



Overhaul & Repairs Training

Level 4

LTA & LTB E2 with MSD 1&MSD2 – Training Agenda

PREPARED BY Adriana Rodriguez	STATUS Approved	SECURITY LEVEL Internal		
APPROVED BY Hakan Enback	APPROVAL DATE 2023-06-28			
OWNER Head of Training Function	DOCUMENT KIND Agenda			
TITLE Group 04(LTA & LTB E2 with MSD 1&MSD2).docx				
OWNING ORGANIZATION SE-Ludvika-2657-Field Service Hitachi Energy	DOCUMENT ID 2GHE009667	REV. A	LANG. en	PAGE 1/3
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Course goal:

This training aims at how to perform LTB Overhaul, LTB balancing, advance troubleshooting and advance repairs.

Main learning objectives:

- ❖ Understand the functions of LTB CB'S.
- ❖ Perform advanced troubleshooting and advanced repairs.
- ❖ Perform LTB Balancing and complete overhaul.
- ❖ Perform overhaul of LTB CB's

Prerequisites:

- ❖ Level 3 certification

Topics:

- ❖ Introduction
- ❖ Health & Safety
- ❖ Product description & functionality
- ❖ Overhaul & gas handling
- ❖ Circuit diagram & connection points
- ❖ LTB balancing
- ❖ LTB balancing & advanced troubleshooting

Assembly steps and procedures:

- ❖ LTB Di-assembly
- ❖ LTB Overhaul
- ❖ LTB Balancing & Advanced troubleshooting
- ❖ Advanced repairs

This is a theoretical and practical training course.

LTA & LTB E2 with MSD 1&MSD2

Certification:

Follows the Hitachi Energy guidelines for certification according to respective certification policy.

Confirmation of attendance will be issued on training completion.

Duration:

5 days

Enrolments:

Send your request to

se-ltb-training@hitachienergy.com

LTA & LTB E2 with MSD1 & MSD2

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Day	Subject	Location
1	Welcome / Introduction to Hitachi Energy LTB Product Portfolio	Classroom
	❖ Training Introduction / Presentation (Short introduction of the presenter, attendees, the curriculum, training, and specific circuit breaker type).	
	❖ Safety Induction (The participant should be acquainted and understand local and site-specific rules & legislation and comply with them).	
	❖ Certification Process.	
2	Maintenance & Overhaul	Classroom / Training center
	❖ Hitachi Energy Sweden LTB Product Portfolio.	
	❖ How to perform maintenance category B & C/D (Overhaul) (Best practice)	
	❖ LTB balancing & advanced troubleshooting.	
3	Advance repairs	Classroom
	❖ How to perform advanced repairs for the Circuit breaker & Operating mechanism	
	❖ LTB Di-assembly	
4	SF6 Handling & Environmental aspects	Classroom
	❖ SF6-Gas handling and the impact of the greenhouse effect.	
	❖ LTB Overhaul	
5	How to read and understand Circuit diagram/s	Classroom
	❖ Circuit diagram reading & Troubleshooting	
	❖ LTB Balancing & Advanced troubleshooting	
5	Testing & Balancing	/ Classroom / Training center
	❖ Introduction for transducer testing, how to adjust speeds, timing overtravel, etc. accordingly to testing standards.	
	❖ Testing (Maintenance category B) (With transducer)	
	❖ Testing after overhaul category C/D	
5	Week Review	/ Classroom / Training center
	❖ Circuit breaker balancing (Transducer & settings)	
	Q and A session	

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