

Ref:MT: BVIPL:BL/406/9/2020 Test order dated : 05.09.2020 1/2 Date: 07.09.2020

AJAX Engineering Private Limited

Plot Nos.: 149, 150 & 151, KIADB Industrial Area, Phase III

Obedenahalli Village, Kasaba Hobli, Doddaballapur

Bengaluru - 561203, Karanataka.

VERIFICATION REPORT ON SELF LOADING CONCRETE MIXTURE

Customer's Reference

PO No. 3500001886 dated 01.08.2020, 11.08.2020,

21.08.2020 and 03.09.2020

Date of Verification at Site

04.09.2020

Project #

Self Loading Concrete Mixture Weighing System

Plant #

Ajax Engineering Pvt. Ltd., Obedenahalli, Doddaballapur

Verification carried out in the presence of #:

Mr. Shankar.S from Ajax Engineering Pvt. Ltd.,

Mr. Ashok.K from Ajax Engineering Pvt. Ltd.,

Bureau Veritas Representative

Mr. Shashikiran C.R (Engineer Lab) from BVIPL

SLCM Details #

Make: AJAX

Model: ARGO 2500 with Load Cell

Rated Capacity: 2.5 m³ Bucket Capacity: 400 liters

Technical reference

: IS: 4925 – 2004 (Reaffirmed 2015)

1. Aggregate Weighing System:

Actual Load applied (kg)	Reading observed in digital control panel Ascending order (kg) #	Error (%)	Permissible error (%) as per IS: 4925 – 2004 (Reaffirmed 2015)
203.9	201	1.42	
254.65	252	1.04	
305.65	305	0.21	+ 2
356.10	355	0.31	_
407.15	405	0.53	

SANJEEV PATGAR Manager Lab

Bureau Veritas (India) Private Limited (Construction Services Laboratory)
43, 45-47, Pete Chennappa Inds. Estate, 1st Main Magadi Road, Kamakshipalya, Bangalore - 560 079 Tel.: +91 80 23011800 Fax: +91 80 26716833 bangalore.lab@in.bureauveritas.com

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Regd. Off.: 72 Business Park, Ground Floor Marol Industrial Area, MIDC, Cross Road 'C' Andheri (East), Mumbai - 400 093. INDIA Tel.: +91 22 62742000 Fax: +91 22 62742008 www.bureauveritas.co.in CIN: U74210MH2001PTC134262 Offices/Labs at: Ahmedabad, Baroda Bhopal, Chennai, Cochin, Coimbatore Delhi, Goa, Hubli, Hyderabad, Indore Jaipur, Kakinada, Kandla, Kolkata, Ludhiana Mangalore, Nagpur, Nashik, Pune, Raipur Surat, Trichy & Visakhapatnam



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2. Cement Weighing System:

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Actual Load applied (kg)	Reading observed in digital control panel	Error (%)	Permissible error (%) as per IS: 4925 – 2004 (Reaffirmed 2015)	
applied (kg)	Ascending order (kg)#			
201.55	200	0.77		
252.30	251	0.52		
302.95	303	-0.02	<u>+</u> 1	
353.5	352	0.42		
403.8	402	0.45		

Following Guidelines to be adhered during operation of self loading concrete mixture

- * Calibration procedure to be followed to obtain the accuracy
- * The machine was operated for 10 mins. For hydraulic oil warm up.
- * The machine must be operated with constant engine speed during lifting.
- * The Operator shall control the initial movement of joystick to avoid jerk during lifting, while calibration and regular lifting operation.
- * All the rotating joints should be well lubricated

Remarks: AJAX ARGO 2500 is confirming to IS: 4925-2004 (RA 2015) under clause 6.1.2 for the above tested samples subject to minimum batch capacity of 50% of the Loading capacity.

As furnished by the customer.

Note: 1. The results relate only to the samples tested.

2. Report shall not be reproduced, except in full, without the written approval of the lab.

3. Any correction invalidates this report.

for BUREAU VERITAS (INDIA) PRIVATE LIMITED

Construction Services Laboratory

SANJEEV PATGAR Manager Lab