
NAKUJA PROJECT INTERNSHIP

— PROGRESS REPORT —

WEEK 2 (26TH JANUARY – 2ND FEBRUARY)

Tasks achieved:

- [#68] Igniter design & testing
- [#53] Bulkhead fabrication.
- [#73] Test stand design
- [#52] Continued Nozzle fabrication
- [#55] Tested new load cell configuration
- [#73] Test stand design

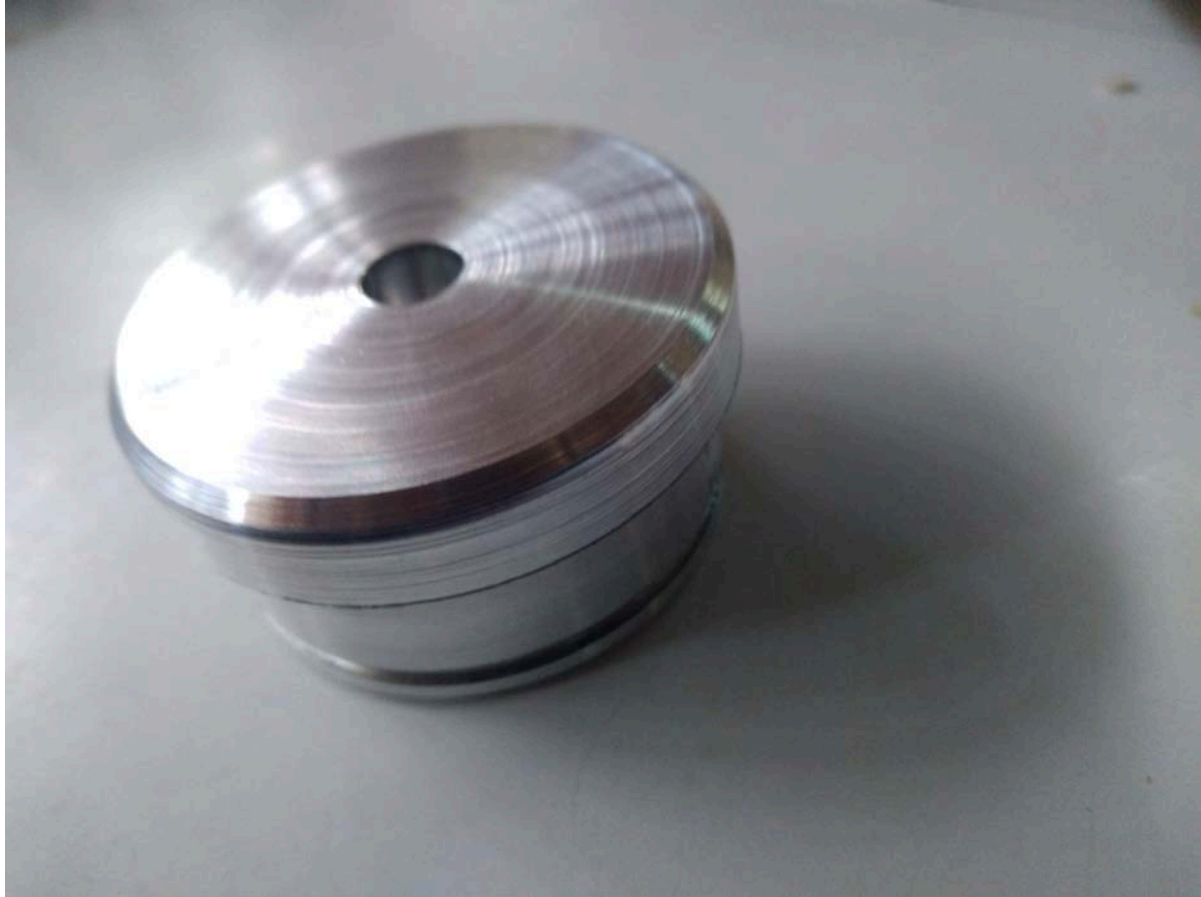
NOZZLE FABRICATION

1 Failed,
Started again



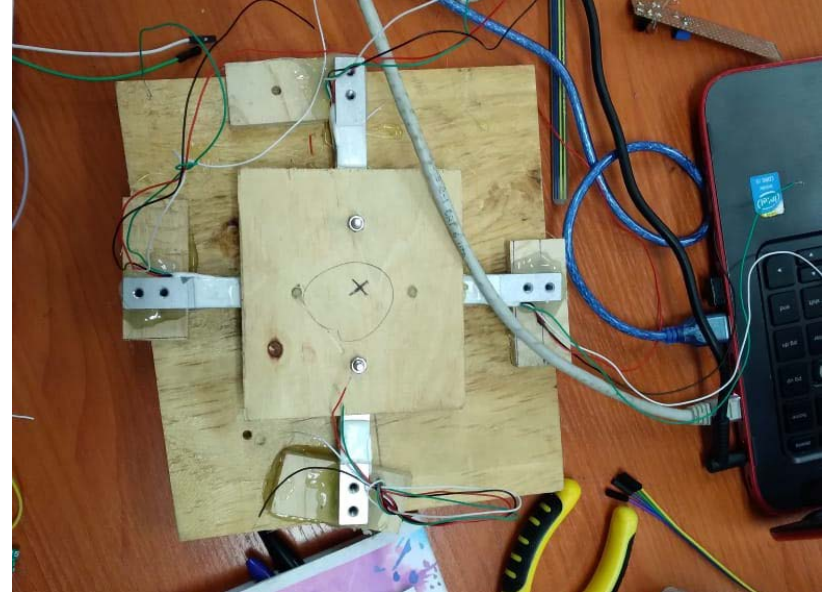
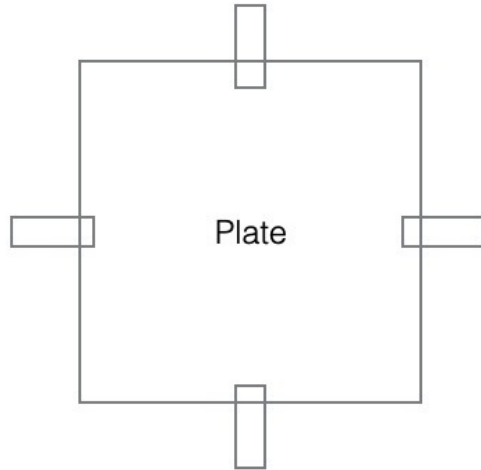
Bulkhead fabrication

Fabrication complete



New Load Cells Configuration

- 5kg Load cells used for testing



**They were accurate and more consistent.
Error was a maximum of +/- 50g**

Even when imbalance is induced

TEST STAND CAD DESIGN (V1)

Materials to be used

Wood, plywood

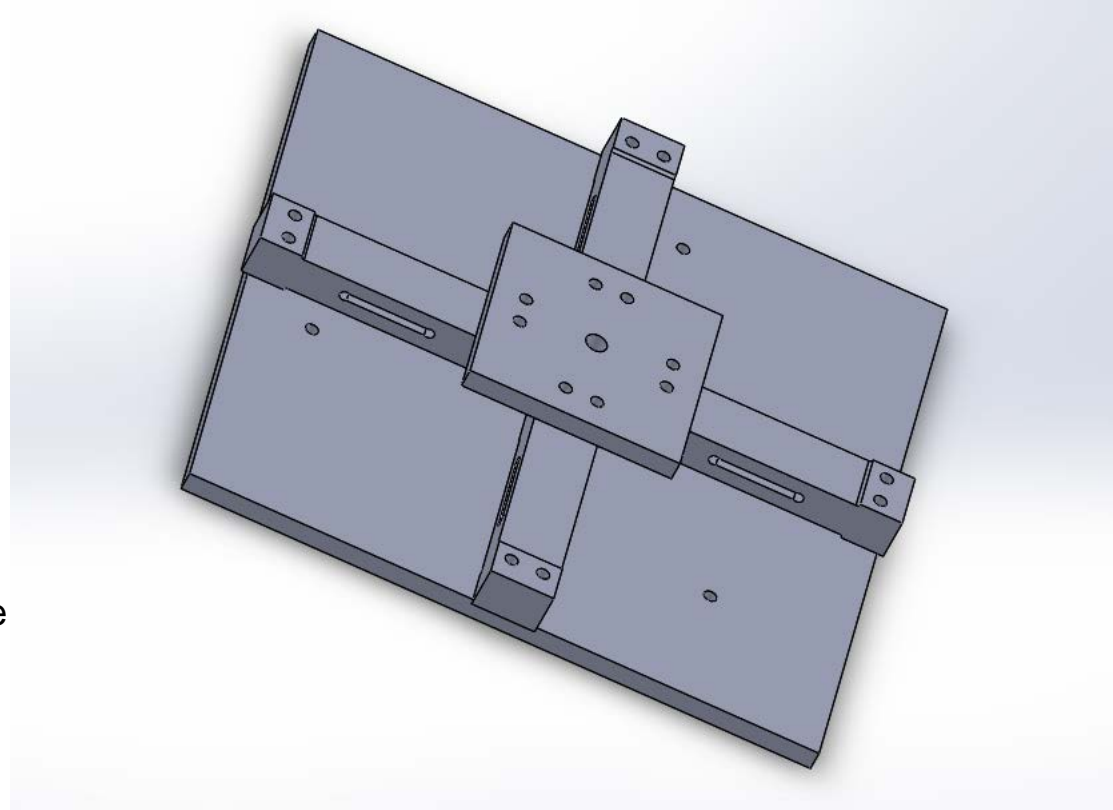
EMT (Electrical Metal Tubing))

Wood - Ease of fabrication & Readily available

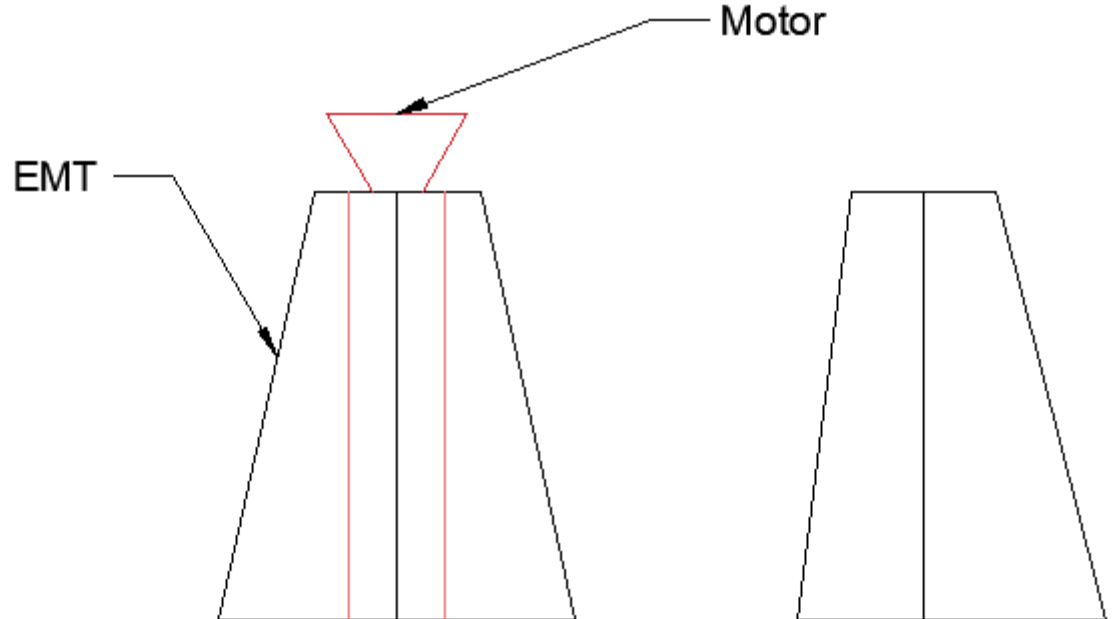
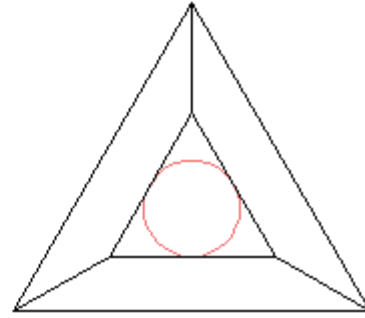
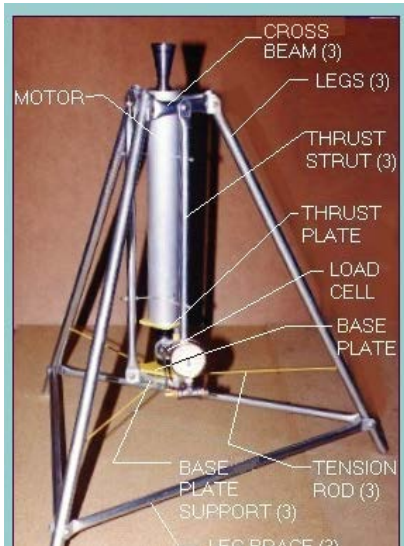
EMT - Ease of Fabrication, Rigid support

EMT + M6 bolts for clamp mechanisms

>> 1 Load cell will work



TRI-POD BASED CLAMP FOR TEST STAND



IGNITER DESIGN AND TESTING

- Potassium Nitrate
+ Wood Charcoal
- Provides a flame
that lasts long
enough to ignite
KNSB



Tasks to be done

- Fabrication of Casing.
- Research on Snap rings [#57]
- Nozzle fabrication (Finalising) [#52]
- Casting tools fabrication. [#11]
- Test stand fabrication. [#64]
- Cast fuel. [#56]
- KNPSB trials [#69]