ORIGINAL PAPER



Design and Optimization of Dual Material Gate Junctionless FinFET Using Dimensional Effect, Gate Oxide and Workfunction Engineering at 7 nm Technology Node

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Abstract

In this paper, we designed and analyzed the performance of Dual Material Gate Junctionless FinFET(DMG JLFinFET) using gate engineering with high-k dielectrics for nanoscale applications. Here first we optimized the doping and later optimized the work function. Thereafter by using these optimized values we carried our work for other simulations. Various high-k materials are used as gate oxide. We found that by replacing gate oxide with high-k materials the device performance is improved in terms of I_{on}/I_{off} , SS, and DIBL. The fine tuning of gate workfunction reduces short channel effects (SCEs). In Fin width (F_{W}) variation, single gate oxide HfO₂ has 61.29 mV/dec and 16.03 mV/V, dual gate-oxide Si_3N_4 + HfO₂ has 61.22 mV/dec and 18.49 mV/V as SS and DIBL, respectively. In Fin height (F_{H}) variation single gate oxide HfO₂ has 63.04 mV/V and 27.11 mV/V, dual gate oxide Si_3N_4 + HfO₂ has 62.57 mV/V and 26.05 mV/V as SS and DIBL, respectively. I_{on}/I_{off} is improved to 0.78×10^7 using HfO₂ and 1.25×10^7 using Si_3N_4 + HfO₂ as gate oxides. The ratio of I_{on}/I_{off} with F_{H} and F_{W} variation provide evidence that the DMG JLFinFET is best competent for low power nanoscale applications. 3-D simulations are done using Cogenda genius Visual TCAD.

Keywords Dual material gate (DMG) · SCEs · JLFinFET · On-current · Off-current

1 Introduction

The possibility of scaling of MOS (metal oxide semiconductor) devices has made the Complementary CMOS technology commercially successful [1]. As CMOS devices are scaled into deep sub-micrometer regimes, power dissipation increases dramatically due to an increase in leakage current (caused mostly by threshold voltage lowering) and other factors like drain-induced barrier lowering (DIBL), temperature effect, narrow width effect, gate-induced drain leakage (GIDL) [2]. Furthermore, due to direct scaling, conventional MOSFETs have issues such as excessive parasitic capacitance, and surface mobility deterioration. Two solutions were proposed: the first was to operate the device at low

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Department of Electronics and Communication Engineering, National Institute of Technology Warangal, Warangal 506004, India temperatures, and the second was Fully Depleted Silicon on Insulator (FDSOI) [3–6]. Thin-film SOI MOSFETs have enhanced short channel effects (SCEs), have excellent latch-up immunity, and have a lower DIBL impact [7]. But SOI devices has lower carrier transport with high electric field near drain, causes hot-carrier effect [8]. To overcome these issues double-gate devices were proposed [9, 10]. The overlap capacitances are the major problem in double-gate devices due to miss alignment of gates [11].

To alleviate above problems self-aligned FinFETs were proposed where gate is self-aligned to reduce parasitic resistance and it is effectively controlling SCEs [12–14]. Bulk and SOI technologies are the two ways for designing FinFETs. The advantage of bulk technology was low self-heating and wafers at a reasonable cost are available [15, 16], on other hand SOI FinFETs have more saturation current and low leakage current and low parasitic capacitances [17–19]. The gate material engineering was proposed [20–23] with two different workfunction materials are used for gate structures to increase the efficiency of carrier transportation which suppresses the SCEs [24–28]. FinFETs are suitable devices to control the leakage current. FinFETs are front runners of current nanometer technology. Dual material bottom spacer ground plane



FinFET performance was analyzed and shows that dual material improves I_{on}/I_{off} ratio and ground plane reduces the DIBL [29]. Different structures are proposed in literature like Teeth Junctionless Gate All Around Field Effect Transistor [30] and Ion Sensitive Field Effect Transistors (ISFET) [31]. To the best of authors knowledge in the literature very few dual material gate FETs were designed but, not dual material gate junctionless FinFET.

reduce SCEs. The organization of the paper as follows. Section II describes the device structure, section III results and discussion with I_{on}/I_{off} current ratio, SS, and DIBL included and section IV concludes the paper.

2 Device Structure and Simulation Setup

The DMG JLFinFET 3D schematic is shown in Fig. 1a and 2D X-Y cut of DMG JLFinFET shown in Fig. 1b. The gate

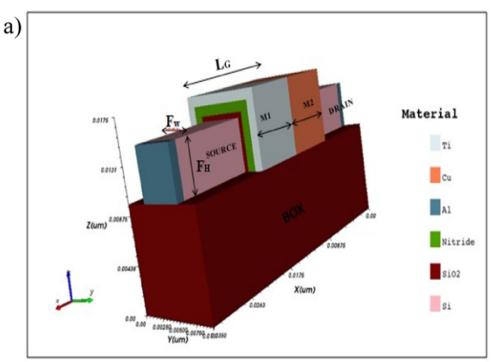
In this paper, we proposed Dual Material Gate JLFinFET to

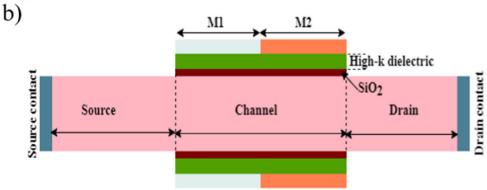
length (L_G) is 14 nm, fin height (F_H) is varied from 10 nm to 30 nm, fin width (F_W) is varied from 4 nm to 6 nm. To avoid junction formation at nanoscale, uniform doping is used. Si₃N₄ and HfO₂ are used as high-k materials. All simulations using Visual TCAD [32–34] are carried out at T = 300 K.

The mid-gap metals are used as gate materials. The metal gate workfunction for M1 is 4.9 eV and M2 is 4.3 eV to 4.7 eV which are placed at source side and drain side, respectively. The gate stack is made of SiO₂, Si₃N₄ and HfO₂. All contacts are made with aluminum.

The physical models: band gap narrowing and dopant dependent models are used as the doping concentration is uniform from source to drain. Fermi Dirac distribution model is used to get good accuracy and SRH model is used to estimate generation and recombination effects. Lombardi mobility model is invoked to find mobility degradation. Gummel and Newton numerical methods are invoked to attain good results. Quantum drift-diffusion model invoked for the quantum confinement effect. To validate the simulation results we

Fig. 1 a Three-dimensional view of DMG JLFinFET. b 2D X-Y cut view of DMG JLFinFET







calibrated the experimental data [35] shown in Fig. 2. The device dimensions and parameters used in this work are given in Table 1.

3 Results and Discussions

The drain characteristics of the DMG JLFinFET simulated in two groups. First one used different single dielectric material as gate oxide and second one by various Gate Stack(GS) configurations to investigate the effect of GS on 14 nm gate length. We used single dielectric materials SiO₂, Si₃N₄ and HfO₂. For GS configuration SiO₂ + Si₃N₄, SiO₂ + HfO₂, Si₃N₄ + HfO₂ are used. Figure 3 shows I_{on}/I_{off} ratio while varying workfunction of M2 with single gate oxide i.e. SiO₂ for different doping concentration levels (5E17 cm⁻³ to 5E19 cm⁻³). Figure 4 shows the effect of doping variation on drain current with single gate oxide i.e. SiO₂, Si₃N₄, and HfO₂. In single gate oxide the DMG JLFinFET with HfO₂ as gate oxide has less leakage current due to high dielectric constant of HfO₂.

3.1 Gate Oxide Engineering

 ${
m SiO_2}$, ${
m Si_3N_4}$ and ${
m HfO_2}$ are taken as gate oxides individuvally with dielectric constant 3.9,9 and 24, respectively. ${
m SiO_2}$ with 0.5 nm considered as interfacial layer, ${
m Si_3N_4}$ and ${
m HfO_2}$ is 0.96 nm and 3.07 nm, respectively to get EOT = 1 nm considered as per IRDS [36]. In each case ${
m I}_{\rm off}$ was extracted. Workfunction of M1 is fixed. i.e. ${
m \Phi}_{\rm M1}$ = 4.9 eV and vary the workfunction of M2 i.e. ${
m \Phi}_{\rm M2}$ from 4.3 eV to 4.7 eV. The doping concentration of source, drain and channel are taken as uniform because simultaions are performed for JLFinFET. The ${
m I}_{\rm on}/{
m I}_{\rm off}$ variation is observed by taking different doping levels. The doping concentration is varying from ${
m 5x10^{17}cm^{-3}}$ to ${
m 5x10^{19}cm^{-3}}$. From below Fig. 3 it is evident that ${
m I}_{\rm on}/{
m I}_{\rm off}$

 Table 1
 Device dimensions and parameters used

| Parameter | Value |
|------------------------------------|--|
| Gate length | 14 nm |
| Fin width | (4–6) nm |
| Fin height | (10–30) nm |
| Interfacial Layer SiO ₂ | 0.5 nm |
| High-k dielectric thickness | Variable (Si_3N_4 –0.96 nm, HfO_2 –3.07 nm) |
| EOT(Equivalent Oxide Thickness) | 1 nm |
| Supply Voltage | 0.8 V |
| Workfunction of M1 | 4.9 eV |
| Workfunction of M2 | 4.3 eV- 4.7 eV |

ratio is good for doping concentration of $1x10^{18} cm^{-3}$ compared to other doping concentration levels. However, with increasing the workfunction of M2, the off state current gradually increases and it is more for doping concentration $5x10^{19} cm^{-3}$ hence the I_{on}/I_{off} ratio is very low for doping $5x10^{19} cm^{-3}$. It is observed from Fig. 3 the variation of Φ_{M2} is less effect on I_{on}/I_{off} but the variation of I_{on}/I_{off} is more in doping concentration. The slight variation of I_{on}/I_{off} has observed at $\Phi_{M2}=4.5$ eV. Figure 4 shows the I_{on}/I_{off} ratio with doping variation with fixed $\Phi_{M1}=4.9$ eV and $\Phi_{M2}=4.5$ eV. it is evident from Fig. 4 that Compared to SiO_2 and Si_3N_4 gate oxides, HfO_2 has less leakage current because the dielectric constant of HfO_2 is higher than SiO_2 and Si_3N_4 . Hence the I_{on}/I_{off} ratio is also high for HfO_2 .

 $SiO_2 + Si_3N_4$, $SiO_2 + HfO_2$ and $Si_3N_4 + HfO_2$ are considered as dual gate oxides individually. The work function of M1 is fixed. i.e. $\Phi_{M1} = 4.9$ eV and vary the workfunction of M2 i.e. Φ_{M2} from 4.3 eV to 4.7 eV. In Fig. 5a the I_{on}/I_{off} variation is observed for all doping concentration levels $(5x10^{17} \text{cm}^{-3} \text{ to } 5x10^{19} \text{cm}^{-3})$ at different workfunction values of Φ_{M2} . The doping $1x10^{18} \text{cm}^{-3}$ at workfunction 4.5 eV giving high I_{on}/I_{off} ratio in all combinations. From Fig. 5b it is evident that the gate stack combination $Si_3N_4 + HfO_2$ has superior I_{on}/I_{off} compared to $SiO_2 + Si_3N_4$ and $SiO_2 + HfO_2$.

From above Figs. 4 and 5b it is observed that doping concentration $1 \times 10^{18} {\rm cm}^{-3}$ at workfunction $\Phi_{\rm M1} = 4.9~{\rm eV}$ and $\Phi_{\rm M2} = 4.5~{\rm eV}$, The $I_{\rm on}/I_{\rm off}$ is good compared to all other doping concentrations. The rest of simulations for fin width and fin height variation, doping concentration $1 \times 10^{18} {\rm cm}^{-3}$ and workfunction $\Phi_{\rm M1} = 4.9~{\rm eV}$ and $\Phi_{\rm M2} = 4.5~{\rm eV}$ are considered.

3.2 FinWidth Variation

The drain current versus gate voltage for different fin widths with single gate oxides are shown in Fig. 6. The gate length ($L_{\rm G}$) and fin height ($F_{\rm H}$) are fixed at 14 nm and 30 nm with fin width ($F_{\rm W}$) varying from 4 nm to 6 nm. The drain current variation was observed for single gate oxides SiO₂, Si₃N₄ and HfO₂. By increasing the $F_{\rm W}$ off current also increased slightly because it loses the gate control over the channel [37]. Among the $F_{\rm W}$ variation lowest $F_{\rm W}$ 4 nm has less $I_{\rm off}$ and $I_{\rm on}/I_{\rm off}$ ratio is >10⁶ for the same.

The drain current dependence on fin widths with dual gate oxides are shown in Fig. 7. The gate length ($L_{\rm G}$) and fin height ($F_{\rm H}$) are fixed at 14 nm and 30 nm, fin width ($F_{\rm W}$) varying from 4 nm to 6 nm. SiO₂ + Si₃N₄, SiO₂ + HfO₂ and Si₃N₄ + HfO₂ are used as dual gate oxides. While $F_{\rm W}$ is increasing $I_{\rm off}$ also increased where the control action of gate is less. Si₃N₄ + HfO₂ gate stack configuration with $F_{\rm W}$ 4 nm has less $I_{\rm off}$. The $I_{\rm on}/I_{\rm off}$ ratio is far better for dual gate oxide than single gate oxide configuration.



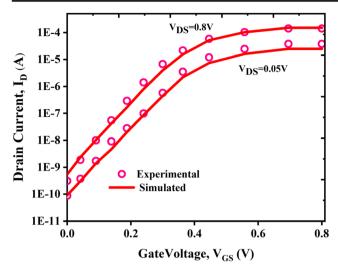


Fig. 2 Calibrated Drain Characteristics of DMG JLFinFET [35]

3.3 Fin Height Variation

The effect of Fin height variation using single gate oxides on drain current is shown in Fig. 8. L_G and F_W are fixed to 14 nm and 5 nm. Fin height (F_H) is varied from 10 nm to 30 nm. By increasing the F_H , the $I_{\rm off}$ also increasing. For higher F_H 30 nm the $I_{\rm off}$ is more due to side wall fringing fields at high fin height.

The effect F_H variation using dual gate oxides on drain current is shown in Fig. 9. L_G and F_W are fixed to 14 nm and 5 nm F_H is varied from 10 m to 30 nm. An increase in F_H alters device design, resulting in a decrease in aspect ratio (F_W/F_H) . The $I_{\rm on}/I_{\rm off}$ ratio should increase with F_H , however it falls with decreased sensitivity owing to quantum confinement phenomenon [38]. The $I_{\rm on}/I_{\rm off}$ ratio exceeding 10^6 at the lowest F_H of 10 nm and $I_{\rm off}$ staying < pA assures continued down scaling. An increasing the F_H , $I_{\rm off}$ also increasing. For higher F_H 30 nm the $I_{\rm off}$ is more due to less electrostatic integrity at high F_H .

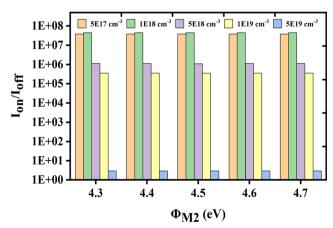


Fig. 3 Φ_{M2} Vs I_{on}/I_{off} with SiO₂ as gate oxide at constant $\Phi_{M1} = 4.9$ eV



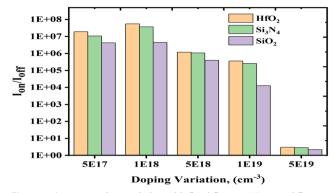


Fig. 4 I_{on}/I_{off} Vs Doping Variation with fixed $\Phi_{M1}=4.9$ eV and $\Phi_{M2}=4.5$ eV for different single gate oxides

Figure 10a shows how the distribution of potential occurred in DMG JLFinFET. At the drain side the potential distribution is high and it is less in source and channel thus reducing SCEs. Figure 10b and c shows the contour plots of conduction band energy and valence band energy. In both the energy level is more at source side and low at drain side because of band bending.

The I_{on}/I_{off} ratio is a significant electrical performance characteristic of the device, and it is intended to be high. The onstate (I_{on}) current is obtained as the drain current at gate voltage $(V_{GS}) = 0.8 \ V$ and $V_{DS} = 0.8 \ V$. High-k gate dielectrics can improve the I_{on}/I_{off} ratio but mobility deterioration is a serious issue with high-k gate dielectrics owing to the scattering effect. The GS high-k metal gate technology has been utilized to control the mobility degradation problem.

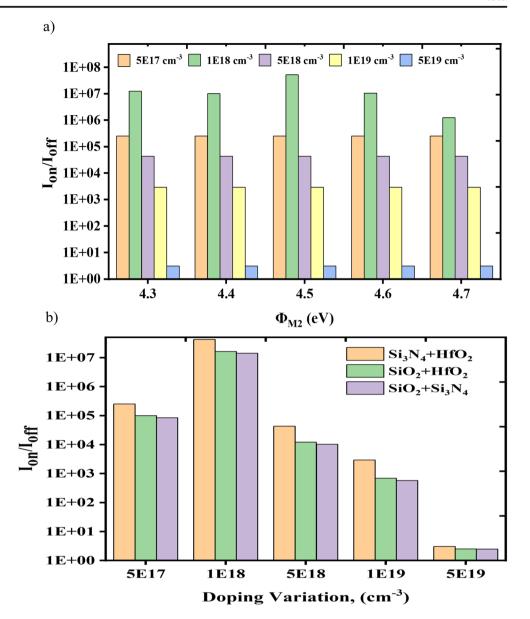
The performance parameters I_{on}/I_{off} , SS and DIBL are calculated with F_W variations and tabulated in Tables 2, 3 and 4. As depicted in the tables single gate oxide configuration with HfO_2 is giving good I_{on}/I_{off} ratio for all F_W variations. In dual gate configuration $Si_3N_4 + HfO_2$ has better I_{on}/I_{off} ratio and it is maximum at $F_W = 5$ nm, approximately 1.93×10^7 .

SS and DIBL are two important characteristics to study in nanoscale devices. The SS and DIBL are computed separately using below equations [19].

$$\begin{split} DIBL(mV/V) &= \frac{V_{T1} - V_{T2}}{V_{D1} - V_{D2}} \\ SS(mV/decade) &= \frac{\partial V_{GS}}{\partial log_{10}(I_D)} \end{split}$$

Where V_{T1} and V_{T2} are threshold voltages calculated at $V_{D1} = 0.05$ V and $V_{D2} = 0.8$ V respectively. From Table 2. SS and DIBL are decreased from 72.48 mV/dec to 62.90 mV/dec and 50.56 mV/V to 22.33 mV/V respectively. From Table 3 it is evident that SS and DIBL are reduced from 69.83 mV/dec to 61.22 mV/dec and 42.79 mV/V to 19.01 mV/V. We observe that from Table 4 SS and DIBL are minimized from 67.35 mV/dec to 61.29 mV/dec and 35.99 mV/V to 16.03 mV/V. The overall comparison from

 $\begin{array}{ll} \mbox{Fig. 5} & \Phi_{M2} \mbox{ Vs } I_{on}/I_{off} \mbox{ with } SiO_2 \\ + & Si_3N_4 \mbox{ as gate oxide at constant} \\ \Phi_{M1} = & 4.9 \mbox{ eV } \mbox{ b) } I_{on}/I_{off} \mbox{ Vs} \\ \mbox{doping variation with fixed } \Phi_{M1} \\ = & 4.9 \mbox{ eV } \mbox{ and } \Phi_{M2} = 4.5 \mbox{ eV } \mbox{ for } \\ \mbox{different dual gate oxides} \\ \end{array}$



Tables 2, 3 and 4 is that by using high-k materials as GS the performance parameters such as I_{on}/I_{off} , SS, and DIBL are improved. Among the different configurations, single gate oxide HfO₂ giving good I_{on}/I_{off} ratio, in dual gate oxide Si_3N_4 + HfO₂ has superior I_{on}/I_{off} .

The I_{on}/I_{off} ratio with F_H variation is shown in Tables 5 and 6. It is observed that in single gate oxide combination HfO₂ is giving good I_{on}/I_{off} ratio. An ameliorated I_{on}/I_{off} ratio observed in dual gate oxide combination Si_3N_4 + HfO₂ because increasing the gate dielectric reduces the leakage current thereby increasing I_{on}/I_{off} ratio. The high-k dielectrics increases capacitance between gate and channel so less leakage current thereby improved I_{on}/I_{off} , SS, and DIBL. The electrical performance parameters with $L_G = 14$ nm, $F_W = 5$ nm, $F_H = 20$ nm are shown in

Table 5. As moving on from single gate oxide to double gate oxide I_{on}/I_{off} ratio was improved to 1.25×10^7 , SS, and DIBL are reduced to 63.18 mV/dec, 26.05 mV/V respectively. It is obvious from Table 6 that, as we are decreasing F_H to 10 nm, I_{on}/I_{off} ratio fall down to 1.71×10^6 , SS, and DIBL 62.57 mV/dec, 29.90 mV/V respectively. Further reduction of fin height creates process complexity. Reducing the F_H is improving the SS but with cost of DIBL. The overall comparison from Tables 5 and 6 is that, among all gate oxide combinations Si_3N_4 + HfO $_2$ have better I_{on}/I_{off} ratio and the optimized F_H is 20 nm. As Si_3N_4 + HfO $_2$ have better results, comparison is made for this combination. From Table 7 it is evident that compare to Single Metal Gate JLFinFET, Dual Metal Gate JLFinFET is giving good performance.



Fig. 6 Fin width variation of DMG JLFinFET with single gate oxides a $F_W=4$ nm, b $F_W=5$ nm, c $F_W=6$ nm

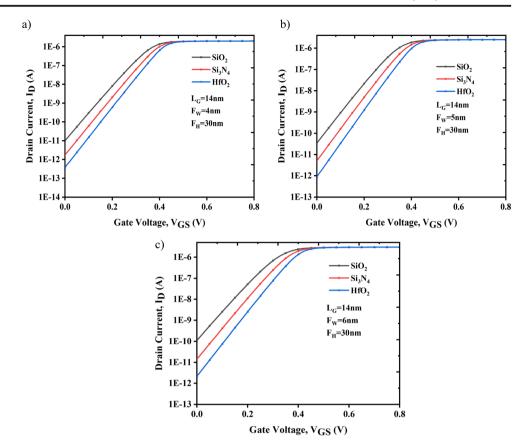


Fig. 7 Fin width variation of DMG JLFinFET with dual gate oxides a $F_W=4$ nm, b $F_W=5$ nm, c $F_W=6$ nm

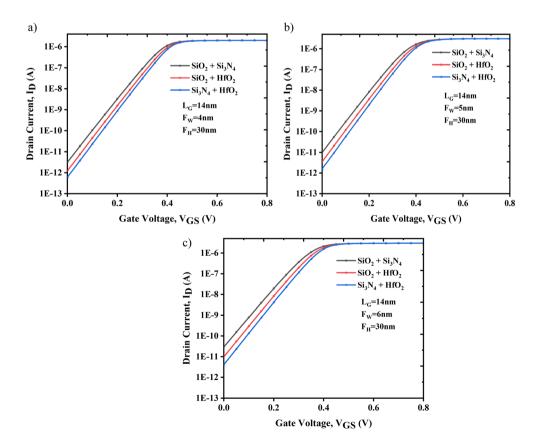




Fig. 8 Fin height variation of DMG JLFinFET with single gate oxides a $F_H=10$ nm, b $F_H=20$ nm, c $F_H=30$ nm

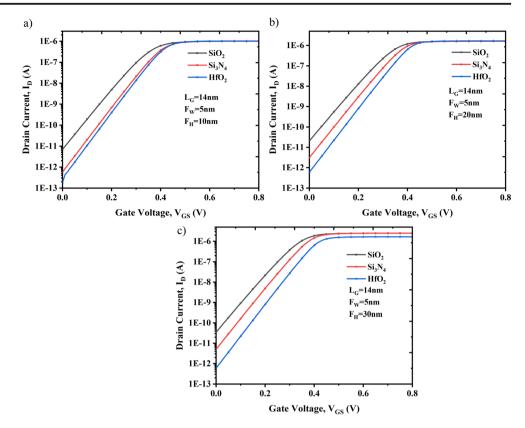


Fig. 9 Fin height variation of DMG JLFinFET with dual gate oxides, a $F_{\rm H}=10$ nm, b $F_{\rm H}=20$ nm, c $F_{\rm H}=30$ nm

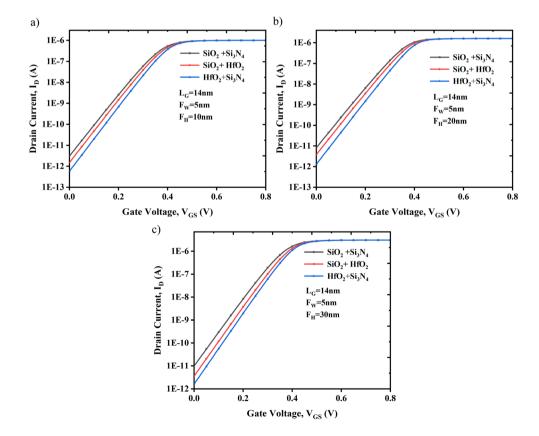
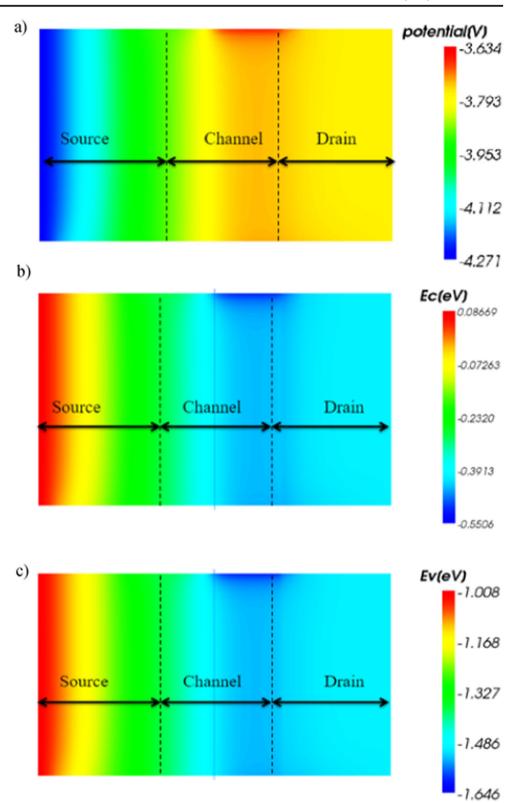




Fig. 10 Horizontal X-Ycut contour plots of potential distribution b conduction band energy c valence band energy of DMG JLFinFET with $V_{\rm GS} = 0.8~V$ and $V_{\rm DS} = 0.8~V$ at 300 K



4 Conclusion

Comparative analysis of DMG JLFinFET has been done using oxide and workfunction engineering. The device performance

parameters $I_{\rm on}/I_{\rm off}$ ratio, SS, and DIBL are extracted. In single gate oxide HfO_2 gives improved electrical characteristics. In dual gate oxide Si_3N_4 + HfO_2 has controlled SCEs due to reduced parasitic capacitances. Further, the same investigations



 $\textbf{Table 2} \quad \text{Performance parameters of DMG JLFinFET with } L_G = 14 \text{ nm, } F_H = 30 \text{ nm, } F_W = 6 \text{ nm}$

| Configuration | Gate oxide | $I_{on}(A)$ | $I_{off}(A)$ | $\rm I_{on}/I_{off}$ | SS(mV/dec) | DIBL(mV/V) |
|-------------------|--|---|--|--|-------------------------|-------------------------|
| Single Gate oxide | SiO ₂ Si ₃ N ₄ HfO ₂ | 2.99×10^{-5} 2.99×10^{-5} 2.99×10^{-5} | 1.11×10^{-11} 1.42×10^{-11} 2.17×10^{-11} | 2.69×10^{6} 2.11×10^{6} 1.38×10^{6} | 72.48 67.53 62.90 | 50.56 33.60 22.33 |
| Dual Gate oxide | $SiO_2+Si_3N_4$ SiO_2+HfO_2 $Si_3N_4+HfO_2$ | 2.99×10^{-5} 2.99×10^{-5} 2.99×10^{-5} | 2.92×10^{-11} 9.81×10^{-11} 4.07×10^{-12} | 1.02×10^{6} 3.05×10^{6} 7.34×10^{6} | 69.23 66.79 64.14 | 38.80 31.07 25.98 |

 $\textbf{Table 3} \quad \text{Performance parameters of DMG JLFinFET with } L_G = 14 \text{ nm}, F_H = 30 \text{ nm}, F_W = 5 \text{ nm}$

| Configuration | Gate oxide | $I_{on}(A)$ | $I_{off}(A)$ | $I_{\rm on}/I_{\rm off}$ | SS(mV/dec) | DIBL(mV/V) |
|-------------------|---|-----------------------|------------------------|--------------------------|------------|------------|
| Single Gate oxide | SiO_2 | 2.52×10^{-5} | 3.52×10^{-11} | 7.16×10^5 | 69.83 | 42.79 |
| | Si_3N_4 | 2.52×10^{-5} | 8.94×10^{-13} | 2.82×10^{6} | 65.29 | 28.95 |
| | HfO_2 | 2.52×10^{-5} | 5.08×10^{-12} | 4.96×10^{6} | 62.41 | 19.01 |
| Dual Gate oxide | SiO ₂ + Si ₃ N ₄ | 3.06×10^{-5} | 9.89×10^{-12} | 3.09×10^{6} | 66.10 | 33.15 |
| | SiO ₂ + HfO ₂ | 3.06×10^{-5} | 3.54×10^{-12} | 8.64×10^{6} | 62.14 | 26.55 |
| | Si ₃ N ₄ +HfO ₂ | 3.06×10^{-5} | 1.58×10^{-12} | 1.93×10^7 | 61.22 | 22.18 |

 $\textbf{Table 4} \quad \text{Performance parameters of DMG JLFinFET with } L_G = 14 \text{ nm}, F_H = 30 \text{ nm}, F_W = 4 \text{ nm}$

| Configuration | Gate oxide | I _{on} (A) | I _{off} (A) | $I_{\rm on}/I_{\rm off}$ | SS(mV/dec) | DIBL(mV/V) |
|-------------------|--|---|---|--|----------------------------------|----------------------------------|
| Single Gate oxide | SiO ₂ Si ₃ N ₄ | 2.01×10^{-6} 2.01×10^{-6} | 1.02×10^{-11} 1.76×10^{-12} | 1.97×10^5 1.14×10^6 | 67.35 62.99 | 35.99 24.59 |
| Dual Gate oxide | $\begin{aligned} &\text{HfO}_2\\ &\text{SiO}_2 + \text{Si}_3 \text{N}_4\\ &\text{SiO}_2 + \text{HfO}_2\\ &\text{Si}_3 \text{N}_4 + \text{HfO}_2 \end{aligned}$ | 2.01×10^{-6} 2.01×10^{-6} 2.01×10^{-6} 2.01×10^{-6} | 3.78×10^{-13} 1.18×10^{-12} 1.24×10^{-12} 1.07×10^{-13} | 5.31×10^{6} 1.70×10^{6} 1.62×10^{6} 1.88×10^{7} | 61.29 64.65 62.92 62.74 | 16.03 28.07 22.23 18.49 |

 $\mbox{ Table 5} \quad \mbox{ Performance parameters of DMG JLFinFET with $L_G = 14 \ nm, F_W = 5 \ nm, F_H = 20 \ nm }$

| Configuration | Gate oxide | I _{on} (A) | $I_{\text{off}}(A)$ | $\rm I_{on}/I_{off}$ | SS(mV/dec) | DIBL(mV/V) |
|-------------------|---|---|---|--|----------------|----------------|
| Single Gate oxide | SiO ₂ | 1.60×10 ⁻⁶ | 2.09×10 ⁻¹¹ | 0.54×10^6 | 69.83 | 46.60 |
| | Si_3N_4 | 1.60×10^{-6} | 3.12×10^{-12} | 1.96×10^6 | 65.48 | 31.91 |
| 5 10 | HfO ₂ | 1.60×10^{-6} | 5.90×10^{-13} | 0.78×10^7 | 63.41 | 27.11 |
| Dual Gate oxide | $SiO_2 + Si_3N_4$ | 1.60×10^{-6} | 8.26×10^{-12} | 1.25×10^6 | 67.75 | 39.13 |
| | SiO ₂ + HfO ₂ Si ₃ N ₄ +HfO ₂ | 1.60×10^{-6} 1.60×10^{-6} | 3.83×10^{-12} 1.29×10^{-12} | 2.66×10^6 1.25×10^7 | 65.97 63.18 | 33.53 26.05 |



| Table 6 | Performance parameters of DMG JLFinFET with L _G | $_{2} = 14 \text{ nm } F_{xy} = 5 \text{ nm } F_{yy} = 10 \text{ nm}$ |
|---------|--|---|

| Configuration | Gate oxide | $I_{on}(A)$ | $I_{\text{off}}(A)$ | $\rm I_{on}/I_{off}$ | SS(mV/dec) | DIBL(mV/V) |
|-------------------|--|--|--|--|----------------|----------------|
| Single Gate oxide | SiO ₂ Si ₃ N ₄ | 9.90×10^{-7} 9.90×10^{-7} | 7.04×10^{-12} 5.79×10^{-13} | 1.41×10^5 1.71×10^6 | 68.70 63.58 | 50.84 36.45 |
| | HfO ₂ | 1.02×10^{-6} | 1.81×10^{-13} | 5.64×10^6 | 63.04 | 36.45 |
| Dual Gate oxide | SiO ₂ + Si ₃ N ₄ SiO ₂ + HfO ₂ | 9.90×10^{-7} 9.90×10^{-7} | 3.07×10^{-12} 1.50×10^{-12} | 3.23×10^5 6.58×10^5 | 66.49 64.17 | 43.55 37.51 |
| | $Si_3N_4 + HfO_2$ | 9.90×10^{-7} | 5.79×10^{-13} | 1.71×10^6 | 62.57 | 29.90 |

Table 7 Performance comparison of single metal and dual metal gate JLFinFET

| Parameter | Single Metal Gate JLFinFET | Dual Metal Gate JLFinFET |
|--|--|---|
| I _{on} (A) I _{off} (A) | 3.73×10^{-7} 1.01×10^{-12} | $9.90 \times 10^{-7} $ 5.79×10^{-13} |
| SS (mV/dec) DIBL (mV/V) | 71.92 35.72 | 62.57 29.90 |

are carried out for F_W variations. At fin width(F_W) of 5 nm better I_{on}/I_{off} ratio and SS are obtained with values 1.93 \times 10^7 and 62.41 mV/dec respectively. At 4 nm F_W an excellent DIBL value of 16.03 mV/V was found. Similarly for fin height (F_H) variations we calculated electrical performance parameters. At lowest F_H 10 nm we got good performance in terms of SS but at the cost of DIBL and I_{on}/I_{off} . From workfunction and gate oxide engineering with all different combinations, the comparative analysis with Si_3N_4 + HfO_2 has an excellent electrical performance. Result analysis shows that proper choosing of device dimensions gives good electrical performance for nanoscale applications.

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Declarations

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