



啟鑫科技/希馬頓科技

最終檢驗規範

Pyramids QC Final Inspection Standard

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客 戶： GCX

品 號： GCX-0009-69C

品名： GCX - Development - 54" Roll Stand

版本	變更日期	變更內容	變更者	審核
A1	2017/1/9	第一版	Richard	
A2	2017/2/4	修改棧板尺寸	Richard	
A3	2017/9/28	RS0002K1C變更為RS0002K1D	PHILIP	
A4	2019/2/23	增加客訴	Richard	



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Pyramids QC Final Inspection Standard

版本：A4			
PART NAME 品 名	GCX - Development - 54" Roll Stand	PART NO. 品 號	GCX-0009-69C
COLOR 顏 色	GCX LIGHT GREY (GCX GP-01)		

略圖 Illustration:



外觀/功能/組裝規範:

檢驗項目	檢驗工具	檢驗規範	照片
1	目視	RSL0002X5A-535 SUB1 外觀無缺陷和檢視管子內3個孔必須要有螺紋特徵	附件一
2	目視	LBL-0047-05B高度距離為1.5"±0.125" / 檢驗管子的FST-0018-82 x 3pcs 扭力檢驗須達到50in-lb	附件一
3	目視	檢視RSL-0003-09 (T)內容物是否正確	附件二
4	手動 / 目視	檢視RS-0002-24 SUB，使用平台檢測(RS-0008-04)，與平台間間隙不可超出0.01"	附件三
		檢查(RS-0008-04)作動是否正常	附件三
		檢驗RS0002K1D頂針位置不能有割手毛邊和銳角；若有檢出仍有椅腳殘留毛邊或割手銳角，則退回啟鑫產線，進行重工	附件四
		檢驗底部是否有貼上 LBL-0001-24 X 1PCS	附件四

零附件:

1	目視	GCX-0009-69 BAG00內有GCX-0009-69 BAG01、GCX-0009-69 BAG02、156365001A各1PCS (兩包零件包都需上產品標籤)	附件五
2	目視	每份棧板上須放置一份GCX-0009-69C-WI revC X 1PCS	附件五

包裝方式：準備主箱PKG-0005-83B MASTER BOX /P-0005-83B--124564771969A x 1pcs,準備隔板PKG-0005-83-1P-0005-83B-1-116846477D x 2pcs,不使用膠帶貼黏，一pcs把中間的包材挖掉,照圖示放法把隔板PKG-0005-83-1,放入主箱PKG-0005-83B MASTER BOX,中間凹朝放入RS-0002-24 SUB X 1PCS,左邊凹朝放入RSL-0003-09 (T) X 1PCS,把P--560560003G裁切一半在左上角和右下角各放置一片,把GCX-0009-69 BAG00對折放在RS-0002-24 SUB,的左上角，並使用膠帶固定貼黏住





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略圖 Illustration:



外觀/功能/組裝規範:

檢驗項目	檢驗工具	檢驗規範	照片

零附件:

包裝方式：如圖示放置GCX-0009-69 SUB X 1PCS方向位置,在上方放上P--5050C00D X 1PCS,在主箱左上角上貼上LBL-0047-55B X 1PCS,左下角貼上PO標籤,主箱四周需使用膠帶黏貼圍繞,使用棧板PALLET-130X70,1個棧板放置5PCS成品,和使用角紙打包固定,在前後面貼上隔板P--1100950D 共2PCS,在左右和上方貼上隔板P--500950D 共3PCS,在上方放上包裝好的GCX-0009-69C WI revC,並使用膠帶固定貼黏,在四周放上適合的長度角紙和用膠膜固定,在每個面都貼上2種標籤各一張(共4PCS),"DO NOT BREAK DOWN SKID""DO NOT DOUBLE STACK"





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附件一



管身必須無缺陷

3個孔必須要有螺紋



LBL-0047-05B高度距離為1.5"±0.125"

LBL-0047-05B



FST-0018-82 x 3pcs 扭力檢驗須達到50in-lb



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Pyramids QC Final Inspection Standard

附件二



RS0001S11A X 1PCS



DU-UT-0002 REV.C X 1PCS



LBL-0001-06(CN)

周次標籤

FST-0010-48

FST-0006-36(yN)



FST-0010-48

FST-0006-36(yN)

周次標籤

RSLTP2C



RSLTP2C



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附件三



使用平台作平整度檢驗，使用0.01"的厚薄規測試，不可穿過其中任何一輪



用手測試(RS-0008-04)輪子是否正常滾動及是否可 360度旋轉，如無法正常滾動及360度旋轉 皆為不良品，不良品需做隔離。再用手測試煞車，是否可固定輪子使輪子不滾動，如使用煞車輪子還可正常滾動為不良品，不良品需做隔離。



啟鑫科技/希馬頓科技 最終檢驗規範

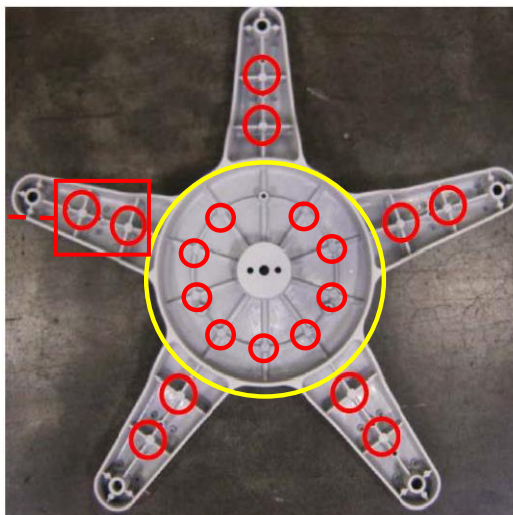
版本：A4

Pyramids QC Final Inspection Standard

附件四



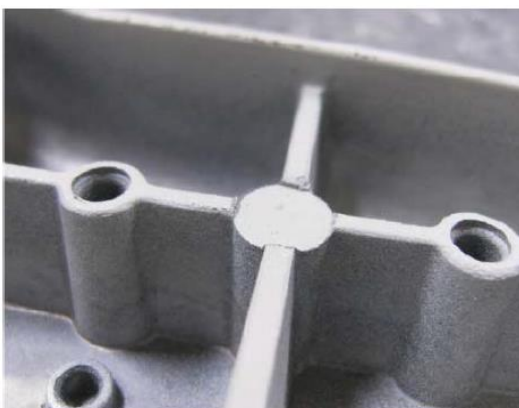
LBL-0001-24



上圖標示的所有頂針周圍不可有
割手毛邊和銳角
黃色圈圈區域內,可允許模裂凸點,但不允許
模裂點有銳利感,需打磨至平順
但不要求磨平



頂針特徵周圍有毛邊(NG)



頂針特徵周圍無毛邊(OK)



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版本：A4

附件五

Edwards Lifesciences

Part	Qty	Part	Qty
1	1	1	1
2	1	2	1
3	1	3	1
4	1	4	1
5	1	5	1
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100	1	100	1

Part Number Assembly and Operation

REF: 0001

Assembly and Operation

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156365001A



GCX-0009-69 BAG02



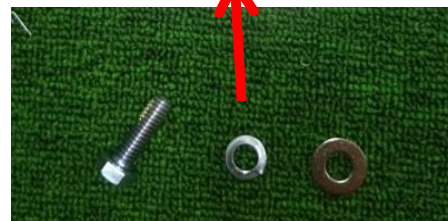
FST-0013-31(yN) x 3pcs
WS0001S10B X 1PCS
檢查WS0001S10B必須有3個倒角特徵



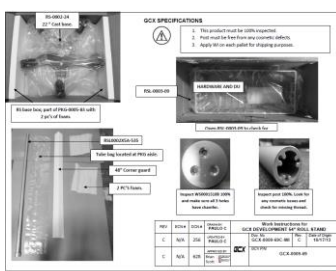
GCX-0009-69 BAG00



GCX-0009-69 BAG01



FST-0028-30(yN)、FST-0028-79、FST-0028-76各1pcs



GCX-0009-69C-WI revC





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客訴問題記錄

NCMR# 58276 Pallets arrived with no cardboard on top for protection.

出貨時最上方無放置隔板