# Conveyors







# The System:

Low Speed, low noise, contra-rotating involute toothing shafts equipped with individually exchangeable cutter discs and spacers. Compact construction, solid weldment, low power consumption.

# The Smart PLC Control:

The control will automatically reverse cutters if overloading occurs to release the jammed materials. Motor will stop if this reversing action is more than 3 times consecutively.

# Applications:

Tin boxes, plastic, palletes, cardboard, wooden boxes, computer listings, metal chips, complete folders including clamps.



Туре		ZM 2	ZM 52
Cutting Device	mm	650x440 800x440	650x540 1050x540
Drive	kw	7.5/11	15/18.5/22
Capacity	kg/hr	250-400	500-1000
Weight	kg	1500	3000

# **Central Granulator**





Model		AQ -160	AQ -250	AQ -300	AQ -7.5	AQ -10	AQ-15
Horsepower	hp	2-5	3-5	5-7	7.5-10	10-15	15-20
Chamber Size	mm	160x250	250x250	300x250	300x280	380x280	450x320
Fix Knives	рс	2	2	2	2	2	2
Rotating Knives	рс	3	3	6	6	6	6
Granulating Capacity	kg/hr	30-50	40-75	75-100	140-350	140-400	300-700
Machine Weight	kg	260	450	580	800	1000	1300
Machine Size (LxWxH)	mm	1000 600 1430	1000 700 1430	1010 750 1430	1070 800 1580	1380 950 1650	1450 1030 1700



Model		AQ -20	AQ -25	AQ -30	AQ -60	AQ -75	AQ -100
Horsepower	hp	20-25	25-30	30-40	40-50	50-75	60-100
Chamber Size	mm	450x370	480x370	560x450	600x450	750x450	1000x550
Fix Knives	рс	2	2	2	2	2	2
Rotating Knives	рс	6	6	12	12	12	18
Granulating Capacity	kg/hr	480-960	500-1000	550-1100	650-1300	900-1600	1000-1800
Machine Weight	kg	1450	1500	2000	2500	3100	3800
Machine Size (LxWxH)	mm	1530 1170 1760	1530 1200 1760	1450 1250 2000	1800 1300 2150	1800 1450 2150	1850 1750 2200

## Material Storage Tank Sizes (mm)



ØA	В	C	D	E
650	2600	650	1400	950
775	2600	650	1400	1100

# **Blower Specification**

Power (hp)	Air Pressure (mm Aq/h2)	Air Flow (m3/mm)	Inlet Diameter (mm)	Outlet Diameter (mm)	Weight (kg)
3	400-450	13-15	100	100	80
5	600-650	15-18	100	100	95
7.5	800-850	17-20	125	100	120
	(hp) 3 5	(hp) (mm Aq/h2) 3 400-450 5 600-650	(hp)         (mm Aq/h2)         (m3/mm)           3         400-450         13-15           5         600-650         15-18	Air Pressure (mm Aq/h2)	Air Pressure (mm Aq/h2)

TJ-313

Design and specification are subjected to change without prior notice.

## Features:

- Soundproof

  - Two-layer mezzanine design on upper hopper
    fully closed design on lower body
    Sound insolated silk made of heat resistant rubber
- "Scissors" cutting design
- Energy saving
- Frictional heat and dust minimizing
- Optimum access to the cutting chamber for cleaning and maintenance





# **Beside the press Granulator**



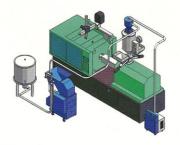






#### Features:

- Double-cut reversible blades for maximum utilisation of blades and minimised spares costs. Highly efficient cut. Less noise & Less heat.





Model		A - 160	A - 250	A - 300	A - 320
Horsepower	hp	2	3-5	3-5	3-7.5
Chamber Size	mm	160 x 250	250 x 250	300 x 250	320 x 270
Weight	kg	200	280	360	420
Machine size (LxWxH)	mm	800 x 460 x 1350	800 x 550 x 1350	800 x 580 x 1350	800 x 600 x 1350
Model		AH - 180	AH - 280	AH - 380	AH - 480
Horsepower	hp	2	2	3	5
Rotor Speed	rpm	30	30	30	30
Chamber Size	mm	175 x 280	270 x 280	365 x 280	460 x 280
Weight	kg	195	225	300	450
Machine size (LxWxH)	mm	800 x 600 x 1280	800 x 600 x 1280	800 x 650 x 1300	800 x 700 x 1300

# Chiller



# **Air Cooled Water Chiller**

The innovative design and quality construction throughout provides superior performance to conventional models.









Specification	n/Model	YT-1205	YT-1305	YT-150S	YT-750S	YT-1000S	YT-1500S	YT-2000S	YT-2500S	YT-3000	
Ice Water Temp	°C				January 1	5-25					
Refrigerating Capacity	Kcal/H- 50Hz	5040	7560	12600	18900	25200	37800	50400	63000	75600	
	Kcal/H- 50Hz	6048	9073	15120	22682	30242	45363	60480	75600	90720	
Power Supply	٧				30	0220V-440V					
Rated Power	kw	2	3	5	8	10	14	18	23	27	
Compressor Horsepower	hp	2	3	5	7.5	10	15	10x2	12.5x2	15x2	
Compressor Type								Hermetic 50%-1009	type compre %	essor.	
Fan Horse Power	hp	1/3	1/2	2x 1	1/2	x 2	1	x 2	1	x 3	
Fan Blade	inch	18	18 24 24 2 28 x 2		3 x 2	28 x 3					
Air Volume	cmm	65	13	30	2	60	2	80	420		
Pump Horsepower	hp	1/2	2	1			2			3	
lce Water Flow	I/min	60	80	120	18	80	2	10	3	20	
Dilation Water Tank	ı	35	7	0	120		2	200		350	
Ice Water Fitting Pipe	inch		1		1.5		2		2.5		
Cooling Medium	r		R407C								
Temperature Control				Micro-comp	uter LED an	d touch scre	en tempera	ture controll	er		
Size (LxWxH)	cm	82 x 65 x 1	10 90	88 x 158	167 x 8	88 x 177	196 x 10	06 x 196	262 x 1	12 x 200	
Weight	kg	150	230	280	380	450	600	800	880	980	

Design and specification are subjected to change without prior notice.

## Features:

Micro-computer temperature control

Top blowing design with optimum heat dissipation

Superior performance condenser

Stainless steel chilling unit

Stainless Steel expansion water tankWorld -class compressor –

COPELAND, AMNEUROP Comprehensive safety guards

# Shaking Screening Machine and Film Edge Trim For Medium-High Thickness



# **Shaking Screening Machine**

#### Features:

Remove powder, promote quality of product, decrease defective rate. Suitable for transparent and pure white materials; better recycle effect for pure white materials



Model		SK - 100	SK - 200	SK - 300	
Horsepower	hp	1/8	1/8	1/8	
Machine Weight	kg	60	70	90	
Machine size (LxWxH)	mm	800 X 460 X 1350	800 X 550 X 1350	800 X 580 X 1350	

Design and specification are subjected to change without prior notice.

# Film Edge Trim for Medium-High Thickness

#### Features:

- Automatic fitting of rollers to the thickness of film trims.
- electric motors with high sliding torque prevent film break down.
- Traction group driven by adjustable inverter system with constant pull.



Model		AF - 160	AF - 250	AF - 300	AF - 750	AF - 1000	
Max Edge Width	mm	160	250	300	300	1000	
Feeding Speed	m/min	0-30	0-30	0-30	0-60	0-60	
Chamber Size	mm	160 x 250	250 x 250	300 x 250	750 x 450	1000 x 500	
Fixed Knife	pcs	2	2	2	2	2	
Rotating Knife	pcs	3	3	6	12	18	
Machine Weight	kg	250	360	400	2200	3000	
Machine Size (LxWxH)	mm	900 530 1500	900 610 1500	900 660 1500	1600 1450 1800	1650 1700 1800	







#### Features:

- Simultaneous automatic feeding for saving manpower, stock of ready-mixing material and keeps material consumption low.
- Two ways material inlet base is designed to ensure more consistent and accurate mixing and to change materials quickly.
- lt can dose masterbatch or additive accurately without mixer.
- Using stepping motor to control RPM speed of dosing ensures accuracy.
- Masterbatch hopper is equipped with material shortage alarm for convenient operation.
- PLC and human machine touch panel controller will calculate RPM speed properly and operate automatically by entering the moulding data. It can save up to 20 sets of moulding data.
- Dosing timer (IMD series) is used to control the dosing time to complement the inconsistent material feeding frequency.
- To ensure the colour consistency of product, the RPM of masterbatch doser (EMD series) will be controlled simultaneously by the RPM of extruder.

Specification/	Injection Type	ID - 08	ID - 10	ID - 15	ID - 30	ID - 45	ID - 60	
Model	Extruder Type	ED - 08	ED - 10	ED - 15	ED - 30	ED - 45	ED - 60	
Dosing Screw	Posing Screw Diameter (mm)		10	15	30	45	60	
Dosing Motor			Steppin	g Motor				
		36			66			
	Speed (rpm)			0.1-	300			
Control Type Contro	ller	Touch	Panel with 5.	7" Human-M	achine Interfa	ce & PLC Con	troller	
Dosing Capacity per	0.2	0.8	2.6	18.1	46.5	86.7		
Dosing Capacity per	hour in granule (kg/hr)	0.02-3.6	0.05-14.4	0.02-46.8	0.2-325.8	0.3-837	0.6-1560	
Masterbatch Hoppe	r (liter)	15						
Power Utility				Single Phas	se/AC220V	***************************************		
Total Load (kw)			0.3		T	0.5		
Dimension	Main Body			600 x 32	20 x 460			
WxDxH (mm) Controller		300 x 400 x 1060						
Weight (kg)	Main Body	10						
	Controller				5			

# Hopper



# The innovative design and quality construction throughout provides superior performance to conventional models.



Hopper dryers are designed for drying non-hygroscopic plastics granules with hopper capacities up to 560kg. It blows from the bottom cone via a shade separator to enable even distribution of hot air. The stainless steel interior applies heat insulation to the blower to extend its lifespan. It can accurately control temperature and has an overheated protection device. All models offer microprocessor controller (except AHD400 and AHD560) which can automate calculation for more precise temperature. We offer options for adding timer, magnet base, steel frame and dust collector etc, so as to improve quality and efficiency.

# **Features with Microprocessor Controller**

- P.I.D value self tuning, ease of operation Temperature deviation +/- 1°C
- ⊖ High/Low temperature alarm
  ⊖ Temperature setting either on °C or °F

Model	Capacity (kg)	Heating Power (kw)	Blower Power (w)	Applicable Model (oz)
AHD-12-ICCE	12	2	60	1
AHD-25-ICCE	25	3	90	3
AHD-50-ICCE	50	3.8	200	8
AHD-100-ICCE	100	8	250	10-30
AHD-200-ICCE	200	11	400	30-60
AHD-400-CE	400	20	600	60 and above
AHD-560-CE	560	23	600	60 and above

Design and specification are subjected to change without prior notice.

### Remark

- For adding timer, model denotes "T"
- For microprocessor control, model denotes "IC"
- For CE general model, model denotes "CE"
- For CE microprocessor control model, model denotes "ICCE"

# **Autoloader**





# **Self-contained Autoloader**

The AML-430 series is a compact and light weight autoloader. This series is suitable for conveying virgin material.

Model	Mo	otor	Conveying	Conveying	Conveying	Size
	Cource	apacity	height	(LxWxH) mm		
AML-430	Induction	1HP/3 Phase	220 – 480V	400 kg / hour	4 m	500 x 370 x 730

# Separate-vacuum Autoloader

This series uses a 3 phase, quiet and powerful induction motor. It is equipped with an alarm and auto fan-reverse function. The main controller and suction hopper are split for ease of operation and maintenance.

#### **Options:**

Vortex Cyclone (VC) can be used on any autoloader to prevent dust from being discharged into the surrounding area.



Model	Motor			Commission	Convenien		Weight	
	Туре	Specification	Source	Conveying apacity	Conveying height	Size (LxWxH) mm	Main	Suction Hopper
AML-510	Induction	1HP/3 Phase	220 – 480V	400kg/hr	4 m	503 x 380 x 720	50kg	8kg
AML-520	Induction	2HP/3 Phase	220 – 480V	550kg/hr	7 m	503 x 380 x 720	55kg	8kg
AML-460 (3HP)	Induction	3HP/3 Phase	220 – 480V	800kg/hr	10 m	520 x 420 x 880	56kg	20kg
AML-460	Induction	5HP/3 Phase	220 – 480V	1000kg/hr	10 m	520 x 420 x 880	62kg	20kg

Model	Capacity	Weight	Controller	
SH-S (Standard)	12L	8kg	Limit Switch	
SH-GS (Glass)	12L	12kg	Limit Switch	
SH-T	51L	20kg	Limit Switch	

Design and specification are subjected to change without prior notice.



SH-S

