

# Aluminium oxide ALD graphene encapsulated photodetectors

Tomás Rojas Castiglione<sup>†¶</sup>, Thomas Pucher<sup>‡</sup>, Kaj Dockx<sup>§||</sup>, Guillermo Aburto Contreras<sup>†</sup>, Diego Sanz Biava<sup>†</sup>, Benjamín Briceño Elchiver<sup>¶\*</sup>, Michele Buscema<sup>§</sup>, Andres Castellanos-Gomez<sup>‡</sup>, Herre van der Zant<sup>||</sup>, Luis Foà<sup>¶</sup>, Diana Dulic<sup>†¶</sup>

<sup>†</sup>Department of Electrical Engineering (FCFM), Universidad de Chile, Chile

<sup>‡</sup>2D Foundry Research Group, Instituto de Ciencia de Materiales de Madrid (ICMM-CSIC), Spain

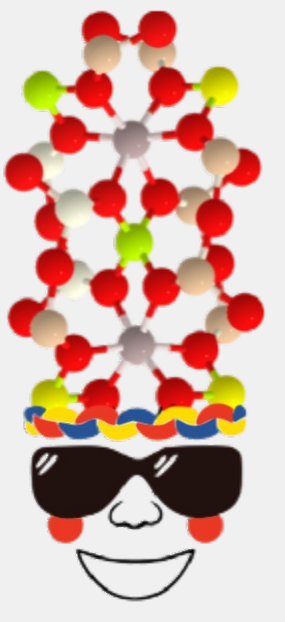
<sup>§</sup>Applied Nanolayers B.V., The Netherlands

<sup>¶</sup>Department of Physics (FCFM), Universidad de Chile, Chile

<sup>||</sup>Kavli Institute of Nanoscience, Delft University of Technology, The Netherlands

<sup>\*</sup>Universität Augsburg, Institute for Physics, Germany

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## Summary

Graphene's outstanding optoelectronic properties are ideal for advanced technologies, but its instability in ambient conditions limits practical applications. By encapsulating graphene with aluminum oxide ( $\text{Al}_2\text{O}_3$ ), we significantly enhance its long-term stability. Our field-effect transistors demonstrate consistent performance for over a month and improved resilience to elevated temperatures. This advancement paves the way for durable, high-performance photodetectors suitable for both ambient and harsh environments.

## Methodology

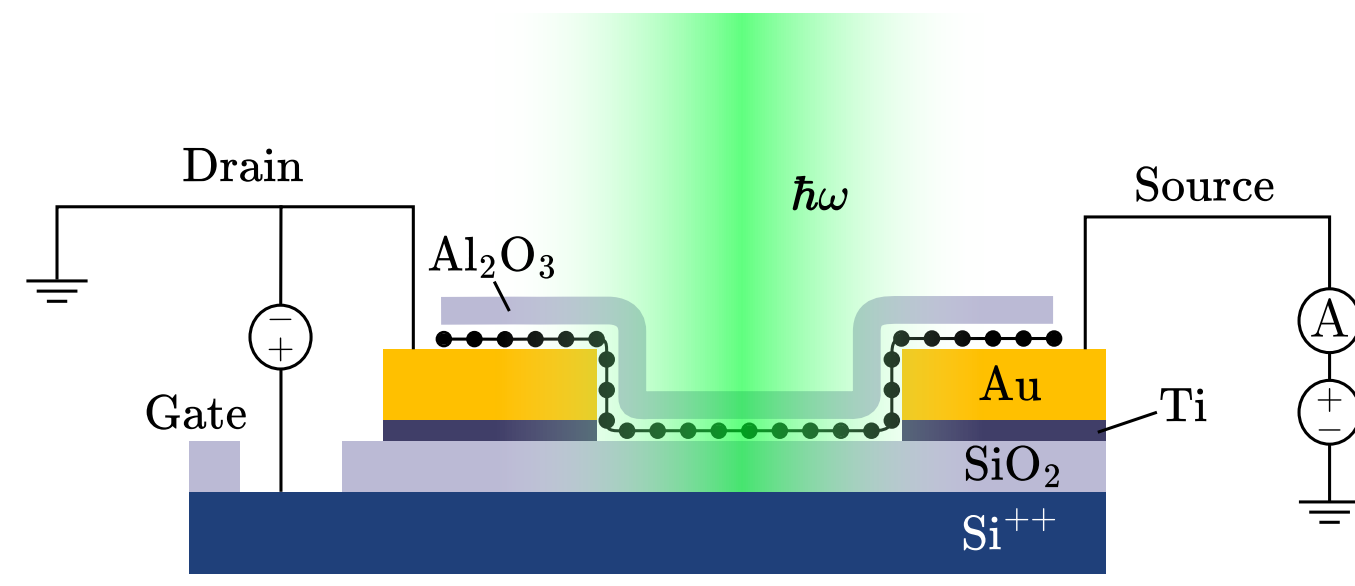


Figure 1. Side view of an ALD encapsulated graphene field-effect sample with a doped silicon back gate [1]. The gold pads serve as source and drain terminals, exposed by TMAH etching. Voltage is applied between the drain and source, with current monitored through the channel. Thicknesses of Au, and Ti are 55 nm and 5 nm, respectively. [2]

Responsivity ( $\mathcal{R}$ ) was calculated from the photocurrent ( $I_{ph}$ ) and the incident power ( $P$ ):

$$\mathcal{R} = \frac{I_{ph}}{P} \propto I_{ph}, \quad (1)$$

where  $P$  is determined by measuring the light spot power and scaling it by the sample-to-spot area ratio, approximately 0.19.

## Results

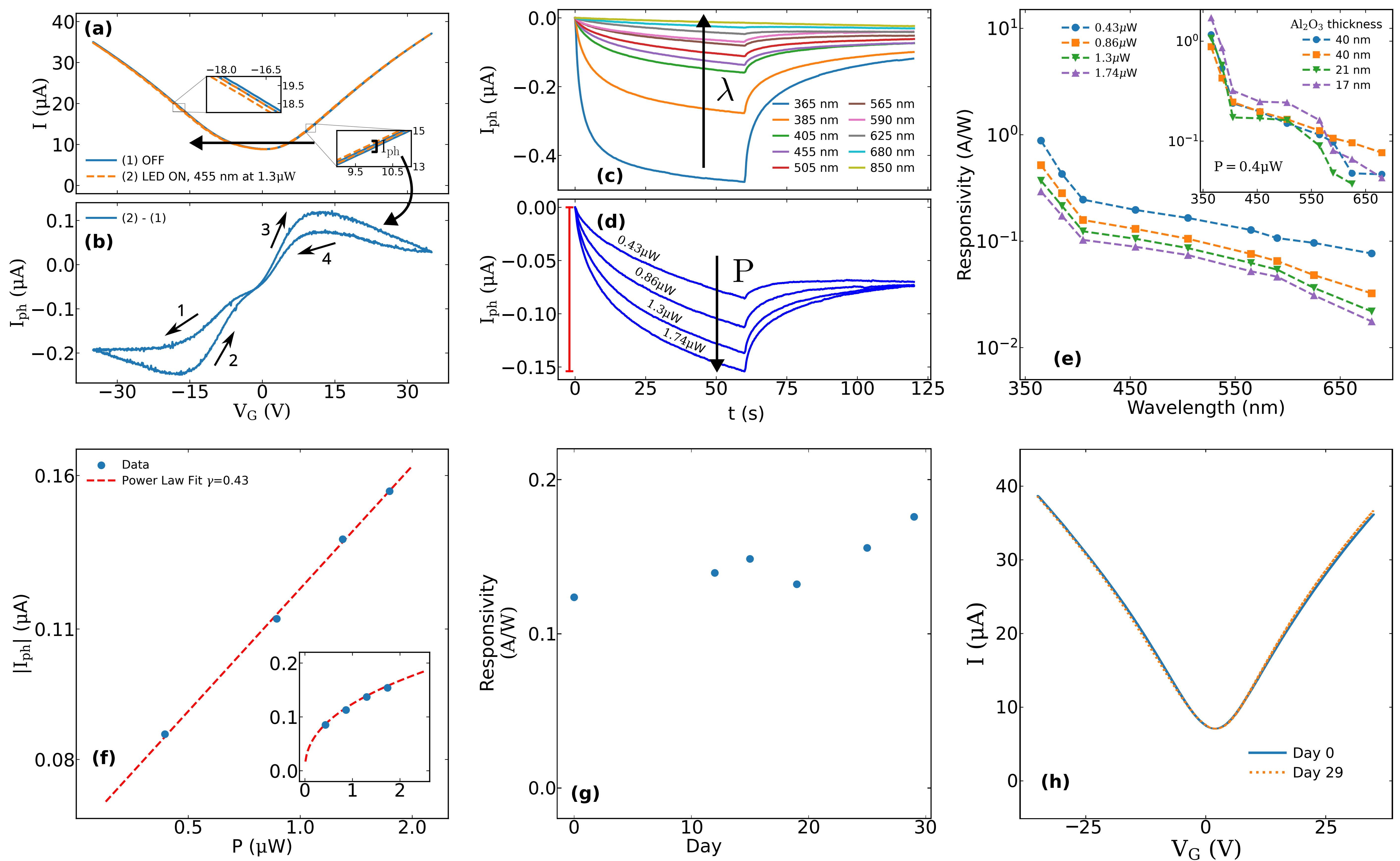


Figure 2. (a) Transfer curves for Sample 2 in dark (blue) and under 455 nm illumination (orange), showing a leftward shift in the Charge Neutrality Point (CNP) due to photogating. (b) Difference between illuminated and dark curves, indicating minimal hysteresis. (c) Photocurrent versus wavelength at a fixed power of 1.3  $\mu\text{W}$  and gate voltage of -15 V. (d) Photocurrent over time under 455 nm illumination at varying powers, maintaining a gate voltage of -15 V. (e) Responsivity of Sample 2 across different wavelengths and comparison with Samples 1-4 at 0.4  $\mu\text{W}$  and -15 V. (f) Photocurrent as a function of incident power for Sample 2, following a power-law fit with exponent  $\gamma = 0.43$ . (g) Stability of Sample 9's photoresponse over multiple days under consistent illumination and gate voltage. (h) Comparison of Sample 9's transfer curves before and after the stability test.

- Transfer curves for Sample 2 shift left under 455 nm illumination at 1.3  $\mu\text{W}$ , maintaining shape, indicating photogating.
- Responsivity is  $\sim 3\times$  higher in the hole regime (negative photocurrent) than in the electron regime (positive photocurrent).
- Small hysteresis observed, suggesting enhanced gating

- Photocurrent increases from 850 nm (no response) to 365 nm (largest response).
- Photocurrent follows power-law  $|I_{ph}| \propto P^{0.43}$ , indicating dominant photogating effect [3].
- Persistent photocurrent observed, suggesting deep traps in  $\text{SiO}_2$  contribute to photogating.

- Responsivity increases with decreasing wavelength; highest at 365 nm and lowest power.
- Sample 6 achieves up to 4 A/W responsivity.
- Sample 9 maintains stable photoresponse over 29 days with no  $>10\%$  degradation; stable under temperatures up to 93.4  $^{\circ}\text{C}$ .

## Conclusion

- $\text{Al}_2\text{O}_3$  layers ensure stable and reproducible photoresponse over long periods and air exposure.
- Photogating is observed, with slow responses indicating deep traps in the  $\text{SiO}_2$  layer.
- Results are consistent across a wide wavelength range (NUV to NIR).

- $\text{Al}_2\text{O}_3$  does not actively contribute to photogating but enhances stability and reproducibility at temperatures up to 107  $^{\circ}\text{C}$ .
- Performance can be tuned by varying the thickness of  $\text{SiO}_2$  and  $\text{Al}_2\text{O}_3$  layers.
- Durable and consistent gFETs are ideal for real-life applications in harsh environments, such as radiation detection and aerospace.

## Acknowledgements

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