

# Analysis of Variance

# Agenda

- Analysis of variance
  - One way ANOVA
    - Total Variation
    - Variation within treatment
    - Variation between treatment
  - Post-Hoc Test for ANOVA



## Question

Ryan is a production manager at an industry manufacturing alloy wires. They have 4 machines - A, B, C and D.

Ryan wants to study whether all the machines have equal efficiency based on the tensile strength of the alloy wire.

Is it possible to test his claim?



## Solution

The trivial solution is conducting multiple t tests. However performing multiple t tests has an effect on the type I error.

As the number of t-tests increases the probability of at least one type I error increases.

However, it is possible to test Ryans claim by using **one way analysis of variance (one way ANOVA)** where the probability of type I error does not change

# Multiple t tests and type I error

- For a true null hypothesis, the probability of not obtaining a significant result is 0.95 if the  $\alpha = 0.05$
- Say you conduct the t-test twice, the probability of not obtaining one or more significant result is  $0.95 \times 0.95 = 0.9025$
- Thus the probability of at least one type error is  $1 - 0.9025 = 0.0975$  (for two t-tests)

# Multiple t tests and type I error

Number of t tests	Probability of not obtaining one or more significant result	Probability of at least one type I error
3 t tests	$0.95 \times 0.95 \times 0.95 = 0.857$	0.143
4 t tests	$0.95 \times 0.95 \times 0.95 \times 0.95 = 0.815$	0.185
5 t tests	$0.95 \times 0.95 \times 0.95 \times 0.95 \times 0.95 = 0.774$	0.226

As the number of tests increase the probability of at least one type error also increases

# ANOVA - History

- ANOVA was first introduced by Prof R. A. Fisher in 1920's
- He developed ANOVA while dealing with agronomic data

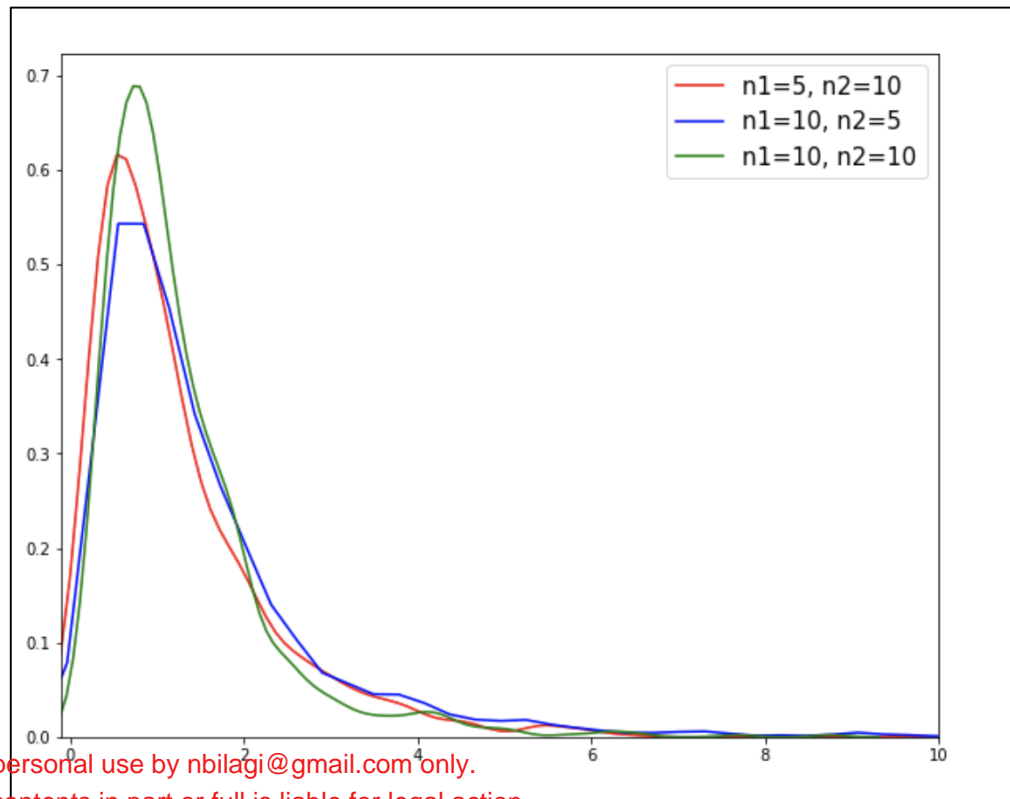
# One way ANOVA

- A t-test is used when two unpaired data are compared
- To test the equality of population means for two or more unrelated samples ANOVA technique is used
- Each group is considered to be a treatment
- It is based on the F-distribution

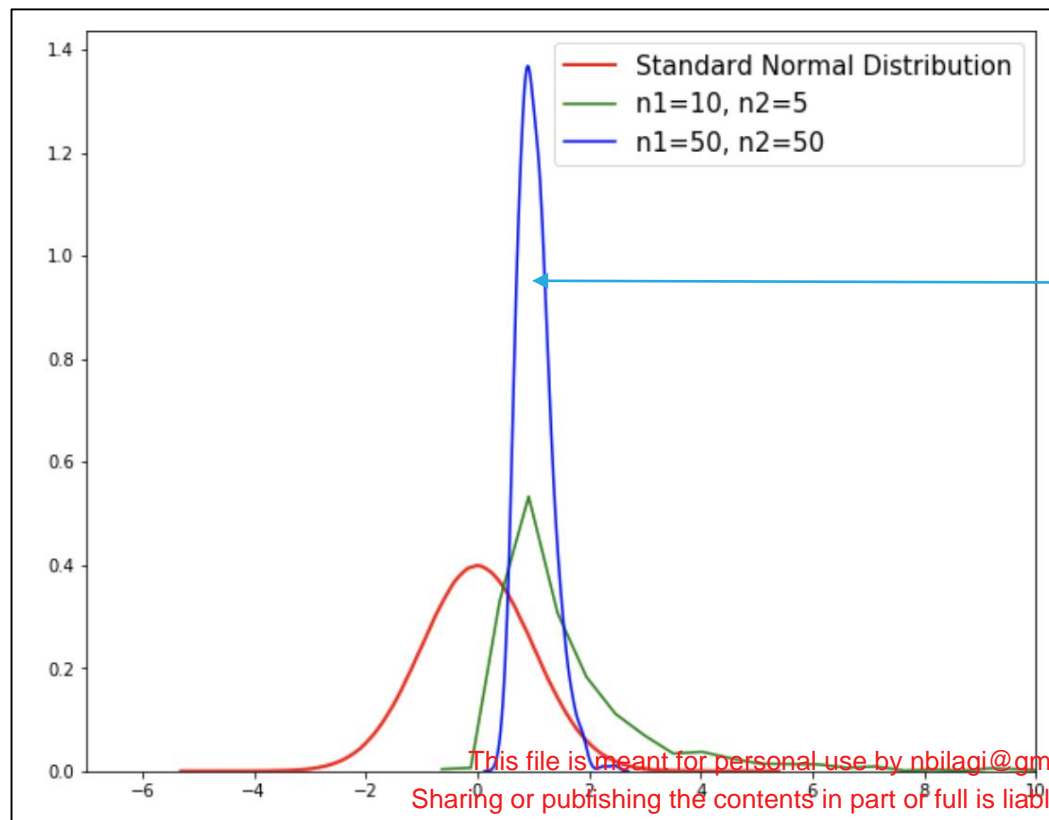


# F distribution

- Let  $X$  be  $\chi^2_m$  distribution and let  $Y$  be  $\chi^2_n$
- Then the ratio  $\frac{X/m}{Y/n}$  follows F distribution with  $(m,n)$  df



# F distribution



As  $n_1$  and  $n_2$  become large the F distribution becomes symmetric

# One way ANOVA - assumption

- The samples should be independent
- Each sample should be from normally distributed population
- The population variance of the samples should be equal (homoscedastic)

# One way ANOVA

- The null hypothesis to be tested is

$H_0$ : The averages of all treatments are same.  
i.e.  $\mu_1 = \mu_2 = \dots = \mu_n$

$H_1$ : At the least one treatment has a different average

- Failing to reject  $H_0$ , implies that all treatments have the same average

# One way ANOVA

- Suppose Ryan collects data for tensile strength of wires produced by each machine
- It is said there are 4 treatments ( $t = 4$ )
- Each treatment has 5 observations ( $n_i = 5$ ) where  $i = 1, 2, \dots, t$
- Total number of observations is given by  $N$

$$N = \sum_i^t n_i$$

A	B	C	D
68.7	62.7	55.9	80.7
75.4	68.5	56.1	70.3
70.9	63.1	57.3	80.9
79.1	62.2	59.2	85.4
78.2	60.3	50.1	82.3

# One way ANOVA

- Let  $\mu_i$  ( $i=1, 2, \dots, t$ ) denote the average strength due to each machine
- For our example,  $t = 4$
- The test hypothesis can be written as

$H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$       Against       $H_1: \text{At least } \mu_i \text{ is different}$

A	B	C	D
68.7	62.7	55.9	80.7
75.4	68.5	56.1	70.3
70.9	63.1	57.3	80.9
79.1	62.2	59.2	85.4
78.2	60.3	50.1	82.3

# One way ANOVA

- In one way ANOVA, the entire population variance is split into two component
  - Variation within treatment
  - Variation between treatment
- Total variation = Within treatment variation + Between treatment variation

# Total variation

- It is the total sum of squares (TSS)
- Let  $x_{ij}$  be the observations in the  $i^{\text{th}}$  treatment and  $j^{\text{th}}$  row
- $\bar{x}_{..}$  is the grand mean, i.e. the mean of all observations
- The total variation is given by

$$TSS = \sum_i^t \sum_j^{n_i} (x_{ij} - \bar{x}_{..})^2$$

Summation over all

treatment

Summation over all observation

in the treatment

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# Within treatment variation

- It is the treatment sum of squares (TrSS)
- Let  $x_{ij}$  be the observations in the  $i^{\text{th}}$  treatment with  $n_i$  in observation in each treatment and  $\bar{x}_{i.}$  is the mean over  $i^{\text{th}}$  treatment
- $\bar{x}_{..}$  is the grand mean, i.e. the mean of all observations
- The treatment variation is given by

$$TrSS = \sum_i^t \sum_j^{n_i} n_i (\bar{x}_{i.} - \bar{x}_{..})^2$$

Summation over all treatments

Summation over all observation in the treatment

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# Between treatment variation

- It is the error sum of squares (ESS)
- Let  $x_{ij}$  be the observations in the  $i^{\text{th}}$  treatment and  $\bar{x}_{i.}$  is the mean over  $j^{\text{th}}$  row
- $\bar{x}_{..}$  is the grand mean, i.e. the mean of all observations
- The error sum of squares is given by

$$ESS = \sum_i^t \sum_j^{n_i} (x_{ij} - \bar{x}_{i.})^2$$

Summation over all  
treatments

Summation over all observation  
in the treatment



## Error sum of squares

During problem solving, the error sum of squares is obtained as:

$$ESS = TSS - TrSS$$

# One way ANOVA

- The test statistic is given by

$$\text{F-ratio} = \frac{\frac{TrSS}{df_{Tr}}}{\frac{ESS}{df_e}} = \frac{\text{MTrSS}}{\text{MESS}}$$

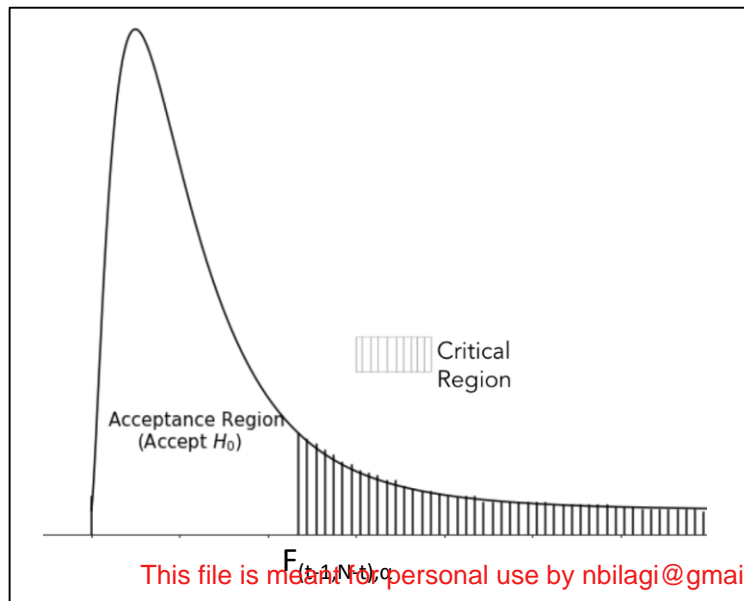
Mean Treatment Sum of Squares

Mean Error Sum of Squares

- Under  $H_0$ , the test statistic follows F-distribution with  $(df_{Tr}, df_e)$  degrees of freedom

# One way ANOVA

Decision Rule: If  $F_{\text{cal}} \geq F_{(t-1, N-t), \alpha}$  or  $p\text{-value} \leq \alpha$ , then we reject  $H_0$  at  $\alpha\%$  level of significance



# One way ANOVA

To ease the entire computational process, an ANOVA table is prepared as follows:

Source of variation	Degrees of freedom	Sum of Squares	Mean Sum of Squares	F-ratio
Treatment	t-1	TrSS	$s^2_t$	$\frac{s^2_t}{s^2_e}$
Error	N-t	ESS	$s^2_e$	
Total	N-1	TSS		

# One way ANOVA - procedure

1. State the hypothesis to be tested
2. Compute the sum of squares
  - a. The total sum of squares,  $TSS = \sum_{j=1}^t \sum_{i=1}^{n_i} (x_{ij} - \bar{x}_{..})^2$
  - b. The treatment sum of squares  $TrSS = \sum_{j=1}^t \sum_{i=1}^{n_i} n_i (x_{ij} - \bar{x}_{i.})^2$
  - c. The Error sum of squares,  $ESS = TSS - TrSS$
3. Compute mean sum of squares
  - a.  $s_t^2 = \text{Mean group sum of squares (MTrSS)} = TrSS/(t-1)$
  - b.  $s_e^2 = \text{Mean error sum of squares (MESS)} = ESS/(N-t)$

# One way ANOVA - procedure

4. Compute the F-ratio

$$\text{F-ratio} = \frac{\text{MTrSS}}{\text{MESS}} = \frac{s_t^2}{s_e^2}$$

4. Prepare the ANOVA table
5. Write the decision and conclusion accordingly





## One way ANOVA

### Question:

Ryan is a production manager at an industry manufacturing alloy seals. They have 4 machines - A, B, C and D. Ryan wants to study whether all the machines have equal efficiency.

Ryan collects data of tensile strength (in  $\text{N/m}^2$ ) from all the 4 machines as given.

Test at 5% level of significance.

A	B	C	D
68.7	62.7	55.9	80.7
75.4	68.5	56.1	70.3
70.9	63.1	57.3	80.9
79.1	62.2	59.2	85.4
78.2	60.3	50.1	82.3



## One way ANOVA

Solution:

Ryan is a production manager at an industry manufacturing alloy seals. They have 4 machines - A, B, C and D

Let  $\mu_1$  be the average tensile strength due to machine A

$\mu_2$  be the average tensile strength due to machine B

$\mu_3$  be the average tensile strength due to machine C

$\mu_4$  be the average tensile strength due to machine D

To test,  $H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$

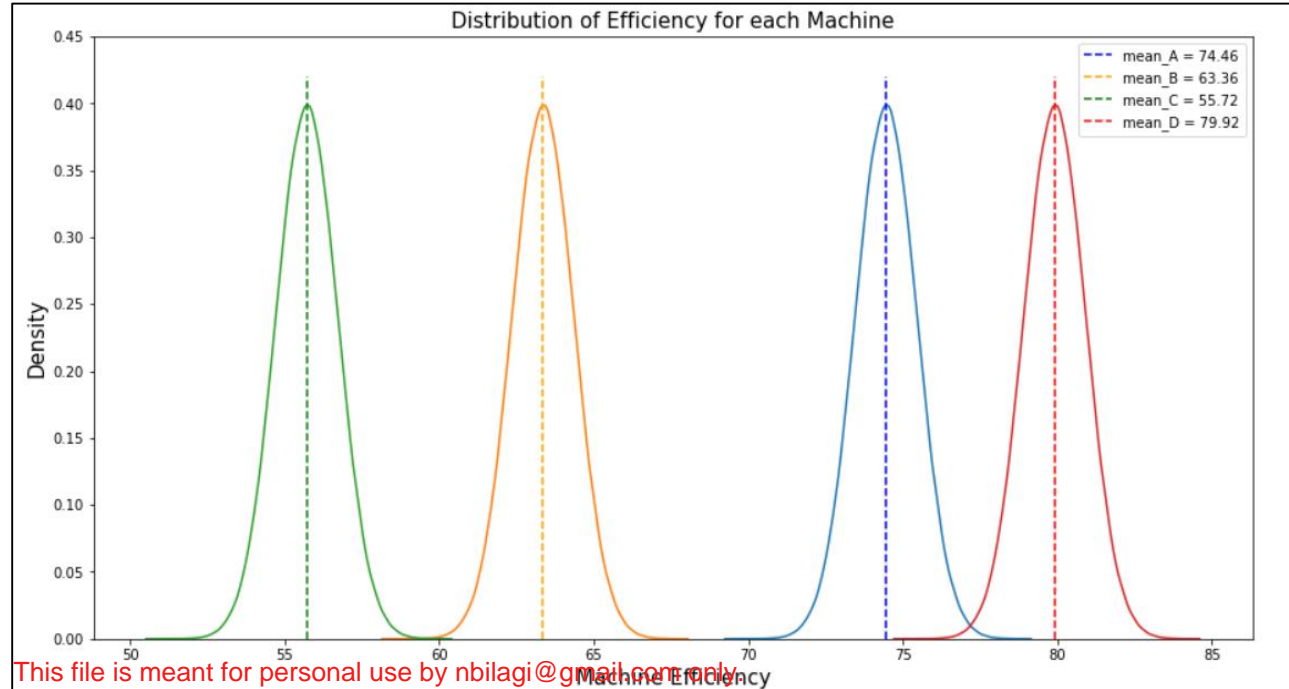
Against

$H_1$ : At least one  $\mu_i$  is different ( $i=1, 2, 3, 4$ )



## One way ANOVA

The plot shows the difference between the average efficiency for each machine, which indicates the rejection of  $H_0$ .





## One way ANOVA

Solution:

The grand mean:

$$\bar{x}_{..} = \frac{68.7+62.7+\dots+50.1+82.3}{20} = 68.365 \text{ N/m}^2$$

The total sum of squares:

$$\begin{aligned} TSS &= \sum_i^t \sum_j^{n_i} (x_{ij} - \bar{x}_{..})^2 \\ &= (68.7 - 68.365)^2 + \dots + (81.12 - 68.365)^2 \\ &= 2074.1255 \text{ (N/m}^2\text{)}^2 \end{aligned}$$

A	B	C	D
68.7	62.7	55.9	80.7
75.4	68.5	56.1	70.3
70.9	63.1	57.3	80.9
79.1	62.2	59.2	85.4
78.2	60.3	50.1	82.3



## One way ANOVA

Solution:

The treatment sum of squares is

$$\begin{aligned} TrSS &= \sum_i^t \sum_j^{n_i} n_i (\bar{x}_{i.} - \bar{x}_{..})^2 \\ &= 5(74.46 - 68.365)^2 + \dots + 5(79.92 - 68.365)^2 \\ &= 1778.0655 \text{ (N/m}^2\text{)}^2 \end{aligned}$$

	A	B	C	D
	68.7	62.7	55.9	80.7
	75.4	68.5	56.1	70.3
	70.9	63.1	57.3	80.9
	79.1	62.2	59.2	85.4
	78.2	60.3	50.1	82.3
$\sum x_i$	372.3	316.8	278.6	399.6
$\bar{x}_{i.}$	74.46	63.36	55.72	79.92



## One way ANOVA

Solution:

The error sum of squares can also be calculated as

$$\begin{aligned} ESS &= \sum_i^t \sum_j^{n_i} (x_{ij} - \bar{x}_{i.})^2 \\ &= (68.7 - 74.46)^2 + \dots + (82.3 - 79.92)^2 \\ &= 296.06 \end{aligned}$$

	A	B	C	D
	68.7	62.7	55.9	80.7
	75.4	64.5	56.1	80.3
	70.9	63.1	57.3	80.9
	79.1	59.2	55.2	81.4
	78.2	60.3	50.1	82.3
$\bar{x}_{i.}$	74.46	63.36	55.72	79.92

Or can be obtained as

$$ESS = TSS - TSS = 296.06$$

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## One way ANOVA

Solution:

Source of variation	Degrees of freedom	Sum of Squares	Mean Sum of Squares	F-ratio
Treatment	$t-1 = 4-1 = 3$	TrSS = 1778.0655	$s_t^2 = \frac{21778.0655}{3} = 592.6885$	$\frac{s_t^2}{s_e^2} = 32.031$
Error	$N-t = 20-4 = 16$	ESS = 296.06	$s_e^2 = \frac{269.06}{16} = 18.50375$	
Total	$N-1 = 20 - 1 = 19$	TSS = 2241.5255		

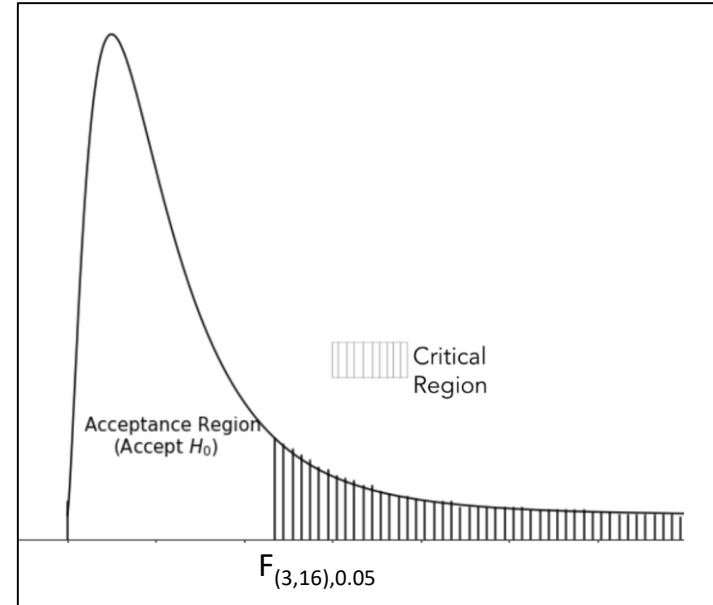


## One way ANOVA

Solution:

From the F-table we have  $F_{(3,16),0.05} = 3.24$

Since  $3.24 < 32.03$ , we reject  $H_0$ .







## One way ANOVA

Python solution:

```
# perform one-way ANOVA
# pass the given data using the dataframe 'df_machine'
test_stat, p_val = stats.f_oneway(df_machine[df_machine['machine'] == 'machine_A']['strength'],
                                   df_machine[df_machine['machine'] == 'machine_B']['strength'],
                                   df_machine[df_machine['machine'] == 'machine_C']['strength'],
                                   df_machine[df_machine['machine'] == 'machine_D']['strength'])

# print the test statistic and p-value
print('Test statistic:', test_stat)
print('p_value:', p_val)

Test statistic: 32.03072350199285
p_value: 5.375613532781072e-07
```

As  $p\text{-value} < 0.05$ , we reject  $H_0$ .



One way ANOVA can be said to check the effect of a nominal variable over a numerical variable.

# Further analysis

- In the example, Ryan has tested for strength of materials due to 4 machines
- The null hypothesis for ANOVA was rejected
- Now it is of Ryan's interest to know which machine(s) has a different outcome

How would he find out?

## Further analysis

- If we fail to reject the null hypothesis, it implies that all the treatments have the same effect
- However, if the null hypothesis is rejected, it implies that at least one treatment has a different average
- To know which treatment(s) has/have different outcome
- Can be found out using the [post hoc tests](#)

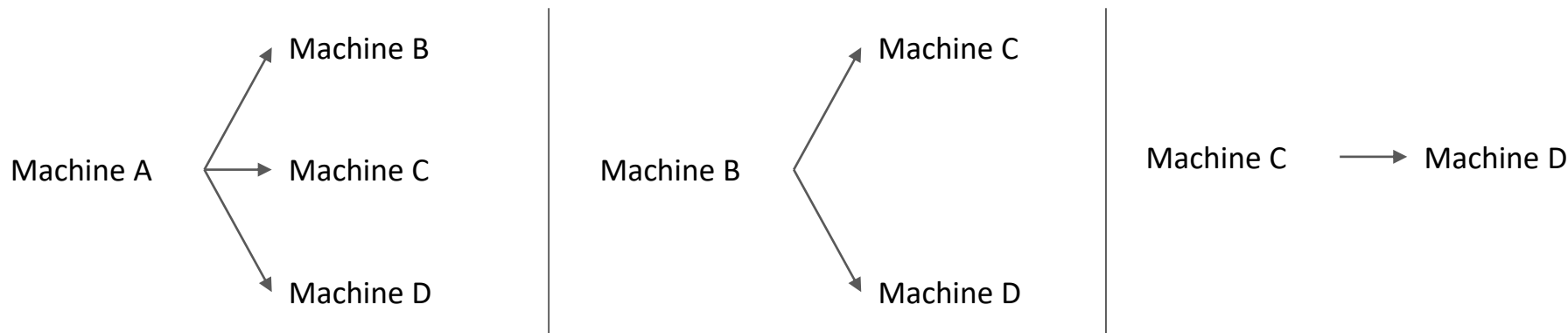
# Post-Hoc Tests

# Post-hoc test

- A post hoc is conducted after the null hypothesis of ANOVA is rejected to determine the different treatments(s)
- There are various post hoc tests available such as:
  - Tukey's HSD test (Tukey's Honest(ly) Significant Difference test)
  - Scheffe test
  - Duncan's Multiple Range test
  - Fisher's' LSD test (Fisher's Least Significant Difference test)
  - Bonferroni test
- We will study the Tukey's HSD test in detail

# Post-hoc test

- Consider our example where Ryan wants to find out the which machines had different result
- Each pair of machines is tested for the statistical difference



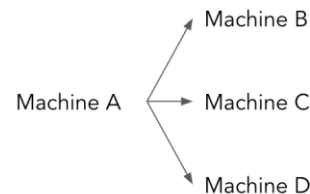
# Post-hoc test

Thus the test hypothesis are

$$H_{01}: \mu_{\text{machine\_A}} = \mu_{\text{machine\_B}}$$

Against

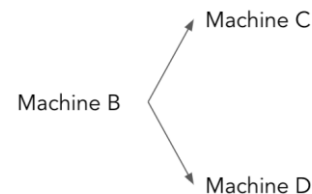
$$H_{11}: \mu_{\text{machine\_A}} \neq$$



$$H_{02}: \mu_{\text{machine\_A}} = \mu_{\text{machine\_C}}$$

Against

$$H_{12}: \mu_{\text{machine\_A}} \neq$$



$$H_{03}: \mu_{\text{machine\_A}} = \mu_{\text{machine\_D}}$$

Against

$$H_{13}: \mu_{\text{machine\_A}} \neq$$



$$H_{04}: \mu_{\text{machine\_B}} = \mu_{\text{machine\_C}}$$

Against

$$H_{14}: \mu_{\text{machine\_A}} \neq \mu_{\text{machine\_C}}$$


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# Post-hoc test

The test statistic is:

Obtained from the  
Tukey table


$$T_{\alpha} = q_{\alpha, (t, f)} \sqrt{\frac{MSE}{n}}$$

t: total treatments

f: error degrees of freedom

MSE: Mean error sum of squares (from ANOVA table)

n: number of observations in a group

# Post-hoc test

- Consider the absolute difference between two treatments  $|\bar{x}_i - \bar{x}_j|$
- The decision rule: Reject  $H_0$ , if the absolute difference  $\geq T_\alpha$
- The python code:  
First create the DataFrame `df_machine` then use the following function

```
# perform tukey's HSD test to compare the mean efficiency for pair of machines  
# pass the tensile strength to the parameter, 'data'  
# pass the name of the machine to the parameter, 'groups'  
comp = mc.MultiComparison(data = df_machine['strength'], groups = df_machine['machine'])  
  
# tukey's HSD test  
post_hoc = comp.tukeyhsd()  
  
# print the summary table  
post_hoc.summary()
```

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# Post-hoc test

The output is as follows:

Multiple Comparison of Means - Tukey HSD, FWER=0.05						
group1	group2	meandiff	p-adj	lower	upper	reject
machine_A	machine_B	-11.1	0.0044	-18.8842	-3.3158	True
machine_A	machine_C	-18.74	0.001	-26.5242	-10.9558	True
machine_A	machine_D	5.46	0.2265	-2.3242	13.2442	False
machine_B	machine_C	-7.64	0.0553	-15.4242	0.1442	False
machine_B	machine_D	16.56	0.001	8.7758	24.3442	True
machine_C	machine_D	24.2	0.001	16.4158	31.9842	True

True: reject  $H_0$

False: fail to reject  $H_0$  (accept  $H_0$ )

It can be seen that there is statistical difference between pairs of machines (A,B), (A,C), (B,D), and (C,D).



- For equal number of observations in each treatment, tukey HSD test can be used
- However when the data is unequal it is not efficient
- In such a scenario, one may use the Scheffe test