

Ref:MT:BVIPL:BL/340/8/2020/A

AJAX Engineering Private Limited

Test Order dated: 06.08.2020

Plot Nos.: 149, 150 & 151, KIADB Industrial Area, Phase III

Obedenahalli Village, Kasaba Hobli, Doddaballapur

Bengaluru - 561203, Karanataka.

VERIFICATION REPORT ON SELF LOADING CONCRETE MIXER

Customer's Reference

: PO No. 3500001886 dated 01.08.2020, 11.08.2020

1/2 Date: 24.08.2020

& 21.8.2020

Date of Verification at Site

: 04.08.2020

Project #

Self-Loading Concrete Mixer Weighing System

Plant #

Ajax Engineering Pvt Ltd. - Obedenahalli Plant

Verification carried out in the presence of # :

Mr. Ramkumar.S from Ajax Engineering Pvt. Ltd., Mr. Shankar.S from Ajax Engineering Pvt. Ltd., Mr. Umesha. M.B from Ajax Engineering Pvt. Ltd.,

Bureau Veritas Representative

Mr. Shashikiran C.R (Senior Engineer Lab) from BVIPL

SLCM Details #

Make: AJAX

Model: ARGO 4000 with Load Cell

Rated Capacity: 4 m³ Bucket Capacity: 590 liters

Technical reference

IS: 4925 – 2004 (Reaffirmed 2015)

1. Aggregate Weighing System:

Actual Load applied (kg)	Reading observed in digital control panel Ascending order (kg) #	Error (%)	Permissible error (%) as per IS: 4925 – 2004 (Reaffirmed 2015)
301.0	303	-0.66	
350.75	356	-1.50	
400.95	406	-1.26	
450.80	455	-0.93	<u>+</u> 2
501.25	504	-0.55	
551.3	555	-0.67	
601.6	605	-0.57	

5/08/2020

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2/2

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2. Cement Weighing System:

Actual Load applied (kg)	Reading observed in digital control panel	Error (%)	Permissible error (%) as per IS: 4925 – 2004 (Reaffirmed 2015)
	Ascending order (kg)#		(Realiff fied 2013)
302.45	305	-0.84	
353.05	355	-0.55	
403.60	402	0.40	
454.15	454	0.03	<u>+</u> 1
504.35	505	-0.13	
554.8	560	-0.94	
605.3	609	-0.61	

Following Guidelines to be adhered during operation of self loading concrete mixture

- * Calibration procedure to be followed to obtain the accuracy
- * The machine was operated for 10 mins. For hydraulic oil warm up.
- * The machine must be operated with constant engine speed during lifting.
- * The Operator shall control the initial movement of joystick to avoid jerk during lifting, while calibration and regular lifting operation.
- * All the rotating joints should be well lubricated

Remarks: AJAX ARGO 4000 is confirming to IS: 4925-2004 (RA 2015) under clause 6.1.2 for the above tested samples subject to minimum batch capacity of 50% of the Loading capacity.

As furnished by the customer.

Note: 1. The results relate only to the samples tested.

- 2. Report shall not be reproduced, except in full, without the written approval of the lab.
- 3. Any correction invalidates this report.

for BUREAU VERITAS (INDIA) PRIVATE LIMITED

Construction Services Laboratory

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