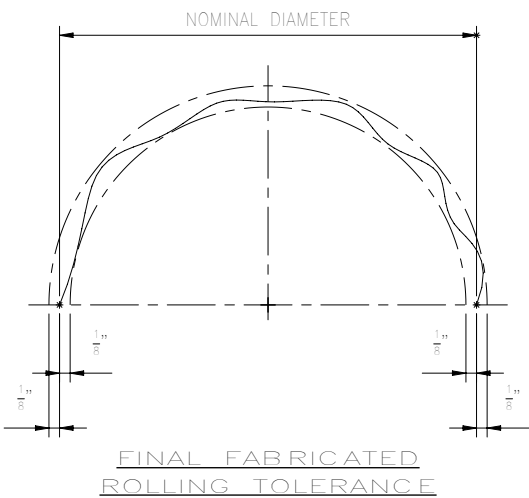
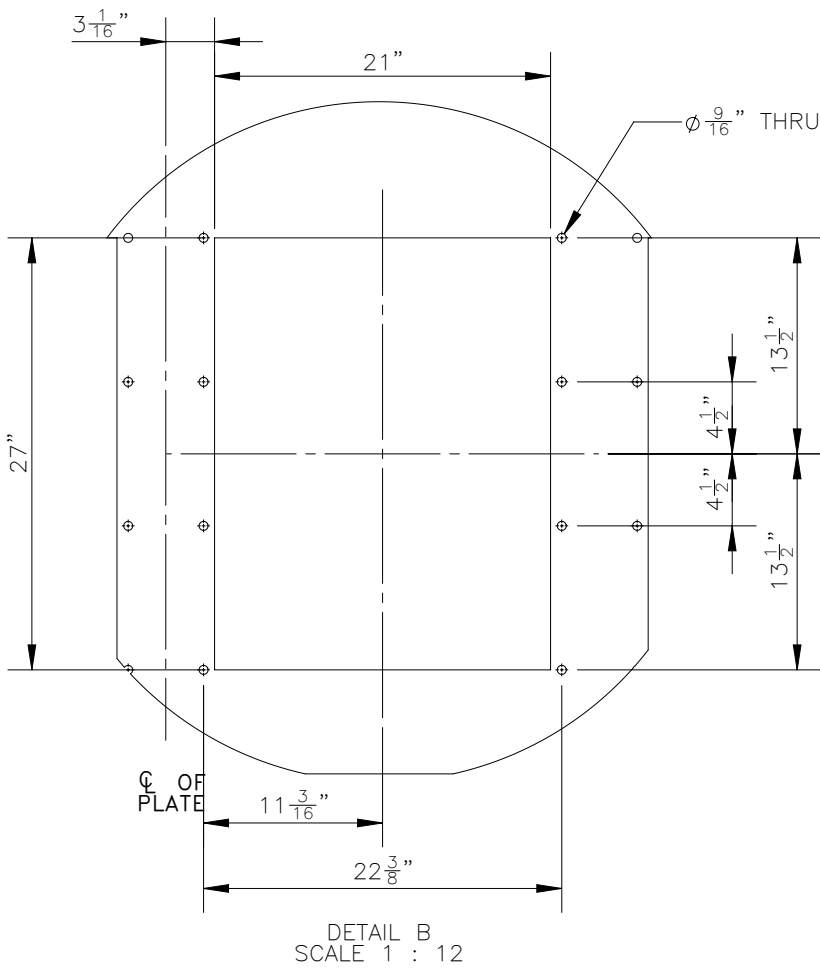
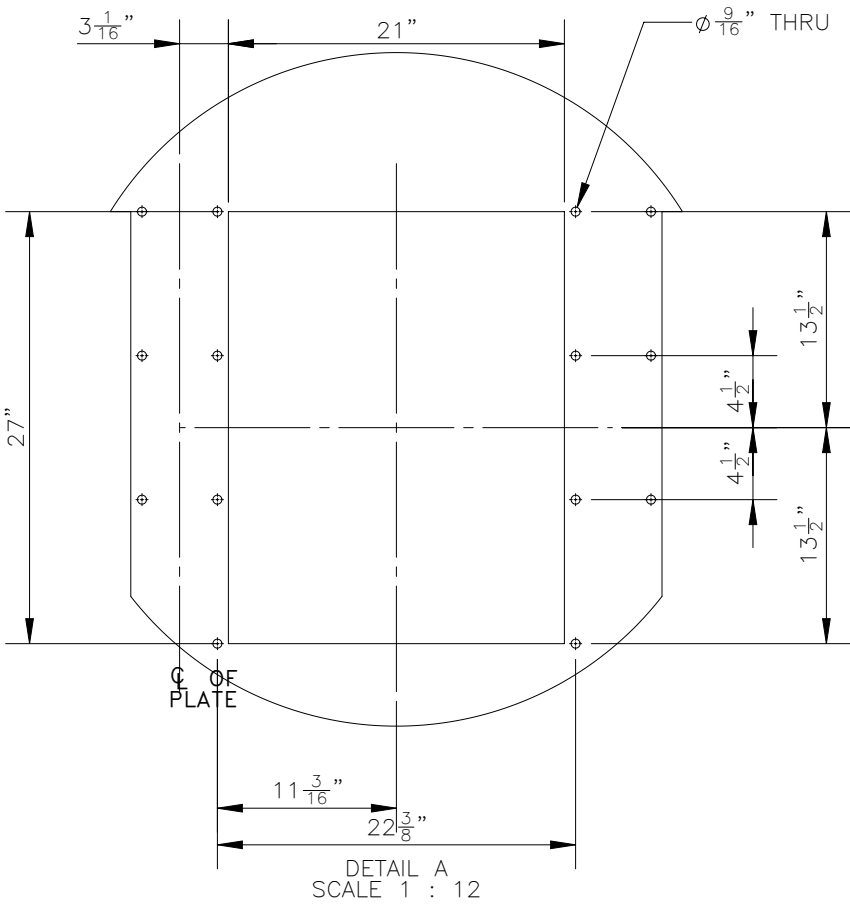
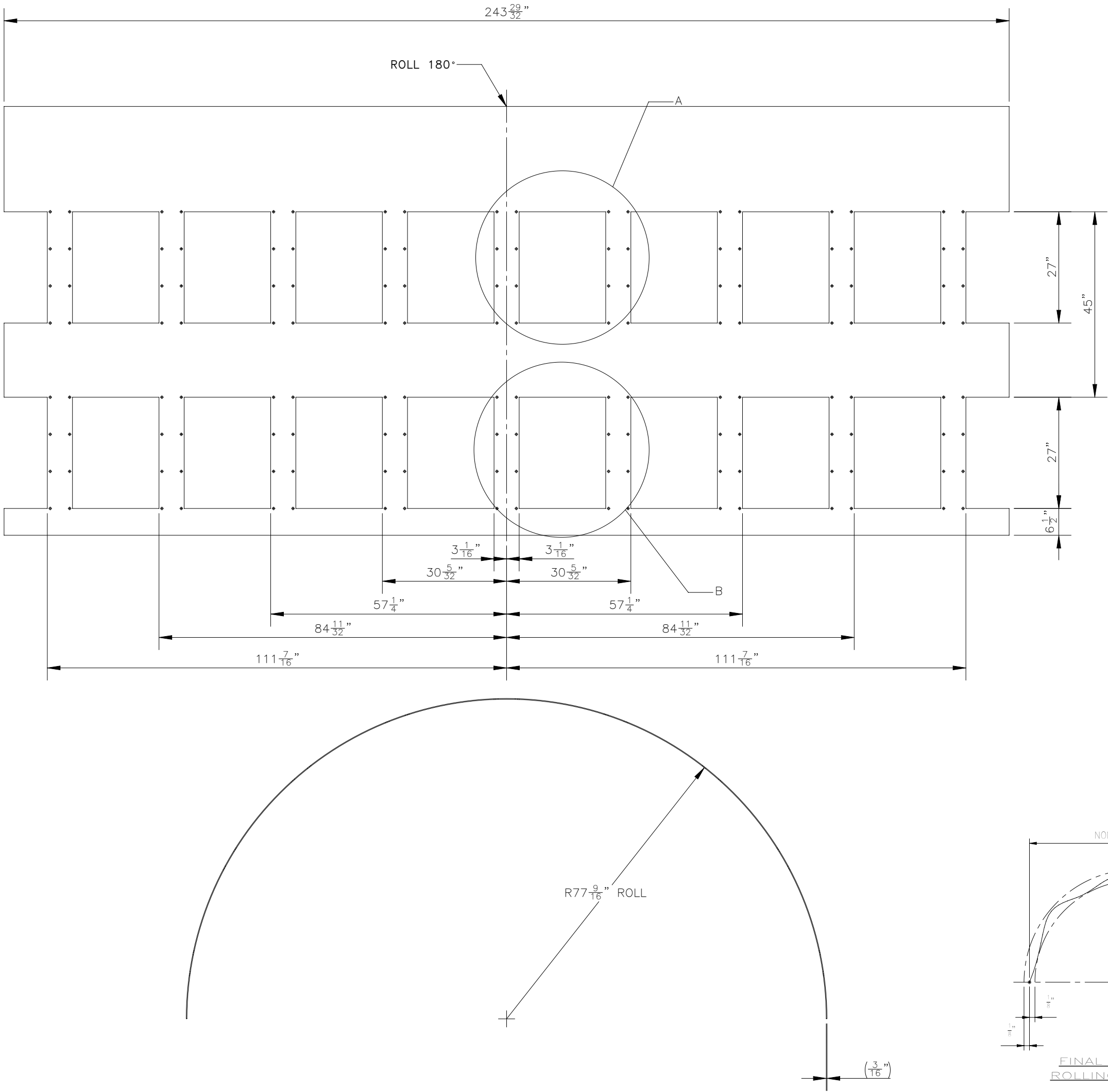


DRAWING NUMBER112994-030-46-01

ROLLED PLATE				WEIGHT (lbs): 806	
MATERIAL	ITEM	QTY	BOM Description	REMARKS	WT
C.S.	1	1	PL 3/16" x 104 1/16" x 243 7/8"		806



TOLERANCES UNLESS OTHERWISE NOTED

FABRICATION & ASSEMBLY TOLERANCES:

BILL OF MAT'L CUT LENGTHS = +0" [0mm] -1/16" [-1.6mm]
OVERALL DIMENSIONS TO 20 FEET [6.1M] ±1/8" [±3.2mm]
DEVIATION FROM TRUE & SQUARE ±1/8" [±3.2mm] IN 50 FEET [15.2m]
HEARTH ELEVATION ±1/32" [0.8mm]
ANGULAR ±1/2°

DIMENSION TOLERANCES:

FRACTIONAL ±1/16"
DECIMAL X.
XX
XXX
XXXX

ANGULAR ±1/2°
= ±.06" [±3mm]
= ±.03" [±1mm]
= ±.01" [±0.4mm]
= ±.005" [±0.13mm]
= ±.0005" [±0.013mm]

125
3.2
μ INCH [μ m]
SURFACE FINISH

DO NOT SCALE — IF IN DOUBT ASK
BREAK ALL SHARP CORNERS AND EDGES - REMOVE BURRS
REFER TO STD WELDING DWG D-27317 FOR WELDING DIRECTIONS



CAN-ENG FURNACES
INTERNATIONAL LTD.
P.O. BOX 628
NIAGARA FALLS
ONTARIO L2E 6V5
CANADA
http://www.can-eng.com

DRAWING TITLE				MODELED BY:			
ROLLED PLATE				JD			
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	SCALE :		1:24	DRAWING NUMBER			
	DRAWN :		JD 2015/11/17	112994-030-46-01			
	CHECKED :		JVO 2015/12/11				
	APPROVED :		JC 2015/12/11				