

Calibration & Lab Management



The Seed Program

File | Dope | Reports | Help

Drop Name:	Beans	B of Seeds:	50
Variety Name:	Dragon Longerie	Reorder #:	15
Seed Source:	Pantheon	Year Packed:	1997

Planting Time Before/After Weeks SPA
Plant

Spring Inside	<input type="radio"/> Before <input checked="" type="radio"/> After	5	Yes
Transplant	<input type="radio"/> Before <input checked="" type="radio"/> After	5	Yes
Spring Outside	<input checked="" type="radio"/> Before <input type="radio"/> After	5	Yes
Fall	<input type="radio"/> Before <input checked="" type="radio"/> After	5	Yes

Days to Germinate: 5 In Row: 2
Days to Maturity: 55 After Row: 4
Planting Depth: 1 Between Rows: 8
Plants / Sq Ft: 1

Buttons: Blank, Notes, First, Previous, Add New, Delete, Next, Last, Find, Help

Follow to requirement ISO system

Main Feature.

- บันทึกข้อมูลของเครื่องมือวัด แยกตามประเภท ชนิด แผนก เครื่องจักร ได้
- สามารถสร้างแผนการสอบเทียบล่วงหน้าได้ โดยสามารถกำหนดระยะเวลาของการสอบเทียบ โดยแยกตาม รุ่น/แบบ หรือ เป็นรายชิ้น ได้
- สามารถเก็บข้อมูล และเรียกดูข้อมูลของเครื่องมือวัด และ Standard ได้โดยเก็บข้อมูลใน Certificate ได้ในรูปแบบของ PDF file
- ระบบการแจ้งเตือน Due date แบบอัตโนมัติ โดยแจ้งเตือนทางหน้าจอ และทาง E-mail สามารถกำหนดเวลาการเตือนได้เอง
- คำนวณค่า Error และค่า Uncertainty ให้แบบอัตโนมัติ สามารถตัดสินผลการสอบเทียบว่า ผ่าน หรือ ไม่ผ่าน โดยเทียบจาก Specification

Main Feature.

- สามารถสร้าง และบันทึกรูปแบบของค่าการสอบเทียบ ในช่วงๆของอุปกรณ์เพื่อใช้อุปกรณ์ รุ่น/แบบ เดียว กันได้
- สามารถออกใบ Certificate ของการสอบเทียบได้ โดยสามารถปรับแต่งรูปแบบ ใบ Certificate ได้ตามต้องการ
- สามารถ Export ข้อมูลออกมาเป็น Excel เพื่อนำไปดำเนินการต่อได้ ตามความต้องการ และสามารถเก็บเป็น PDF file ได้
- มีระบบการอนุมัติ ข้อมูลการสอบเทียบเป็นระดับชั้นได้
- มีระบบการรับชิ้นงาน การมอบหมายงาน และการตรวจสอบ สถานะของงานได้
- สามารถตรวจสอบประวัติของการสอบเทียบของเครื่องมือ และ Standard ได้

Main Menu - EQUIPMENT

Equipment & Tools Standard Calibration Config Data User & Permission Flow

EQUIPMENT INSTRUMENT PART

HISTORY & REVISE

LIST INSTRUMENT RECORD

CALIBRATION REPORT

APPROVE REPORT

REVIEW APPROVE REPORT

MAINTENANCE HISTORY

Main Menu - Standard

The image shows a software interface titled "Main Menu - Standard". At the top, there is a navigation bar with five tabs: "Equipment & Tools", "Standard Calibration", "Config Data", "User & Permission", and "Flow". The "Standard Calibration" tab is currently selected, indicated by a darker background. Below the navigation bar is a large orange rectangular area containing the text "STANDARD CALIBRATOR" in a bold, blue, underlined font. Underneath this title are two rectangular buttons with rounded corners: "HISTORY & REVISE" on the left and "LIST STANDARD RECORD" on the right. The entire orange area is framed by a thick black border.

Equipment & Tools Standard Calibration Config Data User & Permission Flow

STANDARD CALIBRATOR

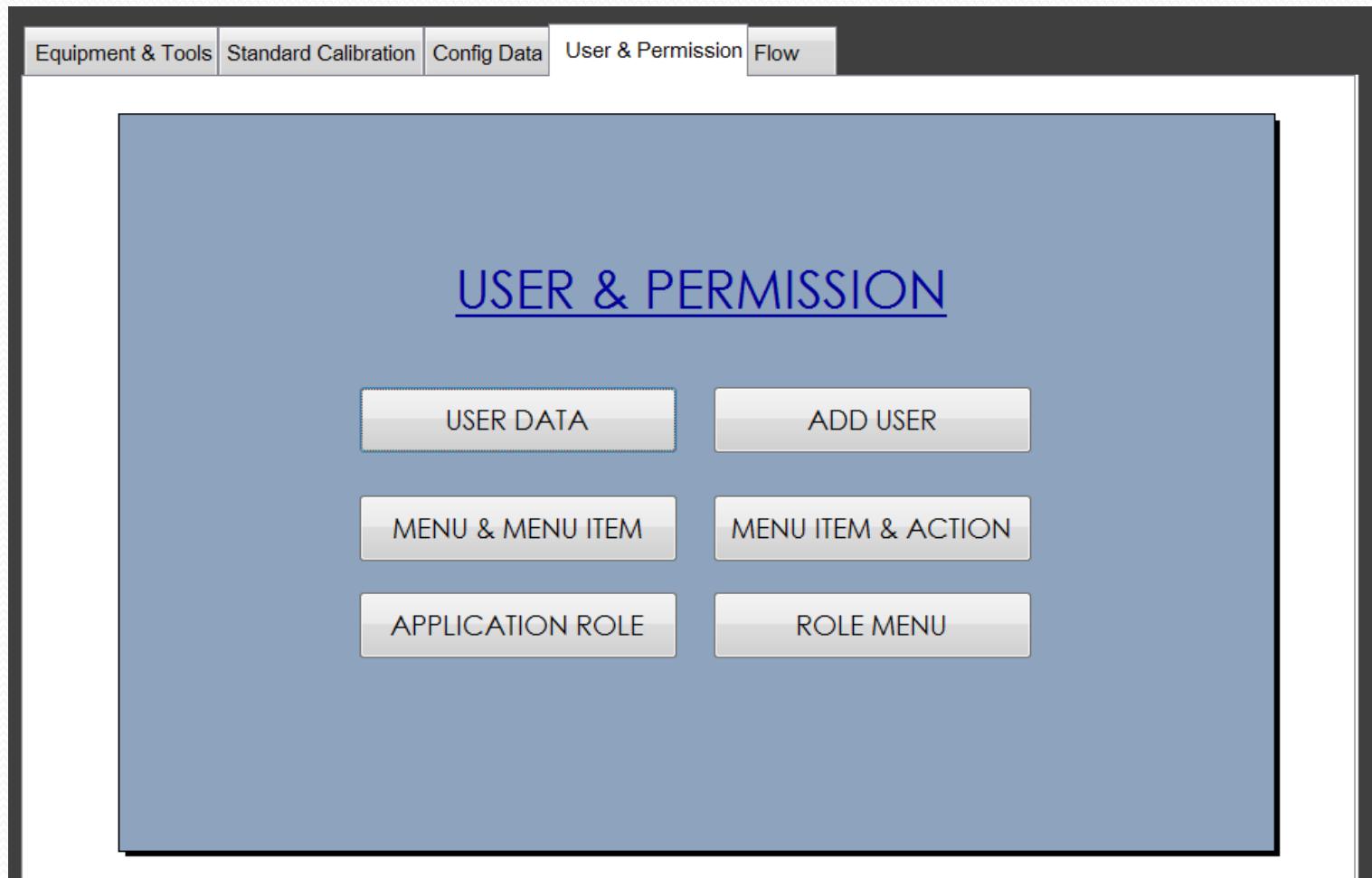
HISTORY & REVISE LIST STANDARD RECORD

Main Menu – Config Data

The screenshot shows a software interface titled "CONFIGURATION DATA". At the top, there is a navigation bar with five tabs: "Equipment & Tools", "Standard Calibration", "Config Data" (which is highlighted in blue), "User & Permission", and "Flow". Below the navigation bar is a large central area containing nine rectangular buttons arranged in a 3x3 grid. Each button has a light gray background with a darker gray gradient at the bottom. The buttons are labeled as follows:

SECTION	MAKER & MODEL	M/C NAME
CATEGORY & TYPE	INSTRUMENT GROUP	SUPPLIER
PROBLEM	CONFIGURATION	INSTRUMENT UNIT
INSTRUMENT STATUS	CALIBRATION LAB.	INSTRUMENT NAME
CALIBRATION FUNCTION	CALIBRATION RANGE	INSTRUMENT CAL. CONFIG

Main Menu – User & Permission



Main Menu – Job Flow



The image shows a software interface titled "Main Menu – Job Flow". At the top, there is a horizontal navigation bar with five items: "Equipment & Tools", "Standard Calibration", "Config Data", "User & Permission", and "Flow". The "Flow" item is highlighted with a dark grey background. Below the navigation bar is a large red rectangular area containing the title "JOB FLOW" in blue. Inside this red area are seven rectangular buttons arranged in a grid-like pattern. The buttons are: "RECEIVE ORDER" (top center), "CUSTOMER MANAGE" (left), "JOB MONITOR" (right), "RO ACCEPT" (bottom left), "JOB DISPATCH" (bottom right), "CERT. DOC. CONTROL" (center), and "JOB NOTIFY" (bottom center). All buttons have a light grey background with black text.

Equipment & Tools Standard Calibration Config Data User & Permission Flow

JOB FLOW

RECEIVE ORDER

CUSTOMER MANAGE JOB MONITOR

RO ACCEPT JOB DISPATCH

CERT. DOC. CONTROL

JOB NOTIFY

Equipment & History

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off Close INST. CODE SEARCH ITEM CAL. HISTORY

INST. CODE	BES2-PG-04	BRAND / MAKER	NKS	INTERVAL CAL (DAYs.)	365	More.							
INST. NAME	PRESSURE GAUGE	MODEL	0.0-10.0kgf/cm	INTERVAL MA (DAYs.)	365								
TYPE	PRESSURE	SERIAL NO.	7429306	ACCURACY	0.1kgf/cm	A							
M/C NAME	BES2-PG-04	INPUT SIGNAL		TOLERANCE	1	m							
SECTION	P.5	OUTPUT SIGNAL		RESOLUTION	0.01								
PLACE USED:		RANGE	0.0 TO 10.0 kgf/cm ²	TOLERANCE TYPE:	% Of Full Scale								
GROUP	INSTRUMENT	WORKING RANGE	0.0 TO 10.0 kgf/cm ²	SUPPLIER	SangChai Meter								
<input type="button" value="PREV"/> <input type="button" value="ADD NEW ITEM"/> <input type="button" value="COLLECT"/> <input type="button" value="SAVE"/> <input type="button" value="NEXT"/> <input type="button" value="FUNCTION"/> <input type="button" value="CLONE"/> <input type="button" value="RE-PLAN"/>													
	On line Report	File Report	report_file	CERT_NO	CAL BY	CAL PLAN DATE	CAL_DATE	DUe_DATE	RESULT	PRICE	REMARK	BRAND / MAKER	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2005.03.27	2005.03.27	2006.03.27				NKS	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>			pua	2009.03.26	2012.02.07	2010.03.26				NKS	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2010.03.26	2012.02.08	2011.03.26				NKS	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2006.03.27	2006.03.27	2007.03.27				NKS	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2007.03.27	2007.03.27	2008.03.26				NKS	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2008.03.26	2008.03.26	2009.03.26				NKS	
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2011.03.26		2012.03.25					
	<input type="button" value="View Report"/>	<input type="button" value="View File"/>				2012.03.25		2013.03.25					

Record: Search

Equipment & History – Manual Cal. Plan

INPUT_MANUAL_CAL

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off Close

INST. CODE: BES2-PG-04

INST. NAME: PRESSURE GAUGE

CAL_PLAN_DATE: 2005.03.27 ** NOTE, INPUT DATE FORMAT = mm/dd/yyyy

CAL_DATE: 2005.03.27

DUE_DATE: 2006.03.27

RESULT:

REPORT_FILE:

Record: 1 of 1 Filtered Search

INST. CODE	BES2-PG-04
INST. NAME	PRESSURE GAUGE
CAL_PLAN_DATE	2005.03.27
CAL_DATE	2005.03.27
DUE_DATE	2006.03.27
RESULT	
REPORT_FILE	

Config Data-Cal. Function and Range Config

The screenshot shows the BRIDGESTONE Data-Cal software interface. The top menu bar includes "Goto Menu", "Sign On", "Sign Off", and the title "DEFINE_RANGE_GROUP". A sidebar on the left lists various measurement functions: DC V. Range 2, DC V. Range 3, DC V. Range 4, DC V. Range 5, DC V. Range 6, Pressure 0-15 kgf/cm, Pressure 0-10 kgf/cm, TEMP 0-320 Celsius, and RTD 0-200 C. The main window displays the configuration for "DC V. Range 2" under "FUNCTION DC Voltage.". The "CALIBRATION RANGE" table has columns: RANGE, RANGEAUX, % CAL. POINT, UNIT, VALUE SETTING, OUTPUT VALUE, and OUTPUT UNIT. The table contains 10 rows of data:

RANGE	RANGEAUX	% CAL. POINT	UNIT	VALUE SETTING	OUTPUT VALUE	OUTPUT UNIT
2	-	-90	Volt			
2	-	10	Volt			
2	-	-10	Volt			
2	-	90	Volt			
20	-	-90	Volt			
20	-	90	Volt			
20	-	-10	Volt			
20	-	10	Volt			
200	-	-90	Volt			
200	-	10	Volt			

At the bottom of the table, there are navigation buttons: Record, 1 of 20, No Filter, Search, and a scroll bar.

Equipment & History - List Instrument

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off

ITEM_ENQUIRY

SEARCH BY		SEARCH BY TYPE		SEARCH BY M/C NAME		SEARCH BY SECTION		MONTH					
INST. NAME		BALANCE	CHEMICAL	BELT CUTTING M/C NO.2	BELT CUTTING M/C NO.3	BRIDGESTONE RETREAD	CALIBRATION	RANGE:					
INST. ID		CONTROL VALVE	DIMENSION	DRUMTEST M/C	PLY CUTTING M/C NO.3	KAIBO	M/C SHOP	Cal. DATE					
SERIAL NO.		ELECTRICAL		ANGLE GAUGE		MM POWER							
Search													
Item List By Section		Item List By M/C Name		Cal. Plan		ใบแจ้งเตือนการสอบเทียน		Print Label		Year Plan		Month Plan	
	INST. CODE:	INST. NAME:	SECTION	M/C NAME	TYPE	MAKER	MODEL	SERIAL_NO	ACCURACY	RANGE			
Cal. History	BES2-PG-04	PRESSURE GAUGE	P.5	BES2-PG-04	PRESSURE	NKS	0.0-10.0kgf/cm	7429306	0.1kgf/cm	0.0			
Cal. History	CR615-MD-05	INTERNAL TEMP	P.8	CURING 615	TEMPERATURE	YOKOGAWA	VOLTAGE-CUR	H9J234005	0.1 OC	0~320 0C			
Cal. History	CR102-TP-01	TEMP.CONTROLLER (INT)	P.8	LINE 1	TEMPERATURE	AZBIL	SDC25/C25TCC	100407219	1 °C	0-320 0C			
Cal. History	307-PG-26	PRESSURE GAUGE	P.7	BUDING M/C NO.307	PRESSURE	TOYO	0.0-15.0kg./cm	710213	1.5 kg/cm ²	0.0			
Cal. History	BES2-PG-05	PRESSURE GAUGE	P.5	BES2-PG-05	PRESSURE	NKS	0.0-10.0kgf/cm	7431404	0.1kgf/cm	0.0			
Cal. History	P8	TEMPERATURE CONTROL	P.8	SPARE PART CURING	TEMPERATURE	AZBIL	SDC25 C25TCC	103204035	0.1 OC	0			
Cal. History	wwwwww	PRESSURE GAUGE	P.5	BES2-PG-04	PRESSURE	NKS	0.0-10.0kgf/cm	7429306	0.1kgf/cm	0.0			
Cal. History	fdg	PRESSURE GAUGE	P.7	BUILDING M/C NO.80	PRESSURE	NKS	0.00-1.00MPa.	8438523	0.01MPa.	0.00-1.00MP			
Cal. History	CR615-RTD-01	RESISTANCE TEMPERATU	P.8	CURING M/C NO.615	TEMPERATURE	YAMARI	PT100 3W.2m	137180	1 OC	0~200 0C			
Cal. History	CR615-TP-01	TEMP.CONTROLLER (INT)	P.8	LINE 6	TEMPERATURE	YAMARI	SDC20/C205G/	994025177	0.5 OC	0-320 0C			
Cal. History	CR810-RTD-04	RTD. OF (JACKET-R TEMP	P.8	CURING M/C No.810	TEMPERATURE	YAMARI	PT100/3W. 2m	1212485	0.1 OC	0-200 0C			
Cal. History	CR810-RTD-05	RTD. OF (INTERNAL TEMP	P.8	CURING M/C No.810	TEMPERATURE	YAMARI	PT100/3W. 2m	1212506	0.1 OC	0-200 0C			

Record: [1](#) [2](#) [3](#) [4](#) [5](#) [6](#) [7](#) [8](#) [9](#) [10](#) [11](#) [12](#) [13](#) [14](#) [15](#) [16](#) [17](#) [18](#) [19](#) [20](#) [21](#) [22](#) [23](#) [24](#) [25](#) [26](#) [27](#) [28](#) [29](#) [30](#) [31](#) [32](#) [33](#) [34](#) [35](#) [36](#) [37](#) [38](#) [39](#) [40](#) [41](#) [42](#) [43](#) [44](#) [45](#) [46](#) [47](#) [48](#) [49](#) [50](#) [51](#) [52](#) [53](#) [54](#) [55](#) [56](#) [57](#) [58](#) [59](#) [60](#) [61](#) [62](#) [63](#) [64](#) [65](#) [66](#) [67](#) [68](#) [69](#) [70](#) [71](#) [72](#) [73](#) [74](#) [75](#) [76](#) [77](#) [78](#) [79](#) [80](#) [81](#) [82](#) [83](#) [84](#) [85](#) [86](#) [87](#) [88](#) [89](#) [90](#) [91](#) [92](#) [93](#) [94](#) [95](#) [96](#) [97](#) [98](#) [99](#) [100](#) [101](#) [102](#) [103](#) [104](#) [105](#) [106](#) [107](#) [108](#) [109](#) [110](#) [111](#) [112](#) [113](#) [114](#) [115](#) [116](#) [117](#) [118](#) [119](#) [120](#) [121](#) [122](#) 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Equipment & History - List Item By Section Report

INSTRUMENT LIST IMPROVEMENT HISTORY ENGINEERING DEPARTMENT / THAI BRIDGESTONE NONGKHAE PLANT											
SPECIFICATION AND DESCRIPTION OF EQUIPMENT INSTRUMENT PART											IMPROVEMENT HI
SECTION :	CALIBRATION										
M/C Name :	PH METER										
PLACE_USED	INSTRUMENT NAME	MAKER	MODEL	SERIAL_NO	RANGE/CAP	TOLERANCE	SPEC PROCESS	INPUT	ITEMID	PERIOD	DATE
	PH METER	SCHOTT GERATE	CG-840	293654	0.0-14.0 pH			CHEMICAL	TR-PH-01	30	2011.10.05
SECTION :	MM.INSTRUMENT										
M/C Name :	MASTER TESTER STANDARD (MTS6)										
PLACE_USED	INSTRUMENT NAME	MAKER	MODEL	SERIAL_NO	RANGE/CAP	TOLERANCE	SPEC PROCESS	INPUT	ITEMID	PERIOD	DATE
	PH METER	HORIBA	B-21.2	8340397	0.0-14.0 pH		0.0-14.0 pH	CHEMICAL	MTS6-10	30	2011.08.09
	PH METER	HORIBA	D-51	S808238	0.0-14.0 pH		0.0-14.0 pH	CHEMICAL	MTS6-09	30	2011.08.09
	PH METER	HORIBA	D-51	S906243	0.0-14.0 pH		0.0-14.0 pH	CHEMICAL	MTS6-08	30	2011.08.09
	pH/ORP Meter	YOKOGAWA	PH7.2	E002817	0.0-14.0 pH		0.0-14.0 pH	CHEMICAL	MTS6-07	30	2011.08.09
	VISCOOSITY	BROOKFIELD	LVDV-II+	6528297	100		100	CHEMICAL	MTS6-06	30	2011.07.01
M/C Name :	PRIMARY CHEMICAL& GENERAL STANDARD										
PLACE_USED	INSTRUMENT NAME	MAKER	MODEL	SERIAL_NO	RANGE/CAP	TOLERANCE	SPEC PROCESS	INPUT	ITEMID	PERIOD	DATE
	BUFFER SOLUTION	HANNA	-	LOT0040	pH 4.01 ± 0.01		pH 4.01± 0.01	CHEMICAL	MTS6-01	30	2011.01.04
	BUFFER SOLUTION	HANNA	-	LOT0046	pH7.01 ± 0.01		pH7.01± 0.01	CHEMICAL	MTS6-02	30	2011.01.06
	BUFFER SOLUTION	HANNA	-	LOT0047	pH7.01 ± 0.01		pH7.01± 0.01	CHEMICAL	MTS6-03	30	2011.01.06
	VISCOOSITY	BROOKFIELD	LVDV-II+	6528297	10		10	CHEMICAL	MTS6-04	30	2011.07.01
	VISCOOSITY	BROOKFIELD	LVDV-II+	6529213	50		50	CHEMICAL	MTS6-05	30	2011.07.01
SECTION :	P.3										
M/C Name :	PH METER EXTRUDER										
PLACE_USED	INSTRUMENT NAME	MAKER	MODEL	SERIAL_NO	RANGE/CAP	TOLERANCE	SPEC PROCESS	INPUT	ITEMID	PERIOD	DATE
	P.3 (EXT.# 1)	YOKOGAWA	NA	91HA23095	4-7 pH.		4-7 pH.	CHEMICAL	ET1-PH-01	30	2011.06.26
	P.3 (EXT.# 1)	YOKOGAWA	NA	92K702506	4-7 pH.		4-7 pH.	CHEMICAL	ET1-PH-02	30	2011.06.26
	P.3 (EXT.# 10)	YOKOGAWA	NA	92K205763	4-7 pH.		4-7 pH.	CHEMICAL	ET10-PH-01	30	2011.06.26

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Equipment & History - List Item By Machine Report

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

INSTRUMENT LIST IMPROVEMENT HISTORY
ENGINEERING DEPARTMENT / THAI BRIDGESTONE NONGKHAE PLANT
SPECIFICATION AND DESCRIPTION OF EQUIPMENT INSTRUMENT PART

IMPROVEMENT HI

M/C Name	AREA BOILER	PLACE_USED	INST. NAME	SECTION	SERIAL_NO	RANGE	TOLERANCE	WORKING_RANGE	TYPE	ITEMID	INTERVAL CAL TIME	CAL_DATE	DET
	CONTROL VALVE	POWER	031762-02-01	0-10.0%				0-100%	ONTROL VALV	VACL1-4-CV-0	365	2009.12.04	
	CONTROL VALVE	POWER	051439-01-01	0-10.0%				0-100%	ONTROL VALV	TMP1-3-CV-0	365	2009.12.04	
	CONTROL VALVE	POWER	071864-01-01	0-10.0%				0-100%	ONTROL VALV	TMP8-1-CV-0	365	2009.12.04	
	CONTROL VALVE	POWER	081903-02-01	0-10.0%				0-100%	ONTROL VALV	VACT-CV-01	365	2009.12.04	
	CONTROL VALVE	POWER	G000C A0.28	0-10.0%				0-100%	ONTROL VALV	SHAP-CV-01	365	2009.12.04	
	CONTROL VALVE	POWER	G005CA05B	0-10.0%				0-100%	ONTROL VALV	TMP8-2-CV-0	365	2009.12.04	
M/C Name	BOILER NO.1	PLACE_USED	INST. NAME	SECTION	SERIAL_NO	RANGE	TOLERANCE	WORKING_RANGE	TYPE	ITEMID	INTERVAL CAL TIME	CAL_DATE	DET
	CONTROL VALVE	POWER	12944587	0-10.0%				0-100%	ONTROL VALV	BL1-CV-01	365	2011.07.27	
	CONTROL VALVE	POWER	MA009323	0-10.0%				0-100%	ONTROL VALV	BL1-CV-02	365	2011.07.27	
	ROGRAMMABLE CONTROLLER	POWER	5042CA124	0-10.0%				0-100%	ONTROL VALV	BL1-CL-01	365	2011.07.27	
	ROGRAMMABLE CONTROLLER	POWER	5042CA125	0-10.0%				0-100%	ONTROL VALV	BL1-CL-02	365	2011.07.27	
	ROGRAMMABLE CONTROLLER	POWER	51W203780	0-10.0%				0-100%	ONTROL VALV	BL1-CL-03	365	2011.07.27	
M/C Name	BOILER No.2	PLACE_USED	INST. NAME	SECTION	SERIAL_NO	RANGE	TOLERANCE	WORKING_RANGE	TYPE	ITEMID	INTERVAL CAL TIME	CAL_DATE	DET
	FISHER CONTROLS	POWER	N/A	0-10.0%				0-100%	ONTROL VALV	BL2-CV-02	365	2010.12.21	
	FISHER CONTROLS	POWER	N/A	0-10.0%				0-100%	ONTROL VALV	BL2-CV-01	365	2010.12.21	
M/C Name	BOILER NO.3	PLACE_USED	INST. NAME	SECTION	SERIAL_NO	RANGE	TOLERANCE	WORKING_RANGE	TYPE	ITEMID	INTERVAL CAL TIME	CAL_DATE	DET
	CONTROL VALVE	POWER	Positioner:MA005	0-10.0%				0-100%	ONTROL VALV	BL3-CV-02	365	2011.04.14	
	CONTROL VALVE	POWER	Positioner:125B	0-10.0%				0-100%	ONTROL VALV	BL3-CV-01	365	2011.04.14	

Thursday, March 15, 2012

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Equipment & History - List Calibration plan Report

BRIDGESTONE Your Journey, Our Passion NONGKHAE PLANT		INSTRUMENT CAL PLAN HISTORY						
		ENGINEERING DEPARTMENT / THAI BRIDGESTONE NONGKHAE PLANT						
SECTION	CALIBRATION							
M/C NAME	PH METER							
INSTRUMENT NAME	INST. NO	PLACE_USED	MAKER	MODEL	SERIAL_NO	CAL PLAN DATE	CAL DATE	DUe DATE
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	21-Feb-14		23-Mar-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	18-Mar-15		17-Apr-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	08-May-11		07-Jun-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	08-Apr-11		08-May-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	09-Mar-11		08-Apr-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	16-Feb-15		18-Mar-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	17-Jan-15		16-Feb-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	18-Nov-14		18-Dec-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	19-Oct-14		18-Nov-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	19-Sep-14		19-Oct-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	21-Jul-14		20-Aug-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	21-Jun-14		21-Jul-1
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	07-Jul-11		06-Aug-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	23-Mar-14		22-Apr-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	06-Aug-11		05-Sep-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	23-Dec-13		22-Jan-1
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	23-Nov-13		23-Dec-
PH METER	TR-PH-01		SCHOTT GERATE	CG-840	293654	24-Oct-13		23-Nov-

Equipment & History - List Calibration notice Report

BRIDGESTONE
Your Journey, Our Passion **NONGKHAI PLANT**

ใบแจ้งเรียกเครื่องมือวัดเพื่อทำการสอบเทียบ

SECTION	CALIBRATION						
M/C NAME	PH METER						
INSTRUMENT NAME	SERIAL_NO	INST. CODE	DU ^E DATE	ส่ง สลับเที่ยง ไม่ส่ง สลับเที่ยง	ไม่ส่ง สลับเที่ยง (สามเดือน)	ชื่อ (ด้านขวา)	หมายเหตุ
PH METER	293654	TR-PH-01	06-Aug-11				
PH METER	293654	TR-PH-01	02-Apr-12				
PH METER	293654	TR-PH-01	03-Mar-12				
PH METER	293654	TR-PH-01	02-Feb-12				
PH METER	293654	TR-PH-01	03-Jan-12				
PH METER	293654	TR-PH-01	04-Dec-11				
PH METER	293654	TR-PH-01	04-Nov-11				
PH METER	293654	TR-PH-01	05-Sep-11				
PH METER	293654	TR-PH-01	07-Feb-11				
PH METER	293654	TR-PH-01	09-Mar-11				
PH METER	293654	TR-PH-01	08-Apr-11				
PH METER	293654	TR-PH-01	08-May-11				
PH METER	293654	TR-PH-01	07-Jun-11				
PH METER	293654	TR-PH-01	07-Jul-11				

SECTION	MM.INSTRUMENT
ข้อกำหนด	
1. กรุณานำเครื่องมือวัดมาส่งสอบเทียบ หลังจากได้รับใบแจ้งเรียกเครื่องมือวัดเพื่อทำการสอบเทียบภายใน 7 วัน	

Equipment & History - Calibration due notify

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off INST. CODE **SEARCH** **CAL NOTIFY VIEW**

	INST. CODE:	INST. NAME:	SECTION	M/C NAME	SERIAL_NO:	CAL_PLAN_DATE:	DUE DATE:	CERT_NO:
▶	Gen / ViewReport	BES2-PG-05	PRESSURE GAUGE	P.5	BES2-PG-05	7431404	2005.03.27	2006.03.27
	Gen / ViewReport	BES2-PG-02	PRESSURE GAUGE	P.5	BES2-PG-02	NA	2005.03.27	2006.03.27
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.10	3158279	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.12	7351781	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.6	7281619	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.4	7379938	2005.05.24	2006.05.24
	Gen / ViewReport	B MONO WIRE BEAD	PRESSURE GAUGE	P.4	B MONO WIRE BEAD M/C N	3180321	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.9	NA	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.11	NA	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.5	1257602	2005.05.24	2006.05.24
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.8	9431535	2005.05.24	2006.05.24
	Gen / ViewReport	PLY CUTTING NO.3	PRESSURE GAUGE	P.4	PLY CUTTING NO.3	9224075	2005.05.24	2006.05.24
	Gen / ViewReport	BELT CUTTING NO.	PRESSURE GAUGE	P.5	BELT CUTTING NO.1	9038639	2005.06.22	2006.06.22
	Gen / ViewReport	BELT CUTTING NO.	PRESSURE GAUGE	P.5	BELT CUTTING NO.2	8430973	2005.06.22	2006.06.22
	Gen / ViewReport	BEAD PRESET M/C	PRESSURE GAUGE	P.5	BEAD PRESET M/C NO.3	4689718	2005.07.21	2006.07.21
	Gen / ViewReport	B MONO WIRE BEAD	PRESSURE GAUGE	P.4	B MONO WIRE BEAD M/C N	1757224	2005.08.01	2006.08.01
	Gen / ViewReport	BEAD STANDING NO.	PRESSURE GAUGE	P.5	BEAD STANDING NO.2	7431404	2005.08.01	2006.08.01
	Gen / ViewReport	B MONO WIRE BEAD	PRESSURE GAUGE	P.4	B MONO WIRE BEAD M/C N	4227576	2006.01.07	2007.01.07

Record:

Equipment & History - Cal. Document Approve List

DOC APPROVAL									
	INST. CODE	INST. NAME	CERT_NO	CAL BY	PLAN DATE	CAL DATE	DU_ DAT	RESULT	PRICE
View Report	BES2-PG-04	PRESSURE GAUGE			2010.03.26	2012.02.08	2011.03.26		
View Report	BES2-PG-01	PRESSURE GAUGE			2005.03.27	2012.02.08	2006.03.27		
View Report	BR-PG-01	PRESSURE GAUGE		pua		2012.03.12			
View Report	BES2-PG-03	PRESSURE GAUGE		pua	2005.03.27	2012.03.13	2006.03.27		

Record: [1 of 4](#) [Search](#) [No Filter](#)

Equipment & History - Cal. Doc. Review Approve List

REVIEW APPROVAL								
INST. CODE	INSTRUMENT NAME	CERT_NO	CAL BY	PLAN DATE	CAL DATE	DU _E _DAT	RESULT	REMARK
VIEW REPORT	BES2-PG-04	PRESSURE GAUGE		pua	▼ 2009.03.26	2012.02.07	2010.03.26	
Record: 1 of 1 No Filter Search								

Standard Calibration - List and History

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off Close INST. CODE SEARCH ITEM CAL. HISTORY

INST. CODE	MTS5-16	BRAND / MAKER	CONCISE	INTERVAL CAL (DAYS.)	365	More.						
INST. NAME	SEMI CIRCLE	MODEL	S-25	INTERVAL MA (DAYS.)								
TYPE	DIMENSION	SERIAL NO.	-	ACCURACY	10							
M/C NAME	PRIMARY DIMENSION STANDARD	INPUT SIGNAL		TOLERANCE								
SECTION	MM.INSTRUMENT	OUTPUT SIGNAL		RESOLUTION	10							
PLACE USED:		RANGE	0-180 TO <input type="text"/>	TOLERANCE TYPE:	% Of Reading Scale							
GROUP	STANDARD	WORKING RANGE	0-180 TO <input type="text"/>	SUPPLIER								
PREV		ADD NEW ITEM	COLLECT	SAVE	NEXT	FUNCTION	CLONE	RE-PLAN	STATUS	Normal	PROCESS_CONTROL:	IMAG
	On line Report	File Report	report_file	CERT_NO	CAL BY	CAL PLAN DATE	CAL_DATE	DUe_DATE	RESULT	PRICE	REMARK	BRAND / MAKER
*	View Report	View File				2011.09.30		2012.09.29				CONCISE
	View Report	View File				2013.09.29		2014.09.29				CONCISE
	View Report	View File				2014.09.29		2015.09.29				CONCISE
	View Report	View File				2015.09.29		2016.09.28				CONCISE
	View Report	View File				2016.09.28		2017.09.28				CONCISE
	View Report	View File				2012.09.29		2013.09.29				CONCISE
*	View Report	View File										

Record: [1](#) [2](#) [3](#) [4](#) [5](#) [6](#) [7](#) [8](#) [9](#) [10](#) [Filtered](#) [Search](#)

Standard Calibration - Standard List

Caribbean

Home Create External Data Database Tools Acrobat

Calibration INST_ITEM_SEARCH CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW

BRIDGESTONE
Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off

ITEM_ENQUIRY

SEARCH BY

INST. NAME	BALANCE	BELT CUTTING M/C NO.2	BRIDGESTONE RETREAD	MONT
INST. ID	CHEMICAL	BELT CUTTING M/C NO.3	CALIBRATION	RANGE:
SERIAL NO.	CONTROL VALVE	DRUMTEST M/C	KAIBO	Cal. DATE
	DIMENSION	PLY CUTTING M/C NO.3	M/C SHOP	
	ELECTRICAL	ANGLE GAUGE	MM POWER	

Search

Item List By Section Item List By M/C Name Cal. Plan ใบแจ้งเตือนการสอบเที่ยม Print Label Year Plan Month Plan

	INST. CODE:	INST. NAME:	SECTION	M/C NAME	TYPE	MAKER	MODEL	SERIAL_NO	ACCURACY	RANGE
Cal. History	MTS5-16	SEMI CIRCLE	MM.INSTRUMENT	PRIMARY DIAMENSIC	DIMENSION	CONCISE	S-25	-	10	0-180 0
Cal. History	MTS2-14	OIL BATH	MM.INSTRUMENT	MTS 2 MASTER TESTE	TEMPERATURE	POLYSCIENCE	9512	109800074	SEE MANUAL	50 0CNA200
Cal. History	MTS6-09	PH METER	MM.INSTRUMENT	MASTER TESTER STA	CHEMICAL	HORIBA	D-51	S808238	0.1pH	0.0-14.0 pH
Cal. History	MTS6-10	PH METER	MM.INSTRUMENT	MASTER TESTER STA	CHEMICAL	HORIBA	B-212	8340397	0.1pH	0.0-14.0 pH
Cal. History	MTS2-101	DECAD RESISTANCE BO	MM.INSTRUMENT	GENARAL TEMPERAT	ELECTRICAL	YOKOGAWA	2793	66VX0147	SEE MANUAL	ALL RANGE
Cal. History	MTS2-102	DECAD RESISTANCE BO	MM.INSTRUMENT	GENARAL TEMPERAT	ELECTRICAL	YOKOGAWA	2793	65VX0038	SEE MANUAL	ALL RANGE
Cal. History	MTS2-103	DC VOLTAGE CURRENT ST	MM.INSTRUMENT	GENARAL TEMPERAT	ELECTRICAL	YOKOGAWA	255341	55BD2190	SEE MANUAL	ALL RANGE
Cal. History	MTS2-104	PORTABLE CALIBRATOR	MM.INSTRUMENT	GENARAL TEMPERAT	ELECTRICAL	YOKOGAWA	2422	66MD6045	SEE MANUAL	ALL RANGE
Cal. History	MTS2-105	PORTABLE CALIBRATOR	MM.INSTRUMENT	GENARAL TEMPERAT	ELECTRICAL	YOKOGAWA	2422	2422CA009	SEE MANUAL	ALL RANGE
Cal. History	MTS5-22	BEAD INNER CIRCUMFER	MM.INSTRUMENT	PRIMARY DIAMENSIC	ELECTRICAL	-	-	-	SEE MANUAL	-
Cal. History	MTS5-23	BEAD INNER CIRCUMFER	MM.INSTRUMENT	PRIMARY DIAMENSIC	ELECTRICAL	-	-	-	SEE MANUAL	-
Cal. History	MTS7-01	STOP WATCH	MM.INSTRUMENT	MASTER TESTER STA	ELECTRICAL	SEIKO	S056-4000	881139	0.1 Sec	10 Sec-30 mi

Record: 14 of 99 Filtered Search Form View Num Lock Filtered

Config Data - Section Data

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CAL_USER

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off INST. SECTION

SECTION: MM.INSTRUMENT

TELEPHONE:

MOBILE:

EMAIL:

Navigation Pane

SECTION	TELEPHONE	MOBILE	EMAIL
MM.INSTRUMENT			
PM P.8			
PM P.9			
P.7			
PROVING GROUND			
TRAINING DD2			
P.2			
QA(DRUMTEST M/C)			
QA			
P.8			
KAIBO			
P.1			
MM POWER			
QA.(TEST ROOM)			
RAW MATERIAL			
NOUSER			
P.4			

Record: 1 of 33 | No Filter | Search

Form View Num Lock

Config Data - Maker and Model Data

The screenshot shows a software interface for managing configuration data. The title bar reads "Caribbean". The menu bar includes "Home", "Create", "External Data", "Database Tools", and "Acrobat". The toolbar contains icons for file operations like Open, Save, Print, and Database. The top navigation bar has tabs for various views: CALOPERATE_item_history, CALOPERATE_INSPECTION_CAL_PLAN_VIEW, CALOPERATE_CAL_PLAN_RECALL_VIEW, TBS_CAL_NOTIFY_VIEW, and CALOPERATE_INST_BRAND. The "CALOPERATE_INST_BRAND" tab is currently selected.

The main area displays form fields for a brand entry:

- BRANDNAME: FLUKE
- MENUFACTURE: (empty)
- ASSAMBLER_COUNTRY: (empty)
- DESCRIPTION: (empty)
- BRAND_LOGO: (empty)

A navigation pane on the left lists categories: INST_MODEL, INST_BRAND, and INST_BRAND. A grid table titled "INST_MODEL" is displayed, showing a list of brand IDs and their corresponding model names and descriptions. The table has columns: BRAND_ID, MODELNAME, and DESCRIPTION.

BRAND_ID	MODELNAME	DESCRIPTION
FLUKE	62 MINI IR	62 MINI IR
FLUKE	51 II / probe btNA11K	51 II / probe btNA11K
FLUKE	51 II 80pk-27	51 II 80pk-27
FLUKE	568 IR	568 IR
FLUKE	36	36
FLUKE	TI32	TI32
FLUKE	63 MINI IR	63 MINI IR
FLUKE	51 II/PROBE ANRITSUMW-11K-T	51 II / PROBE ANRITSUMW-11K-T
FLUKE	744	744
FLUKE	1760/2TM	1760/2TM
FLUKE	5500A	5500A
FLUKE	51 II / PROBE ANRITSU BT-92K-T	51 II / PROBE ANRITSU BT-92K-T
FLUKE	189	189
FLUKE	62MINI IR	62MINI IR
FLUKE	62	62
FLUKE	51 II	51 II

At the bottom, there are navigation buttons for Record, a search bar, and filter options. The status bar shows "Record: 1 of 183", "No Filter", and "Search".

Config Data - Machine Data

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW INST LOCATION

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off M/C NAME

M/C NAME: EXTRUDER M/C NO.8
ADDRESS:
PROVINCE:
REGION:
COUNTRY:

Navigation Pane

M/C NAME	ADDRESS	PROVINCE	REGION	COUNTRY
EXTRUDER M/C				
SET SQUARE				
PRIMARY CHEN				
LINER GAUGE				
VISCOMETER				
BELT CUTTING				
CURING M/C N				
CURING M/C N				
CURING M/C N				
CURING M/C N				
BEAD INNER CI				
GENERAL SERV				
BEAD PRESET N				

Record: 1 / 18 No Filter Search

Form View Num Lock

Config Data - Maker & Model Data

The screenshot shows a software interface titled "Caribbean". The top menu bar includes "Home", "Create", "External Data", "Database Tools", "Acrobat", and several database view tabs: "Calibration", "CALOPERATE_item_history", "CALOPERATE_INSPECTION_CAL_PLAN_VIEW", "CALOPERATE_CAL_PLAN_RECALL_VIEW", "TBS_CAL_NOTIFY_VIEW", and "INST_CATEGORY". The "INST_CATEGORY" tab is highlighted.

The main area displays "INSTRUMENT CATEGORIES" with a list of categories:

ID	DESCRIPTION
1	ELECTRICAL
2	PRESSURE & FL
3	DIMENSION
4	TORQUE & BAL
5	CHEMICAL
6	TEMPURATURE

A modal window titled "INST_TYPE" is open, showing a list of instrument types:

TYPE NAME	DESCRIPTION	WI DOC NO
ELECTRICAL	ELECTRICAL	

At the bottom of the screen, there is a navigation pane on the left and a toolbar on the right with icons for "Form View", "Num Lock", and other system functions.

Config Data - Instrument Group

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW INST_GROUP

BRIDGESTONE
Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off INST. GROUP

GROUPNAME: INSTRUMENT
DESCRIPTION: INSTRUMENT

INST. GROUP

Navigation Pane

GROUPNAME	DESCRIPTION
INSTRUMENT	INSTRUMENT
STANDARD	STANDARD
*	

Record: 1 of 2 No Filter Search

Form View Num Lock

Config Data - Supplier

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW INST_SUPPLIER

BRIDGESTONE
Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off INST. SUPPLIER

CONTACT_NAME: SangChai Meter COUNTRY: Thailand

ADDRESS1: TELEPHONE:

ADDRESS2: MOBILEPHONE:

ADDRESS3: FAXNO:

PROVINCE: EMAIL:

REMARK:

CONTACT_N	ADDRESS1	ADDRESS2	ADDRESS3	PROVINCE	COUNTRY	TELEPHONE	MOBILEPHO	FAXNO	EMAIL	REMARK
SangChai Meter					Thailand					
*										

Record: 1 of 1 No Filter Search

Form View Num Lock

Config Data - Configuration

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CAL_CONFIG

BRIDGESTONE
Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off CAL_CONFIG

CONFIG_GROUP:
CONFIG_VAR:
CONFIG_VALUE:
:

CONFIG_GR	CONFIG_VAR	CONFIG_VALUE
filepath	file_store_path	C:\Users\Administrator\Documents
*		

Record: 1 of 1 No Filter Search

Form View Num Lock

The screenshot shows a software interface for managing configuration data. At the top, there's a menu bar with 'Caribbean' selected, followed by 'Home', 'Create', 'External Data', 'Database Tools', and 'Acrobat'. Below the menu is a toolbar with icons for various functions. A tab bar at the top right includes 'Calibration', 'CALOPERATE_item_history', 'CALOPERATE_item_history', 'CALOPERATE_INSPECTION_CAL_PLAN_VIEW', 'CALOPERATE_CAL_PLAN_RECALL_VIEW', 'TBS_CAL_NOTIFY_VIEW', and 'CAL_CONFIG', with 'CAL_CONFIG' being the active tab. A logo for 'BRIDGESTONE Your Journey, Our Passion NONGKHAE PLANT' is displayed, along with 'Goto Menu', 'Sign On', 'Sign Off', and 'CAL_CONFIG' buttons. The main area has a 'Navigation Pane' on the left. The top half contains three input fields: 'CONFIG_GROUP' (filepath), 'CONFIG_VAR' (file_store_path), and 'CONFIG_VALUE' (C:\Users\Administrator\Documents). Below this is a table with columns 'CONFIG_GR', 'CONFIG_VAR', and 'CONFIG_VALUE', showing one record: 'filepath' and 'file_store_path' both map to 'C:\Users\Administrator\Documents'. The bottom of the screen shows a status bar with 'Record: 1 of 1', 'No Filter', 'Search', and a 'Form View' button.

Config Data - Unit

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW INST_UNIT

BRIDGESTONE
Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off INST_UNIT

UNIT SYMBOL: JV
UNITNAME: MicroVolt
UNIT RATIO : 1000000
STANDARD UNIT ID: Volt

Navigation Pane

UNIT SYMBC	UNITNAME	UNIT RATIO	STANDARD I
µV	MicroVolt	1000000	Volt
MV.	MegaVolt	0.000001	Volt
kV.	KiloVolt	0.001	Volt
mV.	MiliVolt	1000	Volt
V.	Volt	1	Volt
A	Ampare	1	Ampare
m	Meter	1	Meter
mA	MilliAmpare	0.001	Ampare
cm	Centimeter	100	Meter
mm	Milimeter	1000	Meter
°C	Celcius	1	Celcius
kg/cm ²	Kilogram/cm ²	1	
kgf/cm ²	KilogramFourc	1	
*			

Record: 14 1 of 13 > < No Filter Search

Form View Num Lock

Config Data - Status

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW INST STATUS

BRIDGESTONE
Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off INST. STATUS

NAME: Normal
DESCRIPTION: Working in Line

NAME DESCRIPTIO
Normal Working in Lin
*

Record: 1 of 1 No Filter Search

Form View Num Lock

Config Data - Lab

Caribbean

Home Create External Data Database Tools Acrobat

Calibration CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CAL_LAB

LAB. NAME: IN HOUSE (LAB) Goto Menu Sign On Sign Off imcbone_cal_lab

LAB. NAME: IN HOUSE (LAB.) country: THAILAND

address1: telephone:

address2: mobilephone:

address3: faxno:

province: email:

remark: TEMP. : 23 +/- 2 C. , HUMID. 55 +/- 10%

CALIBRATOR NAME TELEPHONE MOBILE E-MAIL details USER ID

CALIBRATOR NAME	TELEPHONE	MOBILE	E-MAIL	details	USER ID
teeee	eeee	eeee	test		
fffff		eee			
Test		eeee	eeee		Panida T.
pua	qqq	qqqq	qqq	qqqq	pual san.

Record: 1 of 4 No Filter Search

Navigation Pane

Form View Num Lock

Config Data - Instrument Name

The screenshot shows a desktop application window titled "Caribbean". The menu bar includes "Home", "Create", "External Data", "Database Tools", and "Acrobat". The toolbar contains icons for various functions. The top navigation bar lists several views: "Calibration", "CALOPERATE_item_history", "CALOPERATE_item_history", "CALOPERATE_INSPECTION_CAL_PLAN_VIEW", "CALOPERATE_CAL_PLAN_RECALL_VIEW", "TBS_CAL_NOTIFY_VIEW", and "INST_NAME". The "INST_NAME" view is currently selected.

The main area displays a form with the following fields:

- A text input field labeled "INSTNAME:" containing the value "TEMP CONTROL".
- A grid table with one row and two columns. The first column is labeled "INSTNAME" and contains the value "TEMP CONTROL". The second column is empty.

The bottom status bar shows "Record: 1 of 1" and "No Filter".

On the left, a vertical "Navigation Pane" is visible. At the bottom, there are "Form View" and "List View" buttons, along with a "Num Lock" indicator and keyboard shortcut keys.

Config Data - Cal. Function

The screenshot shows a software interface titled "Caribbean". The top menu bar includes "Home", "Create", "External Data", "Database Tools", and "Acrobat". The toolbar contains icons for file operations like Open, Save, Print, and Database. The title bar also displays "Caribbean". The main window has a header with tabs: "Calibration", "CALOPERATE_item_history", "CALOPERATE_item_history", "CALOPERATE_INSPECTION_CAL_PLAN_VIEW", "CALOPERATE_CAL_PLAN_RECALL_VIEW", "TBS_CAL_NOTIFY_VIEW", and "CAL_FUNCTION". Below the tabs, there's a logo for "BRIDGESTONE Your Journey, Our Passion NONGKHAE PLANT" and buttons for "Goto Menu", "Sign On", "Sign Off", and "CAL. FUNCTION".

The left side features a "Navigation Pane" with a tree view. The main area contains two input fields:

- DESCRIPTION: DC Voltage.
- STANDARD DIGIT: 6

Below these fields is a table listing various calibration types and their standard digits:

DESCRIPTION	STANDARD DIGIT
DC Voltage.	6
AC Voltage.	6
Resistance.	6
Capacitance	6
DC Current.	6
AC Current	6
Presure Meas.	3
TEMP Cal.	1
RTD Cal.	1
*	

At the bottom, there are buttons for "Form View" and "List View", and status indicators for "Num Lock". The footer shows the record number "1 of 9" and search/filter options.

Config Data - Cal. Range

Caribbean

Home Create External Data Database Tools Acrobat

CALOPERATE_item_history CALOPERATE_item_history CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW TBS_DEFIND_RANGE_GROUP

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off **DEFINE_RANGE_GROUP**

RANGE GROUP: DC V. Range 2 New Function

FUNCTION: DC Voltage.

CALIBRATION RANGE	RANGE	RANGEAUX	% CAL. POINT	UNIT	VALUE SETTING	OUTPUT VALUE	OUTPUT UNIT
	2	-	-90	Volt			
2	-	10	Volt				
2	-	-10	Volt				
20	-	-90	Volt				
20	-	90	Volt				
20	-	-10	Volt				
20	-	10	Volt				
200	-	-90	Volt				
200	-	10	Volt				

Record: 1 of 20 Search

Navigation Pane

Form View Num Lock

Config Data -Item Cal. Function config

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off Close INST. CODE SEARCH ITEM CAL. HISTORY

INST. CODE	BES2-PG-04	BRAND / MAKER	NKS	INTERVAL CAL (DAYS.)	365	More.
INST. NAME	PRESSURE GAUGE	MODEL	0.0-10.0kgf/cm	INTERVAL MA (DAYS.)	365	
TYPE	PRESSURE	SERIAL NO.	7429306	RESOLUTION	0.01	A
M/C NAME	BES2-PG-04	SERVICE TAG		TOLERANCE	1	m
SECTION	P.5	ACCURACY	0.1kgf/cm	TOLERANCE TYPE		
PLACE USED:		RANGE	0.0 TO 10.0 kgf/cm	SUPPLIER	SangChai Meter	
GROUP	INSTRUMENT	WORKING RANGE	0.0 TO 10.0 kgf/cm	REMARK		

PREV NEXT COLLECT ITEM

FUNCTION TEMPLATE

RANGE GROUP	MAX CH.:	Add Range Group	New Range Group	Delete	Save
ITEM					
		Clone From Item			
FUNCTION	RANGE	VALUE_SETTING	TOLERANCE	TOLERANCE TYPE	MAX CHANNEL
Presure Measument	15 --- kgf/cm ² - 100			% Of Full Scale	1
Presure Measument	15 --- kgf/cm ² - 80 %			% Of Full Scale	1
Presure Measument	15 --- kgf/cm ² - 20 %			% Of Full Scale	1
Presure Measument	15 --- kgf/cm ² - 40 %			% Of Full Scale	1
Presure Measument	15 --- kgf/cm ² - 60 %			% Of Full Scale	1
*					

Record: 1 of 1 Filtered Search

Job Flow - Receive Order

Caribbean

Home Create External Data Database Tools Acrobat

 [New RO](#) RO NUMBER [SEARCH](#) RECEIVE ORDER

RO NUMBER : RO STATUS: [CERT ISSUED](#)

SALE ID : RECEIVE_DATE RO_DUE_DATE

CUSTOMER : [RO CERT. NO:](#)

Others
method_note
officer_note
standard_note
agreement_note

cnt	description
1	PRESSURE & FLOW

RECEIVE ORDER DETAIL

NEW ITEM LAST CERT.

DESCRIPTION	BRAND / MAKER	MODEL	SERIAL NO	IDEN NO	JOB TYPE
<input type="text"/>	<input type="text" value="CALIBRATION"/> ADD				

cert_no	DESCRIPTION :	BRAND / MAKER	MODEL	SERIAL NO	iden_no	lab_id	doc_status	remark
<input type="text"/>	<input type="text" value="BR-PG-01 - PRESSURE GAUGE"/>	<input type="text" value="ASHCROFT"/>	<input type="text" value="0.0-30.0 psi"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text" value="SUBMIT"/>	<input type="text"/>

Record: 1 of 4 [Unfiltered](#) [Search](#)

Form View Num Lock

Job Flow - Customer

Caribbean

Home Create External Data Database Tools Acrobat

CALOPERATE_INSPECTION_CAL_PLAN_VIEW CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CALOPERATE_INST_ITEM imcbone_cal_received_order IMC_CAL_CUSTOMER

imcbone_cal_customer

contact_name: AGRO FIBER telephone:

address1: 138 M.7 , THATOOM , SRIMAHAPHOT ,
PRACHINBURI 25140 mobilephone:

address2: telephone_ext:

address3: faxno:

province: email:

country: THAILAND remark:

sale_id:

Navigation Pane

contact_name	address1	address2	address3	province	country	telephone	mobilephor	telephone_	faxno	email	r
AGRO FIBER	138 M.7 , THATOOM , SRIN				THAILAND						
A.P. PRECISION CENTER CO., LTD.	53/628 MOO 2 FRAKHAM I				THAILAND						
A.S.T. CLEAN LABEL CO., LTD.	242 SOI SOONVUJA14,RAM.				THAILAND						
AAPICO FORGING PUBLIC CO., LTD.	700/20 MOO 6 AMATA NA				THAILAND						
ABATEK (ASIA) CO., LTD.	695 EXPORT PROCESSING				THAILAND						
ABD KHAN CO., LTD.	30 MOO 5, BOHPLOI KANC				THAILAND						
ACK HYDRO FARM CO., LTD.	933 ON - NUCH ROAD, SU				THAILAND						
ADITYA BIRLA CHEMICALS (THAILAND) LTD	77 SOI SUKHAPHIBAN 1 M				THAILAND						
ADVANCE G.C. TECHNOLOGY CO., LTD.	926/180,THONBURI-PARK				THAILAND						
ADVANCE MEKKI CHEMICAL CO., LTD.	49/16 SOI. KINGKAEW 30,				THAILAND						
ADVANCED CONCEPT PLATING CO., LTD	101/62/13 MOO. 20 NAVA			THAILAND	(02) - 529 - 431				(02) - 529 - 432		
ADVANCED CONCEPT PLATING CO., LTD.	101/62/13 MOO. 20 NAVA			THAILAND	(02) - 529 - 431				(02) - 529 - 432		
ADVANCED RESEARCH MANUFACTURING C	14/1 PATTANAKRN 20 YEK			THAILAND							

Record: 14 1 ▶ No Filter Search

Form View Num Lock

Job Flow - RO Accept

Caribbean

Home Create External Data Database Tools Acrobat

CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CALOPERATE_INST_ITEM imcbone_cal_received_order IMC_CAL_CUSTOMER IMC_CAL_MONITOR RO_ACCEPT

RONO: 4/12 Sale ID: Panida T.

Customer ID: AB FOOD & BEVERAGES (THAILAND) LTD Status: RECEIVED

Receive Date: 14-Mar-12 RO Followup Date:

RO Due Date: 21-Mar-12

LAB. Accept

Navigation Pane RO_ACCEPT

job_type_id	cal_plan_date	cert_no	item_id	TYPE	brand_id	model_id	serial_no	iden_no	assembled_from	doc_status	lab_id
			16750	PRESSURE &	HKS	0.0-10.0kg./c	1234	4567		RECEIVED	
*											

Record: 1 of 1 No Filter Search

Form View Num Lock

Job Flow - Job Dispatch

Caribbean

Home Create External Data Database Tools Acrobat

CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CALOPERATE_INST_ITEM imcbone_cal_received_order IMC_CAL_CUSTOMER IMC_CAL_MONITOR RO_ACCEPT

RO_ACCEPT

rono:	4/2	sale_id:	Panida T.
customer_id:	AB FOOD & BEVERAGES (THAILAND) LTD	status:	RECEIVED
receive_date:	14-Mar-12	ro_followup_date:	
rodue_date:	21-Mar-12	LAB. Accept	

RO_ACCEPT

job_type_id	cal_plan_date	cert_no	item_id	TYPE	brand_id	model_id	serial_no	iden_no	assembled_from	doc_status	lab_id
			16750	PRESSURE &	HKS	0.0-10.0kg./c	1234	4567		RECEIVED	
*											

Record: 1 of 1 No Filter Search

Form View Num Lock

Job Flow - Cert Doc no. Control

Caribbean

Home Create External Data Database Tools Acrobat

CALOPERATE_CAL_PLAN_RECALL_VIEW TBS_CAL_NOTIFY_VIEW CALOPERATE_INST_ITEM imcbone_cal_received_order IMC_CAL_CUSTOMER IMC_CAL_MONITOR RO_ACCEPT cal_certo

CERT. RUNNING CREATOR

DETAIL CATEGORY: FROM :
PREFIX: TO :
SUFFIX: AUTO RUNNING NO FROM LAST :

running_no	cert_no	ro_id	detail_id	issue_date	issue_by	created_date	create_by	cat_id
1000	MC12-1000					12-Mar-12	pual	CHEMICAL
1001	MC12-1001					12-Mar-12	pual	CHEMICAL
1002	MC12-1002					12-Mar-12	pual	CHEMICAL
1003	MC12-1003					12-Mar-12	pual	CHEMICAL
1004	MC12-1004					12-Mar-12	pual	CHEMICAL
1005	MC12-1005					12-Mar-12	pual	CHEMICAL
1006	MC12-1006					12-Mar-12	pual	CHEMICAL
1007	MC12-1007					12-Mar-12	pual	CHEMICAL
1008	MC12-1008					12-Mar-12	pual	CHEMICAL
1009	MC12-1009					12-Mar-12	pual	CHEMICAL
1010	MC12-1010					12-Mar-12	pual	CHEMICAL
1011	MC12-1011					12-Mar-12	pual	CHEMICAL
1012	MC12-1012					12-Mar-12	pual	CHEMICAL
1013	MC12-1013					12-Mar-12	pual	CHEMICAL
1014	MC12-1014					12-Mar-12	pual	CHEMICAL
1015	MC12-1015					12-Mar-12	pual	CHEMICAL

Record: 14 < 1 > Unfiltered Search

Navigation Pane

Form View Num Lock

Job Flow - Cal. Notify

Caribbean

Home Create External Data Database Tools Acrobat

TBS_CAL_NOTIFY_VIEW CALOPERATE_INST_ITEM imcbone_cal_received_order IMC_CAL_CUSTOMER IMC_CAL_MONITOR RO_ACCEPT cal_certno IMC_CAL_NOTIFY

BRIDGESTONE
Your Journey, Our Passion **NONGKHAE PLANT**

Goto Menu Sign On Sign Off INST. CODE

CAL NOTIFY VIEW

RO NUMBER	CUSTOMER	CERT_NO:	INST. NAME:	SERIAL_NO:	doc_status	CAL_PLAN_DATE:	DUE DATE:
Gen / ViewReport	2/12	AGRO FIBER	TEMPERATURE CONTROLLER	103204035	CALIBRATIN		
Gen / ViewReport	2/12	AGRO FIBER	INTERNAL PRESSURE	0817	DISPATCH		
Gen / ViewReport	2/12	AGRO FIBER	TEMPERATURE CONTROLLER	103204035	DISPATCH		

Record: 1 of 3 No Filter Search

Navigation Pane

Form View Num Lock

Job Flow - Test Report Input

Caribbean

BRIDGESTONE Your Journey, Our Passion NONGKHAE PLANT

Goto Menu Sign On Sign Off TEST REPORT PREVIEW CALIBRATOR SUBMIT TEST REPORT

INST. CODE: BES2-PG-05	BRAND / MAKER: NKS	SERIAL NO: 7431404	CAL. BY:
INST. NAME: PRESSURE GAUGE	MODEL: 0.0-10.0kgf/cm	RESOLUTION: 0.1	CAL. LAB:
ACTION WORK: WITH OUT ADJUSTMENT	COND. INST PART:	RELAY TEST WITHOUT ADJUST	ADJUSTMENT / REPAIR / IMPR.
DESCRIPTION WORK:	WI:	RELAY SET POINT:	RELAY SET POINT:
DETAIL OF WORK:	REMARK :	NC JUDGEMENT:	NC JUDGEMENT:
		NO JUDGEMENT:	NO JUDGEMENT:

ITEM IS TEMPLATE

MTS3-05 - PRESSURE GAUGE

Record: 1 of 1 No Filter Search

CALIBRATION AND WITHOUT ADJUSTMENT ADJUSTMENT DATA / REPAIR / IMPROVEMENT

STANDARD SOURCE	CALIBRATION DATA	ACCESSORY OUTPUT SIGNAL	CALIBRATION DATA	ACCESSORY OUT								
Function:	CH. CAL POINT	SETTING	UUC	ERROR	JUDGEMENT	OUTPUT	UUC	ERROR	JUDGEMENT	OUTPUT	ERR	
Pressure Measurer	15 --- kgfcm ² - 20 %	1	3.00	3.00	3.0	0.0	OK			3.0	0.0	OK

USED USED USED

Record: 1 of 1 Filtered Search Num Lock Filtered

Job Flow - Test Report Input cont.

Caribbean

Home Create External Data Database Tools Acrobat

TBS_CAL_NOTIFY_VIEW CALOPERATE_INST_ITEM imcbone_cal_received_order IMC_CAL_CUSTOMER IMC_CAL_MONITOR RQ_ACCEPT cal_certno IMC_CAL_NOTIFY Test Report

BRIDGESTONE Your Journey, Our Passion NONGKHAE PLANT Goto Menu Sign On Sign Off TEST REPORT PREVIEW CALIBRATOR SUBMIT TEST REPORT

For Cal. Calibration Test Report Input

Record: 1 of 1 No Filter Search

Function:	Range	STANDARD SOURCE		CALIBRATION DATA		ACCESSORY OUTPUT SIGNAL		ADJUSTMENT DATA / REPAIR / IMPROVEMENT		CALIBRATION DATA		ACCESSORY OUT		
		CH.	CAL POINT	SETTING	UUC	ERROR	JUDGEMENT	OUTPUT	ERROR	JUDGEMENT	UUC	ERROR	JUDGEMENT	OUTPUT
Pressure Measurer	15 --- kgf/cm ² - 20 %	1	3.00	3.00	3.0	0.0	OK			3.0	0.0	OK		
Pressure Measurer	15 --- kgf/cm ² - 40 %	1	6.00	6.00	5.9	0.1	OK			5.9	0.1	OK		
Pressure Measurer	15 --- kgf/cm ² - 60 %	1	9.00	9.00	9.0	0.0	OK			9.0	0.0	OK		
Pressure Measurer	15 --- kgf/cm ² - 80 %	1	12.0	12.0	13.0	-1.0	OK			12.5	-0.5	OK		
Pressure Measurer	15 --- kgf/cm ² - 100 %	1	15.0	15.0	13.0	2.0	NG			14.0	1.0	OK		

Record: 1 of 5 No Filter Search

Form View Num Lock Filtered

Job Flow - Test Report .

CALIBRATION & INSPECTION REPORT															
ENGINEERING DEPARTMENT / THAI BRIDGESTONE NONGKHAE PLANT															
					<table border="1" style="display: inline-table; vertical-align: middle;"> <tr><td>NM - 113</td><td>LEADER</td><td>CAL. BY</td></tr> <tr><td></td><td></td><td></td></tr> </table> APPROVE					NM - 113	LEADER	CAL. BY			
NM - 113	LEADER	CAL. BY													
SECTION : P.5					M/C NAME : BES2-PG-05										
PLACE USED & DESCRIPTION PART															
INST. NAME:	PRESSURE GAUGE	MAKER:	NKS	INST. CODE:	BES2-PG-05										
MODEL:	0.0-10.0kgf/cm ²	SERIAL NO.:	7431404	TOLERANCE:	1.5 Fixed Value										
RANGE USE:	0.0 to 10 kg/cm ²	INPUT SIG.:		OUTPUT SIG.:											
EQUIPMENT STANDARD USED															
STD. NAME:	PRESSURE GAUGE	MAKER:	OSAKA	INST. CODE:	MTSS-05										
MODEL:	SUS316	SERIAL NO.:	61056001	DUE DATE:	2011.10										
DESCRIPTION INST. WORK															
CALIBRATED BY:					CAL. DATE:										
WV:					DUE DATE: 2006.03										
CA. METHOD:															
FUNCTION TEST : Presure Measurement															
STANDARD SOURCE		CALIBRATION AND WITHOUT ADJUSTMENT						ADJUSTMENT DATA / REPAIR / IMPROVEMENT							
		CALIBRATION DATA			ACCESSORY OUTPUT SIGNAL										
CAL. POINT kg/cm ²	SETTING kg/cm ²	UUC	ERROR	JUDGE MENT	OUTPUT	ERROR	JUDGE MENT	UUC	ERROR	JUDGE MENT					
3.00	3.00	3.0	0.0	OK				3.0	0.0	OK					
6.00	6.00	5.9	0.1	OK				5.9	0.1	OK					
0.00	0.00	0.0	0.0	OK				0.0	0.0	OK					

Job Flow - Test Report Cont.

<u>DESCRIPTION INST. WORK</u>											
CALIBRATED BY: WII: CA. METHOD :						CAL. DATE: DUE DATE: 2006.05					
FUNCTION TEST : Pressure Measurement											
STANDARD SOURCE		CALIBRATION AND WITHOUT ADJUSTMENT						ADJUSTMENT DATA / REPAIR / IMPROVEMENT			
CAL. POINT kg/cm ²	SETTING kg/cm ²	UUC	ERROR	JUDGE MENT	OUTPUT	ERROR	JUDGE MENT	UUC	ERROR	JUDGE MENT	OUTPUT
3.00	3.00	3.0	0.0	OK				3.0	0.0	OK	
6.00	6.00	5.9	0.1	OK				5.9	0.1	OK	
9.00	9.00	9.0	0.0	OK				9.0	0.0	OK	
12.0	12.0	13.0	-1.0	OK				12.5	-0.5	OK	
15.0	15.0	13.0	2.0	NG				14.0	1.0	OK	
HISTORY RECORD FOR ANALYSIS CALIBRATION PLAN											
PERIOD PLAN : 12 MONTH											
DETAILS OF WORK:											
<input type="button" value="CLOSE REPORT"/> <input type="button" value="REJECT."/>				DEPARTMENT APPROVEMENT							
APPROVE BY.: 26386				SIGNATURE				APPROVED RESULT			
								DATE:			

Thursday, March 15, 2012

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