

Overhaul & Repairs Training Level 4

LTB-L4-HPL-B<B-E-with-BLG1002A-Training Agenda

PREPARED BY	STATUS	SECURITY LEVEL				
Adriana Rodriguez	Approved	Internal				
APPROVED BY	APPROVAL DATE					
Hakan Enback	2023-06-28					
OWNER	DOCUMENT KIND					
Head of Training Function	Agenda					
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SE-Ludvika-2657-Field Service	2GHE000596	Α	en	1/3		
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Course goal:

This training aims at how to perform LTB Overhaul, LTB balancing, advance troubleshooting and advance repairs.

Main learning objectives:

- Understand the functions of LTB CB'S.
- Perform advanced troubleshooting and advanced repairs.
- Perform LTB balancing and complete overhaul.
- Perform overhaul of LTB CB's.

Prerequisites:

❖ Level 3 certification

Topics:

- Introduction
- Health & Safety
- Product description & functionality
- Overhaul & gas handling
- Circuit diagram & connection points
- LTB balancing
- LTB balancing & advanced troubleshooting.

Assembly steps and procedures:

- LTB Disassembly
- LTB Overhaul
- LTB balancing & advanced troubleshooting.
- Advanced repairs

This is a theoretical and practical training course.

HPL-B<B-E-with-BLG1002A

Certification:

Follows the Hitachi Energy guidelines for certification according to respective certification policy.

Confirmation of attendance will be issued on training completion.

Duration:

5 (Five) days

Enrollments:

Send your request to

se-Itb-Training@hitachienergy.com

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Day	Subject	Location
1	 Welcome / Introduction to Hitachi Energy LTB Product Portfolio ❖ Training Introduction / Presentation (Short introduction of the presenter, attendees, the curriculum, training, and specific circuit breaker type). ❖ Safety induction (The participant should be acquainted and understand local and site-specific rules & legislation and comply with them). ❖ Certification Process. ❖ Hitachi Energy Sweden LTB Product Portfolio. Maintenance & Overhaul ❖ How to perform maintenance category B & C/D (Overhaul) (Best practice). ❖ LTB balancing & advanced troubleshooting. 	Classroom
2	Advance repairs	Classroom / Train- ing center
3	 SF6 Handling & Environmental aspects. ❖ SF6 Gas handling and the impact of the greenhouse effect. ❖ LTB overhaul. 	Classroom
4	How to read and understand Circuit diagram/s ❖ Circuit diagram reading & troubleshooting. ❖ LTB balancing & advanced troubleshooting.	Classroom
5	 Testing & Balancing Introduction for transducer testing, how to adjust speeds, timing overtravel, etc. accordingly to testing standards. Testing (Maintenance category B) (With transducer). Testing after overhaul category C/D. Circuit breaker balancing (Transducer & settings). Week Review Q and A session 	/ Classroom /Training center

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