



啟鑫科技/希馬頓科技

## 最終檢驗規範

Pyramids QC Final Inspection Standard

最終檢驗規範

客 戶：GCX

品 號：WS-0008-01

品名：VHM25 - Flat Panel (VESA)- Channel Mount

版本	變更日期	變更內容	變更者	審核
A1	2014/7/20	第一版	Neil	
A2	2016/7/22	更新錯誤內容	Bruce	
A3	2016/10/6	更新LBL-0005-150B	Bruce	
A4	2020/11/27	變更外箱5入包材	Bruce	

WI-04A2-CG006-00538



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版本：A4			
PART NAME 品 名	VHM25 - Flat Panel (VESA)- Channel Mount	PART NO. 品 號	WS-0008-01
COLOR 顏 色	CENTRAL OFFICE WHITE (GCX-WP-01)		

略圖 Illustration:



外觀/功能/組裝規範:

檢驗項目	檢驗工具	檢驗規範	照片
1	目視	檢查外觀有無污損,碰傷,粉體不良.	無
2	目視	檢查WS0008P1A是否有完整的裝入,即圖中圓圈處須齊平 WS0008P1A是否有完整貼合於WS0008M14A上,即圖中線標示處須貼合	1-1
3	目視	檢查FST-0050-10 x 8PCS 是否都有鎖上	1-2、1-3
4	目視	檢查WS0008T21C是否有確實鎖入於WS0008M14A本體上, LBL-0003-97貼紙需貼於WS0008T21C的正中央位置	1-4
5	目視	檢查是否有貼上LBL-0003-91荷重標籤和LBL-0005-150BX2PCS警示標籤和週次標籤 LBL-0001-24	附件二
6	目視/水平儀	是否符合VHM25 IT TEST的標準,並檢查是否紀錄於表單內	附件四
7	手動	檢查WS-0008-51B有鎖緊至成品上並掛上治具轉動確認手感是否與樣品一致 檢查側放是否會掉下,如果會需"微調"緊度	附件二

零附件:

1	目視	檢查WS-0008-97零件包內是否有:FST-0052-45P x4PCS、FST-0052-15(YN)x2PCS、FST-0052-59P(BN) x4PCS、FST-0052-60P(BN)x4PCS、FST-0052-43P(BN)x4PCS	附件三
		FST-0052-39(BN) x4PCS、FST-0052-35(BN)x4PCS、FST-0052-30(BN) x4PCS、FST-0052-47(BN) x4PCS、HDW-0011-41x4PCS、HDW-0011-48 x4PCS	
		ADJ-STOPL1B x1pcs、HDW-0014-02 x1pcs、HDW-0014-09 x1pcs、HDW-0014-50x1pcs	
2	目視	檢查說明書是否有:DU-WS-0008-101 REV A和DU-WS-0008-01 REV B	

包裝方式: 將檢驗完畢的WS-0008-01清潔外觀,將成品裝入PE袋內,將包裝好的成品和UT-0001-20用隔板P-WS-0008-01--4763454D固定,再放置於箱內(P-WS-0008-01--340113352A)於WS-0008-51下方先放置好隔板P-WS-0008-01--3763454D,將WS-0008-97和WS-0008-01 BAG置於內箱內並封箱,於成品箱的左上角貼上產品標籤,將P-WS-0008-01--652355378B封好後放入上一步驟包裝好的成品放入(5套)並放至磅秤並把數據記入在過磅單上





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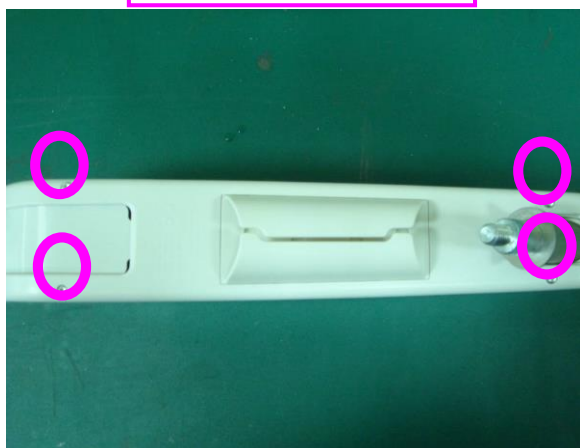
## 附件一



1-1



1-2



1-3



1-4



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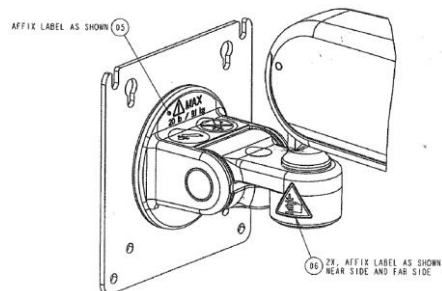
## 附件二



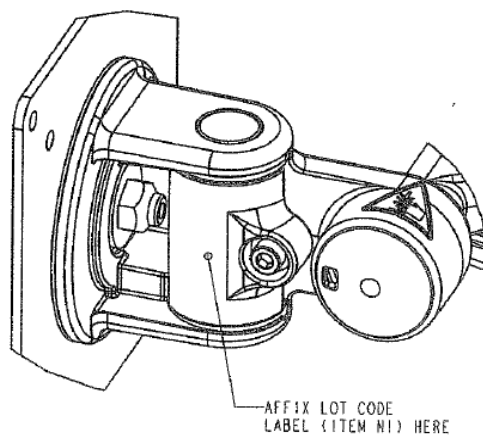
LBL-0003-91



LBL-0005-150X2PCS



LBL-0001-24



WS-0008-51B側放不可掉下



檢查轉動WS-0008-51B的手感是否與樣品一致



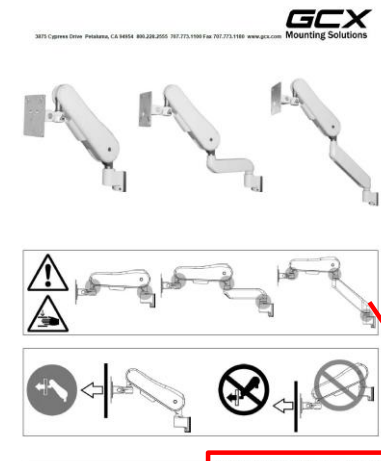
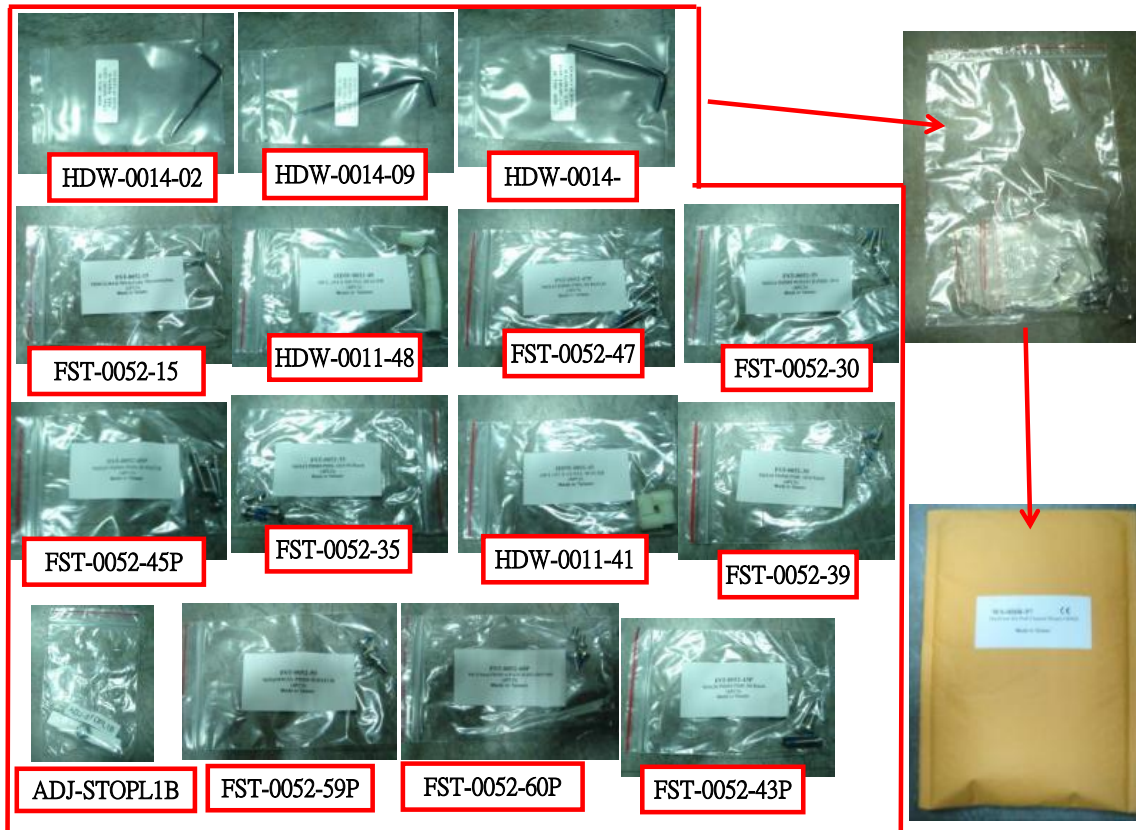


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## 附件三



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DU-WS-0008-101 REV A



Install Time: 10-15 minutes

The purpose of this manual is to describe general installation and adjustment procedures for VHM-25™ Series Arms. This manual should be used in conjunction with any instrument-specific installation guides used in mounting the monitor or display. Please read this manual and all instrument-specific installation material before installing or using this product.

### Table of Contents

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### 1.0 Parts Reference

The following parts and hardware are included with this installation kit and labeled accordingly:

Item #	Description	Qty
1	VHM-25 Channel Mount Arm	1
2	1/8", 20/27, and 2.5mm Hex Wrench	1 Ea.
3	M4 x 6, 8, 10, 12, 16, 20, 25, 30mm Pan Head Machine Screws (PHMS)	4 Ea.
4	Nylon Spacers (3/8" x 1/2") and (3/8" x 5/8")	4 Ea.
5	Adjustable Stop	1
6	16 in. (40.6 cm) Wall Channel Cover (includes instructions)	1
7	M4 x 16mm Flat Head Socket Cap Screw (PHSCS)	2

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DU-WS-0008-01 REV B



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## 附件四

**GCX SPECIFICATIONS**

VHM25 IT TEST – see VHM-IT test for setting up the channel fixture.  
ATTN: The tolerances are based on the direction of the monitor as shown. LEFT or RIGHT must always tilt towards the center as where the arrows are pointed in the illustration.

LEFT	CENTER (either direction)	RIGHT
MUST ONLY READ BETWEEN $0^{\circ}$ - $2^{\circ}$	MUST BE BETWEEN $\pm 2^{\circ}$	MUST ONLY READ BETWEEN $0^{\circ}$ - $2^{\circ}$
MUST ONLY READ BETWEEN $0^{\circ}$ - $1^{\circ}$	MUST BE BETWEEN $\pm 1^{\circ}$	MUST ONLY READ BETWEEN $0^{\circ}$ - $1^{\circ}$
MUST ONLY READ BETWEEN $0^{\circ}$ - $2^{\circ}$	MUST BE BETWEEN $\pm 2^{\circ}$	MUST ONLY READ BETWEEN $0^{\circ}$ - $2^{\circ}$

PLACE DIGITAL LEVEL ON THE FRONT END YOKE AS SHOWN.

ATTN: VHM25 WITH EXTENSION – extension must be extended straight as shown.

VHM IT TEST IS THE SAME. PLEASE FOLLOW THE CHART

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< 測試位置-中間水平 > 測試值  
須在  $\pm 1.0^{\circ}$



< 測試位置-中間上方 > 測試值須  
在  $\pm 2.0^{\circ}$



< 測試位置-中間下方 > 測試值須  
在  $\pm 2.0^{\circ}$



< 測試位置-左邊上方 > 測試值  
須在  $0^{\circ} \sim 2^{\circ}$



< 測試位置-左邊中間 > 測試值  
須在  $0^{\circ} \sim 1^{\circ}$



< 測試位置-左邊下方 > 測試值  
須在  $0^{\circ} \sim 2^{\circ}$



< 測試位置-右邊上方 > 測試值  
須在  $0^{\circ} \sim 2^{\circ}$



< 測試位置-右邊中間 > 測試值  
須在  $0^{\circ} \sim 1^{\circ}$



< 測試位置-右邊下方 > 測試值  
須在  $0^{\circ} \sim 2^{\circ}$



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