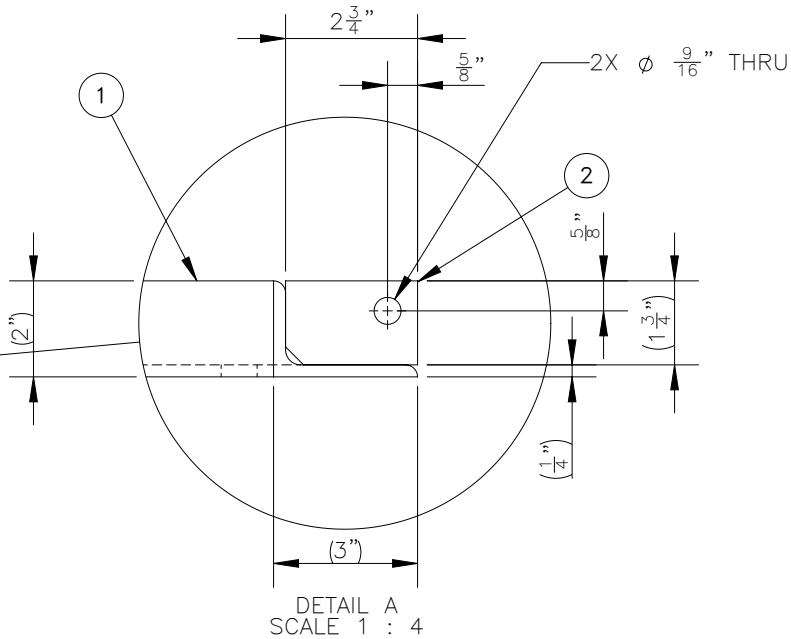
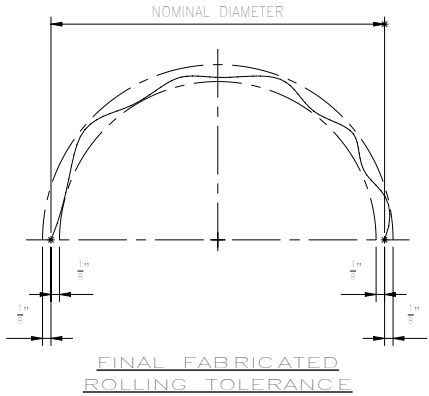
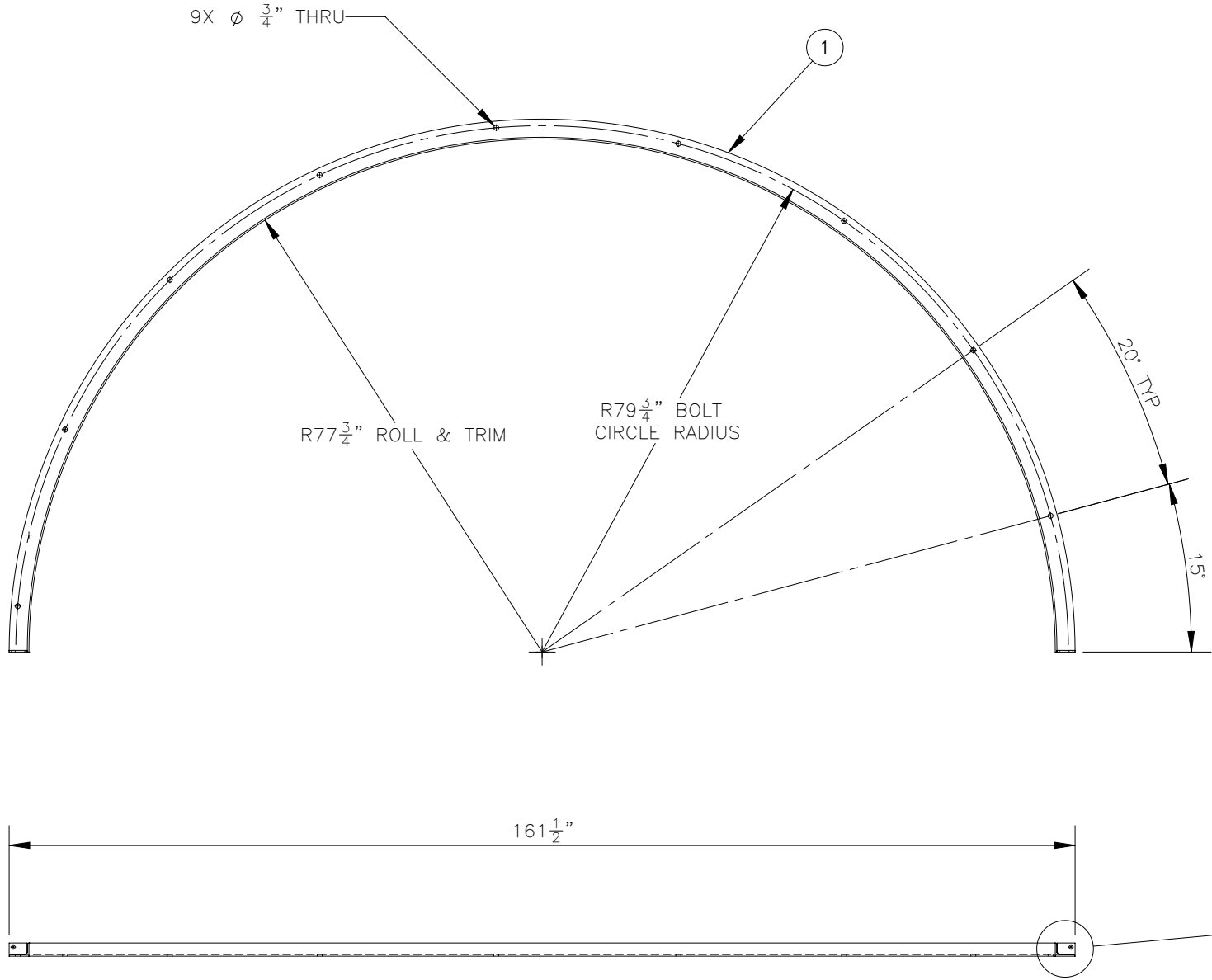


DRAWING NUMBER		112994-030-45-03			
ROLLED BASE ANGLE				WEIGHT (lbs): 83	
MATERIAL	ITEM	QTY.	DESCRIPTION	WEIGHT	LENGTH
C.S.	1	1	L3x2x0.25	83	249"
C.S.	2	2	FB 1 3/4" X 1 3/4"	0	2 3/4"



TOLERANCES UNLESS OTHERWISE NOTED		DRAWING TITLE		MODELED BY:	
FABRICATION & ASSEMBLY TOLERANCES: BILL OF MAT'L CUT LENGTHS = +0" [0mm] -1/16" [-1.6mm] OVERALL DIMENSIONS TO 20 FEET [6.1M] ±1/8" [±3.2mm] DEVIATION FROM TRUE & SQUARE ±1/8" [±3.2mm] IN 50 FEET [15.2m] HEARTH ELEVATION ±1/32" [0.8mm] ANGULAR ±1/2°		ROLLED BASE ANGLE		JD	
DIMENSION TOLERANCES: FRACTIONAL ±1/16" DECIMAL X. XX XXX XXXX		ANGULAR ±1/2° = ±0.6° [±3mm] = ±0.3° [±1mm] = ±0.1° [±0.4mm] = ±0.005° [±0.13mm]		125 3.2 μ INCH [μ m] SURFACE FINISH	
DO NOT SCALE — IF IN DOUBT ASK BREAK ALL SHARP CORNERS AND EDGES - REMOVE BURRS REFER TO STD WELDING DWG D-27317 FOR WELDING DIRECTIONS		CAN-ENG FURNACES INTERNATIONAL LTD. P.O. BOX 628 NIAGARA FALLS ONTARIO L2E 6V5 CANADA http://www.can-eng.com		DRAWING IS APPROVED	
		THIS DRAWING & DESIGN ARE PROPRIETARY TO CAN-ENG FURNACES INTERNATIONAL LIMITED; ALL RIGHTS RESERVED. NEITHER THE DRAWING OR DESIGN MAY BE COPIED OR OTHERWISE DISSEMINATED IN ANY MANNER OR FORM, IN WHOLE OR IN PART, WITHOUT, IN EACH INSTANCE, THE PRIOR WRITTEN CONSENT OF CAN-ENG FURNACES INTERNATIONAL LIMITED. THESE DRAWINGS ARE PROTECTED BY CANADIAN AND UNITED STATES COPYRIGHT LAW. UNAUTHORIZED REPRODUCTION OF THESE DRAWINGS IS PROHIBITED. © CAN-ENG FURNACES INTERNATIONAL LIMITED - 2015		DRAW NUMBER	
		SCALE : 1:24		112994-030-45-03	
		DRAWN : JD 2015/11/17			
		CHECKED : JVO 2015/12/11			
		APPROVED : JC 2015/12/11			