



RECOVERY TEAM REPORT



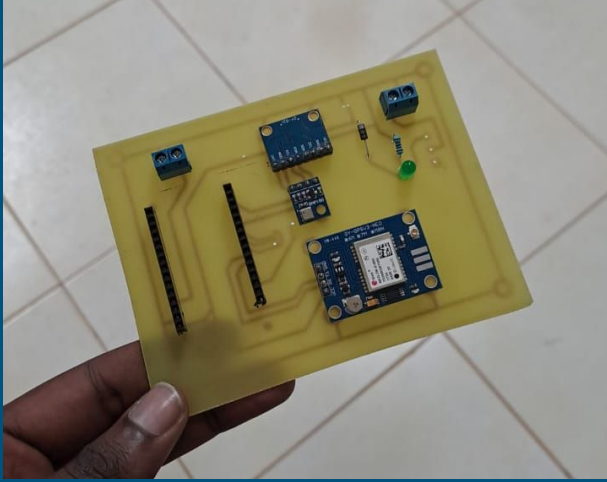
WEEK 9



WEEK OBJECTIVES

1. Soldering components on the PCB
2. 3D printing of the piston and casing
3. Piston Test

Soldering Components on PCB



We were able to drill the holes for the through hole components.

The components are yet to be soldered.

SENSOR SAMPLE RATE

```
void setup() {  
  Serial.begin(115200);  
  t1=millis();  
  // read mpu  
  Adafruit MPU6050 mpu;  
  sensors_event_t acc, gyr, temp;  
  a_x = acc.acceleration.x;  
  a_y = acc.acceleration.y;  
  a_z = acc.acceleration.z;  
  g_x = gyr.gyro.x;  
  g_y = gyr.gyro.y;  
  g_z = gyr.gyro.z;  
  
  // // read Bmp  
  // Adafruit_BMP085 bmp;  
  // float altitude=bmp.readAltitude(SEA_LEVEL_PRESSURE);  
  // delay(10);  
  t2=millis();  
  
  // sample rate  
  t_diff=t2-t1;  
  Serial.println(t_diff);  
  
  Serial.print("SPI ");  
  sample_rate = N / t_diff;  
  
  Serial.println(sample_rate );  
}
```

Code used to get raw sample rate of the BMP and MPU sensors.

PROBLEMS OUTPUT DEBUG CONSOLE TERMINAL

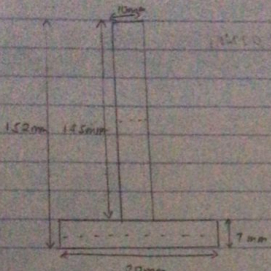
```
rst:0x1 (POWERON_RESET),boot:0x13 (SPI_FAST_FLASH_BOOT)
configsip: 0, SPIWP:0xee
clk_drv:0x00,q_drv:0x00,d_drv:0x00,cs0_drv:0x00,hd_drv:0x00,wp_drv:0x00
mode:DIO, clock div:2
load:0x3fff0030,len:1184
load:0x40078000,len:12776
load:0x40080400,len:3032
entry 0x400805e4
1
SPI 7.00
```

The raw sample rate for the sensors was determined to be 7 kHz.

The delay settled upon was 10 ms, giving an ultimate sample rate of 100 Hz.

3D Printing of Piston And Casing

Calculating Buckling load (Critical)



$$\bar{y} = \frac{A_1 y_1 + A_2 y_2}{A_1 + A_2}$$

$$= \frac{(10 \times 145 \times 79.5) + (20 \times 155 \times 3.5)}{(10 \times 145) + (20 \times 155)}$$

$$= 69.89 \text{ mm}$$

$$I = I_{NA} + A h^2$$

$$I_{NA} = \frac{b d^3}{12}$$

$$I = \left[\left(\frac{10 \times 145^3}{12} \right) + (10 \times 145 \times 3.5^2) \right] + \left[\left(\frac{20 \times 155^3}{12} \right) + (20 \times 155 \times 69.89^2) \right] \times 10^{-12}$$

$$= [2558283.333 + 833558.889] \times 10^{-12}$$

$$= 3.3918 \times 10^{-6} \text{ m}^4$$

$$P_{cr} = \frac{\pi^2 E I}{4 L^2}$$

$$= \frac{\pi^2 \times 68.9 \times 10^9 \times 3.3918 \times 10^{-6}}{4 \times 0.152^2}$$

$$= 3.796 \times 10^6 \text{ Pa}$$

$$= 3.796 \text{ MPa}$$

choosing S.F. as 1.5

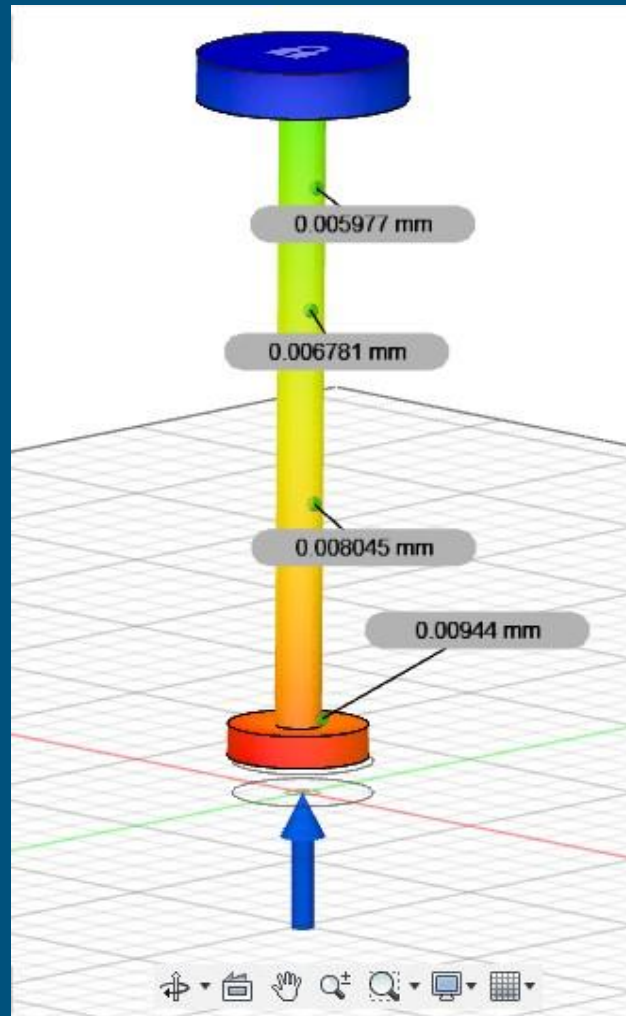
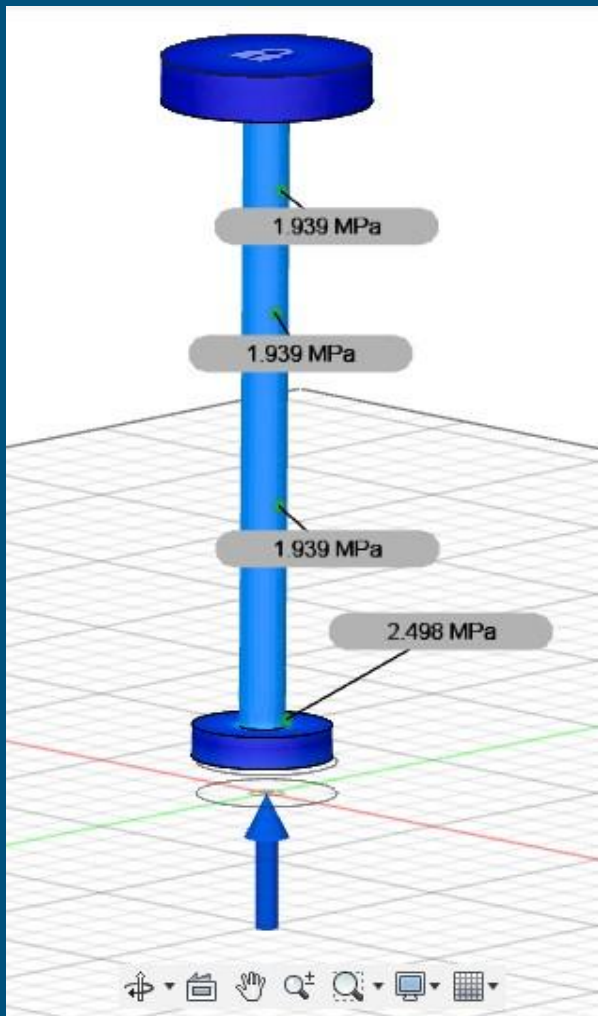
$$\sigma_A = \frac{\sigma_u}{S.F.}$$

$$\sigma_A = \frac{3.796}{1.5} = 2.5307 \text{ MPa}$$

Diameter of the piston was increased to 10mm.

Safety Factor chosen is 1.5.

Acceptable stress is 2.53 MPa.



Force applied was 150N
(High end estimate)

Maximum stress
simulated was 2.498 MPa.
(Left Photo)

Maximum displacement
simulated was ~ 0.01 mm
which is $\ll 4\%$. (Right
Photo)

Piston Test

- The test is yet to be conducted. (Awaiting Fabrication)

NEXT WEEK OBJECTIVES

- Complete soldering of PCB
- Test the Kalman Filter with the higher sample rate
- Complete fabrication of the piston

THANK YOU