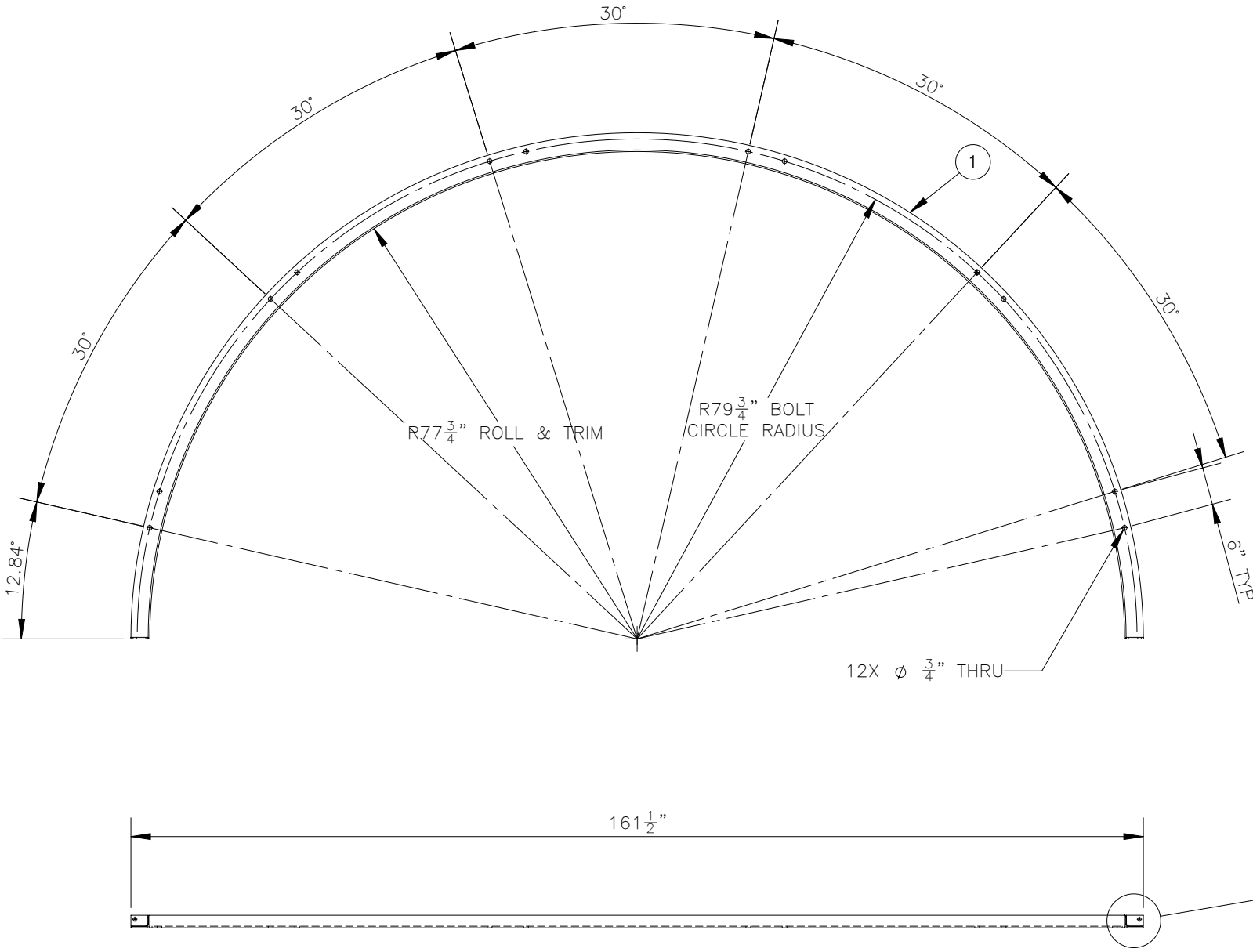
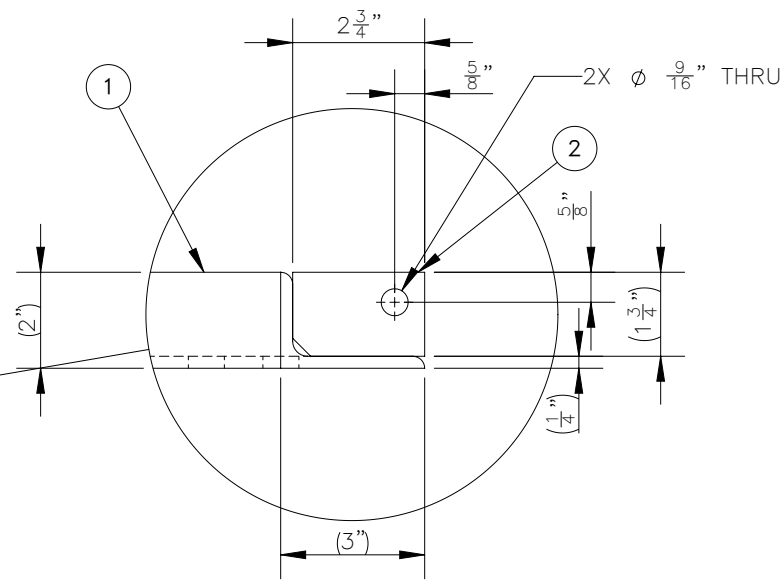
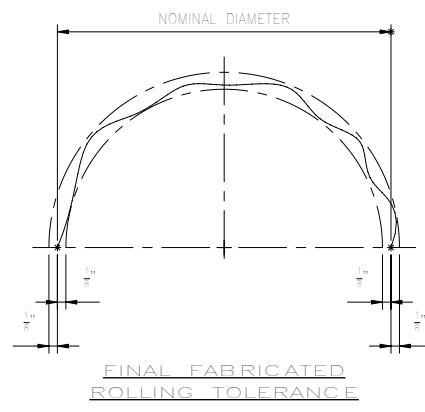




DRAWING IS APPROVED



DRAWING NUMBER			112994-030-45-01		
ROLLED BASE ANGLE				WEIGHT (lbs): 83	
MATERIAL	ITEM	QTY.	DESCRIPTION	WEIGHT	LENGTH
C.S.	1	1	L3x2x0.25	83	249"
C.S.	2	2	FB 1 3/4" X 1/4"	0	2 3/4"



TOLERANCES UNLESS OTHERWISE NOTED		DRAWING TITLE ROLLED BASE ANGLE		MODELED BY: JD	
FABRICATION & ASSEMBLY TOLERANCES: BILL OF MAT'L CUT LENGTHS = +0" [0mm] - $\frac{1}{16}$ " [-1.6mm] OVERALL DIMENSIONS TO 20 FEET [6.1M] $\pm\frac{1}{8}$ " [± 3.2 mm] DEVIATION FROM TRUE & SQUARE $\pm\frac{1}{8}$ " [± 3.2 mm] IN 50 FEET [15.2m] HEARTH ELEVATION $\pm\frac{1}{8}$ " [0.8mm] ANGULAR $\pm\frac{1}{2}^\circ$		DIMENSION TOLERANCES: FRACTIONAL $\pm\frac{1}{16}$ " ANGULAR $\pm\frac{1}{2}^\circ$ DECIMAL X. X = ± 0.06 [± 3 mm] XX = ± 0.03 [± 1 mm] XXX = ± 0.01 [± 0.4 mm] XXXX = ± 0.005 [± 0.13 mm] XXXXX = ± 0.0005 [± 0.013 mm]			
DO NOT SCALE — IF IN DOUBT ASK BREAK ALL SHARP CORNERS AND EDGES - REMOVE BURRS REFER TO STD WELDING DWG D-27317 FOR WELDING DIRECTIONS		 125 3.2 μ INCH [μ m] SURFACE FINISH		THIS DRAWING & DESIGN ARE PROPRIETARY TO CAN-ENG FURNACES INTERNATIONAL LIMITED. ALL RIGHTS RESERVED. NEITHER THE DRAWING OR DESIGN MAY BE COPIED OR OTHERWISE DISSEMINATED IN ANY MANNER OR FORM, IN WHOLE OR IN PART, WITHOUT, IN EACH INSTANCE, THE PRIOR WRITTEN CONSENT OF CAN-ENG FURNACES INTERNATIONAL LIMITED. THESE DRAWINGS ARE PROTECTED BY CANADIAN AND UNITED STATES COPYRIGHT LAW. UNAUTHORIZED REPRODUCTION OF THESE DRAWINGS IS PROHIBITED. © CAN-ENG FURNACES INTERNATIONAL LIMITED - 2015	
		CAN-ENG FURNACES INTERNATIONAL LTD. P.O. BOX 628 NIAGARA FALLS ONTARIO L2E 6V5 CANADA http://www.can-eng.com		DRAWING IS APPROVED	
		SCALE : 1:24		DRAWING NUMBER	
		DRAWN : JD 2015/11/17		112994-030-45-01	
		CHECKED : JVO 2015/12/11			
		APPROVED : JC 2015/12/11			

SOLIDWORKS