HARDNESS CONVERSION NUMBERS

- (1) Brinell Indentation Diameter, MM.
- (2) Standard or Tungsten Carbide Ball Brinell Hardness No. -10MM. Ball 3000-KG. Load
- (3) Diamond Pyramid Hardness Number. Superficial Brale Penetrator: 50-KG. Load
- (4) Rockwell Hardness Number B-Scale 100-KG. Load: 1/16" Diameter Ball
- (5) Rockwell Hardness Number C-Scale 150-KG. Load **Brale Penetrator**

Rockwell Superficial Hardness Number

- (6) 15-N Scale 15-KG. Load
- (7) 30-N Scale 30-KG. Load
- (8) 45-N Scale 45-KG. Load
- (9) Shore Scleroscope Hardness Number (10) Tensile Strength (Approx.) 1000 PSI.

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(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)
2.95 3.00 3.05 3.10 3.15	429 415 401 388 375	455 440 425 410 396	- - - -	45.7 44.5 43.1 41.8 40.4	83.4 82.8 82.0 81.4 80.6	64.6 63.5 62.3 61.1 59.9	49.9 48.4 46.9 45.3 43.6	61 59 58 56 54	217 210 202 195 188
3.20 3.25 3.30 3.35 3.40	363 352 341 331 321	383 372 360 350 339	- (110.0) (109.0) (108.5) (108.0)	39.1 37.9 36.9 35.5 34.3	80.0 79.3 78.6 78.0 77.3	58.7 57.6 56.4 55.4 54.3	42.0 40.5 39.1 37.8 36.4	52 51 50 48 47	182 176 170 166 160
3.45 3.50 3.55 3.60 3.65	311 302 293 285 277	328 319 309 301 292	(107.5) (107.0) (106.0) (105.5) (104.5)	33.1 32.1 30.9 29.9 28.8	76.7 76.1 75.5 75.0 74.4	53.3 52.2 51.2 50.3 49.3	34.4 33.8 32.4 31.2 29.9	46 45 43 – 41	155 150 145 141 137
3.70 3.75 3.80 3.85 3.90	269 262 255 248 241	284 276 269 261 253	(104.0) (103.0) (102.0) (101.0) 100.0	27.6 26.6 25.4 24.2 22.8	73.7 73.1 72.5 71.7 70.9	48.3 47.3 46.2 45.1 43.9	28.5 27.3 26.0 24.5 22.8	40 39 38 37 36	133 129 126 122 118
3.95 4.00 4.05 4.10 4.15	235 229 223 217 212	247 241 234 228 222	99.0 98.2 97.3 96.4 95.5	21.7 20.5 (18.8) (17.5) (16.0)	70.3 69.7 – –	42.9 41.9 - -	21.5 20.1 - -	35 34 - 33 -	115 111 - 105 102
4.20 4.25 4.30 4.35 4.40	207 201 197 192 187	218 212 207 202 196	94.6 93.8 92.8 91.9 90.7	(15.2) (13.8) (12.7) (11.5) (10.0)	- - - -	- - - -	- - - -	32 31 30 29 -	100 98 95 93 90
4.45 4.50 4.55 4.60 4.65	183 179 174 170 167	192 188 182 178 175	90.0 89.0 87.8 86.8 86.0	(9.0) (8.0) (6.4) (5.4) (4.4)	- - - -	- - - -	- - - -	28 27 - 26 -	89 87 85 83 81
4.70 4.80 4.90 5.00 5.10	163 156 149 143 137	171 163 156 150 143	85.0 82.9 80.8 78.7 76.4	(3.3) (0.9) - - -	- - - -	- - - -	- - - -	25 - 23 22 21	79 76 73 71 67
5.20 5.30 5.40 5.50 5.60	131 126 121 116 111	137 132 127 122 117	74.0 72.0 69.8 67.6 65.7	- - - -	- - - -	- - - -	- - - -	- 20 19 18 15	65 63 60 58 56

Note: Values in () are beyond normal range; given for information only.