

## CHECK LIST

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TABLE SHEET  
STRESS  
REBAR/SPIRAL  
STRESS CALCS  
STRESS RESULTS  
PREPOUR  
BATCH TICKETS  
CASTING DIAGRAM

JOB # B1844  
FDOT # IN HOUSE/ ROB  
PRODUCT TYPE 45" FIB  
MARK # 1@B24,1@B25,1@B28  
SERIAL # PT41 - PT43  
BED # 25N  
MIX DESIGN 05-1880-08

 **COPY**

### Check Off!

Cast Date:

7-12-21

Entered in Great Production:

YB

Entered in MAC (initials)

NA

Scanned:

Ready To File:

Sample #'s

21DSX 175Q  
0  
0

*each pour*



Time: \_\_\_\_\_  
 Temp: \_\_\_\_\_  
 Taken by: \_\_\_\_\_

1 DAY POUR: \_\_\_\_\_  
 2 DAY POUR: \_\_\_\_\_  
 OTHER: \_\_\_\_\_

### STRESS INFORMATION SLIP



F.D.O.T. PROJECT

☒ YES

NO

(CIRCLE ONE)

DATE 7/11/21

INITIAL TENSION 5000

JOB# B1844

NUM OF STRAND 48

FINAL TENSION 43,940

BED# 25 N

JACK# \_\_\_\_\_

PAK# OR COIL# 130246/202955

LIST MARK#S ① B24 ① B25 ① B28

130246/202627 & 130246/203409

PRODUCT TYPE FIB 45

TYPE OF CABLE 0.6 270 LO-Lex

MUST BE SIGNED BY PERSON FILLING OUT SLIP:

*Shooter*

**WILL NOT BE PROCESSED WITHOUT ALL PROPER INFORMATION AND SIGNATURE !**

Stress Prepared by \_\_\_\_\_

Checked by: \_\_\_\_\_

Setup prepared by \_\_\_\_\_

Checked by: \_\_\_\_\_

*[Handwritten signatures in blue and red ink]*

*Input from bed foreman*

# DURA-STRESS INC. STRAND STRESS REPORT

45 FIB

DATE: 7/6/2021		ITEM NO'S:	MARK #
PROJECT NO. B1844		B24, B25, B28	
PRODUCT 45 FIB			
BED NO. 25N			
NO. OF CABLE: 48			
TECHNICIAN: (Signature)		JACK CAL DATES: 10-29-20	
DATE: 7-8-21		AMBIENT TEMP: 76	
Ambient temperature(at): 76°		JACK #: T-19	
CABLE TYPE: .600 7W 270 LR ASTM A416		FINAL TENSION	

CHUCK SLIPPAGE			
LIVE		DEAD	
AVERAGE:		AVERAGE:	
TOTAL:			

FINAL ELONGATION

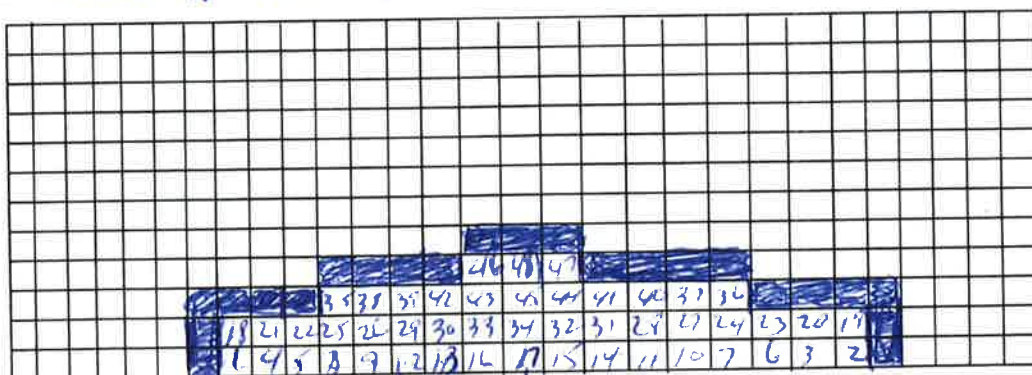
+2.5%  
-2.5%

44657
44700
25
26 3/4
27 3/8
26 1/16
25 7/16
46656

AASHTO MAX =

IF TARGET = AASHTO ELONGATION MAY NOT WORK

GAUGE	ELO	GAUGE	ELO	GAUGE	ELO	GAUGE	ELO	GAUGE	ELO	GAUGE	ELO	GAUGE	ELO
1	44700 27	12	44700 26 1/2	23	44700 27	34	44700 27	45	44700 27 1/4	56		67	
2	44700 26 1/2	13	44700 27	24	44700 26 1/2	35	44700 26 1/2	46	44700 27	57		68	
3	44700 26 1/2	14	44700 27 1/4	25	44700 26 1/2	36	44700 27	47	44700 27	58		69	
4	44700 26 1/2	15	44700 26 3/4	26	44700 27	37	44700 26 1/4	48	44700 27	59		70	
5	44700 26 1/2	16	44700 27	27	44700 27 1/8	38	44700 27	49		60		71	
6	44700 26 1/2	17	44700 27 1/4	28	44700 26 1/8	39	44700 27	50		61		72	
7	44700 26 1/2	18	44700 27 1/2	29	44700 27	40	44700 27	51		62		73	
8	44700 26 1/2	19	44700 27	30	44700 27 1/4	41	44700 26 1/8	52		63		74	
9	44700 27	20	44700 26 1/4	31	44700 27 1/4	42	44700 27 1/2	53		64		75	
10	44700 26 1/2	21	44700 26 1/8	32	44700 26 1/2	43	44700 26 1/2	54		65		76	
11	44700 26 1/2	22	44700 27 1/4	33	44700 26 3/8	44	44700 27 1/4	55		66		77	



- Does not need  
to extract data  
from this form.

25N

Input  
from QC Inspector

7/6/2021 11:47

JOB#:	B1844	
DATE:	7/6/2021	
BED #:	25N	
JACK #		
STRAND SIZE	.600 7W 270 LR ASTM A416	
COIL/PACK/REEL #	1302461202955-0	0
0	1302461202627-0	0
0	1302461203409-0	0
0	0	0
BED LENGTH (L):	4227.75	0
STRAND SIZE: (A)	0.2160	0
FINAL TEN. (P)	43940	0
PRE TEN. : (Pi)	5000	0
M.O.E. (E):	28.80	0
		0
		0

<b>PRODUCT</b>
45 FIB
<b>MARK #</b>
B24, B25, B28

<b>CORRECTION INFO.</b>	
Number of cable #	48
Exp. Conc temp @ Placement:	94
Ambient temperature(at):	83
Abutment rotation (ar): N/A	0
Live end seating (les):	0.344
Dead end slippage (des):	0.125
anchorage movement:	0.275

## ELONGATION

$\delta a.t (P_{tdb}/P_b) =$	0
$\delta e.t (P_i \times L)/(A \times E) =$	3.3981
$\delta a'b.(P \times L)/(A \times E) =$	26.4642
$\delta a'bed \text{ shortning}$	
$(bs/2) + (bs/\#strand) =$	0.1432

GROSS ELONG. 27.076

NET ELONG.	26 3/4
------------	--------

RANGE + 2.5%	27 3/8
RANGE - 2.5%	26 1/16

## FORCE ADJUSTMENTS

$P_b (P - P_i) =$	38940
$P_t(=$	0
$P_{ar} (a_{rx}A \times E)/(L) =$	0
$P_{les}(l_{es} \times A \times E)/(L) =$	506.1688
$P_{des} \text{ no adj. required}$	0
$P_{bs} (d_{bs} \times A \times E)/(L) =$	210.7075
TOTAL FORCE ADJ.	716.8763
ADJUSTED FORCE =	39656.8763

JACKING FORCE = 44657

TOTAL ADJ. FORCE	44657
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AASHTO MAX =	46656
RANGE +2.5% =	45773
RANGE -2.5% =	43541

25N

26.73	27.40	26.06
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HEAT # LIST DATE: 07/06/2021

REBAR REPORT NORTH FIELD

BED # :

MARK # :

PRODUCT :

#3 BAR : BR18103080

#4 BAR : 3700016028

#5 BAR : 3700017583, 9900002456, 9900001717, 9900002550

#6 BAR : 3700016627, 3700016629

#7 BAR : 3700024686

# BAR :

# BAR :

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HEAT # LIST DATE: 07/06/2021

REBAR REPORT SOUTH FIELD

BED # : ZSN

MARK # : B24 B25 B28

PRODUCT : 45 FIB

#3 BAR : 3800016680

#4 BAR : 9900000738

#5 BAR : 9900001667

#6 BAR : 9900002209

#7 BAR : 5613374502

#8 BAR : 9900001078

#10 BAR : 3800016680

7-8-21  
B1844  
S/N from the shop  
once a week.



# PREPOUR PRODUCTION SHEET

JOB# B1844  
F.D.O.T.# IN HOUSE/ ROB  
CAST DATE 7-12-21

PRODUCT 45" FIB  
BED# 25N  
MIX # 05-1880-08

COMMENT KEYS / = OK, O = ACCEPTABLE, X = NOT ACCEPTABLE

SERIAL #'S	PT41	PT42	PT43			
MARK #'S	B24	B25	B28			
DATE:	<u>7-8-21</u>					
INSPECTOR:	<u>RL</u>					
WIDTH						
LENGTH	<u>O</u>	<u>O</u>	<u>O</u>			
HEIGHT						
CABLE HOLES						
"L" BAR HOLES						
CHAMFER						
SKEW						
INSERTS						
BLOCK OUTS						
FORM CLEANNESS						
PLATES FORM FACE						

COMMENTS Length only

SERIAL #'S	PT41	PT42	PT43			
MARK #S	B24	B25	B28			
DATE:	<u>7-9-21</u>					
INSPECTOR:	<u>ER/DW</u>					
REINFORCEMENT	<u>O</u>	<u>O</u>	<u>O</u>			
STEEL SPACING	<u>O</u>	<u>O</u>	<u>O</u>			
PLATES	<u>O</u>	<u>O</u>	<u>O</u>			
CLEARANCE	<u>O</u>	<u>O</u>	<u>O</u>			
LINER	<u>O</u>	<u>O</u>	<u>O</u>			
LIFTING LOOPS	<u>O</u>	<u>O</u>	<u>O</u>			
SHEATHING	<u>O</u>	<u>O</u>	<u>O</u>			

COMMENTS

SERIAL #'S	PT41	PT42	PT43			
MARK #S	B24	B25	B28			
INSPECTOR:	<u>LV/JF</u>					
DATE :	<u>7-12-21</u>					
DROP IN PLATES	<u>-</u>	<u>-</u>	<u>-</u>			
BLOCK OUTS	<u>-</u>	<u>-</u>	<u>-</u>			
INSERTS	<u>-</u>	<u>-</u>	<u>-</u>			
HEADERS	<u>O</u>	<u>O</u>	<u>O</u>			
LENGTH	<u>O</u>	<u>O</u>	<u>O</u>			
FORMS	<u>O</u>	<u>O</u>	<u>O</u>			

COMMENTS Adjusted form, Clean before pour from

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Job: 25N-45FIB Date: Jul 12, 2021 Start:07:39 Disch:07:48  
 Operator: B45250190 Duration/Wait: 8:35/0:45 Batch#:19232 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 6.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:-0.72 WetMix:11.61 Disch:11.95  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8020 Lb	-0.6	-----	2
SAND 11-057	1	4.80/0.00	1276	8024	8460 Lb	5.4	O-----	2
AshGrove CMT29	1		735	4410	4374 Lb	-0.8	-----	1
ARGOS FLYASH	2		165	1026	1048 Lb	2.1	-C----	2
ADVA 600	3		50.00	300.00	304.00 Oz	1.3	-----	
ZYLA 610	2		25.00	150.00	154.00 Oz	2.7	-----	
DAREX	1		2.00	12.00	16.00 Oz	33.3	O-----	
Water				913	911 Lb	-0.2	-----	
Trim Water					94 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:46 s			
Total Moisture:			250	1500	1611 Lb	7.4		
Water/Cement:			0.278	0.280/0.297	(MANUAL/TRIM)			

*Handwritten signature*

#1

Batch Ticket



Job: 25N-45FIB Date: Jul 12, 2021 Start:07:49 Disch:08:01  
 Operator: B45250190 Duration/Wait: 12:25/1:15 Batch#:19233 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 12.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:1.35 WetMix:11.12 Disch:11.65  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8050 Lb	-0.2	-----	4
SAND 11-057	1	4.80/0.00	1276	8024	8015 Lb	-0.1	-----	
AshGrove CMT29	1		735	4410	4452 Lb	1.0	-----	3
ARGOS FLYASH	2		165	948	996 Lb	5.1	OC----	2
ADVA 600	3		50.00	300.00	302.00 Oz	0.7	-----	
ZYLA 610	2		25.00	150.00	154.00 Oz	2.7	-----	
DAREX	1		2.00	12.00	14.00 Oz	16.7	-----	
Water				913	909 Lb	-0.4	-----	
Trim Water					69 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		3:16 s			
Total Moisture:			250	1500	1564 Lb	4.3		
Water/Cement:			0.278 0.274/0.287	(MANUAL/TRIM)				




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 Job: 25N-45FIB Date: Jul 12, 2021 Start:07:56 Disch:08:06  
 Operator: B45250190 Duration/Wait: 9:52/3:20 Batch#:19234 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 18.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:1.22 WetMix:11.46 Disch:11.66  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8160 Lb	1.1	O-----	2
SAND 11-057	1	3.50/0.00	1276	7924	7895 Lb	-0.4	-----	5
AshGrove CMT29	1		735	4410	4374 Lb	-0.8	-----	5
ARGOS FLYASH	2		165	1026	1014 Lb	-1.2	-C---	1
ADVA 600	3		50.00	300.00	304.00 Oz	1.3	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	12.00 Oz	0.0	-----	
Water				1012	1013 Lb	0.1	-----	
Trim Water					57 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:44 s			
Total Moisture:			250	1500	1559 Lb	3.9		
Water/Cement:			0.278 0.279/0.289	(MANUAL/TRIM)				

*[Handwritten signature]*

#3

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:03 Disch:08:13  
Operator: B45250190 Duration/Wait: 9:06/0:10 Batch#:19235 Mixer#: 1  
Mix: 05-1880-08 Mix Name: CLASS VI 8500  
Required: 66.00 Batched: 24.00  
Amount: 6.00 CY  
Moist Target:(MANUAL) DryMix:-0.25 WetMix:11.79 Disch:11.76  
Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8030 Lb	-0.5	-----	5
SAND 11-057	1	3.00/0.00	1276	7886	7900 Lb	0.2	-----	17
AshGrove CMT29	1		735	4410	4368 Lb	-1.0	-----	7
ARGOS FLYASH	2		165	1032	1082 Lb	4.8	OC---	2
ADVA 600	3		50.00	300.00	300.00 Oz	0.0	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	13.00 Oz	8.3	-----	
Water				1051	1048 Lb	-0.3	-----	
Trim Water					44 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:14 s			
Total Moisture:			250	1500	1541 Lb	2.7		
Water/Cement:			0.278 0.275/0.283	(MANUAL/TRIM)				

*Handwritten signature*

#4

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:09 Disch:08:18  
 Operator: B45250190 Duration/Wait: 8:57/1:20 Batch#:19236 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 30.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:0.85 WetMix:11.89 Disch:11.89  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8040 Lb	-0.3	-----	9
SAND 11-057	1	3.00/0.00	1276	7886	7835 Lb	-0.6	-----	15
AshGrove CMT29	1		735	4410	4368 Lb	-1.0	-----	7
ARGOS FLYASH	2		165	1032	1028 Lb	-0.4	-C---	1
ADVA 600	3		50.00	300.00	304.00 Oz	1.3	-----	
ZYLA 610	2		25.00	150.00	154.00 Oz	2.7	-----	
DAREX	1		2.00	12.00	15.00 Oz	25.0	O----	
Water				1051	1045 Lb	-0.6	U----	
Trim Water					46 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:01 s			
Total Moisture:			250	1500	1538 Lb	2.5		
Water/Cement:			0.278 0.277/0.285	(MANUAL/TRIM)				

*[Handwritten signature]*

#5

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:13 Disch:08:23  
 Operator: B45250190 Duration/Wait: 9:05/3:25 Batch#:19237 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 36.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:-0.13 WetMix:11.64 Disch:11.71  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8030 Lb	-0.5	-----	9
SAND 11-057	1	3.20/0.00	1276	7901	7965 Lb	0.8	O-----	1
AshGrove CMT29	1		735	4410	4366 Lb	-1.0	-----	4
ARGOS FLYASH	2		165	1034	1088 Lb	5.2	OC----	2
ADVA 600	3		50.00	300.00	302.00 Oz	0.7	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	14.00 Oz	16.7	-----	
Water				1035	1036 Lb	0.1	-----	
Trim Water					58 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:08 s			
Total Moisture:			250	1500	1560 Lb	4.0		
Water/Cement:			0.278 0.275/0.286	(MANUAL/TRIM)				

*Handwritten signature*

#6

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:19 Disch:08:27  
 Operator: B45250190 Duration/Wait: 7:28/0:50 Batch#:19238 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 42.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:-0.51 WetMix:11.70 Disch:11.73  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8015 Lb	-0.7	-----	11
SAND 11-057	1	3.00/0.00	1276	7886	7845 Lb	-0.5	-----	10
AshGrove CMT29	1		735	4410	4554 Lb	3.3	O-----	2
ARGOS FLYASH	2		165	846	830 Lb	-1.9	-C----	1
ADVA 600	3		50.00	300.00	302.00 Oz	0.7	-----	
ZYLA 610	2		25.00	150.00	154.00 Oz	2.7	-----	
DAREX	1		2.00	12.00	12.00 Oz	0.0	-----	
Water				1051	1052 Lb	0.1	-----	
Trim Water					57 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:01 s			
Total Moisture:			250	1500	1556 Lb	3.7		
Water/Cement:			0.278 0.278/0.289	(MANUAL/TRIM)				

*LB*

#7



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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:23 Disch:08:31  
 Operator: B45250190 Duration/Wait: 7:41/2:00 Batch#:19239 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 48.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:-0.39 WetMix:11.65 Disch:11.66  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8000 Lb	-0.8	-----	10
SAND 11-057	1	3.00/0.00	1276	7886	7900 Lb	0.2	-----	
AshGrove CMT29	1		735	4410	4380 Lb	-0.7	-----	4
ARGOS FLYASH	2		165	1020	1110 Lb	8.8	OC---	2
ADVA 600	3		50.00	300.00	298.00 Oz	-0.7	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	13.00 Oz	8.3	-----	
Water				1051	1050 Lb	-0.1	-----	
Trim Water					52 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:01 s			
Total Moisture:			250	1500	1550 Lb	3.3		
Water/Cement:			0.278	0.273/0.282	(MANUAL/TRIM)			

*Handwritten signature*

*Handwritten #8*

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:28 Disch:08:36  
Operator: B45250190 Duration/Wait: 7:47/2:05 Batch#:19240 Mixer#: 1  
Mix: 05-1880-08 Mix Name: CLASS VI 8500  
Required: 66.00 Batched: 54.00  
Amount: 6.00 CY  
Moist Target:(MANUAL) DryMix:-0.08 WetMix:11.87 Disch:11.90  
Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8015 Lb	-0.7	-----	5
SAND 11-057	1	2.80/0.00	1276	7870	7825 Lb	-0.6	-----	5
AshGrove CMT29	1		735	4410	4366 Lb	-1.0	-----	4
ARGOS FLYASH	2		165	1034	1024 Lb	-1.0	-C----	1
ADVA 600	3		50.00	300.00	298.00 Oz	-0.7	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	15.00 Oz	25.0	O----	
Water				1066	1063 Lb	-0.3	-----	
Trim Water					45 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:05 s			
Total Moisture:			250	1500	1539 Lb	2.6		
Water/Cement:			0.278 0.277/0.286	(MANUAL/TRIM)				

KB

#9

print  
↓  
sign  
↓  
scan

photocopy  
of signed ticket

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:32 Disch:08:40  
 Operator: B45250190 Duration/Wait: 7:46/1:55 Batch#:19241 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 60.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:-0.70 WetMix:11.91 Disch:11.90  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8025 Lb	-0.5	-----	4
SAND 11-057	1	2.80/0.00	1276	7870	7835 Lb	-0.4	-----	10
AshGrove CMT29	1		735	4410	4374 Lb	-0.8	-----	3
ARGOS FLYASH	2		165	1026	1008 Lb	-1.8	-C---	1
ADVA 600	3		50.00	300.00	304.00 Oz	1.3	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	15.00 Oz	25.0	O----	
Water				1066	1064 Lb	-0.2	-----	
Trim Water					44 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:02 s			
Total Moisture:			250	1500	1540 Lb	2.7		
Water/Cement:			0.278	0.278/0.286	(MANUAL/TRIM)			

*RB* *#10*

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:38 Disch:08:45  
 Operator: B45250190 Duration/Wait: 6:59/0:15 Batch#:19242 Mixer#: 1  
 Mix: 05-1880-08 Mix Name: CLASS VI 8500  
 Required: 66.00 Batched: 66.00  
 Amount: 6.00 CY  
 Moist Target:(MANUAL) DryMix:-0.48 WetMix:11.72 Disch:11.72  
 Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8080 Lb	0.1	-----	7
SAND 11-057	1	2.90/0.00	1276	7878	7840 Lb	-0.5	-----	15
AshGrove CMT29	1		735	4410	4428 Lb	0.4	-----	1
ARGOS FLYASH	2		165	972	1058 Lb	8.8	OC---	2
ADVA 600	3		50.00	300.00	304.00 Oz	1.3	-----	
ZYLA 610	2		25.00	150.00	152.00 Oz	1.3	-----	
DAREX	1		2.00	12.00	15.00 Oz	25.0	O----	
Water				1058	1059 Lb	0.1	-----	
Trim Water					56 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:05 s			
Total Moisture:			250	1500	1556 Lb	3.7		
Water/Cement:			0.278 0.273/0.284	(MANUAL/TRIM)				

*[Handwritten signature]*

# 11

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Job: 25N-45FIB Date: Jul 12, 2021 Start:08:44 Disch:08:51  
Operator: B45250190 Duration/Wait: 6:13/0:00 Batch#:19243 Mixer#: 1  
Mix: 05-1880-08 Mix Name: CLASS VI 8500  
Required: 72.00 Batched: 72.00  
Amount: 6.00 CY  
Moist Target:(MANUAL) DryMix:-0.92 WetMix:11.64 Disch:11.69  
Project#: B1844, Chloride:

Material	Bin	Moist/ABS%	Design	Target	Actual	%Err	*Note	Jogs
67 10-645	2	2.80/0.00	1308	8068	8100 Lb	0.4	-----	7
SAND 11-057	1	3.00/0.00	1276	7886	8215 Lb	4.2	O-----	1
AshGrove CMT29	1		735	4410	4368 Lb	-1.0	-----	10
ARGOS FLYASH	2		165	1032	1116 Lb	8.1	OC---	2
ADVA 600	3		50.00	300.00	302.00 Oz	0.7	-----	
ZYLA 610	2		25.00	150.00	154.00 Oz	2.7	-----	
DAREX	1		2.00	12.00	14.00 Oz	16.7	-----	
Water				1051	1049 Lb	-0.2	-----	
Trim Water					39 Lb			
Dry Mixing			0:01		0:01 s			
Wet Mixing			2:00		2:04 s			
Total Moisture:			250	1500	1548 Lb	3.2		
Water/Cement:			0.278 0.275/0.282	(MANUAL/TRIM)				

*[Handwritten signature]*

#12

JOB NO. :	B1844	BED :	25N	INSPECTOR :	JF	DATE CAST :	7-12-21
FDOT NO. :		PRODUCT	45" FIB	TEST LOAD(s) :	12.3	COVERED? <input checked="" type="checkbox"/> OR <input type="checkbox"/>	CUR. COMPOUND CUR EXP DATE
MIX DESIGN :	05-1880-08			TOTAL YARDS :	66.72		
			CLASS VI 8500 PSI				

[illegible]

### READY MIX TRUCK(S) MEET QCM BATCH PLANT CRITERIA

W/C MAX 0.33

Input - Inspector.