# A NOVEL BULK-FINFET WITH DUAL-MATERIAL GATE

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# **ABSTRACT**

A bulk-FinFET with dual material gate called DMG-Bulk-FinFET is proposed in this paper. Its characteristics are compared to the normal bulk-FinFET using 3-D simulations. It is demonstrated that the new structure has the features in suppressing the short channel effects, improving transconductance and enhancing the carrier transport efficiency. Moreover, these features can be optimized by engineering the gate length ratio and workfunction difference. This work illustrates the better performance of the DMG-Bulk-FinFET than its counterpart with single material gate and presents an optimization design of the DMG structure.

### INTRODUCTION

With the scaling of CMOS devices, traditional MOSFET presents more and more severe short channel effects (SCEs). A lot of new structures have been proposed to replace traditional MOSFET at the deep submicron node. FinFET, proposed by professor Hu Chenming in 1999, is widely recognized as the most promising candidate compared to other new structures[1]. The vertical double gates in FinFET enhance the controllability upon the channel region, so that it suppresses the SCEs effectively. Furthermore, FinFET is a quasi-planar structure compatible with the conventional CMOS process[2].

However, the conventional FinFET is a typical multi-gate structure and could not increase the carrier transport efficiency[3]. A useful technology to improve the carrier transport efficiency is Dual Material Gate (DMG) technology, which combines two gates of different materials with different workfunctions[3]. The deceasing workfunction from source to drain in DMG structure can improve both SCEs and carrier transport efficiency. The DMG technology has been incorporated into bulk/SOI MOSFETs, double-gate MOSFETs, surrounding-gate MOSFETs, SOI FinFETs, tunnel FETs and junctionless nanowire transistors[4-9].

In this paper, we investigate the feasibility and advantages of DMG in a bulk-FinFET using the 3-D simulator Davinci.

#### DEVICE STRUCTURE

A 3-D schematic view of the device called DMG-Bulk-FinFET is shown in Fig.1. The fin Length, width and height are 100nm, 50nm and 20nm, respectively. Top oxide thickness and side oxide thickness are 10nm

and 3nm respectively in order to produce a vertical double-gate FinFET. The doping in the p-type fin, n+ type source/drain regions and p-type substrate are kept at  $3.5 \times 10^{16}$ ,  $5 \times 10^{19}$  and  $1 \times 10^{15}$  cm<sup>-3</sup>, respectively. As shown in Fig.1, *GATE1* near the source and *GATE2* near the drain have lengths  $L_1$  and  $L_2$  and workfunctions  $W_1$  and  $W_2$ , respectively.

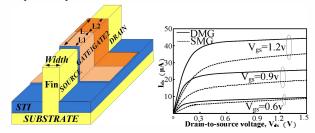


Fig.1: 3-D DMG-Bulk-FinFET schematic view. Fig.2: Output characteristics of a DMG-Bulk-FinFET compared to SMG counterpart with the same size and  $V_{th}$ 

## **RESULTS AND DISCUSSION**

In this section, we have compared the performances of DMG-Bulk-FinFET and Single-Material gate (SMG) bulk-FinFET with the same size. Then, the effects of two main parameters of DMG structure  $L_1/L$  ratio and workfunction difference are analyzed and optimized

### Performance Comparison with SMG-Bulk-FinFET

Output characteristics of a DMG-Bulk-FinFET and a SMG-Bulk-FinFET with the same size are compared in Fig.2. The workfunction of the SMG-Bulk-FinFET gate is 4.4eV, while workfunctions of the DMG-Bulk-FinFET are  $W_1$  of 4.8eV and  $W_2$  of 4.4eV, respectively. The lengths of the DMG gates are  $L_1=L_2=50$ nm. For the comparability, the fin doping concentrations in the DMG device and SMG device are designed as  $3.5\times10^{16}$  cm<sup>-3</sup> and  $1.546\times10^{18}$ cm<sup>-3</sup>, to obtain the same threshold voltage ( $V_{th}$ ) of 0.46V[9].

As shown in Fig.2, the DMG-Bulk-FinFET has better output performance than the SMG-Bulk-FinFET at different drain-to-source voltages ( $V_{\rm ds}$ ). This is due to the enhancement of electron transport efficiency in the channel region by applying DMG structure to bulk-FinFET.

In order to understand the physical mechanisms for the performance improvements of the new structure, the distributions of its potential, electric field and mean electron velocity in the fin region are shown in Fig.3-5.

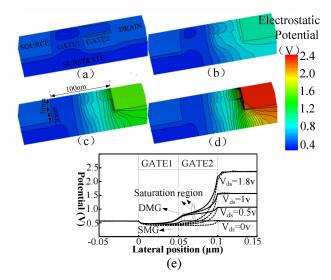


Fig.3: 3-D distributions of potential of a DMG-Bulk-FinFET at  $V_{ds}$ =(a) 0V, (b) 0.5V, (c) 1V, (d) 1.8V. (e)potential at the sidewall of the fin (channel region), solid line for DMG, dashed line for SMG with W of 4.4eV.

The 3-D potential distributions are shown in Fig.3(a)-(d) at various drain biases of 0V, 0.5V, 1V and 1.8V. It is observed that the potential under GATE1 is insensitive to the drain biases, while the potential under GATE2 increases as the drain bias increases. Fig.3(e) compares the lateral surface potential distributions for the DMG-Bulk-FinFET and SMG-Bulk-FinFET. For the SMG device, surface potential increases linearly with the increase of drain bias as the dashed curves represent. However, for the DMG device, when the device operates at the saturation region( $V_{\rm ds}$  is above 0.3V shown in Fig.2), potential under GATE1 is almost immune to the drain voltage. Such a screen to the drain voltage variations leads to a strong suppression to the drain induced barrier lowering (DIBL) effects.

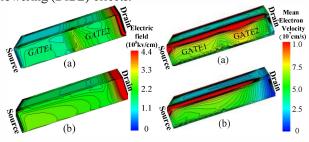


Fig.4: 3-D distributions of electric field of a (a) DMG-Bulk-FinFET, and (b) SMG-Bulk-FinFET. Fig.5: 3-D distributions of mean electron velocity of a (a) DMG-Bulk-FinFET, (b) SMG-Bulk-FinFET.

Fig.4 shows the comparison of the electric field

distributions in the silicon fin of the DMG-Bulk-FinFET and the conventional SMG-Bulk-FinFET. There is a new electric field peak at the joint of *GATE1* and *GATE2* of the fin in the DMG device. Fig.5 shows that such a peak increases the mean electron velocity near the source in the channel and thus improves the carrier transport efficiency compared to the SMG device.

#### Effects of $L_1/L$ ratio at a fixed channel length L

Characteristics variations are studied for different values of  $L_1/L$  ratio at a fixed L in terms of  $V_{\rm th}$ , DIBL, Subthreshold swing (SS), on-state current ( $I_{\rm on}$ ), off-state current ( $I_{\rm off}$ ), output conductance ( $G_{\rm d}$ ), transconductance ( $G_{\rm m}$ ), and voltage gain  $G_{\rm m}/G_{\rm d}$ . Workfunctions of GATE1 and GATE2 are set to 4.8eV and 4.4eV, respectively.

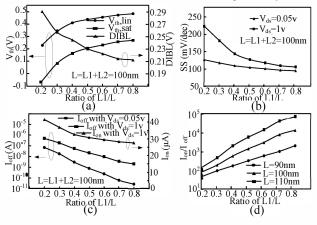


Fig. 6: Variation of (a) Vth(extracted from linear region and saturation region, respectively) and DIBL, (b) SS, (c)  $I_{on}$  and  $I_{off}$ , (d)  $I_{on}/I_{off}$  with  $L_1/L$  ratio at a fix L.

It is observed from Fig.6 (a) that  $V_{\rm th}$  increases as  $L_1$  increases and  $L_2$  decreases at a fixed L no matter when the device operates at linear or saturation region. We can consider it as a gradual transition from a SMG device with lower gate workfunction 4.4eV to a SMG device with higher gate workfunction 4.8eV. Moreover, DIBL (defined as the difference between  $V_{\rm th}$  extracted at  $V_{\rm ds}$ =0.05V and  $V_{\rm ds}$ =1V) and SS decrease with the increase of L1, as shown in Fig.6(a) and (b). That presents that the higher workfunction of the gate metal helps suppress SCEs.

Fig.6(c) presents  $I_{on}$  and  $I_{off}$  as the function of the  $L_1/L$  ratio for the total gate length of 90nm, 100nm and 110nm. For the increasing  $L_1/L$ ,  $I_{on}$  decreases approximately linearly while  $I_{off}$  decreases exponentially. As a result,  $I_{on}/I_{off}$  exhibits an increasing trend exponentially when  $L_1/L$  ratio increases.

It is observed from Fig.7 that  $L_1/L$  ratio also affects  $G_{\rm m}$ ,  $G_{\rm d}$ , and voltage gain.  $G_{\rm m}$  reaches its maximum while  $G_{\rm d}$  reaches its minimum when  $L_1/L$  ratio is 0.2 at various total gate lengths as shown in Fig.7(a). Hence, the device

of which  $L_1/L$  is 0.2 has the largest voltage gain  $G_m/G_d$ .

For the DMG device with L of 100nm, maximum of Gm is 71.49 $\mu$ S, 83.1% larger than that of the SMG device with W of 4.4eV, which is only 39.04 $\mu$ S. And it is 24.8% larger than it of a SMG device with W of 4.8eV, which is just 57.29 $\mu$ S.

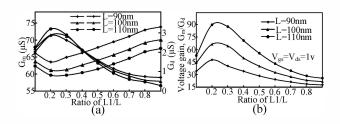


Fig.7: Variation of (a) $G_m$  and  $G_d$  (b) voltage gain with  $L_l/L$  ratio at a fix L

### Effects of $\delta W$ at a fixed $W_2$

Another important factor to design the DMG-Bulk-FinFET is the workfunctions of the gate materials. Fig. 8 illustrates the operating characteristics of the DMG-Bulk-FinFET varied with the workfunction  $W_1$  and  $W_2$  when  $L_1$  and  $L_2$  are fixed at 50nm.

As shown in Fig.8(a), at a fixed  $W_2$  of 4.4eV,  $V_{\rm th}$  and DIBL increase with the increasing  $W_1$  from 4.5eV to 5.3eV. However, SS decreases as  $\delta W$  increases in Fig.8(b). It is also observed from Fig.8(c) that  $I_{\rm on}$  and  $I_{\rm off}$  exhibit the linear and exponential reduction trends with the increase of  $\delta W$ , respectively. Hence, on-off current ratio  $I_{\rm on}/I_{\rm off}$  approximately exponentially increases with increasing  $\delta W$  for the various  $W_2$ , as shown in Fig.8(d).

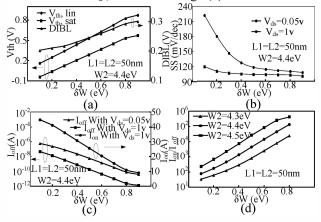


Fig.8: Variation of (a)  $V_{th}$  (extracted from linear region and saturation region, respectively) and DIBL, (b)SS, (c) $I_{on}$  and  $I_{off}$ , (d)  $I_{on}/I_{off}$  with  $\delta W$  at a fixed  $W_2$ 

Fig.9 shows the  $G_{\rm m}$  and  $G_{\rm d}$  as the function of  $\delta W$ .  $G_{\rm m}$  increases before it reaches its maximum at  $\delta W$ =0.3eV, then it decreases as  $\delta W$  increases, while  $G_{\rm d}$  exhibits oppositely.  $G_{\rm m}$  of the DMG device with  $W_2$  of 4.4eV and

 $W_1$  of 4.7eV is 62.6 $\mu$ S, 60.3% higher than that of a SMG device with W of 4.4eV, and 10% higher than that of a SMG device with W of 4.7eV.

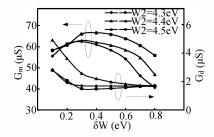


Fig.9: Variation of  $G_m$  and  $G_d$  with  $\delta W$  at a fixed  $W_2$ 

### **CONCLUSION**

In this paper, a new structure called DMG-Bulk-FinFET has been proposed and studied using 3-D numerical simulations. The results show that the application of DMG structure exhibits excellent properties, such as SCEs suppression,  $G_{\rm m}$  improvement, and carrier transport efficiency enhancement compared to the conventional Bulk-FinFET. Simulation results indicate the optimum gate length ratio  $L_1/L=0.2$  and workfunction difference  $\delta W$ =0.3eV which are recommended for the DMG-Bulk-FinFET design.

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