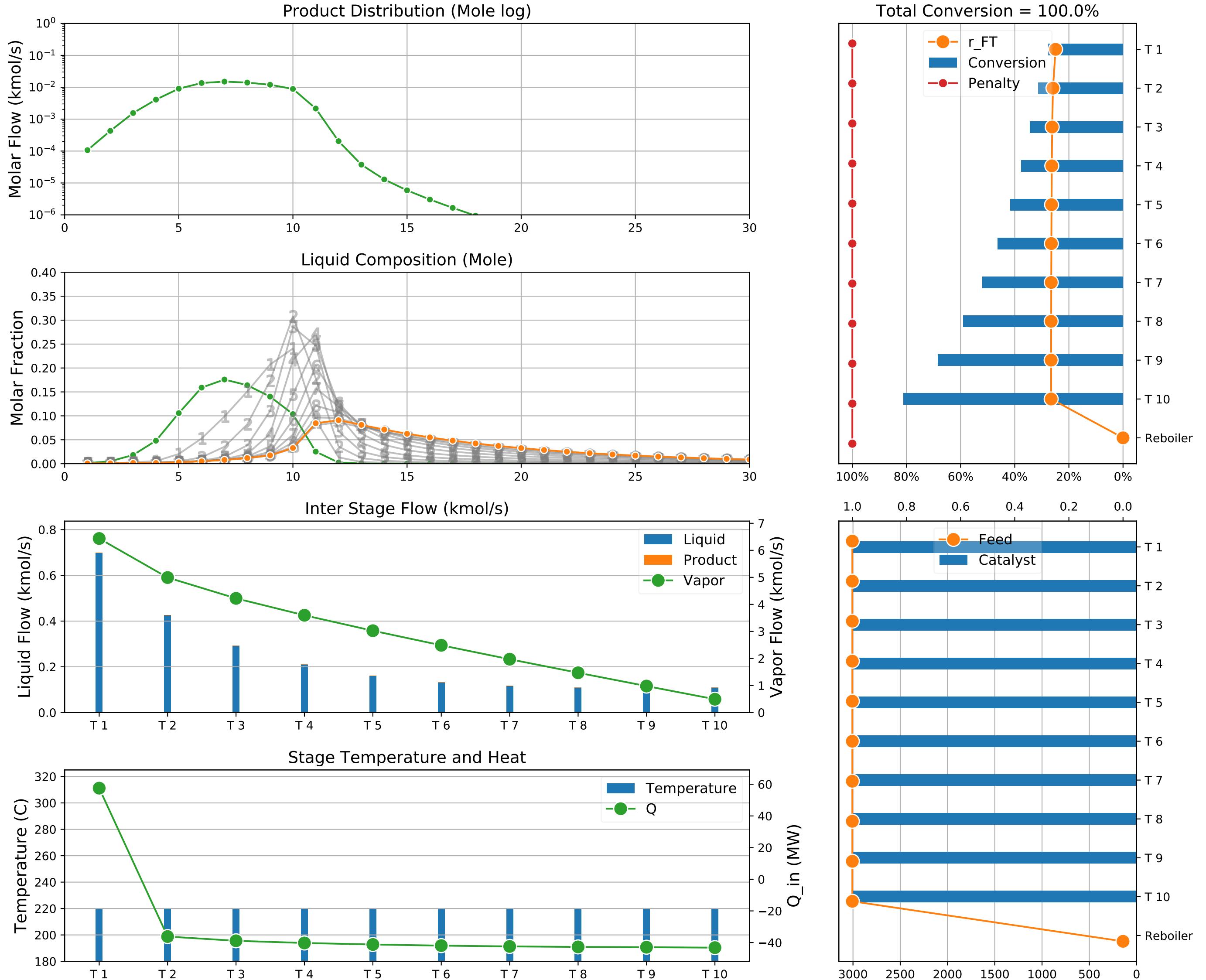
> Reflux PR ratio = 0.05 <



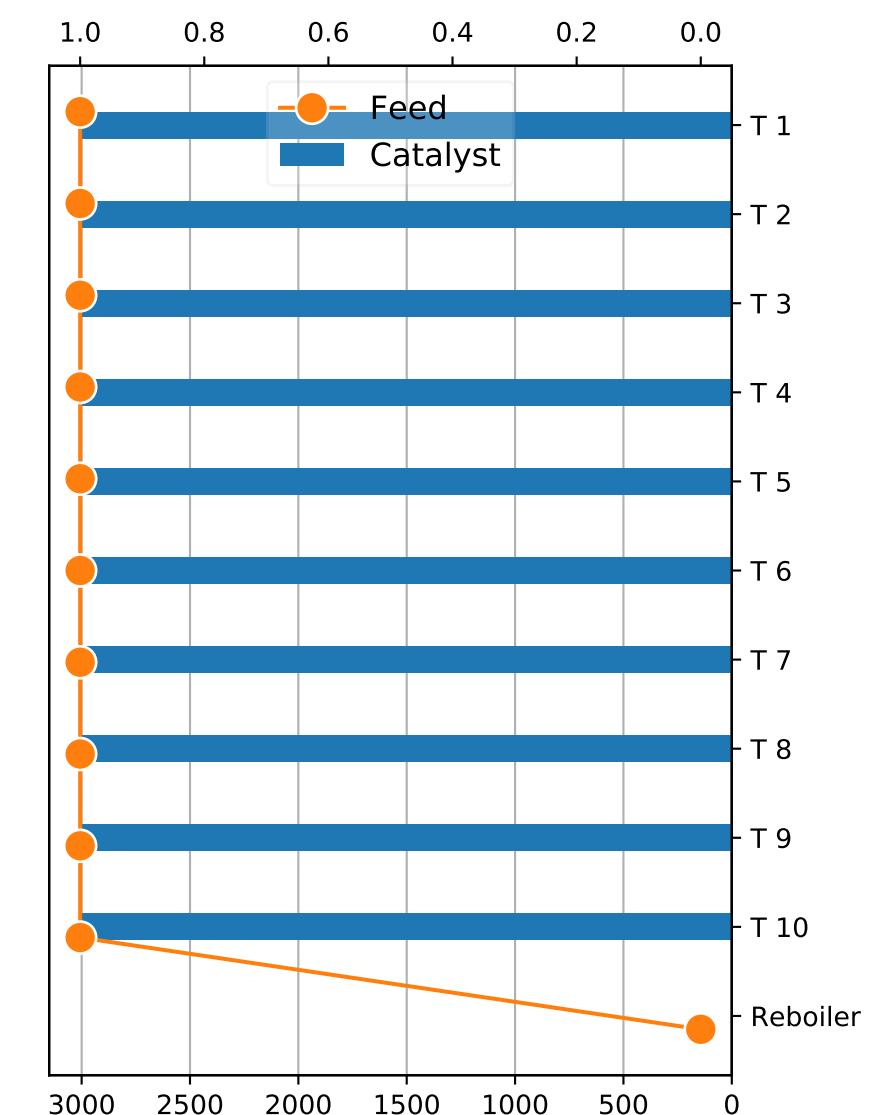
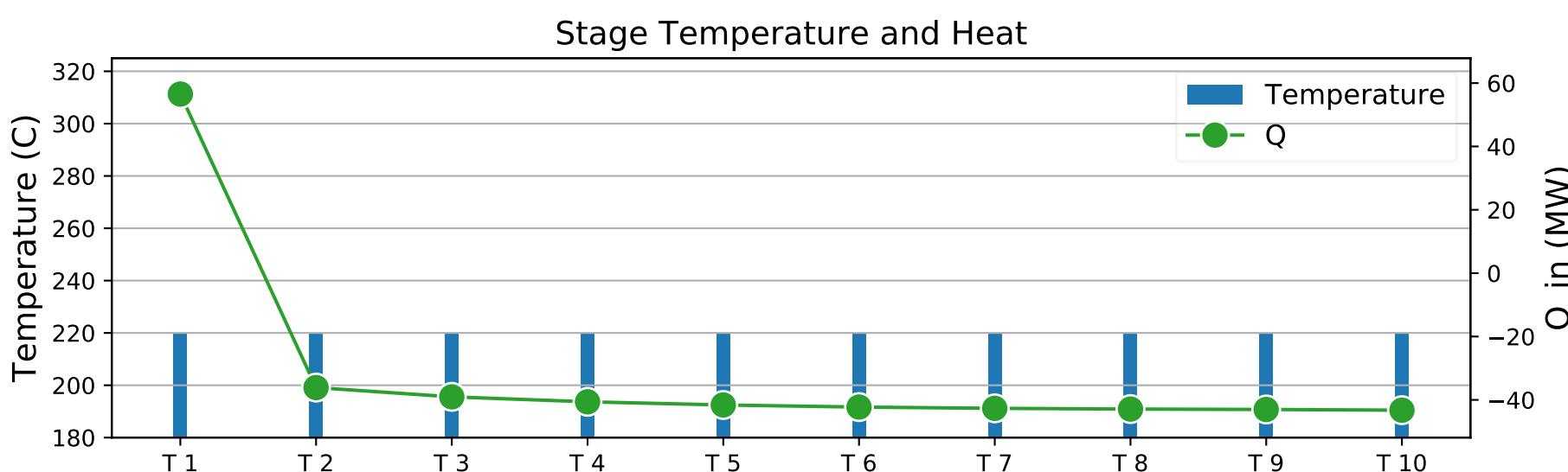
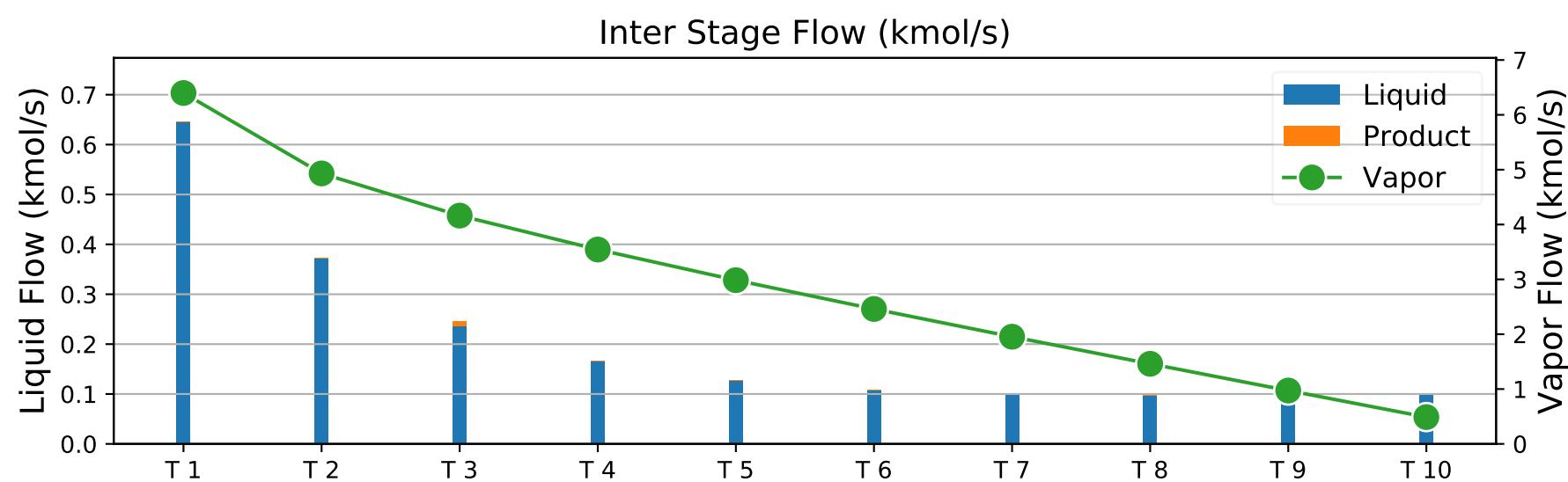
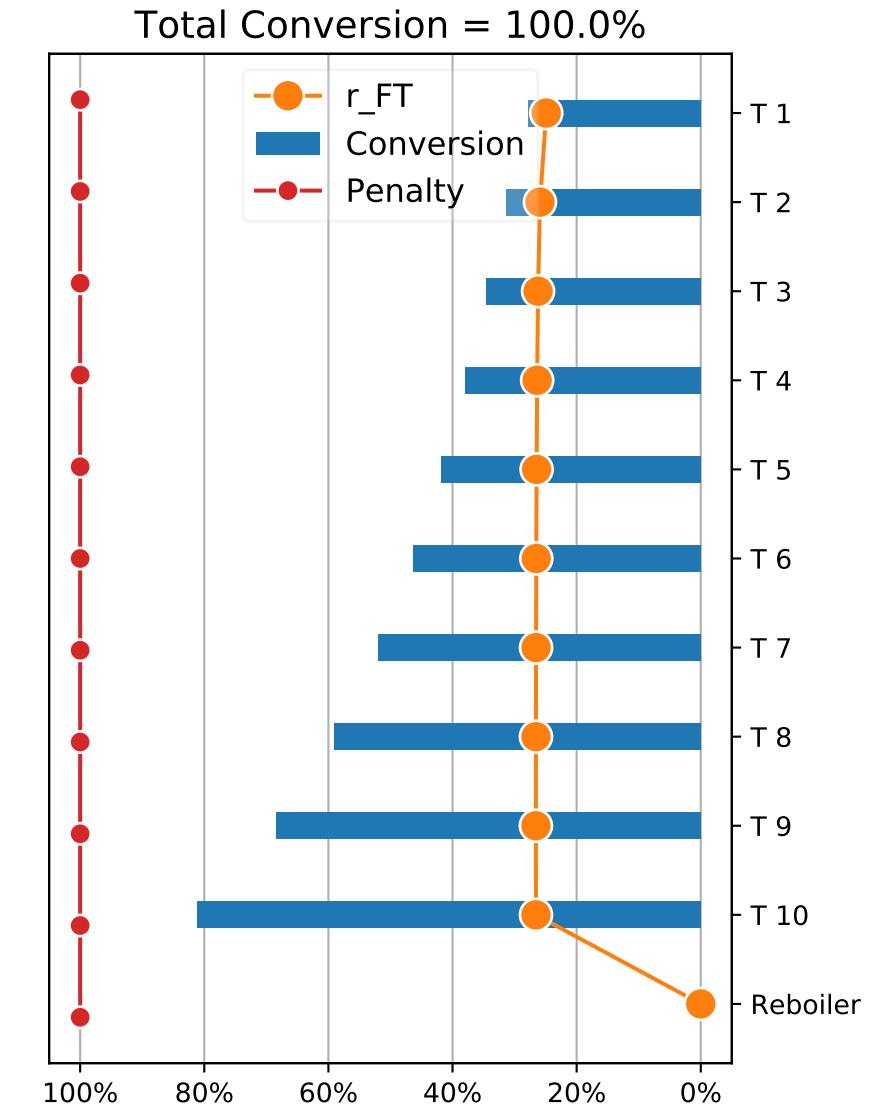
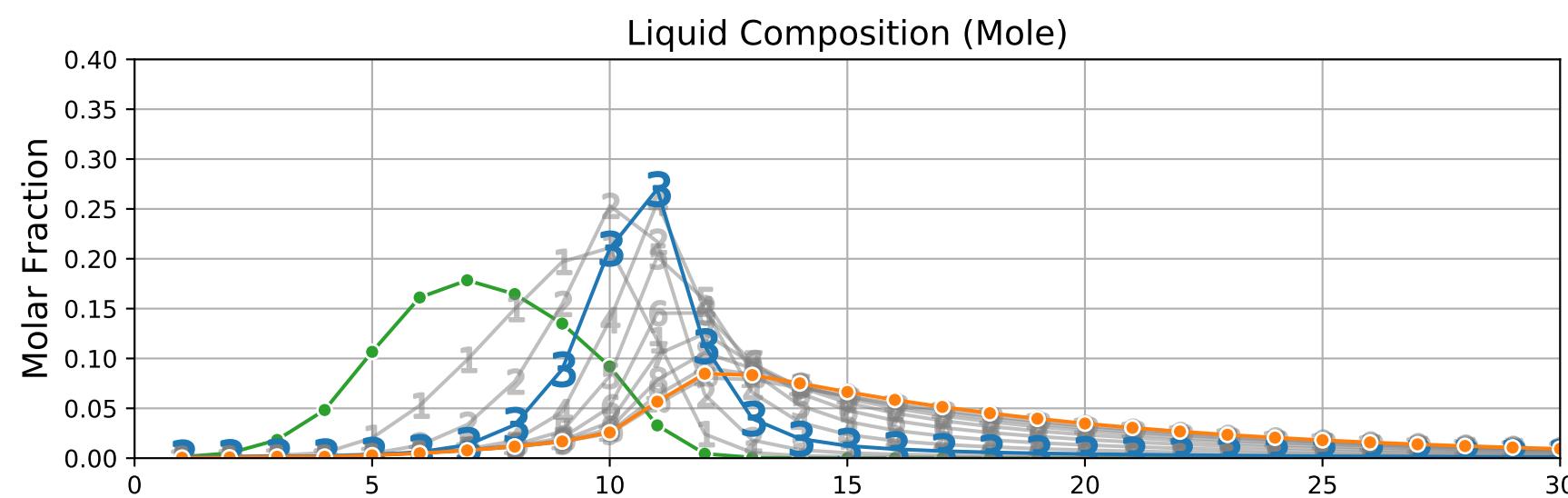
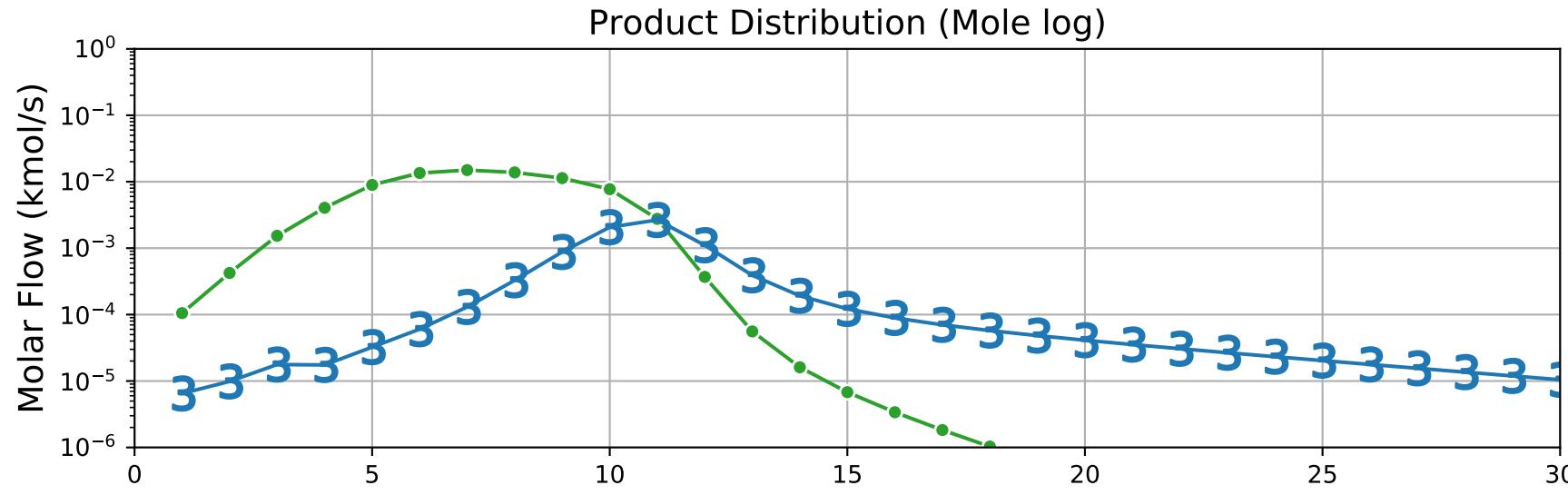
> Reflux PR ratio = 0.05 <



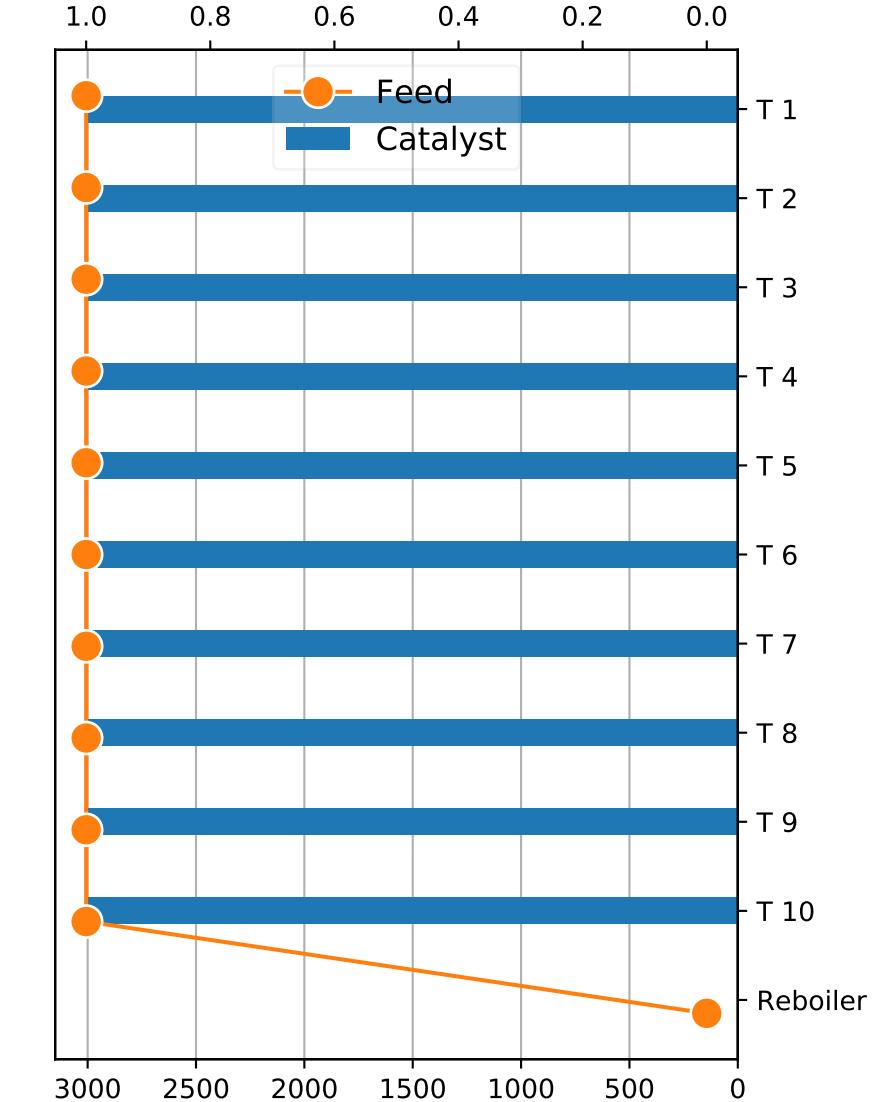
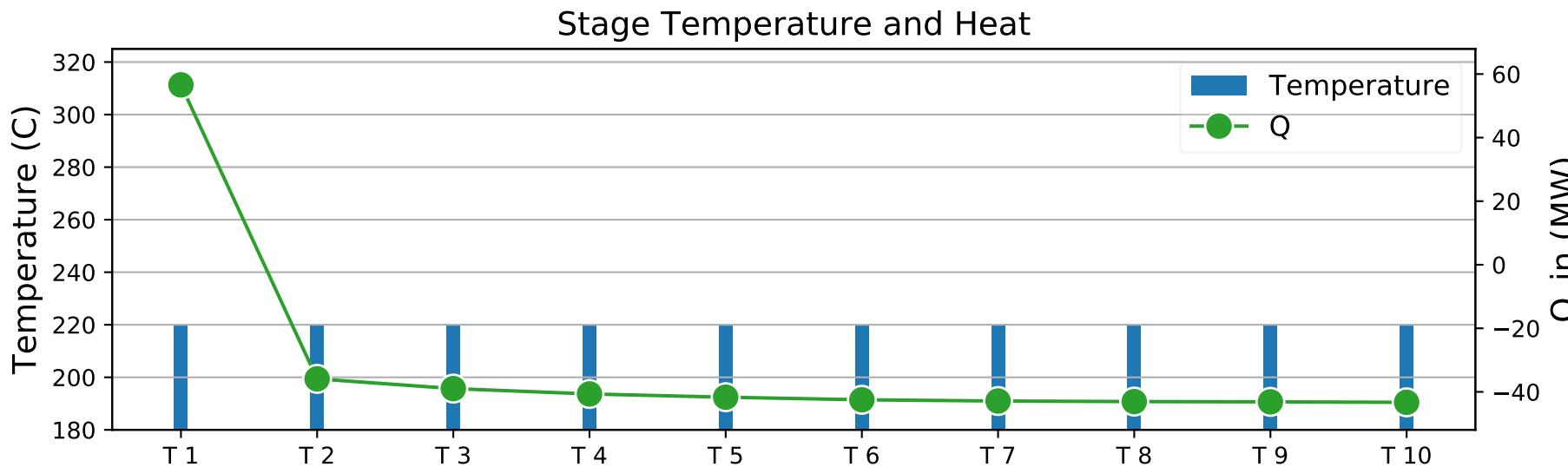
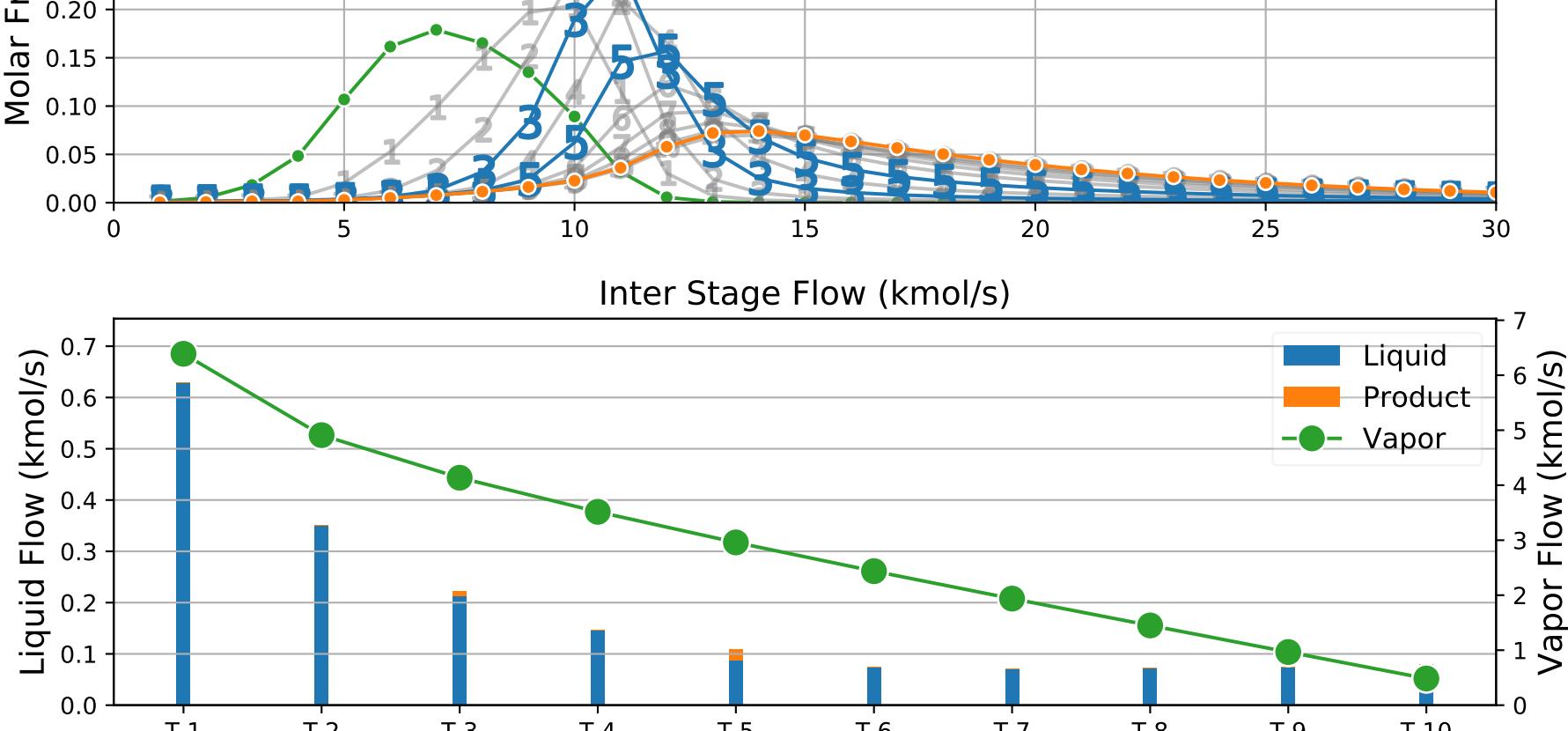
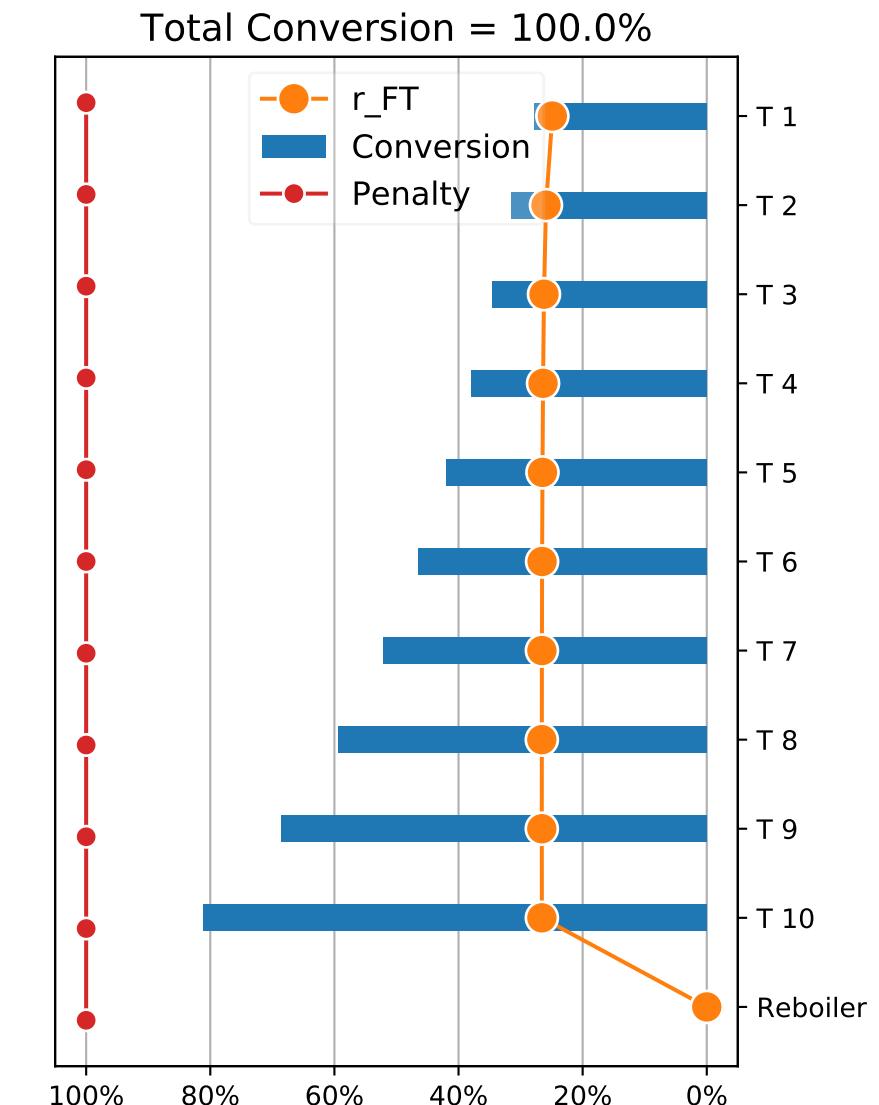
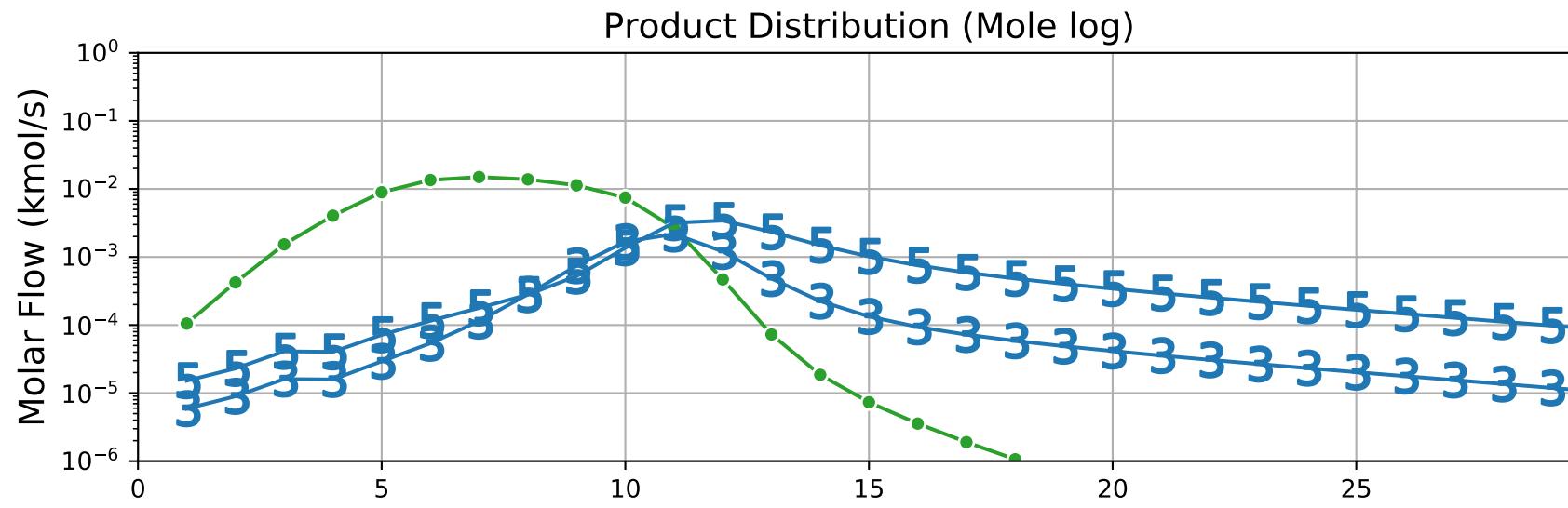
> Reboiler <



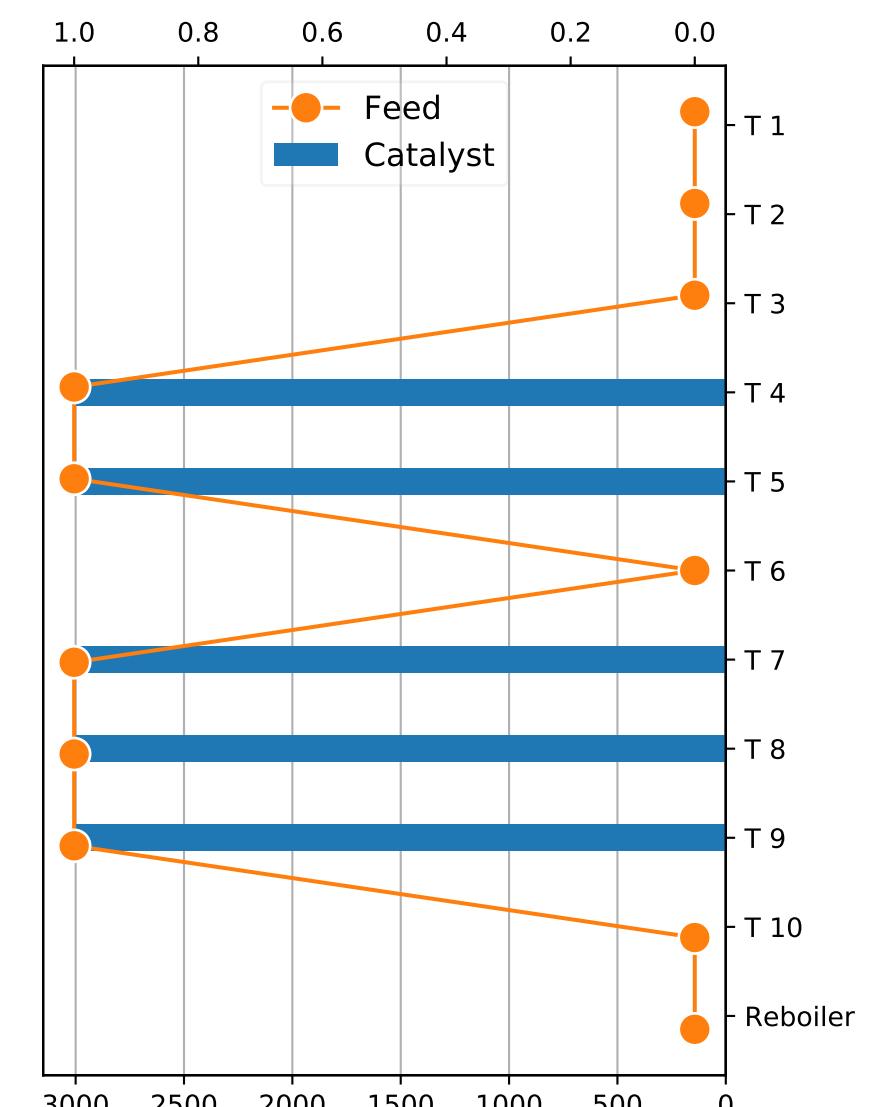
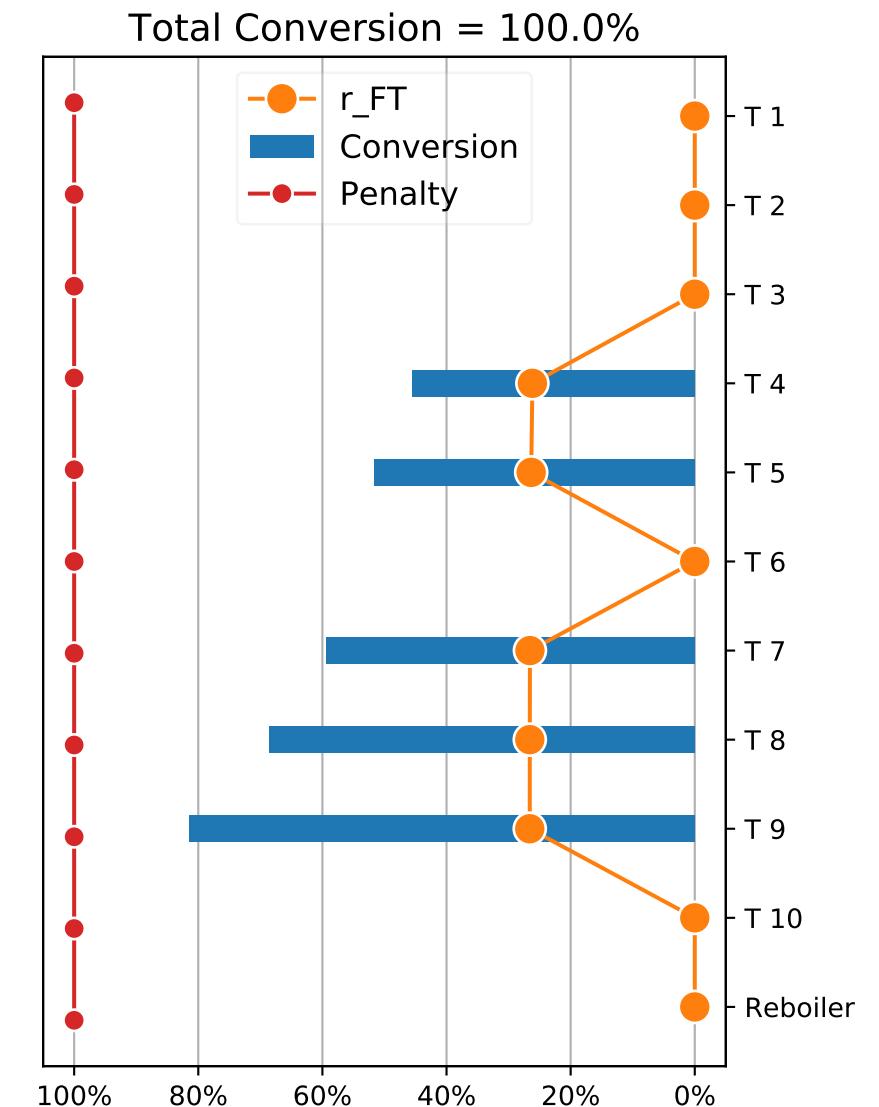
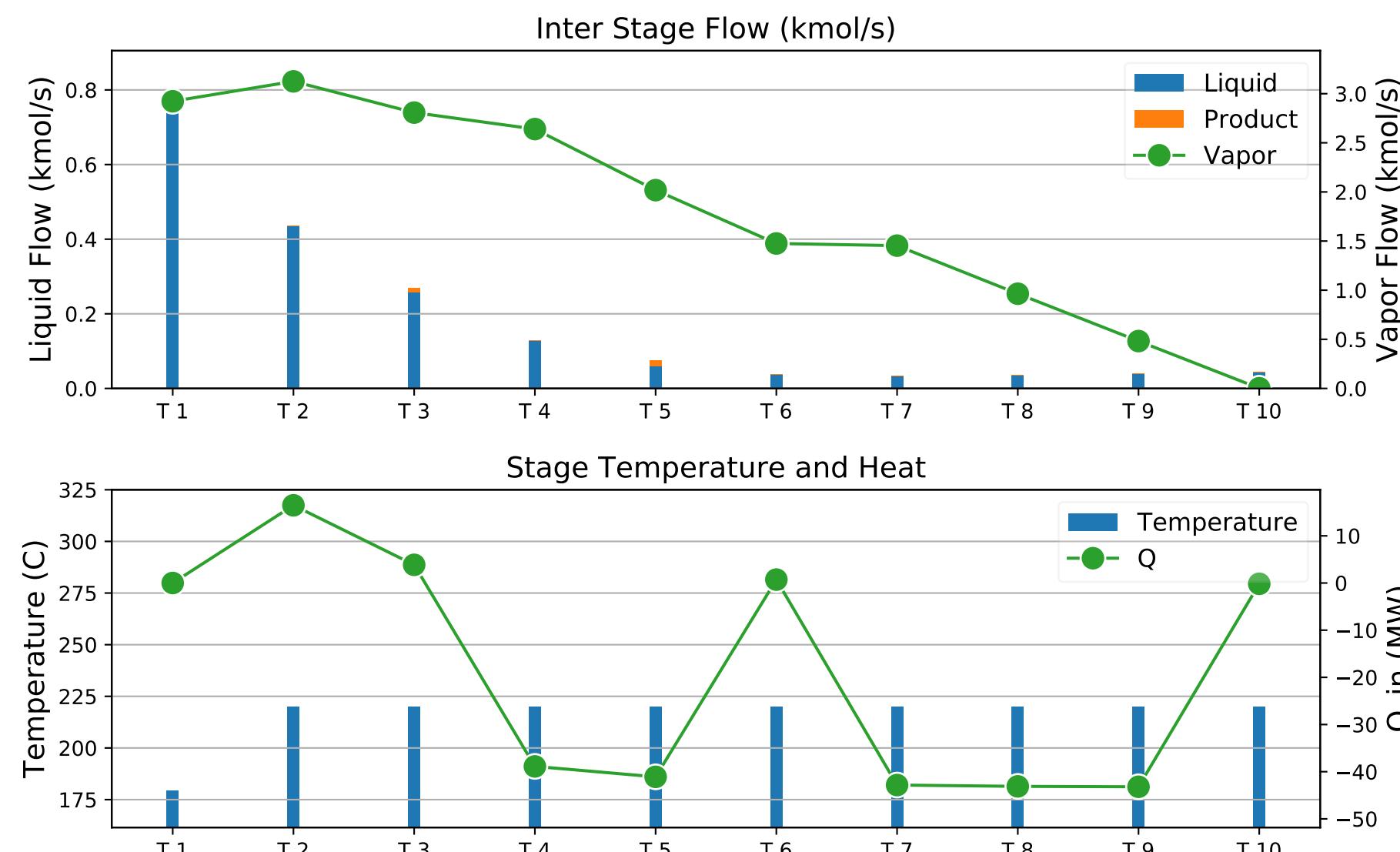
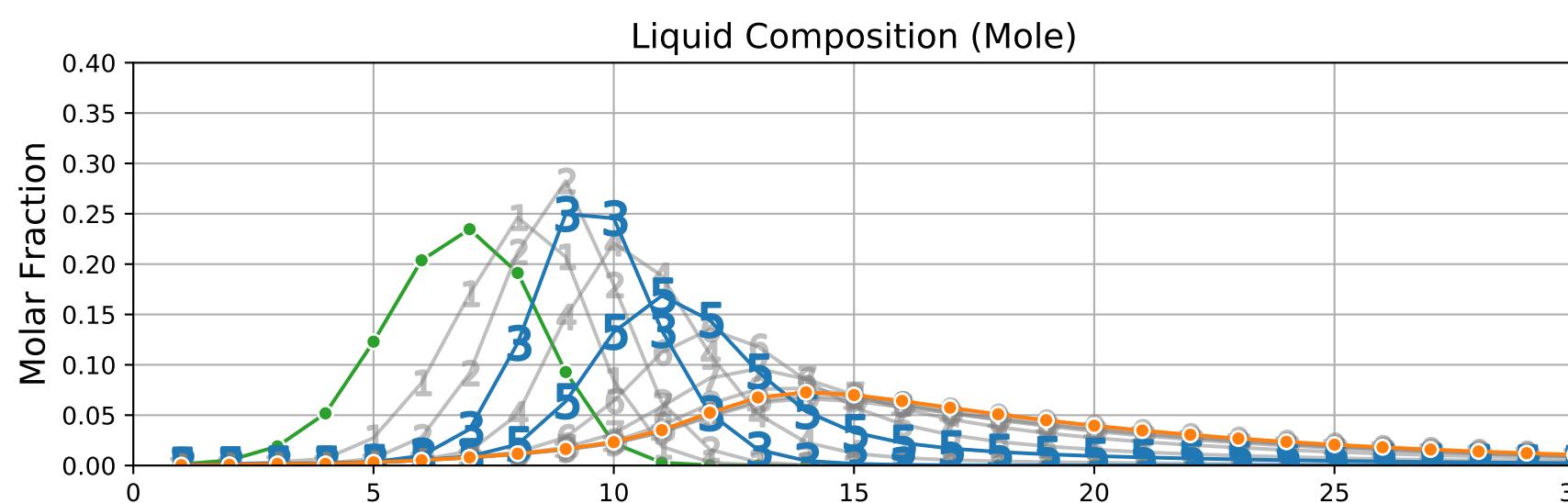
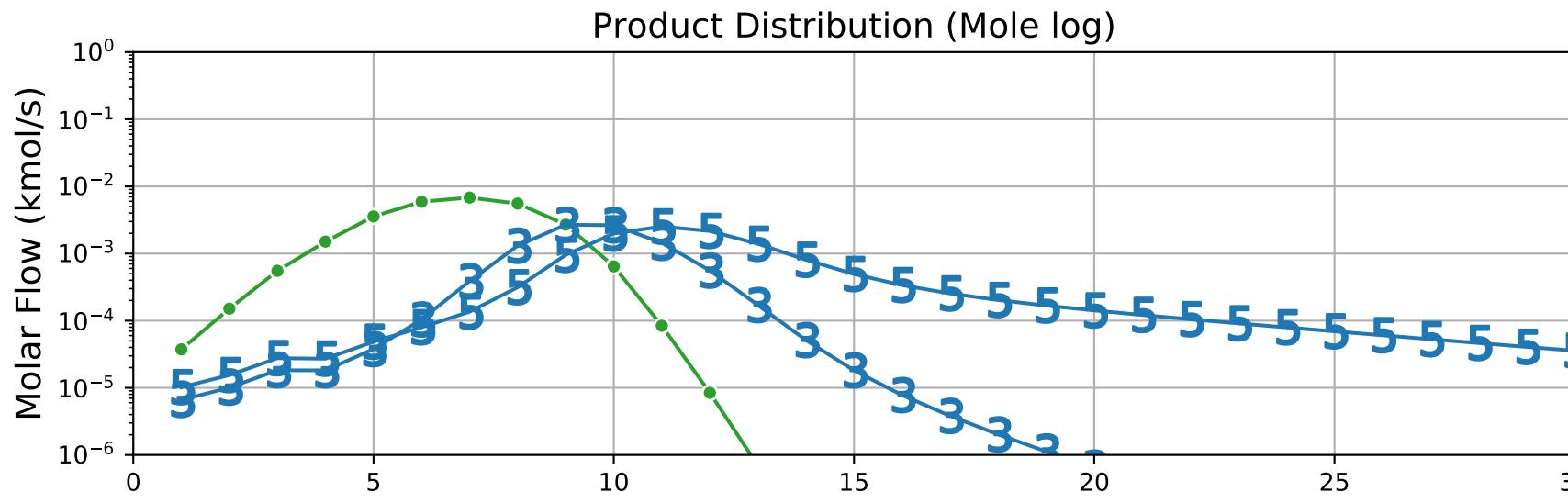
> Side draw of 4.0% on stage 3 <



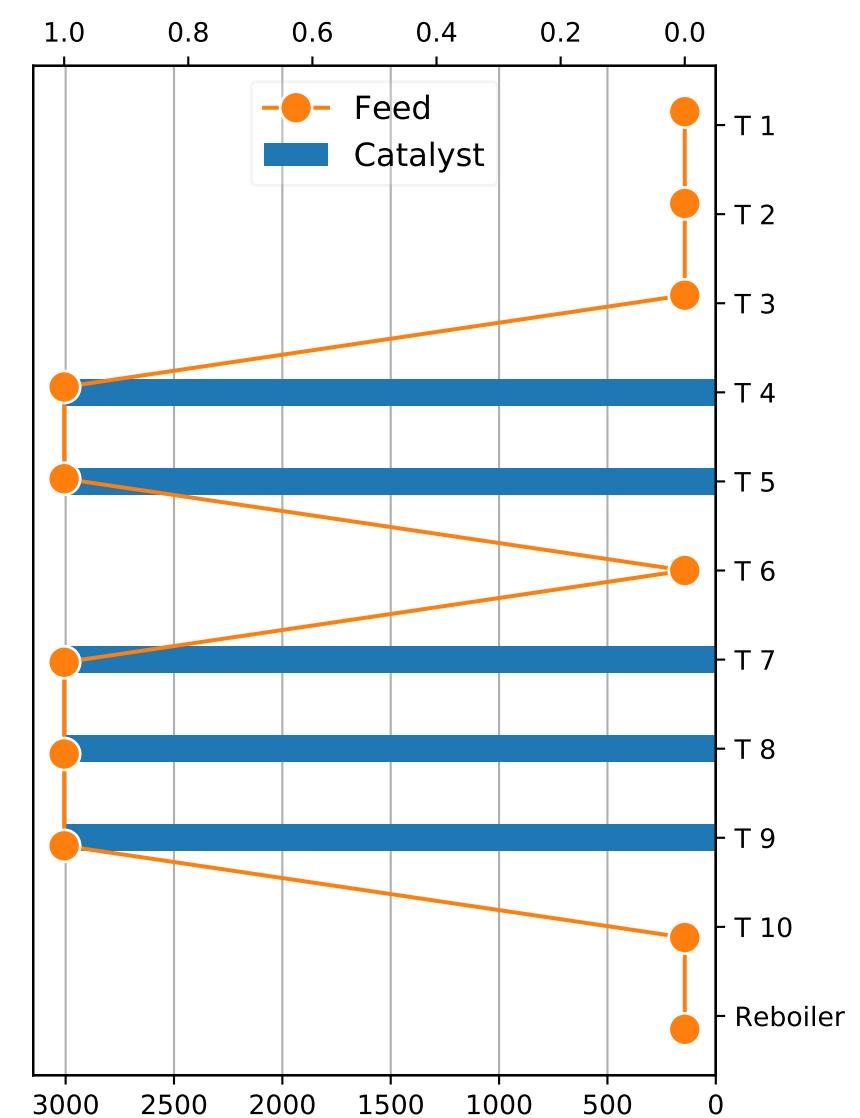
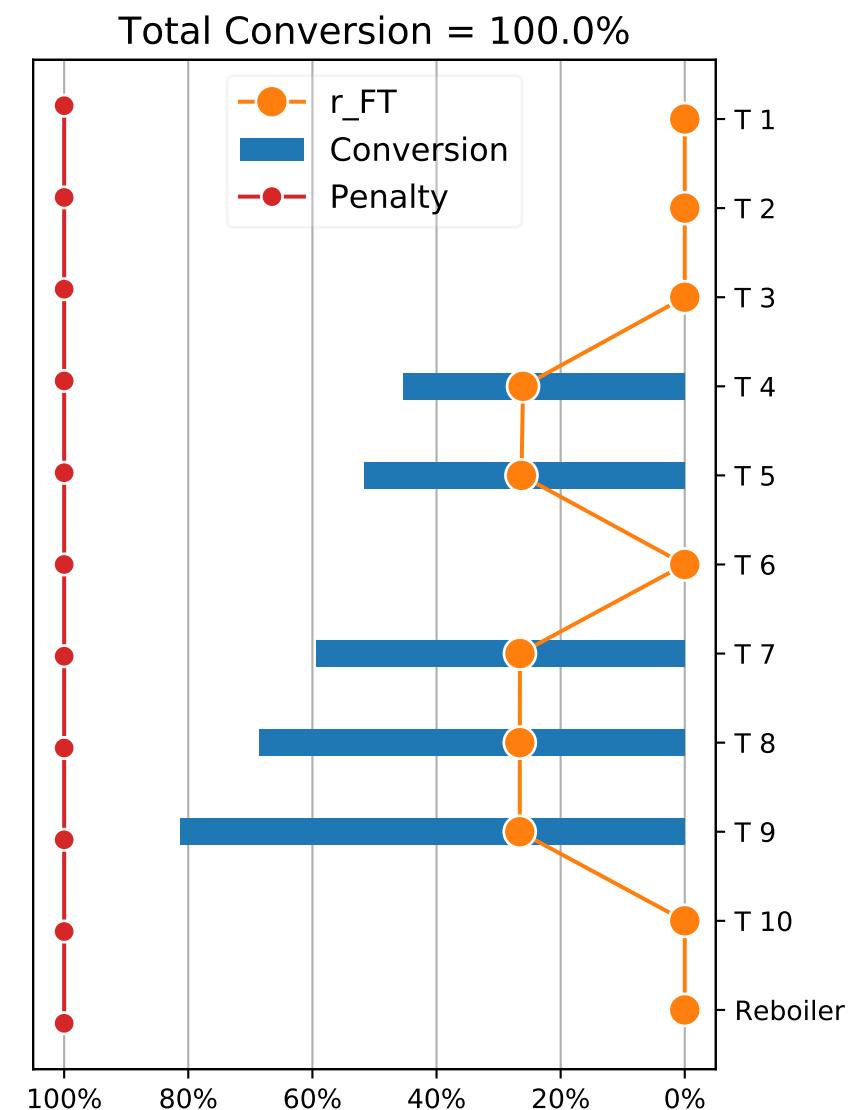
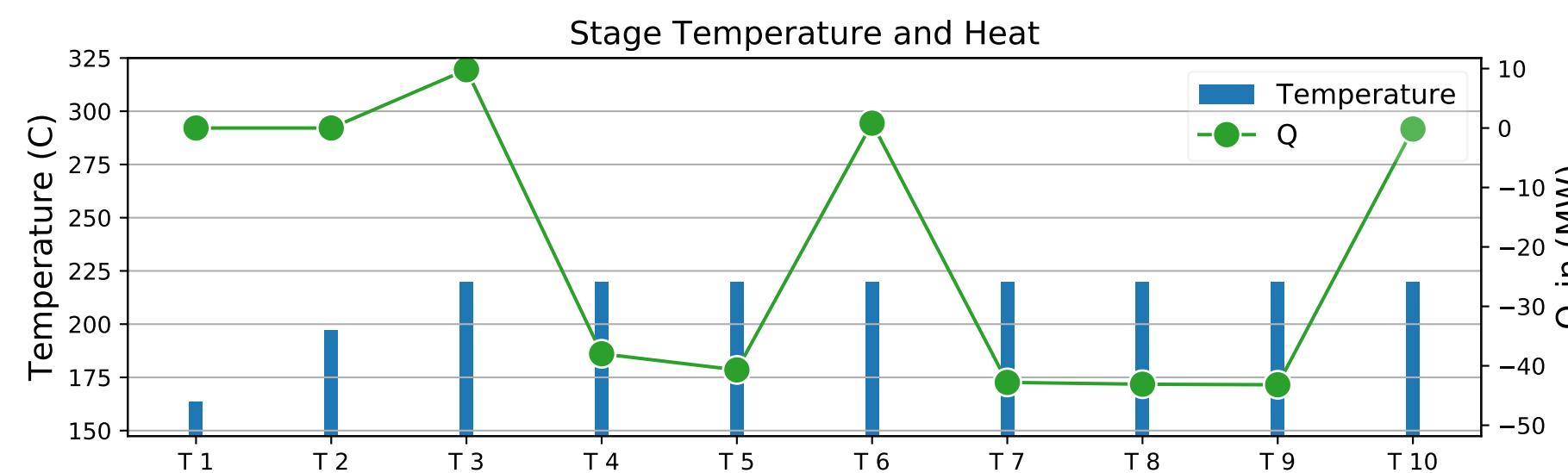
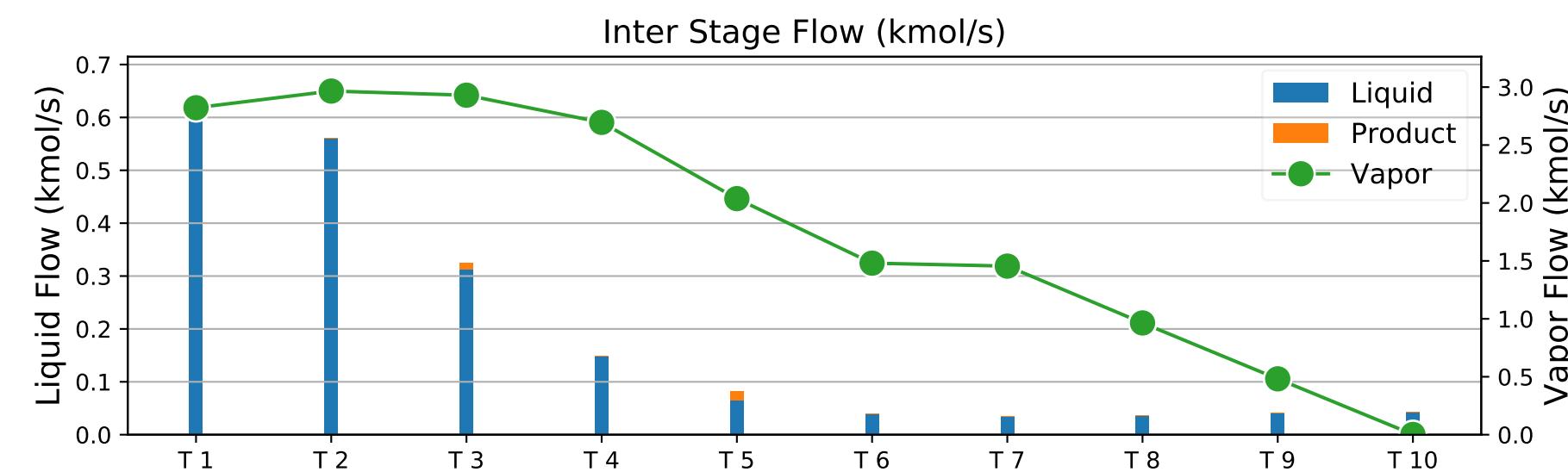
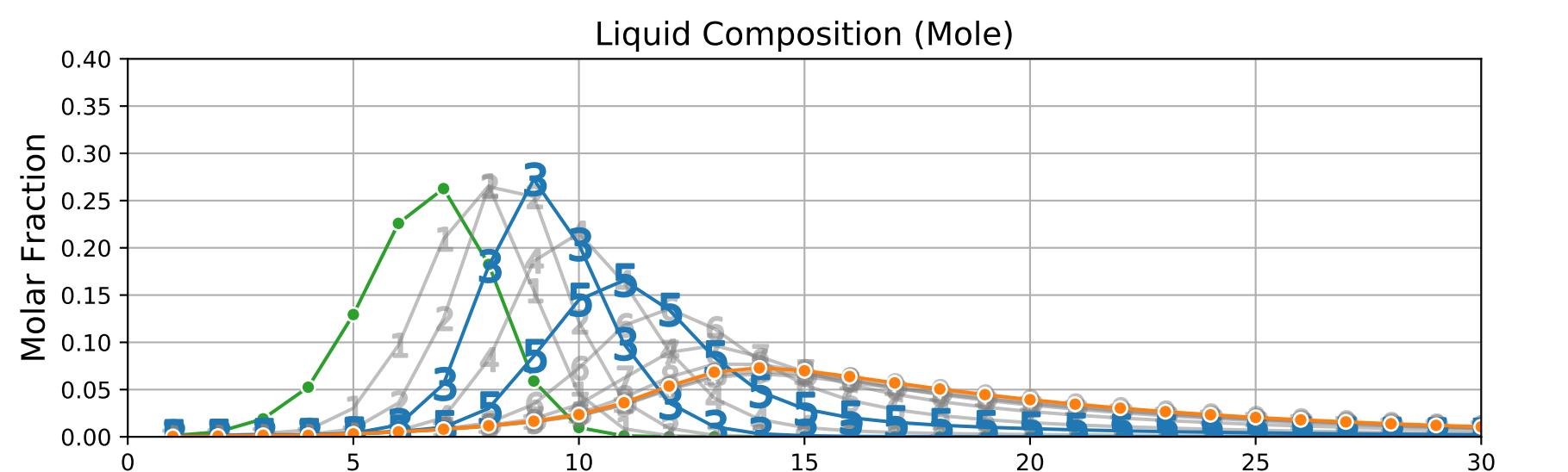
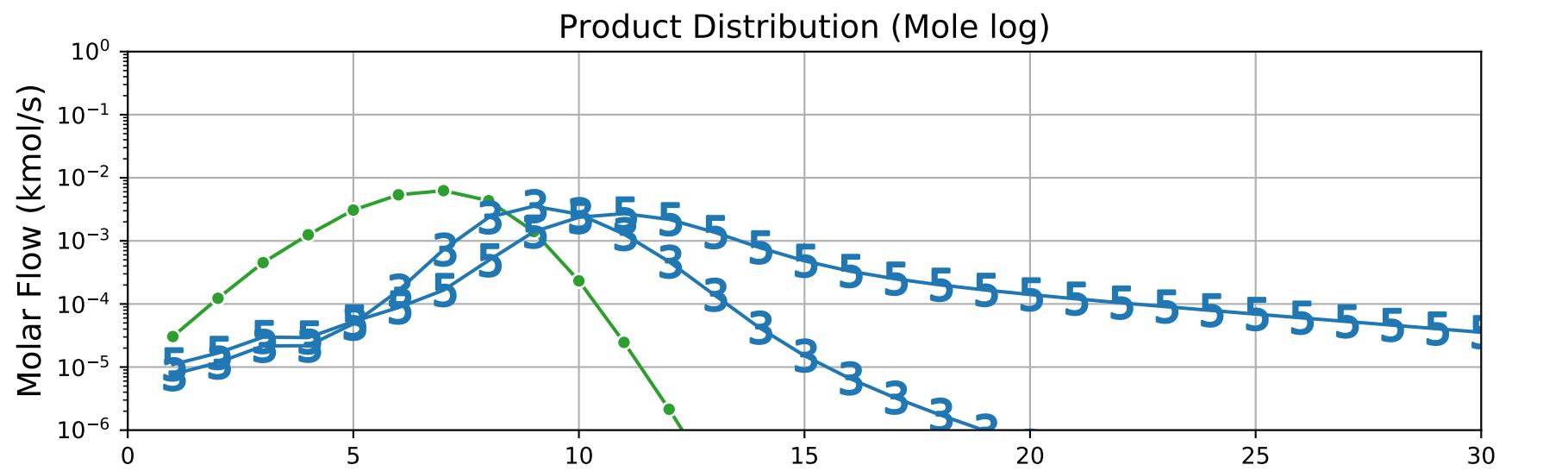
> Side draw of 20.0% on stage 5 <



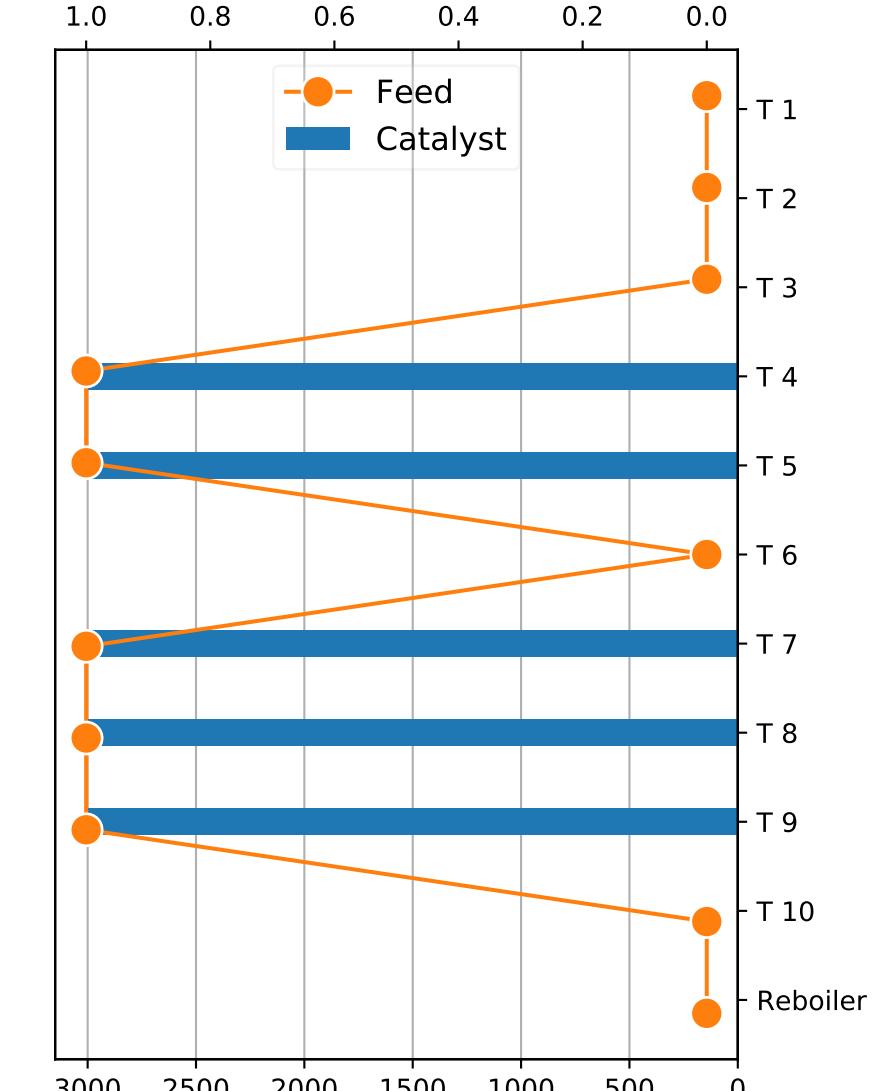
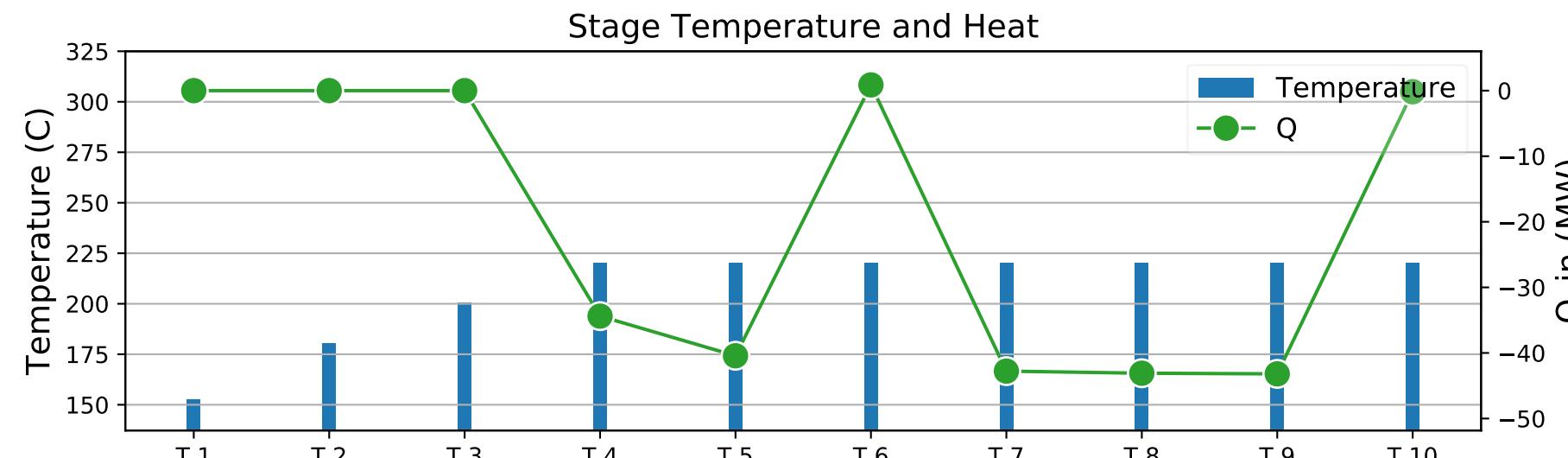
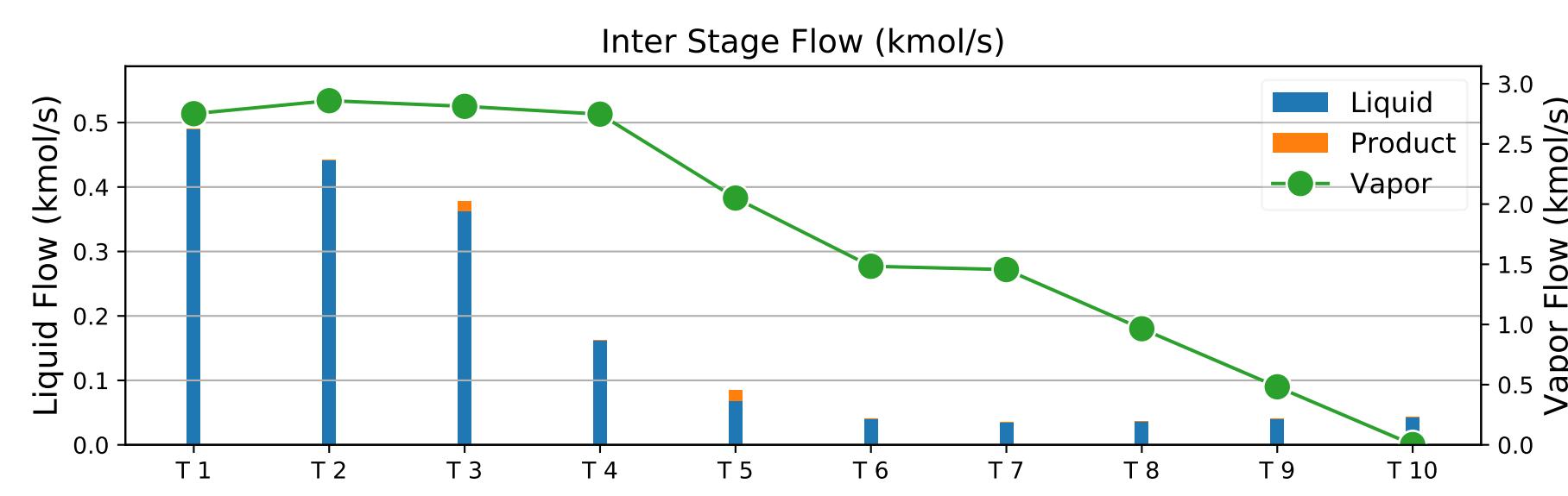
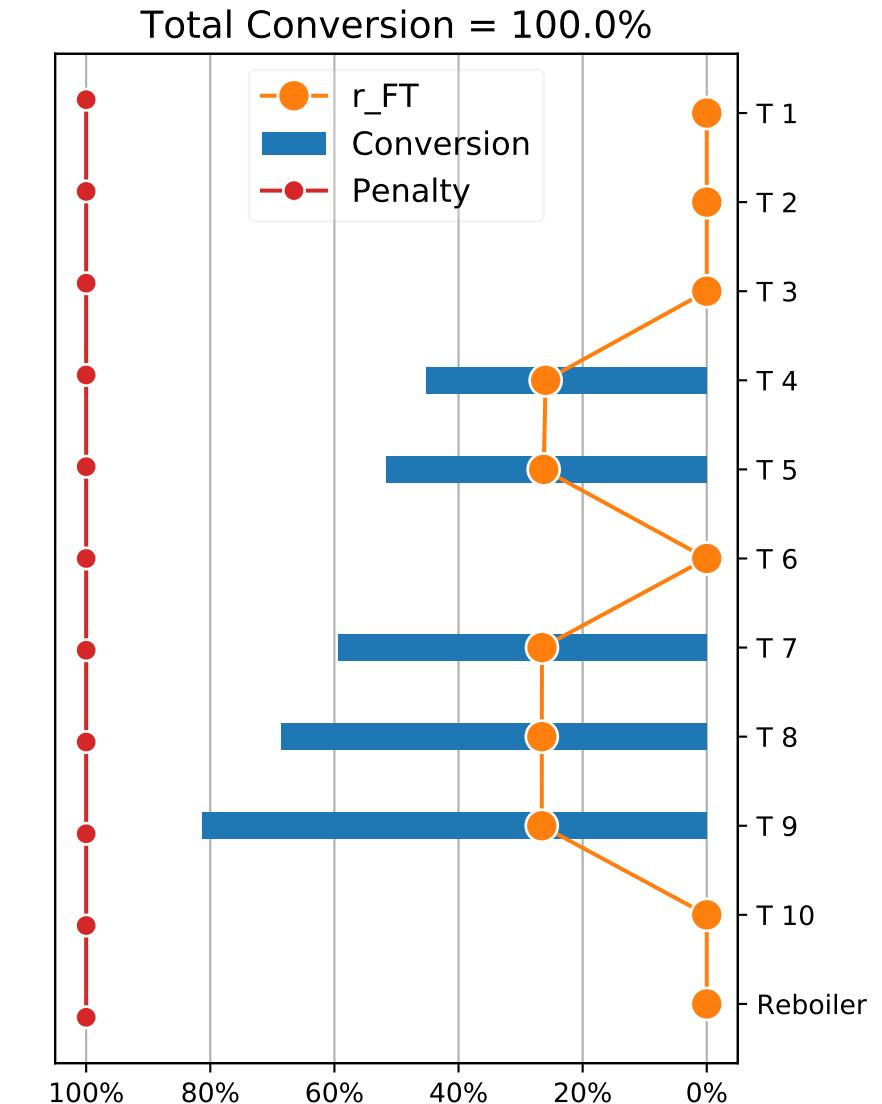
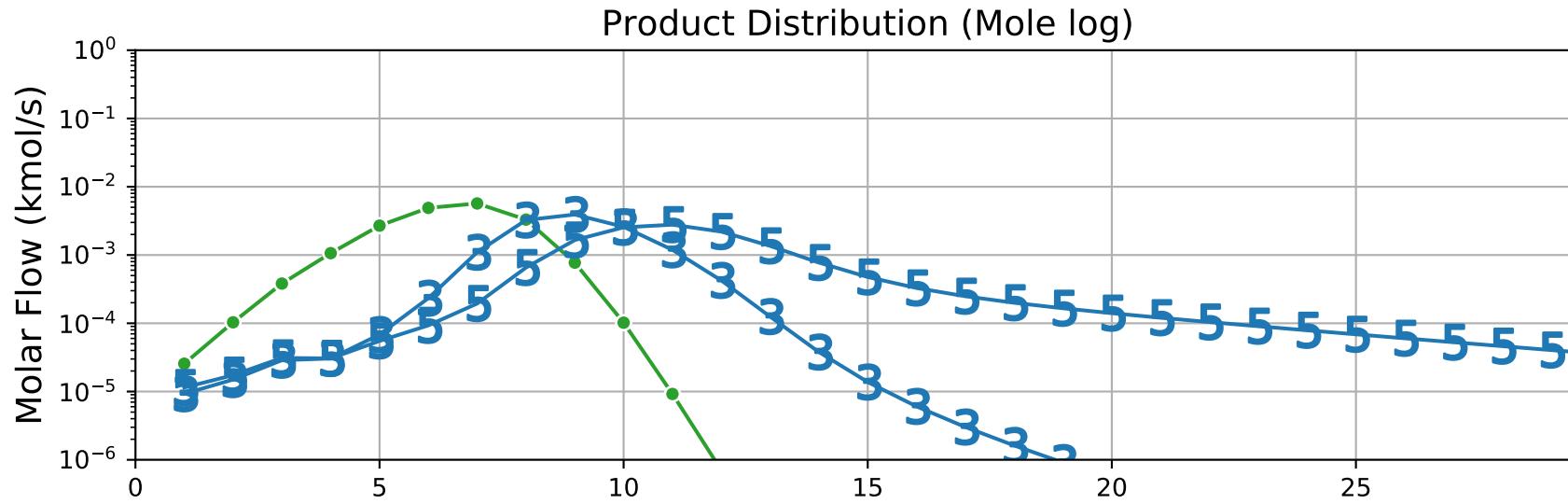
> Non-reactive stage 1 <



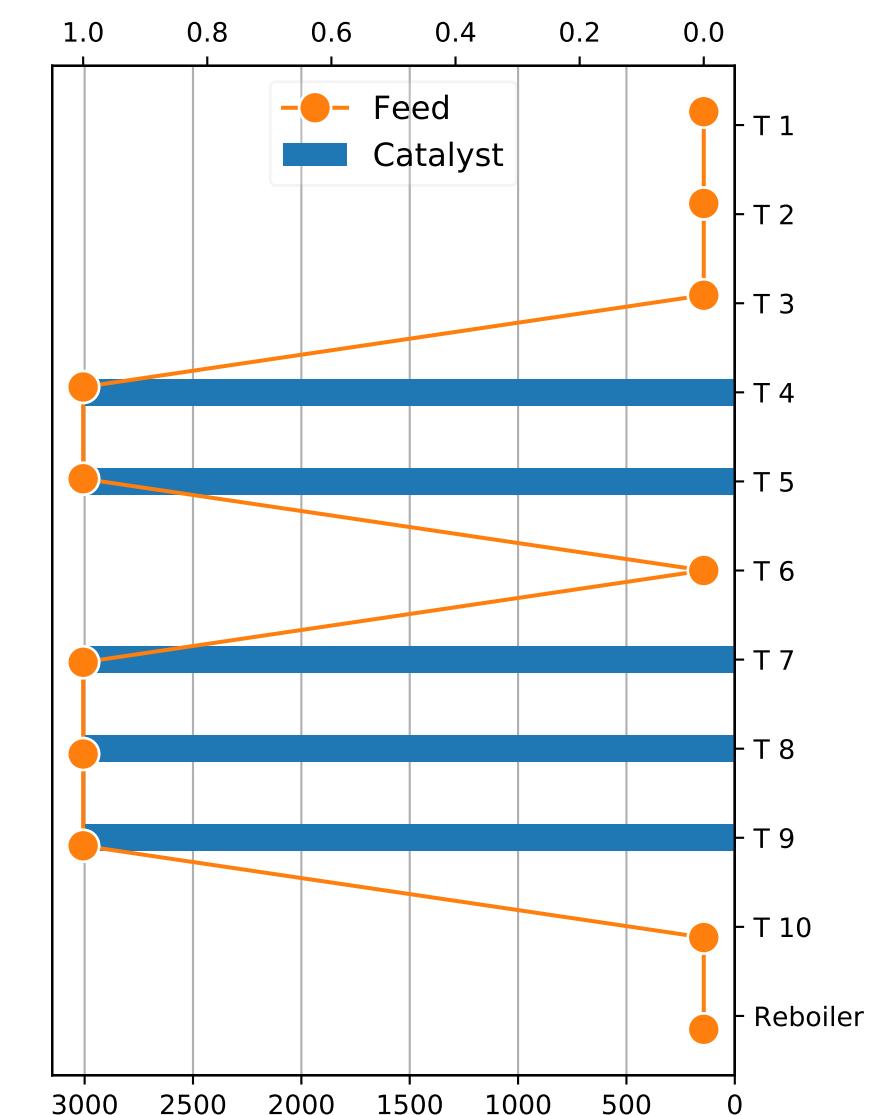
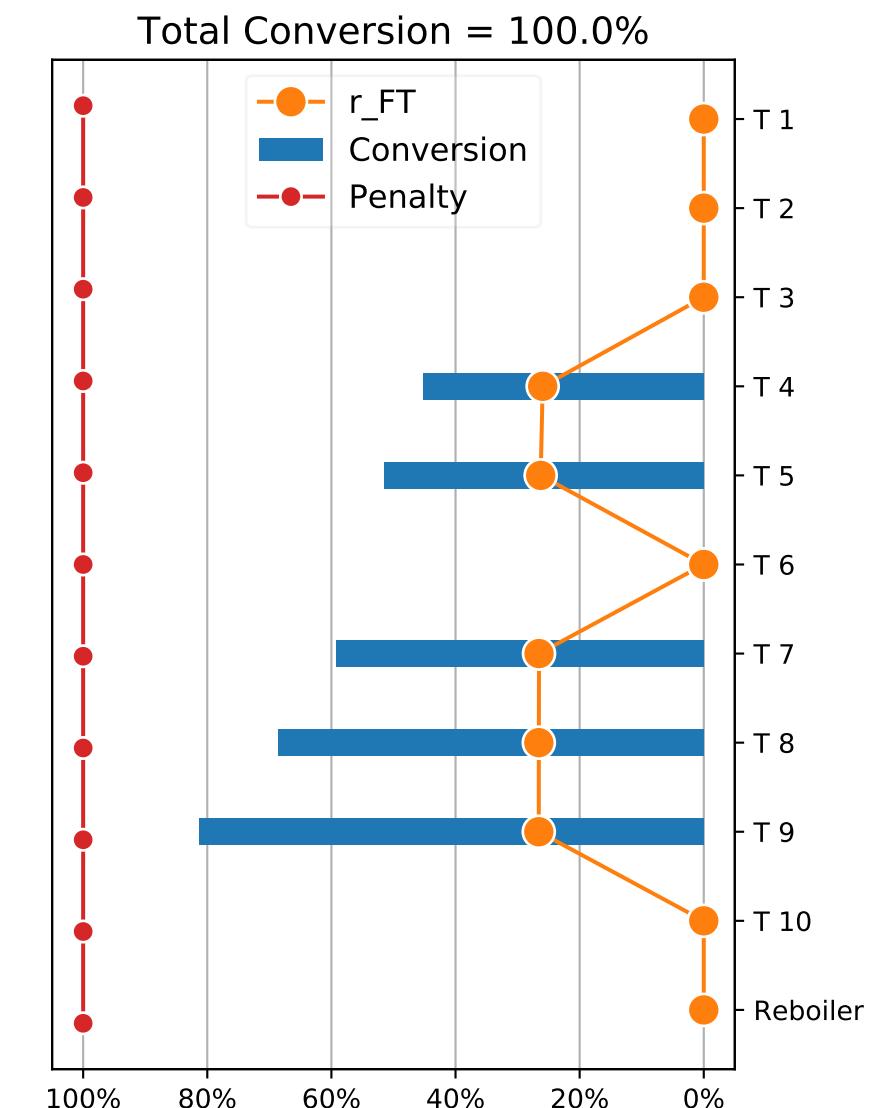
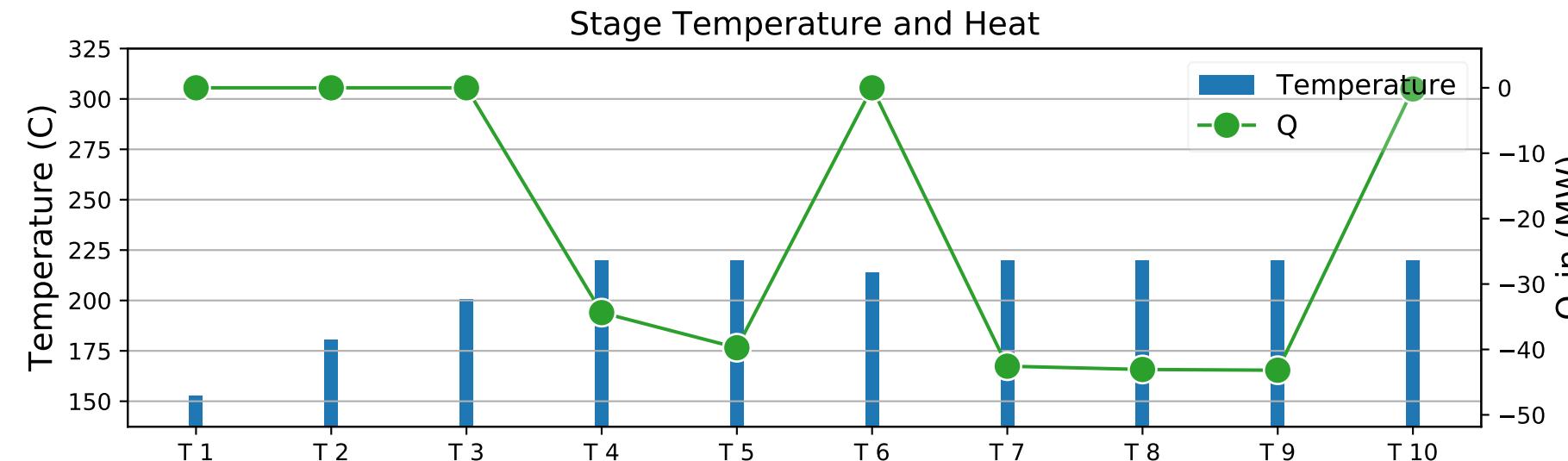
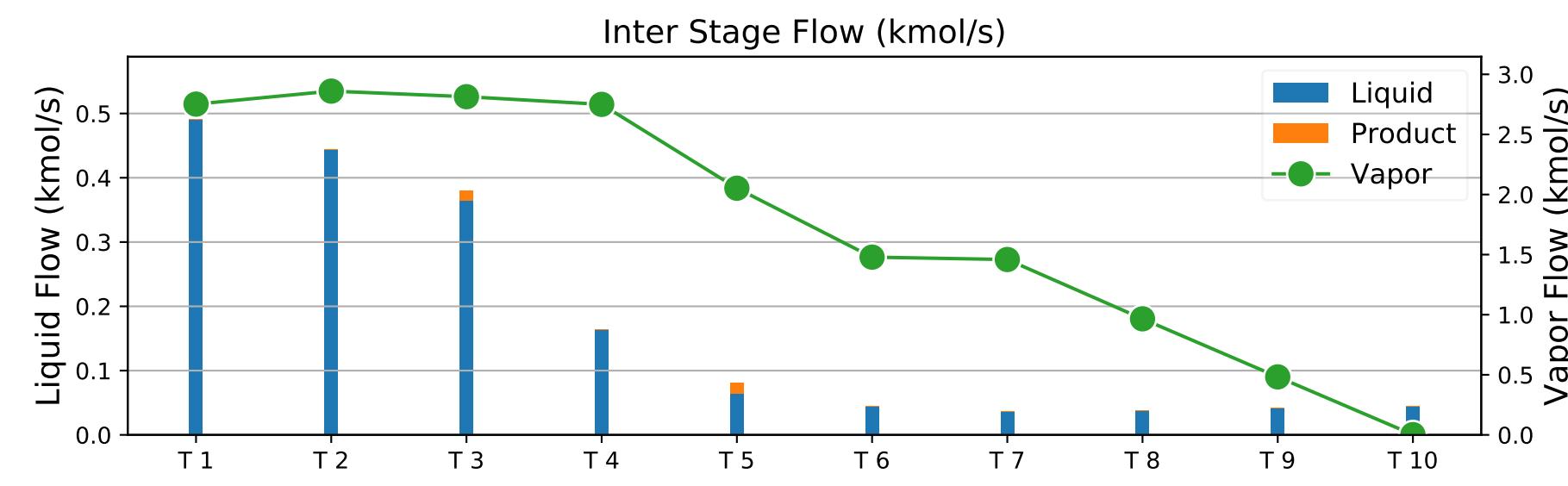
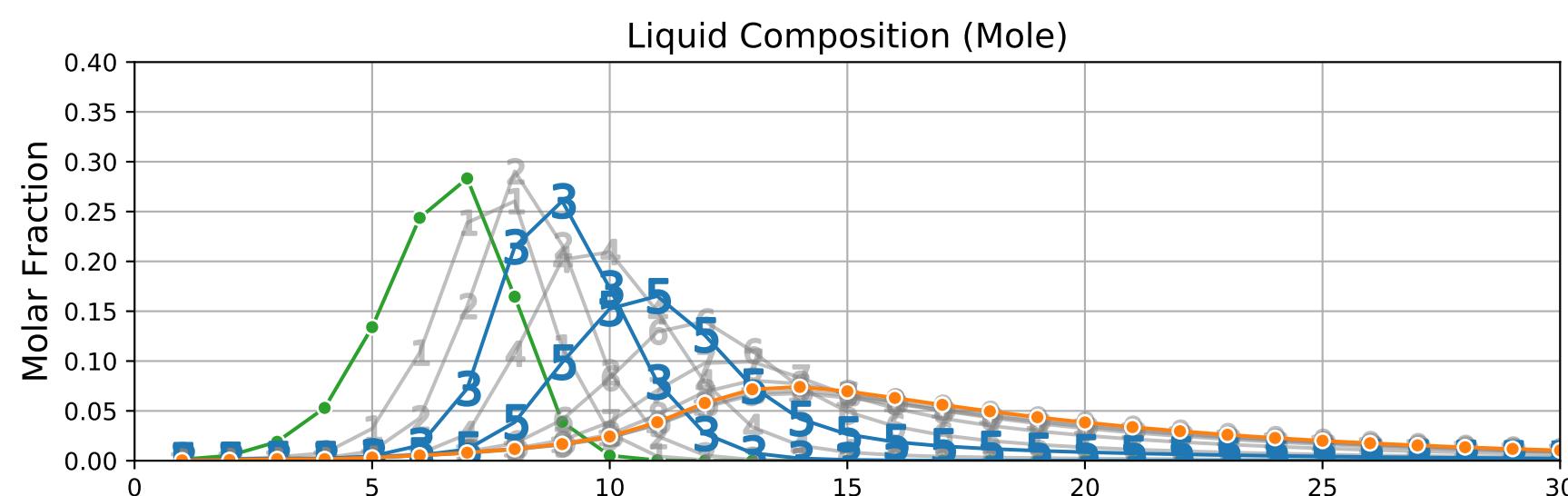
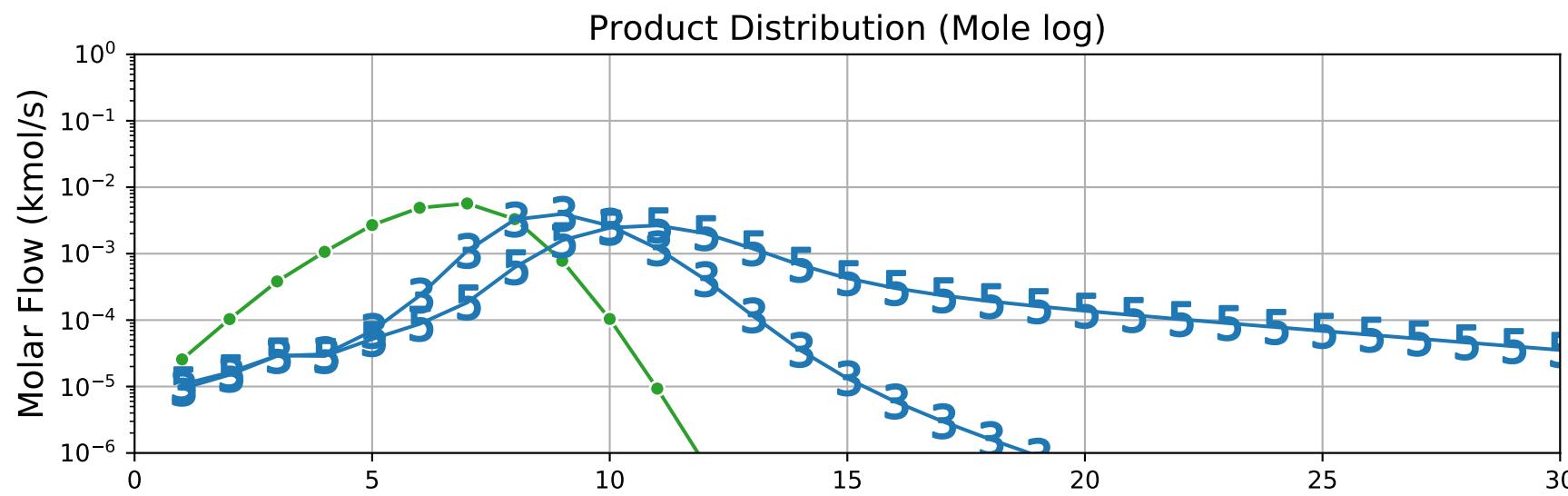
> Non-reactive stage 2 <



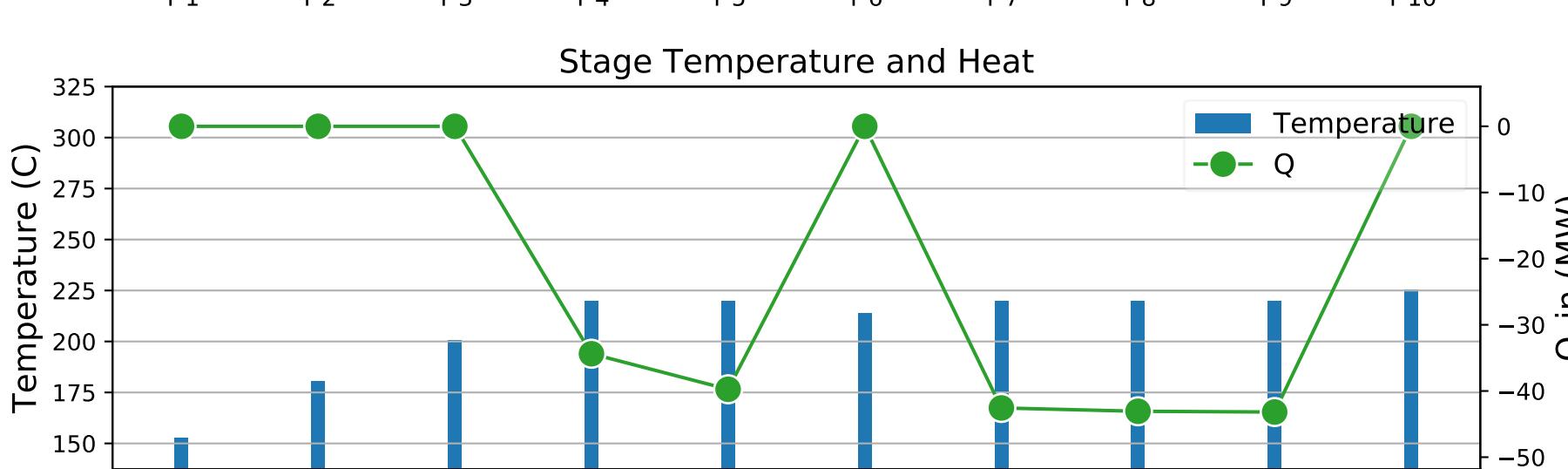
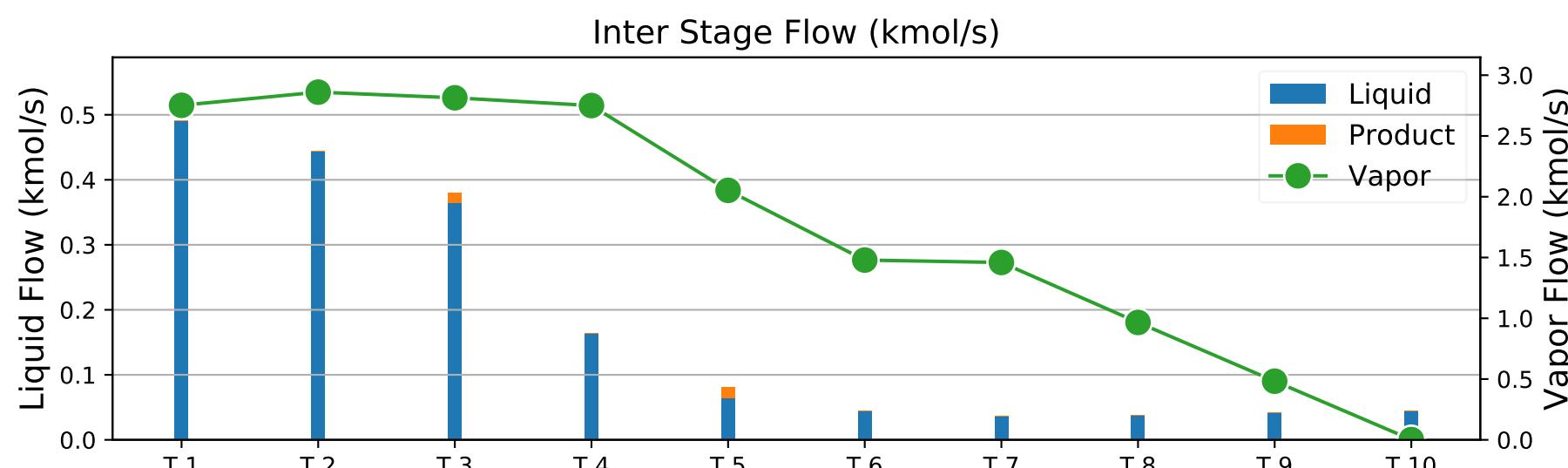
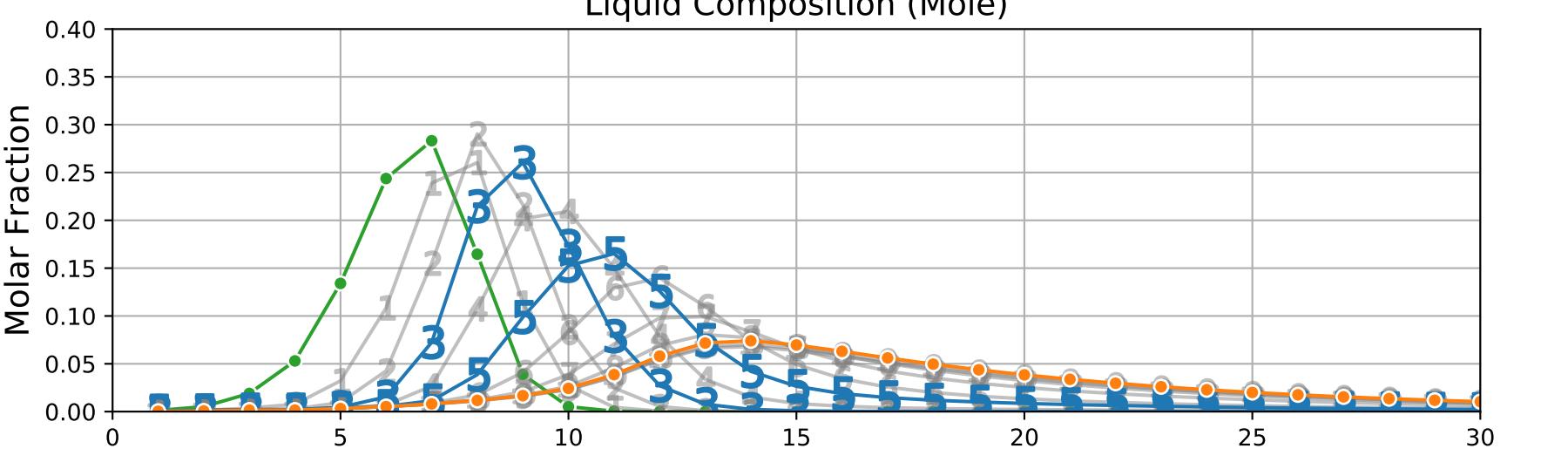
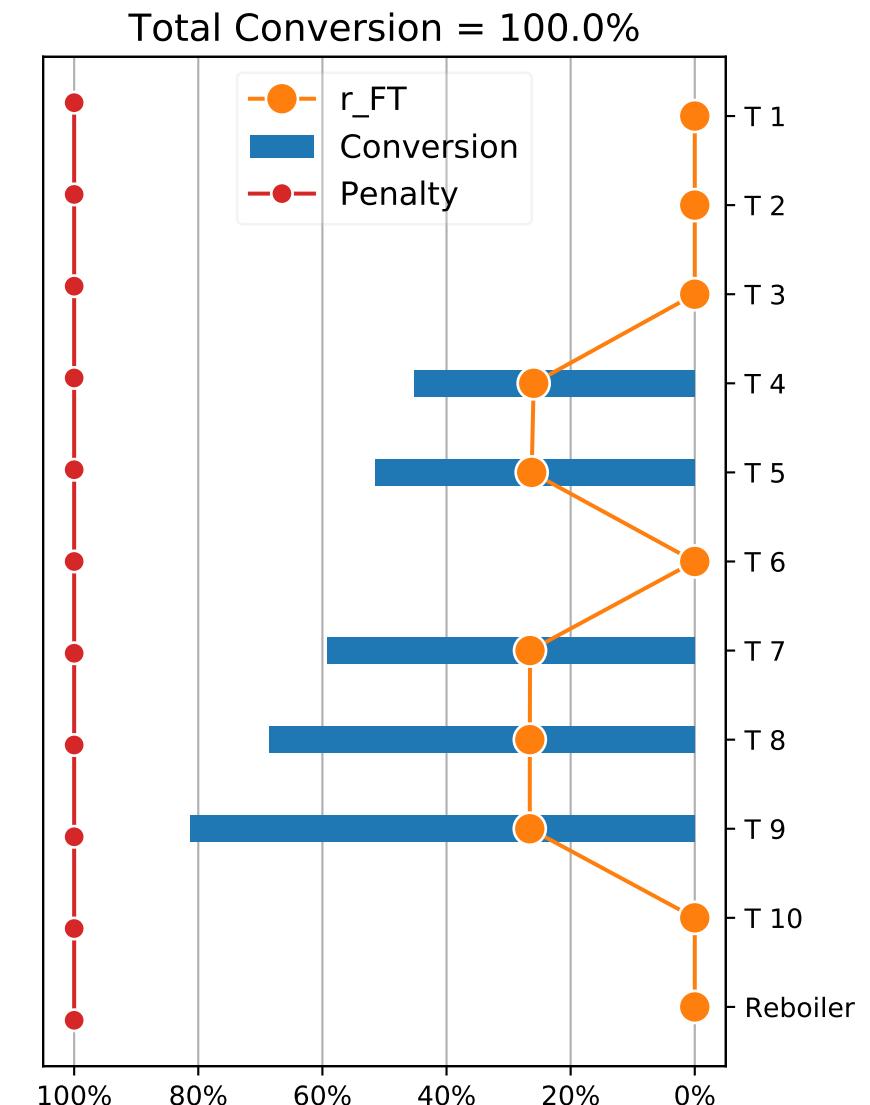
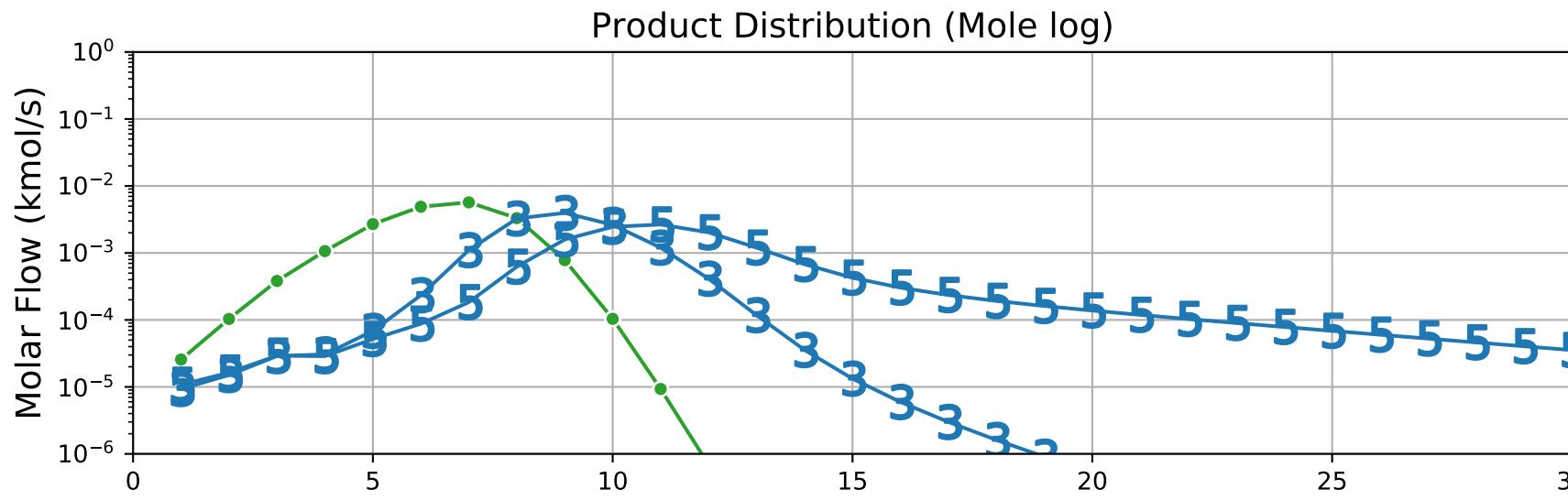
> Non-reactive stage 3 <



> Non-reactive stage 6 <



> Non-reactive stage 10 <



> Finalized Stage Temperatures <

